New 3-Screen Display **Multi-channel Digital Sensor Monitor** (E RoHS

Up to 4 pressure sensors can be connected!

PSE54

PSE200A Series

PSE53

OIO-Link

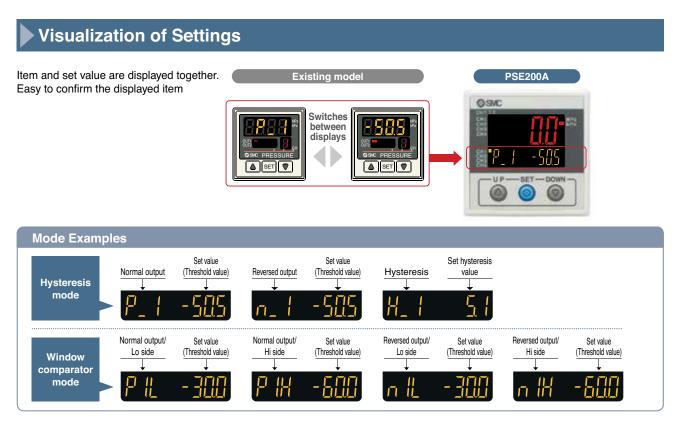


PSE550





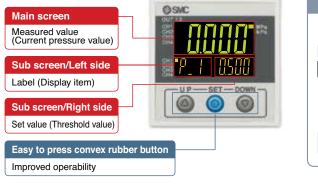
3-Screen Display Multi-channel Digital Sensor Monitor PSE200A Series



@SMC

Easy Screen Switching

It is possible to change the settings while checking the measured value.

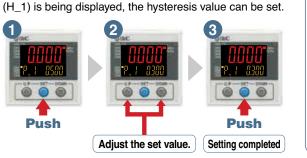


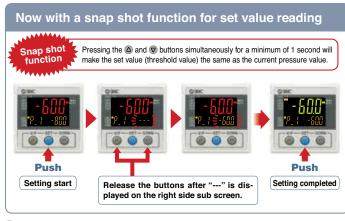
The sub screen can be switched by pressing the down buttons.									
Set value Hysteresis value Bottom value Peak value P									
* One additional arbitrary display mode can be added via the function settings.									
CH display	Other channel	Customer defined label	Level bar						

Simple 3-Step Setting

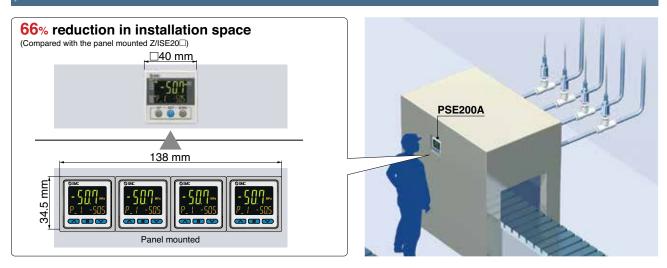
After selecting the channel, when the SET button is pressed and the set value (P_{-1}) is displayed, the set value (threshold value) can be set.

When the SET button is pressed and the hysteresis

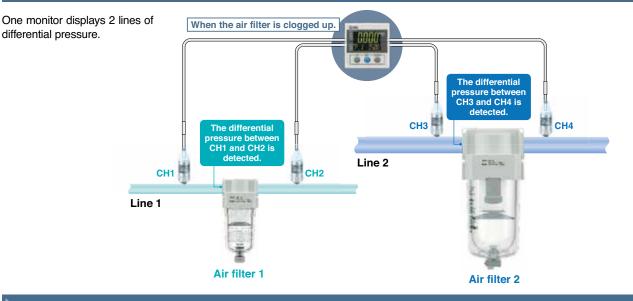




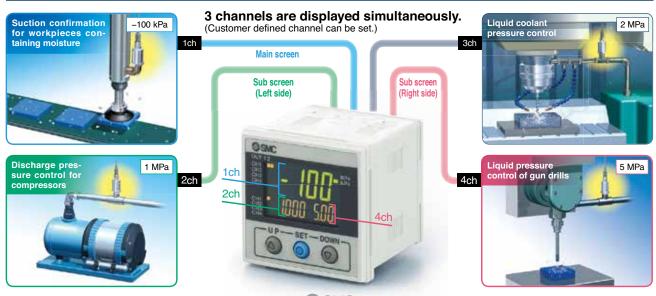
Centralized Control Saves Installation Space.



Differential Pressure Check Mode p. 16

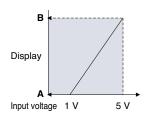


A Single Monitor Various Applications



Unit conversion table is located inside back cover.

Input Range Selection (for Pressure/Flow rate)

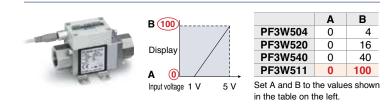


The sensor input range can be set to the required value and displayed. (Voltage input: 1 to 5 V) Pressure switch/Flow switch can be displayed.

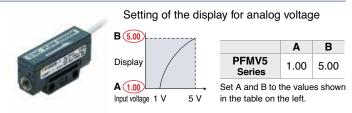
A is displayed for 1 V. B is displayed for 5 V.

The range can be set as required. Refer to page 8 for the specification of the sensors which can be connected.



