0.5 to 4

2 to 16

5 to 40







Digital Flow Switches

Flow rate setting and monitoring are possible with the digital display.

Two types for different applications Integrated and remote type displays

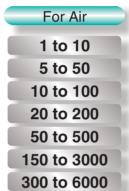
Three types of output: Switch, accumulated pulse, and analog outputs.

Switching from real-time flow rate to accumulated flow is possible.

Two independent flow rate settings are possible.

Water resistant construction conforming to IP65

Flow rate measurement range (ℓ/min)



600 to 12000

For High Temperature Fluid (Water 90°C) For Water 0.5 to 4 2 to 16 5 to 40 10 to 100

## For Air Series

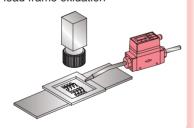
Remote Type



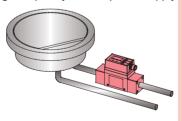
Series PF2 / For Water

#### **Application examples**

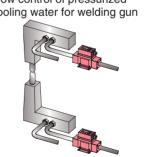
Flow control of N2 gas to prevent detection camera shimmering and lead frame oxidation



Flow control of cooling water for wafer temperature regulation and high frequency electric power supply



Flow control of pressurized cooling water for welding gun



Main line flow control ■ The accumulated pulse output function (100ℓ/pulse) enables remote monitoring of accumulated flow. 100ℓ/pulse M/C Make possible the monitoring M/C of air flow from the main line to each branch line. Pulse counter M/C Flow control for each branch line

P.2





500ℓ/min 200ℓ/min 100ℓ/min



12000ℓ/min 6000ℓ/min 3000ℓ/min

Integrated	Remo	te type	Flow rate	Output specifications		Port size	(Rc, NPT, G)		
display type	Display unit	Sensor unit	measurement range <i>t</i> /min	Switch output Analog output Accumulated pulse output	1/8 1/4	3/8	1/2 1	11/2 2	
PF2A710	PF2A30□	PF2A510	1 to 10	<b>-</b>	$\rightarrow$			$\rightarrow$	_
750	PFZA3UL	550	5 to 50	<b>-</b>	<del>-</del>			$\rightarrow$	_
711		511	10 to 100	<b>-</b>		<del></del>		$\rightarrow$	_
721	31□	521	20 to 200	$\rightarrow$		<del></del>		$\rightarrow$	_
751		551	50 to 500	$\rightarrow$			<b></b>	$\rightarrow$	_
703H			150 to 3000	$\rightarrow \rightarrow \rightarrow \rightarrow \rightarrow$			<del></del>	$\rightarrow$	_
706H	-		300 to 6000	$\rightarrow$				$\rightarrow$	_
712H			600 to 12000	$\rightarrow$				<del></del>	_

- Output from integrated display type and remote display unit type
   Output from remote sensor unit type



16ℓ/min 4ℓ/min



40ℓ/min



100ℓ/min

Integrated	Remo	te type	Flow rate measurement	Output specifications Port size (Rc, NPT, G)
display type	Display unit	Sensor unit	range $\ell$ /min	Switch output Analog output Accumulated pulse output 3/8 1/2 3/4 1
PF2W704		PF2W504	0.5 to 4	
720	PF2W30□	520	2 to 16	
740		540	5 to 40	
711	33□	511	10 to 100	

- : Output from integrated display type and remote display unit type
- : Output from remote sensor unit type

For High Temperature Fluid (Water 90°C)



Integrated	Remo	te type	Flow rate	Outp	ut specifica	ations	Port siz	ze (Rc, N	IPT, G)
display type	Display unit	Sensor unit	measurement range <i>t</i> /min	Switch output	Analog output	Accumulated pulse output	3/8	1/2	3/4
PF2W704T		PF2W504T	0.5 to 4	$- \diamond -$	-	$\overline{}$	-	-	+
720T	PF2W30□	520T	2 to 16	$-\diamond$	-	$-\diamond$		<del></del> -	+
740T		540T	5 to 40	$- \diamond -$	-	$-\diamond$ —	+	<b>-</b>	<del>-</del>

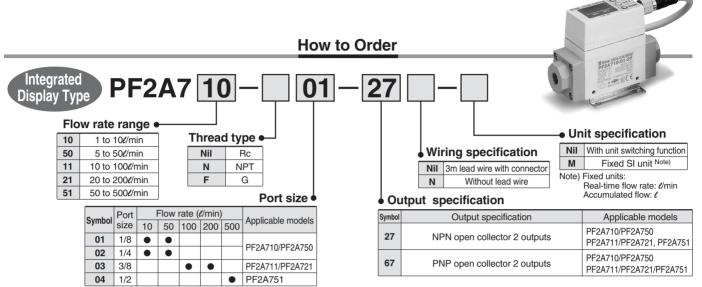
- : Output from integrated display type and remote display unit type
- : Output from remote sensor unit type

# For Air

#### **Digital Flow Switch**

# Series PF2A Refer to www.smcworld.com for details of products compatible with overseas standards.





#### **Specifications**

Model	PF2A710	PF2A750	PF2A711	PF2A721	PF2A751	
Measured fluid			Air, Nitrogen			
Flow rate measurement range	0.5 to 10.5ℓ/min	2.5 to 52.5 min	5 to 105e/min	10 to 210e/min	25 to 525e/min	
Set flow rate range	0.5 to 10.5ℓ/min	2.5 to 52.5 min	5 to 105e/min	10 to 210e/min	25 to 525e/min	
Flow rate measuring range	1 to 10ℓ/min	5 to 50ℓ/min	10 to 100e/min	20 to 200e/min	50 to 500e/min	
Minimum set unit	0.1ℓ/min	0.5ℓ/min	1ℓ/min	2ℓ/min	5ℓ/min	
Accumulated pulse flow rate exchange value (Pluse width: 50ms)	0.1ℓ/pulse	0.5 ℓ/pulse	1ℓ/pulse	2ℓ/pulse	5ℓ/pulse	
Note 1, 2) Real-time flow rate	ℓ/min, CF	M x 10 <sup>-2</sup>		ℓ/min, CFM x 10 <sup>-1</sup>		
Display units			ℓ, ft <sup>3</sup> x 10 <sup>-1</sup>			
Operating fluid temperature			0 to 50°C			
Linearity			±5% F.S. or less			
Repeatability	±1% F.S	S. or less		±2% F.S. or less		
Temperature characteristics	±3% F.S. or	less (15 to 35°C, base	d on 25°C), ±5% F.S. c	or less (0 to 50°C, based	d on 25°C)	
Current consumption (No load)	150mA	or less	160mA	or less	170mA or less	
Weight Note 3)	25	0g		290g		
Port size (Rc, NPT, G)	1/8,	1/4	3	3/8 1/2		
Detection type	Heater type					
Indicator light	3-digit, 7-segment LED					
Operating pressure range	-50kPa to 0.5MPa -50kPa to 0.75MPa					
Proof pressure	1.0MPa					
Accumulated flow range	0 to 999999ℓ					
Switch output  Switch output	NPN open collector Maximum load current: 80mA; Internal voltage drop: 1V or less (with load current of 80mA) Maximum applied voltage: 30V; Two outputs					
Switch output Switch output Accumulated pulse output	NPN open collector Maximum load current: 80mA Internal voltage drop: 1.5V or less (with load current of 80mA); Two outputs					
o ਨੇ Accumulated pulse output	NPN or PNP open collector (same as switch output)					
Status LED's	Lights up when output is ON OUT1: Green; OUT2: Red					
Response time	1sec. or less					
Hysteresis	Hysteresis mode: Variable (can be set from 0), Window comparator mode: 3-digit fixed Note 5)					
Power supply voltage	12 to 24VDC (ripple ±10% or less)					
Enclosure	IP65					
Operating temperature range	Оре			condensation and free	ezing)	
Withstand voltage Insulation resistance Vibration resistance Impact resistance			min. between external t			
Insulation resistance			C) between external te			
Vibration resistance	10 to 500Hz at whichever			n, in X, Y, Z directions for 2	hrs. each (de-energized)	
Impact resistance	490m/s <sup>2</sup> in X, Y, Z directions 3 times each					
Noise resistance	1000Vp-p, Pulse width 1μs, Rise time 1ns					

Note 1) For digital flow switch with unit switching function. (Fixed SI unit [(//min, or /, m³ or m³ x 10³)] will be set for switch type without the unit switching function.) Note 2) Flow rate display can be switched between the basic condition of 0°C, 101.3kPa and the standard condition (ANR) of 20°C, 101.3kPa, and 65% RH.



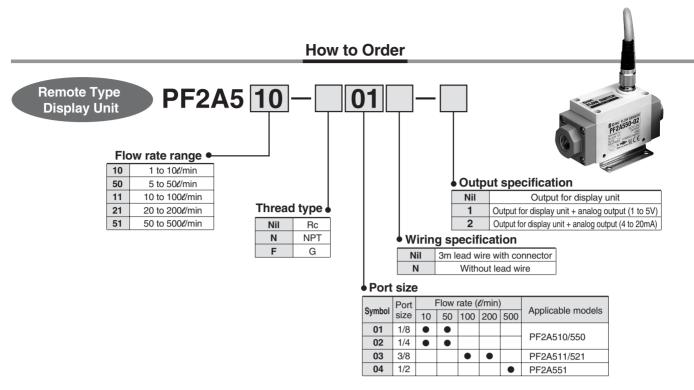
Note 3) Without lead wire

Note 4) Switch output and accumulated pulse output can be selected during initial setting.

Note 5) Window comparator mode — Since hysteresis will reach 3 digits, keep P\_1 and P\_2 or n\_1 and n\_2 apart by 7 digits or more. (In case of output OUT2, n\_1, 2 to be n\_3, 4 and P\_1, 2 to be P\_3, 4.)

Note 6) The flow switch is comformed to CE mark.

#### Series PF2A



#### **Specifications**

Mod	lel	PF2A510	PF2A550	PF2A511	PF2A521	PF2A551		
Measured fluid			Air, Nitrogen					
Dete	ection type			Heater type				
Flow	rate measuring range	1 to 10ℓ/min	5 to 50 <i>ℓ</i> /min	10 to 100ℓ/min	20 to 200ℓ/min	50 to 500ℓ/min		
Oper	rating pressure range	-50kPa t	o 0.5MPa		-50kPa to 0.75MPa			
Proc	of pressure			1.0MPa				
Oper	rating fluid temperature			0 to 50°C				
Line	earity Note 1)			±5% F.S. or less				
Rep	eatability Note 1)			±1% F.S. or less				
	nperature racteristics		±2% F.S. or less (15 to 35°C, based on 25°C) ±3% F.S. or less (0 to 50°C, based on 25°C)					
Ω Ω	Output for display unit	Analog	voltage output (non-linea	ır) output impedance 1k $\Omega$	output for display unit PF	2A3□□		
Output Note 2) Specifications	Analog output	Voltage output 1 to 5V within the flow rate range Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: $100k\Omega$ or more.						
Outp	Androg output	Current output 4 to 20mA within the flow rate range Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: $300\Omega$ or less with $12VDC$ , $600\Omega$ or less with $24VDC$						
Pow	er supply voltage	12 to 24VDC (ripple ±10% or less)						
Curre	nt consumption (No load)	100mA or less 110mA or less						
Er	nclosure	IP65						
Op	perating temperature range	Operating: 0 to 50°C, Stored: -25 to 85°C (with no condensation and freezing)						
ည္ W	ithstand voltage		1000VAC for 1	I min. between external te	nin. between external terminal and case			
Resistance in W	sulation resistance		50MΩ (500V	DC) between external tern	ninal and case			
Vi	ibration resistance		10 to 500Hz at whicheve	r is smaller: 1.5mm amplitu	ude or 98m/s <sup>2</sup> acceleration			
Im	npact resistance		490m/s	<sup>2</sup> in X, Y, Z directions 3 tin	nes each			
No	oise resistance		1000Vp	/p-p, Pulse width 1μs, Rise time 1ns				
Wei	ght Note 3)	20	)0g		240g			
Port	t size (Rc, NPT, G)	1/8	, 1/4	3	3/8	1/2		



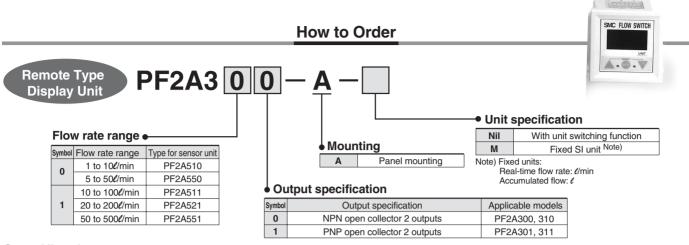
Note 1) The system accuracy when combined with PF2A3□□.

Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20g for the types of analog output whether voltage or current output selected.)

Note 4) Flow rate unit measured under the following conditions: 0°C and 101.3kPa.

Note 5) The sensor unitis comformed to CE mark.



#### **Specifications**

Mod	del	PF2A3	00/301	PF2A310/311				
Flow	rate measurement range Note 1)	0.5 to 10.5 <i>l</i> /min	2.5 to 52.5ℓ/min	5 to 105ℓ/min	10 to 210ℓ/min	25 to 525ℓ/min		
Set flow rate range Note		0.5 to 10.5ℓ/min	2.5 to 52.5ℓ/min	5 to 105ℓ/min	10 to 210ℓ/min	25 to 525ℓ/min		
Min	imum set unit Note 1)	0.1 <i>ℓ</i> /min	0.5ℓ/min	1ℓ/min	2ℓ/min	5ℓ/min		
Accumulated pulse flow rate exchange value (Pluse width: 50ms) Note 1)		0.1ℓ/pulse	0.5ℓ/pulse	1ℓ/pulse	2ℓ/pulse	5ℓ/pulse		
Note 2	Real-time flow rate	ℓ/min, CF	M x 10 <sup>-2</sup>		∉min, CFM x 10 <sup>-1</sup>			
units				ℓ, ft <sup>3</sup> x 10 <sup>-1</sup>				
Acc	umulated flow range			0 to 999999ℓ				
Line	earity Note 4)			±5% F.S. or less				
Rep	eatability Note 4)			±1% F.S. or less				
	nperature racteristics			or less (15 to 35°C based or less (0 to 50°C based	,			
Current consumption		50mA	or less		60mA or less			
Wei	ght	45g						
Note 5)	Switch	NPN open collector (	PF2A300, PF2A310)	Maximum load current: Internal voltage drop: 1\ Maximum applied voltage 2 outputs	V or less (with load curren	t of 80mA)		
Output NG Specifications	output	Maximum load current: 80mA PNP open collector (PF2A301, PF2A311) Internal voltage drop: 1.5V or less (with load current of 80mA 2 outputs						
	Accumulated pulse output		NPN or PNP	open collector (same as s	witch output)			
Indi	cator lights	3-digit, 7-segment LED						
Sta	tus LED's	Lights up when output is ON OUT1: Green; OUT2: Red						
Pov	ver supply voltage	12 to 24VDC (ripple ±10% or less)						
Res	ponse time	1 sec. or less						
Hys	teresis	Hysteresis mode: Variable (can be set from 0), Window comparator mode: Fixed (3 digits) Note 6)						
E	nclosure			IP40				
	perating temperature range	-	Operating: 0 to 50°C, Stor	ored: -25 to 85°C (with no condensation and freezing)				
⊣ਲਾਂ⊩	ithstand voltage			min. between external terr				
In	sulation resistance		•	DC) between external term				
N Re	ibration resistance	10 to 500Hz at wh		amplitude or 98m/s <sup>2</sup> acce		ns for 2 hrs. each		
In	npact resistance		490m/s <sup>2</sup>	<sup>2</sup> in X, Y, Z directions 3 tim	es each			
N	oise resistance		1000Vp	-p, Pulse width 1μs, Rise t	ime 1ns			

Note 1) The flow rate measurement range can be modified depending on the setting.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [t/min or t] will be set for switch types without the unit switching function.)



Note 3) Flow rate display can be switched between the basic condition of 0°C, 101.3kPa and the standard condition (ANR) of 20°C, 101.3kPa, and 65% RH.

Note 4) The system accuracy when combined with PF2A5□□.

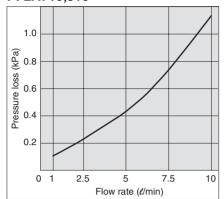
Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis will reach 3 digits, keep  $P_1$  and  $P_2$  or  $n_1$  and  $n_2$  apart by 7 digits or more. (In case of output OUT2,  $n_1$ , 2 to be  $n_2$ , 4 and  $n_2$ , 2 to be  $n_3$ , 4 and  $n_4$ , 2 to be  $n_2$ , 4 and  $n_3$ , 4 and  $n_4$ , 2 to be  $n_3$ , 4 and  $n_4$ , 3 to be  $n_3$ , 4 and  $n_4$ , 3 to be  $n_3$ , 4 and  $n_4$ , 4 and  $n_4$ , 4 to be  $n_3$ , 4 and  $n_4$ , 4 to be  $n_3$ , 4 and  $n_4$ , 4 to be  $n_3$ , 4 and  $n_4$ , 4 to be  $n_3$ , 4 and  $n_4$ , 4 to be  $n_3$ , 4 and  $n_4$ , 4 to be  $n_3$ , 4 and 8 to be  $n_3$ , 8 to be n

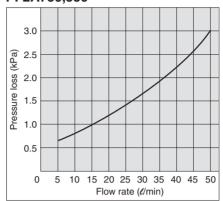
Note 7) The display unit is comformed to CE mark.

#### Flow Characteristics (Pressure Loss)

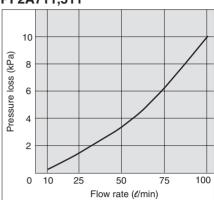
#### PF2A710,510



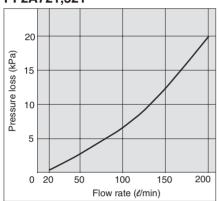
#### PF2A750,550



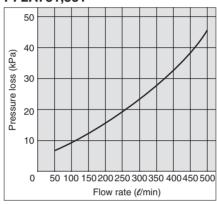
#### PF2A711,511



#### PF2A721,521

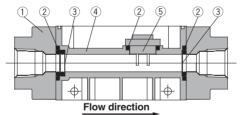


#### PF2A751,551



#### **Sensor Unit Construction**

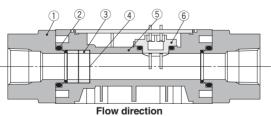
PF2A710/750 PF2A510/550



#### Parts list

No.	Description	Material
1	Attachment	ADC
2	Seal	NBR
3	Mesh	Stainless steel
4	Body	PBT
5	Sensor	PBT

#### PF2A711/721/751 PF2A511/521/551



Parts list

Material
ADC
NBR
PBT
Stainless steel
PBT
PBT

#### **Operating Unit Descriptions**

#### **RESET Buttons**

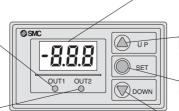
Press the ▲ and ▼ buttons simultaneously to activate the RESET function.
This clears the unit when an abnormality occurs and resets the accumulated flow display to "0"

#### Output (OUT1) Indicator: Green

Lights up when OUT1 is ON.
Blinks when an overcurrent error occurs on OUT1.

#### Output (OUT2) Indicator: Red

Lights up when OUT2 is ON. Blinks when an overcurrent error occurs on OUT2.



#### LED Display

Displays the real-time flow rate, accumulated flow, and set value. The — mark blinks when the accumulated flow is being

#### UP Button (▲ Button)

Use this button to increase a set value.

#### SET Button (● Button)

Use this button to change a set value or any of the modes.

#### DOWN Button (▼ Button)

Use this button to decrease a set



#### **Connectors**

Connectors shown below are applicable (female contact).

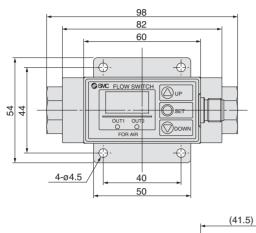
Contact each manufacturer for details.

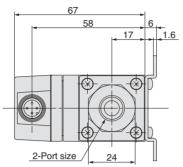
Connector size	Number of pins	Manufacturer	Applicable series
		Correns Corporation	VA-4D
		OMRON Corporation	XS2
M12	4	Yamatake Corporation	PA5-4I
		Hirose Electric Co., Ltd.	HR24
		DDK Ltd.	CM01-8DP4S

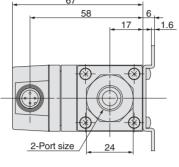
1 to 4 are terminal numbers.

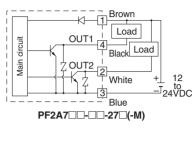
#### **Dimensions: Integrated Display Type** for Air

#### PF2A710, 750

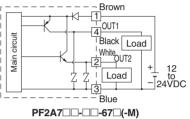






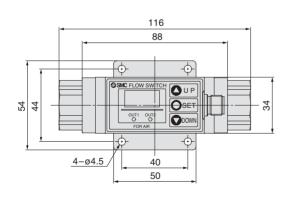


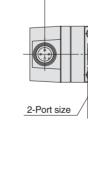
Internal circuits and wiring examples



42 Flow direction

PF2A711, 721, 751





64

30

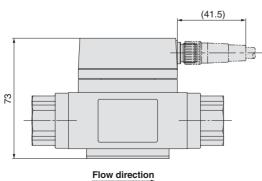
23

1.6

#### Connector pin numbers



Pin no.	Pin description	
1	DC(+)	
2	OUT2	
3	DC(-)	
4	OUT1	

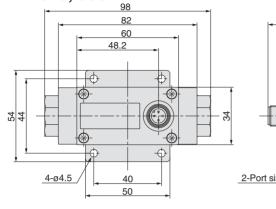


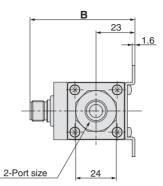
**SMC** 

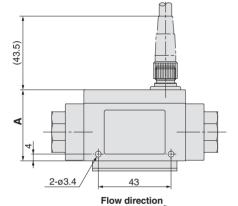
1 to 8 are terminal numbers.

