

Electric Actuator

High Performance

SliderType/ High Precision Type

Battery-less Absolute (Step Motor 24 VDC)

Reduces cycle time

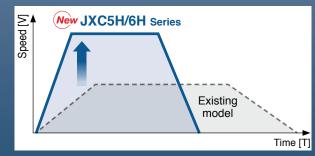
Cycle time

Reduced by 39% (0.37 s < 0.61 s) compared with the existing model^{*1} *1 When LESYH25DGA-150 is operated from 0 to 150 mm

Acceleration/ Deceleration **10000 mm/s²** (200% increase compared with the existing model)

Max. speed

800 mm/s (Improved by 200% compared with the existing model)





Improved positioning repeatability due to the adoption of a ball screw drive.

Positioning repeatability ±0.01 mm

Lost motion 0.1 mm or less

Battery-less absolute encoder compatible

High Performance Step Motor Controller Higher acceleration and maximum speed can be set with the special controller.

> Parallel I/O JXC5H/6H Series p. 33

EtherCAT/EtherNet/IP™/ PROFINET **JXCEH/9H/PH Series p.40**



New

RoHS

LESYH G Series

www.smcusa.com

www.smcworld.com

NB100-149A

Battery-less Absolute Encoder Type Restart from the last stop position is possible after recovery of the power supply.

The position information is held by the encoder even when the power supply is turned off. A return to origin operation is not necessary when the power supply is recovered.

Auto switches are mountable.

Mounting groove for auto switches

For checking the limit and the intermediate signal Applicable to the D-M9, D-M9E, and D-M9W (2-color indicator) * The auto switches should be ordered separately. For details, refer to pages 25 to 27.



2-color indicator solid state auto switch Accurate setting of the mounting position can be performed without mistakes.

light lights up when within А the optimum operating range.

Maintenance labor can be reduced as the product does not require the use of batteries. AC servo motor driver

Batteries are not required to store the position information.

Therefore, there is no need to store spare batteries or to recycle and replace dead batteries.



Green

Operating range



Motor mounting position Select from In-line Right side parallel Left side parallel 3 directions pplication examples For pick and place For vertical transfer operations (Z axis) 1

ð SMC

Step Data Input Type JXC5H/6H Series **D33** ACI Controller Setting Software ACT Controller 2 Easy-to-use setting software ACT Controller 2 (For PC)

Various functions available in normal mode (Compared with the existing ACT Controller)

Parameter and step data setting

And in case of the local division of the loc								in 12 1
Basic				Diffee Exercised				
No. Parameterinamo Con Index ID: 2 Dontenia 3 ADDECO patieni 4 Denotos sale 5 Strokeo) 5 Strokeo) 7 Mais speed 8 Mai#ACCEDEC	atalier nat date 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	rom mm/s	Î	No. Prevention norm Committe 1.005 legent 2.005 legent 2.005 legent 4.005 here 4.005 here		Controller + PC		
Definipolition ORIG offset destriction number (ass) paramet setting tange: 1 to 12	a so a so arte of benal communications are set	mm	:		siny a confisilianta sopper devi			
50 - OBSG offslert selentfocation number (2003) paramet Setting range: 1 to 12	0.50	mm	:		sin a confisibler a logier dev			
10 ORIG offset	0.50	mm	TrapersV	Damogrander 116 2000.	in a controller a soper devi le: Popen solo	a Content		

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* Customers operating computers with specifications other than Windows 10/64 bit should use the existing ACT Controller.