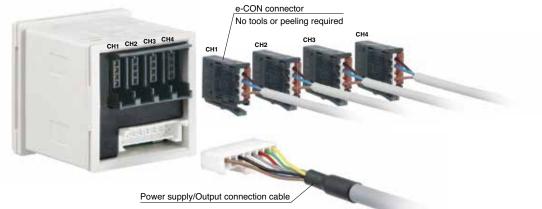


For Flow Sensor / PFMV5



Connectors

Connection and removal of wiring is easy.



Functions pp. 14 to 17

Auto-preset function

This function, when selected in the initial setting, calculates and stores the set value from the measured pressure.

- **Display value fine adjustment function** Fine adjustment of the indicated value of the pressure sensor can be made within the range of ±5% of the read value.
- Peak/Bottom value indication function This function constantly detects and updates the maximum (minimum) pressure when the power is supplied, and allows to hold the maximum (minimum) pressure value.

Key-lock function

This function prevents operation errors such as accidentally changing setting values.

Zero-clear function

This function clears and resets the zero value on the display of measured pressure.

Error display function

This function displays error location and content when a problem or error has occurred.

Anti-chattering function

This function prevents the detection of such temporary drops in the supply pressure as errors by changing the delay time setting.

Pressure range/Unit selection function The pressure range and displayed unit can be switched.

Zero-cut setting

When the pressure display value is close to zero, this function forces the display to zero.

Selection of power-saving mode

Power-saving mode can be selected. It shifts to power-saving mode automatically when there is no button operation for 30 seconds.

Setting of security code

Users can select whether a security code must be entered to release the key lock.

Auto-shift function

This function compensates for such supply pressure fluctuations. It measures the pressure at the time of auto-shift signal input and uses it as the reference pressure to correct the set value on the switch.

- Differential pressure check mode Set and display the differential pressure between CH1 - CH2, and CH3 - CH4.
- Channel to channel copy function The set values can be copied to other channel.

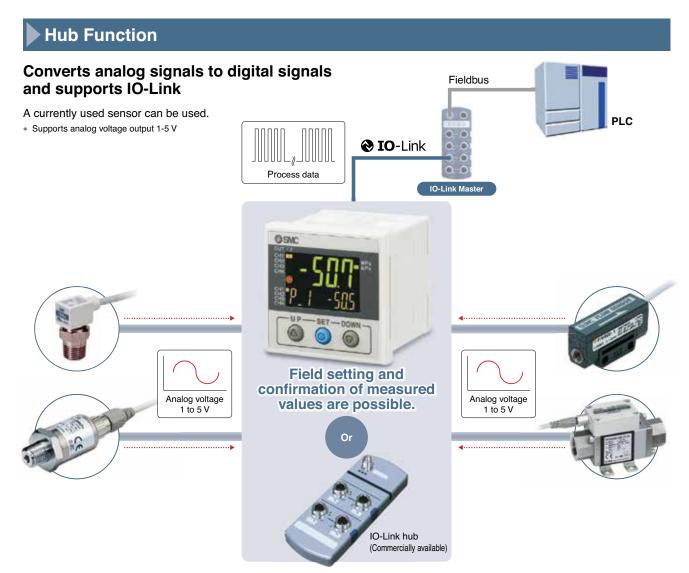
Channel select function

Pressure value for the selected channel is displayed.

Channel scan function

Pressure values for each channel are displayed in turn every 2 seconds.





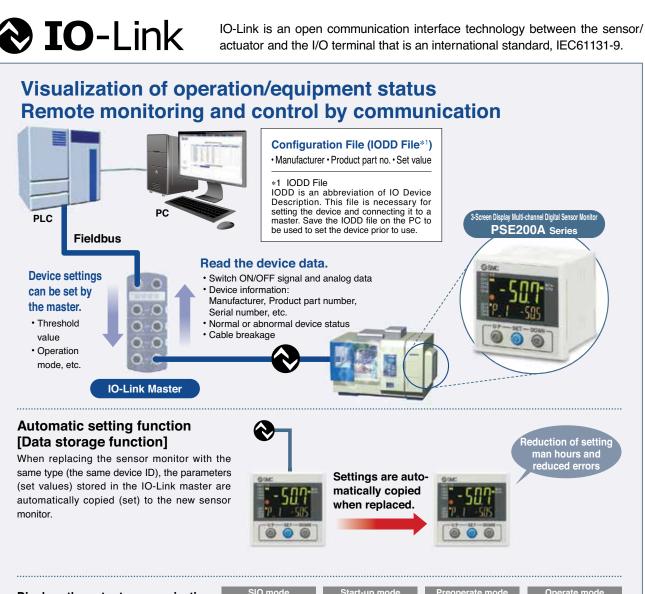
Process Data

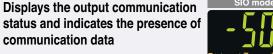
100633	Dala																
Bit offset	79	78	77	76	75	74	73	72	71	70	69	68	67	66	65	64	
Item		CH1*1 measured value: 16-bit signed integer									_						
Bit offset	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	Measurement data of
Item		CH2 measured value: 16-bit signed integer													sensors for 4 channels are		
Bit offset	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	combined and cyclically
Item		CH3* ² measured value: 16-bit signed integer												sent as a process data.			
Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	
Item		CH4 measured value: 16-bit signed integer															
Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
ltem	Error diagnosis		Reservation		CH4 diagnosis	CH3 diagnosis	CH2 diagnosis	CH1 diagnosis	CH4 OUT2	CH4 OUT1	CH3 OUT2	CH3 OUT1	CH2 OUT2	CH2 OUT1	CH1 OUT2	CH1 OUT1	Each channel has 2 outputs* ³ .
Diagnosis item Internal product malfunction Outside of zero-clear range Diagnosis item · Applied pressure error · Differential pressure measurement error Implement diagnostic bits in the process data.																	