#### Dimensions: Remote Type Sensor Unit for Air

#### PF2A510, 550

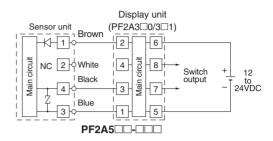


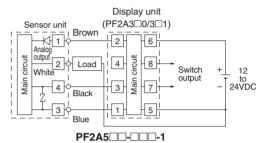


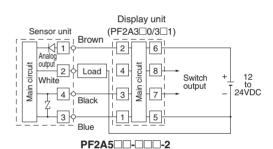


		(mm)
Output specification	Α	В
Pulse output only	42	62
Pulse output + Analog output	52	72

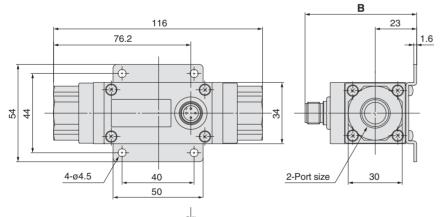
#### Internal circuits and wiring examples

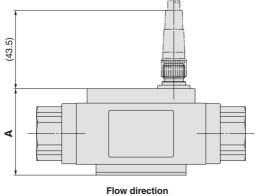






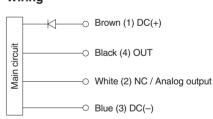
#### PF2A511, 521, 551





		(mm
Output specification	Α	В
Pulse output only	48	62
Pulse output + Analog output	58	72

#### Wiring



\* Use this sensor by connecting to SMC remote type display unit Series PF2A3 $\square\square$ .

#### Connector pin numbers



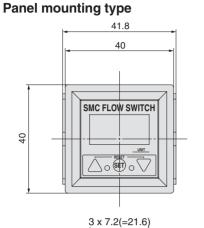
Pin no.	Pin description
1	DC(+)
2	NC/Analog output
3	DC(-)
4	OUT



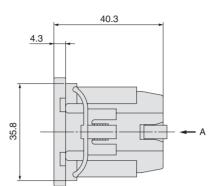
#### **Dimensions: Remote Type Display Unit** for Air

8-M3

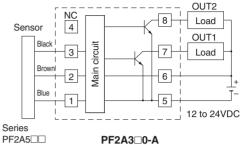
#### PF2A3□□-A

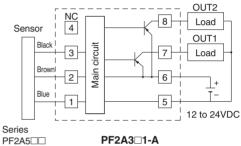


View A

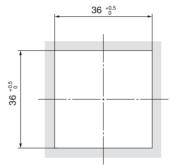


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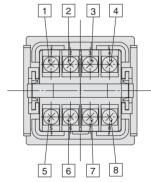
#### Panel fitting dimensions



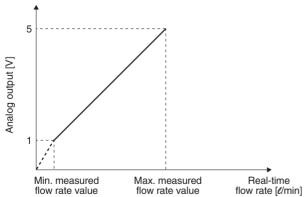
 $\ast$  Do not connect the white wire of the sensor to  $\boxed{\texttt{3}}.$ 

#### \* The applicable panel thickness is 1 to 3.2mm.

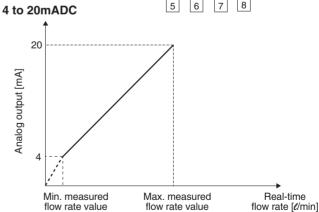
#### Terminal block number



# Analog output 1 to 5VDC



	Basic co	ondition	Standard condition		
Part nos.	Minimum measured flow rate value [t/min]	Maximum measured flow rate value [t/min]	Minimum measured flow rate value [t/min]	Maximum measured flow rate value [t/min]	
PF2A510-□-1	1	10	1.1	10.7	
PF2A550-□-1	5	50	5.4	53.5	
PF2A511-□-1	10	100	11	107	
PF2A521-□-1	20	200	21	214	
PF2A551-□-1	50	500	54	535	



	Basic c	ondition	Standard condition		
Part nos.	Minimum measured flow rate value [t/min]	Maximum measured flow rate value [t/min]	Minimum measured flow rate value [t/min]	Maximum measured flow rate value [t/min]	
PF2A510-□-2	1	10	1.1	10.7	
PF2A550-□-2	5	50	5.4	53.5	
PF2A511-□-2	10	100	11	107	
PF2A521-□-2	20	200	21	214	
PF2A551-□-2	50	500	54	535	



# For Air

#### **Digital Flow Switch/High Flow Rate Type**

# Series PF2A



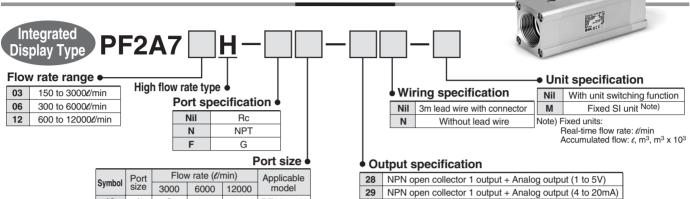
PNP open collector 1 output + Analog output (1 to 5V)

Switching of switch output and accumulated pulse output is possible with NPN or PNP open collector outputs.

PNP open collector 1 output + Analog output (4 to 20mA)

Refer to <u>www.smcworld.com</u> for details of products compatible with overseas standards.

#### **How to Order**



PF2A703H

PF2A706H

PF2A712H

#### **Specifications**

10

14

20

 $1^{1}/_{2}$ 

2

Model		PF2A703H	PF2A706H	PF2A712H				
Measured 1	luid	PF2A/U3H	Dry air	PFZA/ IZH				
Detection t			Heater type					
	/	450 to 0000 thesis	300 to 6000ℓ/min	600 to 12000ℓ/min				
	neasuring range Note 1)	150 to 3000ℓ/min	300 to 6000amin					
wiinimum s	etting unit Note 1)	5ℓ/min	***	rmin				
Note			e/min, CFM					
	ts Accumulated flow		$\ell$ , m <sup>3</sup> , m <sup>3</sup> x 10 <sup>3</sup> , ft <sup>3</sup> , ft <sup>3</sup> x 10 <sup>3</sup> , ft <sup>3</sup> x 10 <sup>6</sup>					
	pressure range		0.1 to 1.5MPa					
Proof press			2.25MPa					
Pressure lo			20kPa (at maximum flow rate)					
	ed flow range		0 to 9,999,999,999ℓ					
Linearity No	te 3)		±1.5% F.S. or less (0.7MPa, at 20°C)					
Repeatabil	ty		7MPa, at 20°C), $\pm 3.0\%$ of F.S. or less in					
Pressure c	naracteristics	±1.5%	F.S. or less (0.1 to 1.5MPa, based on 0	).7MPa)				
Temperatu	re characteristics	±2.0% F.S. or less (0 to 50°C, based on 25°C)						
	Switch output Note 4)	NPN open collector Max. load current: 80mA; Max. applied voltage: 30V; Internal voltage drop: 1V or less (with load current of 80mA)						
	Switch output **** 7	PNP open collector Max. load current: 80mA; Internal voltage drop: 1.5V or less (with load current of 80mA)						
Output specification	Accumulated Note 4) pulse output	NPN or PNP open collector	NPN or PNP open collector  Flow rate per pulse: 100t/pulse, 10.0ft <sup>3</sup> /pulse Pulse width: 50msec					
-	A I Note E	Output voltage: 1 to 5V; Load impedance: 100kΩ or more						
	Analog output Note 5)	Output current: 4 to 20mA; Load impedance: 250Ω or less						
Response	ime	1 sec. or less						
Hysteresis		Hysteresis mode: Variable (can be set from 0); Window comparator mode: (can be set from 0 to 3% F.S.)						
Power sup	oly voltage		24VDC (ripple ±10% or less)					
Current co	nsumption	150mA or less						
Enclosu	re	IP65						
Operation	ng temperature range		0 to 50°C (with no condensation)					
Withsta	nd voltage	1000VA	C for 1 min. between external terminal	and case				
Insulation	n resistance	50MΩ	(500VDC) between external terminal ar	nd case				
Withsta Insulation Vibration	n resistance	10 to 500Hz at whichever is smaller:	1.5mm amplitude or 98m/s <sup>2</sup> acceleration	n, in X, Y, Z directions for 2 hrs. each				
Impact i	esistance	490m/s <sup>2</sup> in X, Y, Z directions 3 times each						
	sistance	1000Vp-p, Pulse width 1μs, Rise time 1ns						
Weight		1.1kg (without lead wire)	1.3kg (without lead wire)	2.0kg (without lead wire)				
Port size (F	c, NPT, G)	1	11/2	2				
,		· · · · · · · · · · · · · · · · · · ·	1	_ =				

Note 1) Flow rate display can be switched between the basic condition of 0°C, 101.3kPa and the standard condition (ANR) of 20°C, 101.3kPa, and 65% RH.

Note 5) The analog output operates only for real-time flow rate, and does not operate for accumulated flow.



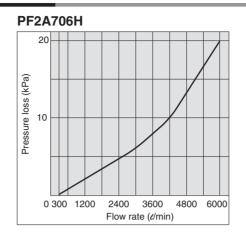
Note 2) For digital flow switch with unit switching function. (Fixed SI unit [(//min, or /², m³ or m³ x 10³)] will be set for switch type without the unit switching function.)

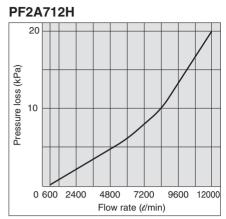
Note 3) The high flow rate type is CE marked; however, the linearity with applied noise is  $\pm 5\%$  F.S. or less.

Note 4) Switch output and accumulated pulse output selections are made using the button controls.

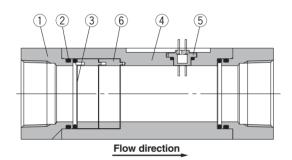
#### Flow Characteristics (Pressure Loss)

# PF2A703H 20 (ed.)) ssol 10 0 150 600 1200 1800 2400 3000 Flow rate (e/min)





#### Construction



#### Parts list

ANR ft³x10° ft³ L/min L 
OUT ft³x10° CFM m³ m³x10°

MODE

DOWN

SET

No.	Description	Material	Note	
1	Attachment	Aluminum alloy	Anodized	
2	Seal	HNBR	_	
3	Mesh	Stainless steel	_	
4	Body	Aluminum alloy	Anodized	
5	Sensor	PPS	_	
6	Spacer	PBT	_	

#### **Operating Unit Descriptions**

#### **RESET Buttons**

Press the UP and DOWN buttons simultaneously to activate the RESET function.

This clears the unit when an abnormality occurs and resets the accumulated flow display to "0".

#### **Unit Display**

Displays the selected unit. Fixed SI unit ( $\ell$ /min, or  $\ell$ , m<sup>3</sup> or m<sup>3</sup> x 10<sup>3</sup>) will be set for switches without the unit switching function.

#### Output (OUT1) Indicator

Lights up when OUT1 is ON. Blinks when an overcurrent error occurs on OUT1.

#### **UP Button (**▲ **Button**)

Use this button to increase a set value.

#### SET Button (● Button)

#### Connectors

Use this button to select a function.

Connectors shown below are applicable (female contact). Contact each manufacturer for details.

Contact cach manufacturer for detaile.							
Connector size	Number of pins	Manufacturer	Applicable series				
		Correns Corporation	VA-4D				
		OMRON Corporation	XS2				
M12	4	Yamatake Corporation	PA5-4I				
		Hirose Electric Co., Ltd.	HR24				
		DDK Ltd.	CM01-8DP4S				

#### Flow Rate Display

Displays the real-time flow rate, accumulated flow, and set value.

#### Flow Rate Confirmation Indicator

The blinking intervals change depending on the flow rate value.

