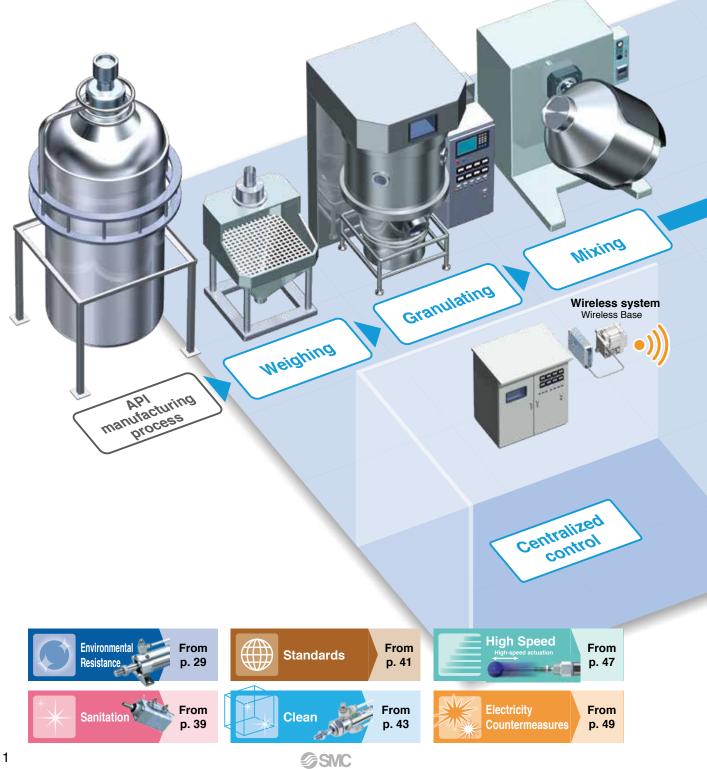
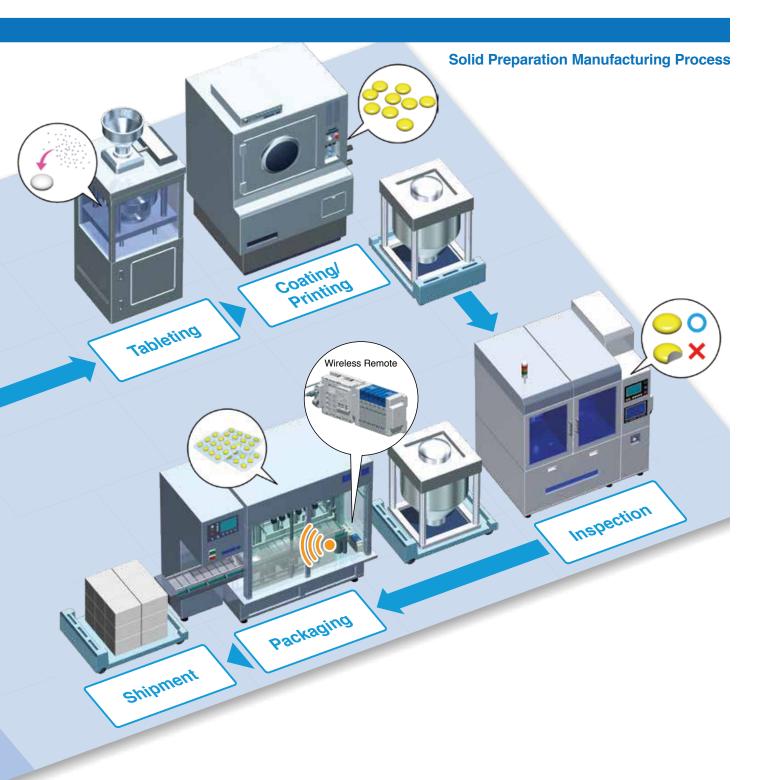
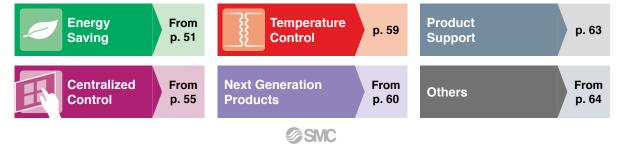




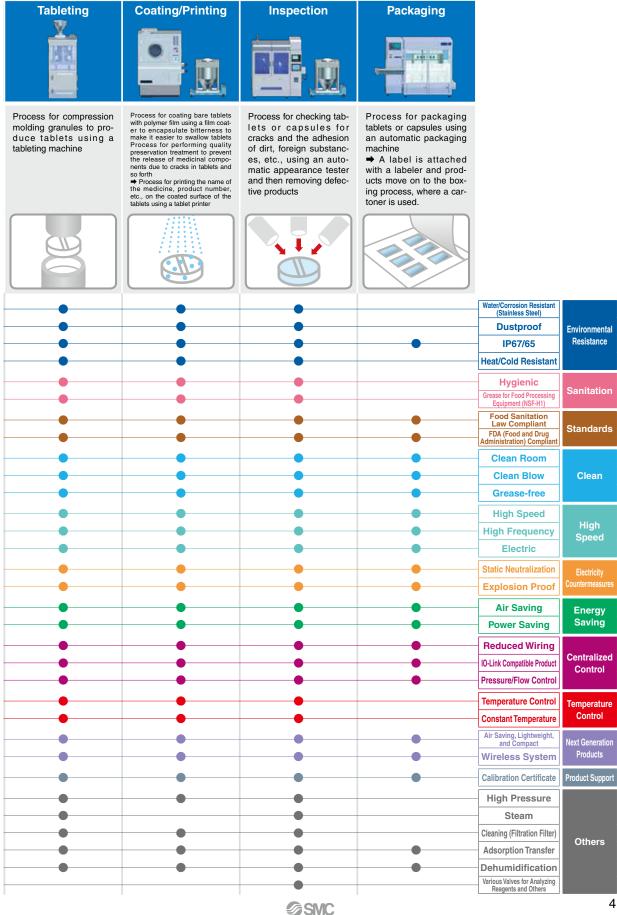
### Equipment for Pharmaceutical Manufacturing **Solid Preparation Manufacturing Process**

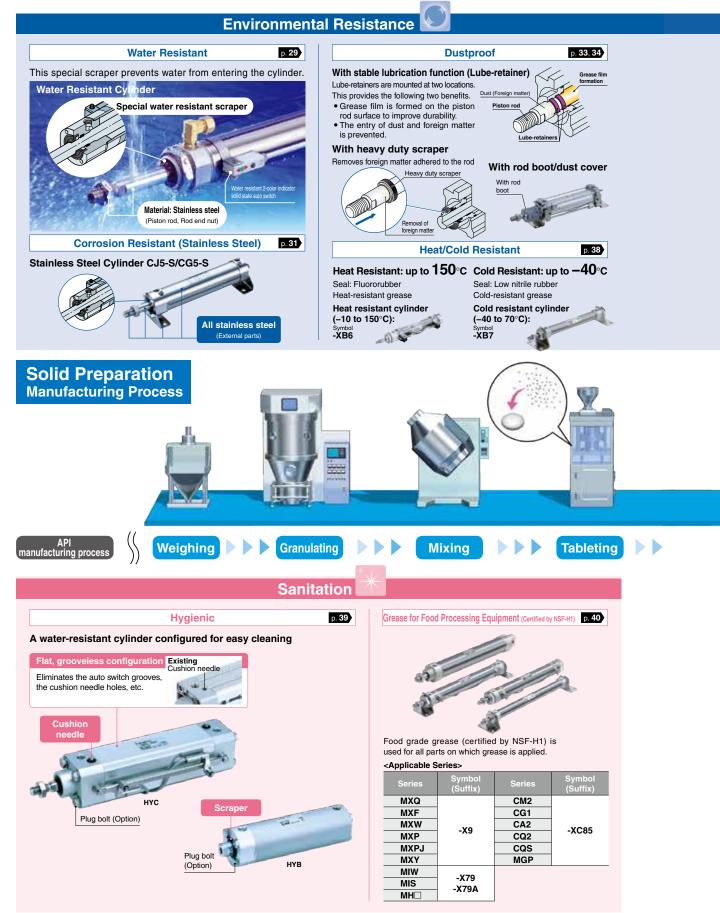






		Weighing	Granulating	Mixing
Solid Preparation Manufacturing Process		Process for sieving pharma- ceutical ingredients, imple- menting pretreatment (e.g. pul- verization), and accurately weighing ingredients	Process for granulating powder ingredients that have been pul- verized and weighed	Process for mixing granulated powder uniformly using a mixer
	Water/Corrosion Resistant (Stainless Steel)	•	•	•
Environmental	Dustproof	•	•	•
Resistance	IP67/65	•	•	•
	Heat/Cold Resistant	•	•	•
Operation	Hygienic	•	•	•
Sanitation	Grease for Food Processing Equipment (NSF-H1)	•	•	•
Standards	Food Sanitation Law Compliant FDA (Food and Drug Administration) Compliant	•	•	•
	Clean Room		•	•
Clean	Clean Blow		•	•
	Grease-free		•	•
	High Speed		•	•
High Speed	High Frequency		•	•
	Electric	•	•	•
Electricity	Static Neutralization	•	•	•
Countermeasures	Explosion Proof	•	•	•
Energy	Air Saving	•	•	•
Saving	Power Saving	•	•	•
	Reduced Wiring	•	•	•
Centralized Control	IO-Link Compatible Product	•	•	•
	Pressure/Flow Control	•	•	•
Temperature	Temperature Control	•	•	•
Control	Constant Temperature	•	•	•
Next Generation	Air Saving, Lightweight, and Compact	•	•	•
Products	Wireless System	•	•	•
Product Support	Calibration Certificate	•	•	•
	High Pressure	•	•	•
	Steam	-	•	•
0	Cleaning (Filtration Filter)	•	•	•
Others	Adsorption Transfer			
	Dehumidification	•	•	•
	Various Valves for Analyzing Reagents and Others			
3				

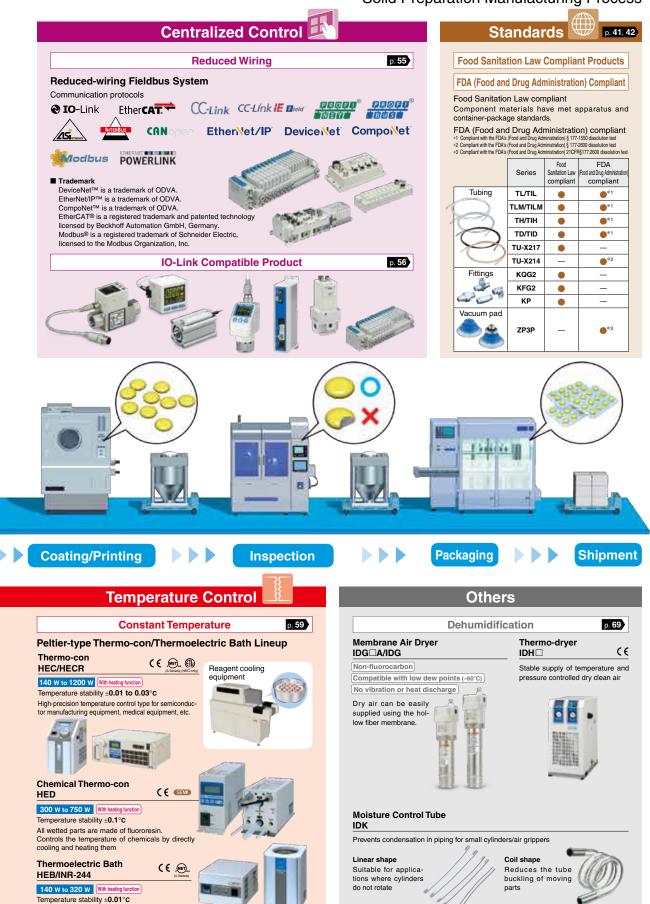








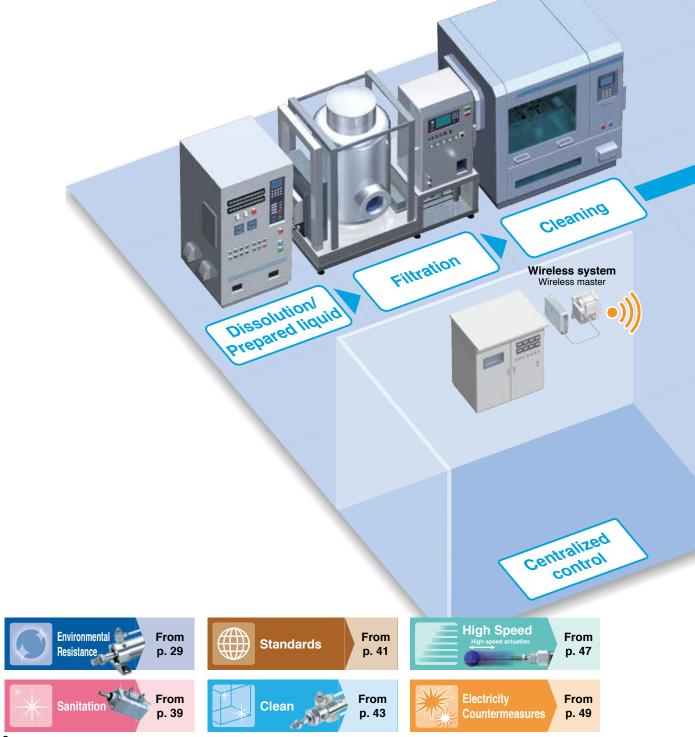
**SMC** 

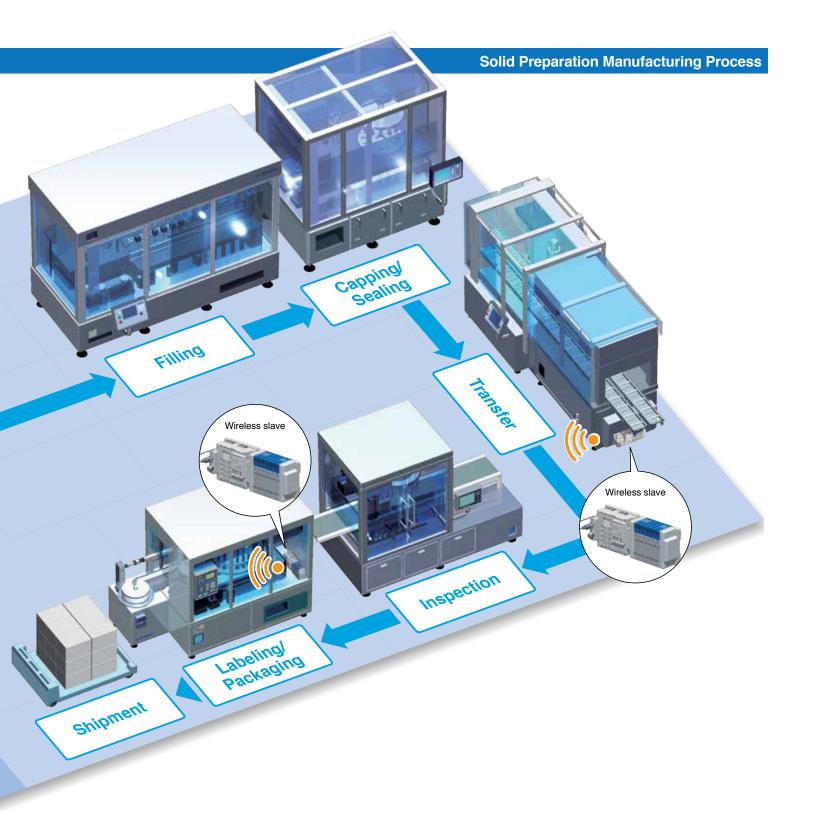


**SMC** 

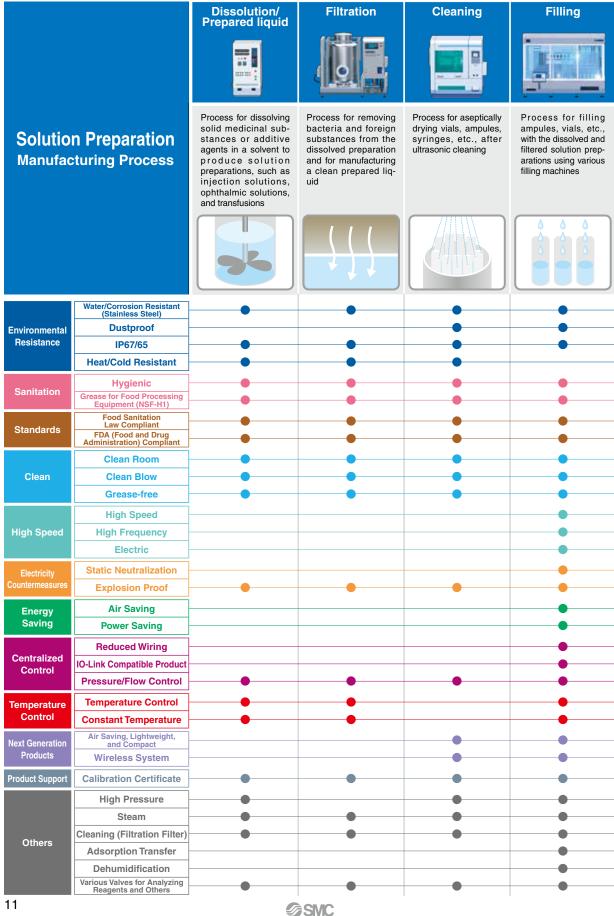
Accurately controls the temperature of the water in the bath

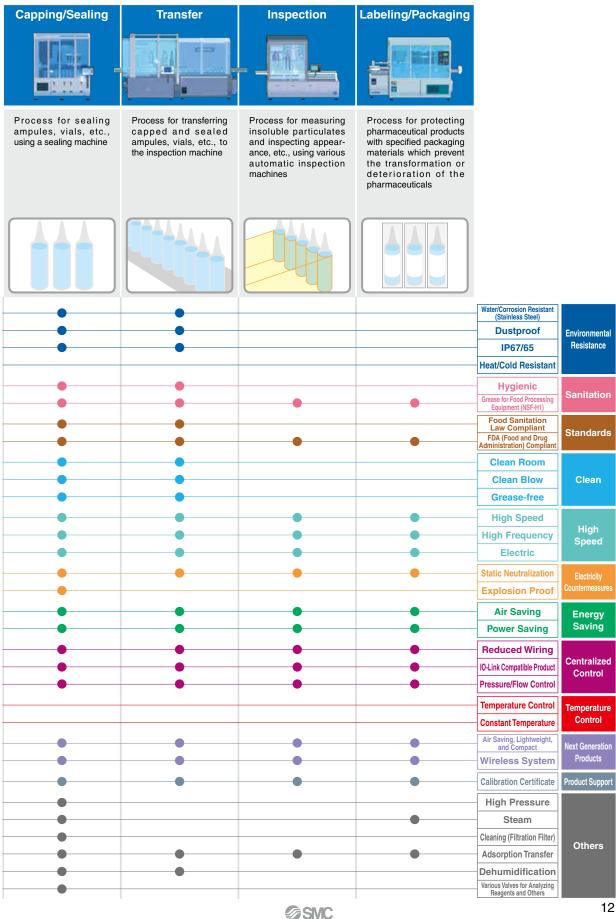
# Equipment for Pharmaceutical Manufacturing Solid Preparation Manufacturing Process

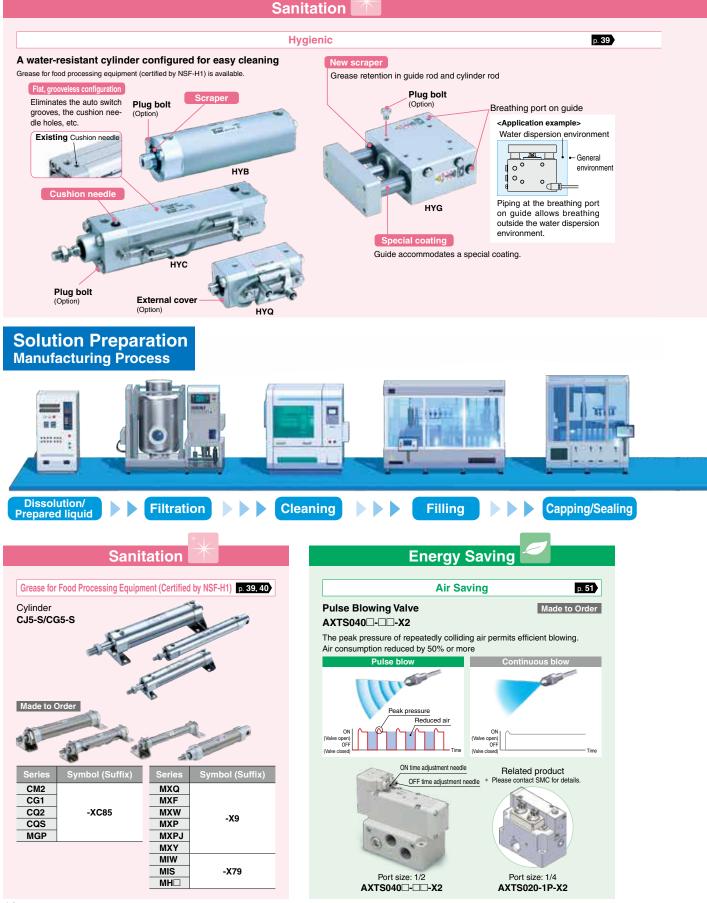


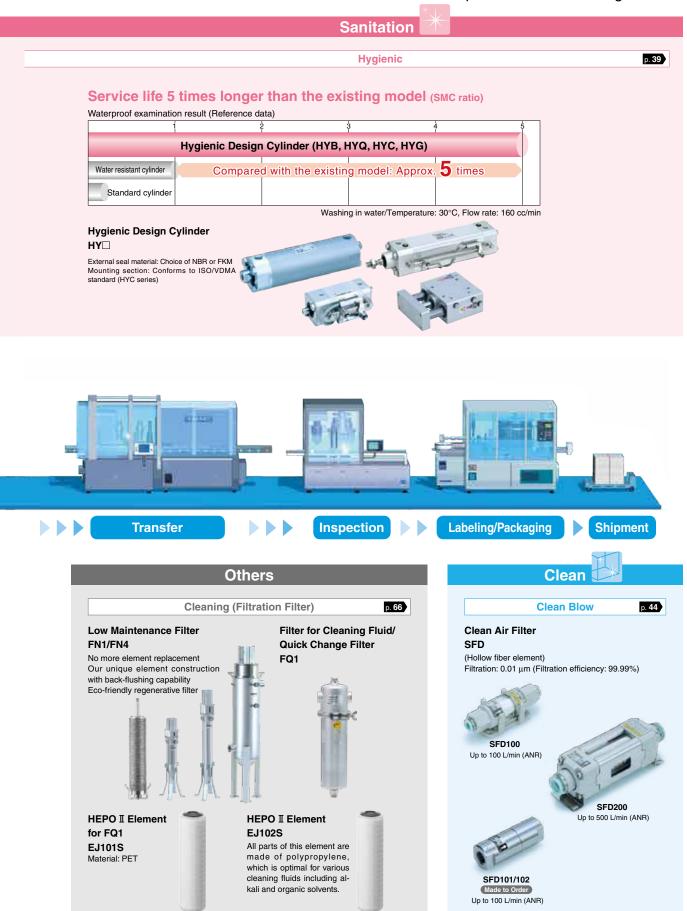




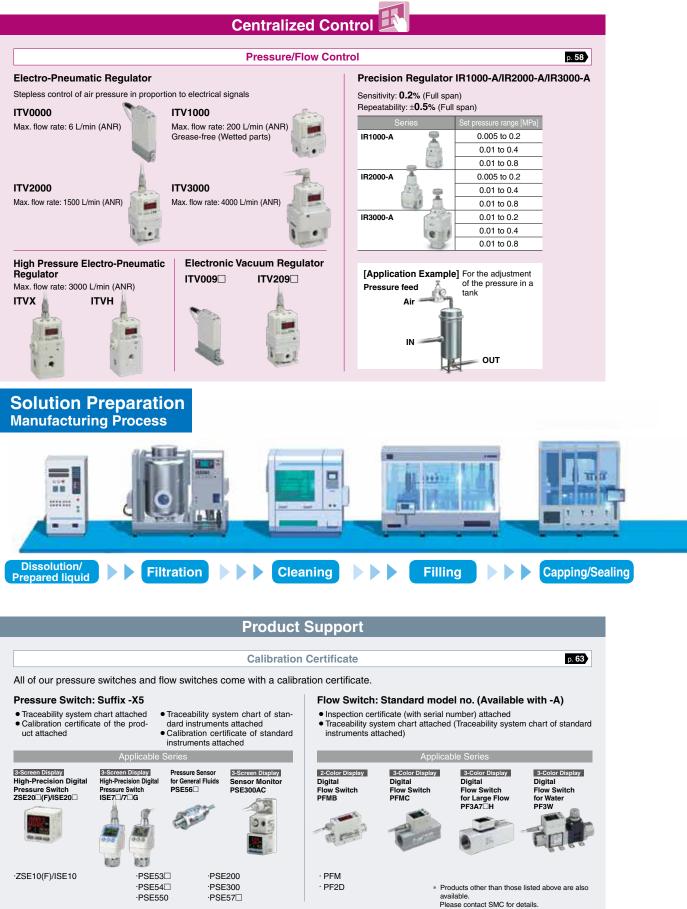






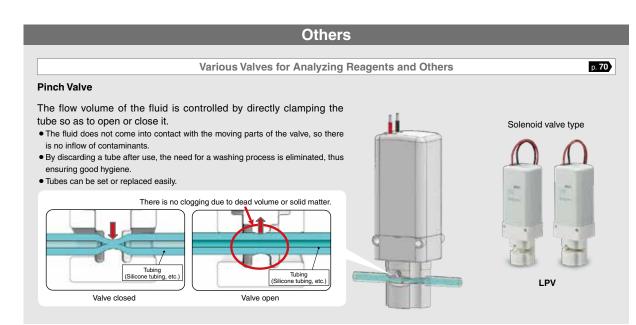


**SMC** 



	Corrosion Resistant (Stainless	Steel)	p. 30 to 3
Cylinder	Stainless Steel Foot Bracket,	Description	Mode
CJ5-S/CG5-S	Flange Bracket, Single Knuckle Joint,	External stainless steel cylinder	-XB12
All stainless steel specifications (External Stainless steel 304 is used for external metal parts.	Double Knuckle Joint	Made of stainless steel	-XC6
Corrosion resistance is improved even in environmen exposure to water.	its with	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel	-XC7
		Double clevis and double knuckle joint pins made of stainless steel	-XC27
A CONTRACTOR	NO 00	Made of stainless steel (Combination of XC7 and XC68)	-XC6
A A A	• N • M	Made of stainless steel (with hard chrome plated piston rod)	-XC6
JS SRH O	tainless Steel 316 S Couplers Speed ne-touch/ KKA Controller isert Fittings ASG	r Sensor for Vacuum Ejector L General Fluids ZH□□-X267 L	Chemica Liquid Va
JS SRH O	ne-touch/ KKA Controlle	r Sensor for Vacuum Ejector L	iquid V