*1 During differential pressure operation mode, CH1-CH2 measurement value is used. *2 During differential pressure operation mode, CH3-CH4 measurement value is used.

*3 During SIO mode, only CH1 has 2 switch outputs. CH2-4 has one output each.







Operation and Display

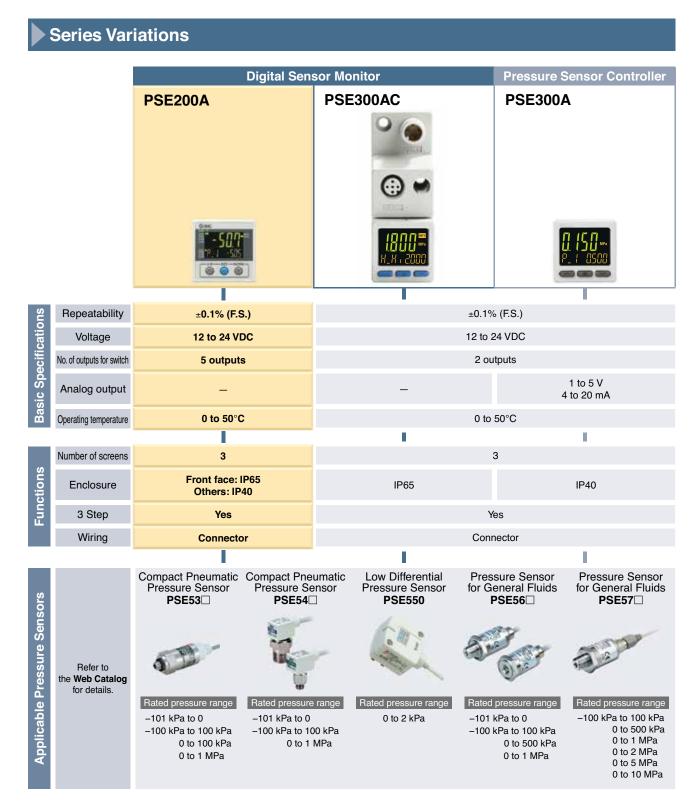
Communication with master	IO-Link status indicator light	Status			Screen display *2	Description
	() *1			Operate	ModE oPE	Normal communication status (readout of measured value)
			Normal	Start up	ModE Strt	At the start of communication
Yes			Preoperate	At the start of communication		
	(Flashing)	IO-Link mode		Version does not match	Er 15 # 10	IO-Link version does not match that of the master. The master uses version 1.0. * The applicable IO-Link version is 1.1.
No		Abno	Abnormal	Communication disconnection	ModE oPE ModE Strt ModE PrE	Normal communication was not received for 1 second or longer.
	OFF	SIO mode			MadE Sila	General switch output

*1 In IO-Link mode, the IO-Link indicator is ON or flashes. *2 When the sub screen is set to Mode

* "ModE LoC" is displayed when the data storage lock is enabled. (Except for version mismatch or when in SIO mode)



3-Screen Display Multi-channel Digital Sensor Monitor PSE200A Series



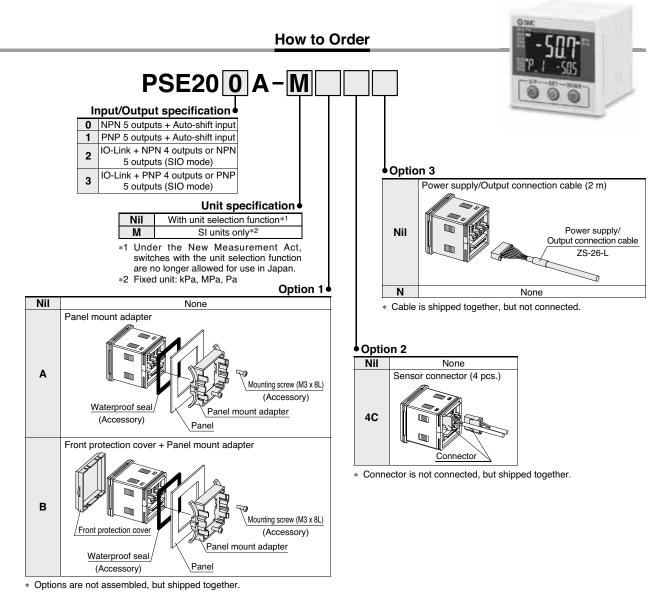
CONTENTS

How to Order p. 7	7
Options/Part Nos p. 7	7
Specifications	3
Applicable Pressure Sensors p. 9	Э

Internal Circuits and Wiring Examples p. 9
Dimensions p. 12
Function Details p. 13



3-Screen Display Multi-channel Digital Sensor Monitor **PSE200A Series** (6 RoHS)



Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

Part no.	Note
ZS-26-B	Waterproof seal, mounting screws M3 x 8L (2 pcs.) included
ZS-26-C	Waterproof seal, mounting screws M3 x 8L (2 pcs.) included
ZS-26-D	48 conversion adapter
Ord	ler panel mount adapter separately. ZS-26-01
	ZS-28-C (1 pc. per set)
	ZS-26-B ZS-26-C ZS-26-D

Multi-channel Digital Sensor Monitor **PSE200A** Series

Specifications

For pressure switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.

