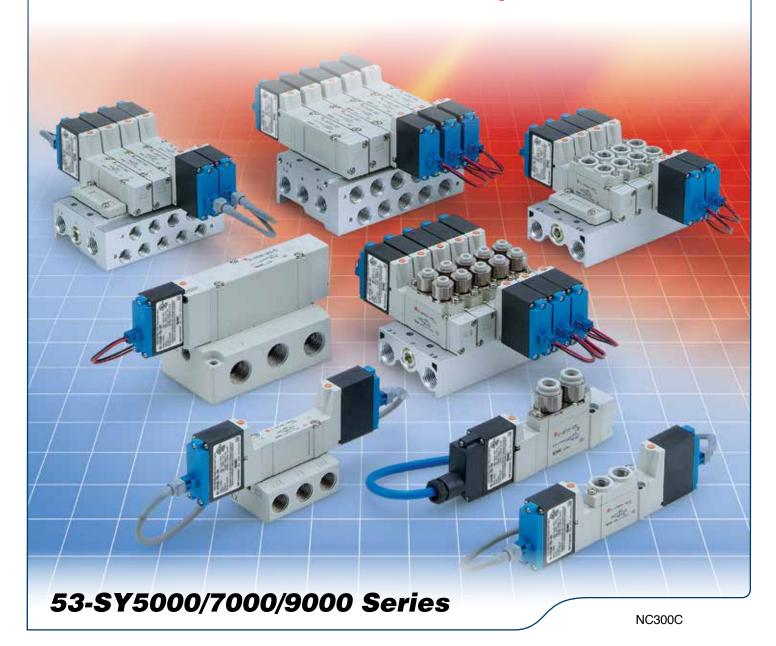


Intrinsically Safe Valve

5 Port Solenoid Valve



- UL Listed Intrinsically Safe Valve
- Designed for Use in Intrinsically Safe Environment
- UL913 & CSA157 Compliant

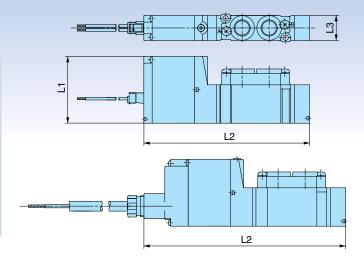


Compact, High Flow

(mm)

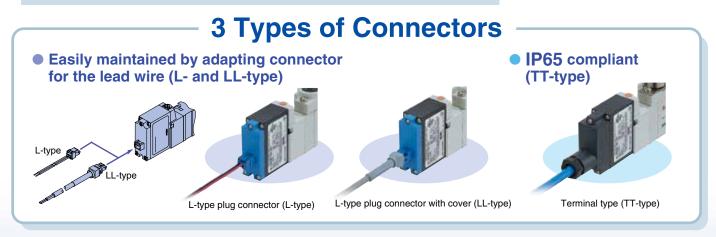
Dimensions

~				
Dimension	L1	L2	L3	
53-SY5120-L		104		
53-SY5120-LL		104	15	
53-SY5120-TT	40	120.8		
53-SY7120-L		118.2		
53-SY7120-LL		110.2	18	
53-SY7120-TT		135		
53-SY9120-L		148.3		
53-SY9120-LL	42	140.5	23	
53-SY9120-TT		165.1		



Flow-rate Characteristics

Series		Flow-rate characteristics							
		1 →4/2	(P→A/E	3)	4/2→5/3 (A/B→EA/EB)				
		C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv		
	53-SY5 <u>□</u> 20	1.9	0.35	0.49	2.4	0.39	0.61		
Body ported	53-SY7 □ 20	4.1	0.23	0.93	3.3	0.33	0.81		
	53-SY9 □ 20	7.0	0.33	1.7	7.6	0.35	2.0		
	53-SY5∐40	2.4	0.41	0.64	2.8	0.29	0.66		
Base mounted	53-SY7 <u></u> 40	4.1	0.41	1.1	4.1	0.29	1.0		
	53-SY9 <u></u> 40	7.9	0.34	2.0	9.6	0.43	2.6		





Intrinsically Safe Valve 5 Port Solenoid Valve Series 53-SY5000/7000/9000



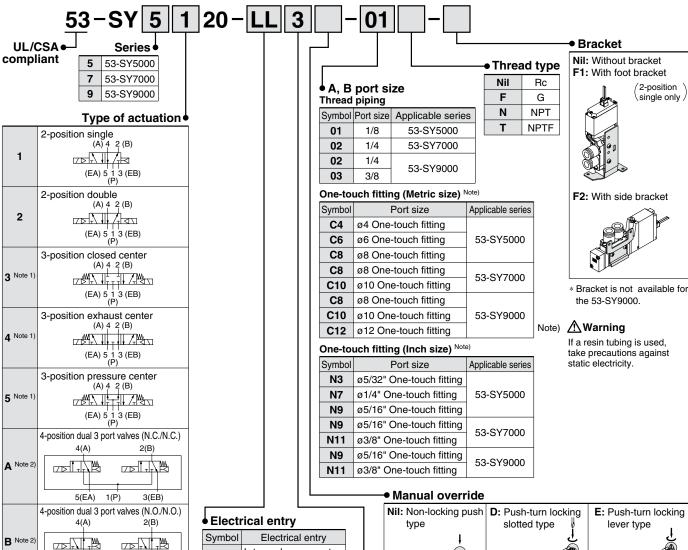
Body Ported Single Unit

Electrical Entry TT Electrical Entry L and LL Hazardous Location Hazardous Location Class I. II. III Class I Division 1 Division 1 Groups A, B, C, D, E, F, G Groups A, B, C, D

. Marning

How to Order

Do not install in Zone 0 (as defined in IEC 60079-10-1: 2008) or Zone 20 (as defined in IEC 60079-10-2: 2009)(Refer to page 40 for details)



Symbol	Electrical entry
L	L-type plug connector
LL	L-type plug connector with cover
TT Note)	Terminal type



Lead wire length

Symbol	Lead wire length	Note
3	300 mm	_
6	600 mm	Maximum length for L-type
10	1000 mm	_
15	1500 mm	_
20	2000 mm	_
30	3000 mm	
100	10000 mm	Semi-standard

<u>∕!\</u>Warning

C Note 2)

The solenoid must be connected to a safety barrier located in a non-hazardous area. The safety barrier must meet the specifications listed in the Installation Instructions section.

5(EA) 1(P)

5(EA)

Note 1) 3-position type is not available for the 53-SY9000 series. Note 2) 4-position dual 3 port valves are available for 53-SY5000 only.

4-position dual 3 port valves (N.C./N.O.)

1(P)

3(EB)

Note) The lead wire of TT-type is connected to the terminal block. Use only supplied cable and nut.





Specifications

S	Series	53-SY5000 53-SY7000 53-SY9000					
Fluid			Air				
Internal pilot	2-position single 4-position dual 3 port valve	0.15 to	100 psi)				
operating pressure	2-position double	0.1 to	0.7 MPa (15 to 1	00 psi)			
range	3-position	0.2 to	0.7 MPa (30 to 1	00 psi)			
Ambient and fluid t	emperature	–10 to 50°C	(15 to 120°F) (N	No freezing)			
Max. operating	2-position single, double 4-position dual 3 port valve	1					
frequency (Hz)	3-position	1					
Manual override (M	lanual operation)	Non-locking push type, Push-turn locking slotted type, Push-turn locking lever type					
Pilot exhaust meth	od	Main/Pilot valve common exhaust					
Lubrication		Not required					
Mounting orientation	on	Unrestricted					
Impact/Vibration re	sistance (m/s²) Note)	150/30					
Enclosure		IP30 (L-type), IP40 (LL-type), IP65 (TT-type)					

^{*} Based on IEC 60529

Note) Impact resistance: No malfunction occurred when tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states.

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Testing was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

⚠ Warning

To insure intrinsical safety, the valve is to be installed in an impact and vibration free environment.

⚠Warning

Installation Instructions

Solenoid Specifications

Electrical entry	Terminal type (TT) L-type plug connector (L) L-type plug connector with cover (LL)			
Coil rated voltage	12 VDC			
Power consumption	0.52 W (at rated voltage)			
Allowable voltage fluctuation	-10% to +10% of rate voltage			
Temperature class	T4 Maximum surface temperature 135°C (275°F)			

Hazardous Locations Specifications

Electrical entry	Terminal type (TT)	L-type plug connector (L) LL-type plug connector (LL)				
Hazardous Locations	Class I, II, III Division 1 Groups A, B, C, D, E, F, G	Class I Division 1 Groups A, B, C, D				

Note) **Warning**

Do not install in Zone 0 (as defined in IEC 60079-10-1: 2008) or Zone 20 (as defined in IEC 60079-10-2: 2009) (Refer to page 40 for details)

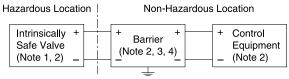
Response Time

Note) Based on dynamic performance test, JIS B 8375-1981.

Type of actuation	Response time (ms) (at 0.5 MPa) Note)						
Type of actuation	53-SY5000	53-SY7000	53-SY9000				
2-position single	26 or less	38 or less	50 or less				
2-position double	22 or less	30 or less	50 or less				
3-position	38 or less	56 or less	_				
4-position dual 3 port valve	24 or less	_	_				

Note) Response time may be longer depending on the specification of barrier.

Installation Diagram



- This product must be connected in accordance with the +/- polarity indication.

Pi = 1 W Ci = 0 nF Li = 0 mH

Confirm the solenoid input voltage at the lead wires is 12 VDC \pm 10%. The resistance of the solenoid valve is R 20 + 278 \pm 3% Ohm at 20°C.

• Do not bend or pull cables repeatedly.

⚠Warning

Note)

- 1. Control equipment connected to the barrier must not use or generate more than 250 V.
- Installation should be in accordance with Canadian Electrical Code or ANSI/ISA RP12.6 "Installation of Intrinsically Safe Systems for Hazardous (Classified) Locations" and the National Electrical Code or ANSI/NFPA 70.
- 3. Barrier manufacturer's installation drawing must be followed when installing this equipment.
- Multiple barriers are not to be used in parallel unless specifically permitted by the barrier certification.

To insure that intrinsically safe criteria are met, use the below parameters to determine the appropriate barrier.

Note) Ccable and Lcable represents the capacitance and inductance of wire added by the consumer from the intrinsically safe equipment to the barrier. Ccable and Lcable values must be used in the system calculations.

I.S. Equipment		Barrier
Ui	≥	Uo (or Voc)
li	≥	lo (or Isc)
Pi	≥	Po
Ci + Ccable	≤	Co (or Ca)
Li . Looblo	_	10(10)

If the cable capacitance and inductance are unknown, use the following values: Ccable = 60 pF/ft., Lcable = $0.2 \text{ }\mu\text{H/ft.}$

If the barrier Po is unknown, it may be calculated using the formula Po = $(Uo \times Io)/4$ or $(Voc \times Isc)/4$.