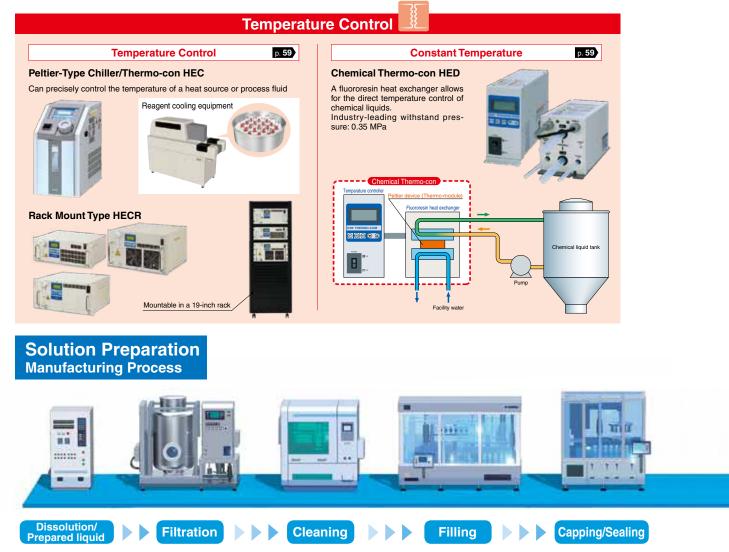
Transfer



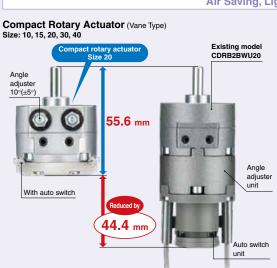




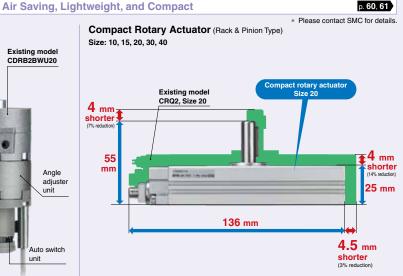




#### **Next Generation Products**



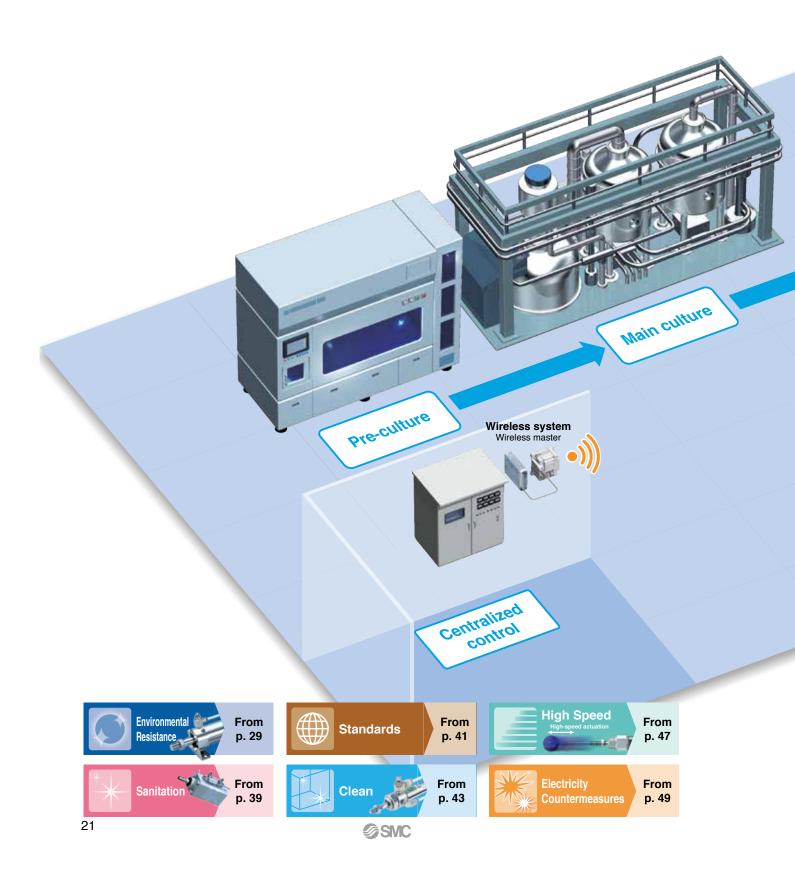
Weight: **48%** reduction (222 g  $\rightarrow$  **115** g) (For size 20) Overall length: **44%** reduction (100 mm  $\rightarrow$  **55.6 mm**) (For size 20)

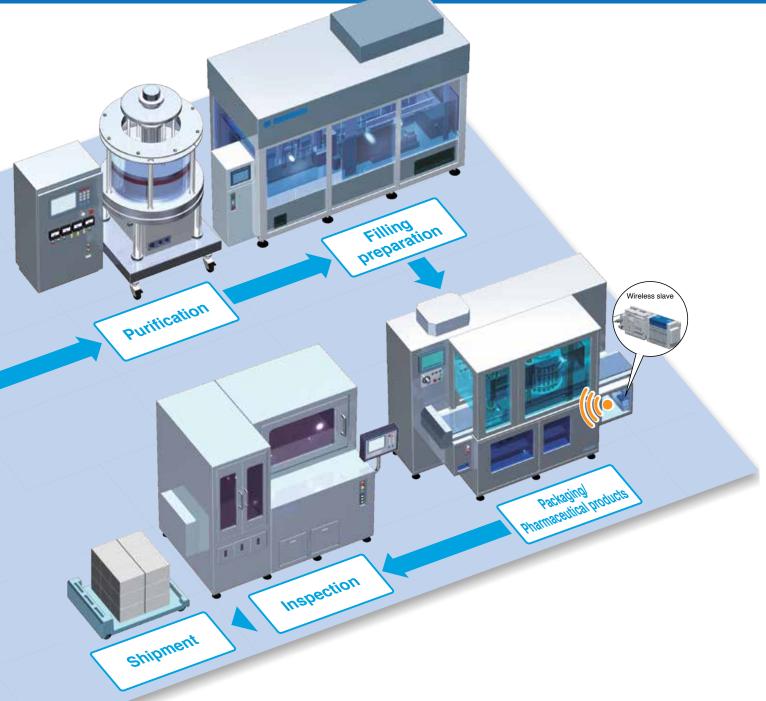


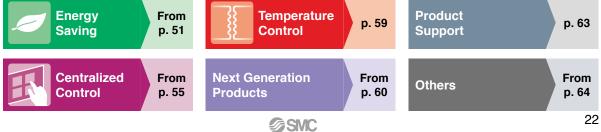
Weight: **29%** reduction (700 g  $\rightarrow$  500 g) (For size 20) Height: **7%** reduction (59 mm  $\rightarrow$  55 mm) (For size 20)



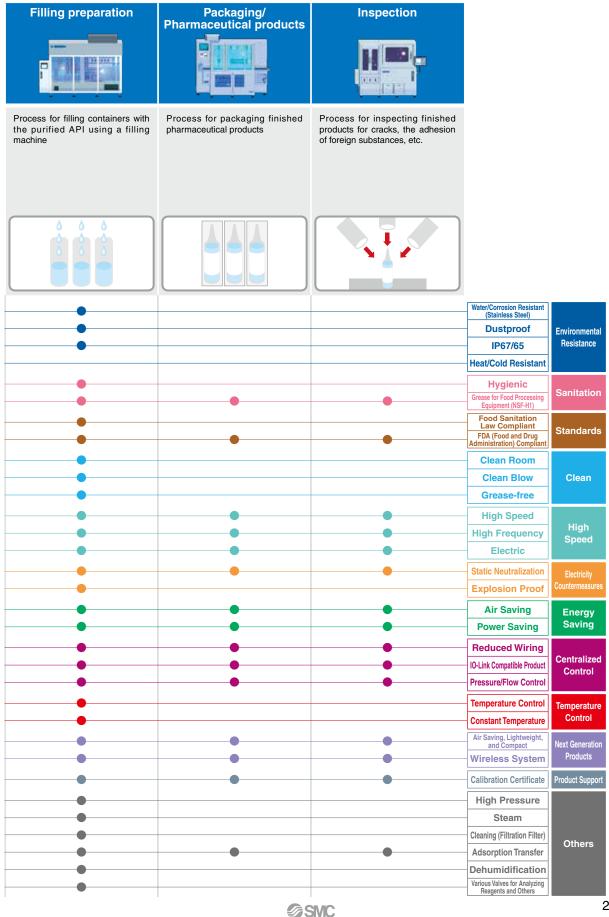
# Equipment for Pharmaceutical Manufacturing Bio-pharmaceuticals Manufacturing Process

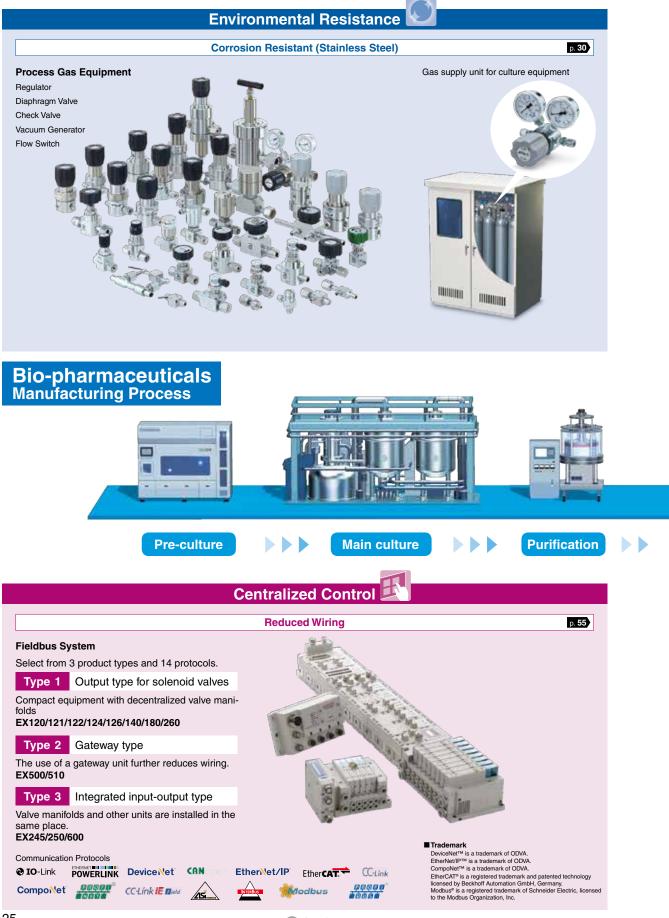






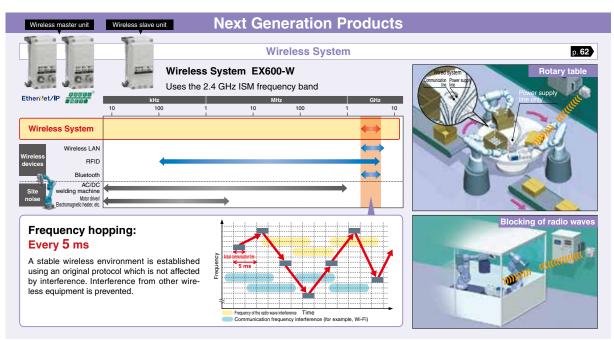
		Pre-culture	Main culture	Purification
Bio-pharmaceuticals Manufacturing Process		Process for culturing cells (The cells are grown in a cul- ture medium.)	Process for further culturing cells using a large culture tank subsequent to the pre-culture	Process for removing cells from the culture medium, and then removing impurities using a chromatography to enhance the purity of the API
	Water/Corrosion Resistant (Stainless Steel)	•	•	•
Environmental	Dustproof			
Resistance	IP67/65	•	•	•
	Heat/Cold Resistant			
O sultation	Hygienic	•	•	•
Sanitation	Grease for Food Processing Equipment (NSF-H1)			
	Food Sanitation Law Compliant	•	•	•
Standards	FDA (Food and Drug Administration) Compliant	•	•	•
	Clean Room	•	•	•
Clean	Clean Blow	•	•	
	Grease-free	•	•	•
	High Speed			
High Speed	High Frequency			
	Electric			
Electricity	Static Neutralization			
Countermeasures	Explosion Proof	•	•	•
Energy	Air Saving			
Saving	Power Saving			
	Reduced Wiring			
Centralized	IO-Link Compatible Product			
Control	Pressure/Flow Control	-	•	•
Temperature	Temperature Control			
Control	Constant Temperature	•	•	•
Novt Concretion	Air Saving, Lightweight,	-	-	
Next Generation Products	and Compact Wireless System			•
Product Support	Calibration Certificate			
	High Pressure	•		
	Steam			
	Cleaning (Filtration Filter)			
Others	Adsorption Transfer	•		
	Dehumidification	•	•	•
	Various Valves for Analyzing Reagents and Others	-		
23		<b>SWC</b>		





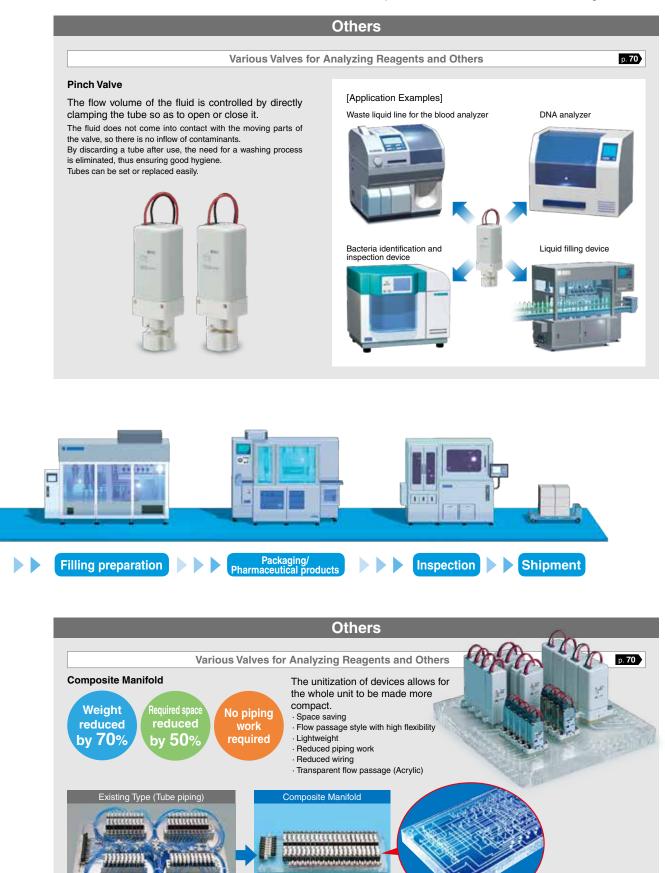












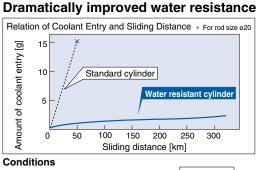
### Environmental Resistance

### Water Resistant

### Water Resistant Cylinders

- Applicable for use in environments with water splashing CM2/CG1/CQ2/CA2/MB/MB1/MGPM/MGGM
- The use of a special scraper allows for improved water resistance compared with standard cylinders.









Description	Series	Bore size [mm]
Air cylinder	CM2	20, 25, 32, 40
Air cylinder	CG1	32, 40, 50, 63, 80, 100
Compact cylinder	CQ2	20, 25, 32, 40, 50, 63, 80, 100
Air cylinder	CA2	40, 50, 63, 80, 100
Air cylinder	MB	32, 40, 50, 63, 80, 100
Square tube type air cylinder	MB1	32, 40, 50, 63, 80, 100
Compact guide cylinder	MGPM	20, 25, 32, 40, 50, 63, 80, 100
Guide cylinder	MGGM	32, 40, 50, 63, 80, 100

#### Hygienic Design Cylinder HY

• Service life 5 times longer than water resistant cylinders



Service	Service life 5 times longer than the existing model (SMC ratio)					
Waterproof examination result (Reference data)						
	1	ģ	ģ	4	5	

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p. 89

waterproof exam	iniation result (Re	elerence data)			
1		2	3	4 5	i
Hygienic Design Cylinder (HY		B, HYQ, HYC,	HYG)		
Water resistant cylinder	Compared	with the existing	ng model: App	rox. 5 times	
Standard cylinder					
		Washing in wa	ter/Temperature: 3	30°C, Flow rate: 160	cc/min
Ту	ре	Series	Action	Bore	size [mm]
Round type	e	HYB		20, 25, 32, 4	0, 50, 63, 80, 100
Basic type		HYQ	Double	20, 25,	32, 40, 50, 63
ISO standa	rd type	HYC	acting	32,	40, 50, 63
With guide		HYG		20, 25,	32, 40, 50, 63

#### Stainless Steel Cylinder CJ5-S/CG5-S

- With special water resistant scraper
- External metal parts: Stainless steel 304, Seal: Choose from NBR or FKM

• Grease for food processing equipment (certified by NSF-H1)

Series	Action	Bore size [mm]	
CJ5-S	Double esting	10, 16	
CG5-S	Double acting	20, 25, 32, 40, 50, 63, 80, 100	



#### High Power Cylinder RHC-XC93

#### XC93: With greater water resistance + a stable lubrication function

 Smooth cushioning from high-speed operation (3000 mm/s) with light loads to low/ medium-speed operation with heavy loads

Provides 10 to 20 times the energy absorption capacity of general purpose cylinders\*1
 \*1 CG1 series





### **Environmental Resistance** Corrosion Resistant (Stainless Steel)

#### Stainless Steel Equipment

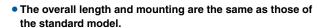
Guide rod

.

Bolt Plate

Piston rod





Water resistant solid state auto switches can be mounted. D-M9□A

Laser marking (Cylinder plate) Can not be peeled off, even when wet

• For use with grease for food processing equipment (certified by NSF-H1)

#### Corrosion Resistant (Stainless Steel) Environmental Resistance

#### Stainless Steel Cylinder CJ5-S/CG5-S

- External metal parts: Stainless steel 304, Seal: Choose from NBR/FKM
- Grease for food processing equipment (certified by NSF-H1)

p. 90

Series	Action	Bore size [mm]	
CJ5-S Dauble patient		10, 16	
CG5-S	Double acting	20, 25, 32, 40, 50, 63, 80, 100	

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#### **Floating Joint** Stainless Steel Type

JS





Stainless Steel Foot Bracket, Flange Bracket,

#### Made to Order

#### Stainless steel parts improve corrosion resistance.

#### Symbol **External Stainless Steel Cylinder: -XB12**

A cylinder that uses stainless steel that excels in rust resistance for all external parts that are exposed to the surrounding environment. Its external dimensions and installation dimensions are identical to those of the standard CM2 series.

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#### <Applicable Series>

Air cylinder	CM2
CM2	CM2W
Non-rotating rod type	CM2K

#### Symbo Made of Stainless Steel: -XC6

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

#### <Applicable Series>

Series	Description	Model
	Air cylinder	CM2-Z
	Air cylinder	CM2W-Z
	Non-rotating rad type	CM2K-Z
	Non-rotating rod type	CM2KW-Z
	Direct mount type	CM2R-Z
CM2	Non-rotating rod, Direct mount type	CM2RK-Z
	Centralized piping type	CM2□□P
	Smooth cylinder	CM2Y-Z
	Air-hydro type	CM2H-Z
	Direct mount type, Air-hydro type	CM2RH-Z
	End lock cylinder	CBM2
	Air cylinder	CG1-Z
CG1	Double rod type	CG1W-Z
CGI	Direct mount type	CG1R-Z
	Smooth cylinder	CG1Y-Z
MB*2	Air autieder	MB-Z*3
MB	Air cylinder	MBW-Z*3
MB1*2	Air cylinder	MB1-Z*3
	End lock cylinder	CBA2*1
CA2*2	Air hydro typo	CA2H
	Air-hydro type	CA2W⊟H
	Air autindar	CS1
CS1*2	Air cylinder	CS1W
	Air-hydro type	CS1H

Series	Description	Model
	Compact cylinder	CQS
COS	Compact cymlder	CQSW
Cus	Non-rotating rod type	CQSK
	Anti-lateral load type	CQS⊟S
	Compost sulindor	CQ2-Z
	Compact cylinder	CQ2W-Z
	Axial piping type (Centralized piping type)	CQP2
CQ2	Long stroke	CQ2-Z
	Anti-lateral load type	CQ2□S-Z
	Water-resistant compact cylinder	CQ2□ <sup>R</sup> <sub>V</sub> -Z
	Water resistant, axial piping	
MU	Plate cylinder	MU-Z
		CVM5
<b>0</b> 1/	Valve mounted air cylinder	CVM5K
cv		CV3
		CVS1
MGP	Compact guide cylinder	MGP-Z
MGG	Guide cylinder	MGG
MGC	Guide cylinder	MGC
CXS	Dual rod cylinder	CXSM
CXSJ	Dual rod cylinder compact type	CXSJM
RHC	High power cylinder	RHC
*2 There is	de locking type only a maximum stroke limit for CA2, MB, MB1 (ø100), ailable for ø125 type	and CS1 cylinders.