Applicable SMC pressure sensor PSE530 PSE541 PSE561 PSE533 PSE543 PSE563 PSE563 PSE533 PSE533 PSE533 PSE532 PSE532 PSE564 PSE574 PSE530 PSE560 PSE570 PSE575 PSE576 PSE576 Rated pressure range 0 to 2 kPa 0 to -101 kPa -100 to 100 kPa 0 to 100 kPa 0 to 500 kPa 0 to 1 MPa 0 to 2 MPa 0 to 5 MPa 0 to 10 MPa bisplay/Set pressure range -0.2 to 2.1 kPa 10 to -105 kPa -105 to 105 kPa -10 to 105 kPa -10 to 105 kPa -0.105 to 525 kPa -0.105 to 2.1 MPa -0.25 to 5.25 MPa -0.5 to 10.5 MF isplay/Smallest settable increment 0.001 kPa 0.1 kPa 0.1 kPa 0.1 kPa 1 kPa 0.001 MPa 0.001 MPa 0.01 MPa		Ostrian													
pripriedle SMC PSE500 PSE501 PSE501 <th< th=""><th></th><th>Series</th><th></th><th></th><th>DOFFOC</th><th></th><th>PSE200A</th><th>DOFFOC</th><th></th><th></th><th></th></th<>		Series			DOFFOC		PSE200A	DOFFOC							
SinguySer pressure range -0.2 to 2.1 MPa 10 to -105 MPa -0.0 to 105 MPa -0.0 to MPa 0.0 to			PSE550	PSE541	PSE543 PSE563 PSE573			PSE540 PSE560	PSE575	PSE576	PSE577				
Section 0.001 kPa 0.1 kPa 0.1 kPa 1 kPa 0.001 MPa 0.001 MP	Rat	ed pressure range							0 to 2 MPa	0 to 5 MPa	0 to 10 MPa				
When used as a 12 to 24 VDC ±10% with 10% ripple (p-p) or less We nue as a an intro on the introduction of the intreduction of the introduction of the introduction of th			-0.2 to 2.1 kPa	10 to -105 kPa		-10 to 105 kPa		-0.105 to 1.05 MPa	-0.105 to 2.1 MPa	-0.25 to 5.25 MPa					
Bit Double device 18 to 30 VDC, including ripple (p-p) 10%*1 Guernal device 55 mA or less Protection Polating protection Persegingent search Research and the protection Persegingent search Max. 50 mA (However, the total current for the 4 inputs is 200 mA maximum or less.) Display accuracy ±0.5%; FS. 41 digit (Ambient temperature of 25.3°C) Bepestability 0.5%; FS. 41 digit (Ambient temperature of 25.3°C) Output type NPN or PNP open collector output. 5 output. Output type NPN or PNP open collector output. 5 output. Output mode Hysteresis mode, Window comparator mode, Error output. Output OFF Switch operation Normal output. Reversed output Max. load current 80 mA Its agint diag times ³ 5 ms or less, variable from 0 to 60 s0.01 s increments Hysteresis Variable from 0 ^{1/4} Protection Over current protection Number of inputs 4 inputs Unch-shift input-5 Voltage input solution ON/OFF Unch-shift input-5 Voltage free input (Reed or Solid state), input son collogen output. Unch-shift input-5 Voltage free input (Reed or Solid state), input son col	Displ	ay/Smallest settable increment	0.001 kPa	0.1 kPa	0.1 kPa	0.1 kPa	1 kPa	0.001 MPa	0.001 MPa	0.01 MPa	0.01 MPa				
Bit Double device 18 to 30 VDC, including ripple (p-p) 10%*1 Guernal device 55 mA or less Protection Polating protection Persegingent search Research and the protection Persegingent search Max. 50 mA (However, the total current for the 4 inputs is 200 mA maximum or less.) Display accuracy ±0.5%; FS. 41 digit (Ambient temperature of 25.3°C) Bepestability 0.5%; FS. 41 digit (Ambient temperature of 25.3°C) Output type NPN or PNP open collector output. 5 output. Output type NPN or PNP open collector output. 5 output. Output mode Hysteresis mode, Window comparator mode, Error output. Output OFF Switch operation Normal output. Reversed output Max. load current 80 mA Its agint diag times ³ 5 ms or less, variable from 0 to 60 s0.01 s increments Hysteresis Variable from 0 ^{1/4} Protection Over current protection Number of inputs 4 inputs Unch-shift input-5 Voltage input solution ON/OFF Unch-shift input-5 Voltage free input (Reed or Solid state), input son collogen output. Unch-shift input-5 Voltage free input (Reed or Solid state), input son col		When used as a switch output device	When used as a 12 to 24 VDC ±10% with 10% ripple (p-p) or less												
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5 Vendor ID 131 (0 x 0083)	E	Event function					Yes								
	ပို						131 (0 x 0083)								

Cable Specifications

 *1 Check the power supply voltage range of the connected sensor.
 *2 Over current on DC (+) side and DC (-) side of the sensor input connector results in breakage of the product. *3 Value without digital filter (at 0 ms)

Conductor a	rea	0.15 mm ² (AWG26)								
Insulator	0.D.	0.9 mm								
Sheath	Finished O.D.	ø4.8								

*4 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the amount of fluctuation, or chattering will occur.