Body Ported *Series 53-SY5000/7000/9000*

Flow-rate Characteristics

Series 53-SY5000

			Port	size	Flow-rate characteristics Note)					
Valve	Type of		1, 5, 3	4, 2		/2 (P –	→A/B)	4/2→5/	3 (A/B —	EA/EB)
model		tuation	(P, EA, EB)	(A, B)	C [dm ³ / (s·bar)]	b	Cv	C [dm ³ / (s·bar)]	b	Cv
	2- position	Single Double			1.9	0.35	0.49	2.4	0.39	0.61
		Closed center			1.7	0.43	0.45	1.8	0.35	0.46
53-SY5 □20-□	3- position	Exhaust center		1/8	1.5	0.44	0.41	2.5 [1.5]	0.32 [0.43]	0.59 [0.40]
-01		Pressure center		1/0	2.2 [0.91]	0.46 [0.58]	0.61 [0.28]	1.8	0.38	0.46
	4- position	N.C./N.C.			1.5	0.33	0.46	1.7	0.34	0.51
	dual 3 port	N.O./N.O.			1.5	0.41	0.48	1.5	0.28	0.42
	2- position	Single Double			0.75	0.43	0.20	0.85	0.64	0.30
	3-	Closed center		C4	0.74	0.40	0.19	0.84	0.57	0.28
53-SY5 □20-□	position	Exhaust center		ø4 One- touch fitting	0.75	0.36	0.19	0.84 [0.84]	0.64 [0.53]	0.30 [0.27]
-C4		Pressure center			0.78 [0.71]	0.44 [0.37]	0.21 [0.18]	0.84	0.57	0.27
	4- position	N.C./N.C.			0.7	0.52	0.24	0.7	0.54	0.27
	dual 3 port	N.O./N.O.	1/8		0.7	0.51	0.26	0.7	0.51	0.23
	2- position	Single Double	.,,		1.5	0.33	0.33	2.0	0.37	0.52
	3-	Closed center		C6	1.3	0.31	0.33	1.6	0.32	0.39
53-SY5 □20-□	position	Exhaust center		ø6 One-	1.3	0.33	0.33	1.8 [1.4]	0.35 [0.37]	0.44 [0.35]
-C6		Pressure center		touch fitting	1.7 [0.80]	0.31 [0.47]	0.42 [0.23]	1.7	0.33	0.44
	4- position	N.C./N.C.		-/	1.3	0.37	0.38	1.5	0.30	0.43
	dual 3 port	N.O./N.O.			1.3	0.37	0.40	1.3	0.24	0.36
	2- position	Single Double			1.9	0.21	0.45	2.3	0.29	0.57
	3-	Closed		C8	1.6	0.29	0.39	1.7	0.38	0.46
53-SY5 □20-□	position	Exhaust center		/ ø8 One-	1.4	0.38	0.39	2.0 [1.5]	0.37 [0.41]	0.52 [0.43]
-C8		Pressure center		touch	2.2 [1.6]	0.32 [0.44]	0.56 [0.44]	1.8	0.41	0.50
	4- position	N.C./N.C.			1.5	0.28	0.44	1.7	0.33	0.50
	dual 3 port	N.O./N.O.			1.4	0.39	0.46	1.4	0.28	0.40

Note) []: Indicates normal position

Series 53-SY7000

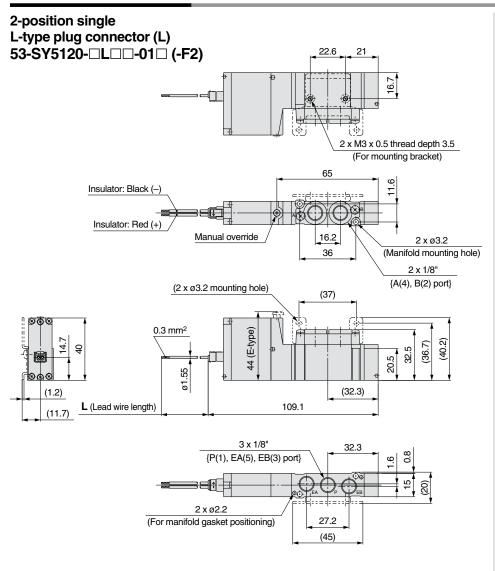
			Port	size	Flow-rate characteristics Note)						
Valve		e of	1, 5, 3	4, 2	-	$1 \rightarrow 4/2 (P \rightarrow A/B) 4/2 \rightarrow 5/3 (A/B \rightarrow EA/EB)$					
model	actu	ation	(P, EA, EB)	(A, B)	C [dm ³ / (s·bar)]	b	Cv	C [dm ³ / (s·bar)]	b	Cv	
	2- position	Single Double			4.1	0.23	0.93	3.3	0.33	0.81	
53-SY7 □20-□		Closed center		1/4	2.9	0.31	0.70	2.4	0.38	0.63	
-02	3- position	Exhaust center		1/4	2.5	0.39	0.65	3.4 [2.1]	0.35 [0.38]	0.82 [0.54]	
		Pressure center			4.3 [2.4]	0.23 [0.32]	0.97 [0.61]	2.2	0.39	0.58	
	2- position	Single Double	1 (P) port 1/4 5, 3 (EA, EB) port 1/8	C8	3.2	0.26	0.77	3.2	0.37	0.82	
53-SY7 □20-□	3- position	Closed center		Ø8 One- touch fitting	2.6	0.24	0.63	2.4	0.31	0.62	
-C8		Exhaust center			2.4	0.25	0.57	2.6 [1.9]	0.42 [0.46]	0.70 [0.56]	
		Pressure center		(),	3.3 [2.4]	0.28 [0.22]	0.78 [0.57]	2.2	0.34	0.60	
	2- position	Single Double		C10	3.8	0.26	0.86	3.2	0.34	0.82	
53-SY7 □20-□	center		Ø10 One-	2.8	0.27	0.67	2.4	0.21	0.59		
-C10	3- position	Exhaust center		touch fitting	2.5	0.25	0.59	2.7 [2.0]	0.38 [0.38]	0.70 [0.56]	
		Pressure center		. /	3.8 [2.4]	0.25 [0.31]	0.89 [0.61]	2.3	0.38	0.61	

Note) []: Indicates normal position

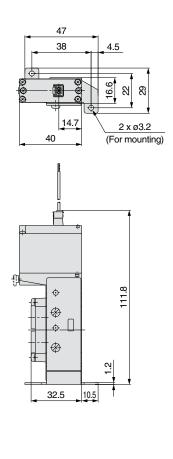
Series 53-SY9000

		1 300	Port	cizo		Flow-	rata ch	aracte	rietice	
Valve	Туре	e of	1, 5, 3 4, 2 (P, EA, EB) (A, B)		1→4			4/2→5/3 (A/B→EA/EB)		
model	actua				C [dm³/ (s·bar)]	b	Cv	C [dm³/ (s·bar)]	b	Cv
53-SY9 □20-□	2-	Single		1/4	7.0	0.33	1.7	7.6	0.35	2.0
-02	position	Double		1/-	7.0	0.00	1.7	7.0	0.00	2.0
53-SY9 □20-□	2-	Single		3/8	8.0	0.29	1.9	8.0	0.33	2.0
-03	position	Double		3/0	0.0	0.29	1.9	0.0	0.55	2.0
53-SY9 □20-□	2- position	Single	1/4	C8 / ø8 One-	4.3	0.28	0.96	7.1	0.32	1.7
-C8		Double		touch fitting/	4.0	0.20	0.50	7.1	0.02	1.7
53-SY9 □20-□	2-	Single		C10 / ø10 \ One-	6.1	0.28	1.4	7.9	0.33	1.9
-C10	position	Double		touch fitting/	0.1	0.20	1.4	7.9	0.55	1.9
53-SY9 □20-□			C12 / ø12 \ One-	7.0	0.25	1.6	8.6	0.41	2.2	
-C12	position	Double		touch fitting	7.0	0.25	1.0	6.6	0.41	۷.۷

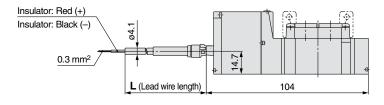
Dimensions: 53-SY5000 (mm)



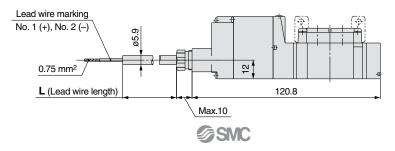
With foot bracket 53-SY5120-□L□□-01□-F1



L-type plug connector with cover (LL) 53-SY5120-□LL□□-01□ (-F2)

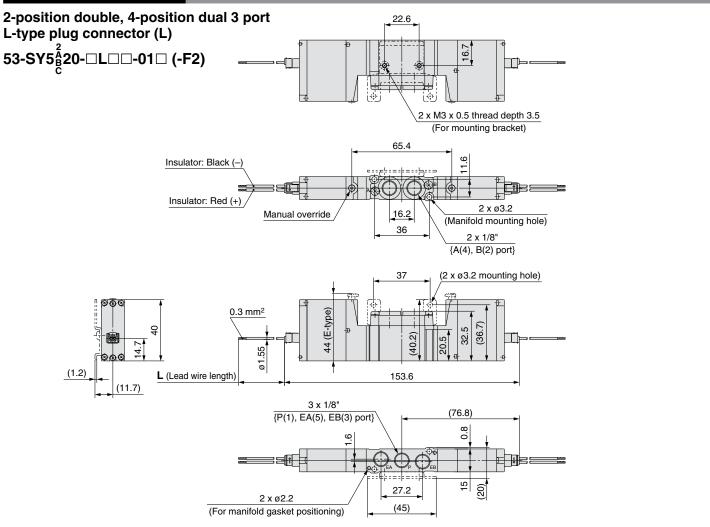


Terminal type (TT) 53-SY5120-□TT□□-01□ (-F2)



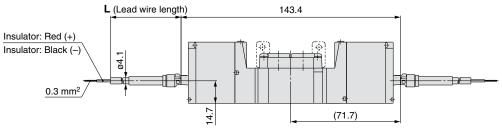
Body Ported Series 53-SY5000/7000/9000

Dimensions: 53-SY5000 (mm)



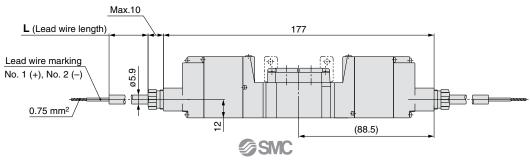
L-type plug connector with cover (LL)





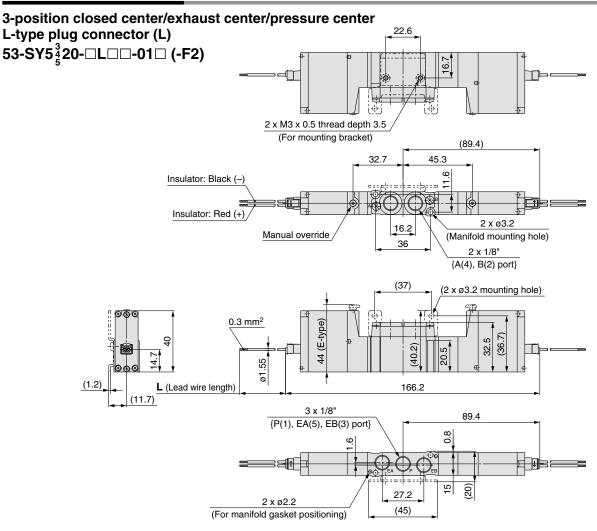
Terminal type (TT)

53-SY5∯20-□TT□□-01□ (-F2)



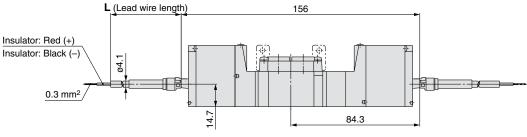
6

Dimensions: 53-SY5000 (mm)

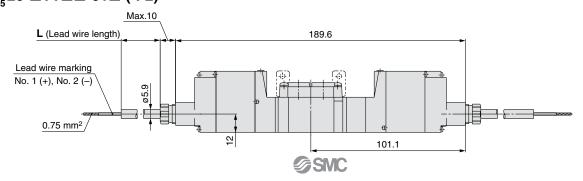


L-type plug connector with cover (LL)





Terminal type (TT) 53-SY5 ³/₅ 20-□TT□□-01□ (-F2)



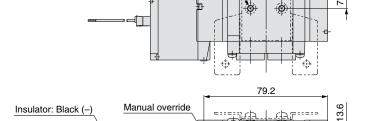
7

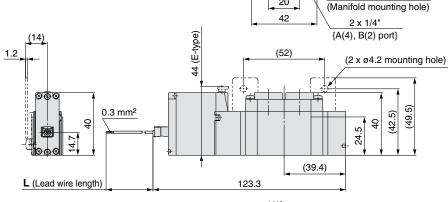
Body Ported Series 53-SY5000/7000/9000

Dimensions: 53-SY7000 (mm)