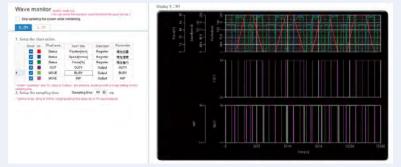
Alarm confirmation

C	larnad	Histor		01-051	and the second sec	4	Morm C	Data	_				
No.	Code		Alar	Name	Operation data error	T	otal Cou	nt	97				
1	01-051	The step o	ata is	Contents	The step data is not registered.								
2 3 4				Condition	For an operation for a specific step data no., the requested number of the step data is not registered. (When operation is commanded through PLC, this alarm will be generated depending on the input signal interval and the holding		27	Cumulative operation time 0:00:00	Alarm Data 192: Encoder error	•			
5					time of signals)		28	0.00.00	192: Encoder error				
7					<for controllers="" lecpa=""></for>		28	0.00.00	192 Encoder error				
8					Generated when test operation is performed by the teaching box or Controllersetting kit		30	0.60.07	198 Polarity not found				
				Conternesione	Countermeasure	Countermeasure	Countermeasure			31	1:00:00	192 Encoder error	
		1 /16	>		"Blank (Disabled)"		32	3 60 00	192 Encoder error				
					(2) Process delay of PLC or scanning delay of the controller may occur. Keep the input signal combination for 15 ms (30 ms if		33	3.00.00	153. AbEnc ID ALM				
					possible) or longer.		34	\$13.28	144: Over speed	×			
					<for controllers="" lecpa=""> (1) Check if "Operation" of the step data is "Blank (Invalid data)". (2) This product cannot perform test operation by the teaching box or Controller setting kit.</for>	re at	ctive and Support	to Log Data No Alarms are I Servo OFF ed controller JXC					
		How to deactivate		How to deactivate	RESET input		Only ala	armo in alarm grou.	Get Log Data				
					<for controllers="" lecpa=""> RESET SVON input</for>								

When an alarm is generated, the alarm details and countermeasures can be confirmed.

When an alarm is generated, the cumulative startup time of the controller can be confirmed.

Waveform monitoring



The position, speed, force, and input/output signals' waveform data during operation can be measured.

* When using the ACT Controller 2 test operation function, waveform monitoring is not available.



Step Data Input Type JXC5H/6H Series p.33

Controller Setting Software ACT Controller 2



The JXC-BC writing tool

ACT

Connect controllers	(A) MARINE	in the second	
1			
			t confirm actuator and controller
		White controller correspondences	USB Senal Purt (COMS) 01 - JXCM1*LEY328-30
	C	Wine ectorial name:	JICAN*-LEF/3184-100
		Wite contents.	Paraitputm StepDate

The writing tool can be used to write the connected actuator's parameters and step data to a JXC series blank controller.

Customizable plug-in functions

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Basic settings	Plugins available		
Comms settings	Data writing tool for JXC-BC	1.2.0.0 (V1.10)	Move Up item
Plugins	Data Log Viewer	1.0.0.0	Move Down Bem
	Parameter	1.2.0.0 (V1.20)	Move Down bem
	Status	1.0.0.0	(Add Plugin)
	Step Data	1.2.0.0 (V1.00)	
	Teaching	1.0.0.0	
	Wave Monitor	1200	
	Data writing tool for JXC-BC Initialize the actuator parameters.		
		Cancel	ОК

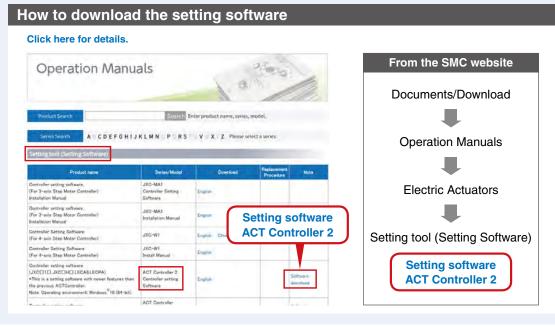
Which plug-in functions are displayed as well as the display order are customizable. Customers can add the functions they require.

In normal mode, various other test operation methods (program operation, jogging, moving of the constant rate, etc.), signal status monitoring, one-touch switching between Japanese and English, and other functions are available.

For immediate use, operate in easy mode.



Step data setting, various test operations, and status confirmation can be done on a single screen.



SMC

Step Data Input Type JXC5H/6H Series

Teaching Box

○Normal Mode

- Multiple step data can be stored in the teaching box and transferred to the controller.
- Continuous test drive by up to 5 step data

Teaching box screen

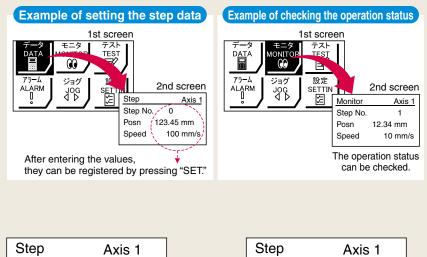
• Each function (step data setting, test drive, monitoring, etc.) can be selected from the main menu.