### **Environmental Resistance** Corrosion Resistant (Stainless Steel)

#### Made to Order

Stainless steel parts improve corrosion resistance.

#### p. **89**

### Tie-rod, Cushion Valve, Tie-rod Nut, etc. Made of Stainless Steel: -XC7

When using in locations where the rust generation or corrosion likelihood exists, the standard parts material have been partly changed to the stainless steel.

#### <Applicable Series>

Description	Model
Standard type	MB-Z
Standard type	MBW-Z
Non-rotating rad type	MBK-Z
Non-rotating rod type	MBKW-Z
Cylinder with end lock	MBB
Smooth cylinder	MBY-Z
Standard tura	MB1-Z
	MB1W-Z
Non-rotating rod type	MB1K-Z
	Standard type Non-rotating rod type Cylinder with end lock Smooth cylinder Standard type

Series	Description	Model
CA2	Standard turna	CA2-Z
	Standard type	CA2W-Z
		CA2K
	Non-rotating rod type	CA2KW
	End lock cylinder	CBA2
	Smooth cylinder	CA2Y-Z
сv	Valve mounted air cylinder	CV3
		CVS1
		CV3K
		CVS1K

### Symbol Double Clevis and Double Knuckle Joint Pins Made of Stainless Steel: -XC27

To prevent the oscillating portion of the double clevis or the double knuckle joint from rusting, the material of the pin and the retaining ring has been changed to stainless steel.

#### <Applicable Series>

Series	Description	Model
CM2	Standard type	CM2-Z
	Non-rotating rod type	CM2K-Z
	End lock cylinder	CBM2
	Smooth cylinder	CM2Y-Z
CG1	Standard type	CG1-Z
Car	Non-rotating rod type	CG1K-Z
	Standard type	MB-Z
мв	Non-rotating rod type	MBK-Z
IVID	With end lock	MBB
	Smooth cylinder	MBY-Z
MB1	Standard type	MB1-Z
	Non-rotating rod type	MB1K-Z
	Standard type	CA2-Z
CA2	Non-rotating rod type	CA2K
CA2	End lock cylinder	CBA2
	Smooth cylinder	CA2Y-Z
001	Standard type	CS1
CS1	Low friction	CS1Q

Series	Description	Model
CS2	Standard type	CS2
	Smooth cylinder	CS2Y
cv	Valve mounted air cylinder	CVS1
	valve mounted all cylinder	CVS1K
CQS	Standard type	CQS
	Long stroke	CQS
	Anti-lateral load type	CQS⊟S
	Non-rotating rod type	CQSK
CQ2	Standard type	CQ2-Z
	Long stroke	CQ2-Z
	Anti-lateral load type	CQ2□S-Z
	Non-rotating rod type	CQ2K-Z
	Magnetic field resistant	CDQ2□P

#### Made of Stainless Steel <sub>Symbol</sub> (Combination of XC7 and XC68): -XC65

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

#### Made of Stainless Steel <sub>Symbol</sub> (With Hard Chrome Plated Piston Rod): -XC68

sed Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

#### <Applicable Series>

Series	Description	Model
МВ	Air cylinder	MB-Z
	All cylinder	MBW-Z
	Smooth cylinder	MBY-Z
MB1	Air autindar	MB1-Z
	Air cylinder	MB1W-Z
CA2	Smooth cylinder	CA2Y-Z

#### <Applicable Series>

Series	Description	Model	
МВ	Observationed to us a	MB-Z	
	Standard type	MBW-Z	
	Smooth cylinder	MBY-Z	
MB1	Standard type	MB1-Z	
		MB1W-Z	
CA2	0	CA2-Z	
	Standard type	CA2W-Z	
	Smooth cylinder	CA2Y-Z	
CS1	Standard type	CS1	
CS2	o	CS2	
	Standard type	CS2W	
	Smooth cylinder	CS2Y	

### Environmental Resistance

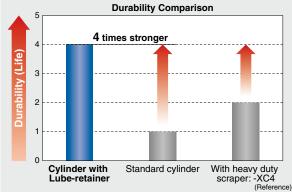
**Dustproof** 

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### Cylinder with Stable Lubrication Function (Lube-retainer)

Applicable to operation in micro-powder (10 to 100  $\mu$ m)/general environments CM2-Z/CG1-Z/CA2-Z/CDQS/CDQ2/MXQ $\square$ A/MGP/CXS

### Durability is 4 times stronger than the standard model in micro-powder environments.



Comparison with the standard model and model with heavy duty scraper (-XC4) (Relative ratio of B10) \* The durability test is conducted in accordance with SMC test conditions.

Lube-retainers are mounted at two locations.

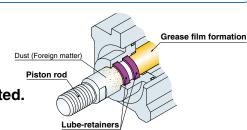
This provides the following two benefits.

- Grease film is formed on the piston rod surface to improve durability.
- The entry of dust and foreign matter is prevented.
- The number of operating cycles can be improved even in general environments.

Even with the built-in stable lubrication function (Lube-retainer),

### the overall length and mounting are the same as those of the standard model.

\* Excludes some models



• The overall length and mounting are the same as those of the standard model. \* Excludes some models

Applicable Cylinders			
Air Cylinder	Air Cylinder	Air Cylinder	Compact Cylinder/Compact Type
CM2 Series	CG1 Series	CA2 Series	CQS Series
020 to 040	ø20 to ø100	φ40 to φ100	020 to 025
Compact Cylinder	Air Slide Table	Compact Guide Cylinder	Dual Rod Cylinder
CQ2 Series	MXQ A Series	MGP Series	CXS Series
ø32 to ø100	ø6 to ø25	φ20 to φ100	ø6 to ø32

### **Dust Resistant Actuators (Made to Order)**



**SMC** 



### **Environmental Resistance**

### **IP65/67**

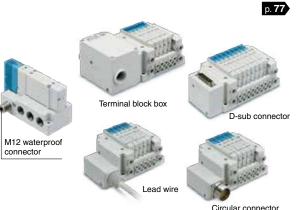
### Enclosure: IP67

#### Plug-in Type

#### 5-Port Solenoid Valve

- SY Connector Connecting Base
- Due to the flow increase, the valve size can be reduced. Saves energy and space

Series	Flow rate characteristicsSeries $4/2 \rightarrow 5/3(A/B \rightarrow EA/EB)$		Applicable cylinder size
	C[dm³/(s·bar)]	b	Cynnuer Size
SY3000	1.6	0.19	ø50
SY5000	3.6	0.17	ø63
SY7000	5.9	0.20	ø80



Circular connector

#### 3-Screen Display High-Precision Digital Pressure Switch ISE70/70G

- It is possible to change the settings while checking the measured value.
- Angled display
- IO-Link compatible



#### 3-Color Display Digital Gap Checker ISA3

- · Check at a glance to see if a workpiece is placed or not.
- The clearance distance between the detection surface and the workpiece can be found intuitively.



### Enclosure: IP65 3-Screen Display High-Precision

#### **Digital Pressure Switch** ZSE20B(F)/ISE20B ZSE20C(F)/ISE20C(H)

• It is possible to change the settings while checking the measured value.

**Pressure Sensor for General Fluids** 

• Materials of parts in contact with fluid

Piping port: C3604 + Nickel plating

Pressure sensor: Al<sub>2</sub>O<sub>3</sub> (Alumina 96%)

Square ring: FKM (PSE575/576/577)

**Multi-Channel Digital Pressure** 

Sensor Controller

**PSE200** 

p. **150** 

O-ring: FKM + Grease (PSE570/573/574)

Visualization of settings

PSE57



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#### **Pressure Sensor for General Fluids** PSE56 Wetted parts: Stainless

steel 316L

#### 3-Screen Display Sensor Monitor PSE300AC

- It is possible to change the settings while checking the measured value.
- NPN/PNP switch function Input range selection
- (for pressure/flow rate)





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**SMC** 

Front face: IP65

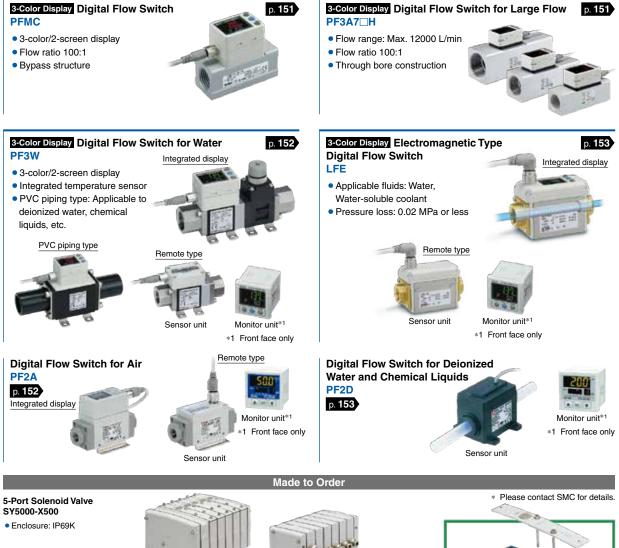
Others: IP40

A [ 81 ] W

## Environmental Resistance

IP65/67

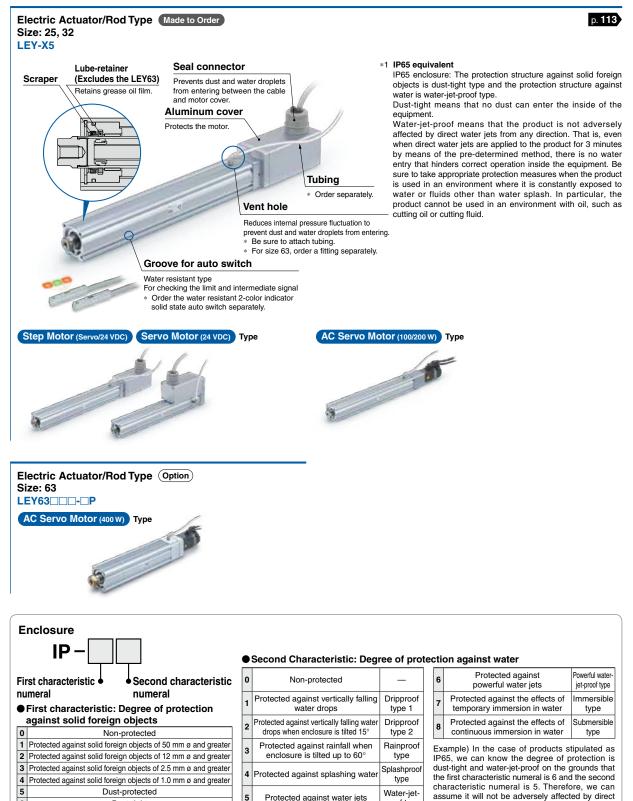
# Enclosure: IP65



## **Environmental Resistance**

### **IP65/67**

### Enclosure: IP65<sup>\*1</sup>





Dust-tight

6

37



Protected against water jets

proof type

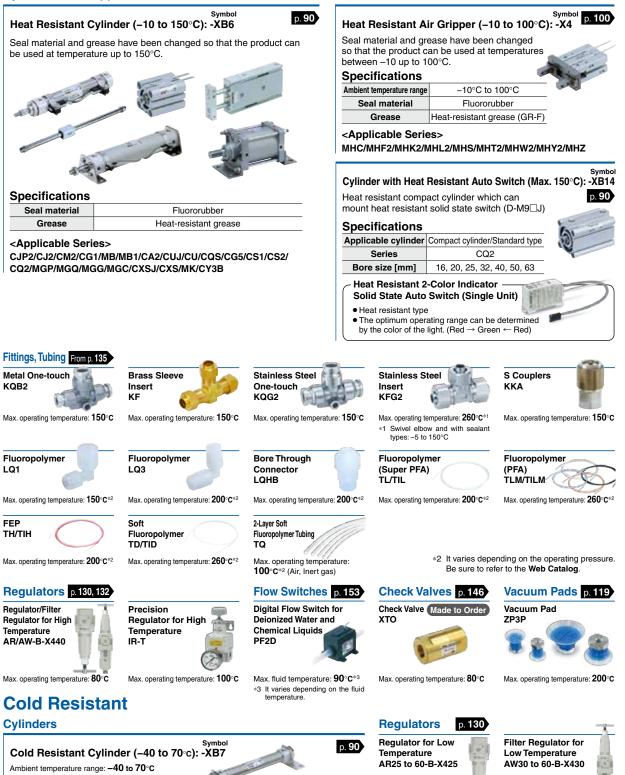
water jets from any direction.

## **Environmental Resistance**

## **Heat/Cold Resistant**

### Heat Resistant

#### **Cylinders, Air Grippers**



**SMC** 

<Applicable Series>

CJP2/CJ2/CM2/CG1/CU/CQS/CQ2

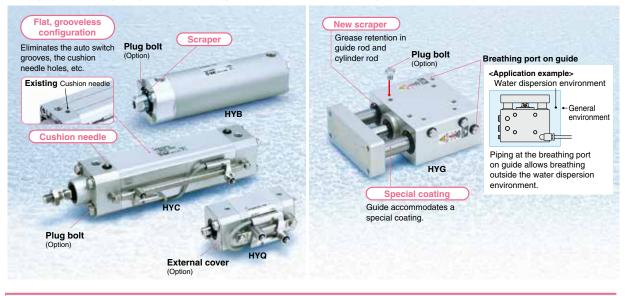
Ambient temperature: -5 to 60°C



Ambient temperature: -30 to 60°C 38

## Sanitation Hygienic Grease for Food Processing Equipment

### A hygienic design cylinder configured for easy cleaning



#### Hygienic Design Cylinder HY

• Grease for food processing equipment (certified by NSF-H1) is available.

p. **89** 

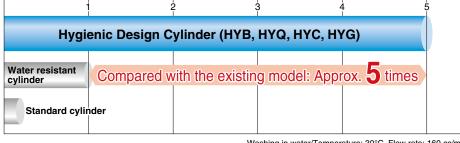


Туре	Series	Action	Bore size [mm]			
Round type	HYB		20, 25, 32, 40, 50, 63, 80, 100			
Basic type	HYQ	Double acting	20, 25, 32, 40, 50, 63			
ISO standard type	HYC	Double acting	32, 40, 50, 63			
With guide	HYG		20, 25, 32, 40, 50, 63			

## Service life 5 times longer than the existing

model (SMC ratio)

Waterproof examination result (Reference data)



Washing in water/Temperature: 30°C, Flow rate: 160 cc/min

**SMC** 

#### Stainless Steel Cylinder C 5-S

Exterior configuration reduces residual liquid

Electropolishing of mounting bracket surfaces makes them smoother to prevent build-up of liquids and foreign matter.

• With special water resistant scraper

- External metal parts: Stainless steel 304, Seal: Choose from NBR or FKM
- Grease for food processing equipment (certified by NSF-H1)

Series	Action	Bore size [mm]		
CJ5-S	Doublo opting	10, 16		
CG5-S Double acting		20, 25, 32, 40, 50, 63, 80, 100		



## Sanitation

### **Grease for Food Processing Equipment**

### Made to Order

### **Grease for Food Processing Equipment**

Food grade grease (certified by NSF-H1) is used for all parts on which grease is applied.

used for all parts of which grease

### <Applicable Series>

Series	Symbol (Suffix)	Series	Symbol (Suffix)	Series	Symbol (Suffix)
MXQ		MIW		CQ2	
MXF		MIS	-X79	CQS	-XC85
MXW	-X9	MH	1	MGP	
MXP	-79	CM2			
MXPJ		CG1	-XC85		
MXY		CA2			

#### Specifications

Seal material	Nitrile rubber				
Grease	Grease for food				
Auto switch	Mountable				
Dimensions	Same as the standard type				

## Marning Precautions

Be aware that smoking cigarettes, etc., after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

#### <Not installable>

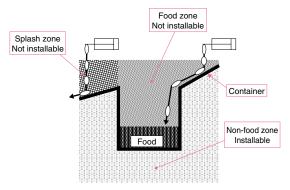
- Food zone...... An environment where food which will be sold as merchandise directly touches the cylinder's components Splash zone...... An environment where food which will not be sold
- as merchandise directly touches the cylinder's components

<Installable>

Non-food zone ... An environment where there is no contact with food



Series other than shown on the left are also available Please contact SMC for details.



- Avoid using this product in the food zone. (Refer to the figure above.)
   When the product is used in an area of liquid splash, or a water resistant
- function is required for the product, please consult with SMC. • Operate without lubrication from a pneumatic system lubricator.
- Operate without lubrication from a pneumatic system lubrication from system lubrication f
- GR-H-010 (Grease: 10 g)
- \* Please contact SMC for details about the maintenance intervals for this cylinder, which differ from those of the standard cylinder.

5-Port Solenoid Valve SY5000-X500 Enclosure: IP69K



\* Please contact SMC for details.



## Standards

Food Sanitation Law Compliant Products FDA (Food and Drug Administration) Compliant

### Food Sanitation Law compliant

Component materials have met apparatus and container-package standards.

## FDA (Food and Drug Administration) compliant

- \*1 Compliant with the FDA's (Food and Drug Administration) § 177-1550 dissolution test
- \*2 Compliant with the FDA's (Food and Drug Administration) § 177-2600 dissolution test
- \*3 Compliant with the FDA's (Food and Drug Administration) 21CFR§177.2600 dissolution test

	Series	Food Sanitation Law compliant	FDA (Food and Drug Administration) compliant
Tubing	TL/TIL	•	<b>●</b> *1
$(\bigcirc)$	TLM/TILM	•	●*1
$\langle \bigcirc$	TH/TIH	٠	<b>•</b> *1
$\frown$	TD/TID	•	<b>●</b> *1
$\sim$	TU-X217	•	_
	TU-X214	_	●*2
Fittings	KQG2	٠	—
	KFG2	•	_
	KP	•	_
Vacuum pad	ZP3P	_	●*3

Fluorope TL/TIL	olymer Tubing Food Sanitation	p. 140 Law Compliant				
Mataria	FDA (Food and Drug Administrat	tion) Compliant				
<ul> <li>Max. op</li> <li>Max. op</li> </ul>	I: Super PFA perating pressure: 1.0 MPa (at 20°C)*1 perating temperature: 260°C ay vary according to size.					
	Applicable tubing O.D.	Color				
Metric	ø4, ø6, ø8, ø10, ø12, ø19					
Inch	ø1/8", ø3/16", ø1/4", ø3/8" ø1/2", ø3/4", ø1"	Translucent				
01/2", 03/4", 01"						

FEP Tubing (Fluoropolymer) p. 140						
10/10	Food Sanitation	Law Compliant				
	FDA (Food and Drug Administra	tion) Compliant				
<ul> <li>Materia</li> </ul>	l: FEP					
Max. op	erating pressure: 2.3 MPa (at 20°C)*1					
<ul> <li>Max. op</li> </ul>	erating temperature: 200°C					
*1 This ma	y vary according to size.					
	Applicable tubing O.D.	Color				
Metric	ø4, ø6, ø8, ø10, ø12	Translucent,				
Inch	ø1/8", ø3/16", ø1/4"	Black, Red,				
Inch	ø3/8", ø1/2", ø3/4"	Blue				
ø3/8", ø1/2", ø3/4" Biue						

# Fluoropolymer Tubing (PFA) p. 140 TLM/TILM Food Sanitation Law Compliant

### FDA (Food and Drug Administration) Compliant

- Material: PFA
- Max. operating pressure: 2.3 MPa (at 20°C)\*1
- Max. operating temperature: 260°C

\*1 This may vary according to size.

	Applicable tubing O.D.				
Metric	Metric Ø2, Ø3, Ø4, Ø6, Ø8, Ø10 Ø12, Ø16, Ø19, Ø25				
Inch	ø1/8", ø3/16", ø1/4", ø3/8" ø1/2", ø3/4", ø1", ø1 1/4"	Black, Blue, Red			

Soft Flu	oropolymer Tubing Food Sanitation	p. 141 Law Compliant		
	FDA (Food and Drug Administra	tion) Compliant		
<ul> <li>Materia</li> </ul>	I: Modified PTFE			
<ul> <li>Max. operating pressure: 1.6 MPa (at 20°C)*1</li> <li>Max. operating temperature: 260°C</li> <li>*1 This may vary according to size.</li> </ul>				
	Applicable tubing O.D.	Color		
Metric	ø4, ø6, ø8, ø10, ø12			
Inch	Inch Ø1/8", Ø3/16", Ø1/4" Translucent Ø3/8", Ø1/2"			

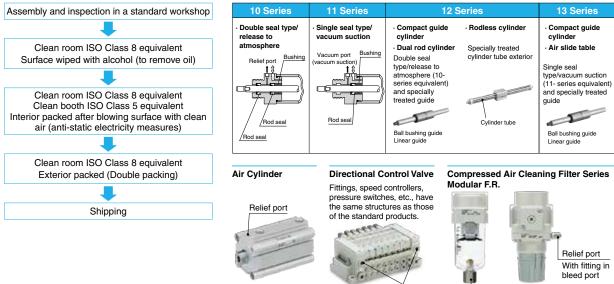
Standards	Food Sanitation Lav Compliant Products		DA (Foo	od and Drug Administration) Compliant
	Law Compliant TU-	X214 .pplical	FDA (Feble tubing ø8, ø10,	ood and Drug Administration) Complia
		, <u>9</u> 0,		Green, Clear, Orange
tainless Steel 316 One-touch Fittings         GG2       Food Sanitation         Materials: Metal parts stainless steel 316, seal parts         Fluid temperature: -5 to 150°C         Grease-free/Can be used with steam         Series       Size       Applicable tubin	Law Compliant KFC urts special FKM • Ma Ru • Flu	aterial: S ubber ma uid temp	Stainless ste aterials are perature: –6	Insert Fittings p. 1 Food Sanitation Law Complited and used. (Excluding the swivel elbow) 5 to 260°C (Swivel elbow: –5 to 150°C) used with steam
KQG2         Metric         ø3.2, ø4, ø6, ø8, ø10           KQG2         Inch         ø1/8", ø5/32", ø1/4'           ø3/8", ø1/2         ø3/8", ø1/2	", ø5/16",	eries FG2	Size Metric	Tubing O.D. x I.D.           Ø4 x Ø2.5, Ø4 x Ø3, Ø6 x Ø4,           Ø8 x Ø6, Ø10 x Ø7.5, Ø10 x Ø8,           Ø12 x Ø9, Ø12 x Ø10, Ø16 x Ø13
	<u>к</u>	FG2	Inch	ø1/8" x ø0.086", ø5/32" x 0.098", ø1/4" x ø5/32", ø5/16" x 0.236", ø3/8" x ø1/4", ø1/2" x ø3/8"
Science       Food Sanitation         P       Food Sanitation         P One-touch fittings for clean room blowing systems         Completely oil-free (Fluoro-coated rubber portions         Wetted parts are non-metallic.         Parts washed and assembled in a clean room, Papackaging.         Can be used in a vacuum (-100 kPa)         Series       Applicable tubing O.I         KP       ø4, ø6, ø8, ø10, ø12	Law Compliant s Ga s) Ga s) Sil acked in double Ac Bl Bl Bl Bl Bl Bl Bl Bl Bl Bl Bl Bl Bl	bod for f prkpiece icone ru Iministra ue color educed l eduction ring ads Pad	ilm packagii changes ea ubber compl ation) 21CFI ed pad eakage	p. 1 ood and Drug Administration) Complia Ing applications where the shape of the asily from being lifted. liant with the FDA (USA Food and Drug R§177.2600 elution test is used. made on thin workpieces (film, vinyl, etc asid

## Clean

### **Clean Room**

### Clean Series 10-/11-/12-/13-

Prevents particle generation in clean room



common exhaust

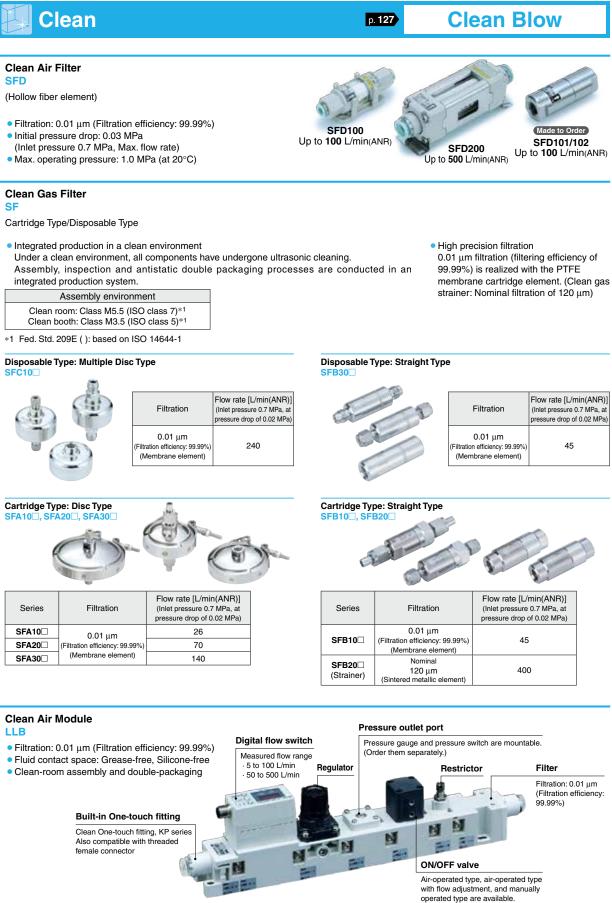
Main valve and pilot valve

Drain guide With female thread

### **Special Clean Series**

This series adheres to an even higher standard of cleanliness than the Clean Series. This line of products was developed, from structure and materials to assembly environment, for use in clean environments.