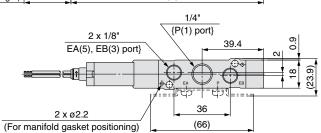
2 x ø4.2

2-position single L-type plug connector (L) 53-SY7120-□L□□-02□ (-F2) $2 \times M4 \times 0.7$ thread depth 6.5(For mounting bracket)

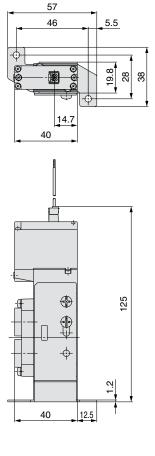




20



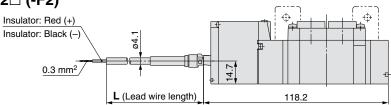
With foot bracket 53-SY7120-□L□□-02□-F1



L-type plug connector with cover (LL)

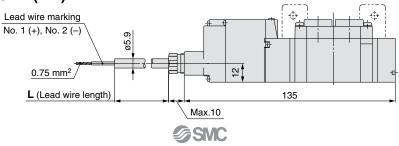
53-SY7120-□LL□□-02□ (-F2)

Insulator: Red (+)

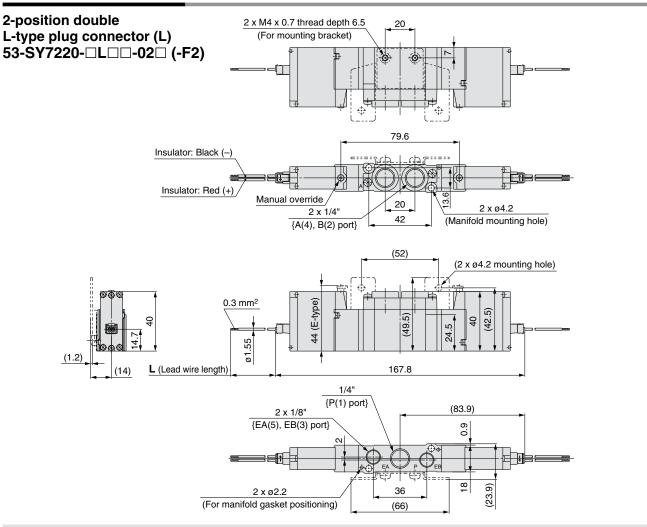


Terminal type (TT)

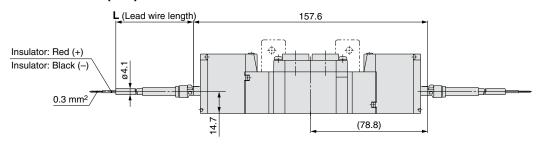
53-SY7120-□TT□□-02□ (-F2)



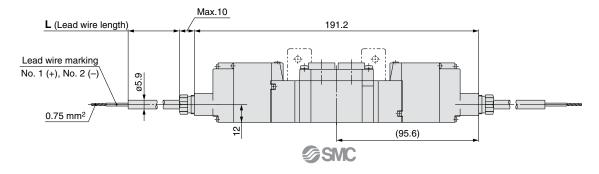
Dimensions: 53-SY7000 (mm)



L-type plug connector with cover (LL) 53-SY7220-□LL□□-02□ (-F2)



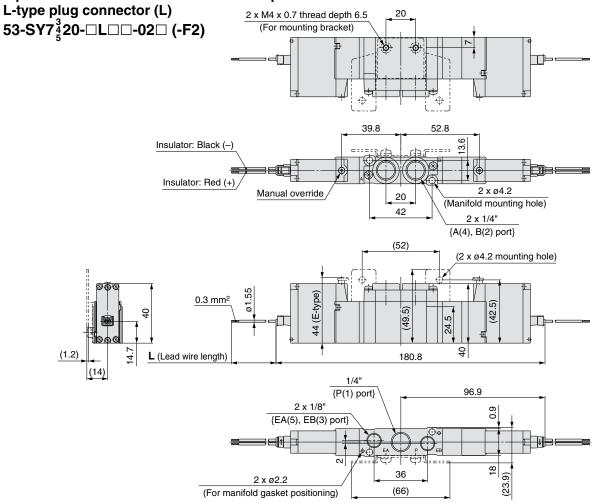
Terminal type (TT) 53-SY7220-□TT□□-02□ (-F2)



9

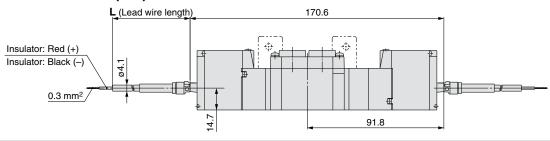
Dimensions: 53-SY7000 (mm)

3-position closed center/exhaust center/pressure center



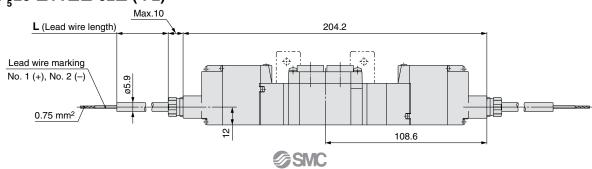
L-type plug connector with cover (LL)

53-SY7³/₄20-□LL□□-02□ (-F2)



Terminal type (TT)

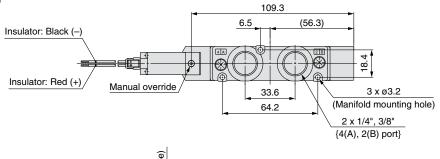
53-SY7³/₄20-□TT□□-02□ (-F2)

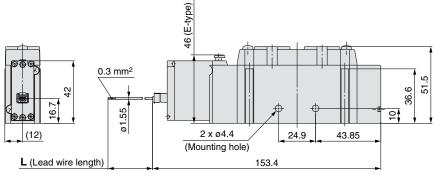


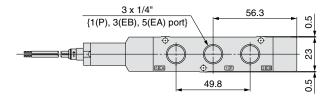
10

Dimensions: 53-SY9000 (mm)

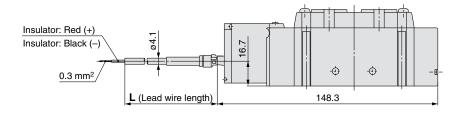
2-position single L-type plug connector (L) 53-SY9120-□L□□-%3□



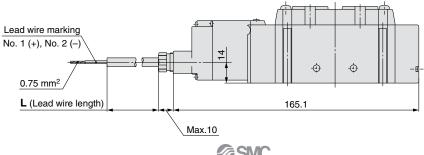




L-type plug connector with cover (LL) 53-SY9120-□LL□□-%3□



Terminal type (TT) 53-SY9120-□TT□□-02 □

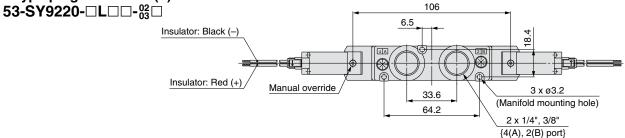


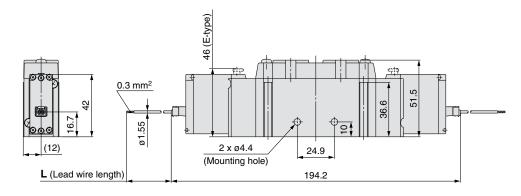
Body Ported Series 53-SY5000/7000/9000

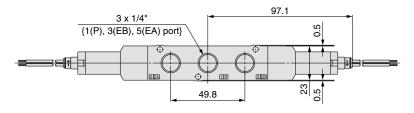
Dimensions: 53-SY9000 (mm)

2-position double

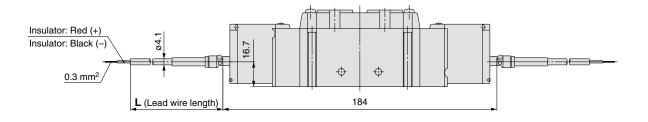
L-type plug connector (L)



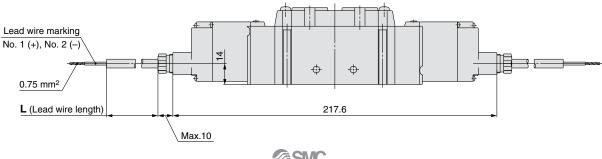




L-type plug connector with cover (LL) 53-SY9220-□LL□□-⁰²□



Terminal type (TT) 53-SY9220-□TT□□-⁰²□



Intrinsically Safe Valve 5 Port Solenoid Valve Series 53-SY5000/7000/9000



Base Mounted

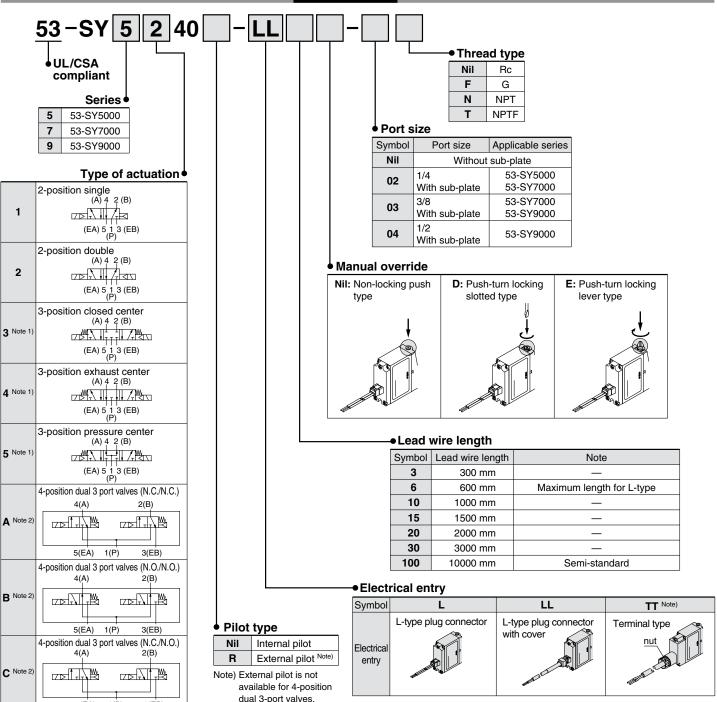
Single Unit

Electrical Entry TT Electrical Entry L and LL Hazardous Location Hazardous Location Class I. II. III Class I Division 1 Division 1 Groups A, B, C, D, E, F, G Groups A, B, C, D

<u>^</u> Warning

How to Order

Do not install in Zone 0 (as defined in IEC 60079-10-1: 2008) or Zone 20 (as defined in IEC 60079-10-2: 2009)(Refer to page 40 for details)



Note 1) 3-position type is not available for the 53-SY9000 series.

Note 2) 4-position dual 3 port valves are available for 53-SY5000 only.

dual 3-port valves.

Note) The lead wire of TT-type is connected to the terminal block. Use only supplied cable and nut.



The solenoid must be connected to a safety barrier located in anon-hazardous area. The safety barrier must meet the specifications listed in the Installation



Base Mounted Series 53-SY5000/7000/9000



Based on IEC 60529

Note) Impact resistance: No malfunction occurred when

tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states.

Vibration resistance: No malfunction occurred in a

one-sweep test between 45 and 2000 Hz. Testing was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

To insure intrinsical safety, the valve is to be installed in an impact and vibration free environment.

