

Low GWP Refrigerant Chiller

Circulating Fluid Temperature Controller

Refrigerated Thermo-chiller New



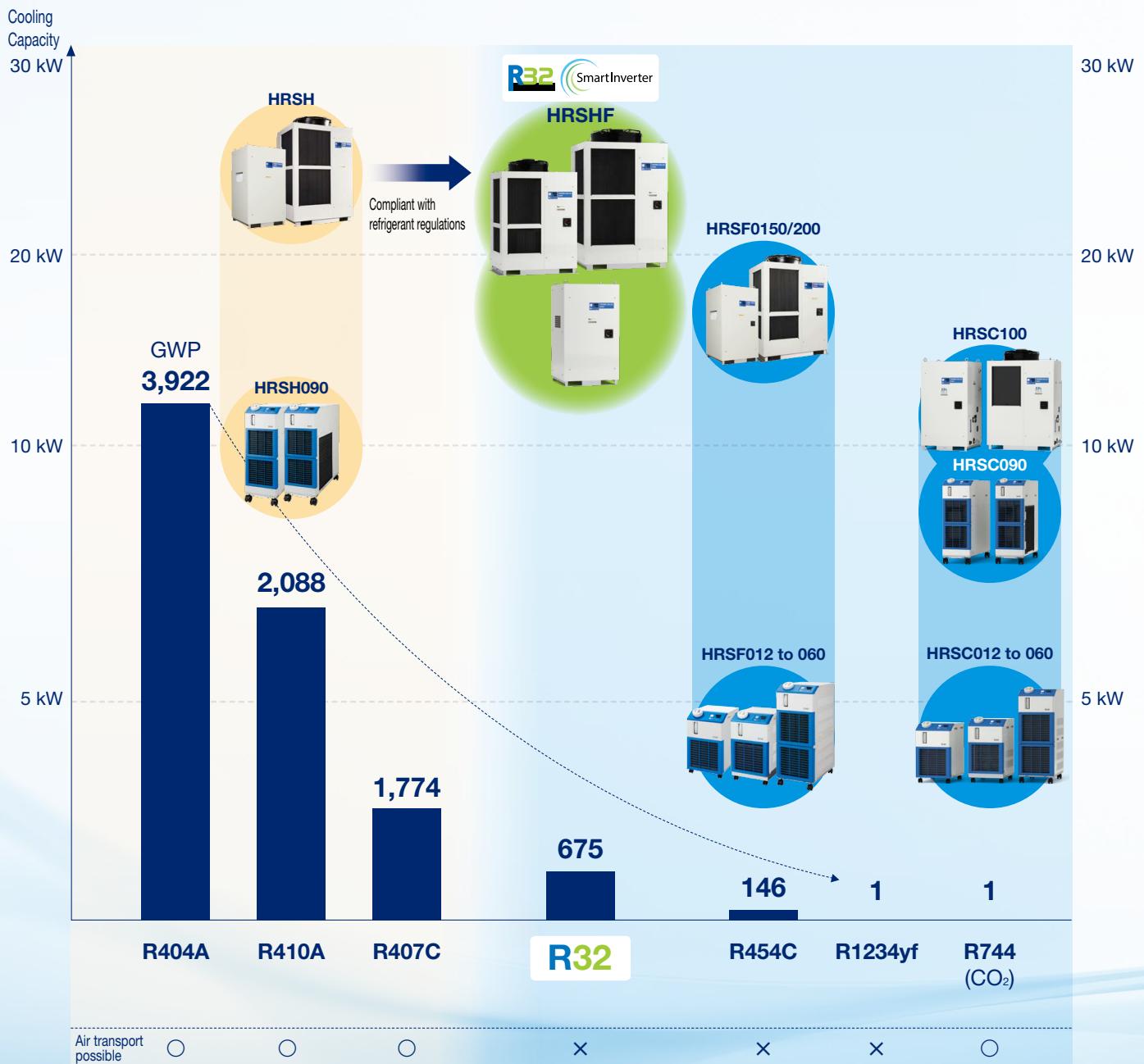
RoHS

HRSHF Series

 **SMC**
CAT.ES40-86A

Low-GWP (675) R32 refrigerant compliant with each country's refrigerant regulations

- US refrigerant regulations
- Canada refrigerant regulations



Refrigerant regulation schedules

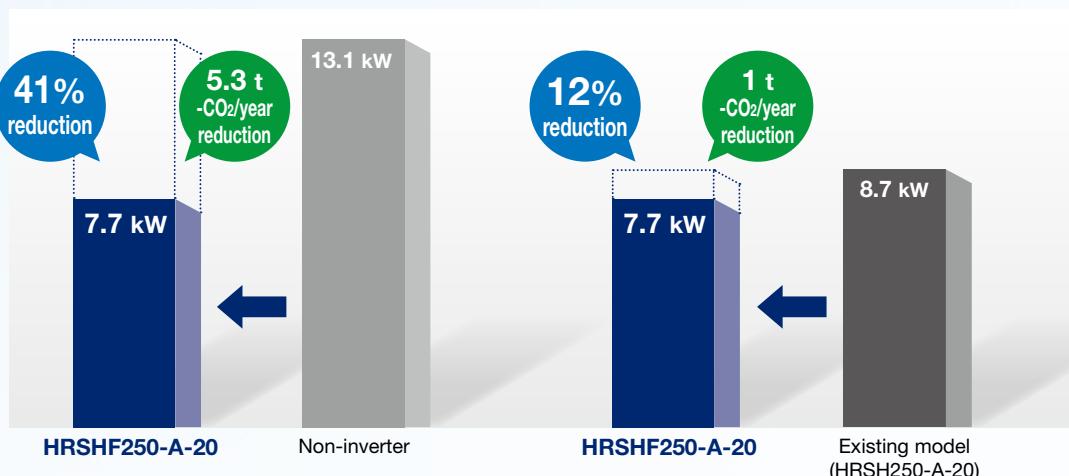
Start of regulations in California (GWP 750 or more)	Start of regulations in the U.S (GWP 700 or more)	Start of regulations in the EU and UK*1 (Rated cooling capacity 12 kW or less, fluorinated refrigerants)
2024	2025	2026
Start of regulations in Canada (GWP 750 or more)	Start of regulations in the EU and UK*1 (Rated cooling capacity 12 kW or less, GWP 150 or more Rated cooling capacity over 12 kW, GWP 750 or more)	*1 Regulation (EU) 2024/573
2027	2028	2029
2030	2031	2032



Improved energy efficiency (reduced power consumption and annual t-CO₂ amounts)

Energy-saving triple inverter + R32 refrigerant's high energy efficiency

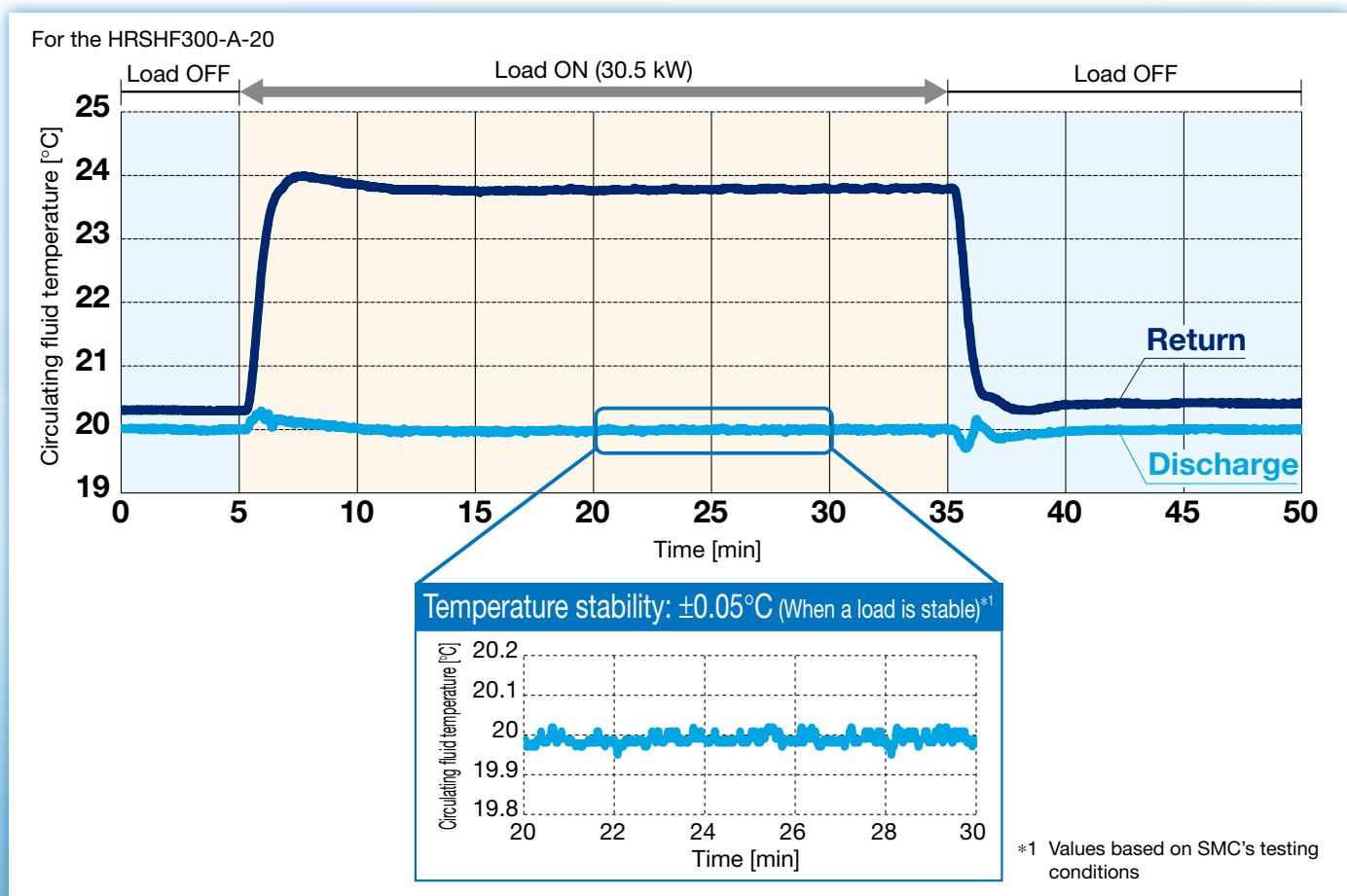
Compressor, Fan, Pump



Outdoor air temperature: 32°C, Circulating fluid temperature setting: 20°C, Heat load in the user's equipment: 25 kW, Power supply: 200 V 60 Hz, 0.408 kgCO₂/kWh, 12 hours of operation/day
 Circulating fluid flow rate: 60 L/min at 0.5 MPa to the user's equipment, External piping: The shortest distance assumed to the user's equipment
 Values shown in the graph for a thermo-chiller without inverter are found by calculation based on an assumption that a thermo-chiller is operated with a general refrigerant circuit that controls the compressor by turning the power ON/OFF, and with a bypass to the circulating fluid circuit.

