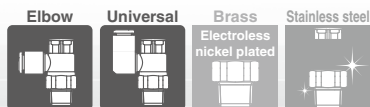


Speed Controller with One-touch Fitting

Reduces labor time!

RoHS

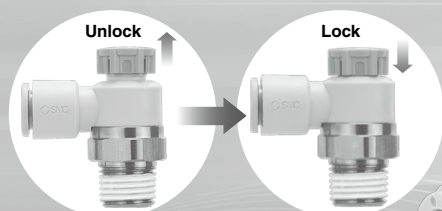
New



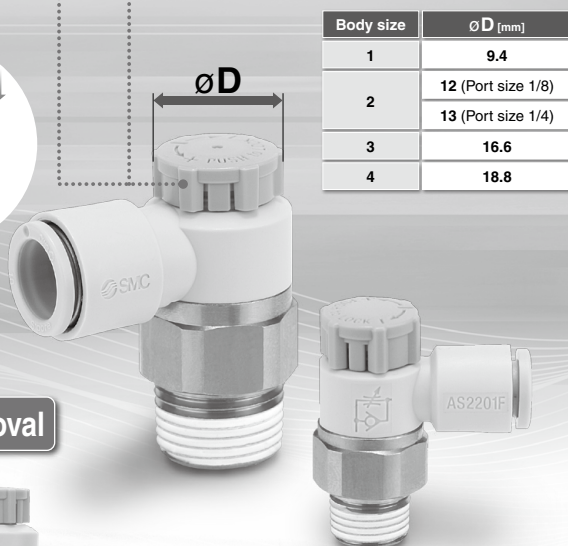
Easy to use

Push-lock type

• Easy to lock



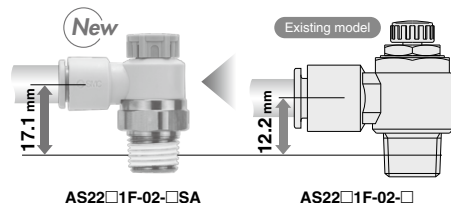
Larger handle



Improved tube insertion/removal



More space beneath the tube.
Easier installation/removal of the tube.



New type added!



Made to Order added

- Vaseline/-X12
- Grease-free + Restrictor/-X21
- Restrictor/-X214
- Clean Series/10-

Flow Control Equipment

AS

AS-FS

Series AS



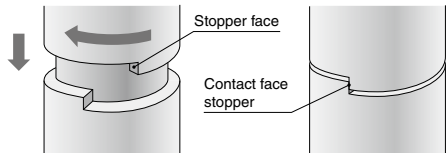
Flow rate reproducibility













Improved reproducibility of flow rate

Stable handle position when fully closed (no flow rate) onto the contact face stopper (rotating stopper). Small variations in flow rate depending on the number of handle rotations

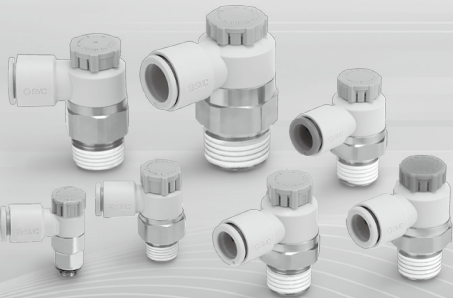
Fully closed



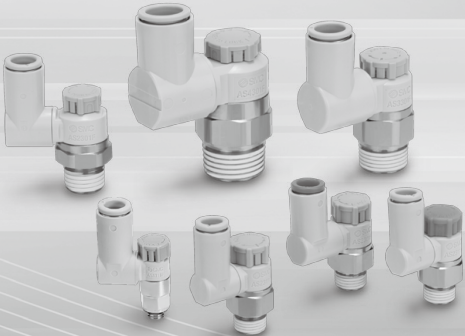
Easy identification of product type

Series	Release button color			
	Meter-out	Meter-in	Metric	Inch
 AS-F AS-F-U□	Gray 	Light blue 	Light gray 	Orange 
 AS-FG	Gray 	Light blue 	White 	White 

Elbow type




















































Universal type



Series Variations

- Electroless nickel plating type is standardized.
- Stainless steel type is standardized.
- G thread (Face seal) is standardized.

	Seal method	Body size	Port size	Applicable tubing O.D.														Metal parts material	Applicable tubing material	
				Metric size								Inch size								
				2	3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"	1/2"			
	Gasket seal	1	M5 x 0.8																	
			10-32UNF																	
	Sealant ⁺²	2	R	1/8																
				1/4																
1/4																				
3/8																				
Face seal	3	NPT	1/2																	
			1/8																	
			1/4																	
			1/4																	
Gasket seal	3	G ⁺¹	3/8																	
			1/2																	
			1/8																	
			1/4																	
Gasket seal	4	Uni	1/4																	
			3/8																	
			1/2																	

*1 Face seal type is applicable only to G thread type.
*2 "Without sealant" type can be selected as a standard option.
*3 Universal type is not available.

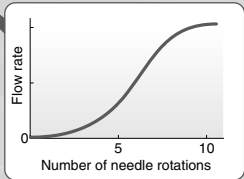
Flow Control Equipment

AS

AS-FS

Push-lock Series Variations

Speed Controller with Indicator/Series AS-FS



Numerical indication of handle rotation for flow rate reduces flow setting time and setting errors!

Body size	Port size	Applicable tubing O.D.	
		Metric size	Inch size
1 to 4	M5 to 1/2	ø2 to ø16	ø1/8" to ø1/2"

Refer to the WEB catalog for details.

INDEX

Speed Controller with One-touch Fitting Elbow Type/Universal Type

Series AS

RoHS



Model

Model		Port size	Seal method	Applicable tubing O.D.													
Elbow type	Universal type			Metric size								Inch size					
				2 (Note 2)	3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"	1/2"
AS12□1F-M5□	AS13□1F-M5□	M5 x 0.8	Gasket seal	● (Note 3)	●	●	●					●	●	●			
AS12□1F-U10/32□	AS13□1F-U10/32□	10-32UNF	Gasket seal	● (Note 3)	●	●	●					●	●	●			
AS22□1F-□01	AS23□1F-□01	R NPT	1/8		●	●	●	●	● (Note 3)				●	●	●	●	
AS22□1F-□02	AS23□1F-□02		1/4	● (Note 3)	●	●	●	●			● (Note 3)	●	●	●	●	●	
AS32□1F-□02	AS33□1F-□02		1/4			●	●	●	●	●				●	●	●	
AS32□1F-□03	AS33□1F-□03		3/8				●	●	●	●	●				●	●	●
AS42□1F-□04	AS43□1F-□04	1/2							●	●	● (Note 3)					●	●
AS22□1F-G01	AS23□1F-G01	1/8		●	●	●	●	●	● (Note 3)								
AS22□1F-G02	AS23□1F-G02	1/4	● (Note 3)	●	●	●	●	●									
AS32□1F-G02	AS33□1F-G02	1/4				●	●	●	●	●							
AS32□1F-G03	AS33□1F-G03	3/8				●	●	●	●	●							
AS42□1F-G04	AS43□1F-G04	1/2							●	●	● (Note 3)						

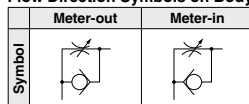
Note 1) "Without sealant" type can be selected as a standard option.

Note 2) Only polyurethane tubing is applicable for ø2.

Note 3) Universal type is not available.

Specifications

Flow Direction Symbols on Body



Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane (Note), FEP, PFA

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing.
(Refer to the **WEB catalog** or the Best Pneumatics No. 6 for details.)

Flow Rate and Sonic Conductance

Model		AS12□1F-M5 AS13□1F-M5		AS22□1F-□01 (Note 3) AS23□1F-□01 (Note 3)		AS22□1F-□02 AS23□1F-□02			AS32□1F AS33□1F			AS42□1F AS43□1F			
Tubing O.D.	Metric size	ø2	ø3.2 ø4 ø6	ø3.2	ø4 ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10	ø6	ø8	ø10 ø12	ø10	ø12 ø16	
	Inch size	—	ø1/8" ø1/4" ø5/32"	ø1/8"	ø5/32" ø1/4" ø5/16"	ø1/8"	ø5/32"	—	ø1/4" ø5/16" ø3/8"	ø1/4"	ø5/16"	ø3/8"	ø3/8"	ø1/2"	
C values: Sonic conductance dm ³ /sbar	Free flow	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5	1.6	1.7	2.5	4.4	4.8
	Controlled flow	0.2	0.3	0.4	0.7	0.8	0.6	0.9	1.3		2.1	2.4	3.3	4.4	4.9
b values: Critical pressure ratio	Free flow	0.3	0.4	0.2		0.3		0.3		0.4		0.3		0.3	
	Controlled flow	0.2		0.2		0.3		0.3			0.3			0.3	

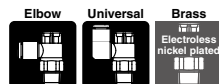
Note 1) 10-32UNF has the same specification as M5.

Note 2) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

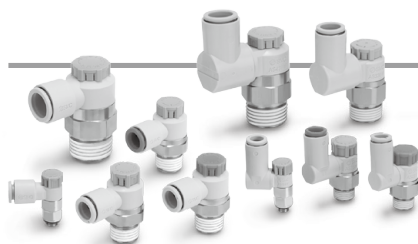
Note 3) The same specifications also apply to the AS-FG series (stainless steel type).

Caution

Be sure to read this before handling.
Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smcworld.com>



How to Order



Body size

1	M5 x 0.8 10-32UNF
---	----------------------

Port size

M5	M5 x 0.8
U10/32	10-32UNF

Width across flats (H)

E	8 mm
Nil	9 mm

Applicable tubing O.D. ^{Note 1)}

Metric size	Inch size
02	ø2
23	ø3.2 ^{Note 2)}
04	ø4
06	ø6
01	ø1/8"
03	ø5/32"
07	ø1/4"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 461.
Metric size and inch size types can be visually identified by color of the release button.
Metric size: Light gray
Inch size: Orange

Note 2) Use ø1/8" tube.
Note 3) Only the metric size is available for the G thread type.

Body size 1

AS 1 2 0 1 F - M5 E - 06 A -

Body size 2/3/4

AS 2 2 0 1 F - 01 - 06 S A -

Body size

2	1/8, 1/4
3	3/8
4	1/2

Type

2	Elbow
3	Universal

Control type ^{Note)}

0	Meter-out
1	Meter-in

Note) Meter-out and meter-in types can be visually identified by color of the handle.
Meter-out: Gray
Meter-in: Light blue

Thread type

Nil	R
N	NPT
G	G

Port size

01	1/8
02	1/4
03	3/8
04	1/2

Made to Order
Refer to page 472 for details.

Push-lock type

Seal method

Nil	Without sealant
S	With sealant

Note) Face seal method is used for the G thread type.
Select "Nil/Without sealant."
Example) AS2201F-G01-06A

Applicable tubing O.D. ^{Note 1)}

Metric size	Inch size ^{Note 3)}
23	ø3.2 ^{Note 2)}
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12
16	ø16
01	ø1/8"
03	ø5/32"
07	ø1/4"
09	ø5/16"
11	ø3/8"
13	ø1/2"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 461.

Note 2) Use ø1/8" tube.

Note 3) Only the metric size is available for the G thread type.

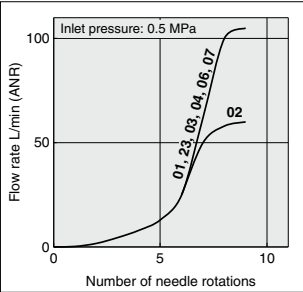
Flow Control Equipment

AS

AS-FS

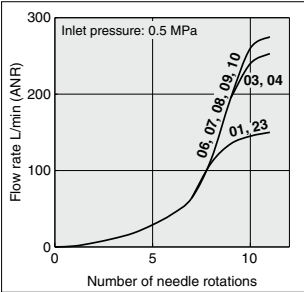
Needle Valve/Flow-rate Characteristics

AS1201F-M5□, AS1211F-M5□
AS1301F-M5□, AS1311F-M5□

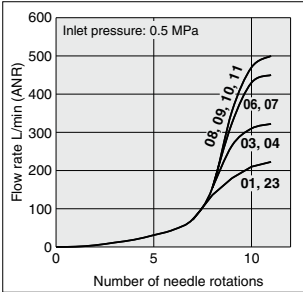


(Note) -U10/32 has the same specification as M5.