Specifications

	Series					53-SY9000
Fluid				Air		
Internal pilot			2-position single 4-position dual 3 port valve	20 to 10	00 psi (0.15 to 0	7 MPa)
operating pressu	ıre r	ange	2-position double	15 to 100 psi (0.1 to 0.7 MPa)		
			3-position	30 to 1	00 psi (0.2 to 0.	7 MPa)
	Op	erating p	pressure range	-15 to 100	psi (-100 kPa t	o 0.7 MPa)
External pilot	Pile	ot	2-position single	35 to 10	00 psi (0.25 to 0	7 MPa)
operating pressure range	pre	essure	2-position double	35 to 10	00 psi (0.25 to 0	7 MPa)
processio range	rar	ige	3-position	35 to 100 psi (0.25 to 0.7 MPa)		
Ambient and flui	d te	mperatu	ire	15 to 120°F (-10 to 50°C) (No freezing)		
Max. operating			ion single, double ion dual 3 port valve	5		
frequency (Hz)		3-posi	ition 3		3	
Manual override	(Ma	nual op	eration)	Non-locking push type, Push-turn locking slotted type, Push-turn locking lever type		
Pilot exhaust me	tho	4	Internal pilot	Main/Pilo	ot valve commor	exhaust
i not exhaust me	,,,,,,,,	4	External pilot	Pilot v	alve individual e	xhaust
Lubrication					Not required	
Mounting orientation			Unrestricted			
Impact/Vibration resistance (m/s²) Note)			150/30			
Enclosure	Enclosure			IP30 (L-type), IP40 (LL-type), IP65 (TT-type)		

Solenoid Specifications

Electrical entry	Terminal type (TT) L-type plug connector (L) L-type plug connector with cover (LL)
Coil rated voltage	12 VDC
Power consumption	0.52 W (at rated voltage)
Allowable voltage fluctuation	-10% to +10% of rate voltage
Temperature class	T4 Maximum surface temperature 275°F (135°C)

Hazardous Locations Specifications

Electrical entry	Terminal type (TT)	L-type plug connector (L) LL-type plug connector (LL)
Hazardous Locations	Class I, II, III Division 1 Groups A, B, C, D, E, F, G	Class I Division 1 Groups A, B, C, D

Note) **Marning** Do not install in Zone 0 (as defined in IEC 60079-10-1: 2008) or Zone 20 (as defined in IEC 60079-10-2: 2009) (Refer to page 40 for details)

Response Time

Note) Based on dynamic performance test, JIS B 8375-1981.

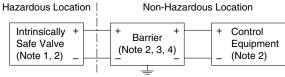
Type of actuation	Response time (ms) (at 70 psi [0.5 MPa]) Note)					
Type of actuation	53-SY5000	53-SY7000	53-SY9000			
2-position single	26 or less	38 or less	50 or less			
2-position double	22 or less	30 or less	50 or less			
3-position	38 or less	56 or less	_			
4-position dual 3 port valve	24 or less	_	_			

Note) Response time may be longer depending on the specification of barrier.

∕ Warning

Installation Instructions

Installation Diagram



- This product must be connected in accordance with the +/- polarity indication.
- This product must be connected to a certified intrinsically safe circuit (e.g. Zener barrier) for apparatus group IIC with the following maximum values:

li = 225 mA (resistively limited) Ui = 28 V

Pi = 1 W Ci = 0 nF Li = 0 mH

Confirm the solenoid input voltage at the lead wires is 12 VDC 10% The resistance of the solenoid valve is R 20 + 278 3% Ohm at 68°F (20°C).

• Do not bend or pull cables repeatedly.

⚠ Warning

Note)

- 1. Control equipment connected to the barrier must not use or generate more than
- 2. Installation should be in accordance with Canadian Electrical Code or ANSI/ISA RP12.6 "Installation of Intrinsically Safe Systems for Hazardous (Classified) Locations" and the National Electrical Code or ANSI/NFPA 70.
- 3. Barrier manufacturer's installation drawing must be followed when installing this
- 4. Multiple barriers are not to be used in parallel unless specifically permitted by the barrier certification.

To insure that intrinsically safe criteria are met, use the below parameters to determine the appropriate barrier.

Note) Ccable and Lcable represents the capacitance and inductance of wire added by the consumer from the intrinsically safe equipment to the barrier. Ccable and Lcable values must be used in the system calculations.

I.S. Equipment		Barrier
Ui	≥	Uo (or Voc)
li	≥	lo (or Isc)
Pi	≥	Po
Ci + Ccable	≤	Co (or Ca)
Li + Lcable	≤	Lo (La)

If the cable capacitance and inductance are unknown, use the following values: Ccable = 60 pF/ft., Lcable = 0.2 μ H/ft.

If the barrier Po is unknown, it may be calculated using the formula Po = (Uo x lo)/4 or (Voc x Isc)/4.



Flow-rate Characteristics

Series 53-SY5000

	Type of actuation			Flow-rate characteristics Note)					
Valve model			Port size	1 -	$1 \longrightarrow 4/2 \ (P \longrightarrow A/B)$		$4/2 \longrightarrow 5/3 \text{ (A/B} \longrightarrow \text{EA/EB)}$		
				C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv
	2-position	Single		2.4	0.41	0.64	2.8	0.29	0.66
	2-position	Double]	2.4	0.41	0.04	2.0	0.29	0.00
	Exhaust conts	Closed center		1.8	0.47	0.50	1.8	0.40	0.47
		Exhaust center	1/4	1.4	0.55	0.44	3.0	0.33	0.72
53-SY5□40-□	3-position	3-position					[1.2]	[0.48]	[0.37]
-02		Pressure center		3.3 [0.84]	0.36 [0.60]	0.85 [0.28]	1.8	0.40	0.48
	4-position dual 3 port	N.C./N.C.		1.8	0.39	0.56	2.2	0.32	0.64
		N.O./N.O.		2.4	0.34	0.72	1.9	0.38	0.59

Note) []: Indicates normal position

Series 53-SY7000

	Type of actuation			Flow-rate characteristics Note)						
Valve model			Port size	1 → 4/2 (P → A/B)			$4/2 \longrightarrow 5/3 \text{ (A/B} \longrightarrow \text{EA/EB)}$			
				C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv	
	2-position	Single		4.1	0.41	1.1	4.1	0.29	1.0	
	2 position	Double		4.1	0.41	1.1	4.1	0.29	1.0	
50 CV7 - 40 -		Closed center 3-position Exhaust center		3.0	0.43	0.80	2.6	0.41	0.72	
53-SY7□40-□ -02	3-position		Exhaust center	1/4	2.6	0.42	0.71	4.7 [1.7]	0.35 [0.48]	1.1 [0.49]
		Pressure center		5.3 [2.3]	0.39 [0.49]	1.3 [0.65]	2.2	0.49	0.63	
	2-position	Single Double	_	4.9	0.29	1.2	4.5	0.27	1.1	
50.00/7=40.5		Closed center		3.0	0.40	0.80	2.6	0.45	0.73	
53-SY7□40-□ -03	3-position	Exhaust center	3/8	2.6	0.42	0.71	4.8 [1.7]	0.35 [0.48]	1.1 [0.49]	
		Pressure center		5.3 [2.3]	0.31 [0.51]	1.3 [0.64]	2.3	0.45	0.66	

Note) []: Indicates normal position

Series 53-SY9000

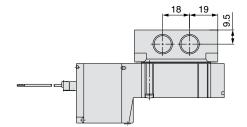
				Flow-rate characteristics					
Valve model	Type of actuation		Port size	1→4/2 (P→A/B)			$4/2 \longrightarrow 5/3 \text{ (A/B} \longrightarrow \text{EA/EB)}$		
				C [dm ³ /(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv
53-SY9□40-□	2-position	Single	3/8	7.9	0.34	2.0	9.6	0.43	2.6
-03	z-position	Double	3/0	7.9	0.34	2.0	9.6	0.43	2.0
53-SY9□40-□	2-position Single Double	1/0	8.0	0.48	2.2	10	0.29	2.5	
-04		Double	1/2	6.0	0.46	2.2	10	0.29	2.5

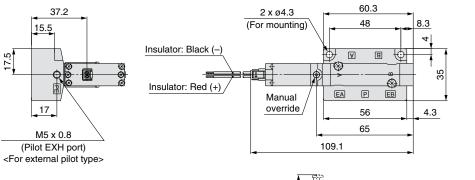


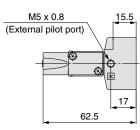
Dimensions: 53-SY5000 (mm)

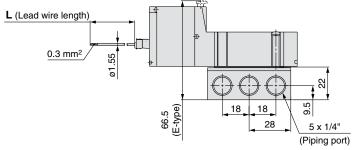
2-position single

L-type plug connector (L) 53-SY5140(R)-□L□□-02□



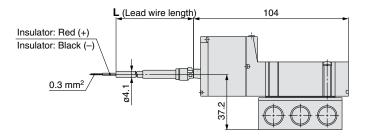






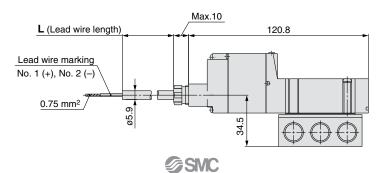
L-type plug connector with cover (LL)

53-SY5140(R)-□LL□□-02□

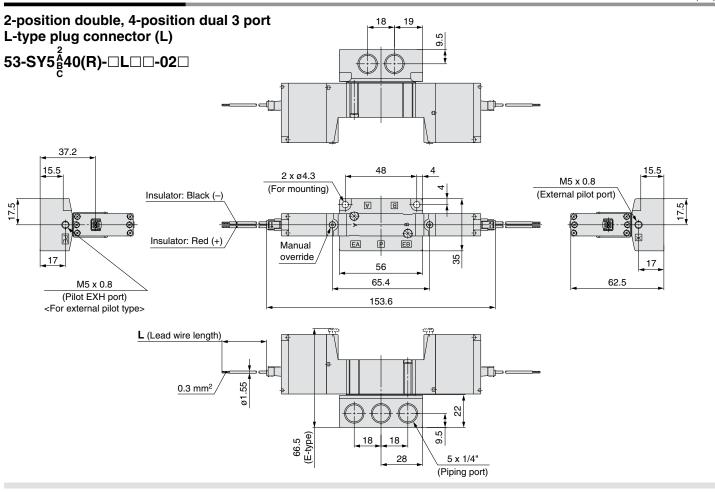


Terminal type (TT)

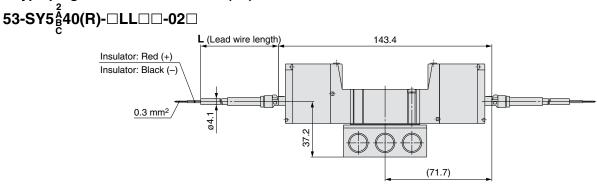
53-SY5140(R)-□TT□□-02□

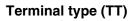


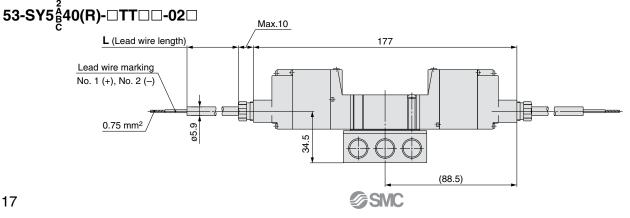
Dimensions: 53-SY5000 (mm)



L-type plug connector with cover (LL)

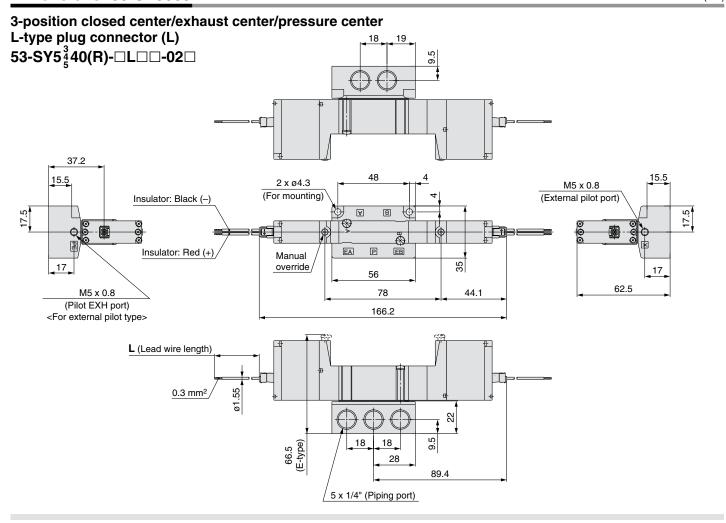






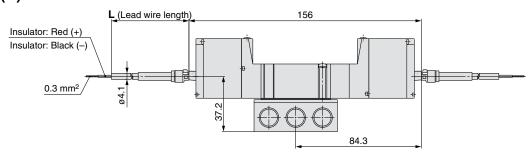
Dimensions: 53-SY5000

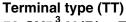
(mm)