Temperature stability ±0.1°C

High temperature stability even when the heat load fluctuates



Conditions: Ambient temperature: 32°C, Circulating fluid temperature: 20°C, Circulating fluid flow rate: 125 L/min, Heat load: 30.5 kW

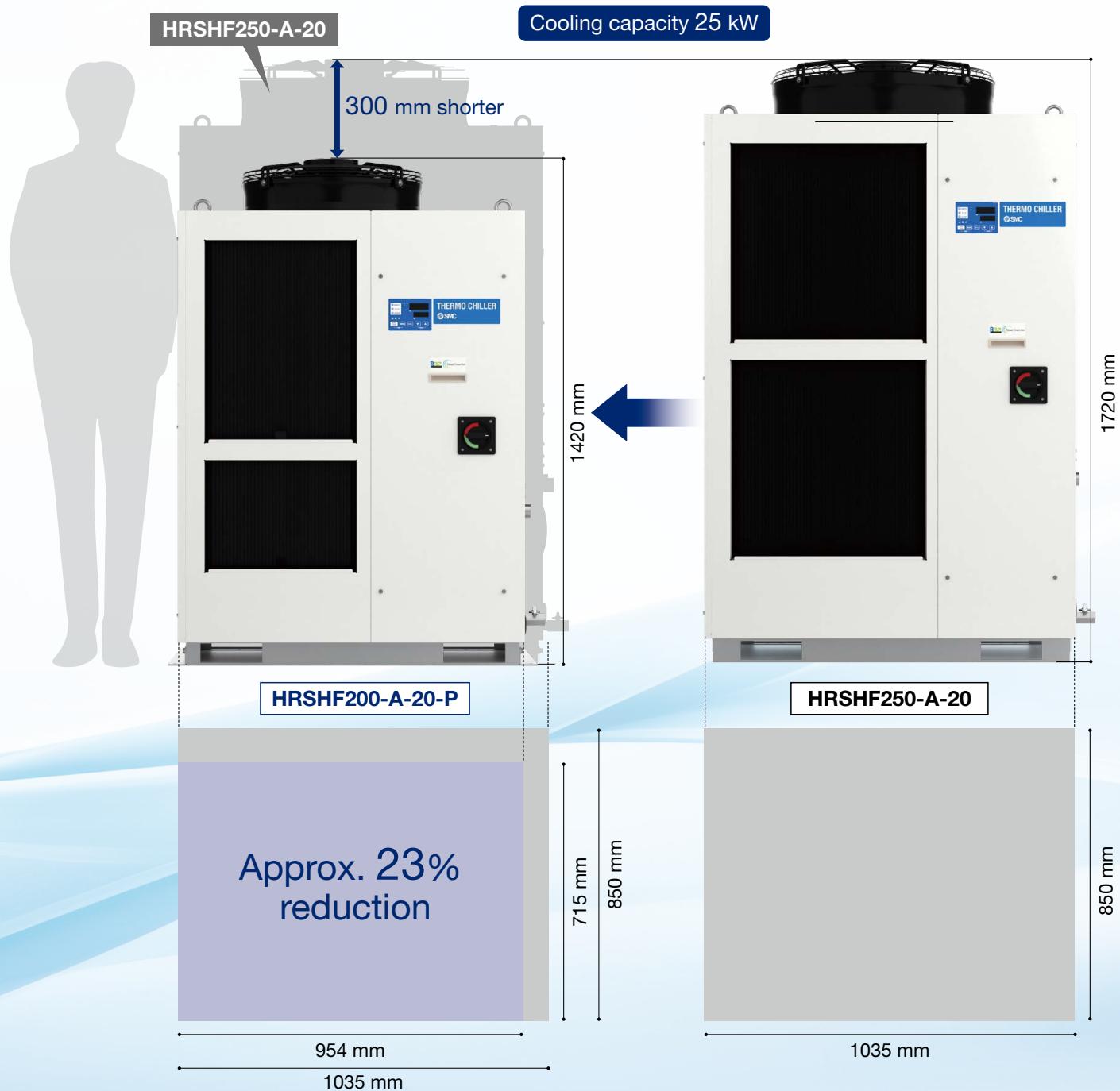
Increased cooling capacity option (When option “P” is selected for the HRSHF200-A-20)

Same size as the HRSHF200, with cooling capacity increased from 20 kW to **25 kW**

Model	Cooling capacity [kW]	Pump capacity [L/min] (Rated capacity)	Width [mm]	Depth [mm]	Height [mm]	Installation area [m ²]	Volume [m ³]	Weight [kg]
HRSHF200-A-20	20	45 (0.45 MPa)	954	715	1420	0.68	0.97	223
HRSHF200-A-20-P	25							
HRSHF250-A-20	25	125 (0.5 MPa)	1035	850	1720	0.88	1.51	288

Same size as the HRSHF200, with the same cooling capacity as the HRSHF250

Installation area: Approx. 23% reduction Volume: Approx. 36% reduction



Easy to switch from existing models

Dimensions, piping port sizes, and piping layouts are the same as those of existing models.

Air-cooled refrigeration



HRSHF

Existing model **HRSH**



Water-cooled refrigeration



HRSHF

Existing model **HRSH**



Reduced design labor

Operability the same as existing models

Step ① Press the RUN/STOP key.

Step ② Adjust the temperature setting with the ▼ / ▲ keys.

Step ③ Press the RUN/STOP key to stop operation. Easy operation



Variations

Lineup of products with cooling capacities ranging from 15 to 30 kW

Cooling method	Air-cooled refrigeration					Water-cooled refrigeration					
Appearance											
Model	HRSHF150-A	HRSHF200-A	HRSHF200-A-P	HRSHF250-A	HRSHF300-A	HRSHF250-W					
Cooling capacity	15.7 kW	20.5 kW	25 kW	25 kW	30.5 kW	25 kW					
Power supply	-20	3-phase 200 VAC (50 Hz), 3-phase 200 to 230 VAC (60 Hz)									
	-40										
Set temperature range	5 to 35°C										
Temperature stability	±0.1°C										
Environment	Outdoor installation (IPX4)										

Options

►p. 14

- With caster adjuster-foot
- With earth leakage breaker (400 V type is equipped as standard.)
- With earth leakage breaker with handle (400 V type is equipped as standard.)
- With fluid fill port
- Applicable to DI water piping
- Increased cooling capacity type (HRSHF200-A-20 only)

Optional accessories

►p. 17

- Piping conversion fitting
- Caster adjuster-foot kit
- Electric conductivity control set
- Bypass piping set
- Snow protection hood (Air-cooled only)
- Particle filter set

Circulating Fluid/Facility Water Line Related Equipment



SMC's Global Maintenance Network

Products that you can count on available worldwide

Thanks to a solid inventory of maintenance parts and an experienced chiller support team capable of conducting repairs and replacements, SMC is able to respond to customers' issues quickly and precisely.

As SMC's high-quality services are available to customers all over the world, you can rest assured that you'll have our continued support long after purchase.



Americas

Brazil
Mexico
U.S.A.

Europe

Austria	Norway
Czech Republic	Poland
Denmark	Russia
Finland	Slovakia
France	Slovenia
Germany	Spain/Portugal
Hungary	Sweden
Ireland	Switzerland
Italy	Turkey
Latvia	U.K.
Netherlands	

Asia and Oceania

Australia	Malaysia
China	New Zealand
Hong Kong	Philippines
India	Singapore
Indonesia	Taiwan
Japan	Thailand
Korea	Vietnam

* The names of countries and regions listed in each area are alphabetically indexed

Thermo-chiller Business Continuity Plan

Introduction of our BCP initiatives for production factories, engineering, and support systems
We are dedicated to providing a sustainable product supply customers can rely on.

“Uninterrupted Operation and Resilient Supply”



CONTENTS

HRSHF Series Inverter Type



Circulating Fluid Temperature Controller

Low GWP Refrigerant Chiller **Thermo-chiller HRSHF Series**

How to Order/Specifications

Air-cooled 200 V	p. 9
Water-cooled 400 V	p. 10

Cooling Capacity	p. 11
------------------	-------	-------

Pump Capacity	p. 11
---------------	-------	-------

Dimensions	p. 12
------------	-------	-------

● Options

With Caster Adjuster-foot	p. 14
With Earth Leakage Breaker	p. 14
With Earth Leakage Breaker with Handle	p. 15
With Fluid Fill Port	p. 15
Applicable to Deionized Water Piping	p. 16
Increased Cooling Capacity Type	p. 16

● Optional Accessories

① Piping Conversion Fitting	p. 17
② Caster Adjuster-foot Kit	p. 17
③ Electric Conductivity Control Set	p. 18
④ Bypass Piping Set	p. 18
⑤ Snow Protection Hood	p. 19
⑥ Particle Filter Set	p. 20

● Cooling Capacity Calculation

Required Cooling Capacity Calculation	p. 21
Precautions on Cooling Capacity Calculation	p. 22
Circulating Fluid Typical Physical Property Values	p. 22

Specific Product Precautions	p. 23
------------------------------	-------	-------

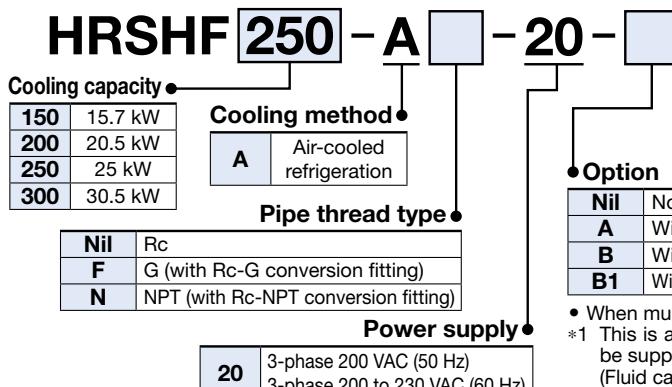
Low GWP Refrigerant Chiller

Thermo-chiller Inverter Type

Air-cooled 200 V Type HRSF Series



How to Order



Specifications

Model		HRSF150-A□-20-□	HRSF200-A□-20-□	HRSF250-A□-20-□	HRSF300-A□-20-□			
Cooling method		Air-cooled refrigeration		R32 (HFC, GWP:675) ^{*10}				
Refrigerant								
Refrigerant charge	kg	1.85	1.85	2.38	2.38			
Control method			PID control					
Ambient temperature/Altitude ^{*1, 11}	°C	Temperature: -20 to 45, Altitude: less than 3000 m						
Circulating fluid system	Circulating fluid ^{*1, 2}	Tap water, 15 to 40% Ethylene glycol aqueous solution, Deionized water						
	Set temperature range ^{*1}	5 to 35						
	Cooling capacity ^{*3, 11}	15.7	20.5	25	30.5			
	Heating capacity ^{*4}	3	5.5	7.5	7.5			
	Temperature stability ^{*5}	±0.1						
	Rated flow (Outlet) ^{*6}	45 (0.45 MPa)						
	Pump capacity	130	125 (0.5 MPa)					
	Maximum flow rate	50	180					
	Maximum pump head	80						
Electrical system	Settable pressure range ^{*7}	0.1 to 0.5	0.1 to 0.8					
	Minimum operating flow rate ^{*8}	25	40					
	Tank capacity	42	60					
	Circulating fluid outlet, circulating fluid return port	Rc1 (Symbol F: G1, Symbol N: NPT1)						
	Tank drain port	Rc3/4 (Symbol F: G3/4, Symbol N: NPT3/4)						
	Automatic fluid fill port (Standard)	Rc1/2 (Symbol F: G1/2, Symbol N: NPT1/2)						
	Overflow port	Rc1 (Symbol F: G1, Symbol N: NPT1)						
	Fluid contact material	Metal	Stainless steel, Copper (Heat exchanger brazing), Brass, Bronze					
		Resin	PTFE, PU, PVC, PE, PPSU, PBT, EPDM, FKM ^{*12} , NBR, NR					
Power supply		3-phase 200 VAC (50 Hz), 3-phase 200 to 230 VAC (60 Hz)						
Applicable earth ^{*9}	Rated current A	30	40	50				
leakage breaker	Sensitivity of leak current mA		30					
Rated operating current ^{*5}	A	16.9	22.3	28.3	34.5			
Rated power consumption ^{*5}	kW (kVA)	5.2 (5.9)	7.0 (7.8)	9.4 (10.0)	11.3 (12.0)			
Noise level (Front 1 m/Height 1 m) ^{*5}	dB (A)	68						
Waterproof specification		IPX4						
Accessories		Alarm code list stickers 2 pcs. (English 1 pc./Japanese 1 pc.), Operation Manual (for installation/operation) 2 pcs. (English 1 pc./Japanese 1 pc.), Y-strainer (40 meshes) 25A, Barrel nipple 25A, Anchor bolt fixing brackets 2 pcs. (including 6 M8 bolts) ^{*13}						
Weight (dry state)	kg	Approx. 223		Approx. 288				

*1 If the ambient temperature or the circulating fluid temperature is between -5 and 10°C, use a 15% ethylene glycol aqueous solution, and if it is between -20 and -5°C, use a 40% ethylene glycol aqueous solution. (Do not use at a concentration of more than 40%. Using at a concentration of more than 40% may result in an overload of the pump.)

*2 Use fluid in condition below as the circulating fluid.

Tap water: Refer to "Water Quality Management" in the operation manual.

15% ethylene glycol aqueous solution: Diluted with clean water, without any additives such as antiseptics.

Deionized water: Thermal conductivity 1 μ S/cm or higher (Electric resistivity 1 M Ω ·cm or lower)

*3 ① Ambient temperature: 32°C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20°C, ④ Circulating fluid flow rate: Rated flow, ⑤ Power supply: 200 VAC

*4 ① Ambient temperature: 32°C, ② Circulating fluid: Tap water, ③ Circulating fluid flow rate: Rated flow, ④ Power supply: 200 VAC

*5 ① Ambient temperature: 32°C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20°C, ④ Load: Same as the cooling capacity, ⑤ Circulating fluid flow rate: Rated flow, ⑥ Power supply: 200 VAC, ⑦ Piping length: Shortest

*6 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

*7 With the pressure control mode by inverter. When the pressure control mode is not used, the pump power frequency set mode can be used.

*8 Fluid flow rate to maintain the cooling capacity. If the actual flow rate is lower than this, install a bypass piping.

*9 To be prepared by the user. A specified earth leakage breaker is installed for option B, B1, and S.

*10 R32 is a slightly flammable refrigerant. Avoid using this product in proximity to open flames.

*11 If the product is used at an altitude of 1000 meters or higher, the maximum allowable ambient temperature and the cooling capacity decrease. For details, refer to the operation manual.

*12 Not included for the HRSF150/200

*13 The anchor bolt fixing brackets (including 6 M8 bolts) are used for fixing to wooden skids when packaging the thermo-chiller. No anchor bolt is included.