#### **DOWN Button (▼ Button)**

Use this button to decrease a set value.

#### **MODE Button (● Button)**

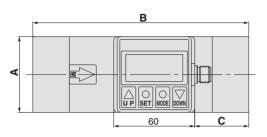
Use this button to change a function.

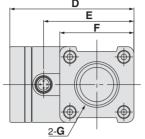


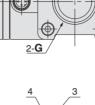
#### Series PF2A

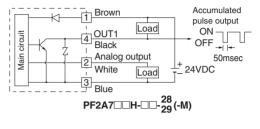
#### **Dimensions**

#### PF2A703H, 706H, 712H



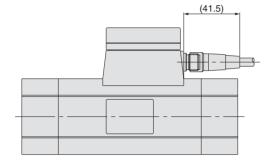




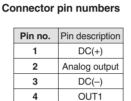


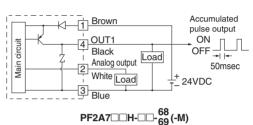
Internal circuits and wiring examples

1 to 4 are terminal numbers.

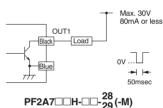


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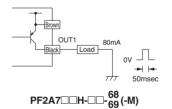


#### Accumulated pulse output wiring examples

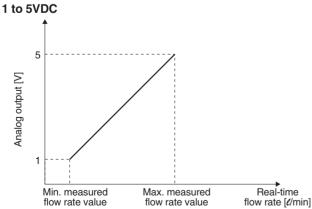


Model	Α	В	С	D	Е	F	G	Н	I	J
PF2A703H	55	160	40	92	67	55	Rc 1, NPT 1, G 1	36	M5 x 0.8	8
PF2A706H	65	180	45	104	79	65	Rc 11/2, NPT 11/2, G 11/2	46	M6 x 1	9
PF2A712H	75	220	55	114	89	75	Rc 2, NPT 2, G 2	56	M6 x 1	9

4-I thread with depth J

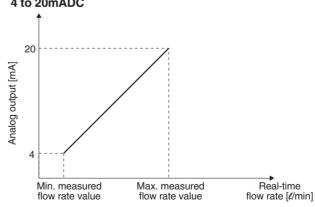


#### **Analog output**



Part nos.	Minimum measured flow rate value [ $\ell$ /min]	Maximum measured flow rate value [ $\ell$ /min]
PF2A703H-□-28 PF2A703H-□-68	150	3000
PF2A706H-□-28 PF2A706H-□-68	300	6000
PF2A712H-□-28 PF2A712H-□-68	600	12000

# 4 to 20mADC



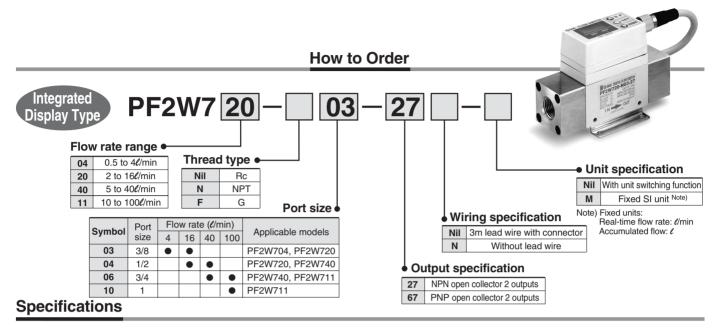
Part nos.	Minimum measured flow rate value [ℓ/min]	Maximum measured flow rate value [ $\ell$ /min]
PF2A703H-□-29 PF2A703H-□-69	150	3000
PF2A706H-□-29 PF2A706H-□-69	300	6000
PF2A712H-□-29 PF2A712H-□-69	600	12000



# For Water

# Series PF2V Refer to www.smcworld.com for details of products compatible with a various standard and products and





Model		PF2W704	PF2W720	PF2W740	PF2W711		
Measured fluid			Water				
Flow rate meas	surement range	0.35 to 4.5ℓ/min	1.7 to 17.0ℓ/min	3.5 to 45ℓ/min	7 to 110ℓ/min		
Set flow rate ra	inge	0.35 to 4.5ℓ/min	1.7 to 17.0ℓ/min	3.5 to 45ℓ/min	7 to 110ℓ/min		
Flow rate meas	suring range	0.5 to 4ℓ/min	2 to 16ℓ/min	5 to 40ℓ/min	10 to 100ℓ/min		
Minimum set u	nit	0.05ℓ/min	0.1ℓ/min	0.5ℓ/min	1ℓ/min		
Accumulated pulse flow	rate exchange value (Pluse width: 50ms)	0.05ℓ/pulse	0.1ℓ/pulse	0.5ℓ/pulse	1ℓ/pulse		
Linearity			±5% F.S. or less		±3% F.S. or less		
Repeatability			±3% F.S. or less		±2% F.S. or less		
	naracteristics Note 1)		±5% F.S. or less (0° to	50°C, based on 25°C)			
	mption (No load)		70mA or less		80mA or less		
Weight Note 2)		460g	520g	700g	1150g		
Port size (Rc, N	. ,	3/8	3/8, 1/2	1/2, 3/4	3/4, 1		
Detection type				n vortex			
Indicator light				egment LED			
Note 3)	Real-time flow rate	ℓ/min, gal(US)/min					
Display units	Accumulated flow	ℓ, gal(US)					
Operating pres	<u> </u>	0 to 1MPa					
Proof pressure		1.5MPa					
Accumulated f		0 to 999999ℓ					
Ambient tempe	erature range	Operating: 0 to 50°C, Stored: –25 to 85°C (with no condensation and freezing)					
Output Note 4)	Switch output	NPN open collector  Maximum load current: 80mA; Internal voltage drop: 1V or less (with load current of 80mA)  Maximum applied voltage: 30V; 2 outputs					
specifications	Switch output	PNP open collector Maximum load current: 80mA Internal voltage drop: 1.5V or less (with load current of 80mA); 2 outputs					
	Accumulated pulse output	NPN or PNP open collector (same as switch output)					
Status LED's		Lights up when output is ON, OUT1: Green; OUT2: Red					
Response time		1 sec. or less					
Hysteresis		Hysteresis mode: Variable (can be set from 0), Window comparator mode: 3-digit fixed Note 5)					
Power supply v	voltage	12 to 24VDC (ripple ±10% or less)					
Enclosure			IF	P65			
စ္က Operating te	emperature range	0 to 50°C					
Withstand ve	•	1000VAC for 1 min. between external terminal and case					
Withstand vo		50MΩ (500VDC) between external terminal and case					
Vibration res		10 to 500Hz at whichev	ver is smaller: 1.5mm amplitude		', Z directions for 2 hrs. each		
IIIIpact resis				irections 3 times each			
Noise resista	ance		1000Vp-p, Pulse wid	dth 1μs, Rise time 1ns			

Note 1) In the case of PF2W711, ±3% of F.S. or less (15°C to 35°C, based on 25°C). Note 2) Without lead wire.

Note 3) For digital flow switch with unit switching function. (Fixed SI unit [l/min or l] will be set for switch type without the unit switching function.)

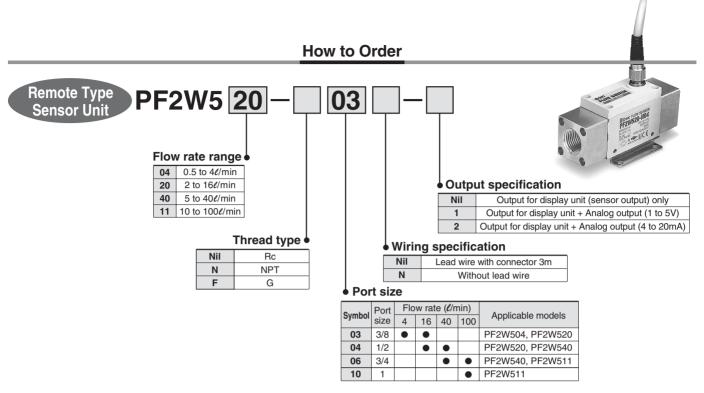
Note 4) Switch output and accumulated pulse output can be selected during initial setting.

Note 5) Window comparator mode — Since hysteresis will reach 3 digits, keep P\_1 and P\_2 or n\_1 and n\_2 apart by 7 digits or more. The minimum setting unit is 1 digit. (refer to the table above). (In case of output OUT2, n\_1, 2 to be n\_3, 4 and P\_1, 2 to be P\_3, 4.)





#### Series PF2W



#### **Specifications**

Mod	lel	PF2W504	PF2W520	PF2W540	PF2W511				
Mea	sured fluid		Wa	ater					
Dete	ection type		Karman vortex						
Flow	rate measuring range	0.5 to 4ℓ/min	2 to 16ℓ/min	5 to 40ℓ/min	10 to 100ℓ/min				
Oper	rating pressure range		0 to	1MPa					
With	stand pressure		1.5	MPa					
Opera	ating fluid temperature		0 to 50°C		0 to 50°C				
Line	earity Note 1)		±5% F.S. or less		±3% F.S. or less				
Rep	eatability Note 1)		±2% F.S. or less		±1% F.S. or less				
Temp	perature characteristics	±2% F.S. or le	ess (15 to 35°C based on 25°C)	), $\pm 3\%$ F.S. or less (0 to 50°C b	ased on 25°C)				
ne 2)	Output for display unit		Pulse output, N channel, open drain, output for display unit PF2W3□□. (Specifications: Maximum load current of 10mA; Maximum applied voltage of 30V)						
specifications	Analog output	Voltage output 1 to 5V within the flow rate range Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: $100 k\Omega$ or more.							
sbe	Analog output	Current output 4 to 20mA within the flow rate range Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: $300\Omega$ or less with $12VDC$ , $600\Omega$ or less with $24VDC$							
Pow	er supply voltage	12 to 24VDC (ripple ±10% or less)							
Curre	nt consumption (No load)	20mA or less							
Er	nclosure		IF	P65					
	Operating temperature range Operating: 0 to 50°C, Stored: –25 to 85°C (with no condensation and freezing)								
W	ithstand voltage		1000VAC for 1 min. between	en external terminal and case					
In:	sulation resistance		$50$ M $\Omega$ ( $500$ VDC) between	external terminal and case					
Wesistance in III	bration resistance	10 to 500Hz at whichever is smaller:	1.5mm amplitude or 98m/s <sup>2</sup> acceleration	on in X, Y, Z directions for 2 hrs. each	4.9m/s <sup>2</sup>				
_	npact resistance		490m/s <sup>2</sup> in X, Y, Z d	irections 3 times each					
No	oise resistance		1000Vp-p, Pulse wic	th 1μs, Rise time 1ns					
Weig	ght Note 3)	410g	470g	650g	1,100g				
Port	size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4	3/4, 1				

Note 1) The system accuracy when combined with PF2W3 $\square$  $\square$ .

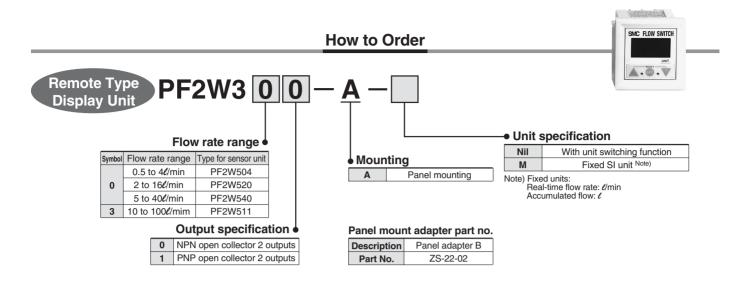


Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20g for the types of analog output whether voltage or current output selected.)