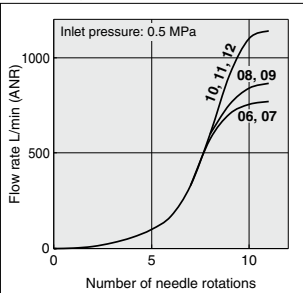
AS2201F-01, AS2211F-01
AS2301F-01, AS2311F-01



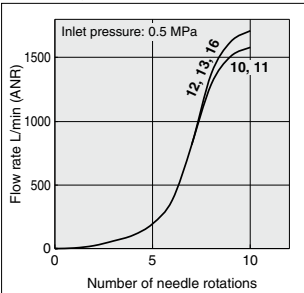
AS2201F-02, AS2211F-02
AS2301F-02, AS2311F-02



AS3201F, AS3211F
AS3301F, AS3311F



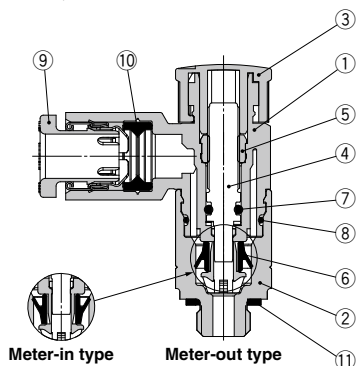
AS4201F, AS4211F
AS4301F, AS4311F



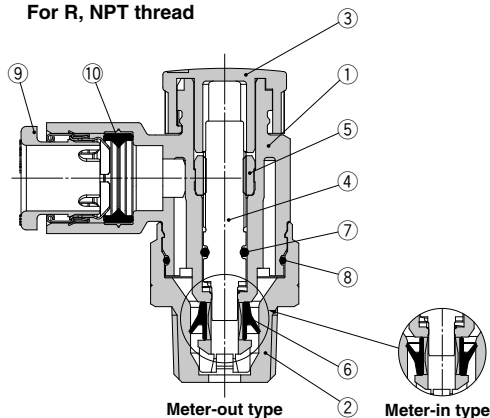
(Note) The numbers above the flow-rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

Construction/ **Elbow type**

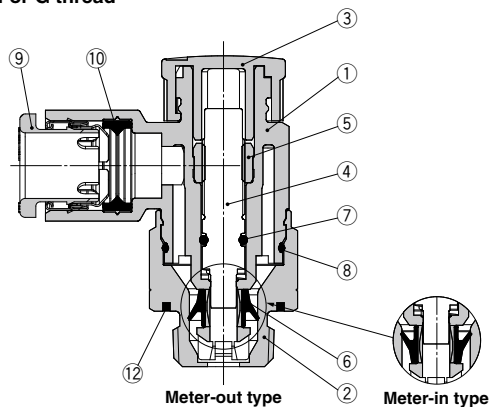
Seal method: Gasket seal
For M5, 10-32UNF



Seal method: Sealant
For R, NPT thread



Seal method: Face seal
For G thread

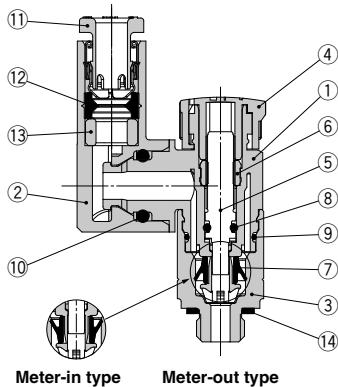


Component Parts

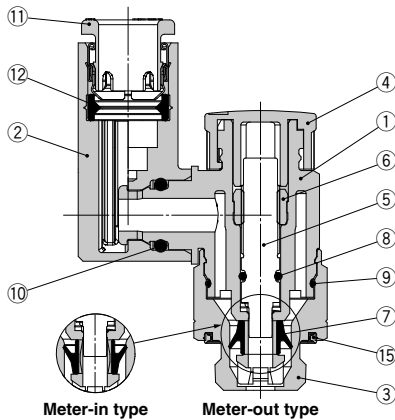
No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plating
3	Handle	POM	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	—	
10	Seal	NBR	
11	Gasket	NBR/Stainless steel	
12	Seal	NBR	

Construction/Universal type

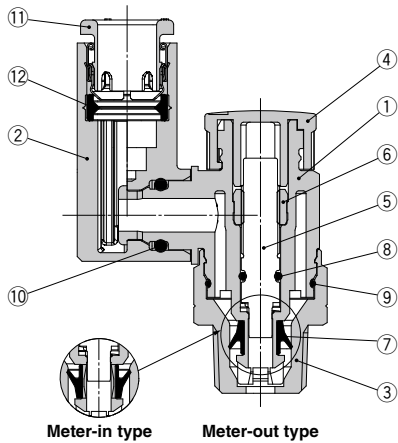
Seal method: Gasket seal
For M5, 10-32UNF



Seal method: Face seal
For G thread



Seal method: Sealant
For R, NPT thread



Component Parts

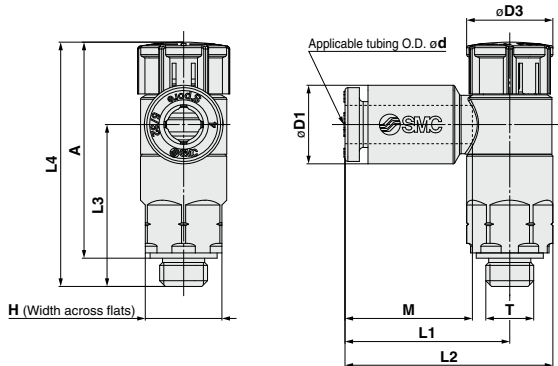
No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Body B	Brass	Electroless nickel plating
4	Handle	POM	
5	Needle	PBT	
6	Needle guide	Brass	Electroless nickel plating
7	U-seal	HNBR	
8	O-ring	NBR	
9	O-ring	NBR	
10	O-ring	NBR	
11	Cassette	—	
12	Seal	NBR	
13	Spacer	PBT ^{Note)}	
14	Gasket	NBR/Stainless steel	
15	Seal	NBR	

Note) Spacer is included only for the applicable tubing O.D. ø3.2 and ø1/8".

Dimensions/ **Elbow type**

Seal method: Gasket seal

For M5, 10-32UNF



Metric Size

Metric Size														[mm]				
Model	d	T	H	D1	D3	L1	L2	L3	L4 <small>Note 1)</small>		A <small>Note 2)</small>		M	Weight [g]				
									Unlocked	Locked	Unlocked	Locked						
AS12□1F-M5E-02A	2	M5 x 0.8 10/32UNF	8	5.8	9.4	15.8	20.3	16.9	26.5	25.4	23.5	22.4	11.9	5				
AS12□1F-U10/32E-02A																		
AS12□1F-M5E-23A	3.2			7.2		17.2	21.7											
AS12□1F-U10/32E-23A																		
AS12□1F-M5E-04A	4			8.2										13.3				
AS12□1F-U10/32E-04A																		
AS12□1F-M5E-06A	6			10.4		18.6	23.1						16.5					6
AS12□1F-U10/32E-06A																		

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Inch Size

Inch Size														[mm]						
Model	d	T	H	D1	D3	L1	L2	L3	L4 <small>Note 1)</small>		A <small>Note 2)</small>		M	Weight [g]						
AS12□1F-M5E-01A	1/8"	M5 x 0.8 10/32UNF	8	7.2	9.4	17.2	21.7	16.9	Unlocked	Locked	Unlocked	Locked	13.3	5						
AS12□1F-U10/32E-01A																				
AS12□1F-M5E-03A	5/32"			8.2																
AS12□1F-U10/32E-03A																				
AS12□1F-M5E-07A	1/4"			11.2		18.6	23.1	16.5												6
AS12□1F-U10/32E-07A																				

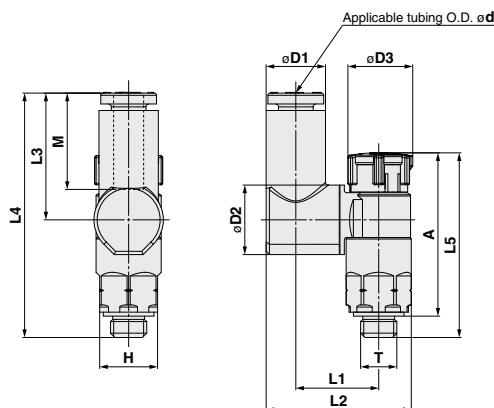
Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Dimensions/ Universal type

Seal method: Gasket seal

For M5, 10-32UNF



Metric Size

Metric Size															[mm]	
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5 <small>Note 1)</small>		A <small>Note 2)</small>		M	Weight [g]
AS13□1F-M5E-23A	3.2	M5 x 0.8 10/32UNF	8	7.2	9.6	9	11.6	19.4	17.5	33.8	26.5	25.4	23.5	22.4	13.3	6
AS13□1F-U10/32E-23A																
AS13□1F-M5E-04A	4			8.2			11.5	19.8								
AS13□1F-U10/32E-04A																
AS13□1F-M5E-06A	6			10.4			11.5	20.9	20.4	36.6						
AS13□1F-U10/32E-06A																

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Inch Size

Inch Size															[mm]	
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5 ^{Note 1)}		A ^{Note 2)}		M	Weight [g]
AS13□1F-M5E-01A	1/8"	M5 x 0.8 10/32UNF	8	7.2	9.6	9	11.6	19.4	17.5	33.8	26.5	25.4	23.5	22.4	13.3	6
AS13□1F-U10/32E-01A																
AS13□1F-M5E-03A	5/32"			8.2			11.5	19.8								
AS13□1F-U10/32E-03A																
AS13□1F-M5E-07A	1/4"			11.2			11.5	21.3	20.2	36.5						
AS13□1F-U10/32E-07A																

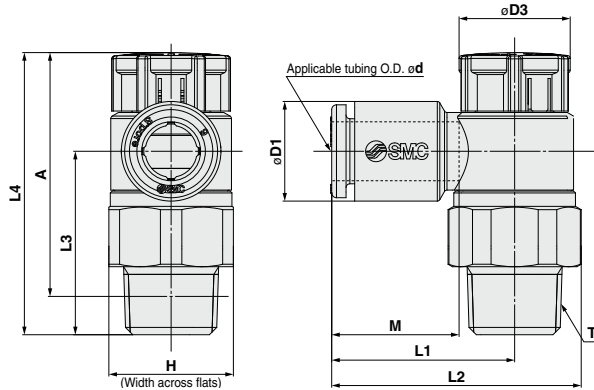
Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Dimensions/ Elbow type

Seal method: Sealant

For R, NPT thread



Metric Size

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	Weight [g]
									Unlocked	Locked	Unlocked	Locked		
AS22□1F-01-23(S)A	3.2	1/8	13 (12.7)	7.2	12	19.1	26.2	19.1	30.6	29.2	27.5	26.1	13.3	9 (9)
AS22□1F-01-04(S)A	4			8.2										10 (9)
AS22□1F-01-06(S)A	6			10.4										11 (10)
AS22□1F-01-08(S)A	8			13.2										12 (11)
AS22□1F-01-10(S)A	10	1/4	17 (17.5)	15.9	13	20.9	30.2 (30.3)	22.6	36.6	35	31.1	29.5	13.3	18 (19)
AS22□1F-02-23(S)A	3.2			7.2										19 (20)
AS22□1F-02-04(S)A	4			8.2										20 (21)
AS22□1F-02-06(S)A	6			10.4										21 (22)
AS22□1F-02-08(S)A	8	1/2	19	13.2	16.6	21.8	32.1	36.4	50	48.4	44.5	42.9	13.3	40 (40)
AS22□1F-02-10(S)A	10			15.9										41 (41)
AS22□1F-02-06(S)A	6			10.4										42 (42)
AS32□1F-02-08(S)A	8			13.2										43 (43)
AS32□1F-02-10(S)A	10	3/8	19	15.9	16.6	26.7	37	35.7	42.3	40.7	37.1	35.5	13.3	31 (32)
AS32□1F-02-12(S)A	12			18.5										32 (33)
AS32□1F-03-06(S)A	6			10.4										33 (34)
AS32□1F-03-08(S)A	8			13.2										34 (35)
AS32□1F-03-10(S)A	10	1/2	24 (23.8)	15.9	18.8	27.4	40.3 (40.2)	36.2	50.8	49.2	43.7	42.1	15.6	54 (53)
AS32□1F-03-12(S)A	12			18.5										55 (54)
AS42□1F-04-10(S)A	10			15.9										56 (55)
AS42□1F-04-12(S)A	12			18.5										57 (56)
AS42□1F-04-16(S)A	16	1/2	24 (23.8)	23.8		34.8	47.7 (47.6)	32.7	50.8	49.2	43.7	42.1	17	60 (59)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) () are the dimensions of NPT thread.