Low GWP Refrigerant Chiller

Thermo-chiller Inverter Type Water-cooled 400 V Type HRSF Series

RoHS



How to Order

HRSF 250-W□-40-□

Cooling capacity

250 25 kW

Cooling method

W Water-cooled refrigeration

Pipe thread type

Nil	Rc
F	G (with Rc-G conversion fitting)
N	NPT (with Rc-NPT conversion fitting)

Option

Ni^{*1}	None	K^{*2}	With fluid fill port
A	With caster adjuster-foot	M	Applicable to DI water piping

*1 400 V type is provided with an earth leakage breaker with handle (-B1) as standard.

*2 This is a manual fluid fill port that is different from the automatic fluid fill port. Fluid can be supplied manually into the tank without removing the side panel. (Fluid can be supplied manually for models without option K if the side panel is removed.)

Power supply

40	3-phase 380Y/220 to 415Y/240 VAC (50 Hz) 3-phase 380Y/220 to 480Y/277 VAC (60 Hz)
-----------	--

Specifications

Model		HRSF250-W□-40-□	
Cooling method		Water-cooled refrigeration	
Refrigerant		R32 (HFC, GWP: 675) ^{*9}	
Refrigerant charge		1.43 kg	
Control method		PID control	
Ambient temperature/Altitude ^{*1}		Temperature: 2 to 45, Altitude: less than 3000 m	
Circulating fluid ^{*1, 2}		Tap water, 15% Ethylene glycol aqueous solution, Deionized water	
Set temperature range ^{*1}		5 to 35 °C	
Cooling capacity ^{*3}		25 kW	
Heating capacity ^{*4}		7.2 kW	
Temperature stability ^{*5}		±0.1 °C	
Circulating fluid system	Pump capacity	Rated flow (Outlet) ^{*6}	L/min 45 (0.45 MPa)
		Maximum flow rate	L/min 130
		Maximum pump head	m 50
		Settable pressure range ^{*7}	MPa 0.1 to 0.5
		Minimum operating flow rate ^{*8}	L/min 25
		Tank capacity	L 42
	Circulating fluid outlet, circulating fluid return port		Rc1 (Symbol F: G1, Symbol N: NPT1)
	Tank drain port		Rc3/4 (Symbol F: G3/4, Symbol N: NPT3/4)
Facility water system	Automatic fluid fill system	Supply side pressure range	MPa 0.2 to 0.5
		Supply side fluid temperature	°C 5 to 35
		Automatic fluid fill port	Rc1/2 (Symbol F: G1/2, Symbol N: NPT1/2)
	(Standard)	Overflow port	Rc1 (Symbol F: G1, Symbol N: NPT1)
	Fluid contact material		Stainless steel, Copper (Heat exchanger brazing), Brass, Bronze
		Metal	PTFE, PU, PVC, PE, PPSU, PBT, EPDM, NBR, NR
		Resin	
	Temperature range	°C	5 to 40
Electrical system	Pressure range	MPa	0.3 to 0.5
	Required flow	L/min	55
	Facility water pressure differential	MPa	0.3 or more
	Facility water inlet/outlet		Rc1
	Fluid contact material		Stainless steel, Copper (Heat exchanger brazing), Bronze, Brass
		Metal	NBR
		Resin	
	Power supply		3-phase 380Y/220 to 415Y/240 VAC (50/60 Hz)
		Allowable voltage range ±10% (No continuous voltage fluctuation) 3-phase 380Y/220 to 480Y/277 VAC (60 Hz)	
		Allowable voltage range +4%, -10% (Max. voltage less than 500Y/289 V and no continuous voltage fluctuation)	
Electrical system	Earth leakage breaker (Standard)	Rated current	A 30
		Sensitivity of leak current	mA 30
	Rated operating current ^{*5}	A	10.3
	Rated power consumption ^{*5}	kW (kVA)	6.5 (7.2)
	Noise level (Front 1 m/Height 1 m) ^{*5}	dB (A)	61
	Waterproof specification		IPX4
	Accessories		Alarm code list stickers 2 pcs. (English 1 pc./Japanese 1 pc.), Operation Manual (for installation/operation) 2 pcs. (English 1 pc./Japanese 1 pc.), Y-strainer (40 meshes) 25A, Barrel nipple 25A, Anchor bolt fixing brackets 2 pcs. (including 6 M8 bolts) ^{*10}
	Weight (dry state)	kg	Approx. 191

*1 Use a 15% ethylene glycol aqueous solution if operating in a place where the ambient temperature and/or circulating fluid temperature is 10°C or less. Also, when there is a possibility of the facility water being frozen, make sure to discharge all the facility water from the facility water circuit.

*2 Use fluid in condition below as the circulating fluid.

Tap water: Refer to "Water Quality Management" in the operation manual.

15% ethylene glycol aqueous solution: diluted by tap water in condition above without any additives such as antiseptics.

Deionized water: Thermal conductivity 1 μS/cm or higher (Electric resistivity 1 MΩ·cm or lower)

*3 ① Facility water temperature: 32°C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20°C, ④ Circulating fluid flow rate: Rated flow, ⑤ Power supply: 400 VAC

*4 ① Facility water temperature: 32°C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20°C, ④ Power supply: 400 VAC

*5 ① Facility water temperature: 32°C, ② Circulating fluid: Tap water, ③ Circulating fluid temperature: 20°C, ④ Load: Same as the cooling capacity, ⑤ Circulating fluid flow rate: Rated flow, ⑥ Power supply: 400 VAC, ⑦ Piping length: Shortest

*6 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C.

*7 With the pressure control mode by inverter. When the pressure control mode is not used, the pump power frequency set mode can be used.

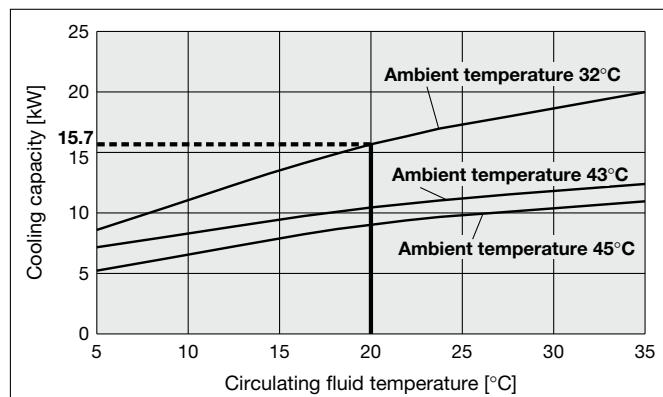
*8 Fluid flow rate to maintain the cooling capacity. If the actual flow rate is lower than this, install a bypass piping.

*9 R32 is a slightly flammable refrigerant. Avoid using this product in proximity to open flames.

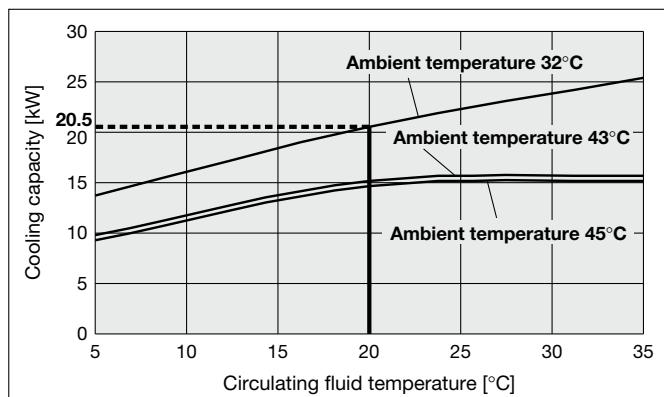
*10 The anchor bolt fixing brackets (including 6 M8 bolts) are used for fixing to wooden skids when packaging the thermo-chiller. No anchor bolt is included.