Menu Axis 1 Step data Step Axis 1 Parameter Step No. Test Test DRV Axis 1 0 Step No. 1 Main menu screen Movement MOD Out mon Axis 1 Posn 123.45 mm BUSY[] ۸ Stop Step data SVRE[●] setting screen Test screen SETON[] T 0 Monitoring screen

©Easy Mode

- The simple screen without scrolling promotes ease of setting and operation.
- Choose an icon from the first screen to select a function.
- Set the step data and check the monitor on the second screen.





Teaching box screen

 Data can be set by inputting only the position and speed. (Other conditions are preset.)

Step	Axis 1		Step	Axis 1
Step No.	0		Step No.	1
Posn	50.00 mm		Posn	80.00 mm
Speed	200 mm/s		Speed	100 mm/s
	Step No. Posn	Step No. 0 Posn 50.00 mm	Step No. 0 Posn 50.00 mm	Step No. 0 Step No. Posn 50.00 mm Posn

The actuator and controller are provided as a set. (They can be ordered separately as well.) Confirm that the combination of the controller and actuator is correct. Check the following before use.> ① Check the actuator label for the model number. This number should match that of the controller. ② Check that the Parallel I/O configuration matches (NPN or PNP). Actuator ① LESYH16RGA-50C ① ULESYH16RGA-50C ① ULESYH16RGA-50C



	Function
Item	Step data input type JXC5H/6H
Step data and parameter setting	 Input from controller setting software (PC) Input from teaching box
Step data "position" setting	 Numerical value input from controller setting software (PC) or teaching box Input numerical value Direct teaching JOG teaching
Number of step data	64 points
Operation command (I/O signal)	Step No. [IN [*]] input \Rightarrow [DRIVE] input
Completion signal	[INP] output

Setting Items

		3		TB- T	Feaching box	PC: Controller setting softwa
					J. J	
	Item	Contents		isy ode	Normal Mode	Step data input type
			тв	PC	TB/PC	JXC5H/6H
	Movement MOD	Selection of "absolute position" and "relative position"	Δ	•		Set at ABS/INC
	Speed	Transfer speed	•	•	•	Set in units of 1 mm/s
	Position	[Position]: Target position [Pushing]: Pushing start position	•	•	•	Set in units of 0.01 mm
	Acceleration/Deceleration	Acceleration/deceleration during movement	•	•		Set in units of 1 mm/s ²
Step data	Pushing force	Rate of force during pushing operation	•	•	•	Set in units of 1%
setting (Excerpt)	Trigger LV	Target force during pushing operation	Δ	•	•	Set in units of 1%
	Pushing speed	Speed during pushing operation	Δ	•	•	Set in units of 1 mm/s
	Moving force	Force during positioning operation	Δ	•	•	Set to 100%
	Area output	Conditions for area output signal to turn ON	Δ	•	•	Set in units of 0.01 mm
	In position	[Position]: Width to the target position [Pushing]: How much it moves during pushing	Δ	•	•	Set to 0.5 mm or more (Units: 0.01 mm)
	Stroke (+)	+ side position limit	×	×	•	Set in units of 0.01 mm
Paramotor	Stroke (-)	- side position limit	×	×		Set in units of 0.01 mm
Parameter setting	ORIG direction	Direction of the return to origin can be set.	×	×		Compatible
(Excerpt)	ORIG speed	Speed during return to origin	×	×		Set in units of 1 mm/s
	ORIG ACC	Acceleration during return to origin	×	×	•	Set in units of 1 mm/s ²
	JOG		•	•	•	Continuous operation at the set speed can be tested while the switch is being pressed.
Test	MOVE		×	•	•	Operation at the set distance and speed from the current position can be tested.
	Return to ORIG		•	•	•	Compatible
	Test drive	Operation of the specified step data	•	•	(Continuous operation)	Compatible
	Forced output	ON/OFF of the output terminal can be tested.	×	×	•	Compatible
	DRV mon	Current position, speed, force, and the speci- fied step data can be monitored.	•	•	•	Compatible
Monitor	In/Out mon	Current ON/OFF status of the input and output terminal can be monitored.	×	×	•	Compatible
	Status	Alarm currently being generated can be confirmed.	•	•	•	Compatible
ALM	ALM Log record	Alarms generated in the past can be confirmed.	×	×	•	Compatible
File	Save/Load	Step data and parameters can be saved, for- warded, and deleted.	×	×	•	Compatible
Other	Language	Can be changed to Japanese or English	•	•		Compatible

 \triangle : Can be set from TB Ver. 2.** (The version information is displayed on the initial screen.)