Note 4) The sensor unitis comformed to CE mark.

#### For Water Digital Flow Switch Series PF2W



#### **Specifications**

Mod	del		PF2W330/331				
Flow rate measurement range Note 1)		0.35 to 4.5 <i>l</i> /min	1.7 to 17.0ℓ/i	min	3.5 to 45ℓ/min	7 to 110ℓ/min	
Set flow rate range Note 1)		0.35 to 4.5 <i>l</i> /min	1.7 to 17.0ℓ/i	min	3.5 to 45ℓ/min	7 to 110ℓ/min	
Mini	mum setting unit Note 1)	0.05ℓ/min	0.1 <i>l</i> /min		0.5ℓ/min	1ℓ/min	
	nulated pulse flow rate exchange Pluse width: 50ms) Note 1)	0.05 <i>t</i> /pulse	0.1ℓ/pulse	9	0.5ℓ/pulse	1 <b>ℓ</b> /pulse	
Note <b>Disp</b>				ℓ/min, gal	(US)/min		
units				ℓ, gal	(US)		
Acc	umulated flow range			0 to 99	9999€		
Line	earity Note 3)		±5% F.S.	or less		±3% F.S. or less	
Rep	eatability Note 3)		±3% F.S.	or less		±1% F.S. or less	
Tem	perature characteristics	±2% F.S. or I	ess (0 to 50°C, based	d on 25°C),	$\pm 1\%$ F.S. or less (15 to 35°C, bas	sed on 25°C)	
Curre	ent consumption (No load)		50mA or	less		60mA or less	
Wei	ght			45	ōg		
Output Note 4) specifications		NPN open collector (PF2W3	300, PF2W330)	Maximum load current: 80mA Internal voltage drop: 1V or less (with load current of 80mA) Maximum applied voltage: 30V 2 outputs			
Output specifi	Switch output  PNP open collector (PF2W30)		301, PF2W331)	Maximum load current: 80mA  Internal voltage drop: 1.5V or less (with load current of 80mA)  2 outputs			
	Accumulated pulse output		NPN or PNP o	pen collecto	or (same as switch output)		
E	nclosure			IP	40		
l '	perating temperature range	Operati	ing: 0 to 50°C, Store	d: -25 to 85	d: -25 to 85°C (with no condensation and freezing)		
Resistance	ithstand voltage		1000VAC for 1 r	nin. betwee	n external terminal and case		
lr Ista	sulation resistance		50MΩ (500VD	C) between	external terminal and case		
N Res	ibration resistance	10 to 500Hz at whiche	ver is smaller: 1.5mm	amplitude o	r 98m/s <sup>2</sup> acceleration in X, Y, Z dir	ections for 2 hrs. each	
Ir	npact resistance		490m/s <sup>2</sup> i	in X, Y, Z diı	rections 3 times each		
N	oise resistance	th 1μs, Rise time 1ns					
Indi	cator lights		3-digit, 7-segment LED				
Sta	tus LED's		Lights up when	output is ON	I, OUT1: Green; OUT2: Red		
Pov	ver supply voltage		12 to 24VDC (ripple ±10% or less)				
Res	Response time 1sec. or less						
Hys	teresis	Hysteresis mod	de: Variable (can be	set from 0)	Window comparator mode: 3-di	git fixed Note 5)	

Note 1) Values vary depending on each set flow rate range.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [d/min or d] will be set for switch types without the unit switching function.)

Note 3) The system accuracy when combined with PF2W5.

Note 4) Switch output and accumulated pulse output can be selected during initial setting.

Note 5) Window comparator mode — Since hysteresis (H) will reach 3 digits, keep P\_1 and P\_2 or n\_1 and n\_2 apart by 7 digits or more. (In case of output OUT2, n\_1, 2 to be n\_3, 4 and P\_1, 2 to be P\_3, 4.)

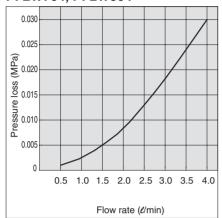
Note 6) The display unit is comformed to CE mark.



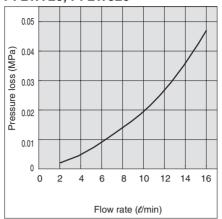
#### Series PF2W

#### **Flow Characteristics (Pressure Loss)**

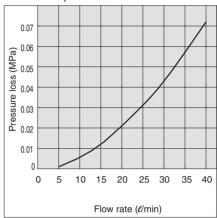
#### PF2W704, PF2W504



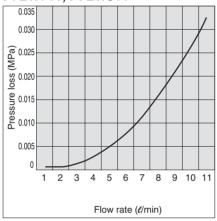
#### PF2W720, PF2W520



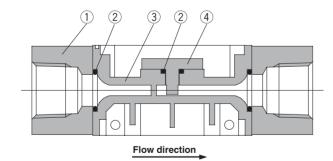
#### PF2W740, PF2W540



#### PF2W711, PF2W511



#### **Sensor Unit Construction**



Parts list

1         Attachment         SUS           2         Seal         NBR           3         Body         PPS	
3 Body PPS	
5   Body	
4 Sensor PPS	

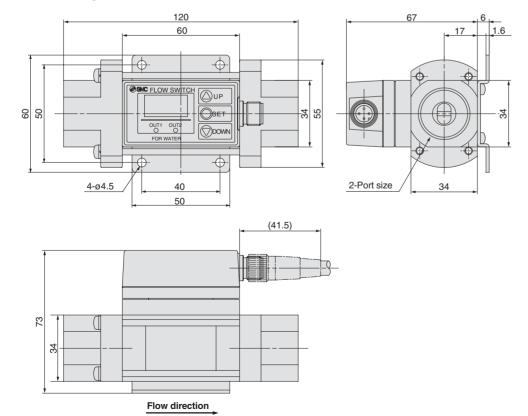
**Connectors and operating unit descriptions** are the same as series PF2A for air. Refer to page 5.

#### **Dimensions: Integrated Display Type for Water**

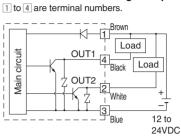
#### PF2W704, PF2W720 67 58 60 17 <del>-</del> $\Phi$ SMC FLOW SWITC $\overline{\otimes}$ $\otimes$ ( UP 4 4 $\otimes$ 2-Port size 4-ø4.5 40 50 (41.5) 73 42 2-ø3.4 43 Flow direction

Model	L Dimension
PF2W704	100
PF2W720	106

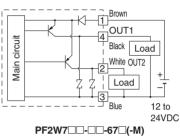
#### PF2W740



#### Internal circuits and wiring examples



PF2W7□□-□□-27□(-M)



#### **Connector pin numbers**

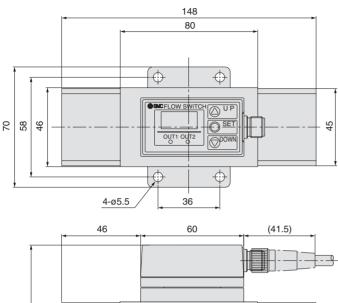


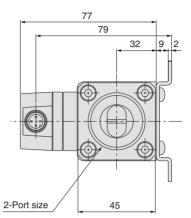
Pin no.	Pin description
1	DC(+)
2	OUT2
3	DC(-)
4	OUT1

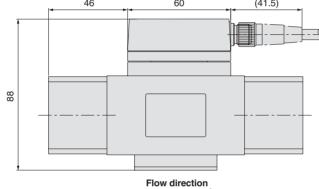
#### Series PF2W

#### Dimensions: Integrated Display Type for Water

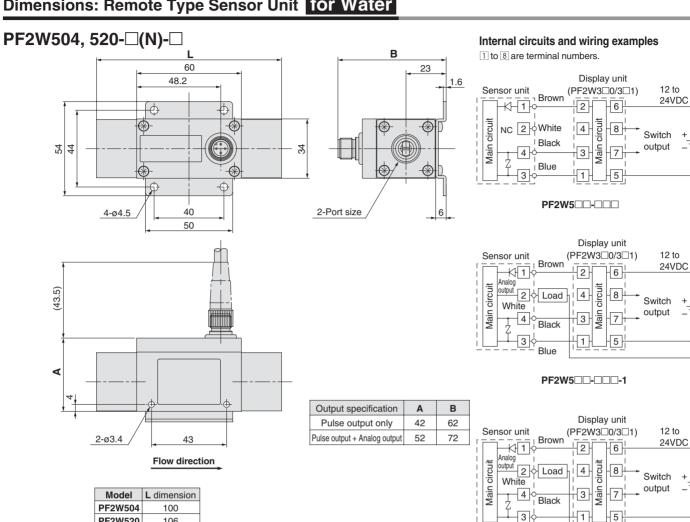
#### PF2W711







#### **Dimensions: Remote Type Sensor Unit for Water**



#### **PF2W504-**□(N)-□

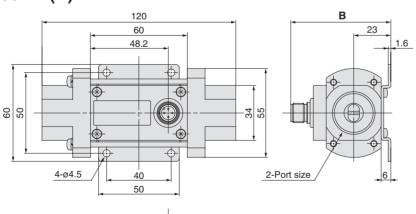
(43.5)

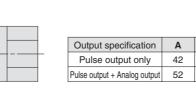
PF2W504

PF2W520

106

Flow direction





В 62

72

#### PF2W5□□-□□□-2

Blue

1 -\_\_\_5

#### Wiring —○ Brown (1) DC(+) Circuit -O Black (4) OUT Main - White (2)NC/Analog output → Blue (3) DC(-)

\* Use this sensor by connecting to SMC remote type display unit Series PF2W3□□

#### Connector pin numbers



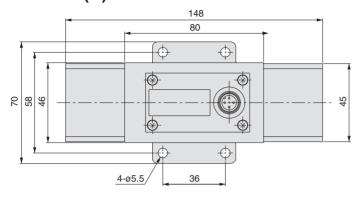
Pin no.	Pin description	
1	DC(+)	
2	NC/Analog output	
3	DC(-)	
4	OUT	

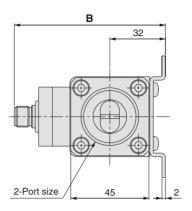


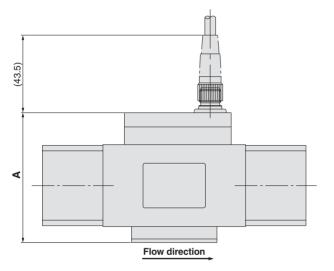
#### Series **PF2W**

#### Dimensions: Remote Type Sensor Unit for Water

#### **PF2W511-**□(N)-□

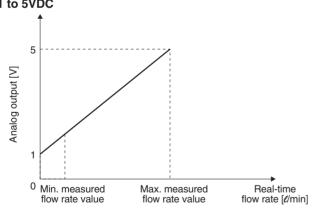






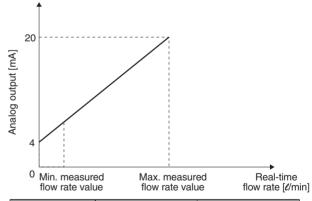
Output specification	Α	В
Pulse output only	63	77
Pulse output + Analog output	73	87

#### Analog output 1 to 5VDC



Part no.	Minimum measured flow rate value [ $\ell$ /min]	Maximum measured flow rate value [\ell/min]	
PF2W504-□-1	0.5	4	
PF2W520-□-1	2	16	
PF2W540-□-1	5	40	
PF2W511-□-1	10	100	

#### 4 to 20mADC

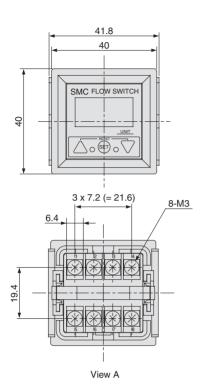


Part no.	Minimum measured flow rate value [ℓ/min]	Maximum measured flow rate value [l/min]	
PF2W504-□-2	0.5	4	
PF2W520-□-2	2	16	
PF2W540-□-2	5	40	
PF2W511-□-2	10	100	

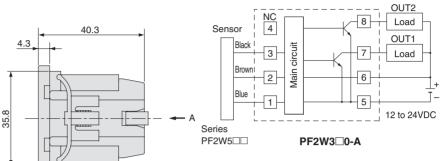
#### **Dimensions: Remote Type Display Unit** for Water

are terminal numbers.