**Grease-free** 



**SMC** 

## Clean

## **Grease-free**

#### Flow Switches

- 2-Color Display Digital Flow Switch/PFM
- 2-Color Display Digital Flow Switch/PFMB
- 2-Color Display Digital Flow Switch/Low Particle Generation/ PFM7/PFMB7-X300
- 3-Color Display Digital Flow Switch/PFMC
- 3-Color Display Digital Flow Switch for Large Flow/PF3A7 H
- Flow Sensor/PFMV
- Digital Flow Switch for Air/PF2A
- 3-Color Display Digital Flow Switch for Water/PF3W



#### 2/3-Port Solenoid Valves for Fluid Control

Direct Operated 2-Port Solenoid Valve/VX21/22/23 Oil-free (Option) Pilot Operated 2-Port Solenoid Valve/VXD Oil-free (Option) Zero Differential Pressure Type Pilot Operated 2-Port Solenoid Valve/

VXZ Oil-free (Option) Compact Direct Operated 2-Port Solenoid Valve/VDW Oil-free (Option) Pilot Operated 2-Port Solenoid Valve for Dry Air/VQ-X2

Normal Close High Vacuum Solenoid Valve/XSA

Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids/LVM Direct Operated 2/3-Port Isolated Valve/LVMK20/200

#### **Chemical Liquid Valves**

High Purity Chemical Liquid Valve/Air Operated, Integrated Fitting Type/LVC High Purity Chemical Liquid Valve/Air Operated, Threaded Type/LVA High Purity Chemical Liquid Valve/Manually Operated

- (Integrated Fitting Type/Threaded Type)/LVH
- Compact Type High Purity Air Operated Chemical Liquid Valve/LVD





p. 169, 170

From p. 156

#### **Process Gas Equipment**

Regulator for Ultra High Purity/AP Regulator for Ultra High Purity/SL Regulator for Ultra High Purity/AZ Back Pressure Regulator for Ultra High Purity/BP Air Operated Regulator for Ultra High Purity/APDPA Air Operated Regulator for Ultra High Purity/AZ Regulator for General Applications/AK Back Pressure Regulator for General Applications/BP Air Operated Regulator for General Applications/AK PA Regulator for General Applications/AK1000T For Ultra High Purity/Air Operated Type/AP For Ultra High Purity/Manually Operated Type/AP Process Gas Diaphragm Valve/AZ Diaphragm Valve for General Applications/AK Check Valve/AP64 Vacuum Generator/AP7/70/71/72 Flow Switch/AP74/74B

#### Sintered Metal Elements

Sintered Metal Element/ES





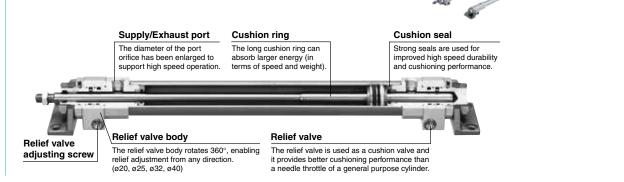
## High Speed High Frequency

p. 96

#### High Power Cylinder RHC

**High Speed** 

- Smooth cushioning from high-speed operation (3000 mm/s) with light loads to low/ medium-speed operation with heavy loads
- Provides 10 to 20 times the energy absorption capacity of general purpose cylinders (CG1 series)
- XC93: With greater water resistance + a stable lubrication function



#### Large Flow Speed Controller AS3201F-01-USA-X778 Made to Order

• The orifice diameter has been enlarged to support the highspeed operation of cylinders.



#### Low Friction Cylinder/Metal Seal Type MQML p. 96 High speed, High frequency actuation g pressure ran [MPa] • H type achieves speeds up to 3,000 mm/s (without fixed orifice) 6 (Standard only) MOML ø6: 0.02 to 0.7 Continuous actuation up to 50 cycles per second 0.5 to 1000 10 Standard ø10 to ø25: 0.005 to 0.7 Long service life 16 Long service life of 10,000 km or 100 million full cycles 20 High speed/High 0.01 to 0.7 5 to 3000 frequency 25 Variations Application Example **Compact Low Friction** Low Friction Cylinder Cylinder (Single Acting) MQQ MQP

#### High Speed 2-Port Valve SX10

- High-speed response ON: 0.45 ms, OFF: 0.4 ms (± 0.05 ms)
- Long service life: 5 billion cycles or more
- High frequency: 1200 Hz
- Width: 9 mm

47

Low power consumption: 4 W





## Electricity Countermeasures **D** 154, 155 Static Neutralization

### lonizers

#### Bar Type

Made to Order • Potential amplitude of the workpiece is reduced with Dual AC. IZS42 **Drop prevention cover**  Rapid neutralization of Can even more reliably static electricity by a prevent emitter cartridges feedback sensor from dropping IZS41 **Ionizer Vertical Stand**  Simple operation: Can be controlled Allows for the installation of a bar type by powering the ionizer ionizer on the table ON IZS40 Separate Controller Bar Type Made to Order Potential amplitude of the Auto-balance function Drop prevention cover With external signal input/output workpiece is reduced with Can even more reliably prevent Dual AC. function IZT41 emitter cartridges from IZT42 Simple operation: Can be controlled by Controller dropping powering the ionizer ON IZT40 High-voltage powe supply module Nozzle Type Fan Type Compact fan type Thickness: 40 mm **IZN10E** IZF with simple functions Thickness: 39 mm • Select either the energy saving static Can neutralize static electricity neutralization nozzle or the high flow static in a larger space with a builtneutralization nozzle according to the application. in fan motor that requires no • The female threads for piping allow any type of nozzle compressed air for blowing to be installed to the The variety of optional accessories, including louvers ionizer. and automatic cleaning units, With flow rate adjustment function allow the product to be used in IZF10/10B IZF21/31 a wide range of applications. For static neutrali zation and particle elimination on reagent bottles **Desktop Duster Box** Electrostatic Sensor Handheld Electrostatic Meter **ZVB** IZD10/IZE11 **IZH10** • Static neutralization, dust removal, and dust Potential measurement: ± 20 kV Potential measurement: ± 20.0 kV collection processes have been ± 0.4 kV integrated into one box Electrostatic Sensor Monitor IZE11 Electrostatic Sensor IZD10

Antistatic Equipment

A3 size [ZVB40]

A4 size [ZVB20]



**SMC** 

## Electricity Countermeasures

## **Explosion Proof**

## Intrinsically Safe Explosion-proof System 5-Port Solenoid Valve 51-SY5000/7000/9000

51-515000/7000/900

Rubber seal

- Exia II BT4 (TIIS approved product)
- 3 types of connectors are available: L plug connector, L plug connector with a cover, With IP65 compliant cable
- 3 types of barriers are available.

#### Explosion-proof 3/5-Port Solenoid Valve 50-VFE/50-VPE



- Exd II BT4 (TIIS approved product)
- Waterproof: IP\*6 equivalent
- Exhausting equipment for the pilot valve is not required. (Common exhaust type for main and pilot valve [50-VFE3000])
- It is possible to be used in a manifold. (50-VFE)
- Can be used as a selector valve, divider valve, or for vacuum applications (50-VPE)

## Electro-Pneumatic Positioner/Smart Positioner



• Explosion-proof construction · Electro-pneumatic positioner:

TIIS explosion-proof construction (Ex d IIB T5)

ATEX intrinsically safe explosion-proof construction (II2G Ex ib IIC T5/T6 Gb)

- · Smart positioner:
- ATEX intrinsically safe explosion-proof construction (II1G Ex ia IIC T4/T5/T6 Ga)
- Enclosure: JISF8007 IP65 (Compliant with IEC 60529)
- Monitoring function
- HART transmission function (Smart positioner)

Description	Series	Туре	Port size (Rc, NPT, G)	Supply air pressure [MPa]	Input current
Electro-pneumatic positioner	IP8000-X14	Lever type	1/4	0.14 to 0.7	4 to 20 mA DC
Electro-pneumatic positioner	IP8100-X14	Rotary type	1/4	0.14 to 0.7	4 to 20 mA DC
Smart positioner	52-IP8001	Lever type	1/4	0.14 to 0.7	4 to 20 mA DC
Smart positioner	52-IP8101	Rotary type	1/4	0.3 to 0.7	4 to 20 mA DC

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p. 173

p. 83

## **Energy Saving**

### Vacuum Unit ZK2

### Energy Saving Ejector Vacuum Ejector Vacuum Pump System

The digital pressure switch for vacuum with energy-saving function cuts supply air when the pressure reaches the desired vacuum.

### Air consumption reduced by 90%\*1

\*1 Based on SMC's measuring conditions

Energy

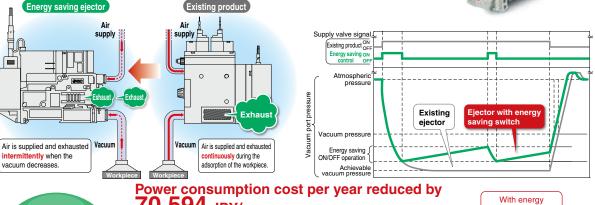
saving efficiency

While the suction signal is ON, the ON/OFF operation of the supply valve is also performed automatically within the set value.



saving function

**Air Saving** 



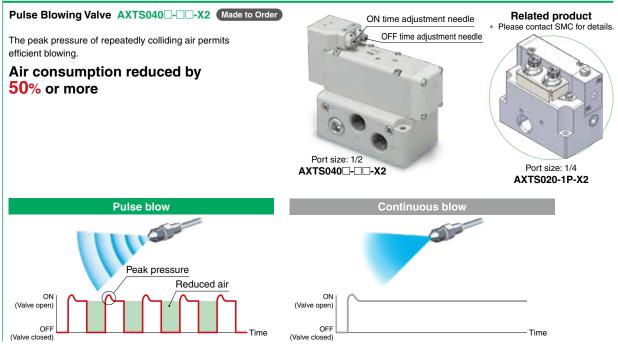
# Power consumption cost per year reduced by **70,594** JPY/year

ction shortens the exhaust time, which reduces the annual power consumption

	Power consumption cost per year		Exhaust time	Compressor's consumption per unit time
ZK2/With energy saving function	5,344 JPY/year	1875 h/year	0.6 s	0.19 kWh
Existing product	75,938 JPY/year	18750 h/year	6 s	0.27 kWh
			·	

Cost conditions

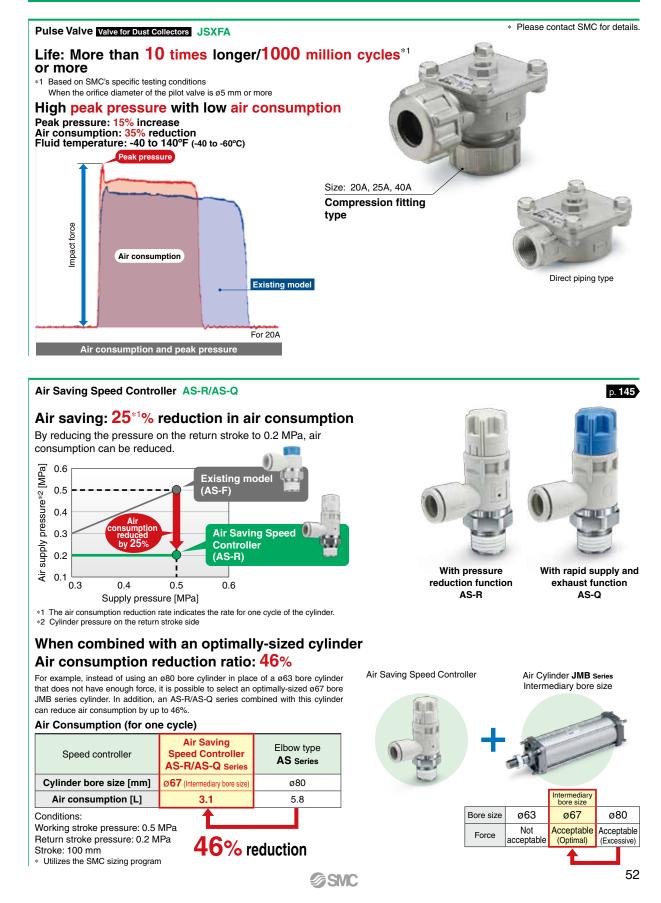
· Electric power charge: 15 JPY/kWh, Operating hours: 10 hours/day, Operating days: 250 days/year, When 10 units are used · Power consumption of the compressor is the theoretical value from the air consumption of each product at 0.35 MPa.

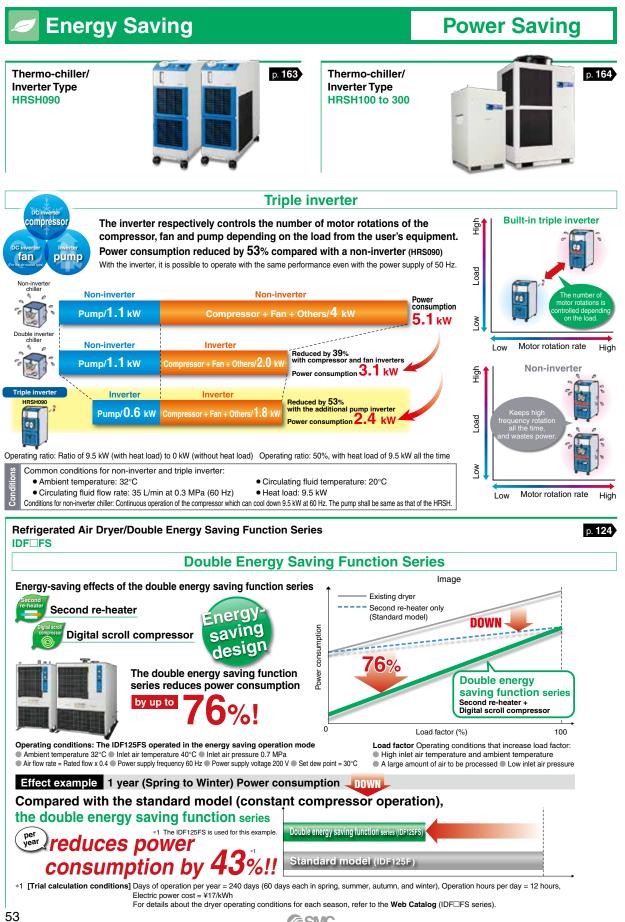


**SMC** 

## Energy Saving

### Air Saving





**SMC** 



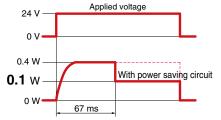
### Reduces power consumption when energized

 Power consumption is reduced by power saving circuit.

Power consumption is decreased by approx. 1/3 by reducing the wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms\*1 at 24 VDC.) Refer to the electrical power waveform as shown below.

\* Only products with the indicator light are equipped with the power saving circuit.

[Electrical power waveform with power saving circuit]



#### \*1 For the SY plug-in series

### Low Power Consumption Valve Energy-saving Product Power consumption [W1\*2

Туре	Model	Power consumption [w]	
Type	woder	Standard	With power-saving circuit
	SJ2000	0.55	0.23
	SJ3000	0.4	0.15
4/5-port	Plug-in SY3000/5000/7000	0.4	0.1
4/5-port	SY3000/5000/7000/9000	0.4	0.1
	SYJ3000/5000/7000	0.4	0.1
	VF1000/3000/5000	1.55	0.55
	SYJ300/500/700	0.4	0.1
3-port	VP300/500/700	1.55	0.55
	V100	0.4	0.1
*2 With DC	light		



# S Couplers

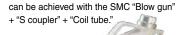
#### Blow Gun VMG

p. **136** 

p. 116

• A 20% reduction in power consumption

p. 147





- \* 10% reduction with the "Blow gun (VMG)" only
- Air consumption: 10% reduction  $[63 \rightarrow 57 \text{ L/min(ANR)}]$



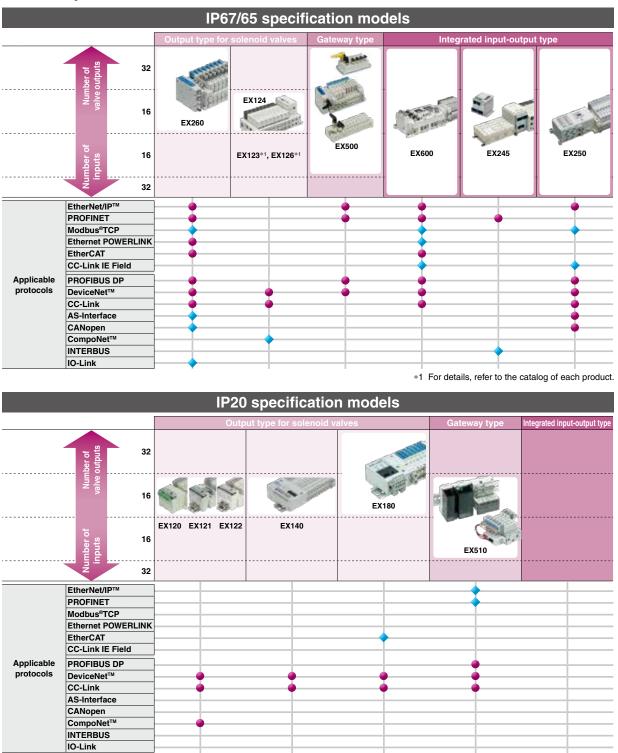
**SMC** 

## **Centralized Control**

### From p. **80**

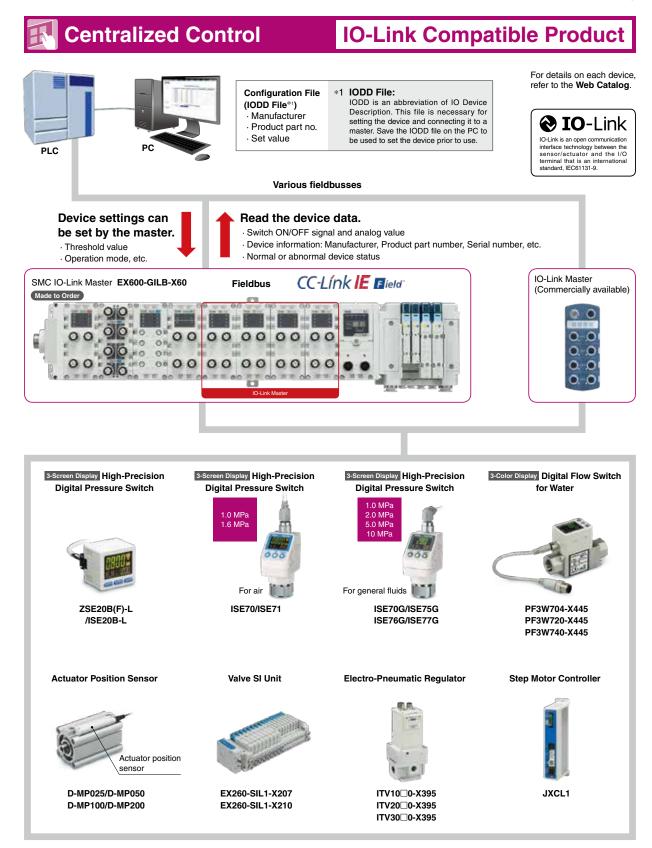
**Reduced Wiring** 

### **Fieldbus System**



Standard product

Trademark DeviceNet™ is a trademark of ODVA. EtherNet/IP™ is a trademark of ODVA. CompoNet™ is a trademark of ODVA. EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany. Modbus® is a registered trademark of Schneider Electric, licensed to the Modbus Organization, Inc.



## Centralized Control

## Pressure/Flow Control



PFMV3

PF2A2

## **Centralized Control**

## **Pressure/Flow Control**

### **Regulators**

#### ITV • Stepless control of air pressure in proportion to electrical signals

Electro-Pneumatic Regulator p. 134

- Sensitivity: 0.2% F.S. or less
- Linearity: ± 1% F.S. or less
- Hysteresis: 0.5% F.S. or less
- Communication: CC-Link, DeviceNet™, PROFIBUS DP, 11-11 RS-232C



#### p. 134 5.0 MPa Maximum Supply **Pressure High Pressure** Electro-Pneumatic Regulator ΙΤΥΧ

- Maximum supply pressure: 5.0 MPa
- Set pressure range: 0.01 to 3.0 MPa
- Max. flow rate: 3,000 L/min(ANR)



#### **Pressure High Pressure** Electro-Pneumatic Regulator ITVH

p. 134

- Maximum supply pressure: 3.0 MPa
- Set pressure range: 0.2 to 2.0 MPa

3.0 MPa Maximum Supply

- Stability: ± 1% F.S. or less
- Max. flow rate: 3,000 L/min(ANR)



#### Electronic Vacuum Regulator p. 134 ITV

- Stepless control of vacuum pressure in proportion to electrical signals
- Sensitivity: 0.2% F.S. or less
- Linearity: ± 1% F.S. or less
- Hysteresis: 0.5% F.S. or less

• Communication: CC-Link, DeviceNet<sup>™</sup>, PROFIBUS DP, RS-232C



Trademark DeviceNet™ is a trademark of ODVA.

### Others

#### **Compact Proportional** Solenoid Valve **PVQ**

• Stepless control of flow rate in proportion to current

p. 133

- Repeatability: 3% or less
- Hysteresis: 10% or less



#### **Precision Regulator** IR1000-A/2000-A/3000-A



p. **153** 

- Air consumption: Reduced by up to approx. 90% (Compared to the existing SMC product)
- Sensitivity: 0.2% (Full span)
- Repeatability: ± 0.5% (Full span)





• Automatically adjusts the flow rate

• Flow rate control accuracy: ± 5% F.S.

Flow Controller for Water

FC2W-X110



## **Temperature Control** From p. 163 Temperature Control Constant Temperature

A chiller is used to control the temperature of circulating fluid and supply it to the heat source.