Cooling Capacity

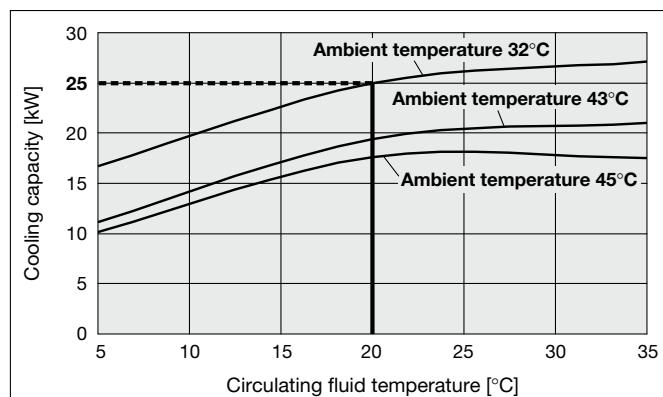
HRSHF150-A□-20-□



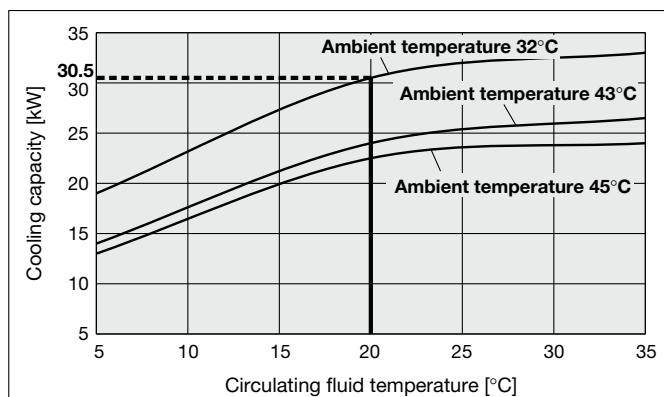
HRSHF200-A□-20-□



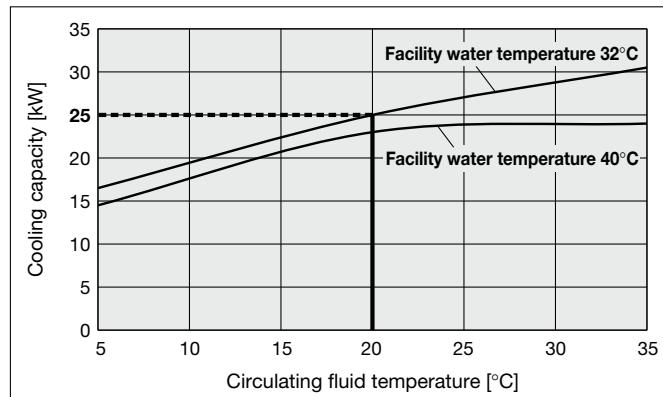
HRSHF250-A□-20-□



HRSHF300-A□-20-□



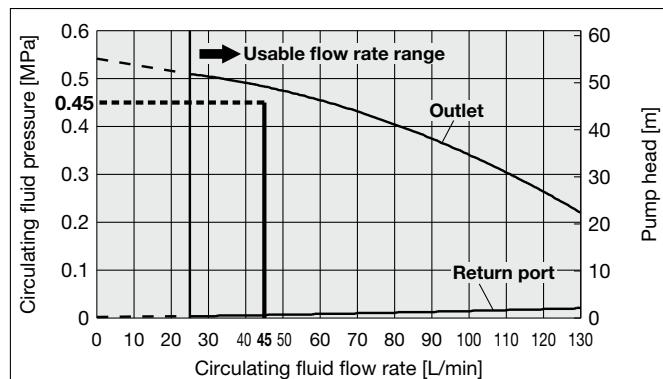
HRSHF250-W□-40-□



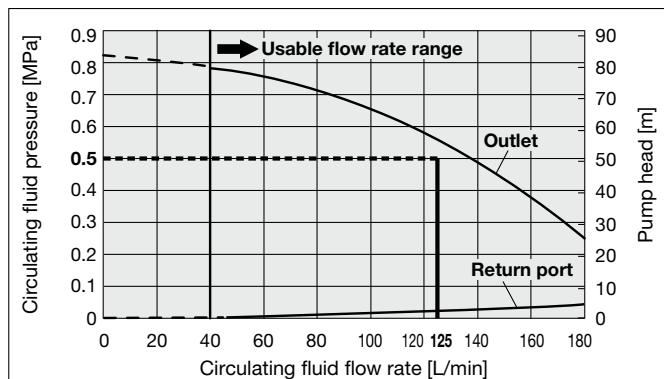
Pump Capacity

HRSHF150/200-A□-20-□

HRSHF250-W□-40-□

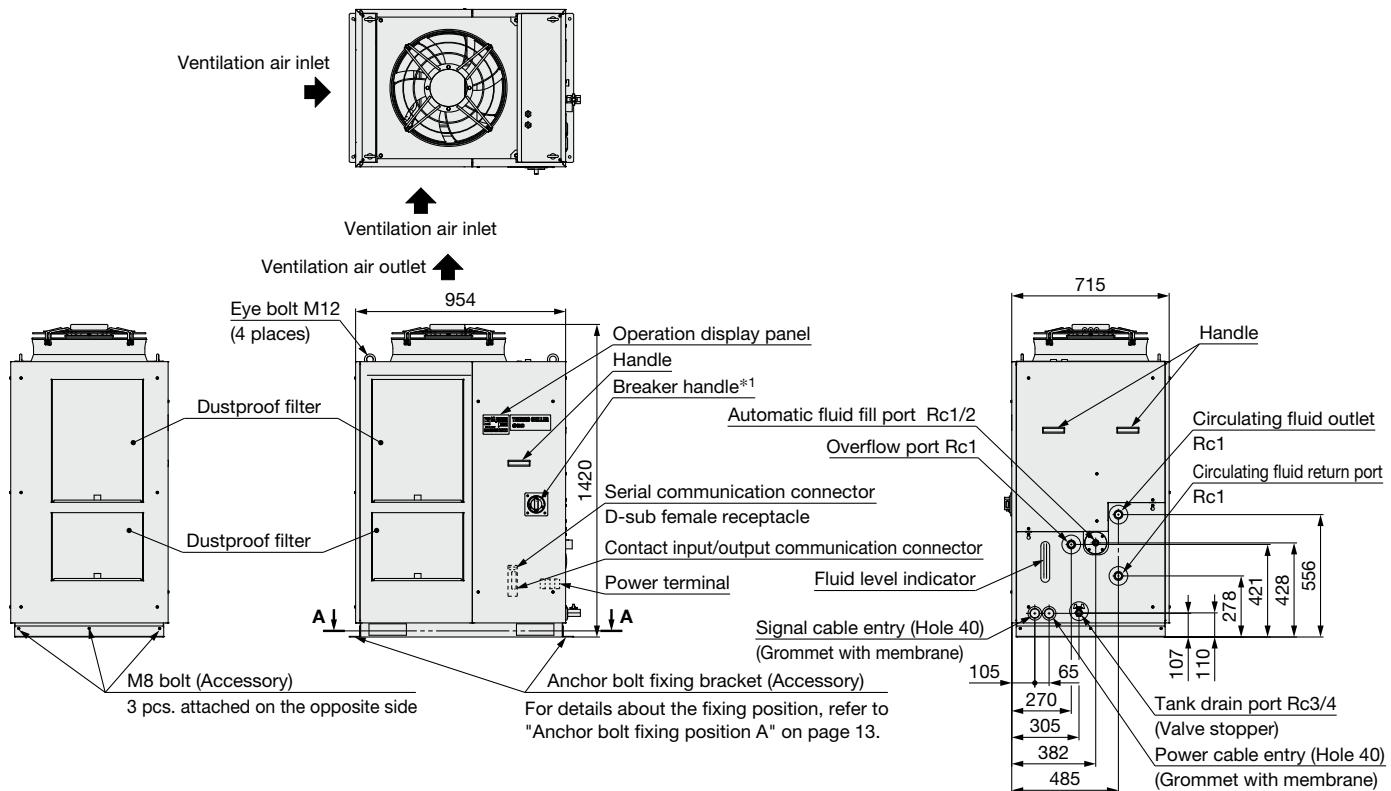


HRSHF250/300-A□-20-□



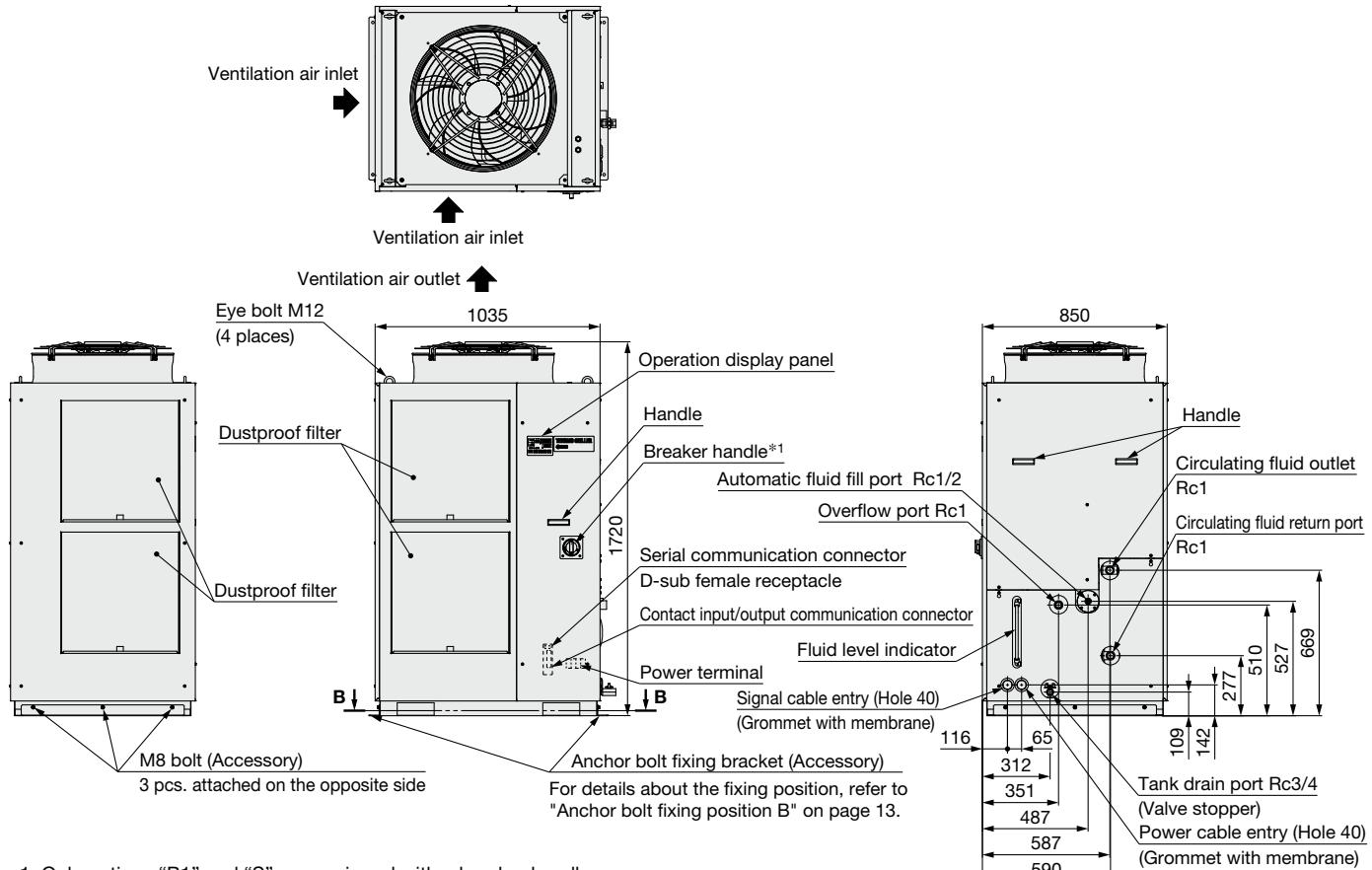
Dimensions

HRSHF150/200-A-20 (Air-cooled 200 V type)



* Only options "B1" and "S" are equipped with a breaker handle.

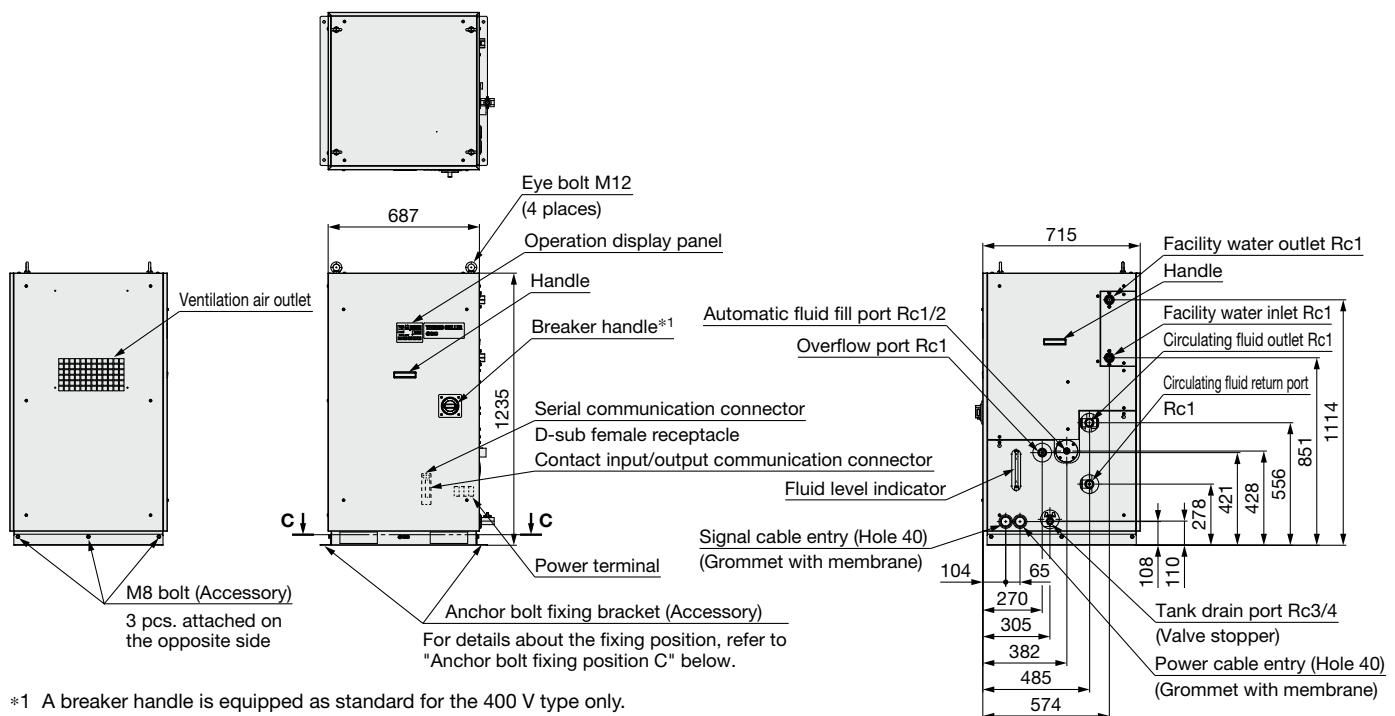
HRSHF250/300-A-20 (Air-cooled 200 V type)



*1 Only options "B1" and "S" are equipped with a breaker handle.

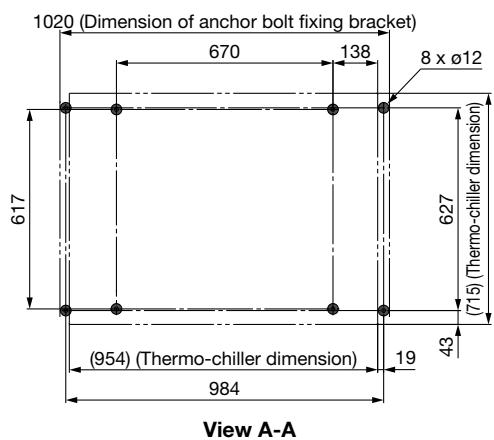
Dimensions

HRSHF250-W-40 (Water-cooled 400 V type)

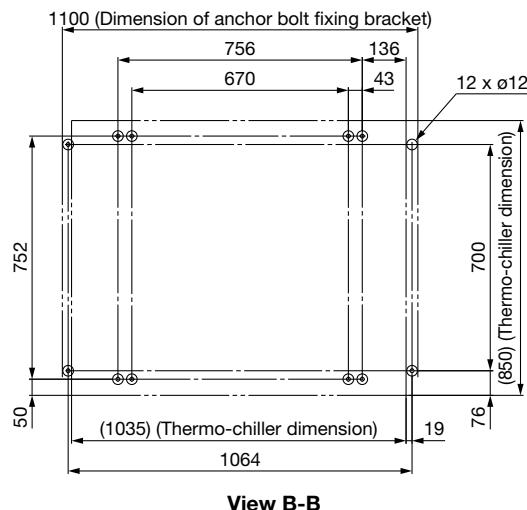


*1 A breaker handle is equipped as standard for the 400 V type only.

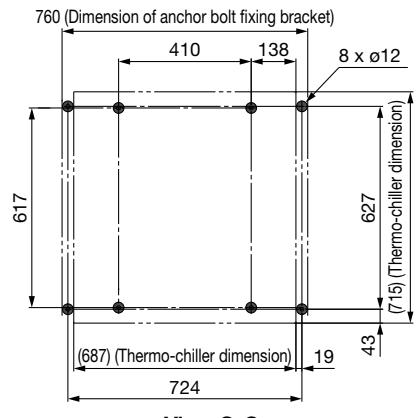
Anchor bolt fixing position A



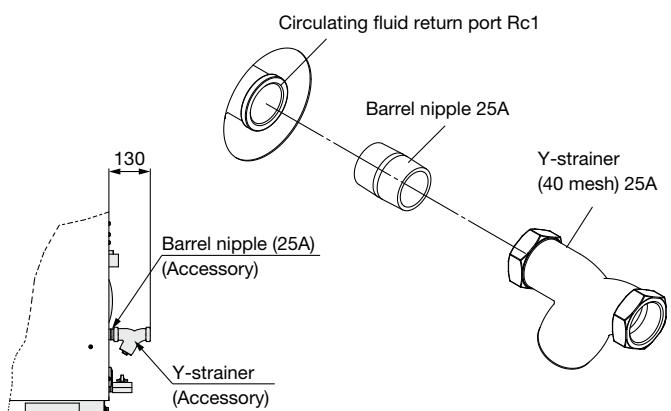
Anchor bolt fixing position B



Anchor bolt fixing position C



Accessory: Y-strainer mounting view



HRSHF Series Options

* Options have to be selected when ordering the thermo-chiller.
It is not possible to add them after purchasing the unit.