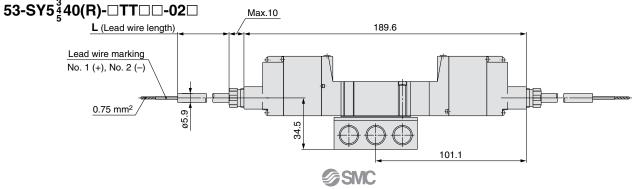


L-type plug connector with cover (LL)

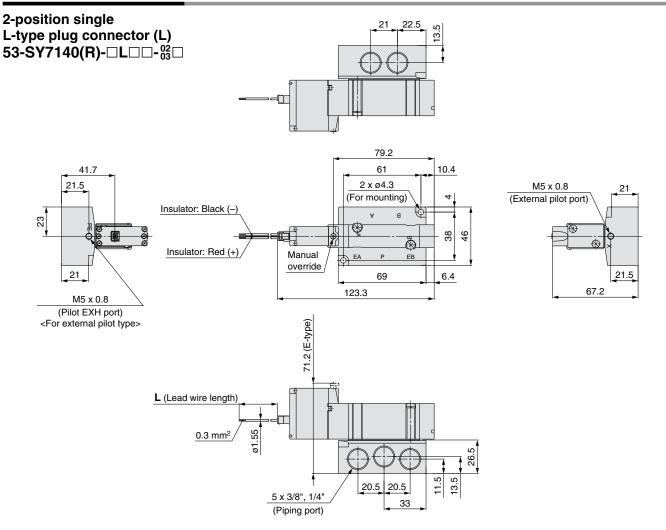
53-SY5³/₄40(R)-□LL□□-02□



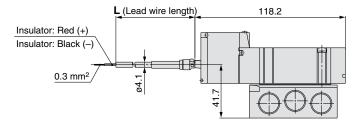




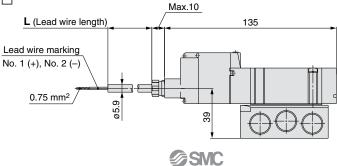
Dimensions: 53-SY7000 (mm)

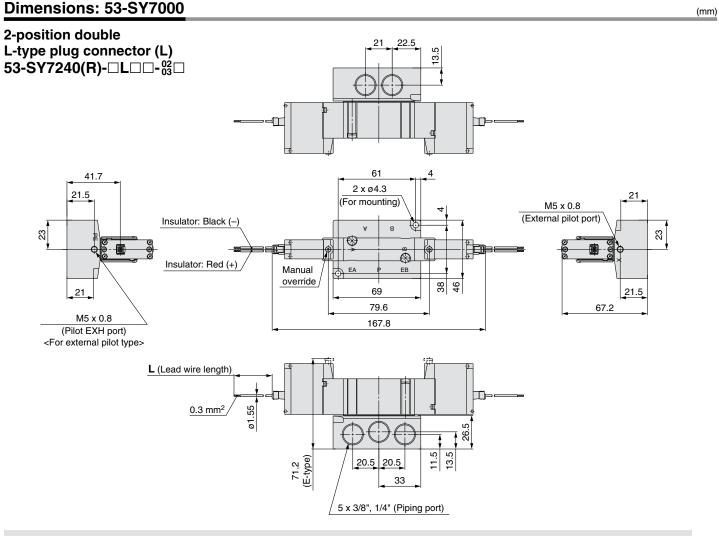


L-type plug connector with cover (LL) 53-SY7140(R)-□LL□□-03 □

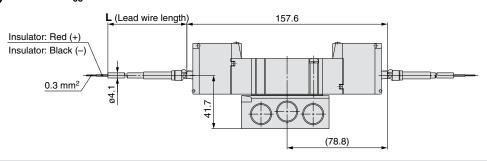


Terminal type (TT) 53-SY7140(R)-□TT□□-%3□

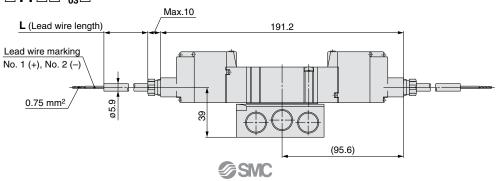




L-type plug connector with cover (LL) 53-SY7240(R)- \Box LL \Box - $_{03}^{02}$



Terminal type (TT) 53-SY7240(R)-□TT□□-03/03□





* Based on IEC 60529

Note)I mpact resistance: No malfunction occurred when test-

ed in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states.

Solenoid Specifications

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Testing was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

Terminal type (TT)

L-type plug connector (L) L-type plug connector with cover (LL)

12 VDC

0.52 W (at rated voltage)

-10% to +10% of rate voltage

Maximum surface temperature 135°C (275°F)

∕ Warning

Electrical entry

Coil rated voltage

Power consumption

Temperature class

Allowable voltage fluctuation

To insure intrinsical safety, the valve is to be installed in

Specifications

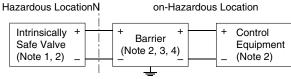
		Series		53-SY5000	53-SY7000	53-SY9000	
Fluid				Air			
			2-position single 4-position dual 3 port valve	0.15 to (0.15 to 0.7 MPa (20 to 100 psi)		
operating pressu	ıre r	ange	2-position double	0.1 to 0	.7 MPa (15 to	100 psi)	
			3-position	0.2 to 0	.7 MPa (30 to	100 psi)	
	Op	erating	pressure range	-100 kPa to	0.7 MPa (-15	to 100 psi)	
External pilot operating	Pil	ot	2-position single	0.25 to (0.7 MPa (35 to	100 psi)	
pressure range	pre	essure	2-position double	0.25 to (0.7 MPa (35 to	100 psi)	
process range	rar	nge	3-position	0.25 to 0.7 MPa (35 to 100 psi)			
Ambient and flui	d te	mperatu	ire	-10 to 50°C (15 to 120°F) (No freezing)			
Max. operating			on single, double on dual 3 port valve		1		
frequency (Hz)		3-posi	tion		1		
Manual override	(Ma	nual op	eration)	Non-locking push type, Push-turn locking slotted type, Push-turn locking lever type		ed type,	
Pilot exhaust me	tho	4	Internal pilot	Main/Pilo	t valve commo	n exhaust	
Filot exhaust me	-11100	u 	External pilot	Pilot va	ılve individual e	exhaust	
Lubrication			Not required				
Mounting orientation			Unrestricted				
Impact/Vibration resistance (m/s²) Note)			150/30				
Enclosure			IP30 (L-type), IP40 (LL-type), IP65 (TT-type)				

an impact and vibration free environment.

Marning

Installation Instructions

InstallationDiagram



- This product must be connected in accordance with the +/- polarity indication
- This product must be connected to a certified intrinsically safe circuit (e.g. Zener barrier) for apparatus group IIC with the following maximum values: Ui = 28 V li = 225 mA (resistively limited)

Pi = 1 W Ci = 0 nF Li = 0 mH

Confirm the solenoid input voltage at the lead wires is 12 VDC \pm 10%. The resistance of the solenoid valve is R 20 + 278 \pm 3% Ohm at 20°C.

• Do not bend or pull cables repeatedly.

Hazardous Locations Specifications

Electrical entry	Terminal type (TT)	L-type plug connector (L) LL-type plug connector (LL)
Hazardous Locations	Class I, II, III Division 1 Groups A. B. C. D. F. F. G.	Class I Division 1 Groups A. B. C. D

Note) **Warning** Do not install in Zone 0 (as defined in IEC 60079-10-1: 2008) or Zone 20 (as defined in IEC 60079-10-2: 2009) (Refer to page 40 for details)

Response Time

Note) Based on dynamic performance test, JIS B 8375-1981 .

Type of actuation	Response time (ms) (at 0.5 MPa) Note)					
Type of actuation	53-SY5000 53-SY7000		53-SY9000			
2-position single	26 or less	38 or less	50 or less			
2-position double	22 or less	30 or less	50 or less			
3-position	38 or less	56 or less	_			
4-position dual 3 port valve	24 or less	_	_			

Note) Response time may be longer depending on the specification of barrier.

. Marning

Note)

- 1. Control equipment connected to the barrier must not use or generate more than 250 V.
- 2. Installation should be in accordance with Canadian Electrical Code or AN-SI/ISA RP12.6 "Installation of Intrinsically Safe Systems for Hazardous (Classified) Locations" and the National Electrical Code or ANSI/NFPA 70.
- 3. Barrier manufacturer's installation drawing must be followed when installing this equipment.
- 4. Multiple barriers are not to be used in parallel unless specifically permitted by the barrier certification.

To insure that intrinsically safe criteria are met, use the below parameters to determine the appropriate barrier.

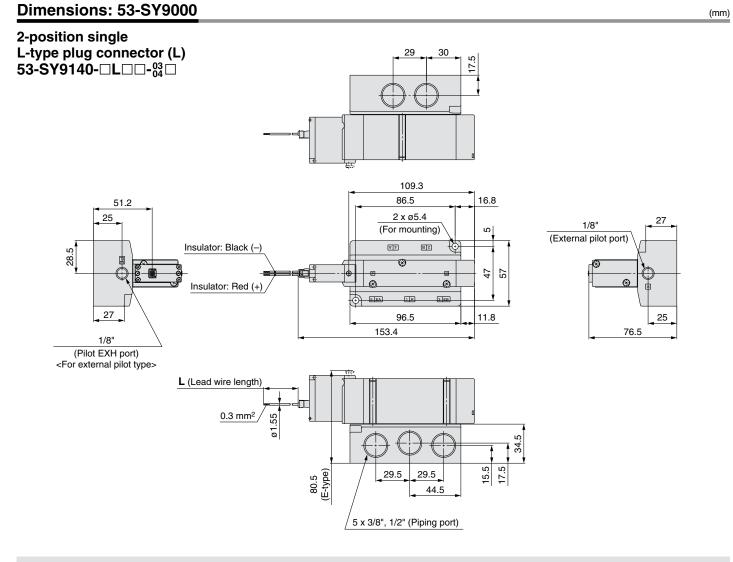
Note) Ccable and Lcable represents the capacitance and inductance of wire added by the consumer from the intrinsically safe equipment to the barrier. Ccable and Lcable values must be used in the system calculations.

I.S. Equipment	Barrier
Ui	Uo (or Voc)
li	lo (or Isc)
Pi	Po
Ci + Ccable	Co (or Ca)
Li + Lcable	Lo (La)

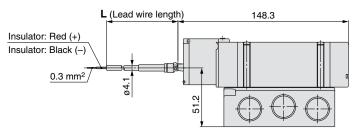
If the cable capacitance and inductance are unknown, use the following values: Ccable = 60 pF/ft., Lcable = 0.2 µH/ft.

If the barrier Po is unknown, it may be calculated using the formula $Po = (Uo \times Io)/4$ or (Voc x Isc)/4.