### **Refrigerated Thermo-chillers**



### Peltier-Type Thermo-cons/Thermoelectric Baths



Chemical Thermo-con HED Cooling capacity 300 W to 750 W



Thermoelectric Bath (Square Type) INR-244

Cooling capacity 140 W to 320 W

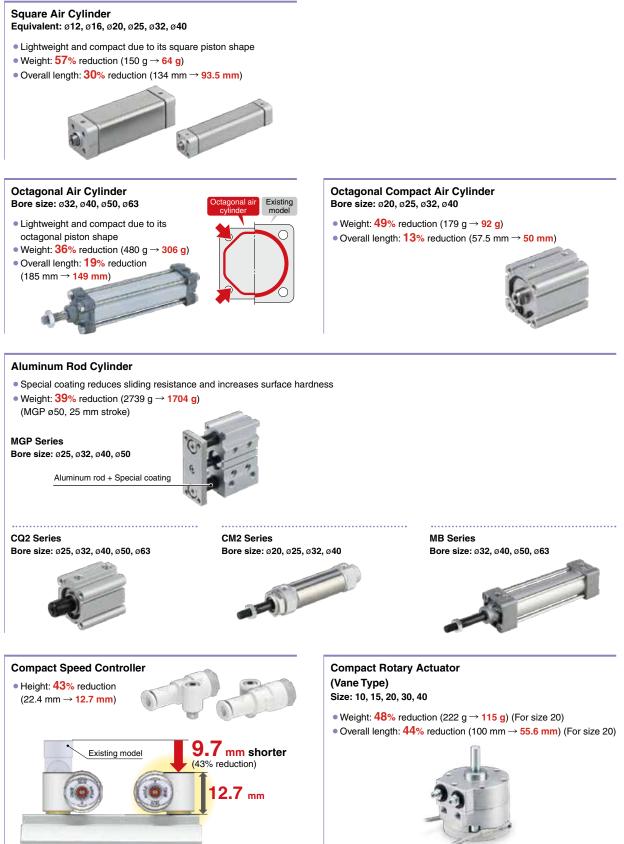


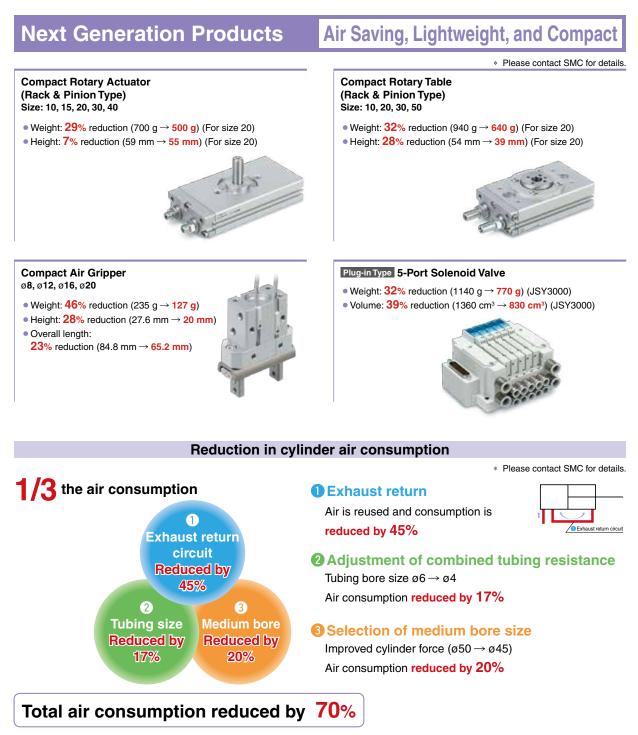
**SMC** 

## **Next Generation Products**

## Air Saving, Lightweight, and Compact

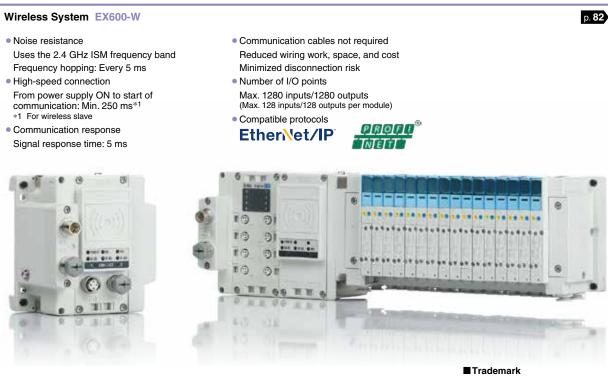
\* Please contact SMC for details.





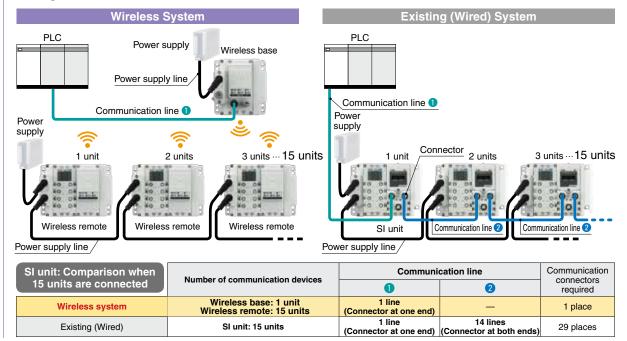
## **Next Generation Products**

Wireless System



EtherNet/IP<sup>™</sup> is a trademark of ODVA.

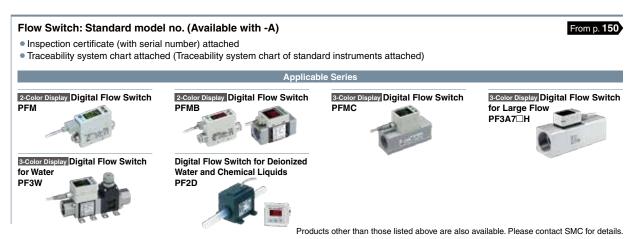
Wiring material cost and installation work-hours can be reduced.



## **Product Support**

## **Calibration Certificate**

Pressure Switch: Suffix -X5 From p. 148 Traceability system chart attached Calibration certificate of the product attached • Traceability system chart of standard instruments attached Calibration certificate of standard instruments attached \* Models whose standard part number includes symbols "K" or "T", indicating that a calibration certificate is attached to the product, are not applicable. Applicable Series 3-Screen Display High-Precision **Compact Digital Pressure** 3-Screen Display High-Precision 3-Screen Display High-Precision Digital Pressure Switch Switch **Digital Pressure Switch Digital Pressure Switch** ZSE10(F)/ISE10 ZSE20□(F)/ISE20□ ISE7 ISE7□G 20A Serie 20B Series 20C Se **Compact Pneumatic Pressure Compact Pneumatic Pressure** Low Differential Pressure Pressure Sensor for General Fluids Sensor Sensor Sensor PSE56 PSE53 PSE54 PSE550 Pressure Sensor for General Multi-Channel Digital Pressure 2-Color Display 3-Screen Display Sensor Monitor Digital Pressure Sensor PSE300AC Fluids Sensor Controller PSE57 PSE200 Controller **PSE300** Example of Calibration Certificate for Pressure Switch (-X5) INFECTOR CERTIFICATE A-1812.1.1 #.# ...... ----Calibration certificate/ + Traceability system chart of + standard instruments The images shown are just examples. The contents described may vary depending on the product.



**GSMC** 

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high-pressure operation.

Proof pressure: 3.0 MPa

#### Others **High Pressure** Pilot Operated p. **159** Pilot Operated p. **159 Pilot Operated** 2-Port Solenoid Valve 2-Port Solenoid Valve **3-Port Solenoid Valve** N.O. type N.C. type **VCH410** VCH41 VCH42 Max. operating pressure: 5.0 MPa Service life: 10 million cycles Max. operating pressure: 5.0 MPa Max. operating pressure: 5.0 MPa • Service life: 10 million cycles Improved durability in high-pressure • Service life: 10 million cycles environments through the use Improved durability in Improved durability in of a polyurethane elastomer high-pressure environments high-pressure environments through the use of a through the use of a poppet for valve parts Uses NSF-H1 approved polyurethane elastomer polyurethane elastomer grease on guide rings poppet for valve parts poppet for valve parts (Sliding parts) Operating pressure Operating pressure differential: 0.5 to 5.0 MPa differential: 0.5 to 5.0 MPa Operating pressure differential: 0.5 to 5.0 MPa Silencer p. 159 **Check Valve** p. 159 **Direct Operated Regulator** (Relieving Type) VCHN3/4 VCHC40 VCHR30/40 Max. operating pressure: 5.0 MPa Operating pressure range: 0.05 to 5.0 MPa Service life: 10 million cycles (Solenoid valve inlet pressure) Max. operating pressure: 6.0 MPa Reduces clogging with its double-layer Improved durability in high-pressure Service life: 10 million cycles environments through the use of a structure Improved durability in high-pressure Noise reduction: 35 dB(A) polyurethane elastomer poppet for valve environments through the use parts of a polyurethane elastomer • Cracking pressure: poppet 0.05 MPa Uses NSF-H1 approved grease on guide rings (Sliding parts) Set pressure range: 0.5 to 5.0 MPa 3.0 MPa Maximum Supply p. 134 Electro-Pneumatic Regulator p. 134 Pressure Sensor for Pressure High Pressure ΙΤΥΧ **General Fluids Electro-Pneumatic** PSE576/577 • Max. supply pressure: 5.0 MPa Regulator Stepless control of air pressure • Rated pressure range: proportional to electrical signals ITVH 0 to 5 MPa (PSE576) • Set pressure range: 0 to 10 MPa (PSE577) • Max. supply pressure: 0.01 to 3.0 MPa 3.0 MPa Air Filter: High Pressure Pressure Switch p. 148 **Regulator: High Pressure** p. 130 ISE7 G **AR-B-X425** AF-A-X425 Rated pressure range: Max. operating pressure: 2.0 MPa Max. operating pressure: 2.0 MPa 0 to 5 MPa (ISE76G) • Strong materials are used in the Strong materials are used in the manufacturing of regulators 0 to 10 MPa (ISE77G) manufacturing of air filters intended for

intended for high-pressure

**SMC** 

 Proof pressure: 3.0 MPa Set pressure range: 0.1 to 1.7 MPa

operation.

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### Others

### **D. 169, 170** High Pressure

**Steam** 

### **For General Applications**

### High inlet pressure: Max. 24.1 MPa

Wetted parts material including diaphragm 316 SS (fluoropolymer seat)

Ni-Cr-Mo alloy internals available for corrosion resistance



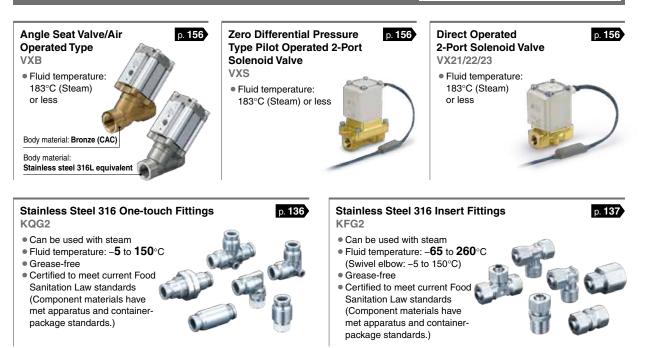
Air Operated Regulator





K15PA

## Others



### Others

#### **Cleaning (Filtration Filter)** p. **172**

#### Low Maintenance Filter

#### FN1/FN4

- Our unique element construction with back-flushing capability The element of the filter is constructed of a series of grooved filter plates and wave washers placed one above the other.
- Filter plate Wave washer Eco-friendly regenerative filter 1.10
- A unique stainless steel element construction with back-flushing capability generates no industrial waste, thus requires no element replacement.

#### **High Precision Filter for Liquids** FGH

- Filtration efficiency: 99% or more
- Prevents particle generation in the housing Internal particle generation is eliminated by using stainless steel 316 and PTFE for the wetted material and adopting a clamp ring system.
- Integrity inspection conducted 100%-integrity inspection is conducted.
- Prevents residual liquid accumulation in the case A simple structure prevents the residual liquid from accumulating in the case.

#### **Quick Change Filter** FQ1

· Air release

- Element can be replaced without using any tool.
  - Element size L500 · Replacing the element (L250 x 2 pcs.) · Drainage of liquid

FQ1012

FQ1010 Element size L125





#### **HEPO II Element**

- Filtration accuracy: 2, 4, 6, 13 μm (Filtration efficiency: 99%)
- High precision filtration  $\rightarrow$  99% or more High accuracy filtration is achieved by using a HEPO II element with filtration accuracy of 2, 4, 6 or 13  $\mu$ m (Filtration efficiency 99%).
- No outflow of fibers or elution of components from the filter media

There is almost no outflow of fibers or elution of components from the filter media because it uses ultrafine and long polvester fiber nonwoven fabric with no binder.

 Applicable for a wide range of liquids The element is applicable for a wide range of liquids because it adopts PTFE seals.

#### HEPO II Element "EJ101S Series"

#### Material: PET

- Optimal for high precision filtration (99% or more) of a wide range of fluids
- Dimensions: ø70 x L250 (EJ101S)

Recommended Flow Rate Absolute filtration accuracy [ $\mu$ m] Recommended flow rate [L/min]\*<sup>1</sup> 2 20

6 13

\*1 Pressure loss: 0.01 to 0.02 MPa

● Operating temperature: 0 to 80°C ● Differential pressure resistance: 0.5 MPa/25°C

#### HEPO II Element "EJ102S Series"

- All parts of this element are made of polypropylene, which is optimal for various cleaning fluids including alkali and organic solvents.
- Nearly no fiber separation or release of chemicals, since fibers themselves are directly fused and no adhesives are used.
- Pressure loss is low and relatively long service life is
- provided due to a larger filtration area. Dimensions: ø70 x L250

Recommended Flow Rate	
Absolute filtration accuracy [µm]	Recommended flow rate [L/min]
2	
4	20
6	20
13	

• Operating temperature: 0 to 80°C • Differential pressure resistance: 0.5 MPa

### Others

## **Adsorption Transfer**



### Unit Type Ejectors/Vacuum Pump Systems

Individual wiring

#### Vacuum Unit

#### ZK2

- The digital pressure switch for vacuum with energy-saving function cuts supply air when the pressure reaches the desired vacuum. Air consumption reduced by 90%
- Improved ejector efficiency: Suction flow increased by 50% Air consumption reduced by 30% (Compared with other SMC single-stage ejectors)



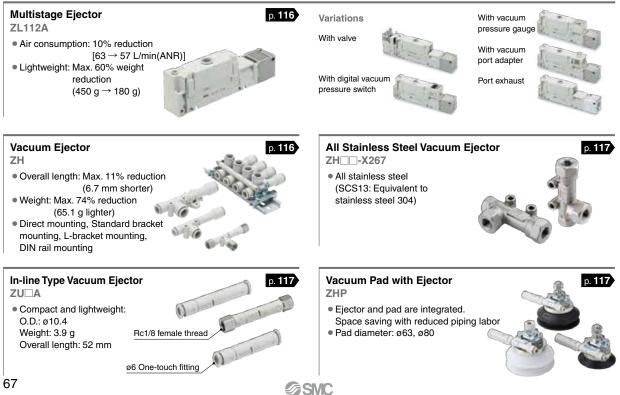


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D-sub connector

Flat ribbon cable

### **Ejectors**



## Others

## Adsorption Transfer

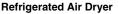
### **Air Suction Filters**

### p. **118**



### Others

#### **Dehumidification** p. 123, 124



IDF

- Can be used in high-temperature environments
- Ambient temperature: Max. 45°C
- Inlet air temperature: Max. 65°C
- Air flow capacity: 16.4 m3/min (24% increase compared with the existing model)
- \* IDF90-20, Dew point 10°C, 60 Hz
- For use in Southeast Asia (IDFC)

50 Hz: 0.11 to 11.7 m3/min

60 Hz: 0.13 to 13.2 m3/min

Ambient temperature: Max. 40°C

Inlet air temperature: Max. 50°C

- For use in Europe, Asia, and Oceania (IDFA)
- For use in North, Central, and South America (IDFB)

0*1	Model	Rated inlet	Rated ambient temperature	Air flow [m³/r Dew po		Port size
			temperature	50 Hz	60 Hz	
	IDF60	35°C		5.6	6.5	R1
-	IDF70	0.7 MPa	32°C	8.0	9.1	R1 1/2
	IDF80	40°C	3210	11.6	13.6	R2
	IDF90	0.7 MPa		14.3	16.4	n2

#### Refrigerated Air Dryer (Standard Inlet Air Temperature Type) IDF E/F/D

#### Air flow capacity

- Air flow capacity
  - 50 Hz: 17 to 57 m<sup>3</sup>/min
  - 60 Hz: 20 to 69 m3/min
- Air-cooled type/water-cooled type lineup
- Can be used in high-temperature environments (IDF100F to 150F)
- Ambient temperature: Max. 45°C
- Inlet air temperature: Max. 60°C
  - Energy-saving design (IDF100F to 150F)

The exhaust heat amount has been reduced by 25% to suppress rises in ambient temperature (air-cooled type) and reduce the facility water amount (water-cooled type).





#### Refrigerated Air Dryer (High Inlet Air Temperature Type) IDU E



### Membrane Air Dryer IDG A/IDG

- Dry air can be easily supplied using the hollow fiber membrane.
- Non-fluorocarbon
- Power supply not required



#### **Moisture Control Tube IDK**

- Prevents condensation in piping for small cylinders/air grippers



## **IDF**D

### Thermo-dryer with Air Temperature **Adjustment Function**

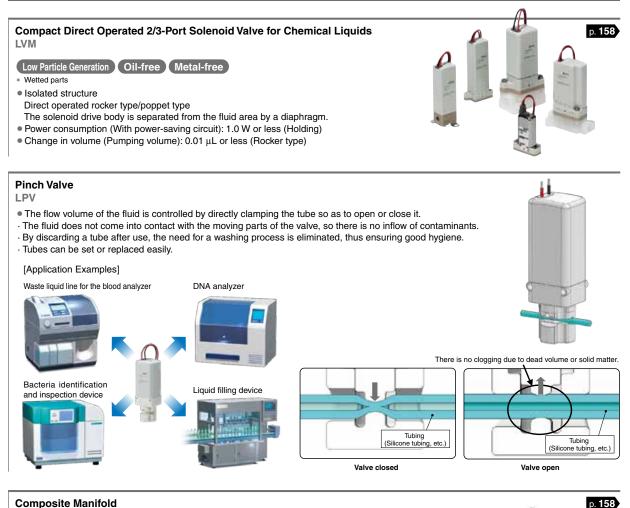
**IDH** 

- Stable supply of temperature and
- pressure controlled dry clean air • It is possible to supply compressed air of the same condition and quality
- regardless of the season.



## Others

## Various Valves for Analyzing Reagents and Others



#### **Composite Manifold**

Required space reduced by 50% Weight reduced by 70% No piping work required

- The unitization of devices allows for the whole unit to be made more compact.
- · Space saving
- · Flow passage style with high flexibility
- · Lightweight
- · Reduced piping work
- · Reduced wiring
- · Transparent flow passage (Acrylic)



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Guide Cylinders (CX Series)           Dual Rod Cylinder/CXS           Dual Rod Cylinder/CXS           Lock Cylinders           Cylinder with Lock/CNG/CDNG           Cylinder with Lock/CNA2/CDNA2           Specialty Cylinders           Smooth Cylinder/CJ2Y/CG1Y/MBY/CA2Y/CS2Y/CQSY/CQ2Y           Specialty Cylinder
Guide Cylinders (CX Series)         Dual Rod Cylinder/CXSJ         Dual Rod Cylinder/CXS         P. 94         Lock Cylinders         Cylinder with Lock/CNG/CDNG         Cylinder with Lock/CNA2/CDNA2         P. 95         Cylinder with Lock/CNA2/CDNA2         Specialty Cylinders         Smooth Cylinder/CJ2Y/CG1Y/MBY/CA2Y/CS2Y/CQSY/CQ2Y         P. 95         Low Speed Cylinder/CJ2X/CM2X/CQSX/CQ2X/CUX         P. 96         Low Friction Cylinder/Metal Seal/MQQ/MQM/MQP
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Guide Cylinders (CX Series)         Dual Rod Cylinder/CXSJ         Dual Rod Cylinder/CXS         P. 94         Lock Cylinders         Cylinder with Lock/CNG/CDNG         Cylinder with Lock/CNA2/CDNA2         P. 95         Cylinder with Lock/CNA2/CDNA2         Specialty Cylinders         Smooth Cylinder/CJ2Y/CG1Y/MBY/CA2Y/CS2Y/CQSY/CQ2Y         P. 95         Low Speed Cylinder/CJ2X/CM2X/CQSX/CQ2X/CUX         P. 96         Low Friction Cylinder/Metal Seal/MQQ/MQM/MQP
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#### Modular F.R.L.

**SMC** 

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#### Pilot Operated 4/5-Port Solenoid Valves

#### 4-Port Solenoid Valve/Cassette Type Manifold SJ2000/3000



#### • Low-profile cassette type with baseless structure

- Takes up minimal space with a body width of 7.5 mm (SJ2000) or 10 mm (SJ3000)
- The SJ2000 and the SJ3000 can be combined.
- The multi-pin connector makes it easy to add or subtract stations or to exchange valves.
- One side solenoid
- 4-position, dual 3-port specifications are available.
- Manifold type no.: SS5J2, SS5J3

Series	Flow rate characteristics $4/2 \rightarrow 3/5 (A/B \rightarrow E)$			Applicable cylinder size	Power consumption [W]
	C [dm³/(s·bar)] b Cv	Cv	Cymrael Size	[]	
SJ2000	0.36	0.13	0.08	ø20	0.55 (Standard) 0.23 (With power saving circuit)
SJ3000	0.56	0.11	0.12	ø25	0.4 (Standard) 0.15 (With power saving circuit)

#### 5-Port Solenoid Valve/Plug-in Type SY3000/5000/7000

• Due to the flow increase, the valve size can be reduced!