A Option symbol

With Caster Adjuster-foot

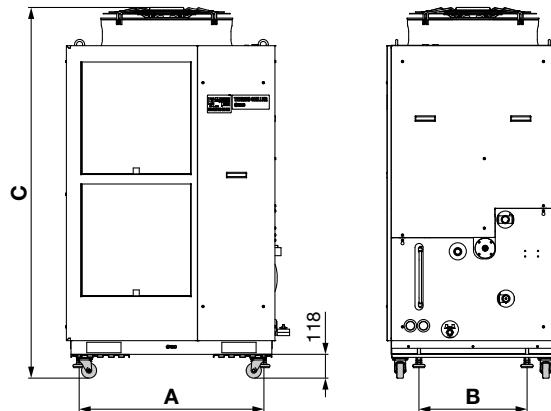
HRSHF□-□□-□-A

With caster adjuster-foot

Unfixed casters and adjuster feet stops are mounted.

Applicable model	Dimension [mm]			Additional weight ^{*1} [kg]
	A	B	C	
HRSHF250/300-A□-□□-A	916	536	1838	Approx. 24
HRSHF150/200-A□-□□-A	830	401	1538	Approx. 18
HRSHF250-W□-□□-A	570		1353	

*1 Refers to the amount of increase from the standard weight



B Option symbol

With Earth Leakage Breaker

HRSHF□-□□-20-B

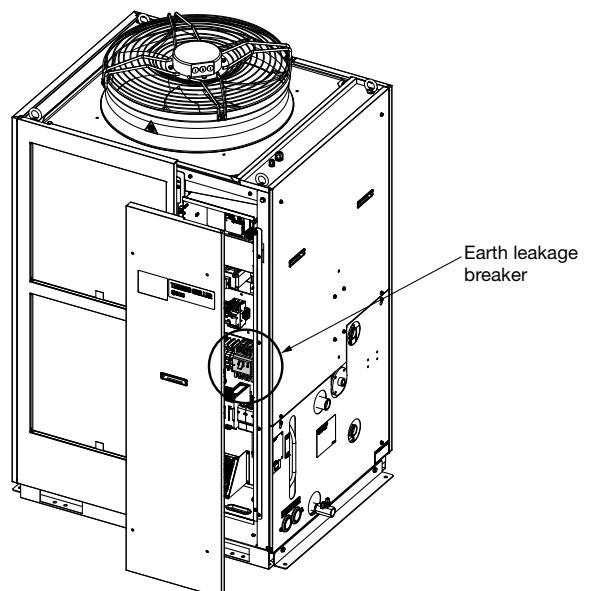
With earth leakage breaker

A leakage breaker is built in to automatically stop the supply power when it has short-circuit, over current or electrical leakage. (It is not necessary to select this option since an earth leakage breaker is installed for the models with power supply specification '-40' as standard equipment.)

Applicable model	Rated current [A]	Sensitivity of leak current [mA]	Short circuit display method
HRSHF150-□□-20-B	30		
HRSHF200-□□-20-B	40		
HRSHF250-□□-20-B		30	Mechanical button
HRSHF300-□□-20-B	50		

* 400 V type is equipped as standard.

* Cannot be selected together with option B1.



HRSHF Series

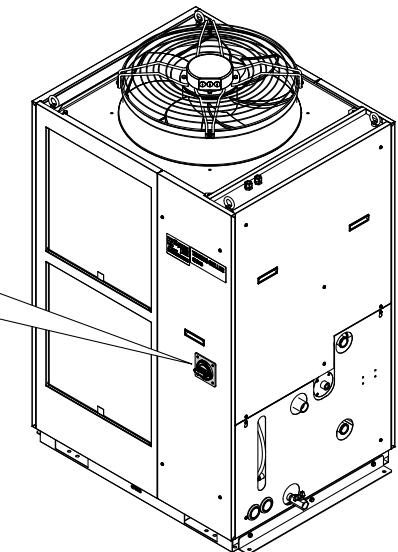
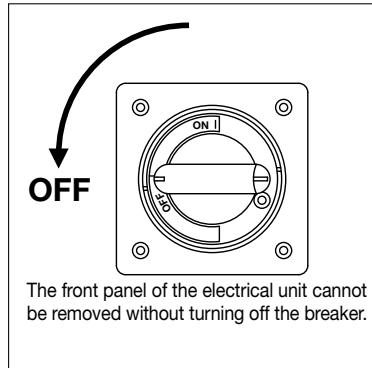
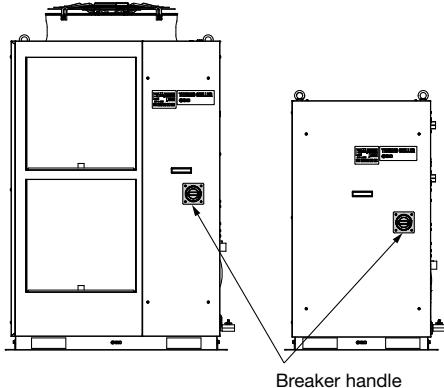
B1 Option symbol

With Earth Leakage Breaker with Handle

HRSHF□-□□-20-B1

With earth leakage breaker with handle

A breaker operation handle that can be operated without removing the front panel for the electrical unit is mounted. Breaker capacity, sensitivity of leak current, and operating characteristics of the breaker are the same as option B. (It is not necessary to select this option since an earth leakage breaker with a handle is installed for the models with power supply specification '-40' as standard equipment.)



* 400 V type is equipped as standard.

* Cannot be selected together with option B.

K Option symbol

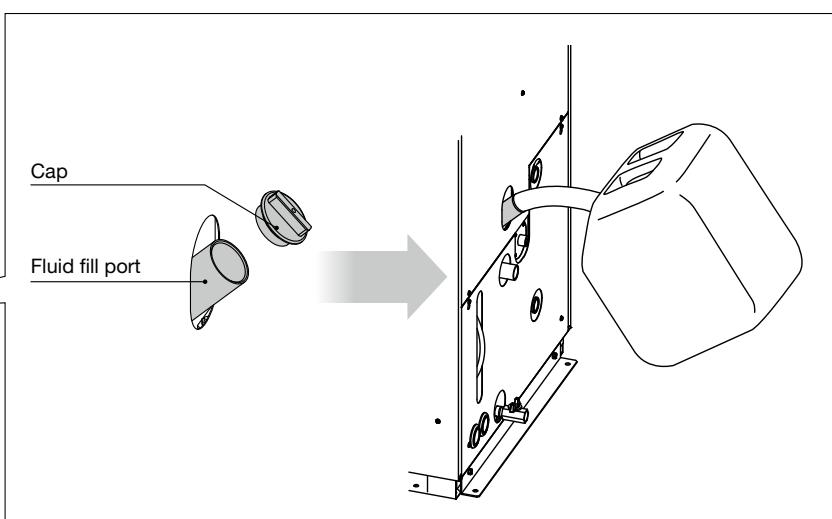
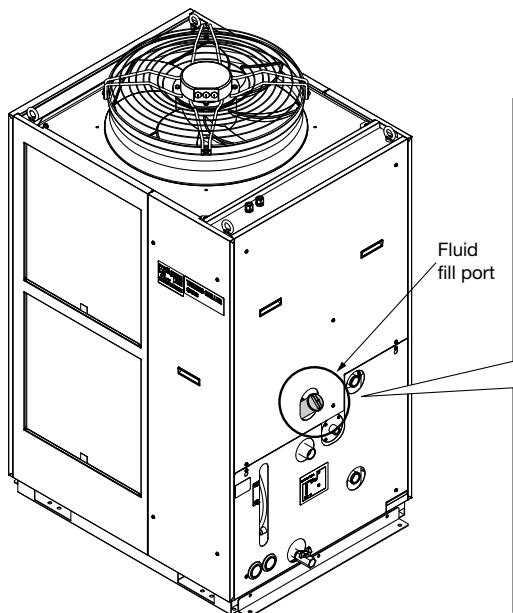
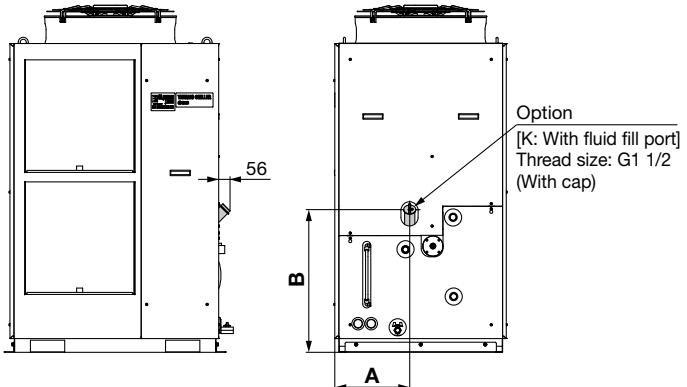
With Fluid Fill Port

HRSHF□-□□-□-K

With fluid fill port

When the automatic fluid fill in port is not used, water can be supplied manually without removing the panel.

Applicable model	Dimension [mm]	
	A	B
HRSHF150-□□-□-K		
HRSHF200-□□-□-K	271	609
HRSHF250-W□-□-K		
HRSHF250-A□-□-K	372	708
HRSHF300-A□-□-K		



(The figure shows the HRSHF250-A-20-K.)

M Option symbol**Applicable to DI Water Piping****HRSHF□-□□-□-M**

● Applicable to DI water piping

Contact material of the circulating fluid circuit is made from non-copper materials.

Applicable model	HRSHF□-□□-□-M
Contact material for circulating fluid	Stainless steel (including heat exchanger brazing), PTFE, PU, PVC, PE, PPSU, PBT, EPDM, FKM ^{*1} , NBR, NR

*1 Not included in the HRSHF150/200

P Option symbol**Increased Cooling Capacity Type****HRSHF200-A□-20-P**

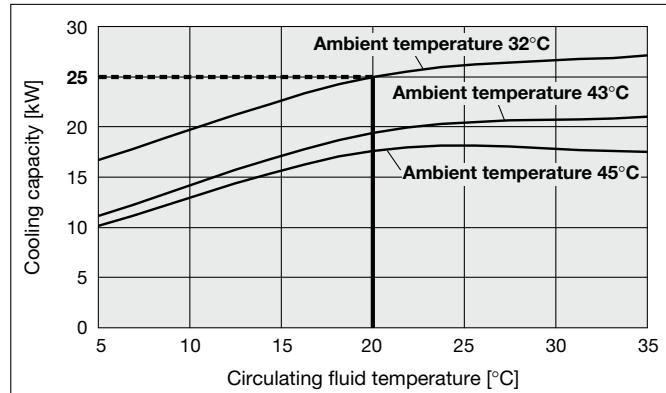
● Increased Cooling Capacity Type

This type has the same outer dimensions as the HRSHF200, with a cooling capacity increased to 25 kW.

The pump capacity is the same as that of the HRSHF200-A□-20. (Refer to page 11 for the pump capacity graph.)

Model		HRSHF200-A□-20-P
Cooling capacity	kW	25
	Rated flow	L/min 45 (0.45 MPa)
Pump capacity	Maximum flow rate	L/min 130
	Maximum pump head	m 50
Settable pressure range	MPa	0.1 to 0.5
Minimum operating flow rate	L/min	25
Tank capacity	L	42
Applicable earth leakage breaker	Rated current	A 40
	Sensitivity of leak current	mA 30
Rated operating current	A	27.3
Rated power consumption	kW (kVA)	8.6 (9.2)
Noise level	dB (A)	76
Weight (dry state)	kg	223

* Refer to the HRSHF200-A□-20 specifications on page 9 for other specifications.