*5 This setting is only possible for the PSE200A/PSE201A.

*6 This setting is only possible for models with the unit selection function. Only MPa, kPa, or Pa is available for models without this function.

*7 The response time indicates when the set value is 90% in relation to the step input.

*8 If 248 conversion adapter is used, it meets IP40.

*9 The configuration file can be downloaded from the SMC website.

*Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.



Applicable Pressure Sensors

	Applicable	SMC press	ure sensor						Rated pre	ssur	e range					
PSE53	PSE54		PSE56	PSE57	-100 kP	a () 100 kPa	500	kPa		1Pa 2		5 N	1Pa	10 MF	² a
PSE531	PSE541	-	PSE561	_	–101 kPa 🗆		0									
PSE533	PSE543		PSE563	PSE573	–100 kPa 🗌		100 kPa	1								
PSE532	_	-	_	_		0	100 kPa	I	1							
_	_	I	PSE564	PSE574	-	0			500 kPa					1		
PSE530	PSE540	-	PSE560	PSE570	1	0					1 MPa			1		
_	_	-	_	PSE575	1	0			1			2 MPa				
_	_	-	_	PSE576		0								5 MPa		
_	_	_	_	PSE577		0									1	0 MPa
_	_	PSE550	_	_		0	2 kPa									

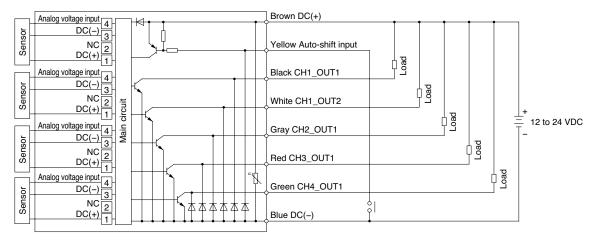
Internal Circuits and Wiring Examples



Input/Output specifications

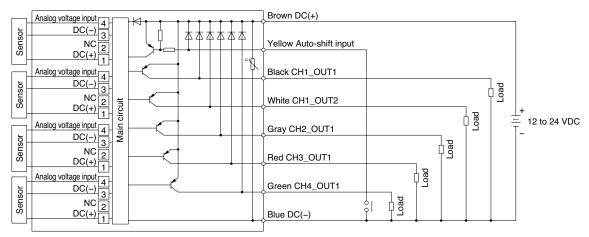


· NPN open collector 5 outputs + Auto-shift 1 input

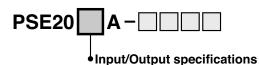




· PNP open collector 5 outputs + Auto-shift 1 input



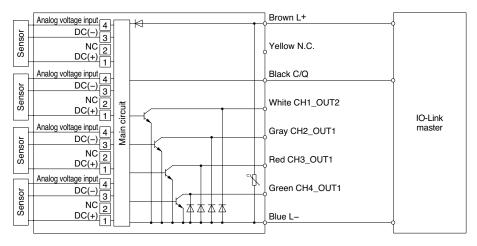
Internal Circuits and Wiring Examples



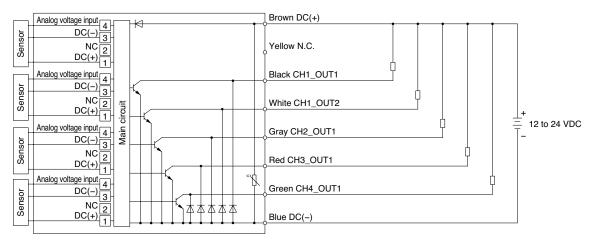
2

· IO-Link/NPN open collector 1 output + NPN open collector 4 outputs

When used as an IO-Link device

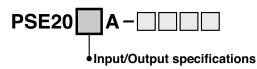


When used as a switch output device





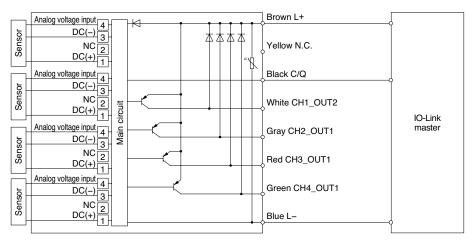
Internal Circuits and Wiring Examples



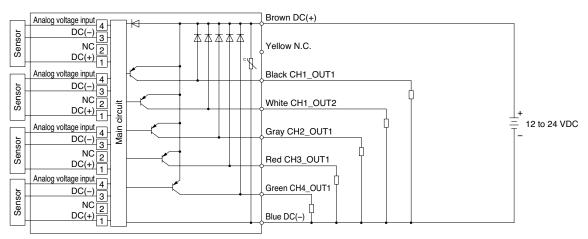
3

· IO-Link/PNP open collector 1 output + PNP open collector 4 outputs

When used as an IO-Link device



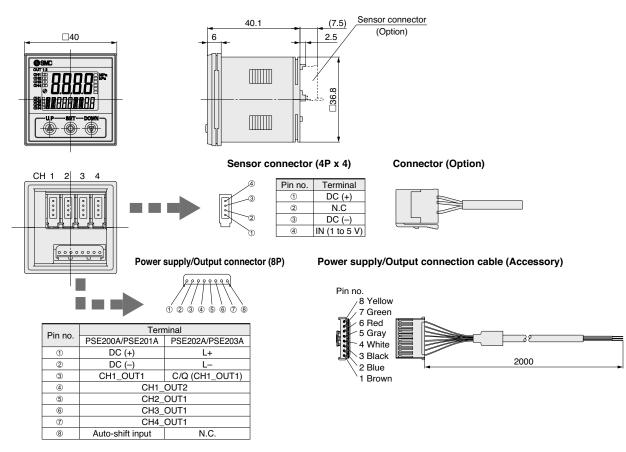
When used as a switch output device