- Saves energy and space
- Power consumption: 0.1 W (With power saving circuit)/0.35 W (Standard)
- Service life: 200 million cycles (Metal seal)/70 million cycles (Rubber seal)
- Plug-in sub-plate has been newly added!
- Plug-in metal base (IP40)/Plug-in connector connecting base (IP67)
- Manifold type no.: SS5Y3, SS5Y5, SS5Y7

Series	Flow rate cha 4/2 → 5/3 (A/		Applicable cylinder size	Power consumption [W]
	C [dm³/(s·bar)]	b	cynnider 3ize	[]
SY3000	1.6	0.19	ø50	
SY5000	3.6	0.17	ø63	0.35 (Standard) 0.1 (With power saving circuit)
SY7000	5.9	0.20	ø80	of the power saving should

#### 5-Port Solenoid Valve SY3000/5000/7000/9000

- The combined mounting of a 3-port valve and a 5-port valve is possible.
- Power consumption: 0.1 W (With power saving circuit)
- A wide variety of manifold options are available, such as the aluminum body manifold, DIN rail, and stacking type manifold.
- Manifold type no.: SS5Y3, SS5Y5, SS5Y7, SS5Y9

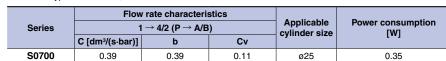
Series		$\nu$ rate characteri → 5/3 (A/B → EA		Applicable cylinder size	Power consumption [W]
	C [dm³/(s·bar)]	b	Cv	Cymruer Size	[**]
SY3000	1.1	0.30	0.26	ø40	
SY5000	2.8	0.29	0.66	ø63	
SY7000	4.5	0.27	1.1	ø80	0.35 (Standard) 0.1 (With power saving
SY9000	10	0.29	2.5	ø100	circuit)
SY300	1.1	0.3	0.26	ø40	
SY500	2.8	0.29	0.66	ø63	

#### 5-Port Solenoid Valve/Plug-in Type S0700

Rubber

Rubber

- A variety of common wiring methods are available.
- Slim, compact plug-in manifold: Required installation space reduced by 45%\*1, Height reduced by 20 mm\*1
- \*1 Compared with plug-in manifold stacking base
- 4-position, dual 3-port valve
  - Manifold type no.: SS0751, SS0750





# Pilot Operated 4/5-Port Solenoid Valves

#### 5-Port Solenoid Valve/Plug Lead Type S0700

- Valve width: 7.4 mm
- Driveable cylinders: Up to ø32 (Body ported)
- Power consumption: 0.35 W
- Weight: 39 g (Body ported)
- Manifold type no.: SS0752, SS0755

	Flow rate ch	aracteristics		_
Series	1 → 4/2 (	P → A/B)	Applicable cylinder size	Power consumption [W]
	C [dm³/(s⋅bar)]	Cv		[**]
SS0752 Body ported	0.62	0.18	ø32	0.35
SS0755 Base mounted	0.39	0.11	ø25	0.35

#### 5-Port Solenoid Valve VF1000/3000/5000

Rubber seal

- Built-in full-wave rectifier (AC) • Built-in strainer in the pilot valve
- Manifold type no.: VV5F1, VV5F3, VV5F5



Series		rate characteri: → 5/3 (A/B → EA		Applicable cylinder size	Power consumption [W]
	C [dm³/(s·bar)]	b	Cv	Cymruch Size	[""]
VF1000	0.53	0.28	0.13	ø40	1.55 (Standard) 0.55 (With power saving circuit)
VF3000	3.1	0.32	0.75	ø80	0.4 (Low wattage specification)
VF5000	10.0	0.49	2.9	ø125	1.55 (Standard) 0.55 (With power saving circuit)

#### 5-Port Solenoid Valve VQC4000/5000

Metal seal Rubber se

- Compact with a large flow capacity VQC4000: Can drive cylinders up to ø160
  - VQC5000: Can drive cylinders up to ø180
  - An extensive range of protocols are available.
  - Power saving: Power consumption of 0.4 W (Low wattage type)
  - vice life: 100 million cycles (According to SMC life test conditions)
  - e IP67 compliant

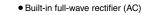
Series	Flow rate characteristics $4/2 \rightarrow 5/3$ (A/B $\rightarrow$ EA/EB)			Applicable cylinder size	Power consumption
	C [dm³/(s·bar)]	C [dm³/(s·bar)] b Cv	cylinder size	[11]	
VQC4000	7.3	0.38	2.0	ø160	1.0 0.4 (Low wattage type)
VQC5000	17	0.31	4.7	ø180	1.0 0.4 (Low wattage type)



<ul> <li>Long service</li> <li>Enclosure</li> </ul>	
Series	
VQC400	

# Pilot Operated 3-Port Solenoid Valves

#### 3-Port Solenoid Valve/Pilot Operated Poppet Type VP300/500/700



- Longer life expectancy: 50 million cycles or more
- Built-in strainer in the pilot valve
- The external pilot type can be used for vacuum applications.
  Manifold type no.: VV3P3, VV3P5, VV3P7



Rubber seal

	Flow	rate characteris	stics		For use	
Series		$2{\rightarrow}3$ (A ${\rightarrow}$ P)		Power consumption [W]	in vacuum	
	C [dm³/(s·bar)]	b	Cv	[]	applications	
VP300	4.2	0.23	1.0	1.55 (Standard) 0.55 (With power saving circuit)	–100 kPa	
VP500	8.9	0.20	2.1	0.4 (Low wattage specification)	–100 kPa	
VP700	15.3	0.22	3.7	1.55 (Standard) 0.55 (With power saving circuit)	–100 kPa	

# Direct Operated 3-Port Solenoid Valves

#### 3-Port Solenoid Valve V100



Power consumption: 0.1 W (With power saving circuit)
Manifold type no.: VV100-S41

Series	Туре	$\begin{array}{c} \hline Flow rate characteristics \\ 2 \rightarrow 3 \end{array}$		Power consumption [W]	For use in vacuum	
		C [dm³/(s⋅bar)]	b Cv			applications
V100	Standard	0.037	0.11	0.008	0.35 (Standard) 0.1 (With power saving circuit)	–100 kPa
V100	High flow	0.076	0.07	0.016	1	–100 kPa

#### 3-Port Solenoid Valve S070

Rubber seal

• 7 mm wide compact solenoid valve manifold

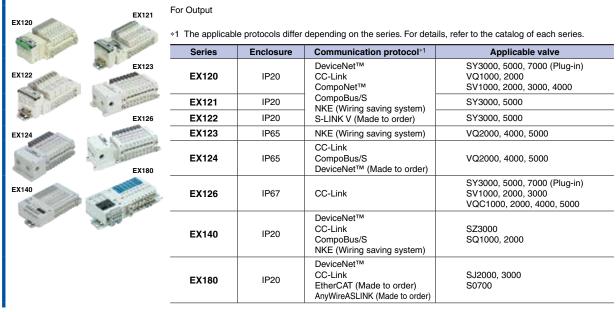
Weight of valve alone: 5 g
Single unit specifications, base mounted manifolds, and body ported manifolds can be selected.
Manifold type no.: SS073



Series	Flow rate characteristics			Power consumption	Max. operating
	C [dm³/(s·bar)]	b	Cv	[W]	pressure
	0.042	0.27	0.011	0.5	0.5 MPa
	0.060	0.28	0.016	0.5	0.3 MPa
S070	0.042	0.27	0.011	0.35	0.3 MPa
	0.060	0.28	0.016	0.35	0.1 MPa
	0.021	0.27	0.006	0.1 (With power saving circuit)	0.3 MPa
	0.042	0.28	0.011	0.1 (With power saving circuit)	0.1 MPa

#### Reduced-wiring Fieldbus System (Serial Transmission System)

#### Serial Transmission System EX



#### Serial Transmission System EX260

For Output



\*1 The applicable protocols differ depending on the series. For details, refer to the catalog of each series.

Series	Enclosure	Communication protocol*1	Applicable valve
EX260	IP67	DeviceNet™ PROFIBUS DP CC-Link EtherCAT PROFINET EtherNet/IP™ Ethernet POWERLINK	SY3000, 5000, 7000 (Plug-in) VQC1000, 2000, 4000, 5000 SV1000, 2000, 3000 S0700 (IP40)

#### Serial Transmission System EX250

For Input/Output



\*1 The applicable protocols differ depending on the series. For details, refer to the catalog of each series.

Series	Enclosure	Communication protocol*1	Applicable valve
EX250	IP67	DeviceNet™ PROFIBUS DP CC-Link AS-Interface CANopen EtherNet/IP™	SY3000, 5000, 7000 (Plug-in) VQC1000, 2000, 4000, 5000 SV1000, 2000, 3000 S0700 (IP40)

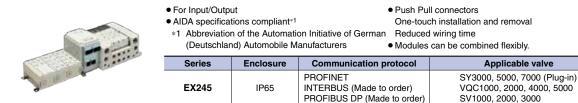
#### Trademark

- DeviceNet<sup>™</sup> is a trademark of ODVA.
  EtherNet/IP<sup>™</sup> is a trademark of ODVA. CompoNet<sup>™</sup> is a trademark of ODVA.
- EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.



#### Reduced-wiring Fieldbus System (Serial Transmission System)

#### Fieldbus System EX245



#### Serial Transmission System EX600

For Input/Output

\*1 The applicable protocols differ depending on the series. For details, refer to the catalog of each series.

Series	Enclosure	Communication protocol*1	Applicable valve
EX600	IP67	PROFIBUS DP DeviceNet™ CC-Link EtherNet/IP™ EtherCAT PROFINET Modbus/TCP (Made to order) POWERLINK (Made to order)	SY3000, 5000, 7000 (Plug-in) SV1000, 2000, 3000 VQC1000, 2000, 4000, 5000 S0700 (IP40)

#### Serial Transmission System EX500

For Input/Output, Gateway Type



\*1 The applicable protocols differ depending on the series. For details, refer to the catalog of each series.

Series	Enclosure	Communication protocol*1	Applicable valve
EX500	IP67	EtherNet/IP™ PROFINET DeviceNet™ PROFIBUS DP	SY3000, 5000, 7000 (Plug-in) VQC1000, 2000, 4000, 5000 SV1000, 2000, 3000 S0700 (IP40)

#### Serial Transmission System EX510

For Input/Output, Gateway Type



Series	Enclosure	Communication protocol*1	Applicable valve	
EX510	IP20	CC-Link DeviceNet™ PROFIBUS DP EtherNet/IP™ (Made to order) PROFINET (Made to order)	SJ2000, 3000 SY3000, 5000, 7000 (Plug-in) SY3000, 5000, 7000, 9000 SYJ3000, 5000, 7000 SQ1000, 2000 SZ3000 VQ1000, 2000 VQ21000, 2000 S0700	

\*1. The applicable protocols differ depending on the series. For details, refer to the catalog of each series

- Trademark
- DeviceNet<sup>™</sup> is a trademark of ODVA.
  EtherNet/IP<sup>™</sup> is a trademark of ODVA
- EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.



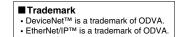
# Reduced-wiring Fieldbus System (Serial Transmission System)

#### Wireless System EX600-W

Wi	Wireless master unit Wireless slave unit		Noise resistance     Uses the 2.4 GHz ISM frequency band		<ul> <li>High-speed connection: From power supply ON to start of communication: Min. 250 ms</li> <li>Communication response (Signal response time): 5 ms</li> <li>Communication cables not required</li> <li>Number of I/O points: Max. 1280 inputs/1280 outputs (Max. 128 inputs/128 outputs per module)</li> </ul>		
5	36	06		Series	Enclosure	Communication protocol	Applicable valve
Ethen	Ethen/et/IP		EX600-W	IP67 equivalent	EtherNet/IP™ PROFINET	SY3000, 5000, 7000 (Plug-in) SV1000, 2000, 3000 S0700 (IP40) VQC1000, 2000, 4000, 5000	

#### M8/M12 Connector PCA/EX9/EX500

- Communication cable/connector: CC-Link, DeviceNet™, PROFIBUS DP
- Compliant with IEC61076-2-101 and IEC60947-5-2 Standards
- T
- IP67 (IEC60529)Field-wireable connectors: No exclusive tools required, Reduction in wiring time
- SPEEDCON: Just insert the connector and make a 1/2 rotation.



# Air Operated Valves

#### 5-Port Air Operated Valve SYA3000/5000/7000



• Can be used with the same manifolds as the SY3000/5000/7000 series non plug-in type.

	F			
Series	Applicable cylinder size			
	C [dm³/(s⋅bar)]	b	Cv	
SYA3000	1.1	0.30	0.26	ø40
SYA5000	2.8	0.29	0.66	ø63
SYA7000	4.5	0.27	1.1	ø80

#### 5-Port Air Operated Valve VFA1000/3000/5000

• Can be used with the same manifolds as the VF1000/3000/5000 series.

Rubber seal	

Bubber coal

	F	Applicable			
Series	Series $4/2 \rightarrow 5/3$ (A/B $\rightarrow$ EA/EB)				
	C [dm³/(s⋅bar)]	b	Cv	cylinder size	
VFA1000	0.53	0.28	0.13	ø40	
VFA3000	3.1	0.32	0.75	ø80	
VFA5000	10.0	0.49	2.9	ø125	

#### Air Operated Valves

#### 3-Port Air Operated Valve VPA300/500/700

#### Rubber seal

Can be used with the same manifolds as the VP300/500/700 series internal pilot type.
Easy conversion to N.C. or N.O.



		Flow rate characteristics			
Series	$2 \rightarrow 3 (A \rightarrow R)$				
	C [dm³/(s·bar)]	b	Cv		
VPA300	4.2	0.26	1.0		
VPA500	8.9	0.20	2.1		
VPA700	15.3	0.22	3.7		

# **Explosion Proof Valves**

#### Explosion-proof 3/5-Port Solenoid Valve 50-VFE/50-VPE



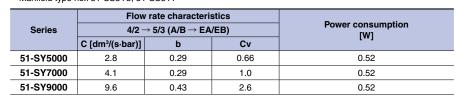
- Exd II BT4 (TIIS approved product)
- Waterproof: IP\*6 equivalent
- Exhausting equipment for the pilot valve is not required. (Common exhaust type for main and pilot valve [50-VFE3000])
- It is possible to be used in a manifold. (50-VFE)
- Can be used as a selector valve, divider valve, or for vacuum applications (50-VPE)
- Manifold type no.: 50-VV5FE3, 50-VV5FE5

Series	No. of ports	Effective area mm <sup>2</sup> (Cv)	Power consumption [W]
50-VFE3000	5-port	18 (1.0)	3.5
50-VFE5000	5-port	45 (2.5)	3.5
50-VPE500	3-port	41.4 (2.3)	3.5
50-VPE700	3-port	72 (4)	3.5

# Intrinsically Safe Explosion-proof System 5-Port Solenoid Valve 51-SY5000/7000/9000

Rubber sea

- Exia II BT4 (TIIS approved product)
- 3 types of connectors are available: L plug connector, L plug connector with a cover, With IP65 compliant cable
   3 types of barriers are available.
  - Manifold type no.: 51-SS5Y5, 51-SS5Y7





# Standard Air Cylinders (Round Type)

# Pin Cylinder CJP2/CDJP2/CJP



- Two auto switches can be mounted even on the ø4, 5 st.
- A ø2 One-touch fitting and a speed controller can be connected.
- With auto switch (CDJP2 series: CDJP2)

Туре	Series	Action	Bore size [mm]		
Standard	CJP2	Double acting, Single rod	4, 6, 10, 16		
Standard	СЈРВ	Single acting (Panel mount)	4, 6, 10, 15		
Standard	CJPS	Single acting (Plug mount)	4, 6, 10, 15		

#### Air Cylinder CJ2/CDJ2

- Double foot and head flange have been added to the available mounting types.
  - Easy fine adjustment of auto switch position
- The auto switch mounting type, band, or rail can be selected with the model number.
  - $\bullet$  Part numbers with a rod end bracket and/or pivot bracket are available.
  - (It is not necessary to order a bracket for the applicable cylinder separately.)



• With auto switch (CDJ2-Z series: CDJ2, CDJ2W, CDJ2K, CDJ2Z, CDJ2ZW, CDJ2RA, CDJ2RK)

Туре	Series	Action	Bore size [mm]
Standard	CJ2-Z	Double acting, Single rod	6, 10, 16
Standard	CJ2-Z	Single acting (Spring return/extend)	6, 10, 16
Standard	CJ2W-Z	Double acting, Double rod	6, 10, 16
Non-rotating rod	CJ2K-Z	Double acting, Single rod	10, 16
Non-rotating rod	CJ2K-Z	Single acting (Spring return/extend)	10, 16
Built-in speed controller	CJ2Z-Z	Double acting, Single rod	10, 16
Built-in speed controller	CJ2ZW-Z	Double acting, Double rod	10, 16
Direct mount	CJ2RA-Z	Double acting, Single rod	10, 16
Direct mount	CJ2RA-Z	Single acting (Spring return/extend)	10, 16
Non-rotating rod/ Direct mount	CJ2RK-Z	Double acting, Single rod	10, 16
Non-rotating rod/ Direct mount	CJ2RK-Z	Single acting (Spring return/extend)	10, 16
With end lock	CBJ2	Double acting, Single rod	16

#### Air Cylinder JCM/JCDM

- Overall length shortened by up to 97 mm
- Weight reduced by up to 54% (0.69 kg  $\rightarrow$  0.32 kg)
- abile abilement
- Various cover types are available.Port sizes: M5, Rc, NPT1/8
- Male and female rod ends are available.
- With auto switch (JCDM series: JCDM)

Туре	Series	Action	Bore size [mm]
Standard	JCM	Double acting, Single rod	20, 25, 32, 40

### Standard Air Cylinders (Round Type)

# Air Cylinder CM2/CDM2



- Female rod end is available as standard.
- Easy fine adjustment of auto switch position
- Single clevis and trunnion pivot brackets are available.
- Part numbers with a rod end bracket and/or pivot bracket are available.
- (It is not necessary to order a bracket for the applicable cylinder separately.)

 With auto switch (CDM2-Z series: CDM2, CDM2W, CDM2K, CDM2KW, CDM2R, CDM2RK, CDM2□P, CDBM2)

Туре	Series	Action	Bore size [mm]
Standard	CM2-Z	Double acting, Single rod	20, 25, 32, 40
Standard	CM2-Z	Single acting (Spring return/extend)	20, 25, 32, 40
Standard	CM2W-Z	Double acting, Double rod	20, 25, 32, 40
Non-rotating rod	CM2K-Z	Double acting, Single rod	20, 25, 32, 40
Non-rotating rod	CM2K-Z	Single acting (Spring return/extend)	20, 25, 32, 40
Non-rotating rod	CM2KW-Z	Double acting, Double rod	20, 25, 32, 40
Direct mount	CM2R-Z	Double acting, Single rod	20, 25, 32, 40
Non-rotating rod/ Direct mount	CM2RK-Z	Double acting, Single rod	20, 25, 32, 40
Centralized piping	CM2□P	Double acting, Single rod	20, 25, 32, 40
With end lock	CBM2	Double acting, Single rod	20, 25, 32, 40
Low friction	CM2Q	Double acting, Single rod	20, 25, 32, 40

#### Air Cylinder CG1/CDG1

- Female rod end is available as standard.
- Easy fine adjustment of auto switch position
- No trunnion mounting female thread has been added to the basic type.
- Part numbers with a rod end bracket and/or pivot bracket are available.
- (It is not necessary to order a bracket for the applicable cylinder separately.)
  With auto switch (CDG1-Z series: CDG1, CDG1W, CDG1K, CDG1KW, CDG1R, CDG1KR, CDBG1)

Туре	Series	Action	Bore size [mm]	
Standard	CG1-Z	Double acting, Single rod	20, 25, 32, 40, 50, 63, 80, 100	
Standard	CG1-Z	Single acting (Spring return/extend)	20, 25, 32, 40	
Standard	CG1W-Z	Double acting, Double rod	20, 25, 32, 40, 50, 63, 80, 100	
Non-rotating rod	CG1K-Z	Double acting, Single rod	20, 25, 32, 40, 50, 63	
Non-rotating rod	CG1KW-Z	Double acting, Double rod	20, 25, 32, 40, 50, 63	
Direct mount	CG1R-Z	Double acting, Single rod	20, 25, 32, 40, 50, 63	
Direct mount, Non-rotating rod	CG1KR-Z	Double acting, Single rod	20, 25, 32, 40, 50, 63	
With end lock	CBG1	Double acting, Single rod	20, 25, 32, 40, 50, 63, 80, 100	
Low friction	CG1□G	Double acting, Single rod	20, 25, 32, 40, 50, 63, 80, 100	

# Standard Air Cylinders (Square Cover)

#### Air Cylinder JMB/JMDB



- Intermediary bore sizes: ø45, ø56, ø67, ø85
- Air saving, Space saving
- Overall length shortened by 27 mm
- Weight reduced by up to 30% (1.43 kg  $\rightarrow$  1.00 kg)
- Air saving: Reduced by up to 29%
- Air consumption can be reduced by optimal size selection.
- Reduces labor time
- Air cushion adjustment is not required due to the non-adjustable air cushion.
- With auto switch (JMDB series: JMDB)

Туре	Series	Action	Bore size [mm]
Standard	JMDB	Double acting, Single rod	32, 40, 45, 50, 56, 63, 67, 80, 85, 100

# Standard Air Cylinders (Square Cover)

#### Air Cylinder MB/MDB



- Weight has been reduced by changing the shape of the rod cover and head cover. Max. 10% lighter • Part numbers with a rod end bracket and/or pivot bracket are available.
- (It is not necessary to order a bracket for the applicable cylinder separately.)
- With auto switch (MDB-Z series: MDB, MDBW, MDBK, MDBKW, MDBB, MDB Q)

Туре	Series	Action	Bore size [mm]	
Standard	MB-Z	Double acting, Single rod	32, 40, 50, 63, 80, 100, 125	
Standard	MBW-Z	Double acting, Double rod	32, 40, 50, 63, 80, 100, 125	
Non-rotating rod	MBK-Z	Double acting, Single rod	32, 40, 50, 63, 80, 100	
Non-rotating rod	MBKW-Z	Double acting, Double rod	32, 40, 50, 63, 80, 100	
With end lock	MBB	Double acting, Single rod	32, 40, 50, 63, 80, 100	
Low friction	MB□Q	Double acting, Single rod	32, 40, 50, 63, 80, 100	

#### Air Cylinder MB1/MDB1

• Weight: 10% lighter (ø50-100 stroke)

- Weight has been reduced by changing the shape of the rod cover and head cover.
- Small auto switches can be mounted on 4 surfaces.
- · Fastener on auto switch mounting groove for dust-prevention (Option)
- With auto switch (MDB1 series, MDB1, MDB1W, MDB1K)

Туре	Series	Action	Bore size [mm]
Standard	MB1-Z	Double acting, Single rod	32, 40, 50, 63, 80, 100, 125
Standard	MB1W-Z	Double acting, Double rod	32, 40, 50, 63, 80, 100, 125
Non-rotating rod	MB1K-Z	Double acting, Single rod	32, 40, 50, 63, 80, 100

#### Air Cylinder CA2/CDA2

- Weight reduced by up to 15%
- Easy air cushion control
- Various switches, such as compact auto switches and magnetic field resistant auto switches, can be mounted. • Part numbers with a rod end bracket and/or pivot bracket are available.
- (It is not necessary to order a bracket for the applicable cylinder separately.)
- With auto switch (CDA2 series: CDA2, CDA2W, CDA2K, CDA2KW, CDBA2,

CDA2 H, CDA2W H, CDA2 Q)

Туре	Series	Action	Bore size [mm]
Standard	CA2-Z	Double acting, Single rod	40, 50, 63, 80, 100
Standard	CA2W-Z	Double acting, Double rod	40, 50, 63, 80, 100
Non-rotating rod	CA2K	Double acting, Single rod	40, 50, 63
Non-rotating rod	CA2KW	Double acting, Double rod	40, 50, 63
With end lock	CBA2	Double acting, Single rod	40, 50, 63, 80, 100
Air-hydro	CA2⊟H	Double acting, Single rod	40, 50, 63, 80, 100
Air-hydro	CA2W⊟H	Double acting, Double rod	40, 50, 63, 80, 100
Low friction	CA2□Q	Double acting, Single rod	40, 50, 63, 80, 100

#### Air Cylinder CS1/CDS1



- Large bore air cylinder with square cover, tie-rod type • With auto switch (CDS1 series: CDS1, CDS1W, CDS1 Q)
- \* The air-hydro type is only available in ø125, ø140, and ø160.