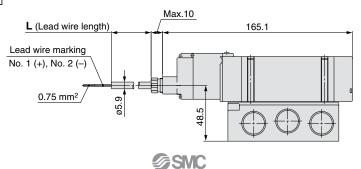




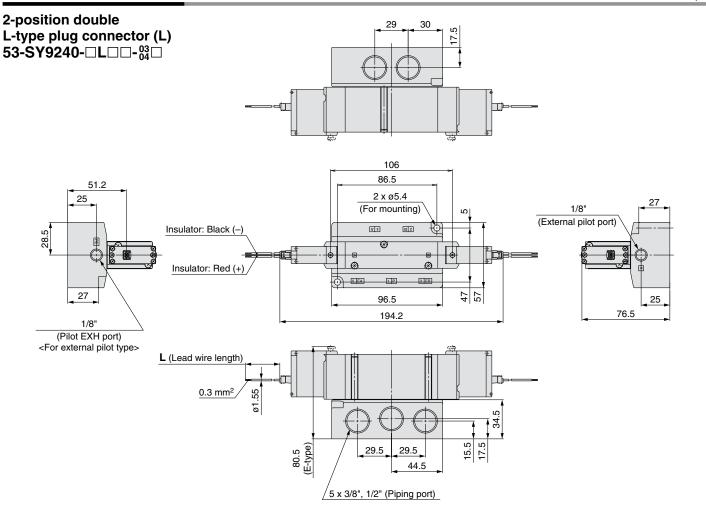
L-type plug connector with cover (LL) 53-SY9140- \square LL \square - $^{03}_{04}\square$



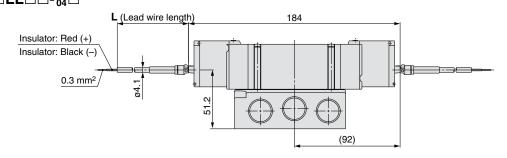
Terminal type (TT) 53-SY9140-□TT□□-⁰³₀₄□



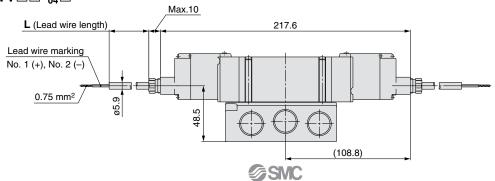
Dimensions: 53-SY9000 (mm)



L-type plug connector with cover (LL) 53-SY9240- \square LL \square - $^{03}_{04}\square$



Terminal type (TT) 53-SY9240-□TT□□-⁰³₀₄□



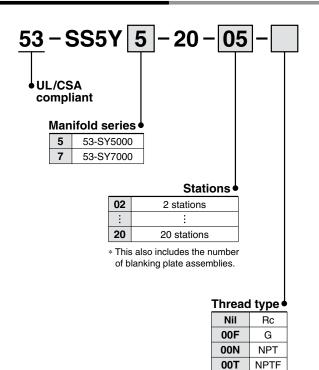
23



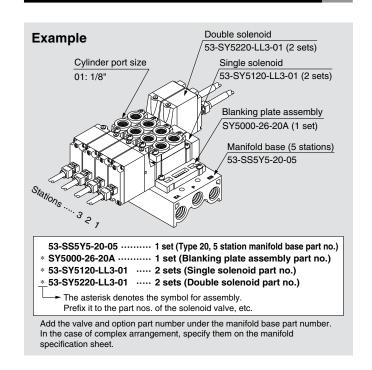
Type 20

5 Port Solenoid Valve Series 53-SY5000/7000 Body Ported Manifold Bar Stock Type

How to Order Manifold



How to Order Valve Manifold Assembly



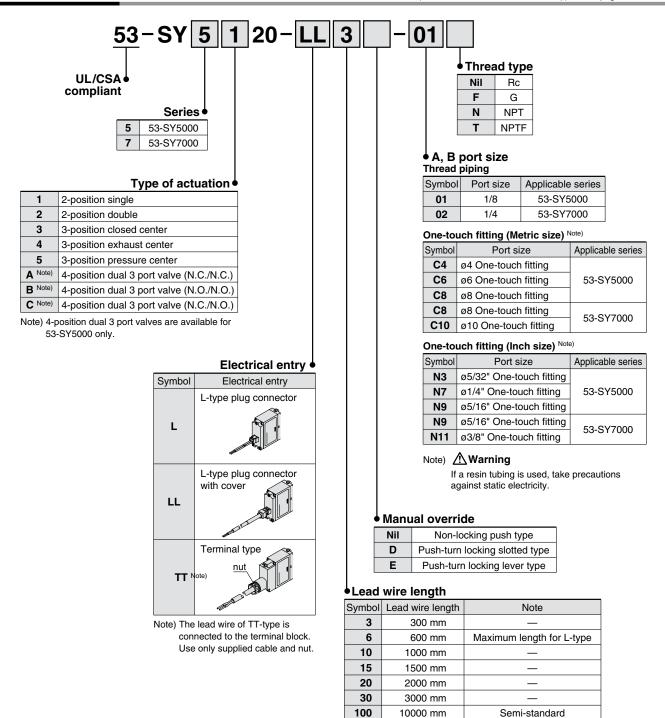
Body Ported Series 53-SY5000/7000

Groups A, B, C, D, E, F, G

Electrical Entry TT Electrical Entry L and LL Hazardous Location Hazardous Location Class I, II, III Class I Division 1 Division 1

Do not install in Zone 0 (as defined in IEC 60079-10-1: 2008) or Zone 20 (as defined in IEC 60079-10-2: 2009)(Refer to page 40 for details)

Groups A, B, C, D



∕!**`**Warning

How to Order Valve

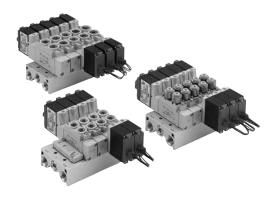
The solenoid must be connected to a safety barrier located in a non-hazardous area. The safety barrier must meet the specifications listed in the Installation Instructions section.

Note) When placing an order for body ported solenoid valve as a single unit, mounting screws and gaskets for manifold are not included. Order them separately, if necessary. (For details, refer to page 30.)

Semi-standard



Series 53-SY5000/7000



Manifold Specifications

	Model	53-SS5Y5-20	53-SS5Y7-20		
Applicable valve		53-SY5□20	53-SY7□20		
Manifold ty	уре	Single bas	se B mount		
P (SUP)/R	(EXH)	Common	SUP/EXH		
Valve stati	ons	2 to 20 sta	ations Note 1)		
A, B port le	ocation	Valve			
	P, EA, EB port	1/4			
Port size	A, B port	1/8 C4 (ø4 One-touch fitting) C6 (ø6 One-touch fitting) C8 (ø8 One-touch fitting) N3 (ø5/32" One-touch fitting) N7 (ø1/4" One-touch fitting) N9 (ø5/16" One-touch fitting)	1/4 C8 (ø8 One-touch fitting) C10 (ø10 One-touch fitting) N7 (ø1/4" One-touch fitting) N11 (ø3/8" One-touch fitting)		
Manifold base weight W (g) n: Stations		W = 36n + 64	W = 43n + 64		

Note 1) For 10 stations or more (5 stations or more for the 53-SS5Y7), supply pressure to P port on both sides and exhaust from EA/EB port on both sides.

Warning If a resin tubing is used, take precautions against static electricity.

Flow-rate Characteristics

	Port	size	Flow-rate characteristics						
Model	1, 5, 3 4, 2		1→	4/2 (P →	A/B)	$4/2 \longrightarrow 5/3 \text{ (A/B} \longrightarrow \text{EA/EB)}$			
	(P, EA, EB)	(A, B)	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	
53-SS5Y5-20	1/4	C8	1.9	0.28	0.48	2.2	0.20	0.53	
53-SS5Y7-20	1/4	C10	3.6	0.31	0.93	3.6	0.27	0.88	

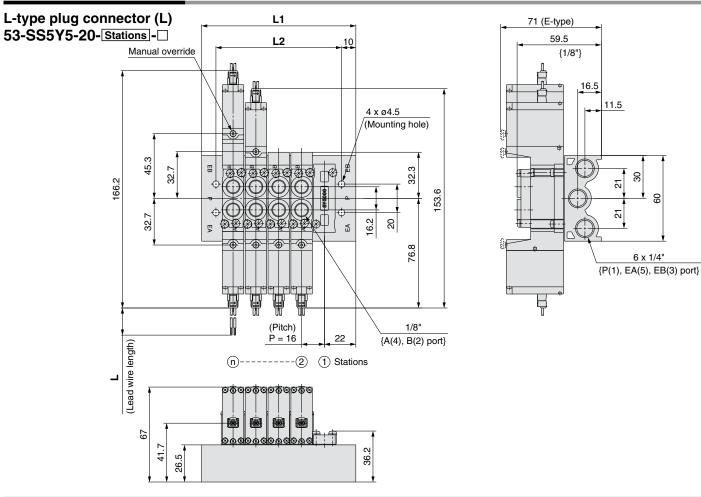
Note) The value is for manifold base with 5 stations and individually operated 2-position type.

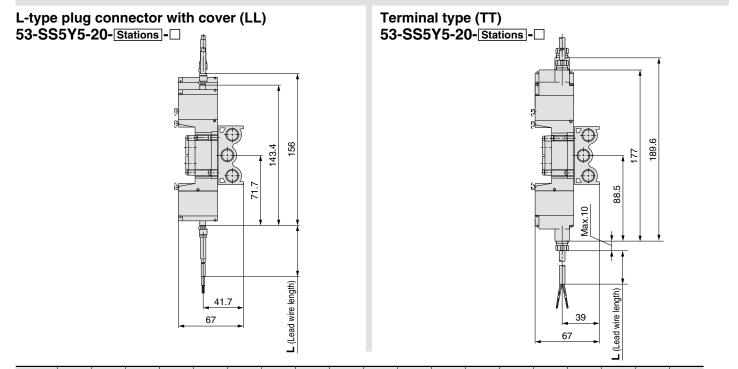


Note 2) Refer to "Manifold Options" on page 30.

Body Ported *Series* 53-SY5000/7000

Dimensions: 53-SY5000 (mm)

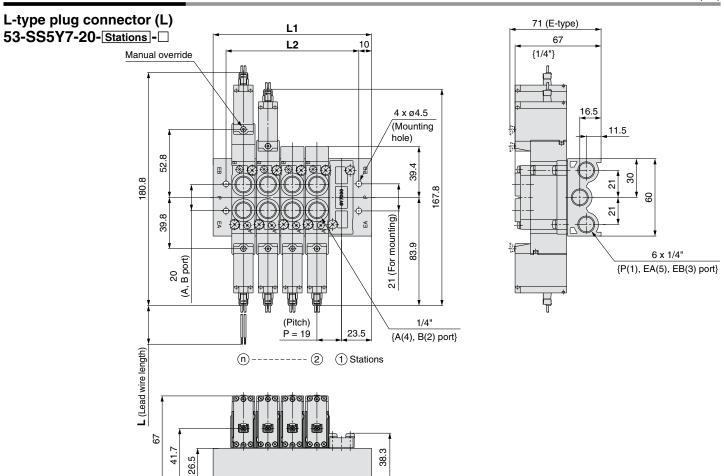


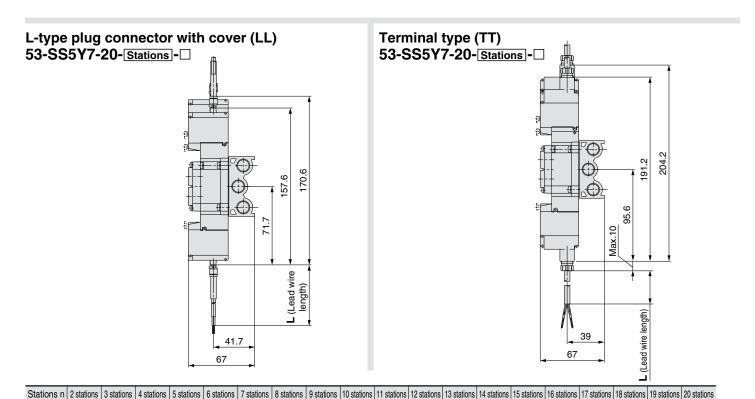


Sta	tions n	2 stations	3 stations	4 stations	5 stations	6 stations	7 stations	8 stations	9 stations	10 stations	11 stations	12 stations	13 stations	14 stations	15 stations	16 stations	17 stations	18 stations	19 stations	20 stations
	L1	60	76	92	108	124	140	156	172	188	204	220	236	252	268	284	300	316	332	348
	L2	40	56	72	88	104	120	136	152	168	184	200	216	232	248	264	280	296	312	328

Series 53-SY5000/7000

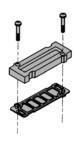
Dimensions: 53-SY7000 (mm)





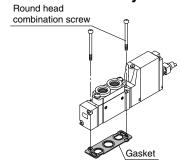
Manifold Options

■ Type 20 Blanking Plate Assembly



Series	Assembly part no.
53-SY5000	SY5000-26-20A
53-SY7000	SY7000-26-22A

■ Gasket Assembly Part No.