Fieldbus Network

Ether**CAT**



EtherNet/IP





○Two types of operation command

Step no. defined operation: Operate using the preset step data in the controller.

Numerical data defined operation: The actuator operates using values such as position and speed from the PLC.

Numerical monitoring available

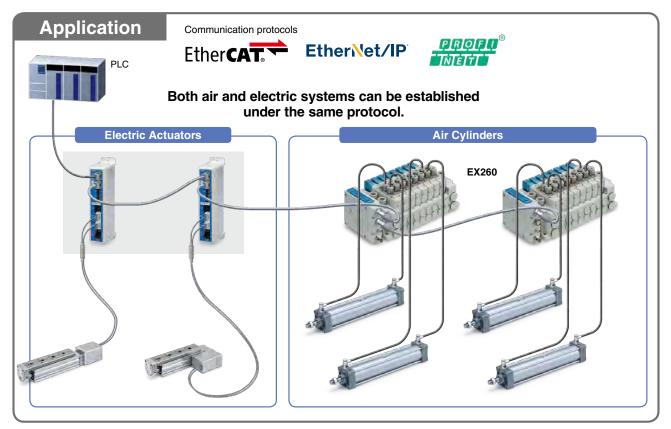
Numerical information, such as the current speed, current position, and alarm codes, can be monitored on the PLC.

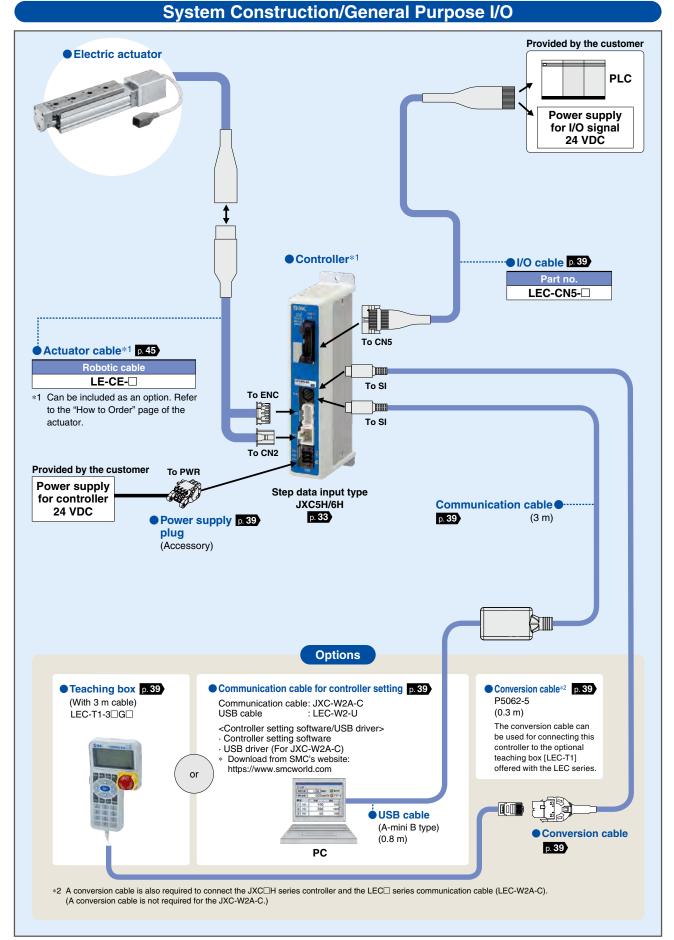
OTransition wiring of communication cables