Туре	Series	Action	Bore size [mm]
Standard	CS1	Double acting, Single rod	125, 140, 160, 180, 200, 250, 300
Standard	CS1W	Double acting, Double rod	125, 140, 160, 180, 200, 250, 300
Low friction	CS1□Q	Double acting, Single rod	125, 140, 160
			·





# Standard Air Cylinders (Square Cover)

#### Air Cylinder CS2/CDS2



Weight has been reduced by a maximum of 58% compared to the CS1 series.
With auto switch (CDS2 series: CDS2)

Туре	Series	Action	Bore size [mm]
Standard	CS2	Double acting, Single rod	125, 140, 160
Standard	CS2W	Double acting, Double rod	125, 140, 160

# **Compact Air Cylinders**

#### Mini Free Mount Cylinder CUJ/CDUJ



Space saving: Total length reduced by 64% and capacity by 70% (Compared to the CU series)
With auto switch (CDUJ series: CDUJ)

Туре	Series	Action	Bore size [mm]
Standard	CUJ	Double acting, Single rod	4, 6, 8, 10, 12, 16, 20
Standard	CUJ	Single acting (Spring return)	4, 6, 8, 10, 12, 16, 20

#### Free Mount Cylinder CU/CDU



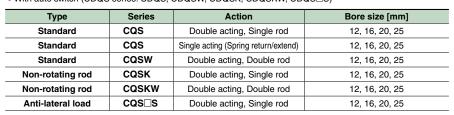
Space-saving cylinder that enables the direct mounting of cylinders on multiple sides
 With auto switch (CDU series: CDU, CDUW, CDUK, CDUKW, CDU-A, ZCDUK)

Туре	Series	Action	Bore size [mm]
Standard	CU	Double acting, Single rod	6, 10, 16, 20, 25, 32
Standard	CU	Single acting (Spring return/extend)	6, 10, 16, 20, 25, 32
Standard	CUW	Double acting, Double rod	6, 10, 16, 20, 25, 32
Non-rotating rod	CUK	Double acting, Single rod	6, 10, 16, 20, 25, 32
Non-rotating rod	CUK	Single acting (Spring return/extend)	6, 10, 16, 20, 25, 32
Non-rotating rod	CUKW	Double acting, Double rod	6, 10, 16, 20, 25, 32
Long stroke/Standard	CU	Double acting, Single rod	6, 10, 16, 20, 25, 32
Long stroke/ Non-rotating rod	СИК	Double acting, Single rod	6, 10, 16, 20, 25, 32
With air cushion	CU-A	Double acting, Single rod	20, 25, 32
For vacuum	ZCUK	Double acting, Single rod	10, 16, 20, 25, 32

#### Compact Cylinder/Compact Type CQS/CDQS

• With this compact square type cylinder, auto switch mounting on 3 or 4 sides is possible.

- This compact cylinder does not protrude from the body when mounting an auto switch.
- Newly added compact type foot brackets and double clevis pivot bracket
  With auto switch (CDQS series: CDQS, CDQSW, CDQSK, CDQSKW, CDQS





#### Compact Air Cylinders

#### Compact Cylinder JCQ/JCDQ

Compact: Overall length shortened by 6.5 mm, Width shortened by 6 mm, Height shortened by 4 mm
 Weight reduced by up to 45% (150 g → 82 g)



- Volume reduced by up to 40%
- With auto switch (JCDQ series: JCDQ)

Туре	Series	Action	Bore size [mm]
Standard	JCQ	Double acting, Single rod	12, 16, 20, 25, 32, 40, 50, 63, 80, 100

#### Compact Cylinder CQ2/CDQ2

- Space-saving cylinder designed with a compact body
- Small auto switches can be mounted on 4 surfaces. (2 surfaces for ø12 to ø25)
- No projection of the auto switch
- Weight: Reduced by 5 to 13% (Compared with the existing CQ2 series)
- Newly added compact type foot brackets and double clevis pivot bracket
- Part numbers with a rod end bracket and/or mounting bolt are available. (It is not necessary to order a bracket for the applicable cylinder separately.)
- With auto switch (CDQ2 series: CDQ2, CDQ2W, CDQ2K, CDQ2KW, CDQP2, CDQ2 S, CDBQ2)

Туре	Series	Action	Bore size [mm]		
Standard	CQ2-Z	Double acting, Single rod	12, 16, 20, 25, 32, 40, 50, 63, 80, 100		
Standard	CQ2W-Z	Double acting, Double rod	12, 16, 20, 25, 32, 40, 50, 63, 80, 100		
Standard	CQ2-Z	Single acting (Spring return/extend)	12, 16, 20, 25, 32, 40, 50		
Large bore size	CQ2-Z	Double acting, Single rod	125, 140, 160, 180, 200		
Large bore size	CQ2W-Z	Double acting, Double rod	125, 140, 160, 180, 200		
Long stroke	CQ2-Z	Double acting, Single rod	32, 40, 50, 63, 80, 100		
Non-rotating rod	CQ2K-Z	Double acting, Single rod	12, 16, 20, 25, 32, 40, 50, 63		
Non-rotating rod	CQ2KW-Z	Double acting, Double rod	12, 16, 20, 25, 32, 40, 50, 63		
Axial piping (Centralized piping type)	CQP2	Double acting, Single rod	12, 16, 20, 25, 32, 40, 50, 63, 80, 100		
Axial piping (Centralized piping type)	CQP2	Single acting (Spring return/extend)	12, 16, 20, 25, 32, 40, 50		
Anti-lateral load	CQ2⊡S-Z	Double acting, Single rod	32, 40, 50, 63, 80, 100		
With end lock	CBQ2	Double acting, Single rod	20, 25, 32, 40, 50, 63, 80, 100		

#### **Environment Resistant Cylinders**

#### Stainless Steel Cylinder CJ5-S/CDJ5-S/CG5-S/CDG5-S



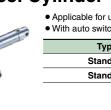
<ul> <li>Applicable for use in an environment with water splashing</li> </ul>
• With auto switch (CD 15-S series: CD 15-S CDG5-S series: CDG5-S)

Туре	Series	Action	Bore size [mm]
Standard	CJ5-S	Double acting	10, 16
Standard	CG5-S	Double acting	20, 25, 32, 40, 50, 63, 80, 100

#### Stainless Steel Foot Bracket, Flange Bracket, Single Knuckle Joint, Double Knuckle Joint CJ2, CM2, CG1, CQ2



- External dimensions and mounting dimensions are interchangeable with the standard type.
- Post-mounting is possible.
- Bracket applicable cylinders CJ2, CM2, CG1, CQ2



#### **Environment Resistant Cylinders**

#### Stainless Steel: Made to Order

Model	Description
-XB12	External stainless steel cylinder
-XC6	Made of stainless steel
-XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel
-XC27	Double clevis and double knuckle joint pins made of stainless steel
-XC65	Made of stainless steel (Combination of XC7 and XC68)
-XC68	Made of stainless steel (With hard chrome plated piston rod)

#### Hygienic Design Cylinder HY //HYD

• Improved water resistant air cylinder with an easily washable configuration

• 5 times the lifespan of the improved water resistant cylinder (SMC comparison)

• With auto switch (HYDB series: HYDB, HYDQB series: HYDQB,



HYDC series: HYDC, HYDG series: HYDG)

Туре	Series	Action	Bore size [mm]
Basic	HYB	Double acting	20, 25, 32, 40, 50, 63, 80, 100
Basic	HYQ	Double acting	20, 25, 32, 40, 50, 63
ISO Standard	HYC	Double acting	32, 40, 50, 63
With guide	HYG	Double acting	20, 25, 32, 40, 50, 63

#### Water Resistant Cylinder (Pneumatic/Hydraulic)



• Can be used in environments where contact with water or coolant occurs • Suitable for factory machinery, food manufacturing • With water resistant 2-color indicator auto switch machinery, car washers, etc.

	o switch	machinery, ca	washers, etc.
Туре	Series	Action	Bore size [mm]
Air cylinder	CM2-Z	Double acting	20, 25, 32, 40
Air cylinder	CG1-Z	Double acting	32, 40, 50, 63, 80, 100
Air cylinder	MB-Z	Double acting	32, 40, 50, 63, 80, 100
Square tube type air cylinder	MB1	Double acting	32, 40, 50, 63, 80, 100
Compact cylinder	CQ2-Z	Double acting	20, 25, 32, 40, 50, 63, 80, 100
Air cylinder	CA2-Z	Double acting	40, 50, 63, 80, 100
Compact guide cylinder	MGP-Z	Double acting	20, 25, 32, 40, 50, 63, 80, 100
Guide cylinder	MGG	Double acting	32, 40, 50, 63, 80, 100
Compact hydraulic cylinder compliant with JIS Standards (10 MPa)	CHKDB	Double acting	20, 25, 32, 40, 50, 63, 80, 100
Hydraulic cylinder compliant with JIS Standards (7 MPa)	CH2F	Double acting	32, 40, 50, 63, 80, 100

#### Cylinder with Stable Lubrication Function (Lube-retainer)

- Applicable to operation in micro-powder (10 to 100 µm) / Grease film is formed on the piston rod surface to general environments
- in micro-powder environments.
- The overall length and mounting are the same as those
- of the standard model. (Except for some models)
- improve durability. • Durability is 4 times stronger than the standard model • Prevents the entry of dust and foreign matter
  - The number of operating cycles can be improved even in general environments.

	-		
Туре	Series	Action	Bore size [mm]
Air cylinder	CM2-Z	Double acting	20, 25, 32, 40
Air cylinder	CG1-Z	Double acting	20, 25, 32, 40, 50, 63, 80, 100
Air cylinder	CA2-Z	Double acting	40, 50, 63, 80, 100
Compact cylinder	CQS	Double acting	20, 25
Compact cylinder	CQ2-Z	Double acting	32, 40, 50, 63, 80, 100
Air slide table	MXQ□A	Double acting	6, 8, 12, 16, 20, 25
Compact guide cylinder	MGP-Z	Double acting	20, 25, 32, 40, 50, 63, 80, 100
Dual rod cylinder	CXS	Double acting	6, 8, 12, 16, 20, 25, 32



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#### **Environment Resistant Cylinders**

#### **Dust Resistant Cylinder**



• Applicable for environments with flying micro-powder such as ceramic powder, toner powder, paper powder,	
and metallic powder (Excludes weld spatter)	

- 4 times stronger than the standard model
- 2 Lube-retainers on the rod cover prevent micro-powder of 30 μm or smaller from entering.
- The Lube-retainers create a coat of grease on the piston rod for improved durability.

Туре	Series	Action	Bore size [mm]
Air cylinder	CM2-XC92	Double acting	20, 25, 32, 40
Compact cylinder	CQS-XC92	Double acting	12, 16, 20, 25
Compact cylinder	CQ2-XC92	Double acting	32, 40, 50, 63, 80, 100
Compact guide cylinder	MGP-XC92	Double acting	12, 16, 20, 25, 32, 40, 50, 63, 80, 100

# Measures Against Dust: Made to Order -XC4

• Cylinders with a heavy duty scraper on the wiper ring are suitable for use in extremely dusty environments and those where they will be exposed to earth or sand, such as in die-casted equipment, construction machinery, and industrial vehicles.

Model	Description
-XC4	With heavy duty scraper
-XC35	With coil scraper

# Heat Resistant/Cold Resistant: Made to Order -XB6, XB7

• Air cylinder for use in low-temperature and high-temperature environments

Model	Description		
-XB6	Heat resistant cylinder (-10 to 150°C) Heat resistant cylinder (-40 to 70°C)		
-XB7			
-XB14	Cylinder with heat resistant auto switch		
-XC5	Heat resistant cylinder (-10 to 110°C)		

# **Floating Joints**

# Floating Joint J Image: Series and Series and

• The floating joint can absorb any off-centering or loss of parallel accuracy of the double acting cylinder, making centering unnecessary.

Туре	Series	Applicable cylinder bore size [mm]
Lightweight and compact type	JT	20, 25, 32, 40
Light weight type for light load	JC	20, 25, 32, 40, 50, 63
Standard	JA, JAF, JAL	6, 10, 15, 20, 25, 30, 40, 50, 63, 80, 100, 125, 140, 160
Standard	JA-X530, JAF-X530, JAL-X530	180, 200
Heavy load	JAH, JAHF, JAHL	40, 50, 63, 80, 100
For compact cylinders	JB	12, 16, 20, 25, 32, 40, 50, 63, 80, 100, 125, 140, 160
Stainless steel type	JS	10, 15, 16, 20, 25, 32, 40, 50, 63

#### Mechanically Jointed Rodless Cylinders

#### Mechanically Jointed Rodless Cylinder with Protective Cover MY1



• Improves dustproof and water resistance with a protective cover, Features a side seal that prevents dust and water from entering from the side

Туре	Series	Action	Bore size [mm]
Slide bearing	MY1MW	Double acting	16, 20, 25, 32, 40, 50, 63
Cam follower guide	MY1CW	Double acting	16, 20, 25, 32, 40, 50, 63

#### Magnetically Coupled Rodless Cylinders

#### Magnetically Coupled Rodless Cylinder CY3



- Further improvements have been made on the CY1 series.
- The mounting dimensions are the same as those of the CY1 series.
- Upgraded bearing performance and reduced sliding resistance
- NPT thread and G thread are available as standard.

Туре	Series	Action	Bore size [mm]
Basic	CY3B	Double acting	6, 10, 15, 20, 25, 32, 40, 50, 63
Direct mount	CY3R	Double acting	6, 10, 15, 20, 25, 32, 40, 50, 63

#### Clean Rodless Cylinder CYP

• Low particle generation transfer in clean environments

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Туре	Series	Action	Bore size [mm]
Standard	СҮР	Double acting	15, 32

#### **Table Cylinders**

#### Compact Slide MXH

- Allowable moment improved by up to 240%

- With new high rigidity linear guide
- Allowable moment improved
- The weight has been reduced by incorporating a new high rigidity linear guide and piston.
- Weight: 19% reduction (ø20-10 stroke)

Piping is possible in 3 directions.

Туре	Series	Action	Bore size [mm]
Standard	МХН	Double acting	6, 10, 16, 20

#### Compact Cylinder with Linear Guide MXZ



- Compact: Overall length: 49.5 mm, Width: 30 mm
- The integration of the linear guide and the cylinder allows for reduced design and assembly time.
- · Lightweight workpieces such as electronic boards can be stopped, positioned, and clamped.
- Port location selectable
- Auto switch mountable on 3 surfaces

Туре	Series	Action	Bore size [mm]
Standard	MXZ	Double acting	12, 16, 20, 25

#### Air Slide Table MXS



- Integrated with a worktable in a compact manner
- An air slide table that is ideal for precision assembly work
  - High rigidity and high accuracy
- Smooth movement without looseness has been achieved through the adoption of a cross roller guide.
- Compact and lightweight
- Provides twice the output of the existing cylinder through the adoption of the dual rod function

Туре	Series	Action	Bore size [mm]
Standard	MXS	Double acting	6, 8, 12, 16, 20, 25
Symmetric	MXS□L	Double acting	6, 8, 12, 16, 20, 25

#### Table Cylinders

#### Air Slide Table MXQ



- Height: 10% reduction (27 mm: Existing model 30 mm)
- Product weight: 22% reduction (298 g: Existing model 380 g)
- Allowable kinetic energy: 64% improvement (0.09 J: Existing model 0.055 J)

Туре	Series	Action	Bore size [mm]
Double ported type	MXQ⊟A	Double acting	6, 8, 12, 16, 20, 25
Low thrust with high rigidity type	MXQ⊟B	Double acting	6, 8, 12, 16, 20
Single side ported type	MXQ□C	Double acting	8, 12
Height interchangeable type	MXQ	Double acting	6, 8, 12, 16, 20, 25

#### Air Slide Table MXQ



- Integrated guide rail and table
- High rigidity and high accuracy has been achieved through the adoption of the recirculating linear guide.

Туре	Series	Action	Bore size [mm] 6, 8, 12, 16, 20, 25	
Standard	MXQ	Double acting		
Symmetric	MXQ□L	Double acting	6, 8, 12, 16, 20, 25	

#### Air Slide Table/Reversible Type MXQR



- Integrated guide rail and table
- High rigidity and high accuracy has been achieved through the adoption of the recirculating linear guide.
- Position of the piping and adjusters can be changed on site according to the installation conditions.
- Features installation compatibility with the MXQ series
  Shock absorber also available for ø6
- Soft type/short stroke type shock absorbers (RJ) can be mounted.

Туре	Series	Action	Bore size [mm]
Reversible	MXQR	Double acting	6, 8, 12, 16, 20, 25

#### Low Profile Slide Table MXF

• The parallel design of the guide and cylinder creates a slim and compact slide.

Туре	Series	Action	Bore size [mm] 8, 12, 16, 20	
Standard	MXF	Double acting		

#### Air Slide Table MXW

This table unit is compatible with a long stroke using a linear guide.
Table rigidity is constant throughout the entire stroke.

Туре	Series Action		Bore size [mm]	
Standard	MXW	Double acting	8, 12, 16, 20, 25	



#### **Table Cylinders**

#### Air Slide Table MXP



		• · ·	
<ul> <li>Cylinder with built-in linea</li> </ul>	r guide,	Compact air	slide table

Туре	Series	Action	Bore size [mm]	
Standard	MXPJ	Double acting	6	
Standard	MXP	Double acting	6, 8, 10, 12, 16	

#### Air Slide Table/Long Stroke Type MXY

• High rigidity and high accuracy, Maximum of 400 strokes



	• High rightly and high accuracy, Maximum of 400 shokes				
Туре	Series	Action	Bore size [mm]		
Standard	MXY	Double acting	6, 10, 12		

# Guide Cylinders (MG Series)

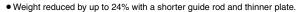
#### Compact Guide Cylinder JMGP



- Compact: Overall length shortened by 30.5 mm, Height shortened by 16 mm Weight: Max. 69% lighter (0.32 kg  $\rightarrow$  0.1 kg)
- 3 mounting options: Top mounting, Bottom mounting, Rear mounting
- Piping is possible in 4 directions.
- The solid state auto switch D-M9 is mountable.
- Suitable for pushing, lifting, or clamping in a transport line.

Туре	Bearing	Series	Action	Bore size [mm]
Basic type	Slide bearing	JMGPM	Double acting	12, 16, 20, 25, 32, 40, 50, 63, 80, 100

#### Compact Guide Cylinder MGP



- The space required between the bottom of the cylinder body and your equipment is reduced because of the shortening of the guide rod by a max. of 22 mm.
- Round type and magnetic field resistant auto switches can be mounted directly without a spacer.
- With flange: MGP□F

Туре	Bearing	Series	Action	Bore size [mm]
Basic type	Slide bearing	MGPM-Z	Double acting	
Basic type	Ball bushing	MGPL-Z	Double acting	12, 16, 20, 25, 32, 40, 50, 63, 80, 100
Basic type	High-precision ball bushing	MGPA-Z	Double acting	50, 65, 60, 100
	Slide bearing	MGPM-AZ	Double acting	
With air cushion	Ball bushing	MGPL-AZ	Double acting	16, 20, 25, 32, 40, 50, 63, 80, 100
	High-precision ball bushing	MGPA-AZ	Double acting	00, 00, 100
Water resistant	Slide bearing	MGPMR-Z	Double acting	20, 25, 32, 40, 50, 63, 80, 100
With end lock	Slide bearing/ Ball bushing bearing	MGP	Double acting	20, 25, 32, 40, 50, 63, 80, 100
Heavy duty guide rod	Slide bearing	MGPS	Double acting	50, 80

#### Guide Cylinders (MG Series)

#### Compact Guide Cylinder MGQ



• Air cylinder with an integrated guide that achieves lateral load resistance and high non-rotating accuracy
<ul> <li>Suitable for stoppers and lifters in the conveyor line</li> </ul>

Туре	Bearing	Series	Action	Bore size [mm]
Standard	Slide bearing	MGQM	Double acting	12, 16, 20, 25, 32,
Standard	Ball bushing bearing	MGQL	Double acting	40, 50, 63, 80, 100

#### Guide Cylinder MGG



- Basic cylinder with integrated guide rods in a compact configuration
- A linear transfer unit that achieves lateral load resistance and high non-rotating accuracy

Туре	Bearing	Series	Action	Bore size [mm]
Standard	Slide bearing/ Ball bushing bearing	MGG	Double acting	20, 25, 32, 40, 50, 63, 80, 100
With end lock		MGG	Double acting	20, 25, 52, 40, 50, 65, 60, 100

#### Guide Cylinder/Compact Type MGC



• Linear transfer unit with compact guide body and front plate • Compact, lightweight, and space saving

	g		
Туре	Series	Action	Bore size [mm]
Standard	MGC	Double acting	20, 25, 32, 40, 50

# Guide Cylinders (CX Series)

#### Dual Rod Cylinder CXSJ



• Features a more compact body compared to the CXS series dual rod cylinder
Auto switches can be confirmed from 4 directions.

Axial piping is also available. (Bore size: 6 and 10)

Туре	Bearing	Series	Action	Bore size [mm]
Standard	Slide bearing	CXSJM	Double acting	6, 10, 15, 20, 25, 32
Standard	Ball bushing bearing	CXSJL	Double acting	6, 10, 15, 20, 25, 32

#### Dual Rod Cylinder CXS



<ul> <li>Compact cylinder with a high-precision gu</li> </ul>	uide function for pick & place applications
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Туре	Bearing	Series	Action	Bore size [mm]
Basic type	Slide bearing/ Ball bushing bearing	CXS	Double acting	6, 10, 15, 20, 25, 32
With air cushion		CXS	Double acting	20, 25, 32
With end lock		CXS	Double acting	6, 10, 15, 20, 25, 32
Double rod type		CXSW	Double acting	6, 10, 15, 20, 25, 32

#### Lock Cylinders

#### Cylinder with Lock CNG/CDNG



Locking cylinder ideal for intermediate stops, emergency stops, and drop prevention (Bi-directional lock)
 With auto switch (CDNG series: CDNG)

Туре	Series	Action	Bore size [mm]	Lock mechanism
Standard	CNG	Double acting, Single rod	20, 25, 32, 40	Spring lock

#### Cylinder with Lock CNA2/CDNA2

- Locking cylinder ideal for intermediate stops, emergency stops, and drop prevention (Bi-directional lock)
- Magnetic field resistant 2-color indicator solid state auto switch D-P3DW series mountable
   With auto switch (CDNA2 series: CDNA2, CDNA2W)

Туре	Series	Action	Bore size [mm]	Lock mechanism
Standard	CNA2	Double acting, Single rod	40, 50, 63, 80, 100	Spring lock
Standard	CNA2W	Double acting, Double rod	40, 50, 63, 80, 100	Spring lock

# **Specialty Cylinders**

#### Smooth Cylinder CJ2Y/CM2Y/CG1Y/MBY/CA2Y/CS2Y/CQSY/CQ2Y



- Reduces stick-slip in a low-speed range
- Stable operation is possible even at a low speed of 5 mm/s. (Measurement based on JIS B 8377)
- Low sliding is possible even in bi-directional operations.
- Lightweight/Improved functions (The new structure is equivalent to the standard models.)
- Interchangeable with the standard models
- With auto switch (CDJ2Y-Z series: CDJ2Y, CDM2Y-Z series: CDM2Y-Z, CDG1Y-Z series: CDG1Y, MDBY-Z series: MDBY, CDA2Y-Z series: CDA2Y, CDS2Y series: CDS2Y, CDQSY series: CDQSY, CDQ2Y-Z series: CDQ2Y)

	Туре	Series	Action	Bore size [mm]	Min. operating pressure [MPa]
	Air cylinder	CJ2Y-Z	Double acting	10, 16	0.03
_	Air cylinder	CM2Y-Z	Double acting	20, 25, 32, 40	0.02
	Air cylinder	CG1Y-Z	Double acting	20, 25, 32, 40	0.02
	Air cylinder	CG1Y-Z	Double acting	50, 63, 80, 100	0.01
-	Air cylinder	MBY-Z	Double acting	32, 40	0.02
-	Air cylinder MBY-Z		Double acting	50, 63, 80, 100	0.01
	Air cylinder	CA2Y-Z	Double acting	40	0.02
	Air cylinder	CA2Y-Z	Double acting	50, 63, 80, 100	0.01
6	Air cylinder	CS2Y	Double acting	125, 140, 160	0.005
	Compact cylinder	CQSY	Double acting	12, 16	0.03
	Compact cylinder	CQSY	Double acting	20, 25	0.02
	Compact cylinder	CQ2Y-Z	Double acting	32, 40	0.02
	Compact cylinder	CQ2Y-Z	Double acting	50, 63, 80, 100	0.01

#### **Specialty Cylinders**

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#### Low Speed Cylinder CJ2X/CM2X/CQSX/CQ2X/CUX