Series	Gasket assembly
53-SY5000	SY5000-GS-1
53-SY7000	SY7000-GS-1

Note) Gasket assembly consists of 10 sets of mounting screws and gaskets.



Mounting screw tightening torques

M3: 0.6 lbf·ft (0.8 N·m) M4: 1.0 lbf·ft (1.4 N·m)

⚠ Warning

When mounting a valve on the manifold base or sub-plate, etc., those mounting directions are predetermined. If mounted in the wrong direction, the equipment to be connected may malfunction. Refer to external dimensions, and then mount it.



5 Port Solenoid Valve Series 53-SY5000/7000 **Base Mounted Manifold Bar Stock Type**

How to Order Manifold

Type 41/Compact Type 53 - SS5Y | 5 | Stations • **∮UL/CSA** compliant **02** 2 stations Manifold series 20 stations **5** 53-SY5000 * This also includes the number of blanking plate assemblies. Thread type Rc ♠A, B port size Thread piping G Symbol Port size Applicable series N NPT

One-touch fitting (Metric size)

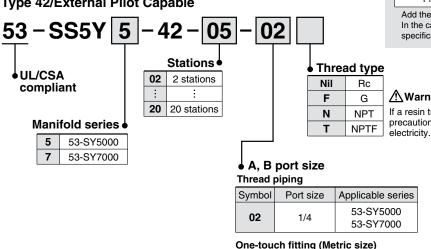
Symbol	Port size	Applicable series	
C6	ø6 One-touch fitting	53-SY5000	
C8	ø8 One-touch fitting		

53-SY5000

One-touch fitting (Inch size)

Symbol	Port size	Applicable series	
N7	ø1/4" One-touch fitting	53-SY5000	
N9	ø5/16" One-touch fitting		

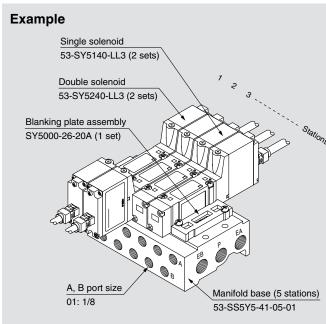
Type 42/External Pilot Capable



Т

NPTF

How to Order Valve Manifold Assembly



53-SS5Y5-41-05-01 ····· 1 set (Type 41, 5 station manifold base part no.) * 53-SY5240-LL3 2 sets (Double solenoid part no.) * 53-SY5140-LL3 2 sets (Single solenoid part no.) *_SY5000-26-20A ········· 1 set (Blanking plate assembly part no.) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part number under the manifold base part number. In the case of complex arrangement, specify them on the manifold

⚠ Warning

If a resin tubing is used, take precautions against static

	<u> </u>		
Symbol	Port size	Applicable series	
C6	ø6 One-touch fitting	53-SY5000	
C8	ø8 One-touch fitting		
C10	ø10 One-touch fitting	53-SY7000	

One-touch fitting (Inch size)

Symbol	Port size	Applicable series	
N7	ø1/4" One-touch fitting	53-SY5000	
N9	ø5/16" One-touch fitting	53-515000	
N11	ø3/8" One-touch fitting	53-SY7000	



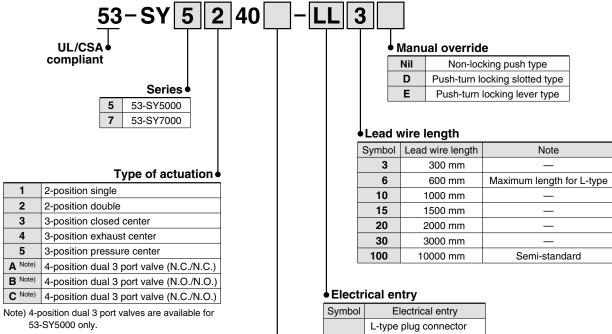
Base Mounted Series 53-SY5000/7000

Electrical Entry TT Hazardous Location Class I, II, III Division 1

Electrical Entry L and LL Hazardous Location Class I Division 1 Groups A, B, C, D, E, F, G Groups A, B, C, D

.Marning

Do not install in Zone 0 (as defined in IEC 60079-10-1: 2008) or Zone 20 (as defined in IEC 60079-10-2: 2009)(Refer to page 40 for details)



Nil	Internal pilot	
R	External pilot Note)	

Note) External pilot is not available for 4-position dual 3-port valves.

• Liectrical entry					
Symbol	Electrical entry				
L	L-type plug connector				
LL	L-type plug connector with cover				
TT Note)	Terminal type				

Note) The lead wire of TT-type is connected to the terminal block. Use only supplied cable and nut.

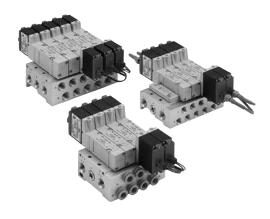


How to Order Valve

The solenoid must be connected to a safety barrier located in a non-hazardous area. The safety barrier must meet the specifications listed in the Installation Instructions section.



Series **53-SY5000/7000**



Manifold Specifications

Model			53-SS5Y5-41	53-SS5Y5-42	53-SS5Y7-42	
Applic	able	valve	53-SY	53-SY7□40		
Manifold type			:	Single base B moun	t	
P (SUP)/R (EXH)				Common SUP/EXH		
Valve static	ons			2 to 20 stations Note 1)	
A, B port Location			Base			
location	· •					
	P, EA, EB port		1/4			
Port size			1/8 C6 (ø6 One-touch fitting) C8 (ø8 One-touch fitting) N7 (ø1/4" One-touch fitting) N9 (5/16" One-touch fitting)	fitting)	1/4 C10 (ø10 One- touch fitting) N11 (ø3/8" One- touch fitting)	
Manifold base weight W (g) n: Stations		W = 61n + 101	W = 79n + 127	W = 100n + 151		

Note 1) For 10 stations or more (5 stations or more for the 53-SS5Y7), supply pressure to P port on both sides and exhaust from EA/EB port on both sides.

Flow-rate Characteristics

Model	Port	size	Flow-rate characteristics									
	1, 5, 3	4, 2	1→	4/2 (P→	A/B)	$4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{EA/EB)}$						
	(P, EA, EB)	(A, B)	C [dm³/(s·bar)]	b	Cv	$C [dm^3/(s \cdot bar)]$	b	Cv				
53-SS5Y5-41	1/4	C8	1.8	0.23	0.44	1.9	0.16	0.45				
53-SS5Y5-42	1/4	C8	1.9	0.20	0.46	1.9	0.12	0.43				
53-SS5Y7-42	1/4	C10	3.0	0.25	0.75	3.0	0.12	0.66				

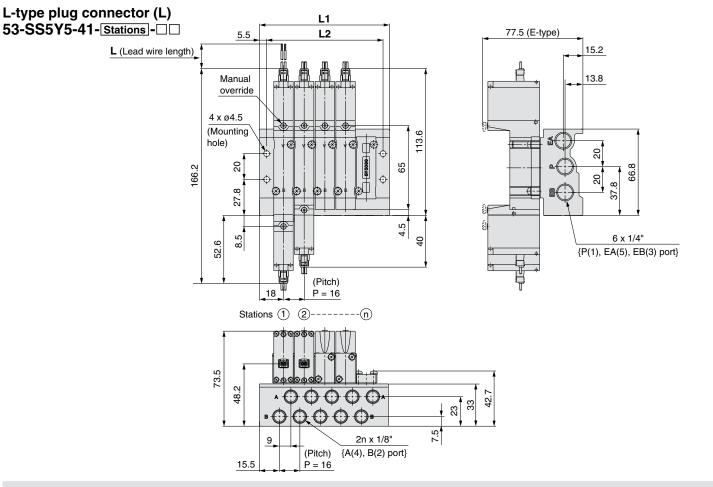
Note) The value is for manifold base with 5 stations and individually operated 2-position type.

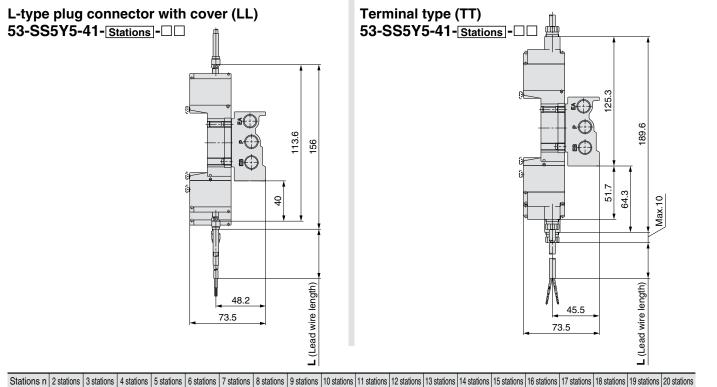


Note 2) Refer to "Manifold Options" on page 37.

Base Mounted *Series 53-SY5000/7000*

Dimensions: 53-SY5000 (mm)





196.5

186

212.5

228.5

218

244.5

234

260.5

250

276.5

266

292.5

282

308.5

298

324.5

314

340.5

330

180.5

52.5

42

L2

68.5

58

84.5

90

74

116.5

106

132.5

122

148.5

138

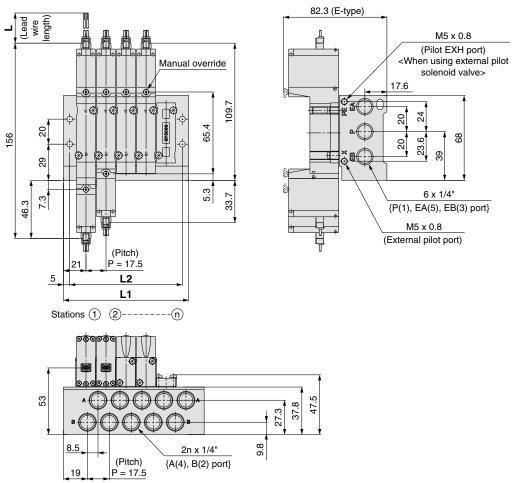
164.5

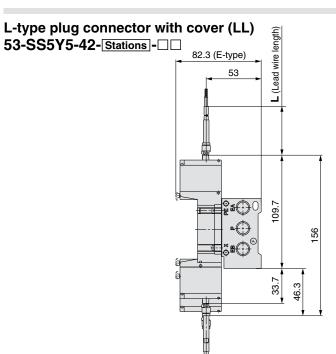
154

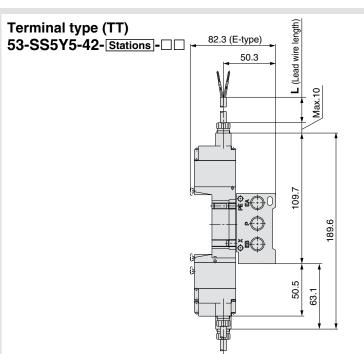
Series 53-SY5000/7000

Dimensions: 53-SY5000 (mm)

L-type plug connector (L) 53-SS5Y5-42-Stations -



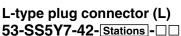


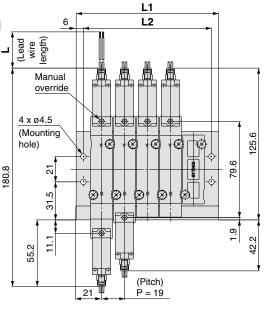


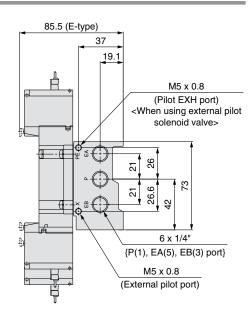
Stations n	2 stations	3 stations	4 stations	5 stations	6 stations	7 stations	8 stations	9stations	10 stations	11 stations	12 stations	13 stations	14 stations	15 stations	16 stations	17 stations	18 stations	19 stations	20 stations
L1	59.5	77	94.5	112	129.5	147	164.5	182	199.5	217	234.5	252	269.5	287	304.5	322	339.5	357	374.5
L2	49.5	67	84.5	102	119.5	137	154.5	172	189.5	207	224.5	242	259.5	277	294.5	312	329.5	347	364.5