Cooling Capacity

HRSHF Series Optional Accessories

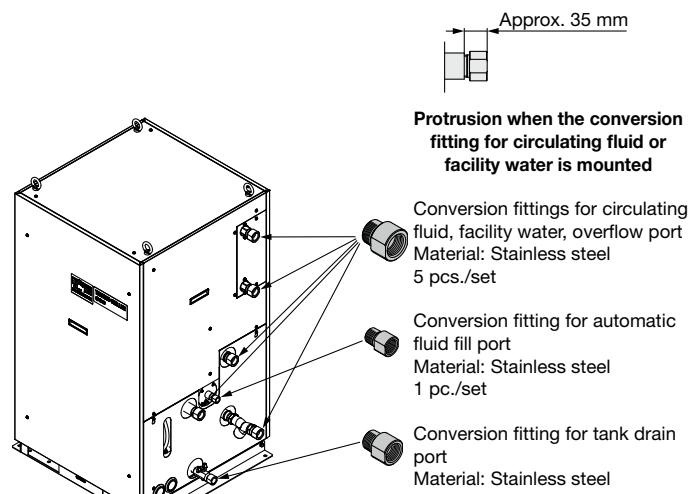
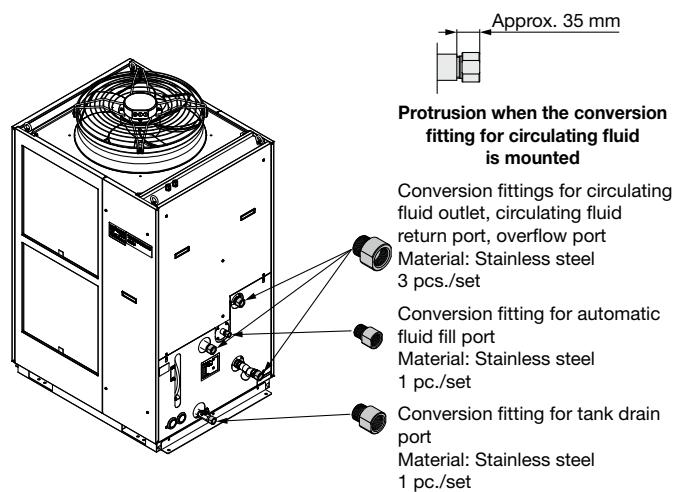
① Piping Conversion Fitting

This is a fitting to change the port from Rc to G or NPT.

- Circulating fluid outlet, Circulating fluid return port, Overflow port Rc1 → NPT1 or G1
- Drain port Rc3/4 → NPT3/4 or G3/4
- Automatic fluid fill port Rc1/2 → NPT1/2 or G1/2
- Facility water inlet, Facility water outlet Rc1 → NPT1 or G1 (for HRS-EP015 or HRS-EP016)

(It is not necessary to purchase this when pipe thread type F or N is selected in "How to Order" since it is included in the product.)

Part no.	Contents	Applicable model
HRS-EP013	NPT thread conversion fitting set	HRSHF□-A-□
HRS-EP014	G thread conversion fitting set	
HRS-EP015	NPT thread conversion fitting set	HRSHF□-W-□
HRS-EP016	G thread conversion fitting set	



② Caster Adjuster-foot Kit

This is a set of unfixed casters and adjuster feet stop.

When installed by users, it is necessary to lift the thermo-chiller by a forklift or sling work.

Carefully read the procedure manual included with this kit before performing the installation.

Part no.	Applicable model	Dimension [mm]		Weight [kg]
		A	B	
HRS-KS001	HRSHF250-A□-□ HRSHF300-A□-□	916	536	Approx. 24
HRS-KS002	HRSHF150-A□-□ HRSHF200-A□-□ HRSHF250-W□-□	830	401	Approx. 18

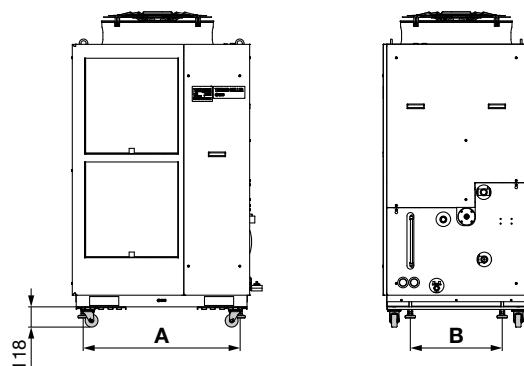


Fig. 1 Mounting view

Parts List

Description
Procedure manual
Caster adjuster-foot bracket (2 pcs.)
Fixing bolt (M8) (8 pcs.)

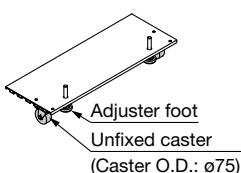


Fig. 2 Caster adjuster-foot bracket (2 pcs.)

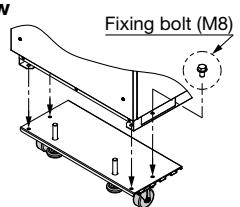


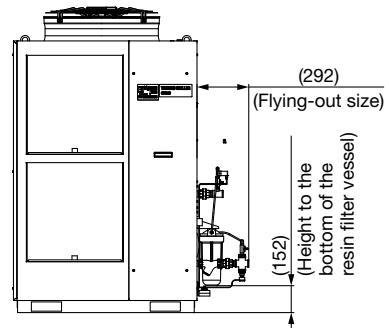
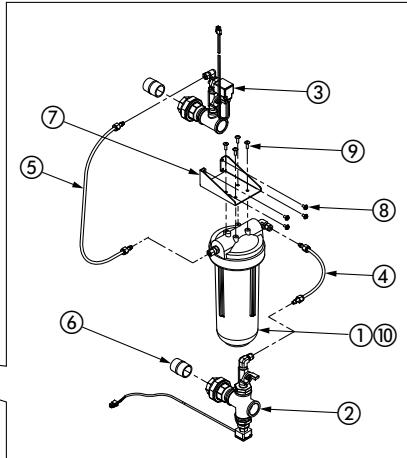
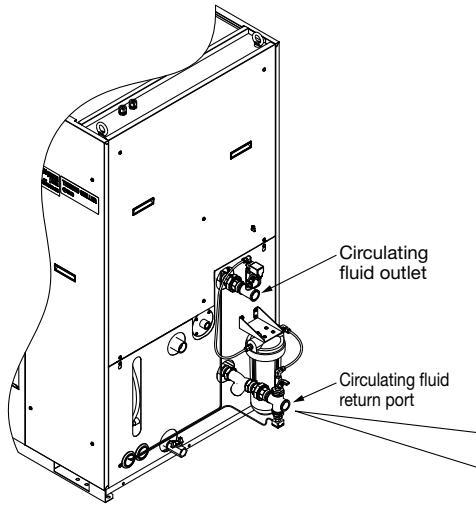
Fig. 3 Fixing bolt (8 pcs.)

③ Electric Conductivity Control Set

The set indicates and controls the electric conductivity of the circulating fluid. Refer to the Operation Manual for details.

Part no.	Applicable model
HRS-DI006	HRSHF150-□□-□ HRSHF200-□□-□ HRSHF250-□□-□ HRSHF300-□□-□

Measurement range of electric conductivity	2.0 to 48.0 $\mu\text{S}/\text{cm}$
Set range of electric conductivity target	5.0 to 45.0 $\mu\text{S}/\text{cm}$
Set range of electric conductivity hysteresis	2.0 to 10.0 $\mu\text{S}/\text{cm}$
Operating temperature range (Circulating fluid temperature)	5 to 60°C
Current consumption	400 mA or less
Installation environment	Indoor



Parts List

No.	Description	Fluid contact material	Qty.
①	DI filter vessel	PC, PP	1
②	DI sensor assembly	Stainless steel, PPS	1
③	DI control piping assembly	Stainless steel, EPDM	1
④	DI filter outlet tube	PFA, POM	1
⑤	DI filter inlet tube	PFA, POM	1
⑥	Nipple (Size: 1 inch)	Stainless steel	2
⑦	Mounting bracket	—	1
⑧	Mounting screw (M5 screw)	—	4
⑨	Tapping screw (M5 screw)	—	4
⑩	DI filter cartridge (Part no.: HRS-DF001)*1	PP, PE	1

*1 The product should be replaced when it can no longer preserve the electrical conductivity set value.

④ Bypass Piping Set

When the circulating fluid goes below the minimum operating flow rate (as shown below), cooling capacity will be reduced and the temperature stability will be badly affected. Use the bypass piping set to ensure a circulating fluid flow rate of the minimum operating flow rate or more.

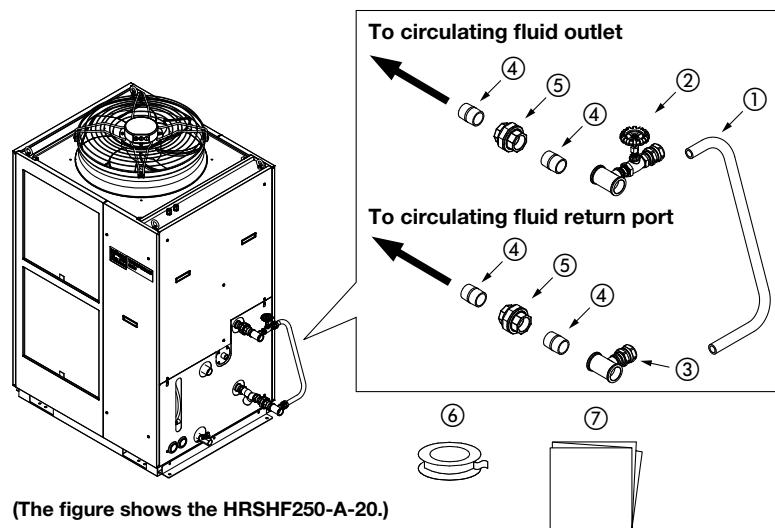
Bypass Piping Set

Part no.	Applicable model	Minimum operating flow rate [L/min]
HRS-BP005	HRSHF150-□□-□	25
	HRSHF200-□□-□	
	HRSHF250-W□-□	
	HRSHF250-A□-□	40
	HRSHF300-A□-□	

Bypass Piping Set (Stainless Steel)

Part no.	Applicable model	Minimum operating flow rate [L/min]
HRS-BP011	HRSHF150-□□-□	25
	HRSHF200-□□-□	
	HRSHF250-W□-□	
	HRSHF250-A□-□	40
	HRSHF300-A□-□	

* When selecting option "M," the HRS-BP011 is recommended.



Parts List

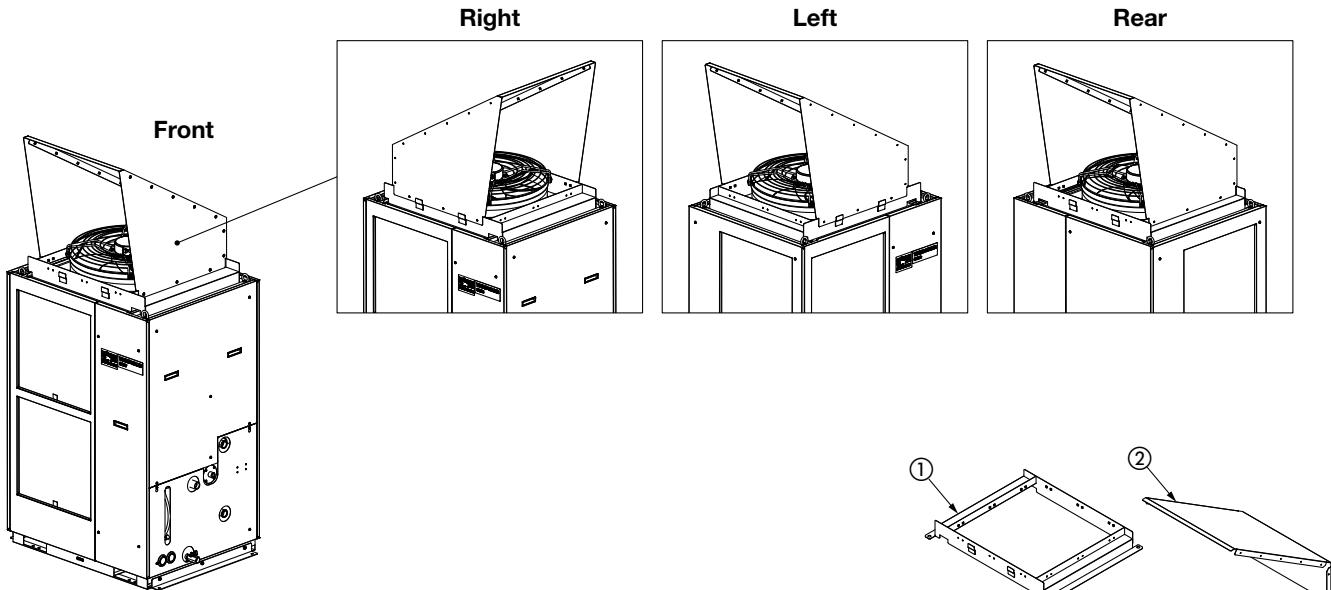
No.	Description	Fluid contact material	Qty.
①	Hose (I.D.: 15 mm)	PVC	PVC
②	Outlet piping assembly (With globe valve)	Stainless steel, Brass, Bronze	Stainless steel
③	Return piping assembly	Stainless steel, Brass	Stainless steel
④	Nipple (Size: 1 inch)	Stainless steel	Stainless steel
⑤	Union (Size: 1 inch)	Stainless steel	Stainless steel
⑥	Sealant tape	PTFE	PTFE
⑦	Operation Manual	—	—

HRSHF Series

⑤ Snow Protection Hood

Stainless steel snow protection hood for air-cooled chiller.