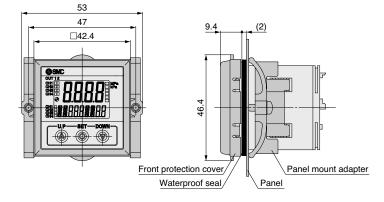
SMC

Multi-channel Digital Sensor Monitor **PSE200A** Series

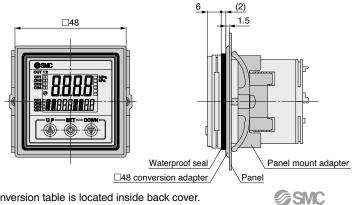
Dimensions

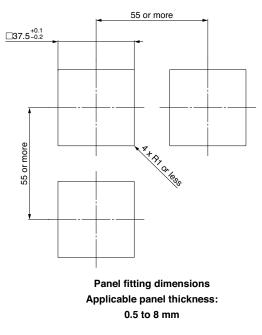


Front protection cover + Panel mount adapter



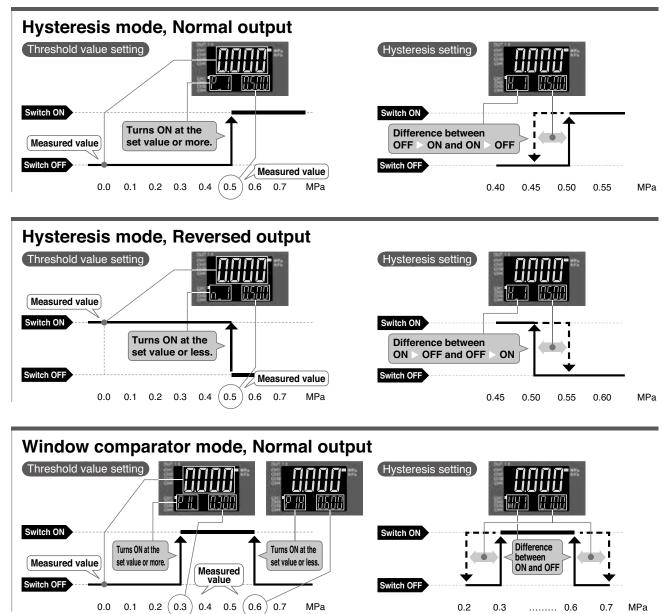
□48 conversion adapter + Panel mount adapter



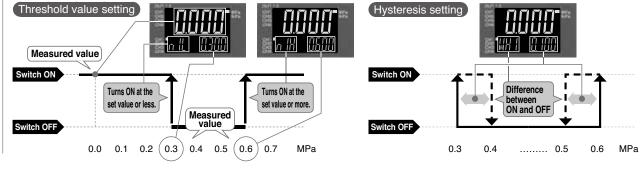


PSE200A Series Function Details

Display examples of the main and sub (set value) screens of each mode. (When 1 MPa range is selected)



Window comparator mode, Reversed output



∕⁄⁄ SMC

Function Details **PSE200A** Series

H_1

H_1=(A-B)/2

Function Details

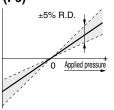
A Auto-preset function (F4)

This function, when selected in the initial setting, calculates and stores the set value from the measured pressure. For example, if this function is used for suction verification, the optimum set value is determined automatically by repeating vacuum and break with the target workpiece several times.

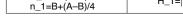
Suction Verification

B Display value fine adjustment function (F6)

Fine adjustment of the indicated value of the pressure sensor can be made within the range of $\pm 5\%$ of the read value. (This eliminates wide variations of the indicated value.)



Indicated value of pressure



Formula for Obtaining the Set Value

P_1 or n_1

P_1=A-(A-B)/4

Indicated value at the time of shipment
 Adjustable range of display
 value fine adjustment function

 When the display value fine adjustment function is used, the set pressure value may change ±1 digit.

C Peak/Bottom value indication function

This function constantly detects and updates the maximum (minimum) pressure when the power is supplied, and allows to hold the maximum (minimum) pressure value.

When the (i) and (ii) buttons are simultaneously pressed for 1 second or longer, while "holding", the held value will be reset.