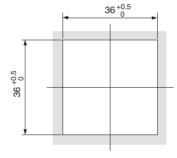
#### PF2W3□□-A Panel mounting type

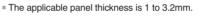


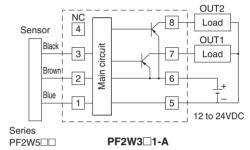
#### Internal circuits and wiring examples 1 8



#### Panel fitting dimension

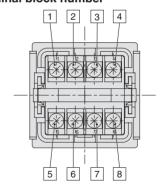






\* Do not connect the white wire of the sensor to 3.

#### **Terminal block number**





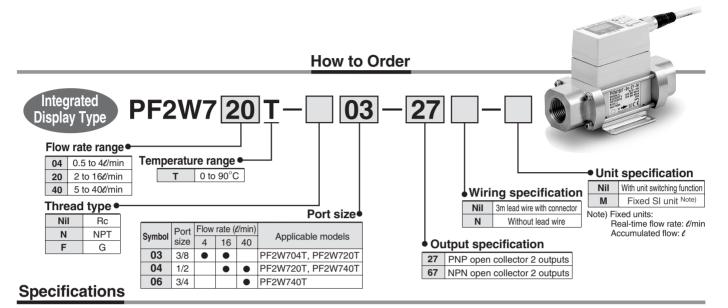
## For Water

#### **Digital Flow Switch/High Temperature Fluid Type**





Refer to <a href="www.smcworld.com">www.smcworld.com</a> for details of products compatible with overseas standards



Mod	el		PF2W704T PF2W720T PF2W740T			PF2W740T
Measured fluid			Water, Mix	ture of water (50%) and ethylene gl	ycol (50%)	
Flow	rate measi	urement range	0.35 to 4.5 <i>l</i> /n	nin	1.7 to 17.0 <i>e</i> /min	3.5 to 45 <i>l</i> /min
Set f	low rate rai	nge	0.35 to 4.5 <i>l</i> /n	nin	1.7 to 17.0e/min	3.5 to 45ℓ/min
Flow	rate measi	uring range	0.5 to 4 <i>ℓ</i> /mi	n	2 to 16ℓ/min	5 to 40ℓ/min
Mini	mum setting	g unit	0.05ℓ/min		0.1 <i>l</i> /min	0.5 <i>l</i> /min
Accum	ulated pulse flow r	ate exchange value (Pluse width: 50ms)	0.05ℓ/pulse	)	0.1ℓ/pulse	0.5ℓ/pulse
Ope	rating fluid	temperature			0 to 90°C (with no cavitation)	
Line	arity				±5% F.S. or less	
Rep	eatability				±3% F.S. or less	
Tem	perature cha	aracteristics Note 1)		±5%	F.S. or less (0 to 90°C, based on 25	5°C)
Curr	ent consum	nption (No load)			70mA or less	
Weig	ght Note 2)		710g			
Port	size (Rc, N	PT, G)	3/8 3/8, 1/2 1/2, 3/4			1/2, 3/4
Detection type				Karman vortex		
Indicator light		3-digit, 7-segment LED				
Display units Real-time flow rate		ℓ/min, gal(US)/min				
Note 3) Accumulated flow		ℓ, gal(US)				
Operating pressure range				0 to 1MPa		
Withstand pressure				1.5MPa		
Accumulated flow range				0 to 999999ℓ		
Switch output		NPN open collector Maximum load current: 80mA; Internal voltage drop: 1V or less (with load current of 80mA) Maximum applied voltage: 30V; 2 outputs			: 1V or less (with load current of 80mA)	
Output Note 4)	ownen out	put	PNP open collector  Maximum load current: 80mA; Internal voltage drop: 1.5V or less (with load current of 2 outputs			5V or less (with load current of 80mA);
റ്റ് accumulated pulse output			NPN or PNP open collector (same as switch output)			
Status LED's			Lights up when output is ON OUT1: Green; OUT2: Red			
Response time		1 sec. or less				
Hysteresis		Hysteresis mode: Variable (can be set from 0); Window comparator mode: 3-digit fixed				
Power supply voltage		12 to 24VDC (ripple ±10% or less)				
	Enclosure		IP65			
ø		temperature range	Operating: 0 to 50°C, Stored: -25 to 85°C (with no condensation and freezing)		nsation and freezing)	
Resistance	Withstand				for 1 min. between external terminal	
ste		resistance			600VDC) between external terminal a	
esi	Vibration i		10 to 500Hz at whicheve		1.5mm amplitude or 98m/s <sup>2</sup> acceleration	
Œ	Impact res				0m/s <sup>2</sup> in X, Y, Z directions 3 times ea	
	Noise resi	stance	1000Vp-p, Pulse width 1μs, Rise time 1ns			ns

Note 1) ±5% F.S. or less (0 to 50°C, based on 25°C), ±3% F.S. or less (15 to 35°C, based on 25°C)



Note 2) Without lead wire.

Note 3) For digital flow switch with unit switching function. (Fixed SI unit [l/min or l] will be set for switch type without the unit switching function.)

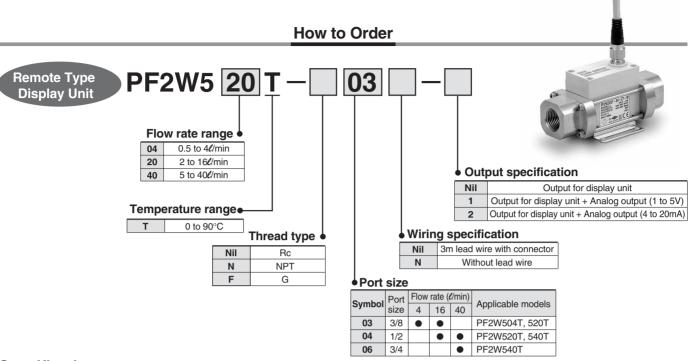
Note 4) Switch output and accumulated pulse output can be selected during initial setting.

Note 5) Window comparator mode — Since hysteresis will reach 3 digits, keep P\_1 and P\_2 or n\_1 and n\_2 apart by 7 digits or more.

<sup>(</sup>In case of output OUT2, n\_1, 2 to be n\_3, 4 and P\_1, 2 to be P\_3, 4.)

Note 6) The flow switch is comformed to CE mark.

#### For Water Digital Flow Switch Series PF2W



#### **Specifications**

Mod	lel	PF2W504T PF2W520T PF2W540T			
Mea	sured fluid	Water, Mixture of water (50%) and ethylene glycol (50%)			
Dete	ection type	Karman vortex			
Flow	rate measuring range	0.5 to 4ℓ/min	2 to 16ℓ/min	5 to 40ℓ/min	
Oper	rating pressure range		0 to 1MPa		
With	stand pressure	1.5MPa			
Oper	ating fluid temperature	0 to 90°C (with no cavitation)			
Line	earity Note 1)	±5% F.S. or less			
Rep	eatability Note 1)	Note 1) ±2% F.S. or less			
Temp	perature characteristics	±2% F.S. or less (15 to 35°C based on 25°C), ±3% F.S. or less (0 to 50°C based on 25°C)			
ote 2)	Output for display unit	Pulse output, N channel, open drain, output for display unit PF2W3□□. (Specifications: Maximum load current of 10mA; Maximum applied voltage of 30V)			
Output Note 2) specifications	Analog output	Voltage output 1 to 5V within the flow rate range Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: $100 k\Omega$ or more.			
ads On	,g	Current output 4 to 20mA within the flow rate range Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: $300\Omega$ or less with $12VDC$ , $600\Omega$ or less with $24VDC$			
Pow	er supply voltage	12 to 24VDC (ripple ±10% or less)			
Curre	nt consumption (No load)	d) 20mA or less			
Er	nclosure	IP65			
	erating temperature range	Operating: 0 to 50°C, Stored: –25 to 85°C (with no condensation and freezing)  1000VAC for 1 min. between external terminal and case  50MΩ (500VDC) between external terminal and case  10 to 500Hz at whichever is smaller: 1.5mm amplitude or 98m/s² acceleration in X, Y, Z directions for 2 hrs. each			
Resistance of ull with the second sec	ithstand voltage				
ista In	sulation resistance				
Se Vi	bration resistance				
	npact resistance		$490 \text{m/s}^2$ in X, Y, Z directions 3 times each		
No	oise resistance		1000Vp-p, Pulse width 1μs, Rise time 1ns		
Wei	ght Note 3)		660g		
Port	size (Rc, NPT, G)	G) 3/8 3/8, 1/2 1/2, 3/4			

Note 1) The system accuracy when combined with PF2W3 $\square$  $\square$ .



Display units are the same as those of remote type digital flow switch for water (series PF2W3 ==). Refer to page 14 for details.

Note 2) Output system can be selected during initial setting.

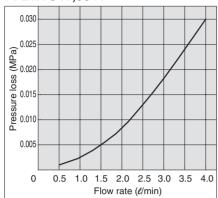
Note 3) Without lead wire. (Add 20g for the types of analog output whether voltage or current output selected.)

Note 4) The sensor unitis comformed to CE mark.

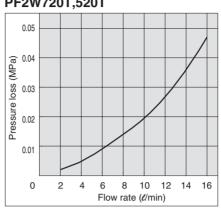
#### Series PF2W

#### **Flow Characteristics (Pressure Loss)**

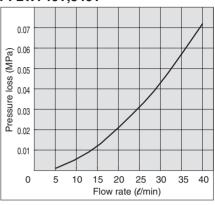
#### PF2W704T,504T



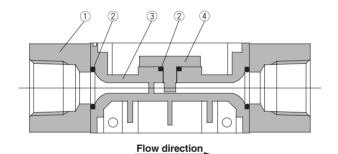
PF2W720T,520T



PF2W740T,540T



#### **Sensor Unit Construction**



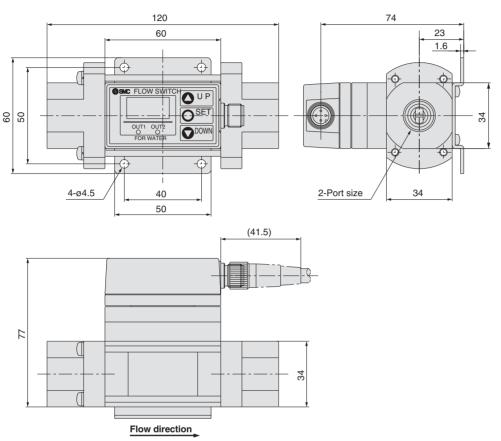
Parts list

No.	Description	Material
1	Attachment	Stainless steel
2	Seal	FKM
3	Body	PPS
4	Sensor	PPS

Connectors and operating unit descriptions are the same as series PF2A for air. Refer to page 5.