Inch Size

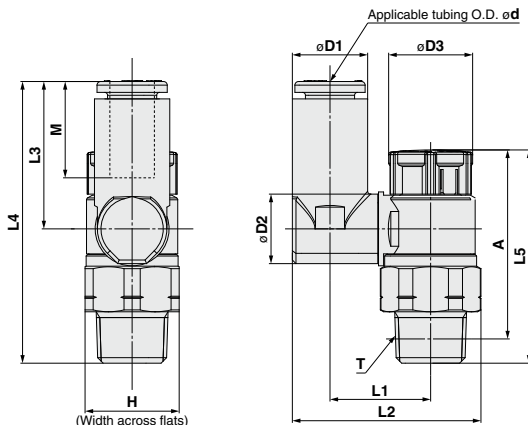
Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	Weight [g]
									Unlocked	Locked	Unlocked	Locked		
AS22□1F-01-01(S)A	1/8"	1/8	13 (12.7)	7.2	12	19.1	26.2	19.1	30.6	29.2	27.5	26.1	13.3	9 (9)
AS22□1F-01-03(S)A	5/32"			8.2										10 (9)
AS22□1F-01-07(S)A	1/4"			11.2										11 (10)
AS22□1F-01-09(S)A	5/16"			13.2										12 (11)
AS22□1F-02-01(S)A	1/8"	1/4	17 (17.5)	7.2	13	20.9	30.2 (30.3)	22.6	36.6	35	31.1	29.5	13.3	18 (19)
AS22□1F-02-03(S)A	5/32"			8.2										19 (19)
AS22□1F-02-07(S)A	1/4"			11.2										20 (20)
AS22□1F-02-09(S)A	5/16"			13.2										21 (21)
AS22□1F-02-11(S)A	3/8"	1/2	19	15.5	16.6	26.4	35.7 (35.8)	36.4	50	48.4	44.5	42.9	13.3	40 (40)
AS32□1F-02-07(S)A	1/4"			11.2										41 (41)
AS32□1F-02-09(S)A	5/16"			13.2										42 (42)
AS32□1F-02-11(S)A	3/8"			15.5										43 (43)
AS32□1F-03-07(S)A	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	42.3	40.7	37.1	35.5	13.3	31 (32)
AS32□1F-03-09(S)A	5/16"			13.2										32 (33)
AS32□1F-03-11(S)A	3/8"			15.5										33 (34)
AS42□1F-04-11(S)A	1/2"			18.5										34 (35)
AS42□1F-04-13(S)A	1/2"	1/2	24 (23.8)	19.3	18.8	27.4	40.3 (40.2)	36.2	50.8	49.2	43.7	42.1	15.6	54 (53)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) () are the dimensions of NPT thread.

Dimensions/ Universal type

Seal method: Sealant

For R, NPT thread



Metric Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5 Note 1)		A Note 2)		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS23□1F-01-23(S)A	3.2	1/8	13 (12.7)	7.2	9.6	12	13.3	24	17.5	36	30.6	29.2	27.5	26.1	13.3	10 (10)
AS23□1F-01-04(S)A	4			8.2			13.9	25.1								11 (10)
AS23□1F-01-06(S)A	6			10.4			16.4	26.2								12 (12)
AS23□1F-01-08(S)A	8			13.2			16.4	30.1								14.2
AS23□1F-02-04(S)A	4	1/4	17 (17.5)	8.2	12.9	13	16.5	29.9 (30)	17.5	40.1	36.6	35	31.1	29.5	13.3	19 (20)
AS23□1F-02-06(S)A	6			11.2			19	33.8 (33.9)								21 (22)
AS23□1F-02-08(S)A	8			13.2			19	34.9 (35)								14.2
AS23□1F-02-10(S)A	10			15.9			20.9	38.1 (38.2)								15.6
AS33□1F-02-06(S)A	6	1/4	19	11.2	12.9	16.6	20.2	36	21.4	57.8	50	48.4	44.5	42.9	13.3	42 (42)
AS33□1F-02-08(S)A	8			13.2			23	37.1								14.2
AS33□1F-02-10(S)A	10			15.9			23	41.2								15.6
AS33□1F-02-12(S)A	12			18.5			23	42.5								17
AS33□1F-03-06(S)A	6	3/8	19	11.2	12.9	16.6	20.2	36	21.4	50.1	42.3	40.7	37.1	35.5	13.3	34 (35)
AS33□1F-03-08(S)A	8			13.2			23	37.1								14.2
AS33□1F-03-10(S)A	10			15.9			23	41.2								15.6
AS33□1F-03-12(S)A	12			18.5			23	42.5								17
AS43□1F-04-10(S)A	10	1/2	24 (23.8)	15.9	17.4	18.8	25.6	46.4 (46.3)	26.1	61.2	50.8	49.2	43.7	42.1	15.6	61 (69)
AS43□1F-04-12(S)A	12			18.5			26.2	48.3 (48.2)								17

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) () are the dimensions of NPT thread.

Inch Size

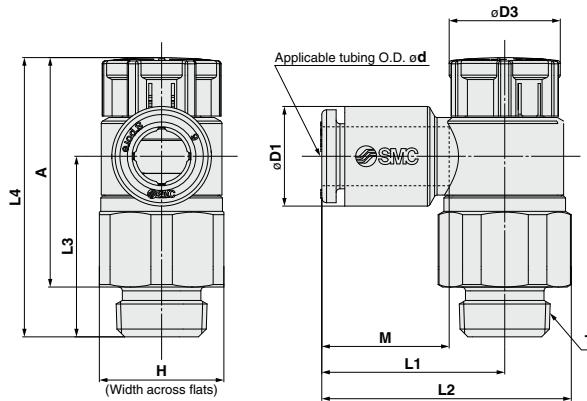
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5 Note 1)		A Note 2)		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS23□1F-01-01(S)A	1/8"	1/8	13 (12.7)	7.2	9.6	12	13.3	24	17.5	36	30.6	29.2	27.5	26.1	13.3	10 (10)
AS23□1F-01-03(S)A	5/32"			8.2			13.9	25.1								11 (10)
AS23□1F-01-07(S)A	1/4"			11.2			16.4	29.1								12 (12)
AS23□1F-01-09(S)A	5/16"			13.2			16.4	30.1								14.2
AS23□1F-02-03(S)A	5/32"	1/4	17 (17.5)	8.2	12.9	13	16.5	29.9 (30)	17.5	40.1	36.6	35	31.1	29.5	13.3	19 (20)
AS23□1F-02-07(S)A	1/4"			11.2			19	33.8 (33.9)								21 (22)
AS23□1F-02-09(S)A	5/16"			13.2			19	34.9 (35)								14.2
AS23□1F-02-11(S)A	3/8"			15.9			20.9	38.1 (38.2)								15.6
AS33□1F-02-07(S)A	1/4"	3/8	19	11.2	12.9	16.6	20.2	36	21.4	57.8	50	48.4	44.5	42.9	13.3	42 (42)
AS33□1F-02-09(S)A	5/16"			13.2			23	37.1								14.2
AS33□1F-02-11(S)A	3/8"			15.9			23	41.2								15.6
AS33□1F-03-07(S)A	1/4"			11.2			23	42.5								17
AS33□1F-03-09(S)A	5/16"	3/8	19	11.2	12.9	16.6	20.2	36	21.4	50.1	42.3	40.7	37.1	35.5	13.3	34 (35)
AS33□1F-03-11(S)A	3/8"			13.2			23	37.1								14.2
AS33□1F-03-13(S)A	7/16"			15.9			23	41.2								15.6
AS43□1F-04-11(S)A	1/2"			18.5			23	42.5								17
AS43□1F-04-13(S)A	1 1/8"	1/2	24 (23.8)	15.9	17.4	18.8	25.6	46.4 (46.3)	26.1	61.2	50.8	49.2	43.7	42.1	15.6	61 (69)
AS43□1F-04-15(S)A	1 1/4"			18.5			26.2	48.3 (48.2)								17

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) () are the dimensions of NPT thread.

Dimensions/ Elbow type

Seal method: Face seal

For G thread



Metric Size

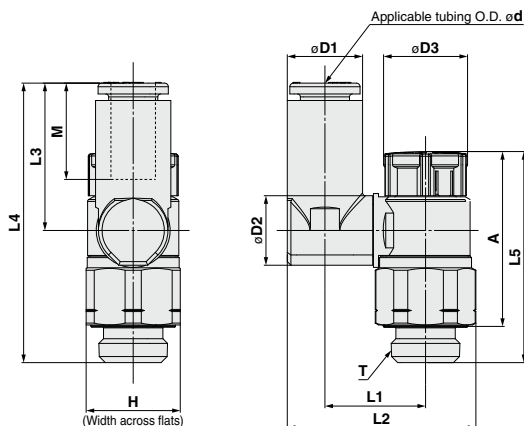
[mm]

Model	d	T	H	D1	D3	L1	L2	L3	L4		A		M	Weight [g]		
									Unlocked	Locked	Unlocked	Locked				
AS22□1F-G01-23A	3.2	1/8	13	7.2	12	19.1	26.2	18.8	30.3	28.9	24.8	23.4	13.3	10		
AS22□1F-G01-04A	4			8.2												
AS22□1F-G01-06A	6			10.4												
AS22□1F-G01-08A	8			13.2		22.4	29.5						14.2	11		
AS22□1F-G01-10A	10			15.9		25.3	32.4						15.6	12		
AS22□1F-G02-23A	3.2	1/4	17	7.2	13	20.9	30.2	22.6	36.6	35	30.1	28.5	13.3	21		
AS22□1F-G02-04A	4			8.2												
AS22□1F-G02-06A	6			10.4									23.4	32.7	14.2	22
AS22□1F-G02-08A	8			13.2		23.9	33.2						15.6	23		
AS22□1F-G02-10A	10			15.9		26.9	36.2						17	24		
AS32□1F-G02-06A	6	1/4	21	10.4	16.6	21.8	33	36.4	50	48.4	43.5	41.9	13.3	50		
AS32□1F-G02-08A	8			13.2									22.7	33.9	14.2	52
AS32□1F-G02-10A	10			15.9									26.7	37.9	15.6	52
AS32□1F-G02-12A	12			18.5		29.7	40.9						17	53		
AS32□1F-G03-06A	6			3/8		21	10.4						16.6	21.8	33	28.7
AS32□1F-G03-08A	8	13.2	22.7		33.9		14.2	39								
AS32□1F-G03-10A	10	15.9	26.7		37.9		15.6	40								
AS32□1F-G03-12A	12	18.5	29.7		40.9		17	42								
AS42□1F-G04-10A	10	1/2	27		15.9		18.8	27.4	41.8	36.2	50.8	49.2		41.8	40.2	
AS42□1F-G04-12A	12			18.5	30.8	45.2							17			74
AS42□1F-G04-16A	16			23.8	34.8	49.2							20.6			78

Dimensions/Universal type

Seal method: Face seal

For G thread



Metric Size

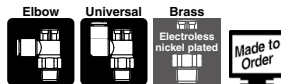
[mm]

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS23□1F-G01-23A	3.2	1/8	13	7.2	9.6	12	13.3	24.0	17.5	35.7	30.3	28.9	24.8	23.4	13.3	10
AS23□1F-G01-04A	4			8.2			13.9	25.1								11
AS23□1F-G01-06A	6			10.4			16.4	26.2								11
AS23□1F-G01-08A	8	1/4	17	13.2	10.2	13	16.4	30.1	21.5	39.7	36.6	35	30.1	28.5	14.2	12
AS23□1F-G02-04A	4			8.2			16.5	29.9								22
AS23□1F-G02-06A	6			10.4			19	33.8								24
AS23□1F-G02-08A	8			13.2			19	34.9								25
AS23□1F-G02-10A	10			15.9			20.9	38.1								26
AS33□1F-G02-06A	6	1/4	21	10.4	12.9	16.6	20.2	36.6	21.4	57.8	50	48.4	43.5	41.9	13.3	51
AS33□1F-G02-08A	8			13.2			20.2	38.0								52
AS33□1F-G02-10A	10			15.9			23	42.2								55
AS33□1F-G02-12A	12			18.5			23	43.5								57
AS33□1F-G03-06A	6	3/8	21	10.4	12.9	16.6	20.2	36.6	21.4	50.1	42.3	40.7	34.8	33.2	13.3	41
AS33□1F-G03-08A	8			13.2			20.2	38.0								42
AS33□1F-G03-10A	10			15.9			23	42.2								46
AS33□1F-G03-12A	12			18.5			23	43.5								47
AS43□1F-G04-10A	10	1/2	27	15.9	17.4	18.8	25.6	47.9	26.1	61.2	50.8	49.2	41.8	40.2	15.6	78
AS43□1F-G04-12A	12			18.5			26.2	49.8								82

Series AS

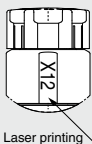
Made to Order

Please contact SMC for detailed dimensions, specifications and delivery.