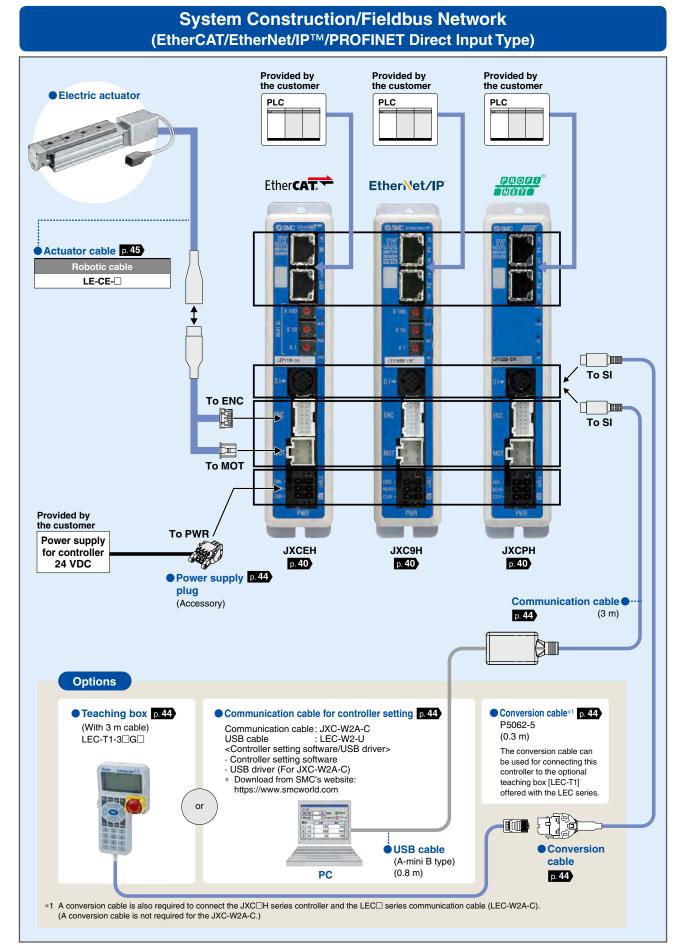
Two communication ports are provided.

PLC









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Electric Actuator

High Performance Slide Table/High Precision Type





High Performance Slide Table/ High Precision Type LESYH G Series

How to Order

Motor mounting position:

 For details, refer to page 47 and onward. (RoHS)

LESYH 16 D G A - 50 C - R1 C5H73



Motor mounting position: Left side parallel

🚺 Siz	е
8	
16	
25	

2 Motor mounting position/Motor cover direction (For size 8)

Symbol	Motor mounting position	Motor cover direction
D1		Left side
D2	In the s	Right side
D3	In-line	Top side
D4		Bottom side
R	Right side parallel	_
L	Left side parallel	—

3 Motor type

5 Stroke [mm]

50

75

100

150

8

0

-		
Symbol	Туре	Compatible controllers
G	High performance (Battery-less absolute)	JXC5H JXC6H JXCEH JXC9H JXC9H

25

•

Size

16

•

•

6 Motor option C Without lock W With lock

(For sizes 16 and 25) D In-line Digital cide parella

2 Motor mounting position

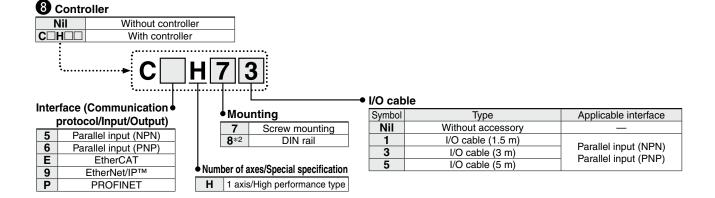
R	Right side parallel
L	Left side parallel

4 Lead [mm]

		Size	
	8	25	
Α	10	12	16
В	5	6	8
С	2.5	_	—

Connector/Actuator cable type/length

Robotic	cable	[m]	
Nil	Without cable	R8	8*1
R1	1.5	RA	10* ¹
R3	3	RB	15* ¹
R5	5	RC	20*1



*1 Produced upon receipt of order

*2 The DIN rail is not included. It must be ordered separately.

For details on auto switches, refer to pages 24 to 27.



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SMC Corporation of America 10100 SMC Blvd., Noblesville, IN 4060 www.smcusa.com

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