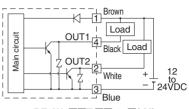
### For Water Digital Flow Switch Series PF2W

#### **Dimensions: Integrated Display Type for Water**

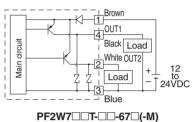


#### Internal circuits and wiring examples

1 to 4 are terminal numbers.



PF2W7□□T-□□-27□(-M)



Connector pin numbers

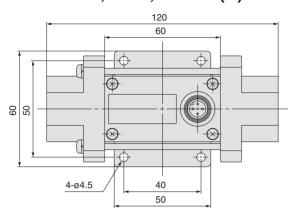


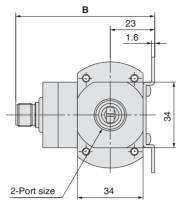
Pin no.	Pin description	
1	DC(+)	
2	OUT2	
3	DC(-)	
4	OUT1	

#### Series PF2W

#### **Dimensions: Remote Type Sensor Unit for Water**

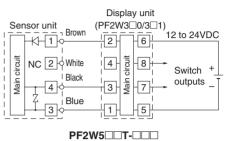
#### PF2W504T, 520T, 540T-□(N)

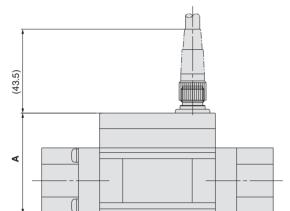




#### Internal circuits and wiring examples

1 to 8 are terminal numbers.





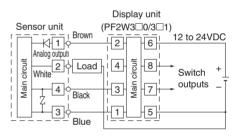
Flow direction

Output specification	Α	В
Pulse output only	52	72
Pulse output + Analog output	62	82

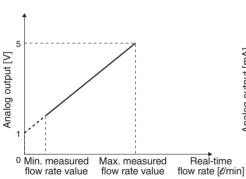
(PF2W3□0/3□1) Sensor unit 12 to 24VDC Brown ₩**1**, 6 Analog outputi circuit 4 8 2 \rightarrow Load Switch + White outputs \_ Main Main 3 7 5 Blue

Display unit

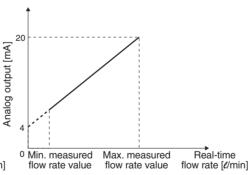
#### PF2W5□□T-□□□-1



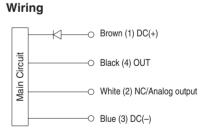
#### Analog output 1 to 5VDC



4	to	20m	<b>ADC</b>
---	----	-----	------------



PF2W5□□T-□□□-2	2
----------------	---



<sup>\*</sup> Use this sensor by connecting to SMC remote type display unit Series PF2W3□□.

Part no.	Minimum measured flow rate value [t/min]	Maximum measured flow rate value [ <i>l</i> /min]
PF2W504T-□-1	0.5	4
PF2W520T-□-1	2	16
PF2W540T-□-1	5	40

Part no.		Maximum measured flow rate value [l/min]
PF2W504T-□-2	0.5	4
PF2W520T-□-2	2	16
PF2W540T-□-2	5	40

#### Connector pin numbers



Pin no.	Pin description
1	DC(+)
2	NC/Analog output
3	DC(-)
4	OUT



Refer to PF2W3□□ on page 20 for dimensions of remote type display unit.



#### Functions/PF2A, PF2W

Refer to the operation manual how to set and to operate.

#### Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. Up to 999999 of flow rate value can be accumulated.

#### Unit switching

#### For air

Display	Real-time flow rate	Accumulated flow
17.1	ℓ/min	e
U_2	CFM x 10 <sup>-2</sup> , CFM x 10 <sup>-1</sup>	ft <sup>3</sup> x 10 <sup>-1</sup>

CFM=ft<sup>3</sup>/min

#### **High Flow Rate Type (For Air)**

Display	Real-time flow rate	Accumulated flow
U_ 1	∉min	$\ell$ , m <sup>3</sup> , m <sup>3</sup> x 10 <sup>3</sup>
U_2	CFM	ft <sup>3</sup> , ft <sup>3</sup> x 10 <sup>3</sup> , ft <sup>3</sup> x 10 <sup>6</sup>

#### For Water / High Temperature Fluid Type (For Water)

Display	Real-time flow rate	Accumulated flow
U_1	ℓ/min	l
U_2	GPM	gal (US)

GPM=gal (US)/min

Note) Fixed SI unit [ $\ell$ /min or  $\ell$ ] will be set for the type without the unit switching function.

#### Flow rate conversion

Basic state: 0°C, 101.3kPa

Standard state: 20°C, 101.3kPa, 65%RH (ANR)

Switchable between these states.

#### Flow rate measuring unit confirmation

This function allows to confirm the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

#### **Error Correction**

LED display	Contents	Solution
Note 1	7 Countries of Thoround	Check the load and wiring for OUT1.
E-2 Note 1	A current of more than 80mA is flowing to OUT2.	Check the load and wiring for OUT2.
Note 2	changed for whatever	Perform the RESET operation, and reset all data again.
Note 1	flow rate measurement	Reduce the flow rate until it is within the flow rate measurement range, using an adjustment valve.

Note 1) Applicable for all integrated display types other than series PF2A7□□H and remote type sensor display units.

Note 2) Only for series PF2A7□□H.

#### Key lock

This function prevents incorrect operations such as changing the set value accidentally.

#### Accumulation clearance

This is to clear the accumulated value.

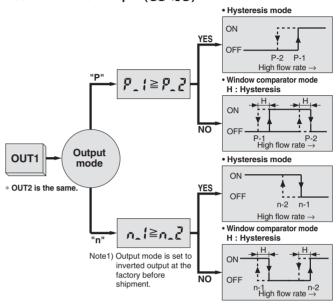
#### Initialization of setting (only for series PF2A7□□H)

This is to restore the setting to the initial state when dispatched from the factory.

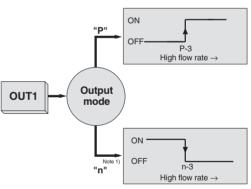
#### **Output types**

Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

Real-time switch output ( [ ] ( ] [ ] ( ]

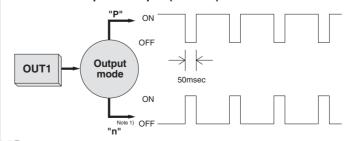


#### Accumulated switch output (all (all (all))



Note1) Output mode is set to inverted output at the factory before shipment.

#### Accumulated pulse output ( ) ( )



Note1) For digital flow switch with unit switching function. (Fixed SI unit [ℓ/min, or ℓ, m³ or m³ x 10³] will be set for switch types without unit switching function.)

Refer to the specifications of display unit for the flow rate value per pulse.



# Series PF2A/PF2W Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of "Caution", "Warning" or "Danger". To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

**Caution**: Operator error could result in injury or equipment damage.

**Warning**: Operator error could result in serious injury or loss of life.

**Danger**: In extreme conditions, there is a possible result of serious injury or loss of life.

Note 1) ISO 4414: Pneumatic fluid power - General Rules for Pneumatic Equipment

Note 2) JIS B 8370: Pneumatic system axiom

#### **Marning**

1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility with the specific pneumatic system must be based on specifications or after analysis and/or tests to meet your specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalog information with a view to giving due consideration to any possibility of equipment failure when configuring a system.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if handled incorrectly. Assembly, handling or maintenance of pneumatic systems should be performed by trained and experienced operators.

- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
  - 1. Inspection and maintenance of machinery/equipment should only be performed after confirmation of safe locked-out control positions.
  - 2. When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.
  - 3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc. (Bleed air into the system gradually to create back pressure.)
- 4. Contact SMC if the product is to be used in any of the following conditions:
  - $1. \ Conditions \ and \ environments \ beyond \ the \ given \ specifications, \ or \ if \ product \ is \ used \ outdoors.$
  - 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, clutch and brake circuits in press applications, or safety equipment.
  - 3. An application which has the possibility of having negative effects on people, property, or animals, and therefore requires special safety analysis.





Be sure to read before handling. Refer to page 27 for safety instructions.

#### **Design and Selection**

#### **△Warning**

1. Operate the switch only within the specified voltage.

Use of the switch outside the range of the specified voltage can cause not only malfunction and damage of the switch but also electrocution and fire.

2. Do not exceed the maximum allowable load specification.

A load exceeding the maximum load specification can cause damage to the switch.

3. Do not use a load that generates surge voltage.

Although surge protection is installed in the circuit at the output side of the switch, damage may still occur if a surge is applied repeatedly. When a surge generating a load such as a relay or solenoid is directly driven, use a type of switch with a built-in surge absorbing element.

4. Since the type of fluid varies depending on the product, be sure to verify the specifications.

The switches do not have an explosion proof rating. To prevent a possible fire hazard, do not use with flammable gases or fluids.

5. Monitor the internal voltage drop of the switch.

When operating below a specified voltage, it is possible that the load may be ineffective even though the pressure switch function is normal. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

Supply \_ Internal voltage > Minimum operating voltage drop of switch > voltage of load

#### [For air]

6. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch.

#### [For water]

7. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch. Avoid especially the application of pressure above specifications through a water hammer.

- <Examples of pressure reduction measures>
- a) Use a device such as a water hammer relief valve to slow the valve's closing speed.
- b) Absorb impact pressure by using an accumulator or elastic piping material such as a rubber hose.
- c) Keep the piping length as short as possible.
- 8. Design the system so that the fluid always fills the detection passage.

Especially for vertical mounting, introduce the fluid from the bottom to the top.

Operate at a flow rate within the flow rate measurement range.

If operated outside of the flow rate measurement range, the Karman vortex will not be generated and normal measurement will not be possible.

#### **Design and Selection**

#### [Series PF2A7□□H]

10. Sudden increase of flow rate may destroy the flow sensor. Ensure to open/close the flow control valve not to exceed the maximum flow rate measurement values.

#### **<b> ∆** Caution

1. Data of the flow switch will be stored even after the power is turned off.

Input data will be stored in EEPROM so that the data will not be lost after the flow switch is turned off. (Data can be rewritten for up to one million times, and data will be stored for up to 20 years.)

#### Mounting

#### **Marning**

1. Mount switches using the proper tightening torque.

When a switch is tightened beyond the specified tightening torque, the switch may be damaged. On the other hand, tightening below the specified tightening torque may cause the installation screws to come loose during operation.