1 Lubricant: Vaseline

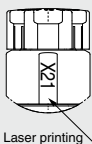
-X12



Example) AS2201F-01-04SA-X12

2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)

-X21



Example) AS2201F-01-04SA-X21

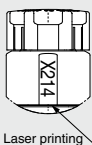
Note 1) Not particle-free

Note 2) The restrictor is only compatible with the part number of the meter-out type.

Note 3) Only the needle and O-ring are fluorine-coated.

3 Restrictor (Without check valve)

-X214

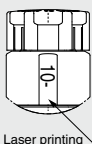


Example) AS2201F-01-04SA-X214

Note) The restrictor is only compatible with the part number of the meter-out type.

4 Clean Series

10-



Example) 10-AS2201F-01-04SA

Note 1) Fluorine grease is used.

Note 2) The particulate generation grade is 3.

Note 3) Excluding G thread type.

Flow Control
Equipment

AS
AS-FS

Speed Controller with One-touch Fitting Stainless Steel Type Elbow Type/Universal Type Series **AS-FG**

RoHS



Model

Model		Port size	Seal method	Applicable tubing O.D.														
Elbow type	Universal type			Metric size								Inch size						
				2 (Note 2)	3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"	1/2"	
AS12□1FG-M5	AS13□1FG-M5	M5 x 0.8	Gasket seal	● (Note 3)	●	●	●						●	●	●			
AS12□1FG-U10/32	AS13□1FG-U10/32	10-32UNF	Gasket seal	● (Note 3)	●	●	●					●	●	●				
AS22□1FG-□01	AS23□1FG-□01	R NPT	Sealant		●	●	●	●	● (Note 3)				●	●	●	●		
AS22□1FG-□02	AS23□1FG-□02			1/8			●	●	●	●		● (Note 2)		●	●	●	●	
AS32□1FG-□02	AS33□1FG-□02			1/4		● (Note 3)			●	●	●					●	●	●
AS32□1FG-□03	AS33□1FG-□03			1/4					●	●	●	●				●	●	●
AS32□1FG-□03	AS33□1FG-□03			3/8					●	●	●	●				●	●	●
AS42□1FG-□04	AS43□1FG-□04	1/2							●	●	● (Note 3)					●	●	
AS22□1FG-G01	AS23□1FG-G01	G	Face seal		●	●	●	●	● (Note 3)									
AS22□1FG-G02	AS23□1FG-G02			1/8		● (Note 3)	●	●	●	●								
AS32□1FG-G02	AS33□1FG-G02			1/4				●	●	●	●							
AS32□1FG-G03	AS33□1FG-G03			1/4				●	●	●	●							
AS32□1FG-G03	AS33□1FG-G03			3/8				●	●	●	●							
AS42□1FG-G04	AS43□1FG-G04	1/2							●	●	● (Note 3)							

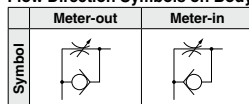
Note 1) "Without sealant" type can be selected as a standard option.

Note 2) Only polyurethane tubing is applicable for ø2.

Note 3) Universal type is not available.

Specifications

Flow Direction Symbols on Body



Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane (Note), FEP, PFA

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing.
(Refer to the **WEB catalog** or the Best Pneumatics No. 6 for details.)

Flow Rate and Sonic Conductance

⚠ Caution

Be sure to read this before handling.
Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smcworld.com>

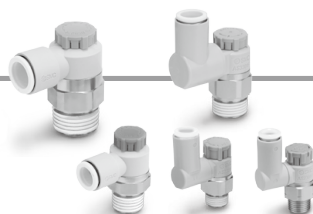
Model	AS12□1FG-M5 AS13□1FG-M5	AS22□1FG-□01 AS23□1FG-□01	AS22□1FG-□02 AS23□1FG-□02	AS32□1FG AS33□1FG	AS42□1FG AS43□1FG
Tubing O.D.	Metric size	ø2 ø3.2 ø4 ø6	ø3.2 ø4 ø6 ø8 ø10	ø3.2 ø4 ø6 ø8 ø10	ø6 ø8 ø10 ø12 ø16
	Inch size	— ø1/8" ø1/4" ø5/32"	ø1/8" ø5/32" ø1/4" ø5/16"	ø1/8" ø5/32" — ø1/4" ø5/16" ø3/8"	ø1/4" ø5/16" ø3/8" ø3/8" ø1/2"
C values: Sonic conductance dm ³ /(sbar)	Free flow	0.2 0.3	0.4 0.6	0.7 1.0 1.3	1.5 1.6 1.7 2.5 4.4 4.8
	Controlled flow	0.2 0.3	0.4 0.7 0.8	0.6 0.9	1.3 2.1 2.4 3.3 4.4 4.9
b values: Critical pressure ratio	Free flow	0.3 0.4	0.2 0.3	0.3 0.4	0.4 0.3 0.3
	Controlled flow	0.2	0.2 0.3	0.3	0.3

Note 1) 10-32UNF has the same specification as M5.

Note 2) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.



How to Order



Body size

1	M5 x 0.8 10-32UNF
---	----------------------

Port size

M5	M5 x 0.8
U10/32	10-32UNF

Applicable tubing O.D. Note 1)

Metric size	Inch size
02	ø2
23	ø3.2 <small>Note 2)</small>
04	ø4
06	ø6
01	ø1/8"
03	ø5/32"
07	ø1/4"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 473.
The color of the release button is white (metric, inch).

Note 2) Use ø1/8" tube.

Body size 1

AS 1 2 0 1 FG - M5 - 06 A -

Body size 2/3/4

AS 2 2 0 1 FG - 01 - 06 S A -

Body size

2	1/8, 1/4
3	3/8
4	1/2

Type

2	Elbow
3	Universal

Control type Note)

0	Meter-out
1	Meter-in

Note) Meter-out and meter-in types can be visually identified by color of the handle.
Meter-out: Gray
Meter-in: Light blue

Stainless steel type (Stainless steel 303)

Note 1) The material can be visually identified by color of the release button.

Stainless steel type: White

Note 2) White is also used for inch size.

Made to Order
Refer to page 484 for details.

Push-lock type

Seal method

Nil	Without sealant
S	With sealant

Note) Face seal method is used for the G thread type.

Select "Nil/Without sealant."
Example) AS2201FG-G01-06A

Applicable tubing O.D. Note 1)

Metric size	Inch size <small>Note 3)</small>
23	ø3.2 <small>Note 2)</small>
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12
16	ø16
01	ø1/8"
03	ø5/32"
07	ø1/4"
09	ø5/16"
11	ø3/8"
13	ø1/2"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 473.

The color of the release button is white (metric, inch).

Note 2) Use ø1/8" tube.

Note 3) Only the metric size is available for the G thread type.

Thread type

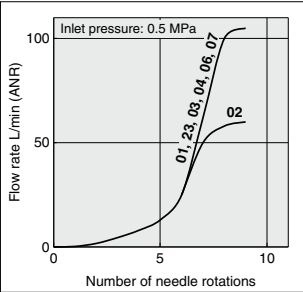
Nil	R
N	NPT
G	G

Port size

01	1/8
02	1/4
03	3/8
04	1/2

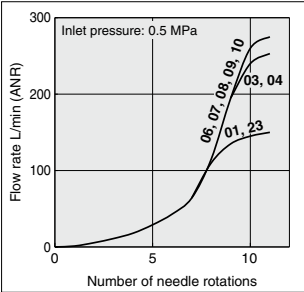
Needle Valve/Flow-rate Characteristics

**AS1201FG-M5, AS1211FG-M5
AS1301FG-M5, AS1311FG-M5**

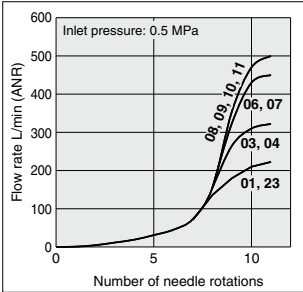


Note) -U10/32 has the same specification as M5.

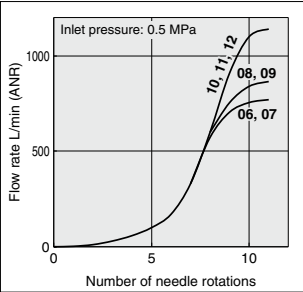
**AS2201FG-01, AS2211FG-01
AS2301FG-01, AS2311FG-01**



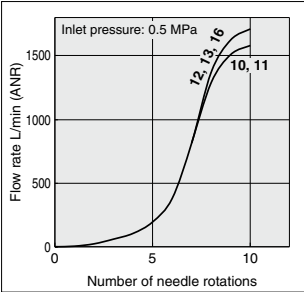
**AS2201FG-02, AS2211FG-02
AS2301FG-02, AS2311FG-02**



**AS3201FG, AS3211FG
AS3301FG, AS3311FG**



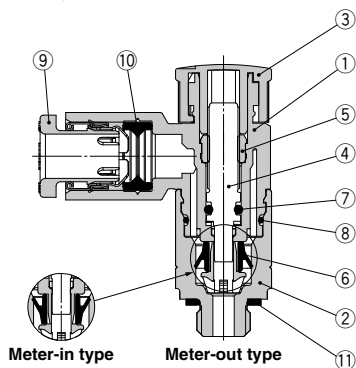
**AS4201FG, AS4211FG
AS4301FG, AS4311FG**



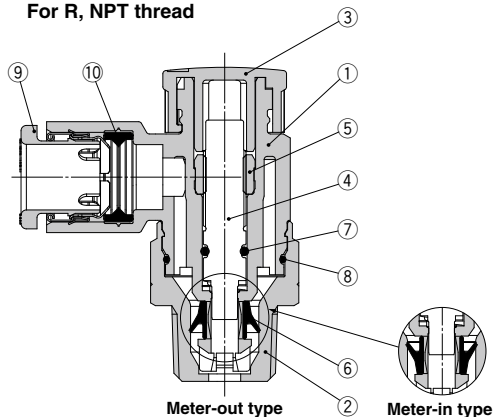
Note) The numbers above the flow-rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

Construction/ Elbow type

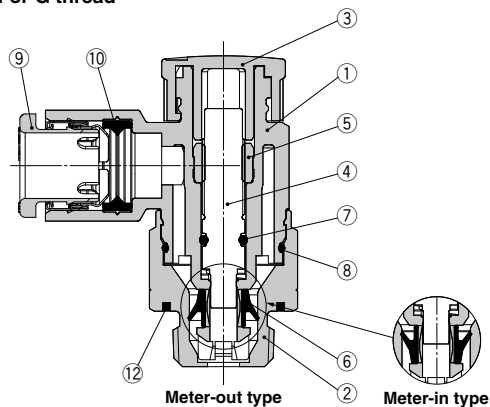
Seal method: Gasket seal
For M5, 10-32UNF



Seal method: Sealant
For R, NPT thread



Seal method: Face seal
For G thread



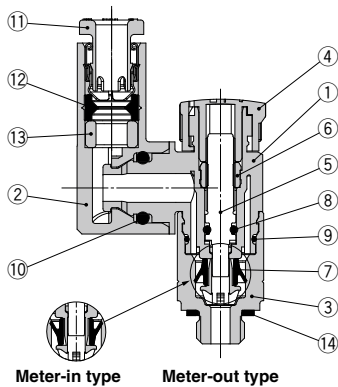
Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Stainless steel	
3	Handle	POM	
4	Needle	PBT	
5	Needle guide	Stainless steel	
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	—	
10	Seal	NBR	
11	Gasket	NBR/Stainless steel	
12	Seal	NBR	

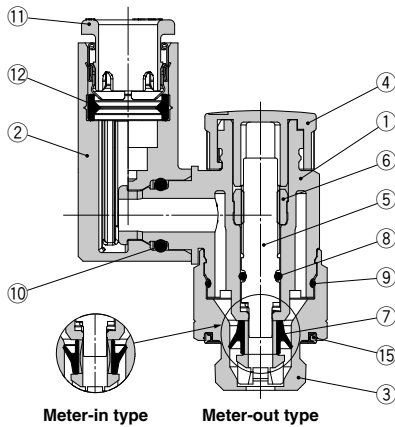
Series AS-FG

Construction/Universal type

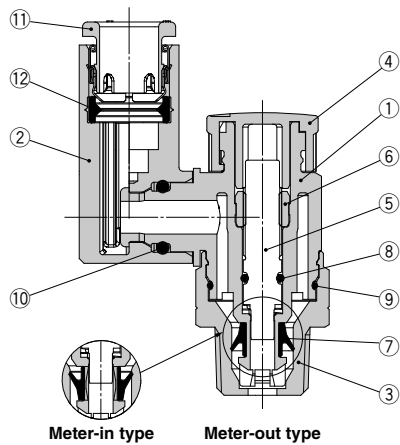
Seal method: Gasket seal
For M5, 10-32UNF



Seal method: Face seal
For G thread



Seal method: Sealant
For R, NPT thread



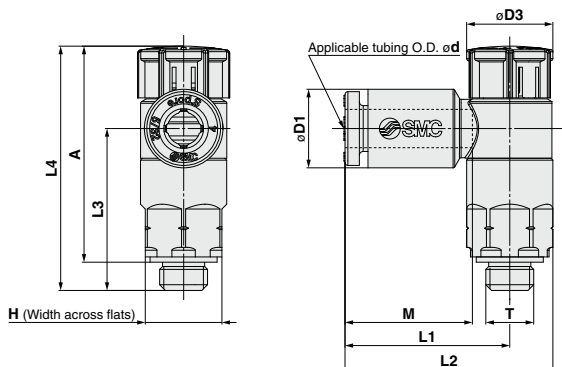
Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Body B	Stainless steel	
4	Handle	POM	
5	Needle	PBT	
6	Needle guide	Stainless steel	
7	U-seal	HNBR	
8	O-ring	NBR	
9	O-ring	NBR	
10	O-ring	NBR	
11	Cassette	—	
12	Seal	NBR	
13	Spacer	PBT (Note)	
14	Gasket	NBR/Stainless steel	
15	Seal	NBR	

Note) Spacer is included only for the applicable tubing O.D. ø3.2 and ø1/8".