D Key-lock function

This function prevents operation errors such as accidentally changing setting values.

E Zero-clear function

This function clears and resets the zero value on the display of measured pressure. The indicated value can be adjusted within $\pm 7\%$ F.S. of the pressure at the time of factory shipment. ($\pm 3.5\%$ F.S. for compound pressure)

F Error display function

This function displays error location and content when a problem or error has occurred.

Error name	Error code	Description	Action			
Over current error		The load current applied to the switch output has exceeded the maximum value. *1 indicates the channel with an error.	Turn the power off and remove the cause of the over current. Then supply the power again.			
Residual pressure error		During zero-clear operation, pressure over $\pm 7\%$ F.S. is present. Note that the mode is returned to measurement mode automatically 1 second later. The zero-clear range varies by $\pm 1\%$ F.S. due to variation between individual products.	Perform zero-clear operation again after restoring the applied pressure to an atmospheric pressure condition.			
Applied		Supply pressure exceeds the maximum set pressure.	Reset applied pressure to a level within the set pressure range.			
pressure error		Supply pressure is below the minimum set pressure. A sensor may be disconnected or mis-wired.	Check the sensor connection.			
System error	Er 0 Er 7 Er 4 Er 8 Er 6 Er 9	Internal data error	Turn the power off and then on again. If the failure cannot be solved, please contact SMC for investigation.			

If the error cannot be reset after the above measures are taken, or errors other than those above are displayed, please contact SMC for investigation.



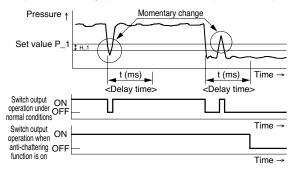
Function Details

G Anti-chattering function (Simple setting mode or F1, F2)

A large bore cylinder or ejector consumes a large volume of air during operation and may experience a temporary drop in the supply pressure. This function prevents the detection of such temporary drops in the supply pressure as errors by changing the delay time setting. The delay time can be set in the range of 0.00 to 60.00 [s] in 0.01 [s] increments.

<Principle>

This function averages pressure values measured during the response time set by the user and then compares the average pressure value with the pressure set point value to output the result on the switch.



H Pressure range/Unit selection function (F0)

Pressure range and displayed units can be switched with this function.

Diselari	Display unit	Rated	Display/	MPR	XPR	PR	X02	bßr	ñbßr	Ρ5,	เกหน	กักหม	nnHa
Smalles	t settable increment	pressure range	Set pressure range	MPa	kPa	Pa	kgf/cm ²	bar	mbar	psi	inHg	mmHg	mmH2O
	PSE550	0 to 2 kPa	-0.2 to 2.1 kPa		0.001	1			0.01	0.001			0.1
sor	PSE531 PSE541 PSE561	0 to -101 kPa	10 to –105 kPa	0.001	0.1		0.001	0.001		0.01	0.1	1	
ssure sensor	PSE533 PSE543 PSE563 PSE573	–100 to 100 kPa	–105 to 105 kPa	0.001	0.1		0.001	0.001		0.02	0.1	1	
brei	PSE532	0 to 100 kPa	-10 to 105 kPa	0.001	0.1		0.001	0.001		0.01		/	1 /
SMC	PSE564 PSE574	0 to 500 kPa	-50 to 525 kPa	0.001	1		0.01	0.01		0.1	/	/	
Applicable	PSE530 PSE540 PSE560 PSE570	0 to 1 MPa	-0.105 to 1.05 MPa	0.001	1		0.01	0.01		0.1			
	PSE575	0 to 2 MPa	-0.105 to 2.1 MPa	0.001	1	/	0.01	0.01		0.2	1 /		
	PSE576	0 to 5 MPa	-0.25 to 5.25 MPa	0.01			0.1	0.1		1] /	/	
	PSE577	0 to 10 MPa	-0.5 to 10.5 MPa	0.01			0.1	0.1		1	/	/	
		0 to 1.6 MPa	-0.105 to 1.68 MPa	0.001	1	/	0.01	0.01	/	0.1	/	/	/
-	-	0 to 20 MPa	-1 to 21 MPa	0.01		1/	0.1	0.1	/	2]/	/	/
		0 to 25 MPa	-1.26 to 26.26 MPa	0.02		/	0.2	0.2	/	2	/	/	

Zero-cut setting (F14)

When the pressure display value is close to zero, this function forces the display to zero. The range to display zero can be changed within the range of 0.0 to 10.0%.

Example: When the PSE570 (1 MPa range), zero-cut value = 1.0%, 0 is displayed in the range of -9 to 9 kPa.

J Power-saving mode (F80)

Power-saving mode can be selected.

It shifts to power-saving mode automatically when there is no button operation for 30 seconds.

The product is set to normal mode (Power-saving mode is OFF) at the time of factory shipment.

(When in power-saving mode, [ECo] will flash in the sub screen and the operation light will be ON (only when the switch is ON).)

K Setting of security code (F81)

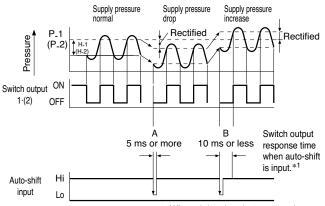
Users can select whether a security code must be entered to release the key lock. At the time of factory shipment, it is set so that a security code is not required.