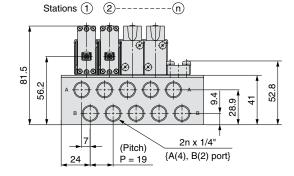
Base Mounted Series 53-SY5000/7000

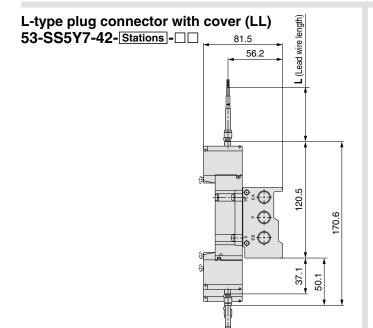
Dimensions: 53-SY7000 (mm)

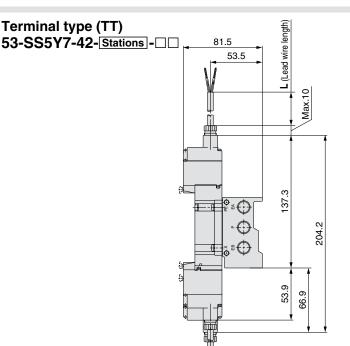










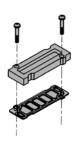


Stations n	2 stations	3 stations	4 stations	5 stations	6 stations	7 stations	8 stations	9 stations	10 stations	11 stations	12 stations	13 stations	14 stations	15 stations	16 stations	17 stations	18 stations	19 stations	20 stations
L1	61	80	99	118	137	156	175	194	213	232	251	270	289	308	327	346	365	384	403
L2	49	68	87	106	125	144	163	182	201	220	239	258	277	296	315	334	353	372	391

Series 53-SY5000/7000

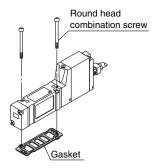
Manifold Options

■ Type 41, 42 Blanking Plate Assembly



Series	Assembly part no.
53-SY5000	SY5000-26-20A
53-SY7000	SY7000-26-22A

■ Gasket Assembly Part No.



Series	Gasket assembly
53-SY5000	SY5000-GS-2
53-SY7000	SY7000-GS-2

Note) Gasket assembly consists of 10 sets of mounting screws and gaskets.



Mounting screw tightening torques

M3: 0.6 lbf·ft (0.8 N·m) M4: 1.0 lbf·ft (1.4 N·m)

Marning

When mounting a valve on the manifold base or sub-plate, etc., those mounting directions are predetermined. If mounted in the wrong direction, the equipment to be connected may malfunction. Refer to external dimensions, and then mount it.





Series 53-SY5000/7000/9000 Specific Product Precautions 1

Be sure to read before handling.

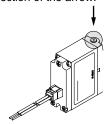
Refer to back cover for Safety Precautions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

Manual Override

⚠ Warning

■ Non-locking push type [Standard]

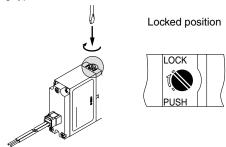
Press in the direction of the arrow.



■ Push-turn locking slotted type [Type D]

While pressing, turn in the direction of the arrow.

If it is not turned, it can be operated the same way as the non-locking type.



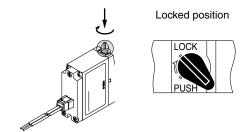
⚠ Caution

When operating the locking type D with a screwdriver, turn it gently using a watchmaker's screwdriver.

[Torque: Less than 0.073 lbf · ft (0.1 N · m)]

■ Push-turn locking lever type [Type E]

While pressing, turn in the direction of the arrow. If it is not turned, it can be operated the same way as the non-locking type.



⚠ Caution

When locking the manual override on the push-turn locking types (D, E), be sure to push it down before turning.

Turning without first pushing it down can cause damage to the manual override and problems such as air leakage, etc.

Exhaust Side

⚠ Caution

The 53-SY series pilot valve and main valve share a common exhaust inside the valve. Therefore, do not block the exhaust port when arranging the piping.

Series 53-SY5000/7000/9000 Used as a 3-Port Valve

⚠ Caution

In case of using a 5-port valve as a 3-port valve

The 53-SY5000/7000/9000 series can be used as normally closed (N.C.) or normally open (N.O.) 3-port port valves by closing one of the cylinder ports (A or B) with a plug. However, they should be used with the exhaust ports kept open.

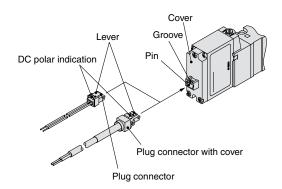
Plug p	oosition	B port	A port		
Type of	actuation	N.C.	N.O.		
Number of solenoids	Single	(A)4 2(B) (EA)5 1 3(EB) (P)	(A)4 2(B) (EA)5 1 3(EB) (P)		
Number o	Double	(A)4 2(B) (EA)5 1 3(EB) (P)	(A)4 2(B) (EA)513(EB) (P)		

How to Use Plug Connector

⚠ Caution

1. Connector attachment/detachment

- To attach a connector, hold the connector between your fingers and insert straight onto the pins of the solenoid valve so that the lever is pushed into the groove and locks.
- To detach a connector, push the lever downward with your thumb, and pull the connector straight out.







Series 53-SY5000/7000/9000 Specific Product Precautions 2

Be sure to read before handling.

Refer to back cover for Safety Precautions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

One-touch Fittings

⚠ Warning

 Please take anti-static precautions appropriate to the use of resin tubing.

⚠ Caution

The pitch determined for each of the 53-SY series piping ports (P, A, B, etc.) is based on the assumption that KJ series One-touch fittings will be used. For this reason, other pipe fittings may interfere with each other depending on their type and size. Dimensions should be confirmed in a pipe fitting catalog before they are used.

Tubing attachment/detachment for One-touch fittings Tubing attachment

- 1. Take tubing having no flaws on its periphery and cut it off at a right angle. When cutting the tubing, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, the tubing may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tubing pulling out after installation or air leakage. Allow some extra length in the tubing.
- Grasp the tubing and push it in slowly, inserting it securely all the way into the fitting.
- After inserting the tubing, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tubing pulling out.

2) Tubing detachment

- While applying equal pressure when pushing in the collar of the fitting, pull out the tubing. If the collar is not pressed down sufficiently, there will be increased bite on the tubing and it will become more difficult to remove.
- If the removed tubing is to be used again, cut off the portion which the fitting was attached before reusing. If the tubing is used as is, problems can occur such as air leakage or difficulty in removing the tubing.

Other Tubing Brands

1. When using other than SMC brand tubing, confirm that the following specifications are satisfied with respect to the tubing outside diameter tolerance.

1) Nylon tubing within ±0.1 mm
2) Soft nylon tubing within ±0.1 mm
3) Polyurethane tubing within +0.15 mm
within -0.2 mm

Do not use tubing that does not meet the above outside diameter tolerances. It may not be possible to connect the tubing and other problems may occur, such as air leakage or the tubing pulling out after being connected.

Solenoid Valve Mounting

⚠ Caution

Mount the valve so there is no slippage or deformation in gaskets, and tighten with the tightening torque as shown below.

Model	Thread size	Tightening torque
53-SY5000	М3	0.6 lbf·ft (0.8 N·m)
53-SY7000	M4	1.0 lbf·ft (1.4 N·m)
53-SY9000	МЗ	0.6 lbf · ft (0.8 N · m)





Series 53-SY5000/7000/9000 **Specific Product Precautions 3**

Be sure to read before handling.

Refer to back cover for Safety Precautions and "Handling Precautions for SMC Products" (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

Safety

1. General recommendation

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by label of "Caution", "Warning" or "Danger". To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

Note 1) ISO 4414: Pneumatic fluid power - Recommendations for the application of equipment to transmission and control systems.

Note 2) JIS B 8370: Pneumatic system axiom.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

⚠ Danger :

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

2. Specific recommendations

∕!\ Warning

- 1. This product enclosure is made of Aluminum alloy. Care must be taken to avoid ignition hazards due to impact or friction.
- 2. The valves within the scope of this document must not be used with plastic manifolds.
- 3. Electrical entry TT is approved for Class I, II, III, Division 1, Groups A, B, C, D, E, F, G.

Electrical entry L and LL is approved for Class I, Division 1, Groups A, B, C, D. 4. Do not install in Zone 0 (as defined in IEC 60079-10-1:2008)

or Zone 20 (as defined in IEC 60079-10-2:2009) Zone 0 area classification: An area in which an explosive gas atmosphere is present continuously or for long periods or

frequently. Zone 20 area classification: A place in which an explosive dust atmosphere, in the form of a cloud of dust in air, is present continuously, or for long periods or frequently.

Installation

🗥 Warning

• Do not install unless the safety instructions have been read and understood.

1. Electrical connection

\ Caution

- When DC power is connected to a solenoid valve equipped with light and/or surge voltage suppressor, check for polarity indica-
- For polarity indications:

No diode to protect polarity: if polarity connection is wrong, the diode in the valve or switching device at control equipment or power supply may be damaged.

With diode to protect polarity: if polarity connection is wrong, the valve does not switch.

Maintenance

\land Warning

- Do not make any modification to the product.
- Substitution of components may impair intrinsic safety.
- To prevent a potential ESD hazard, clean with only a damp cloth.

Limitation of Use

∕∖ Warnina

- Do not exceed any of the specifications laid out in the "Installation" section of this document or the specific product catalog.
- Refer to "Specific recommendations" section for additional, product specific information.

Installation Diagram

⚠ Warning



- This product must be connected in accordance with the +/- polarity indication.
- This product must be connected to a certified intrinsically safe circuit (e.g. Zener barrier) for apparatus group IIC with the following maximum values

Ui = 28 V li = 225 mA (resistively limited)

Pi = 1 W Ci = 0 nF Li = 0 mH

Confirm the solenoid input voltage at the lead wires is 12 VDC 10%. The resistance of the solenoid valve is R 20 + 278 3% Ohm at 20C.

Do not bend or pull cables repeatedly.

. Marning

Note)

- 1. Control equipment connected to the barrier must not use or generate more than 250 V.
- 2. Installation should be in accordance with Canadian Electrical Code or ANSI/ISA RP12.6 "Installation of Intrinsically Safe Systems for Hazardous (Classified) Locations" and the National Electrical Code or ANSI/NFPA 70.
- 3. Barrier manufacturer's installation drawing must be followed when installing this equipment.
- 4. Multiple barriers are not to be used in parallel unless specifically permitted by the barrier certification.

To insure that intrinsically safe criteria are met, use the below parameters to determine the appropriate barrier.

Note) Ccable and Lcable represents the capacitance and inductance of wire added by the consumer from the intrinsically safe equipment to the barrier. Ccable and Lcable values must be used in the system calculations. I C Equipment

i.S. Equipment		Barrier
Ui	≥	Uo (or Voc)
li	≥	lo (or Isc)
Pi	≥	Po
Ci + Ccable	≤	Co (or Ca)
Li + Lcable	≤	Lo (La)

If the cable capacitance and inductance are unknown, use the following values: Ccable = 60 pF/ft., Lcable = $0.2 \mu H/ft$.

If the barrier Po is unknown, it may be calculated using the formula Po = (Uo x lo)/4 or (Voc x lsc)/4.



⚠ Safety Precautions

These Safety Precautions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

 $\ast 1)$ ISO 4414: Pneumatic fluid power – General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots – Safety.

etc.

⚠ Warning

 The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited Warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited Warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited Warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

⚠ Safety Precautions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.



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