Dimensions/ Elbow type

Seal method: Gasket seal
For M5, 10-32UNF



Metric Size

Metric Size													[mm]				
Model	d	T	H	D1	D3	L1	L2	L3	L4 <small>Note 1)</small>		A <small>Note 2)</small>		M	Weight [g]			
AS12□1FG-M5-02A	2	M5 x 0.8 10/32UNF	8	5.8	9.4	15.8	20.3	16.9	26.5	25.4	23.5	22.4	11.9	5			
AS12□1FG-U10/32-02A				7.2		17.2	21.7										
AS12□1FG-M5-23A	3.2			8.2		18.6	23.1						13.3				
AS12□1FG-U10/32-23A				10.4													
AS12□1FG-M5-04A	4													6			
AS12□1FG-U10/32-04A	6																
AS12□1FG-M5-06A																	
AS12□1FG-U10/32-06A																	

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Inch Size

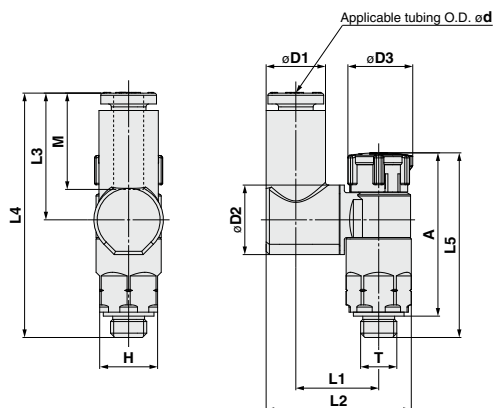
Inch Size													[mm]	
Model	d	T	H	D1	D3	L1	L2	L3	L4 <small>Note 1)</small>		A <small>Note 2)</small>		M	Weight [g]
AS12□1FG-M5-01A	1/8"	M5 x 0.8 10/32UNF	8	7.2	9.4	17.2	21.7	16.9	Unlocked	Locked	Unlocked	Locked	13.3	5
AS12□1FG-U10/32-01A				8.2										
AS12□1FG-M5-03A	5/32"			11.2		18.6	23.1	16.5						
AS12□1FG-U10/32-03A														
AS12□1FG-M5-07A	1/4"			11.2		18.6	23.1	16.5						
AS12□1FG-U10/32-07A														

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Dimensions/ **Universal type**

Seal method: Gasket seal
For M5, 10-32UNF



Metric Size

Metric Size															[mm]	
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5 <small>Note 1)</small>		A <small>Note 2)</small>		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS13□1FG-M5-23A	3.2	M5 x 0.8 10/32UNF	8	7.2	9.6	9.4	11.6	19.7	17.5	33.8	26.5	25.4	23.5	22.4	13.3	6
AS13□1FG-U10/32-23A																
AS13□1FG-M5-04A	4			8.2			11.5	20.1								
AS13□1FG-U10/32-04A																
AS13□1FG-M5-06A	6			10.4			11.5	21.2	20.4	36.6						
AS13□1FG-U10/32-06A																

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Inch Size

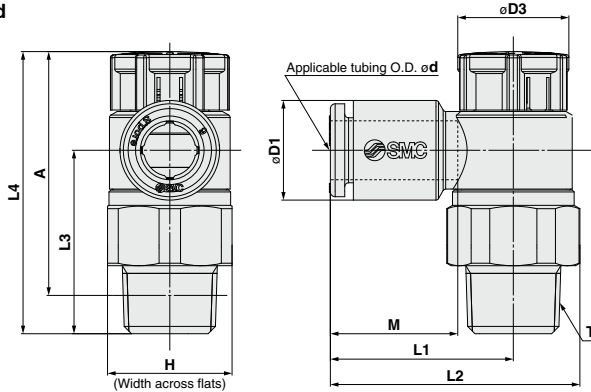
Inch Size															[mm]	
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5 <small>Note 1)</small>		A <small>Note 2)</small>		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS13□1FG-M5-01A	1/8"	M5 x 0.8 10/32UNF	8	7.2	9.6	9.4	11.6	19.7	17.5	33.8	26.5	25.4	23.5	22.4	13.3	6
AS13□1FG-U10/32-01A																
AS13□1FG-M5-03A	5/32"			8.2			11.5	20.1								
AS13□1FG-U10/32-03A																
AS13□1FG-M5-07A	1/4"			11.2			11.5	21.6	20.2	36.5						
AS13□1FG-U10/32-07A																

Note 1) Reference dimensions

Note 2) Reference dimensions of threads after installation

Dimensions/ Elbow type

Seal method: Sealant
For R, NPT thread



Metric Size

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 1)		M	Weight [g]
									Unlocked	Locked	Unlocked	Locked		
AS22□1FG-01-23(S)A	3.2	1/8	13 (12.7)	7.2	12	19.1	26.2	19.1	30.6	29.2	27.5	26.1	13.3	9 (9)
AS22□1FG-01-04(S)A	4			8.2										10 (9)
AS22□1FG-01-06(S)A	6			10.4										11 (10)
AS22□1FG-01-08(S)A	8			13.2										12 (11)
AS22□1FG-01-10(S)A	10	1/4	17 (17.5)	15.9	13	20.9	30.2 (30.3)	22.6	36.6	35	31.1	29.5	13.3	17 (18)
AS22□1FG-02-23(S)A	3.2			7.2										18 (19)
AS22□1FG-02-04(S)A	4			8.2										19 (20)
AS22□1FG-02-06(S)A	6			10.4										20 (21)
AS22□1FG-02-08(S)A	8	3/8	19	13.2	16.6	21.8	32.1	26.7	42.3	40.7	37.1	35.5	13.3	29 (30)
AS22□1FG-02-10(S)A	10			15.9										30 (31)
AS22□1FG-02-06(S)A	6			10.4										31 (32)
AS22□1FG-02-08(S)A	8			13.2										32 (33)
AS32□1FG-02-10(S)A	10	1/2	24 (23.8)	15.9	18.8	27.4	40.3 (40.2)	36.2	50.8	49.2	43.7	42.1	15.6	52 (51)
AS32□1FG-02-12(S)A	12			18.5										53 (54)
AS32□1FG-03-06(S)A	6			10.4										54 (55)
AS32□1FG-03-08(S)A	8			13.2										55 (56)
AS32□1FG-03-10(S)A	10	3/4	30	15.9	21.8	27.4	40.3 (40.2)	36.2	50.8	49.2	43.7	42.1	15.6	52 (51)
AS32□1FG-03-12(S)A	12			18.5										53 (54)
AS42□1FG-04-10(S)A	10			15.9										54 (55)
AS42□1FG-04-12(S)A	12			18.5										55 (56)
AS42□1FG-04-16(S)A	16	1"	40	23.8	34.8	47.7 (47.6)	32.7	32.7	50.8	49.2	43.7	42.1	15.6	52 (51)
AS42□1FG-04-10(S)A	10			15.9										53 (54)
AS42□1FG-04-12(S)A	12			18.5										54 (55)
AS42□1FG-04-16(S)A	16			23.8										55 (56)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) () are the dimensions of NPT thread.

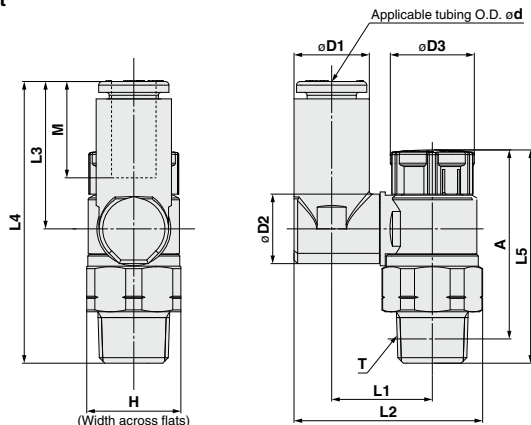
Inch Size

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	Weight [g]
									Unlocked	Locked	Unlocked	Locked		
AS22□1FG-01-01(S)A	1/8"	1/8	13 (12.7)	7.2	12	19.1	26.2	19.1	30.6	29.2	27.5	26.1	13.3	9 (9)
AS22□1FG-01-03(S)A	5/32"			8.2										10 (9)
AS22□1FG-01-07(S)A	1/4"			11.2										11 (10)
AS22□1FG-01-09(S)A	5/16"			13.2										12 (11)
AS22□1FG-02-01(S)A	1/8"	1/4	17 (17.5)	7.2	13	20.9	30.2 (30.3)	22.6	36.6	35	31.1	29.5	13.3	17 (18)
AS22□1FG-02-03(S)A	5/32"			8.2										18 (18)
AS22□1FG-02-07(S)A	1/4"			11.2										19 (19)
AS22□1FG-02-09(S)A	5/16"			13.2										20 (20)
AS22□1FG-02-11(S)A	3/8"	3/8	19	15.5	16.6	26.7	37	28.2	42.3	40.7	37.1	35.5	13.3	29 (30)
AS32□1FG-02-07(S)A	1/4"			11.2										30 (31)
AS32□1FG-02-09(S)A	5/16"			13.2										31 (32)
AS32□1FG-02-11(S)A	3/8"			15.5										32 (33)
AS32□1FG-03-07(S)A	1/4"	3/4	30	11.2	21.8	27.4	40.3 (40.2)	36.2	50.8	49.2	43.7	42.1	15.6	52 (51)
AS32□1FG-03-09(S)A	5/16"			13.2										53 (54)
AS32□1FG-03-11(S)A	3/8"			15.5										54 (55)
AS42□1FG-04-11(S)A	3/8"			15.5										55 (56)
AS42□1FG-04-13(S)A	1/2"	1"	40	19.3	34.8	47.7 (47.6)	32.7	32.7	50.8	49.2	43.7	42.1	15.6	52 (51)
AS42□1FG-04-10(S)A	10			15.9										53 (54)
AS42□1FG-04-12(S)A	12			18.5										54 (55)
AS42□1FG-04-16(S)A	16			23.8										55 (56)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) () are the dimensions of NPT thread.