Function Details

Auto-shift function (F5) (This setting is only possible for the PSE200A/PSE201A.)

When there are large fluctuations in the supply pressure, the switch may fail to operate correctly. This function compensates for such supply pressure fluctuations. It measures the pressure at the time of auto-shift signal input and uses it as the reference pressure to correct the set value on the switch.

Set value correction by auto-shift function



*1 When delay time is 1.5 ms or less

When the auto-shift function is selected, " $\Re_{2,nn}^{2} = 0.00$ " will be displayed on the sub screen for about 1 second, and the pressure value at that point will be saved as reference value " $\ell_{2,2}^{2}$ " Based on the saved reference value, output on-off points controlled by set values*2 such as " $\rho_{2,1}^{2}$,"" $\mathcal{H}_{2,1}^{2}$,"" $\sigma_{2,2}^{2}$," and " $\mathcal{H}_{2,2}^{2}$ " will also be rectified.

*2 When an output is reversed, output on-off points displayed at " n_{-} !," " H_{-} !," " n_{-} ?," and " H_{-} ?" will be rectified.

The above is an example in hysteresis mode. On-off points are similarly rectified in window comparator mode. Outputs that enable the auto-shift function can be changed via the settings.

M Differential pressure check mode (F0)

Set and display the differential pressure between CH1 - CH2, and CH3 - CH4.

Selected channel is CH1: Differential pressure between CH1 - CH2 can be set and displayed.

Selected channel is CH2: Measurement value of CH2 can be set and displayed.

Selected channel is CH3: Differential pressure between CH3 - CH4 can be set and displayed.

Selected channel is CH4: Measurement value of CH4 can be set and displayed.

N Channel to channel copy function (F95)

Information that can be copied includes the following:

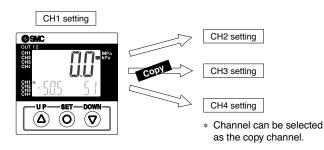
F0 (system setting): Connected range, displayed unit

F1 (OUT1 setting), F3 (digital filter), F4 (auto-preset), F5 (auto-shift setting), F10 (sub-screen setting), F11 (display resolution setting), F14 (zerocut setting)

When CH1 is copied to CH2, CH3, and CH4, information on OUT1 in CH1 will be copied.

When CH2 (CH3, or CH4) is copied to CH1, information on OUT1 in CH2 (CH3, or CH4) will be copied only to OUT1 in CH1.

When the channel to channel copy function is used, the copied pressure set value may vary by ±1 digit.
 Example) When copying CH1 to another channel



Settable Range for Auto-Shift Input

Range settings	Settable range
0 to 2 kPa	-2.30 to 2.300 kPa
0 to – 101 kPa	115.0 to -115.0 kPa
-100 to 100 kPa	-210 to 210.0 kPa
0 to 100 kPa	-115.0 to 115.0 kPa
0 to 500 kPa	–575 to 575 kPa
0 to 1 MPa	-1.155 to 1.155 MPa
0 to 2 MPa	-2.20 to 2.205 MPa
0 to 5 MPa	-5.50 to 5.50 MPa
0 to 10 MPa	-11.00 to 11.00 MPa
0 to 1.6 MPa	-1.785 to 1.785 MPa
0 to 20 MPa	-22.0 to 22.00 MPa
0 to 25 MPa	-27.5 to 27.50 MPa

Auto-shift zero

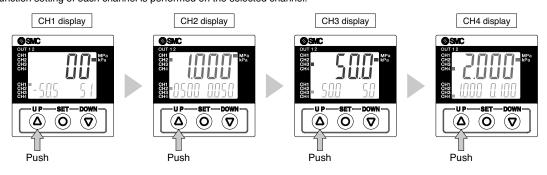
The basic function of auto-shift zero is the same as that of auto-shift. However, it corrects values on the display based on a pressure value of " \mathcal{C} ", which is set as the reference value when auto-shift function is selected.



Function Details

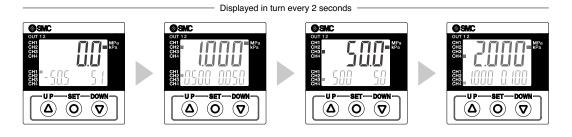
O Channel select function

Pressure value for the selected channel is displayed. The function setting of each channel is performed on the selected channel.



P Channel scan function

Pressure values for each channel are displayed in turn every 2 seconds.



▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

 Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
 Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger : Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines.

(Part 1: General requirements) ISO 10218-1: Manipulating industrial robots – Safety. etc.

Caution

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or
- replacement parts. Please consult your nearest sales branch. 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This lifted warranty applies only to our product independently and not to any
- This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.
 - A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

	unit	conversion	result		unit	conversion	result
length	m	x 3.28	psi	pressure	MPa	x 145	psi
	mm	x 0.04	psi		kPa	÷ 6.895	psi
mass	g	x 0.04	°F	temperature	°C	x1.8 then add 32	°F
volume	cm ³	÷ 16.387	ft-lb	torque	N∙m	x 0.738	ft-lb
	L	x 61.024	lbf	force	Ν	÷ 4.448	lbf
speed	mm/s	÷ 25.4	cfm	flow	L/min	÷ 28.317	cfm

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