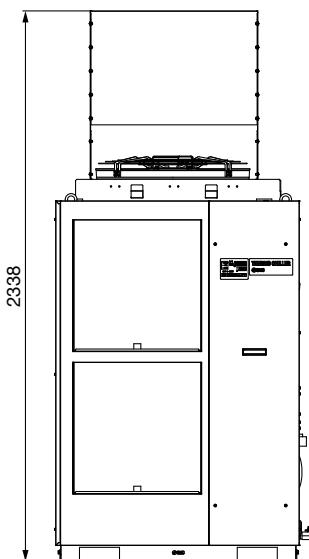
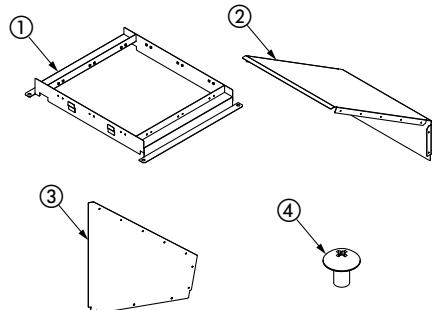
Depending on the mounting direction of the snow protection hood, the ventilation from the fan can be selected from four directions, front, rear, left and right.



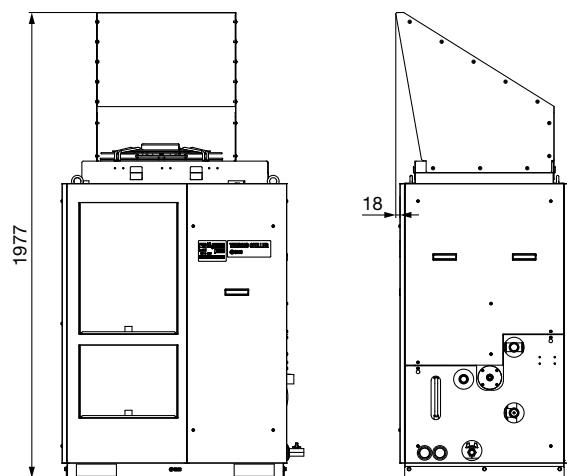
Parts List

Part no.	Applicable model	Weight [kg]
HRS-BK003	HRSHF250-A□-□ HRSHF300-A□-□	22
HRS-BK004	HRSHF150-A□-□ HRSHF200-A□-□	18

No.	Description	Qty.
①	Snow protection hood base	1
②	Snow protection hood A	1
③	Snow protection hood B	2
④	Assembly/Mounting screw	20



Mounting condition for HRS-BK003



Mounting condition for HRS-BK004

* This hood does not completely prevent snow from entering the inside of the chiller.

⑥ Particle Filter Set

Removes foreign matter in the circulating fluid. This set cannot be directly connected to the thermo-chiller. Install it in the user's piping system. Refer to the Operation Manual for details.

Particle Filter Set

HRS-PF005-**H**

Accessory

Symbol	Accessory
Nil	None
H	With handle

Fluid	Tap water
Max. operating pressure	0.65 MPa
Operating temperature range	5 to 35°C
Nominal filtration accuracy	5 µm
Installation environment	Indoors

Parts List

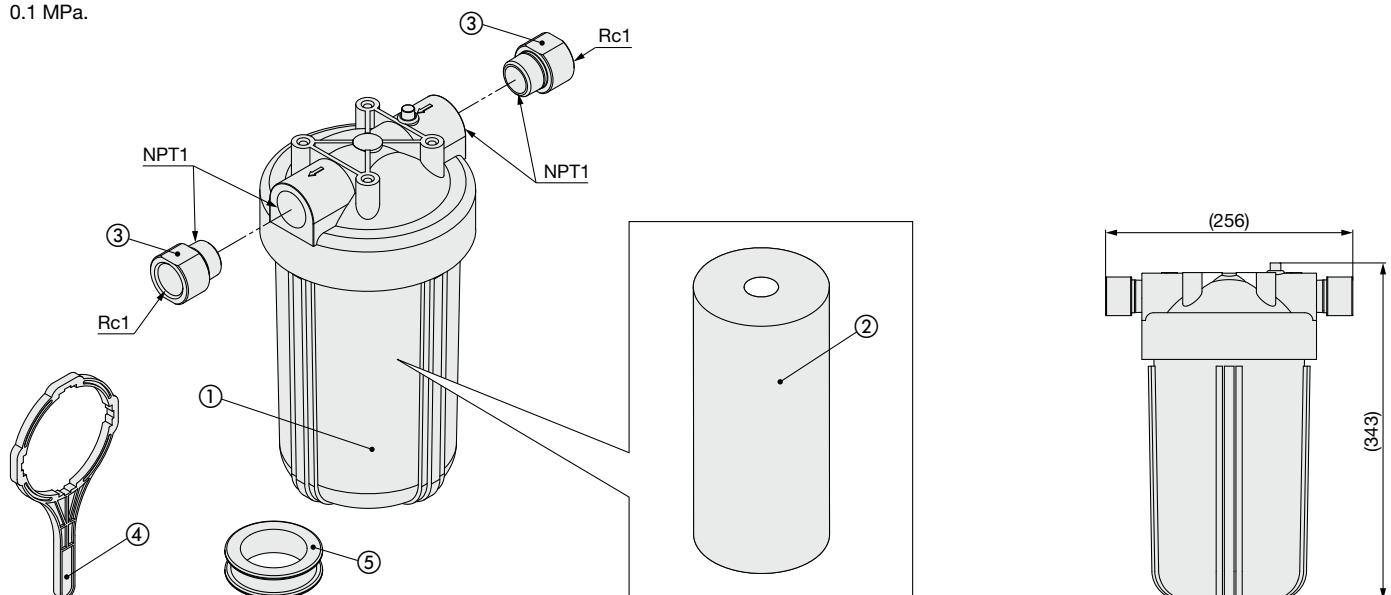
No.	Description	Material	Qty.	Note
①	Body	PC, PP	1	—
②	Element*1	PP	1	—
③	Extension piece	Stainless steel	2	Conversion from NPT to Rc
④	Handle	—	1	When -H is selected
⑤	Sealant tape	PTFE	1	—

*1 The product should be replaced when the pressure drop reaches 0.1 MPa.

Replacement Element

HRS-PF006

The product should be replaced when the pressure drop reaches 0.1 MPa.



HRSHF Series

Cooling Capacity Calculation

Required Cooling Capacity Calculation

Example 1: When the heat generation amount in the user's equipment is known.

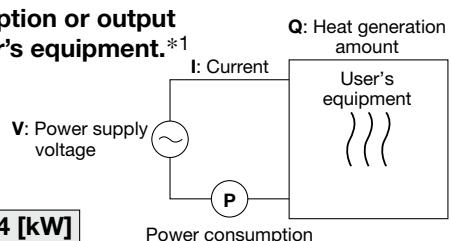
The heat generation amount can be determined based on the power consumption or output of the heat generating area — i.e. the area requiring cooling — within the user's equipment.*1

① Derive the heat generation amount from the power consumption.

Power consumption **P**: 20 [kW]

$$Q = P = 20 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20%, **20 [kW] x 1.2 = 24 [kW]**



② Derive the heat generation amount from the power supply output.

Power supply output **VI**: 20 [kVA]

$$Q = P = V \times I \times \text{Power factor}$$

In this example, using a power factor of 0.85:

$$= 20 \text{ [kVA]} \times 0.85 = 17 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20%,

$$17 \text{ [kW]} \times 1.2 = \boxed{20.4 \text{ [kW]}}$$

③ Derive the heat generation amount from the output.

Output (shaft power, etc.) **W**: 13 [kW]

$$Q = P = \frac{W}{\text{Efficiency}}$$

In this example, using an efficiency of 0.7:

$$= \frac{13}{0.7} = 18.6 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20%,

$$18.6 \text{ [kW]} \times 1.2 = \boxed{22.3 \text{ [kW]}}$$

*1 The examples above calculate the heat generation amount based on the power consumption.

The actual heat generation amount may differ due to the structure of the user's equipment.

Be sure to check it carefully.

Example 2: When the heat generation amount in the user's equipment is not known.

Obtain the temperature difference between inlet and outlet by circulating the circulating fluid inside the user's equipment.

Heat generation amount by user's equipment **Q** : Unknown [W] ([J/s])

Circulating fluid : Tap water*1

Circulating fluid mass flow rate **qm** : $(= \rho \times qv \div 60) \text{ [kg/s]}$

Circulating fluid density **ρ** : 1 [kg/L]

Circulating fluid (volume) flow rate **qv** : 70 [L/min]

Circulating fluid specific heat **C** : $4.186 \times 10^3 \text{ [J/(kg·K)]}$

Circulating fluid outlet temperature **T₁** : 293 [K] (20 [°C])

Circulating fluid return temperature **T₂** : 297 [K] (24 [°C])

Circulating fluid temperature difference **ΔT** : 4 [K] ($= T_2 - T_1$)

Conversion factor: minutes to seconds (SI units) : 60 [s/min]

*1 Refer to page 22 for the typical physical property value of tap water or other circulating fluids.

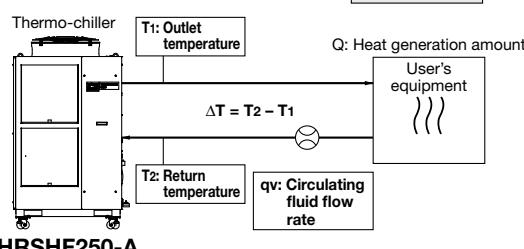
$$Q = qm \times C \times (T_2 - T_1)$$

$$= \frac{\rho \times qv \times C \times \Delta T}{60} = \frac{1 \times 70 \times 4.186 \times 10^3 \times 4.0}{60}$$

$$= 19535 \text{ [J/s]} \approx 19535 \text{ [W]} = 19.5 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20%,

$$19.5 \text{ [kW]} \times 1.2 = \boxed{23.4 \text{ [kW]}}$$



HRSHF250-A

Example of conventional units (Reference)

Heat generation amount by user's equipment **Q** : Unknown [cal/h] → [W]

Circulating fluid : Tap water*1

Circulating fluid weight flow rate **qm** : $(= \rho \times qv \times 60) \text{ [kgf/h]}$

Circulating fluid weight volume ratio **γ** : 1 [kgf/L]

Circulating fluid (volume) flow rate **qv** : 70 [L/min]

Circulating fluid specific heat **C** : $1.0 \times 10^3 \text{ [cal/(kgf·°C)]}$

Circulating fluid outlet temperature **T₁** : 20 [°C]

Circulating fluid return temperature **T₂** : 24 [°C]

Circulating fluid temperature difference **ΔT** : 4 [°C] ($= T_2 - T_1$)

Conversion factor: hours to minutes : 60 [min/h]

Conversion factor: kcal/h to kW : 860 [(cal/h)/W]

$$Q = \frac{qm \times C \times (T_2 - T_1)}{860}$$

$$= \frac{\gamma \times qv \times 60 \times C \times \Delta T}{860}$$

$$= \frac{1 \times 70 \times 60 \times 1.0 \times 10^3 \times 4.0}{860}$$

$$= \frac{16800000 \text{ [cal/h]}}{860}$$

$$\approx 19534 \text{ [W]} = 19.5 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20%,

$$19.5 \text{ [kW]} \times 1.2 = \boxed{23.4 \text{ [kW]}}$$

Required Cooling Capacity Calculation

Example 3: When there is no heat generation, and when cooling the object below a certain temperature and period of time.