Dimensions/ **Universal type**

Seal method: Sealant
For R, NPT thread



Metric Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5 Note 1)		A Note 2)		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS23□1FG-01-23(S)A	3.2	1/8	13 (12.7)	7.2	9.6	12	13.3	24	17.5	36	30.6	29.2	27.5	26.1	13.3	10 (9)
AS23□1FG-01-04(S)A	4			8.2			13.9	25.1								10 (10)
AS23□1FG-01-06(S)A	6			10.4			16.4	26.2								12 (11)
AS23□1FG-01-08(S)A	8			13.2			16.4	30.1								14.2
AS23□1FG-02-04(S)A	4	1/4	17 (17.5)	8.2	12.9	13	16.5	29.9 (30)	17.5	40.1	36.6	35	31.1	29.5	13.3	18 (19)
AS23□1FG-02-06(S)A	6			11.2			19	33.8 (33.9)								20 (21)
AS23□1FG-02-08(S)A	8			13.2			19	34.9 (35)								14.2
AS23□1FG-02-10(S)A	10			15.9			20.9	38.1 (38.2)								15.6
AS33□1FG-02-06(S)A	6	1/4	19	11.2	12.9	16.6	20.2	36	21.4	57.8	50	48.4	44.5	42.9	13.3	42 (42)
AS33□1FG-02-08(S)A	8			13.2			23	37.1								14.2
AS33□1FG-02-10(S)A	10			15.9			23	41.2								15.6
AS33□1FG-02-12(S)A	12			18.5			23	42.5								17
AS33□1FG-03-06(S)A	6	3/8	19	11.2	12.9	16.6	20.2	36	21.4	50.1	42.3	40.7	37.1	35.5	13.3	32 (33)
AS33□1FG-03-08(S)A	8			13.2			23	37.1								14.2
AS33□1FG-03-10(S)A	10			15.9			23	41.2								15.6
AS33□1FG-03-12(S)A	12			18.5			23	42.5								17
AS43□1FG-04-10(S)A	10	1/2	24 (23.8)	15.9	17.4	18.8	25.6	46.4 (46.3)	26.1	61.2	50.8	49.2	43.7	42.1	15.6	58 (57)
AS43□1FG-04-12(S)A	12			18.5			26.2	48.3 (48.2)								17

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) () are the dimensions of NPT thread.

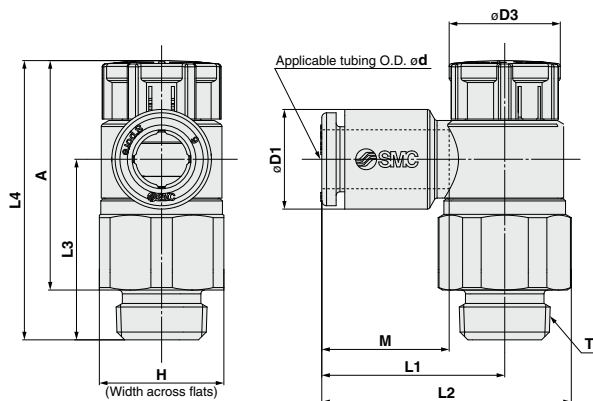
Inch Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5 Note 1)		A Note 2)		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS23□1FG-01-01(S)A	1/8"	1/8	13 (12.7)	7.2	9.6	12	13.3	24	17.5	36	30.6	29.2	27.5	26.1	13.3	10 (9)
AS23□1FG-01-03(S)A	5/32"			8.2			13.9	25.1								10 (10)
AS23□1FG-01-07(S)A	1/4"			11.2			16.4	29.1								11 (10)
AS23□1FG-01-09(S)A	5/16"			13.2			16.4	30.1								14.2
AS23□1FG-02-03(S)A	5/32"	1/4	17 (17.5)	8.2	12.9	13	16.5	29.9 (30)	17.5	40.1	36.6	35	31.1	29.5	13.3	18 (19)
AS23□1FG-02-07(S)A	1/4"			11.2			19	33.8 (33.9)								20 (21)
AS23□1FG-02-09(S)A	5/16"			13.2			19	34.9 (35)								14.2
AS23□1FG-02-11(S)A	3/8"			15.9			20.9	38.1 (38.2)								15.6
AS33□1FG-02-07(S)A	1/4"	3/8	19	11.2	12.9	16.6	20.2	36	21.4	57.8	50	48.4	44.5	42.9	13.3	42 (42)
AS33□1FG-02-09(S)A	5/16"			13.2			23	37.1								14.2
AS33□1FG-02-11(S)A	3/8"			15.9			23	41.2								15.6
AS33□1FG-03-07(S)A	1/4"			11.2			23	42.5								17
AS33□1FG-03-09(S)A	5/16"	3/8	19	13.2	12.9	16.6	20.2	37.1	21.5	52.2	42.3	40.7	37.1	35.5	13.3	32 (33)
AS33□1FG-03-11(S)A	3/8"			15.9			23	41.2								14.2
AS43□1FG-04-11(S)A	3/8"			15.9			25.6	46.4 (46.3)								15.6
AS43□1FG-04-13(S)A	1/2"			18.5			26.2	48.3 (48.2)								17

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) () are the dimensions of NPT thread.

Dimensions/ Elbow type

Seal method: Face seal
For G thread

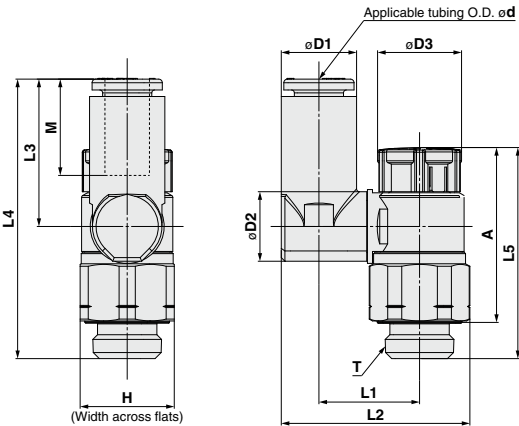


Metric Size

Metric Size														[mm]					
Model	d	T	H	D1	D3	L1	L2	L3	L4		A		M	Weight [g]					
									Unlocked	Locked	Unlocked	Locked							
AS22□1FG-G01-23A	3.2	1/8	13	7.2	12	19.1	26.2	18.8	30.3	28.9	24.8	23.4	13.3	10					
AS22□1FG-G01-04A	4			8.2															
AS22□1FG-G01-06A	6			10.4															
AS22□1FG-G01-08A	8			13.2		22.4	29.5						14.2	11					
AS22□1FG-G01-10A	10	1/4	17	15.9	13	23.4	32.7	22.6	36.6	35	30.1	28.5	15.6	12					
AS22□1FG-G02-23A	3.2			7.2															
AS22□1FG-G02-04A	4			8.2		20.9	30.2						13.3	20					
AS22□1FG-G02-06A	6			10.4		23.4	32.7						14.2	21					
AS22□1FG-G02-08A	8	13.2	23.9	33.2															
AS22□1FG-G02-10A	10	1/4	21	15.9	16.6	26.7	37.9	35.7	50	48.4	43.5	41.9	15.6	52					
AS32□1FG-G02-06A	6			10.4									21.8	33	36.4	13.3	50		
AS32□1FG-G02-08A	8			13.2		22.7	33.9	14.2											
AS32□1FG-G02-10A	10			3/8		21	15.9	16.6					26.7	37.9	34.5	42.3	40.7	34.8	33.2
AS32□1FG-G02-12A	12	18.5	29.7		40.9		26.8		17	41									
AS32□1FG-G03-06A	6	10.4	27.7		37.9		28		28.7	42.3	40.7	34.8	33.2	13.3	37				
AS32□1FG-G03-08A	8	13.2												14.2	38				
AS32□1FG-G03-10A	10	15.9		15.6		39													
AS32□1FG-G03-12A	12	18.5	17	41															
AS42□1FG-G04-10A	10	1/2	27	15.9	18.8	27.4	41.8	36.2	50.8	49.2	41.8	40.2	15.6	69					
AS42□1FG-G04-12A	12			18.5		30.8	45.2	35.1					17	71					
AS42□1FG-G04-16A	16			23.8		34.8	49.2	32.7					20.6	75					

Dimensions/ **Universal type**

Seal method: Face seal
For G thread



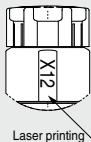
Metric Size															[mm]	
Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5		A		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS23□1FG-G01-23A	3.2	1/8	13	7.2	9.6	12	13.3	24.0	17.5	35.7	30.3	28.9	24.8	23.4	13.3	10
AS23□1FG-G01-04A	4			8.2			13.9	25.1	11							
AS23□1FG-G01-06A	6			10.4			16.4	26.2								
AS23□1FG-G01-08A	8	1/4	17	13.2	10.2	13	16.4	30.1	21.5	39.7	36.6	35	30.1	28.5	14.2	12
AS23□1FG-G02-04A	4			8.2			16.5	29.9	17.5	40.1						23
AS23□1FG-G02-06A	6			10.4			19	33.8	21.4	43.9						
AS23□1FG-G02-08A	8	1/2	21	13.2	12.9	16.6	19	34.9	23.5	46.0	50	48.4	43.5	41.9	15.6	24
AS23□1FG-G02-10A	10			15.9			20.9	38.1	24.7	47.3						25
AS33□1FG-G02-06A	6			10.4			20.2	36.6	21.4	57.8						
AS33□1FG-G02-08A	8	3/8	21	13.2	17.4	23	20.2	38.0	23.5	59.9	42.3	40.7	34.8	33.2	15.6	52
AS33□1FG-G02-10A	10			15.9			42.2	26.1	58.0	55						
AS33□1FG-G02-12A	12			18.5			43.5	28.3	59.9							
AS33□1FG-G03-06A	6	1/2	27	10.4	12.9	16.6	20.2	36.6	21.4	50.1	50.8	49.2	41.8	40.2	15.6	40
AS33□1FG-G03-08A	8			13.2			38.0	23.5	52.2	41						
AS33□1FG-G03-10A	10			15.9			42.2	26.1	50.3							
AS33□1FG-G03-12A	12	3/4	33	18.5	17.4	23	23	43.5	28.3	52.2	50.8	49.2	41.8	40.2	17	46
AS43□1FG-G04-10A	10			15.9			25.6	47.9	26.1	61.2						75
AS43□1FG-G04-12A	12	1	41	18.5	21	18.8	26.2	49.8	28.3	63.4	50.8	49.2	41.8	40.2	17	



1 Lubricant: Vaseline

-X12

Example) AS2201FG-01-04SA-X12



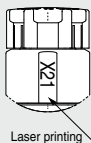
2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)

-X21

Example) AS2201FG-01-04SA-X21

Note 1) Not particle-free

Note 2) The restrictor is only compatible with the part number of the meter-out type.

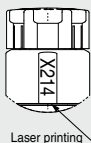


3 Restrictor (Without check valve)

-X214

Example) AS2201FG-01-04SA-X214

Note) The restrictor is only compatible with the part number of the meter-out type.



4 Clean Series

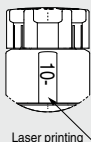
10-

Example) 10-AS2201FG-01-04SA

Note 1) Fluorine grease is used.

Note 2) The particulate generation grade is 3.

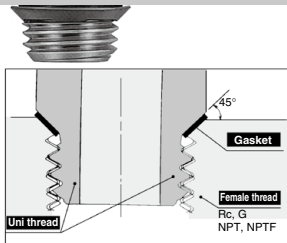
Note 3) Excluding G thread type.



Speed Controller with Uni One-touch Fitting Series AS



New-stand male threads for piping that reduces the screw-in time by 1/3.



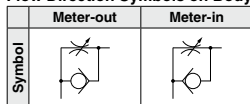
Shape of Uni thread ridge

Use of the chamfered surface of the female thread as the seat surface and adoption of gaskets made by laminating NBR on both surfaces of stainless steel plates achieve secure sealing regardless of the difference of diameters due to the female thread type, deviations due to the tolerance, or the size of the chamfered corner. (Any standard chamfered female thread can be used.)

A ridge shape has been created as a Uni thread for common applications for Rc, G, NPT and NPTF.

The gasket seal method drastically cuts piping man-hours.

Flow Direction Symbols on Body



⚠ Caution

Be sure to read this before handling. Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smcworld.com>

Model

Model		Uni thread port size	Applicable tubing O.D.											
Elbow type	Universal type		Metric size						Inch size					
AS22□1F-U01	AS23□1F-U01	1/8	●	●	●	●	●	●	●	●	●	●	●	●
AS22□1F-U02	AS23□1F-U02	1/4	●	●	●	●	●	●	●	●	●	●	●	●
AS32□1F-U02	AS33□1F-U02	1/4			●	●	●	●			●	●	●	●
AS32□1F-U03	AS33□1F-U03	3/8			●	●	●	●			●	●	●	●
AS42□1F-U04	AS43□1F-U04	1/2					●	●	●				●	●

Note) Universal type is not available.

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft-nylon, Polyurethane <small>Note)</small>

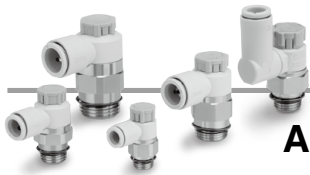
Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the WEB catalog or the Best Pneumatics No. 6 for details.)