Thread	Tightening torque N·m
Rc 1/8	7 to 9
Rc 1/4	12 to 14
Rc 3/8	22 to 24
Rc 1/2	28 to 30

	Thread	Tightening torque N⋅m
	Rc 3/4	28 to 30
	Rc 1	36 to 38
	Rc 1 1/2	48 to 50
1	Rc 2	48 to 50

2. Apply wrench only to the metal part of the pipings when installing the flow switch onto the system piping.

Do not apply wrench to anything other than the piping attachment as this may damage the switch.

3. Monitor the flow direction of the fluid.

Install and connect piping so that fluid flows in the direction of the arrow indicated on the body.

- 4. Remove dirt and dust from inside the piping using an air blower before connecting piping to the switch.
- 5. Do not drop or bump.

Do not drop, bump, or apply excessive impacts (490m/s²) while handling. Although the external body of the switch (switch case) may not be damaged, the inside of the switch could be damaged and cause a malfunction.

6. Hold the body of the switch when handling.

The tensile strength of the cord is 49N. Applying a greater pulling force on it can cause a malfunction. When handling, hold the body of the switch – do not dangle it from the cord.

7. Do not use until you can verify that equipment can operate properly.

Following mounting, repair, or retrofit, verify correct mounting by conducting suitable function and leakage tests after piping and power connections have been made.

8. Avoid the mounting orientation with the bottom of the body facing up.

The switch can be mounted in any way such as vertically or horizontally, however, avoid the mounting orientation with the bracket on the bottom of the body facing upward.





Be sure to read before handling. Refer to page 27 for safety instructions.

#### Mounting

#### **A**Warning

[For air]

9. Never mount a switch in a place that will be used as a scaffold during piping.

Damage may occur if an excessive load is applied to the switch.

10. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the upstream side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the downstream side of the switch.

#### [For water]

11. Never mount a switch in a place that will be used as a scaffold during piping.

Damage may occur if an excessive load is applied to the switch. Especially when the switch supports the piping, do not apply a load of 15N·m or more to the metal part of the switch.

12. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the upstream side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the downstream side of the switch.

When used with the downstream side open, be careful of the cavitation that is prone to occur.

#### Wiring

#### **Marning**

1. Verify the color and terminal number when wiring.

Incorrect wiring can cause the switch to be damaged and malfunction. Verify the color and the terminal number in the instruction manual when wiring.

2. Avoid repeatedly bending or stretching the lead wire.

Repeatedly applying bending stress or stretching force to the lead wire will cause it to break.

3. Confirm proper insulation of wiring.

Make sure that there is no faulty wiring insulation (contact with other circuits, ground fault, improper insulation between terminals, etc.). Damage may occur due to excess current flow into a switch.

4. Do not wire in conjunction with power lines or high voltage lines.

Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Control circuits including switches may malfunction due to noise from these other lines.

5. Do not allow loads to short circuit.

Although switches indicate excess current error if loads are short circuited, all incorrect wiring connections cannot be protected. Take precautions to avoid incorrect wiring.

#### **Usage**

#### **⚠** Warning

1. When using a switch for high temperature fluid, the switch itself also becomes hot due to the high temperature fluid. Avoid touching the switch directly as this may cause a burn.

#### **Operating Environment**

#### **△**Warning

1. Never use in the presence of explosive gases.

The switches do not have an explosion proof rating. Never use in the presence of an explosive gas as this may cause a serious explosion.

- 2. Mount switches in locations where there is no vibration greater than 98m/s², or impact greater than 490m/s².
- 3. Do not use in an area where surges are generated.

When there are units that generate a large amount of surge in the area around pressure switches, (e.g., solenoid type lifters, high frequency induction furnaces, motors, etc.) this may cause deterioration or damage to the switches' internal circuitry. Avoid sources of surge generation and crossed lines.

4. Switches are not equipped with surge protection against lightning.

Flow switches are CE compliant; however, they are not equipped with surge protection against lightning. Lightning surge protection measures should be applied directly to system components as necessary.

5. Avoid using switches in an environment where the likelihood of splashing or spraying of liquids exists.

Switches are dustproof and splashproof; however, avoid using in an environment where the likelihood of heavy splashing or spraying of liquids exists. Since the display unit of the remote type switches featured here is not dust or splash proof, the use in an environment where liquid splashing or spraying exists must be avoided.

#### [For air]

6. Use the switch within the specified fluid and ambient temperature range.

Fluid and ambient temperatures are  $0^{\circ}$  to  $50^{\circ}$ C. Take measures to prevent freezing fluid when below  $5^{\circ}$ C, since this may cause damage to the switch and lead to a malfunction. The installation of an air dryer is recommended for eliminating condensate and moisture. Never use the switch in an environment where there are drastic temperature changes even when these temperatures are operated within the specified temperature range.

#### [For water]

7. Use the switch within the specified fluid and ambient temperature range.

The fluid and ambient temperatures range for the switches is  $0^{\circ}$  to  $50^{\circ}\text{C}$  (and  $0^{\circ}$  to  $90^{\circ}\text{C}$  for high temperature fluid). Take measures to prevent freezing fluid when below  $5^{\circ}\text{C}$ , since this may cause damage to the switch and lead to a malfunction. Never use the switch in an environment where there are drastic temperature changes even when these temperatures fall within the specified temperature range.





Be sure to read before handling. Refer to page 27 for safety instructions.

#### **Maintenance**

#### **△**Warning

1. Perform periodical inspections to ensure proper operation of the switch.

Unexpected malfunctions may cause possible danger.

2. Take precautions when using the switch for an interlock circuit.

When a pressure switch is used for an interlock circuit, devise a multiple interlock system to prevent trouble or malfunctioning, verify the operation of the switch and interlock function on a regular basis.

3. Do not disassemble or perform any conversion work on flow switches.

#### **Measured Fluid**

#### **Marning**

1. Check regulators and flow adjustment valves before introducing the fluid.

If pressure or flow rate beyond the specified range are applied to the switch, the sensor unit may be damaged.

[For air]

2. The fluids that the switch can measure accurately are nitrogen and dry air. However, only dry air can be measured with the high flow rate type.

Please note that accuracy cannot be guaranteed when other fluids are used.

3. Never use flammable fluids.

The flow velocity sensor heats up to approximately 150  $^{\circ}\text{C}.$ 

4. Install a filter or mist separator on the upstream side when there is a possibility of condensate and foreign matter being mixed in with the fluid.

The rectifying device built into the switch will be clogged up and accurate measurement will no longer be possible.

[For water]

5. The fluid that the switch can measure accurately is water.

Please note that accuracy cannot be guaranteed when other fluids are used.

#### **Measured Fluid**

#### **Warning**

- 6. Never use flammable fluids.
- 7. Install a filter on the inlet side when there is a possibility of condensate and foreign matter being mixed in with the fluid.

If foreign matter adheres to the switch's vortex generator or vortex detector, accurate measurement will no longer be possible.

#### Others

#### **△Warning**

- Since switch output remains OFF while a message is displayed after the power is turned on, start measurement after a value is displayed.
- 2. Perform settings after stopping control systems. When the switch's initial setting and flow rate setting are performed, output maintains the condition prior to the settings. With the 100, 200, and 500t/min type switches for air, output turns OFF when the switch's initial setting and flow rate setting are preferred.
- 3. Do not apply excessive rotational force to the display unit.

The integrated type display unit can rotate 360°. Rotation is controlled by the stopper; however, the stopper may be damaged if the display unit is turned with excessive force.

[For air]

4. Be certain to turn on the power when the flow rate is at zero.

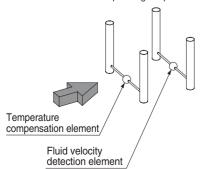
Allow an interval of 10 minutes after turning on the power, as there are some changes in the display.

5. Flow rate unit

Switch measures at mass flow rates without being influenced by temperature and pressure. The switches use  $\ell$ /min as the flow rate indicator unit, in which the volumetric flow is substituted for mass flow at 0°C and 101.3kPa. The volumetric flow rate at 20°C, 101.3kPa, and 65%RH (ANR) can be displayed with the high flow rate type switches for air.

#### Detection principle of digital flow switch for air

A heated thermistor is installed in the passage, and fluid absorbs heat from the thermistor as it is introduced to the passage. The thermistor's resistance value increases as it loses heat. Since the resistance value increase ratio has a uniform relationship to the fluid velocity, the fluid velocity can be detected by measuring the resistance value. To further compensate the fluid and ambient temperature, the temperature sensor is also built into the switch to allow stable measurement within the operating temperature range.



This flow switch uses &/min as the flow rate indicator unit. The mass flow is converted and displayed under the conditions of 0°C and 101.3kPa.

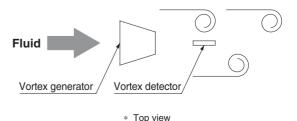
The conversion conditions can be switched to 20°C and 101.3kPa with high flow type switches.

#### Detection principle of digital flow switch for water

When an elongated object (vortex generator) is placed in the flow, reciprocal vortexes are generated on the downstream side. These vortexes are stable under certain conditions, and their frequency is proportional to the flow velocity, resulting the following formula.

f = k x v

f: Frequency of vortex v: Flow velocity k: Proportional constant (determined by the vortex generator's dimensions and shape). Therefore, the flow rate can be measured by detecting this frequency.





Be sure to read before handling. Refer to page 27 for safety instructions.

#### Set Flow Rate Range and Rated Flow Rate Range

#### 

#### Set the flow rate within the rated flow rate range.

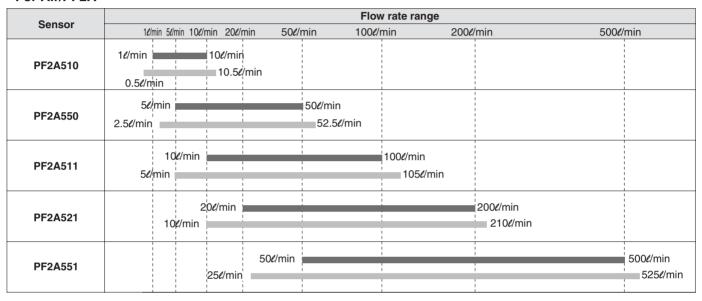
The regulating flow rate range is the range of flow rate that can be set on the controller.

The rated flow rate range is the range of flow rate that satisfies the specifications (accuracy, linearity, etc.) of the sensor.

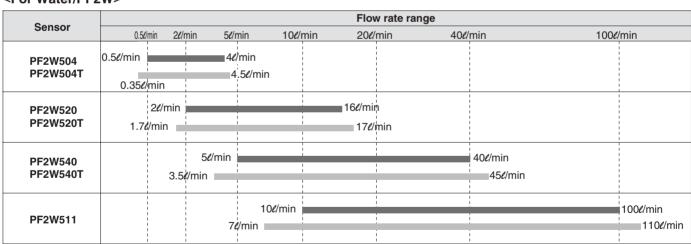
Although it is possible to set a value outside the rated flow rate range, the specifications will not be guaranteed even if the value outside the rated flow rate range.

Although it is possible to set a value outside the rated flow rate range, the specifications will not be guaranteed even if the value stays within the regulating flow rate range.

#### <For Air/PF2A>



#### <For Water/PF2W>



Rated flow rate range of sensor
Set flow rate range of sensor

#### **SMC CORPORATION**

1-16-4 Shimbashi, Minato-ku, Tokyo 105-0004, JAPAN Tel: 03-3502-2740 Fax: 03-3508-2480 URL http://www.smcworld.com
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