Heat quantity by cooled substance (per unit time) Q	: Unknown [W] ([J/s])
Cooled substance	: Water
Cooled substance mass m	: ($\rho \times V$) [kg]
Cooled substance density ρ	: 1 [kg/L]
Cooled substance total volume V	: 300 [L]
Cooled substance specific heat C	: 4.186×10^3 [J/(kg·K)]
Cooled substance temperature when cooling begins T₀	: 305 [K] (32 [°C])
Cooled substance temperature after t hour T_t	: 293 [K] (20 [°C])
Cooling temperature difference ΔT	: 12 [K] (= T₀ - T_t)
Cooling time Δt	: 900 [s] (= 15 [min])

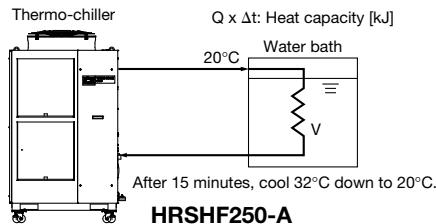
* Refer to the following for the typical physical property values by circulating fluid

$$Q = \frac{m \times C \times (T_0 - T_t)}{\Delta t} = \frac{\rho \times V \times C \times \Delta T}{\Delta t}$$

$$= \frac{1 \times 300 \times 4.186 \times 10^3 \times 12}{900} = 16744 \text{ [J/s]} \approx 16.7 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20%,

$$16.7 \text{ [kW]} \times 1.2 = \boxed{20 \text{ [kW]}}$$



Example of conventional units (Reference)

Heat quantity by cooled substance (per unit time) Q	: Unknown [cal/h] → [W]
Cooled substance	: Water
Cooled substance weight m	: ($\rho \times V$) [kgf]
Cooled substance weight volume ratio γ	: 1 [kgf/L]
Cooled substance total volume V	: 300 [L]
Cooled substance specific heat C	: 1.0×10^3 [cal/(kgf·°C)]
Cooled substance temperature when cooling begins T₀	: 32 [°C]
Cooled substance temperature after t hour T_t	: 20 [°C]
Cooling temperature difference ΔT	: 12 [°C] (= T₀ - T_t)
Cooling time Δt	: 15 [min]
Conversion factor: hours to minutes	: 60 [min/h]
Conversion factor: kcal/h to kW	: 860 [(cal/h)/W]

$$Q = \frac{m \times C \times (T_0 - T_t)}{\Delta t \times 860} = \frac{\gamma \times V \times 60 \times C \times \Delta T}{\Delta t \times 860}$$

$$= \frac{1 \times 300 \times 60 \times 1.0 \times 10^3 \times 12}{15 \times 860}$$

$$\approx 16744 \text{ [W]} = 16.7 \text{ [kW]}$$

Cooling capacity = Considering a safety factor of 20%,
 $16.7 \text{ [kW]} \times 1.2 = \boxed{20 \text{ [kW]}}$

* This is the calculated value by changing the fluid temperature only.
 Thus, it varies substantially depending on the water bath or piping shape.

Precautions on Cooling Capacity Calculation

1. Heating capacity

When the circulating fluid temperature is set above room temperature, it needs to be heated by the thermo-chiller. The heating capacity depends on the circulating fluid temperature. Consider the radiation rate and heat capacity of the user's equipment and check beforehand if the required heating capacity is provided.

2. Pump capacity

<Circulating fluid flow rate>

Circulating fluid flow rate varies depending on the circulating fluid discharge pressure. Consider the installation height difference between the thermo-chiller and the user's equipment, and the piping resistance such as circulating fluid pipings, or piping size, or piping curves in the machine. Check beforehand if the required flow is achieved, using the pump capacity curves.

<Circulating fluid discharge pressure>

Circulating fluid discharge pressure has the possibility to increase up to the maximum pressure in the pump capacity curves.

Check beforehand if the circulating fluid pipings or circulating fluid circuit of the user's equipment are fully durable against this pressure.

Circulating Fluid Typical Physical Property Values

1. This catalog uses the following values for density and specific heat in calculating the required cooling capacity.

Density ρ : 1 [kg/L] (or, using conventional units, weight volume ratio γ = 1 [kgf/L])

Specific heat **C**: 4.19×10^3 [J/(kg·K)] (or, using conventional units, 1×10^3 [cal/(kgf·°C)])

2. Values for density and specific heat change slightly according to the temperature shown below. Use this as a reference.

Water

Physical property value Temperature	Density ρ [kg/L]	Specific heat C [J/(kg·K)]	Conventional units	
			Weight volume ratio γ [kgf/L]	Specific heat C [cal/(kgf·°C)]
5°C	1.00	4.2×10^3	1.00	1×10^3
10°C	1.00	4.19×10^3	1.00	1×10^3
15°C	1.00	4.19×10^3	1.00	1×10^3
20°C	1.00	4.18×10^3	1.00	1×10^3
25°C	1.00	4.18×10^3	1.00	1×10^3
30°C	1.00	4.18×10^3	1.00	1×10^3
35°C	0.99	4.18×10^3	0.99	1×10^3
40°C	0.99	4.18×10^3	0.99	1×10^3

15% Ethylene Glycol Aqueous Solution

Physical property value Temperature	Density ρ [kg/L]	Specific heat C [J/(kg·K)]	Conventional units	
			Weight volume ratio γ [kgf/L]	Specific heat C [cal/(kgf·°C)]
5°C	1.02	3.91×10^3	1.02	0.93×10^3
10°C	1.02	3.91×10^3	1.02	0.93×10^3
15°C	1.02	3.91×10^3	1.02	0.93×10^3
20°C	1.01	3.91×10^3	1.01	0.93×10^3
25°C	1.01	3.91×10^3	1.01	0.93×10^3
30°C	1.01	3.91×10^3	1.01	0.94×10^3
35°C	1.01	3.91×10^3	1.01	0.94×10^3
40°C	1.01	3.92×10^3	1.01	0.94×10^3

* Shown above are reference values.



HRSHF Series Specific Product Precautions 1

Be sure to read this before handling the products. For safety instructions and temperature control equipment precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website.

Design

⚠ Warning

1. This catalog shows the specifications of a single unit.

- 1) Check the specifications of the single unit (contents of this catalog) and thoroughly consider the adaptability between the user's system and this unit.
- 2) Although a protection circuit as a single unit is installed, prepare a drain pan, water leakage sensor, discharge air facility, and emergency stop equipment, depending on the user's operating conditions. Also, the user is requested to carry out a safety design for the whole system.

2. When attempting to cool areas that are open to the atmosphere (tanks, pipes), plan your piping system accordingly.

When cooling open-air external tanks, arrange the piping so that there are coil pipes for cooling inside the tanks and to carry back the entire flow volume of circulating fluid that is released.

3. Use non-corrosive material for circulating fluid and facility water contact parts.

Using corrosive materials such as aluminum or iron for fluid contact parts such as piping may cause clogging or leakage in the circulating fluid and facility water circuits. Provide protection against corrosion when you use the product.

4. The facility water outlet temperature (water-cooled type) may increase up to around 60°C.

When selecting the facility water pipings, consider the suitability for temperature.

5. This product uses a slightly flammable refrigerant. Avoid using this product in proximity to open flames.

Ensure compliance with local laws and regulations regarding the use and application of this product.

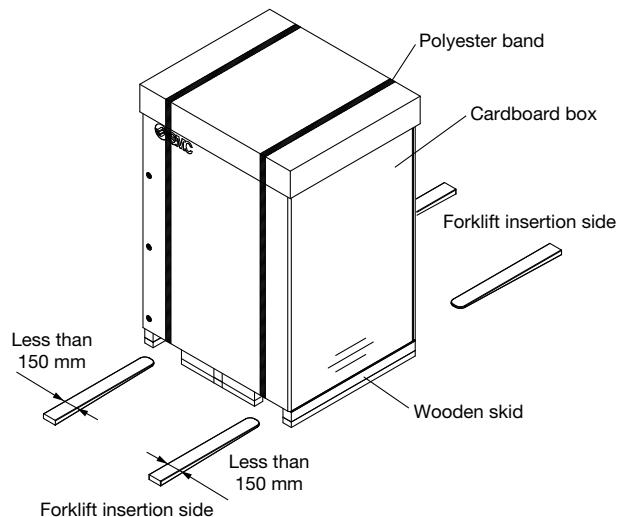


Transportation/Carriage/Movement

⚠ Warning

1. This product will require an acceptance with the product not unloaded from the truck, and the user will need to unload the product by himself. Prepare a forklift.

The product will be delivered in the packaging shown below.



<When packaged>

Model	Weight [kg]	Dimensions [mm]
HRSHF150-A□-□	264	Height 1585 x Width 1185 x Depth 955
HRSHF200-A□-□		
HRSHF250-A□-□	338	Height 1895 x Width 1230 x Depth 1040
HRSHF300-A□-□		
HRSHF250-W□-□	226	Height 1485 x Width 925 x Depth 955
HRSHF150-A□-A	283	Height 1710 x Width 1185 x Depth 955
HRSHF200-A□-A		
HRSHF250-A□-A	363	Height 2020 x Width 1230 x Depth 1040
HRSHF300-A□-A		
HRSHF250-W□-A	245	Height 1610 x Width 925 x Depth 955

2. Transporting with forklift

- 1) A licensed driver should drive the forklift.
- 2) The proper place to insert the tines of the forklift differs depending on the model of cooler. Check the insert position, and be sure to drive the fork in far enough for it to come out the other side.
- 3) Be careful not to bump the fork to the cover panel or piping ports.



HRSHF Series Specific Product Precautions 2

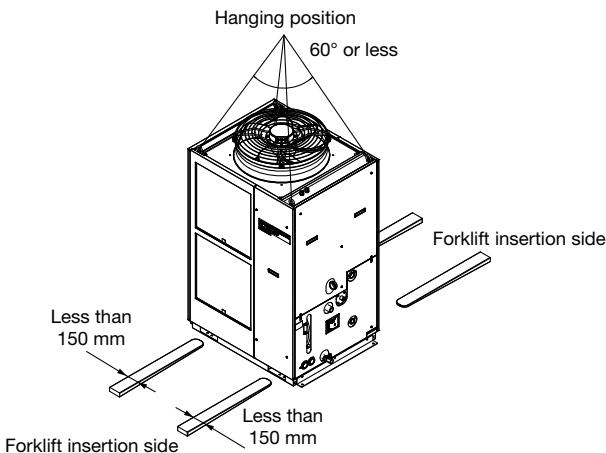
Be sure to read this before handling the products. For safety instructions and temperature control equipment precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website.

Transportation/Carriage/Movement

⚠ Warning

3. Hanging transportation

- 1) Crane manipulation and slinging work should be done by an eligible person.
- 2) Do not grip the piping on the right side or the handles of the panel.
- 3) When hanging by the eye bolts, be sure to use a 4-point hanging method. For the hanging angle, use caution regarding the position of the center of gravity and hold it within 60°.



(When using option A/With caster adjuster-foot and optional accessories/Caster adjuster-foot kit HRS-KS001 or KS002)

4. Transporting with casters

- 1) This product is heavy and should be moved by at least two people.
- 2) Do not grip the piping port on the right side or the handles of the panel.
- 3) When transporting using a forklift, be sure not to let it hit the casters or adjusters, and drive the fork all the way through until it comes out the other side.
- 4) Do not get across steps with casters.

⚠ Caution

If this product is to be transported after delivery, please use the original packaging the product was delivered in. If other packaging is to be used, carefully package the product so as to prevent the product from incurring any damage during transport.

■ Refrigerant with GWP Reference

Refrigerant	Global Warming Potential (GWP)			
	Regulation (EU) 2024/573	AIM Act 40 CFR Part 84	Fluorocarbon Emissions Control Act (Japan) GWP value labeled on products	GWP value to be used for reporting the calculated amount of leakage
R134a	1,430		1,430	1,300
R404A	3,922		3,920	3,940
R407C	1,774		1,770	1,620
R410A	2,088		2,090	1,920
R448A	1,386		1,390	1,270
R454C	146		145	146
R32	675		675	677
R1234yf	0.501	1	—	—

* This product is hermetically sealed and contains fluorinated greenhouse gases (HFC/HFO). When this product is sold on the market in the EU after January 1, 2017, it needs to be compliant with the quota system of the F-Gas Regulation in the EU.

* See specification table for refrigerant used in the product.

Temperature Control Equipment These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC), and other safety regulations.

Safety Instructions

⚠ Danger : **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

⚠ Warning : **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Caution : **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “**Limited warranty and Disclaimer**” and “**Compliance Requirements**”.

Read and accept them before using the product.

Limited warranty and Disclaimer

1. Period

The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.

2. Scope

For any failure reported within the warranty period which is clearly our responsibility, replacement parts will be provided. In that case, removed parts shall become the property of SMC.

This guarantee applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Content

The following situations are out of scope of this warranty.

1. The product was incorrectly installed or connected with other equipment.
2. The product was modified or altered in construction.
3. The failure was a secondary failure of the product caused by the failure of equipment connected to the product.
4. The failure was caused by a natural disaster such as an earthquake, typhoon, or flood, or by an accident or fire.
5. The failure was caused by operation different from that shown in the Operation Manual or outside of the specifications.
6. The checks and maintenance specified (daily checks and regular checks) were not performed.
7. The failure was caused by the use of circulating fluid or facility water other than those specified.
8. The failure occurred naturally over time (such as discoloration of a painted or plated face).
9. The failure does not affect the functioning of the product (such as new sounds, noises and vibrations).
10. The failure was due to the “**Installation Environment**” specified in the Operation Manual.

4. Disclaimer

1. Expenses for daily and regular checks
2. Expenses for repairs performed by other companies
3. Expenses for transfer, installation and removal of the product
4. Expenses for replacement of parts other than those in this product, or for the supply of liquids
5. Inconvenience and loss due to product failure (such as telephone bills, compensation for workplace closure, and commercial losses)

For warranted repair, please contact the supplier you purchased this product from.

⚠ Caution

SMC develops, designs, and manufactures products to be used for automatic control equipment, and provides them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not allowed.

Products SMC manufactures and sells cannot be used for the purpose of transactions or certification specified in the Measurement Act of each country.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Safety Instructions

Be sure to read the “**Handling Precautions for SMC Products**” (M-E03-3) and “**Operation Manual**” before use.