Flow Rate and Sonic Conductance

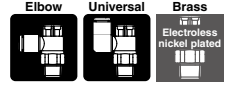
Model		AS22□1F-U01 AS23□1F-U01			AS22□1F-U02 AS23□1F-U02			AS32□1F AS33□1F			AS42□1F AS43□1F	
Tubing O.D.	Metric size	ø3.2	ø4	ø6	ø3.2	ø4	ø6	ø8 ø10	ø6	ø8 ø10 ø12	ø10	ø12 ø16
	Inch size	ø1/8"	ø5/32" ø1/4" ø5/16"	—	ø1/8"	ø5/32"	—	ø1/4" ø5/16" ø3/8"	ø1/4"	ø5/16" ø3/8"	ø3/8"	ø1/2"
C values: Sonic conductance dm ³ (s/bar)	Free flow	0.4	0.6	0.6	0.7	1.0	1.3	1.5	1.6	1.7	2.5	4.4
	Controlled flow	0.4	0.7	0.8	0.6	0.9	1.3	2.1	2.4	3.3	4.4	4.9
b values: Critical pressure ratio	Free flow	0.2	0.3	0.3	0.3	0.4	0.4	0.3	0.3	0.3	0.3	0.3
	Controlled flow	0.2	0.3	0.3	0.3	0.4	0.4	0.3	0.3	0.3	0.3	0.3

Note) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

Speed Controller with Uni One-touch Fitting *Series AS*



How to Order



AS 2 2 0 1 F - U01 - 06 A

Body size

2	1/8, 1/4
3	3/8
4	1/2

Type

2	Elbow
3	Universal

Control type

0	Meter-out
1	Meter-in

* Meter-out and meter-in types can be visually identified by color of the handle.
Meter-out: Gray
Meter-in: Light blue

With One-touch fitting

Port size

U01	Uni 1/8
U02	Uni 1/4
U03	Uni 3/8
U04	Uni 1/2

Push-lock type

Applicable tubing O.D. Note 1)

Metric size

Tubing O.D.	
23	ø3.2 <small>Note 2)</small>
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12
16	ø16

Inch size

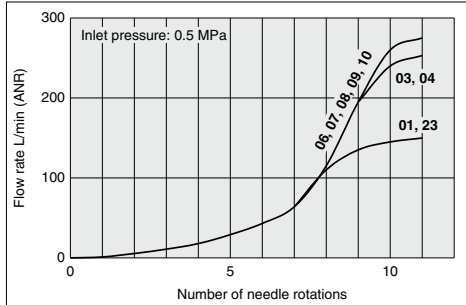
Tubing O.D.	
01	ø1/8"
03	ø5/32"
07	ø1/4"
09	ø5/16"
11	ø3/8"
13	ø1/2"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 485. Metric size and inch size types can be visually identified by color of the release button.
Metric size: Light gray
Inch size: Orange

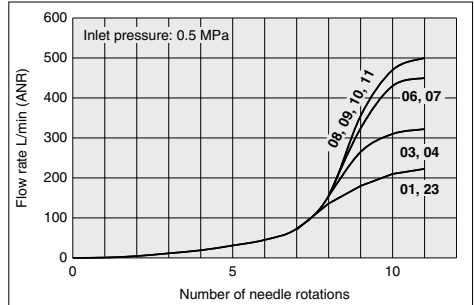
Note 2) Use ø1/8" tube.

Needle Valve/Flow-rate Characteristics

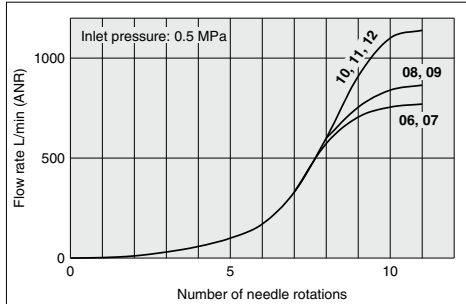
AS2201F-U01, AS2211F-U01
AS2301F-U01, AS2311F-U01



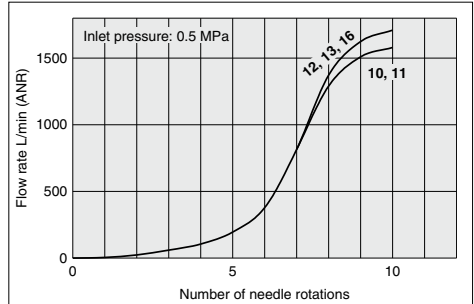
AS2201F-U02, AS2211F-U02
AS2301F-U02, AS2311F-U02



AS3201F, AS3211F
AS3301F, AS3311F



AS4201F, AS4211F
AS4301F, AS4311F

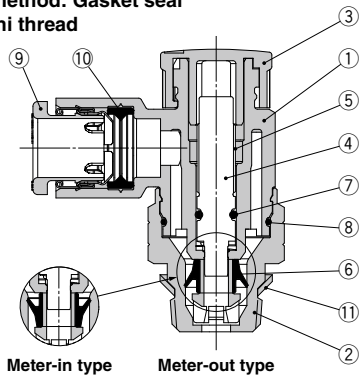


Note) The numbers above the flow-rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

Construction

Elbow type

Seal method: Gasket seal
For Uni thread

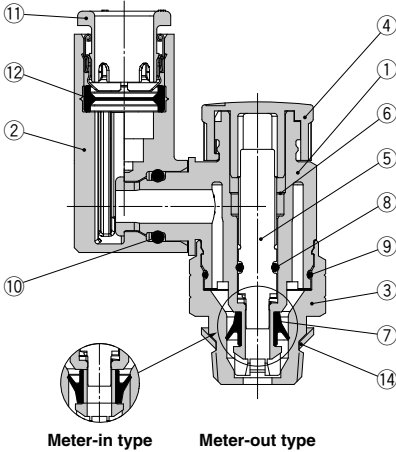
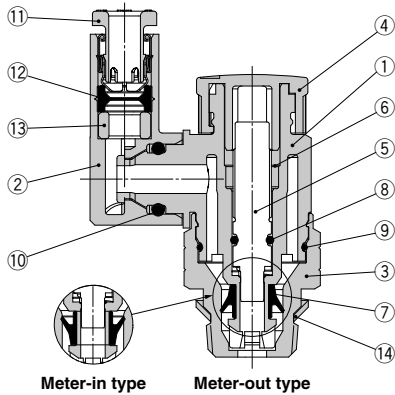


Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plating
3	Handle	POM	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	—	
10	Seal	NBR	
11	Gasket	NBR/Stainless steel	

Universal type

Seal method: Gasket seal
For Uni thread

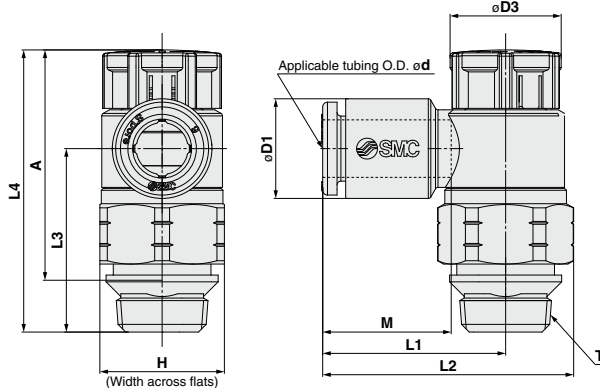


Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Body B	Brass	Electroless nickel plating
4	Handle	POM	
5	Needle	PBT	
6	Needle guide	Brass	Electroless nickel plating
7	U-seal	HNBR	
8	O-ring	NBR	
9	O-ring	NBR	
10	O-ring	NBR	
11	Cassette	—	
12	Seal	NBR	
13	Spacer ^{Note)}	—	
14	Gasket	NBR/Stainless steel	

Note) Used only for the AS22□1F-U01-23A.

Dimensions/ **Elbow type**



Metric Size

Model	d	T Uni thread	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	Weight [g]
									Unlocked	Locked	Unlocked	Locked		
AS22□1F-U01-23A	3.2	1/8	13	7.2	12	19.1	26.2	19.1	30.6	29.2	25.8	24.4	13.3	9
AS22□1F-U01-04A	4			8.2										10
AS22□1F-U01-06A	6			10.4										11
AS22□1F-U01-08A	8			13.2										12
AS22□1F-U01-10A	10	1/4	17	15.9	13	22.4	29.5	22.6	36.6	35	30.2	28.6	13.3	17
AS22□1F-U02-23A	3.2			7.2										18
AS22□1F-U02-04A	4			8.2										19
AS22□1F-U02-06A	6			10.4										39
AS22□1F-U02-08A	8	1/4	19	13.2	16.6	21.8	32.1	36.4	50	48.4	43.6	42	13.3	40
AS22□1F-U02-10A	10			15.9										42
AS32□1F-U02-08A	8			10.4										52
AS32□1F-U02-10A	10			13.2										54
AS32□1F-U03-06A	6	3/8	19	18.5	18.8	27.4	40.3	36.2	50.8	49.2	42.2	40.6	15.6	58
AS32□1F-U03-08A	8			21.8										52
AS32□1F-U03-10A	10			22.7										54
AS32□1F-U03-12A	12			26.7										58
AS42□1F-U04-10A	10	1/2	24	29.7	34.8	30.8	43.7	35.1	50.8	49.2	42.2	40.6	17	52
AS42□1F-U04-12A	12			32.7										54
AS42□1F-U04-16A	16			34.7										58

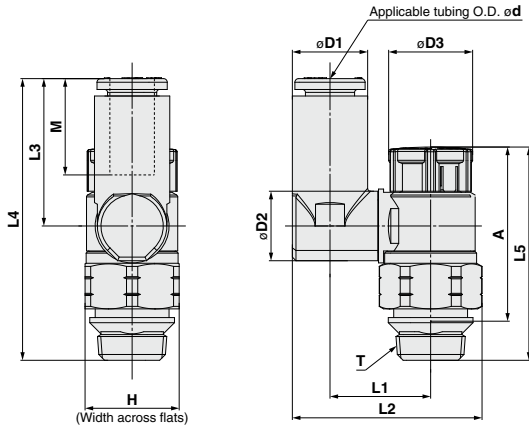
Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation

Inch Size

Model	d	T Uni thread	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	Weight [g]
									Unlocked	Locked	Unlocked	Locked		
AS22□1F-U01-01A	1/8"	1/8	13	7.2	12	19.1	26.2	19.1	30.6	29.2	25.8	24.4	13.3	9
AS22□1F-U01-03A	5/32"			8.2										10
AS22□1F-U01-07A	1/4"			11.2										11
AS22□1F-U01-09A	5/16"			13.2										17
AS22□1F-U02-01A	1/8"	1/4	17	7.2	13	20.9	30.2	22.6	36.6	35	30.2	28.6	13.3	18
AS22□1F-U02-03A	5/32"			8.2										19
AS22□1F-U02-07A	1/4"			11.2										39
AS22□1F-U02-09A	5/16"			13.2										40
AS22□1F-U02-11A	3/8"	1/4	19	15.5	16.6	21.8	32.1	36.4	50	48.4	43.6	42	13.3	52
AS32□1F-U02-09A	5/16"			11.2										54
AS32□1F-U02-11A	3/8"			13.2										58
AS32□1F-U03-07A	1/4"			15.5										52
AS32□1F-U03-09A	5/16"	3/8	19	18.5	18.8	27.4	40.3	36.2	50.8	49.2	42.2	40.6	15.6	58
AS32□1F-U03-11A	3/8"			21.8										52
AS42□1F-U04-11A	3/8"			22.7										54
AS42□1F-U04-13A	1/2"			26.7										58

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation

Dimensions/ Universal type



Metric Size

Model	d	T Uni thread	H	D1	D2	D3	L1	L2	L3	L4	L5 Note 1)		A Note 2)		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS23□1F-U01-23A	3.2	1/8	13	7.2	9.6	12	13.3	24	17.5	36	30.6	29.2	25.8	24.4	13.3	9
AS23□1F-U01-04A	4			8.2			13.9	25.1								
AS23□1F-U01-06A	6			10.4			16.4	26.2								
AS23□1F-U01-08A	8			13.2			16.5	30.1								
AS23□1F-U02-04A	4	1/4	17	8.2	12.9	13	16.5	29.9	17.5	40.1	36.6	35	30.2	28.6	13.3	18
AS23□1F-U02-06A	6			11.2			19	33.8								
AS23□1F-U02-08A	8			13.2			19	34.9								
AS23□1F-U02-10A	10			15.9			20.9	38.1								
AS33□1F-U02-06A	6	1/4	19	11.2	12.9	16.6	20.2	36	21.4	57.8	50	48.4	43.6	42	13.3	31
AS33□1F-U02-08A	8			13.2			23	37.1								
AS33□1F-U02-10A	10			15.9			23	41.2								
AS33□1F-U02-12A	12			18.5			23	42.5								
AS33□1F-U03-06A	6	3/8	19	11.2	12.9	16.6	20.2	36	21.4	50.1	42.3	40.7	35.9	34.3	13.3	31
AS33□1F-U03-08A	8			13.2			23	37.1								
AS33□1F-U03-10A	10			15.9			23	41.2								
AS33□1F-U03-12A	12			18.5			23	42.5								
AS43□1F-U04-10A	10	1/2	24	15.9	17.4	18.8	25.6	46.4	26.1	61.2	50.8	49.2	42.2	40.6	15.6	54
AS43□1F-U04-12A	12			18.5			26.2	48.3								

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation

Inch Size

Model	d	T Uni thread	H	D1	D2	D3	L1	L2	L3	L4	L5 Note 1)		A Note 2)		M	Weight [g]
											Unlocked	Locked	Unlocked	Locked		
AS23□1F-U01-01A	1/8"	1/8	13	7.2	9.6	12	13.3	24	17.5	36	30.6	29.2	25.8	24.4	13.3	9
AS23□1F-U01-03A	5/32"			8.2			13.9	25.1								
AS23□1F-U01-07A	1/4"			11.2			16.4	29.1								
AS23□1F-U01-09A	5/16"			13.2			16.4	30.1								
AS23□1F-U02-03A	5/32"	1/4	17	8.2	12.9	13	16.5	29.9	17.5	40.1	36.6	35	30.2	28.6	13.3	17
AS23□1F-U02-07A	1/4"			11.2			19	33.8								
AS23□1F-U02-09A	5/16"			13.2			19	34.9								
AS23□1F-U02-11A	3/8"			15.9			20.9	38.1								
AS33□1F-U02-07A	1/4"	3/8	19	11.2	12.9	16.6	20.2	36	21.4	57.8	50	48.4	43.6	42	13.3	31
AS23□1F-U02-09A	5/16"			13.2			23	37.1								
AS33□1F-U02-11A	3/8"			15.9			23	41.2								
AS33□1F-U03-07A	1/4"			11.2			20.2	36								
AS33□1F-U03-09A	5/16"	3/8	19	13.2	12.9	16.6	23	37.1	23.5	52.2	42.3	40.7	35.9	34.3	13.3	31
AS33□1F-U03-11A	3/8"			15.9			23	41.2								
AS43□1F-U04-11A	3/8"			15.9			25.6	46.4								
AS43□1F-U04-13A	1/2"			18.5			26.2	48.3								

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation



Series AS Specific Product Precautions 1

Be sure to read this before handling. Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smcworld.com>

Design and Selection

Warning

1. Check the specifications.

The products in this catalog are designed to be used in compressed air systems (including vacuum) only. If the products are used in an environment where pressure or temperature is out of the specified range, damage and/or malfunction may result. Do not use under such conditions. (Refer to the specifications.)

Please contact SMC when using a fluid other than compressed air (including vacuum).

We do not guarantee against any damage if the product is used outside of the specification range.

2. The products in this catalog are not designed for the use as stop valve with zero air leakage.

A certain amount of leakage is allowed in the product's specifications.

Tightening the needle to reduce leakage to zero may result in equipment damage.

3. Do not disassemble the product or make any modifications, including additional machining.

It may cause human injury and/or an accident.

4. The flow-rate characteristics for each product are representative values.

The flow-rate characteristics are characteristics of each individual product. Actual values may differ depending on the piping, circuitry, pressure conditions, etc.

5. Sonic conductance (C) and critical pressure ratio (b) values for products are representative values.

The speed controller's controlled flow values are with the needle fully open and free flow with the needle fully closed.

6. Check if PTFE can be used in application.

PTFE powder (Polytetrafluoroethylene resin) is included in the seal material for piping taper thread of male thread type. Confirm that the use of it will not cause any adverse effect on the system.

Please contact SMC if the Material Safety Data Sheet (MSDS) is required.

Mounting

Warning

1. Operation Manual

Install the products and operate them only after reading the Operation Manual carefully and understanding its contents. Also, keep the manual where it can be referred to as necessary.

2. Ensure sufficient space for maintenance activities.

When installing the products, allow access for maintenance.

3. Tighten threads with the proper tightening torque.

When installing the products, follow the listed proper torque.

Mounting

Warning

4. After pushing the handle down to lock, confirm that it is locked.

It should not be possible to rotate the handle to the right or to the left. If the handle is pulled with force, it may break. Do not pull the handle with excessive force.



5. Check the degree of rotation of the needle valve.

The products in this catalog are retainer type so that the needle is not removed completely. Over rotation will cause damage.

6. Do not use tools such as pliers to rotate the handle.

It can cause idle rotation of the handle or damage.

7. Verify the air flow direction.

Mounting backward is dangerous, because the speed adjustment needle will not work and the actuator may lurch suddenly.

8. Adjust the speed by opening the needle slowly from the fully closed state.

Loose needle valves may cause unexpected sudden actuator lurching.

When a needle valve is turned clockwise, it is closed and actuator speed decreases. When a needle valve is turned counter-clockwise, it is open and actuator speed increases.

9. Do not apply excessive force or shock to the body or fittings with an impact tool.

It can cause damage or air leakage.

10. Refer to the Fittings & Tubing Precautions in the Best Pneumatics No. 6 catalog for handling One-touch fittings.

11. Tubing O.D. ø2

Tubing other than that from SMC cannot be used, because it may result in inability to connect the tube, air leakage after connecting the tube or disconnection of the tube.

12. To install/remove the product, use an appropriate wrench to tighten/loosen at the supplied nut on body B.

Do not apply torque at other points as the product may be damaged. Rotate body A manually for positioning after installation.



Series AS

Specific Product Precautions 2

Be sure to read this before handling. Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smcworld.com>

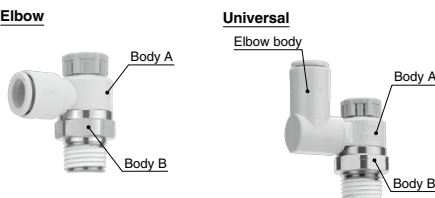
Mounting

Warning

13. Do not use body A and/or elbow body for applications involving continuous rotation.

Body A and the fitting section may be damaged.

Elbow



Caution

For M5, 10-32UNF

Tightening method

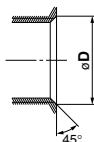
First, tighten it by hand, then give it an additional 1/6 turn to 1/4 turn with a wrench. A reference value for the tightening torque is 1 to 1.5 N·m.

(Note) Excessive tightening may damage the thread portion or deform the gasket and cause air leakage.

If the screw is too shallowly screwed in, it may come loose or air may leak.

Chamfered area for female thread

1. Conforming to ISO 16030 (air pressure fluid dynamics – connection – ports and stud ends), the chamfered dimensions shown in the table below are recommended.

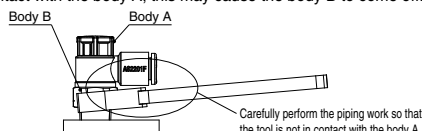


Female thread port size	Chamfered dimension øD (Recommended value)
M5	5.1 to 5.4
10-32UNF	5.0 to 5.3

2. This product has a stopper for fully close in rotating direction. Excess torque may break the stopper. Table below shows the maximum allowable torque of the handle.

Body size	Maximum allowable torque [N·m]
M5	0.05
1/8	0.07
1/4	0.16
3/8	0.2
1/2	0.4

3. When performing the piping work, turn the tightening tool in the horizontal direction to the hexagon across flats of the body B so that any moment is not applied to the body A. If the tool is in contact with the body A, this may cause the body B to come off.



Caution

For R, NPT Thread (With sealant)

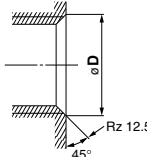
Tightening method

1. The proper tightening torques of the fittings are as shown in the table below. As a guide, tighten by hand, then turn it two or three turns with a wrench. Check the dimensions of each product for the hexagon width across flats.

Connection thread port size	Proper tightening torque [N·m]
NPT, R1/8	3 to 5
NPT, R1/4	8 to 12
NPT, R3/8	15 to 20
NPT, R1/2	20 to 25

Chamfered area for female thread

By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.



Connection thread port size	Chamfered dimension øD (Recommended value)	
	Rc	NPT, NPTF
1/8	10.2 to 10.4	10.5 to 10.7
1/4	13.6 to 13.8	14.1 to 14.3
3/8	17.1 to 17.3	17.4 to 17.6
1/2	21.4 to 21.6	21.7 to 21.9

* For Uni thread, Rz 12.5 is necessary for sealing at the chamfered part.

For G Thread (Face seal type)

Tightening method

First, tighten the threaded portion by hand, then use a proper wrench, which could be suitable for the width across flats of the hexagon body, to tighten it further at a wrench tightening angle shown in the table below. For a tightening torque guide, refer to the table below. Check the dimensions of each product for the hexagon width across flats.

Connection thread port size	Wrench tightening angle after tightened by hand [deg]	Proper tightening torque [N·m]
G1/8	10 to 20	3 to 4
G1/4	15 to 35	4 to 5
G3/8	15 to 35	8 to 9
G1/2	15 to 35	14 to 15

Chamfered area for female thread (Recommended value)

1. Conforming to 16030-2001, the chamfered dimensions shown in the table below are recommended. By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.

Nominal thread port size	Chamfered dimension øD	
	Min.	Max.
1/8	9.8	10.2
1/4	13.3	13.7
3/8	16.8	17.2
1/2	21.0	21.4

2. Use G external threads with G internal threads.



Series AS

Specific Product Precautions 3

Be sure to read this before handling. Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, <http://www.smcworld.com>

Mounting

⚠ Caution

For Uni Thread

Tightening method

1. First, tighten the threaded portion by hand, then use a proper wrench, which could be suitable for the width across flats of the hexagon body, to tighten it further at a wrench tightening angle shown in the table below. For a tightening torque guide, refer to the table below.

Connection Female Thread: Rc, NPT, NPTF

Uni thread port size	Wrench tightening angle after tightened by hand [deg]	Tightening torque [N·m]
1/8	30 to 60	3 to 5
1/4	30 to 60	8 to 12
3/8	15 to 45	14 to 16
1/2	15 to 30	20 to 22

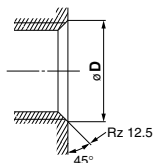
Connection Female Thread: G

Uni thread port size	Wrench tightening angle after tightened by hand [deg]	Tightening torque [N·m]
1/8	30 to 45	3 to 4
1/4	15 to 30	4 to 5
3/8	15 to 30	8 to 9
1/2	15 to 30	14 to 15

2. The gasket can be reused up to 6 to 10 times.

Chamfered area for female thread

By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.



Connection thread port size	Chamfered dimension øD (Recommended value)		
	G	Rc	NPT, NPTF
1/8	10.2 to 10.6	10.2 to 10.4	10.5 to 10.7
1/4	13.6 to 14.0	13.6 to 13.8	14.1 to 14.3
3/8	17.1 to 17.5	17.1 to 17.3	17.4 to 17.6
1/2	21.4 to 21.8	21.4 to 21.6	21.7 to 21.9

* For Uni thread, Rz 12.5 is necessary for sealing at the chamfered part.

Piping Threads with Sealant

⚠ Caution

1. If the fitting is tightened with excessive torque, a large amount of sealant will seep out. Remove the excess sealant.
2. Insufficient tightening may loosen the threads, or cause air leakage.
3. Reuse
 - 1) Normally, fittings with a sealant can be reused 2 to 3 times.
 - 2) To prevent air leakage through the sealant, remove any loose sealant stuck to the fitting by blowing air over the threaded portion.
 - 3) If the sealant no longer provides effective sealing, wrap sealing tape over the sealant before reusing. Do not use the sealant in any form other than a tape type.
4. Once the fitting has been tightened, backing it out to its original position often causes the sealant to become defective. Air leakage will occur.
5. Use R external threads with Rc internal threads and NPT external threads with NPT internal threads.

Piping

⚠ Caution

1. Refer to the Fittings & Tubing Precautions in the Best Pneumatics No. 6 catalog for handling One-touch fittings.
2. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.
3. Wrapping of sealant tape

When screwing together pipes and fittings, etc., be certain that chips from the pipe threads and sealing material do not get inside the pipe. Also, when the sealant tape is used, leave approx. 1 thread ridges exposed at the end of the threads.