- Reduces adhesion/quick extension
- Smooth operation is possible even at 0.5 mm/s. (1 mm/s for ø16 or smaller)
- The minimum operating pressure has been reduced by half. (Compared to the previous version)
- Improved functions (The new structure is equivalent to the standard models.)
- Interchangeable with the standard models
- With auto switch (CDJ2X-Z series: CDJ2X-Z, CDM2X-Z series: CDM2X,
- CDQSX series: CDQSX, CDQ2X series: CDQ2X, CDUX series: CDUX)

Туре	Series	Action	Bore size [mm]	Min. piston speed [mm/s]
Air cylinder	CJ2X-Z	Double acting	10, 16	1
Air cylinder	CM2X-Z	Double acting	20, 25, 32, 40	0.5
Compact cylinder	CQSX	Double acting	12, 16	1
Compact cylinder	CQSX	Double acting	20, 25	0.5
Compact cylinder	CQ2X	Double acting	32, 40, 50, 63, 80, 100	0.5
Free mount cylinder	CUX	Double acting	10, 16	1
Free mount cylinder	CUX	Double acting	20, 25, 32	0.5

#### Low Friction Cylinder/Metal Seal MQQ/MQM/MQP



• Covers a range of driving speeds and output controls not possible with standard cylinders thanks to its metal seal structure with minimal sliding resistance

Туре	Series	Bore size [mm]	Operating pressure range [MPa]	Driving speed [mm/s]
Standard	MQQT	10, 16, 20, 25, 30, 40	0.005 to 0.5	0.3 to 300
Anti-lateral load	MQQL	10, 16, 20, 25, 30, 40	0.005 to 0.7	0.5 to 500
Anti-lateral load	MQML	6	0.02 to 0.7	0.5 to 1000
Anti-lateral load	MQML	10, 16, 20, 25	0.005 to 0.7	0.5 to 1000
High speed/High frequency	MQML□□H	10, 16, 20, 25	0.01 to 0.7	5 to 3000
Single acting	MQP	4, 6, 10, 16, 20	0.001 to 0.7	—

#### High Power Cylinder RHC



• Provides 10 to 20 times the energy absorption capacity of general purpose cylinders (CG1 series)

- Smooth cushioning from high-speed operation (3000 mm/s) with light loads to low/medium-speed operation with heavy loads
- XC93: With greater water resistance + a stable lubrication function 5 times stronger against water (liquids) than the standard model (RHC series)

Туре	Series	Action	Bore size [mm]
Standard	RHC	Double acting	20, 25, 32, 40, 50, 63, 80, 100
Standard	RHC-XC93	Double acting	32, 40

# Valve Mounted Air Cylinders

#### Valve Mounted Compact Cylinder CVQ

Integrated valve and compact cylinder



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•	Saves man	npower,	space,	and	energy	

Туре	Series	Action	Bore size [mm]	Component: Cylinder	Component: Valve
Standard	CVQ	Double acting	32, 40, 50, 63	CQ2	SY3000

# Valve Mounted Air Cylinders

#### Valve Mounted Air Cylinder CV /CDV

Valve is mounted on a round cylinder.
Built-in speed controller for some models

CDV3 series: CDV3, CDV3K,

 A cylinder with a valve makes it easy to adjust the speed.
 With auto switch (CDVJ series: CDVJ5, CDVJ3, CDVM series: CDVM5, CDVM5K, CDVM3, CDVM3K,



CDVS1 series	S: CDVS1,	CDVS1K)			
Туре	Series	Action	Bore size [mm]	Component: Cylinder	Component: Valve
Standard	CVJ5	Double acting	10, 16	CJ2	SYJ3190
Standard	CVJ3	Single acting (Spring return/extend)	10, 16	CJ2	SYJ319
Standard	CVM5	Double acting	20, 25, 32, 40	CM2	VZ3□90
Standard	CVM3	Single acting (Spring return/extend)	20, 25, 32, 40	CM2	VZ319
Standard	CV3	Double acting	40, 50, 63, 80, 100	CA2-Z	V3□08
Standard	CVS1	Double acting	40, 50, 63, 80, 100	CA2-Z	VS4□24
Non-rotating rod	CVM5K	Double acting	20, 25, 32, 40	CM2K	VZ3□90
Non-rotating rod	СУМЗК	Single acting (Spring return/extend)	20, 25, 32, 40	CM2K	VZ319
Non-rotating rod	СV3К	Double acting	40, 50, 63	CA1K	V3□08
Non-rotating rod	CVS1K	Double acting	40, 50, 63	CA1K	VS4⊟24

#### **ISO Cylinders**

#### Hygienic Design Cylinder/ISO Standard Type HYC

- Compliant with ISO Standards (VDMA)
- $\bullet$  Easily washable configuration, Improved water resistant air cylinder
- 5 times the lifespan of the improved water resistant cylinder (SMC comparison)
  With auto switch (HYDC series: HYDC)

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Туре	Series	Action	Bore size [mm]
ISO Standard type	HYC	Double acting	32, 40, 50, 63

# Rotary Actuators/Vane Type

#### Rotary Actuator CRB2/CDRB2

It is possible to move the auto switch mounting position as desired.



- Direct mounting
   Connection port position: Select from side ported or axial ported
- (When a switch and angle adjuster are installed, only the side ported is selectable.)
  - Low-pressure operation: 0.2 MPa (Size 10), 0.15 MPa (Sizes 15 to 40)
- It is possible to adjust the angle as desired.
- With auto switch (CDRB2 series: CDRB2 W, CDRB2 WU)

Туре	Series	Vane type	Size	Rotating angle Single	Rotating angle Double
Standard	CRB2	Single	10, 15, 20,	90°, 180°, 270°	90°, 100°
With angle adjuster	CRB2□WU	Double	Double 30, 40	90°, 180°, 270°	90°, 100°

#### **Rotary Actuators**

#### Rotary Actuators/Rack & Pinion Type

#### Mini Rotary Actuator CRJ



<b>.</b> .	
<ul> <li>Compact,</li> </ul>	lightweight

• Flexible mounting: Top, bottom, or side mounting is possible.

Front or side ported is selectable.

Series	Rack type	Size	Rotating angle Basic type	Rotating angle With external stopper
CRJ	Single	05, 1	90°, 100°, 180°, 190°	90°, 180°

#### **Rotary Actuator CRA1/CDRA1**



- Compact auto switches (D-M9 type) are mountable on 2 surfaces. Auto switch can be mounted from the front.
- Weight reduced by up to 14%
- With air cushion, Easy adjustment of cushion valve
- With auto switch (CRA1 series: CDRA1, CDRA1 U, CDVRA1)

Туре	Series	Rack type	Size	Rotating angle
Standard	CRA1	Single	30, 50, 63, 80, 100	30: 90°, 180° 50 to 100: 90°, 100°, 180°, 190°
Angle adjustable	CRA1□□U	Single	50, 63, 80, 100	90°, 100°, 180°, 190°
With solenoid valve	CVRA1	Single	50, 63, 80, 100	90°, 100°, 180°, 190°

#### Compact Rotary Actuator CRQ2/CDRQ2



- With cushion
- Equipped with an angle adjustment mechanism
- Single or double axis is selectable.
- With auto switch (CDRQ2 series: CDRQ2)

Ī	Series	Rack type	Size	Rotating angle
	CRQ2	Double	10, 15, 20, 30, 40	90°, 180°, 360°

#### Rotary Table MSQ



- Integrated table and rotary actuator
- Equipped with an angle adjustment mechanism
- Easy alignment when mounting the load and the body
- Built-in shock absorber type and external absorber type are selectable.

Туре	Series	Rack type	Size	Rotating angle
High precision type	MSQA	Double	1, 2, 3, 7, 10, 20, 30, 50	0 to 190°
Basic type	MSQB	Double	1, 2, 3, 7, 10, 20, 30, 50, 70, 100, 200	0 to 190°
With external absorber	MSQ□□L	Double	10, 20, 30, 50	90°, 180°
With external absorber	MSQ□□H	Double	10, 20, 30, 50	90°, 180°

#### Low Speed Rotary Actuator CRQ2X/CDRQ2X/MSQX

- It is possible to transfer workpieces at lower speeds. (5 s/90°)
- With auto switch (CDRQ2X series: CDRQ2X)

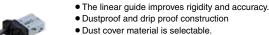
	Series	Rack type	Size	Rotating angle
-	CRQ2X	Double	10, 15, 20, 30, 40	80° to 100°, 170° to 190°
-	MSQX	Double	10, 20, 30, 50	0° to 190°



# **Air Grippers**

#### Parallel Type Air Grippers

#### Linear Guide Parallel Type Air Gripper MHZ 2



Туре	Series	Cylinder bore size [mm]
Compact	MHZA2-6	6
Compact, with dust cover	MHZAJ2-6	6
Standard	MHZ2	6, 10, 16, 20, 25, 32, 40
Long stroke	MHZL2	10, 16, 20, 25
Long stroke, with dust cover	MHZL2	10, 16, 20
With dust cover	MHZJ2	6, 10, 16, 20, 25, 32, 40

#### Low Profile Air Gripper MHF2

- Reduced height of approx. 1/3 of that of the standard gripper
- Low profile design that reduces moment generation
  - Short, middle, and long strokes are available.
  - Compact, but the double piston mechanism provides it with a strong gripping force.

s	Cylinder bore size [mm]
	8, 12, 16, 20
	2

#### Wide Type Parallel Style Air Gripper MHL2



- $\bullet$  Lightweight: Max. 10% lighter: 585 g  $\rightarrow$  525 g
- Weight reduced by changing the body shape and internal construction
- Built-in dust protection mechanism (Standard)
- Dust-resistant option (Made to order: -X85, -X86□)
- Long stroke: One unit can handle workpieces of various diameters.
- A large amount of gripping force is provided, through the use of a double piston mechanism, while maintaining a compact design.
- Small auto switches can be directly mounted.

Series	Bore size [mm]
MHL2-Z	10, 16, 20, 25

#### Wide Type Air Gripper MHL2

Long strokes

- Ideal for holding large-size workpieces that have dimensional variances
- The double pistons provide a large amount of gripping force.
- Built-in dust protection mechanism

Series	Cylinder bore size [mm]
MHL2	10, 16, 20, 25, 32, 40

#### Wedge Cam Operation Slide Guide Air Gripper MHK2

- Wedge shaped cam driving mechanism
- High rigidity with a slide type guide
- A dustproof, drip proof, external force resistant, and environmental resistant type that can be used for a variety of applications
- To suit the environment, a selection of dust cover materials (chloroprene rubber, fluororubber, silicone rubber) and stainless steel (SUS304) fingers are available.
  - Long stroke option is selectable.

Series	Cylinder bore size [mm]
MHK2	12, 16, 20, 25
MHKL2	12, 16, 20, 25



# **Air Grippers**

#### Parallel Type Air Grippers

#### Slide Guide Round Body Air Gripper 2-Finger Type MHS2



· Vertically compact and lightweight due to the wedge shaped cam construction • Ideal for operations in which external force is applied, such as press fitting operations

#### Repeatability: ±0.01 mm Serie

Series	Cylinder bore size [mm]		
MHS2	16, 20, 25, 32, 40, 50, 63		

#### Slide Guide Round Body Air Gripper 3-Finger Type MHS3

- Vertically compact and lightweight due to the wedge shaped cam construction



- such as press fitting operations Repeatability: ±0.01 mm
- Long stroke type: Strokes 2 times longer than the standard type
- Ideal for operations in which external force is applied, Gripping of cylindrical workpieces · Reliable removal of the workpiece with through-holes

and a center pusher

Туре	Series	Cylinder bore size [mm]	
Double acting	MHS3	16, 20, 25, 32, 40, 50, 63, 80, 100, 125	
Single acting	MHS3-X84	16, 20, 25, 32, 40, 50, 63	
With dust cover	MHSJ3	16, 20, 25, 32, 40, 50, 63, 80	
Through-hole	MHSH3	16, 20, 25, 32, 40, 50, 63, 80	
With dust cover + Through-hole	MHSHJ	16, 20, 25, 32, 40, 50, 63, 80	
Long stroke	MHSL3	16, 20, 25, 32, 40, 50, 63, 80, 100, 125	

#### Slide Guide Round Body Air Gripper 4-Finger Type MHS4

- Vertically compact due to its wedge shaped cam construction
  - · Optimally holds rectangular workpieces for positioning operations
  - Repeatability: ±0.01 mm
  - Positioning of rectangular workpieces

Series	Cylinder bore size [mm]
MHS4	16, 20, 25, 32, 40, 50, 63

#### Environment Resistant: Made to Order

- Seal material and grease have been changed so that the product can be used at temperatures between -10 up to 100°C. • Dustproof and dripproof (-X77, -X78)
- Anti-corrosive measures (-X81)

Model	del Description				
-X4	Heat resistant (-10 to 100°C)				
-X77A, -X77B	Dust cover adhesion (Powerful adhesive used)				
-X78A, -X78B	Dust cover caulking (Silicone caulking agent used)				
-X81A, -X81B	Anti-corrosive treatment of finger				

#### Angular Type Air Grippers

#### Angular Type Air Gripper/Compact Type MHC2

• MHC2-6: Auto switch mountable MHCA2-6: Short body



MHCM2-7: Com	pact, lightweight
Series	Cylinder bore size [mm]
MHC2-6	6
MHCA2-6	6
MHCM2-7	7

# **Air Grippers**

#### Angular Type Air Grippers

#### Angular Type Air Gripper/Standard Type MHC2

A large holding moment is achieved through a double piston construction.
Integral variable throttle



 Series
 Cylinder bore size [mm]

 MHC2
 10, 16, 20, 25

#### 180° Angular Type Air Gripper/Cam Type MHY2

• Lightweight and compact through the use of a cam mechanism



Series	Cylinder bore size [mm]
MHY2	10, 16, 20, 25

#### 180° Angular Type Air Gripper/Rack & Pinion Type MHW2



• Features a unique seal construction with a shortened overall length and dust proofing countermeasures that allow it to be used for removing workpieces from machine tools or for holding workpieces

I	Series	Cylinder bore size [mm]
	MHW2	20, 25, 32, 40, 50

#### **Environment Resistant: Made to Order**

- Seal material and grease have been changed so that the product can be used at temperatures between -10 up to 100°C.
- Anti-corrosive measures (-X81)

Model	Description
-X4	Heat resistant (-10 to 100°C)
-X81A, -X81B	Anti-corrosive treatment of finger

#### Card Motor

#### Card Motor LAT3



- The transportation, pushing, and length measurement systems have been miniaturized through the use of a linear motor.
- Thickness 9 mm, Weight 130 g (At a stroke of 10 mm)
- Max. pushing force: 6 N
- Positioning repeatability: ±5 μm
- $\bullet$  Pushing measurement accuracy: ±10  $\mu m$
- Max. operating frequency: 500 cpm

Model	Stroke [mm]	Sensor (Optical linear encoder) Resolution	Pushing Max. instantaneous thrust	Positioning repeatability	Pushing measurement accuracy	Max. speed
LAT3F	10, 20, 30, 50	1.25 μm	Up to 6 N	±5 μm	±10 μm	400 mm/s
LAT3M	50	5 µm	Up to 6 N	±20 μm	±40 μm	400 mm/s
LAT3	10, 20, 30	30 µm	Up to 6 N	±90 μm	±100 μm	400 mm/s

#### Card Motor Controller LATCA



• Easy programming (Cycle time entry) Just input 3 parameters: Positioning time, Target position, Load mass

Туре	Series	Power supply	Paral	lel I/O
Type	Selles	voltage	Input	Output
Step data input type/ Pulse input type	LATCA	24 VDC±10%	6 inputs (Optically isolated)	4 outputs (Optically isolated, open collector output)

#### Slider Type

#### Electric Actuator/Slider Type, Ball Screw Drive LEFS

Motorless Type

Clean Room Specification

LEFS Series Step Motor (Servo/24 VDC), Servo Motor (24 VDC) • Max. work load: 65 kg

- Positioning repeatability: ±0.015 mm (High precision type)
- Clean specification: Complies with ISO Class 4 (ISO14644-1) (11-LEFS)

#### LEFS Series AC Servo Motor

- High output motor (100/200/400 W)
- Improved high speed transfer ability
- High acceleration/deceleration (20,000 mm/s<sup>2</sup>)
- Pulse input type
- With internal absolute encoder
- Positioning repeatability: ±0.01 mm (High precision type)
- Clean specification: Complies with ISO Class 4 (ISO14644-1) (11-LEFS)
- Compatible drivers: LECSS-T, LECY□
- Motorless specification is available.

Specification	Model	Stroke [mm]	Work load [kg] Horizontal	Speed [mm/s]	Screw lead [mm]
	LEFS16	50 to 500	Max. 15	Max. 700	5, 10
Step motor	LEFS25	50 to 800	Max. 30	Max. 1100	6, 12, 20
(Servo/24 VDC)	LEFS32	50 to 1000	Max. 50	Max. 1200	8, 16, 24
	LEFS40	150 to 1200	Max. 65	Max. 1200	10, 20, 30
Servo motor	LEFS16A	50 to 500	Max. 10	Max. 500	5, 10
(24 VDC)	LEFS25A	50 to 800	Max. 18	Max. 800	6, 12, 20
	LEFS25S	50 to 800	Max. 20	Max. 1500	6, 12, 20
AC servo motor (100/200/400 W)	LEFS32S	50 to 1000	Max. 45	Max. 1500	8, 16, 24
(100/200/400 11)	LEFS40S	150 to 1200	Max. 60	Max. 1500	10, 20, 30



#### Slider Type

#### Electric Actuator/Slider Type, Belt Drive LEFB



- LEFB Series Step Motor (Servo/24 VDC), Servo Motor (24 VDC) • Max. stroke: 2000 mm
- Max. stroke: 2000 mm/s
   Max. speed: 2000 mm/s
- Positioning repeatability: ±0.08 mm

#### LEFB Series AC Servo Motor

- Max. speed: 2000 mm/s
- Max. stroke: 3000 mm
- Max. acceleration/deceleration: 20000 mm/s<sup>2</sup>
- Pulse input type
- With internal absolute encoder
- Positioning repeatability: ±0.06 mm
- $\bullet$  Compatible drivers: LECSS-T, LECY $\square$
- Motorless specification is available.

Specification	Model	Stroke [mm]	Work load [kg] Horizontal	Speed [mm/s]	Equivalent lead [mm]
<b>.</b>	LEFB16	300 to 1000	1	48 to 1100	48
Step motor (Servo/24 VDC)	LEFB25	300 to 2000	10	48 to 1400	48
	LEFB32	300 to 2000	19	48 to 1500	48
Servo motor	LEFB16A	300 to 1000	1	5 to 2000	48
(24 VDC)	LEFB25A	300 to 2000	2	5 to 2000	48
AC servo motor	LEFB25S	300 to 2000	5	Max. 2000	54
	LEFB32S	300 to 2500	15	Max. 2000	54
	LEFB40S	300 to 3000	25	Max. 2000	54

#### Electric Actuator/LEF Series Support Guide LEFG

• A support guide that is designed to support workpieces with significant overhang

- Easy installation with the same outer dimensions as the LEF series body, Contributes to the reduction of design and assembly labor
- The standardly equipped sealing band prevents the scattering of grease and the entry of foreign matter from outside.

Drive method	Model	Stroke [mm]
Ball screw drive/S	LEFG16-S	50 to 500
Ball screw drive/S	LEFG25-S	50 to 800
Ball screw drive/S	LEFG32-S	50 to 1000
Ball screw drive/S	LEFG40-S	150 to 1200
Belt drive/BT	LEFG16-BT	300 to 1000
Belt drive/BT	LEFG25-BT	300 to 2000
Belt drive/BT	LEFG32-BT	300 to 2000
Belt drive/BS	LEFG25-BS	300 to 2000
Belt drive/BS	LEFG32-BS	300 to 2500
Belt drive/BS	LEFG40-BS	300 to 3000

#### Electric Actuator/High Rigidity Slider Type, Ball Screw Drive LEJS

- Low profile/Low center of gravity: Height reduced by approx. 36% (Reduced by 32 mm)
- Motorless Type Clean Room Specification
- Positioning repeatability: ±0.02 mm

Max. work load: 85 kg

- Max. acceleration/deceleration: 20000 mm/s<sup>2</sup>
- Clean specification: Complies with ISO Class 4 (Class 10) (11-LEJS)
- Compatible drivers: LECSS-T, LECY
  - Motorless specification is available.



Specification	Model	Stroke [mm]	Work load [kg] Horizontal	Speed [mm/s]	Screw lead [mm]
	LEJS40	200 to 1200	Max. 55	Max. 1800	8, 16, 24
AC servo motor	LEJS63	300 to 1500	Max. 85	Max. 1800	10, 20, 30



#### Slider Type

#### Electric Actuator/High Rigidity Slider Type, Belt Drive LEJB

- Max. stroke: 3000 mm
- Max. speed: 3000 mm/s
- Max. acceleration/deceleration: 20000 mm/s<sup>2</sup>
- Compatible drivers: LECSS-T, LECY
- Motorless specification is available.

	Specification	Model	Stroke [mm]	Work load [kg] Horizontal	Speed [mm/s]	Screw lead [mm]
-	AC servo motor	LEJB40	200 to 2000	Max. 20	Max. 2000	27
		LEJB63	300 to 3000	Max. 30	Max. 3000	42

#### Electric Actuator/Compact Slider Type LEM



- Low-profile, Low center of gravity Table height: 28 mm
- (In the case of LEMC/H/HT, size 25)
- Can be combined with various guides
- High maintainability
- Motor mounting position: Select from above or below, right or left
- Solid state auto switches can be mounted for limit confirmation and intermediate signal confirmation.
- Selectable controllability (Controller) Complete control like an air cylinder (Allows for a 12 point intermediate stop) Easy position setting by value input

Guide type	Model	Stroke [mm]	Work load [kg]	Speed [mm/s]	Equivalent lead [mm]
Basic	LEMB	50 to 2000	6, 11	Max. 1000	48
Cam follower guide	LEMC	50 to 2000	10, 20	Max. 1000	48
Linear guide (Single axis)	LEMH	50 to 1500	10, 20	Max. 2000	48
Linear guide (Double axis)	LEMHT	100 to 1500	10, 20	Max. 2000	48

#### Electric Actuator/Guide Rod Slider, Belt Drive LEL

- Low profile/Flat: Height 48 mm
- Profile reduced by the side mounting of the motor.
- No interference with the motor, even with large workpieces.
- Auto switch mountable (Made to order)
- Max. stroke: 1000 mm
- Transfer speed: 1000 mm/s
- Positioning repeatability: ±0.1 mm

	Specification	Model	Bearing	Stroke [mm]	Work load [kg]	Speed [mm/s]
	Step motor (Servo/24 VDC)	LEL25M	Sliding bearing	100 to 1000	3	Max. 500
		LEL25L	Ball bushing bearing	100 to 1000	5	Max. 1000



# Rod Type/Guide Rod Type

#### Electric Actuator/Rod Type, Motor Top/Parallel Type LEY

#### LEY Series

#### Step Motor (Servo/24 VDC)

#### Servo Motor (24 VDC) • Long stroke: Max. 500 mm

- Direct mounting: 3 directions
- Bracket mounting: 3 types
- Auto switch can be mounted.
- Speed control/Positioning: Max. 64 points
- Either positioning or pushing control can be
- selected. It is possible to hold the actuator with the rod pushing on a workpiece, etc.
- Positioning repeatability: ±0.02 mm or less
- Dust-tight/Water-jet-proof (IP65)

#### LEY Series

- AC Servo Motor
- High output motor (100/200/400 W)
- · Improved high speed transfer ability
- High acceleration compatible (5000 mm/s<sup>2</sup>)
- Pulse input type
- With internal absolute encoder
- Positioning repeatability: ±0.02 mm or less
- Dust-tight/Water-jet-proof (IP65 equivalent)
- Compatible drivers: LECSS-T, LECY□
- Motorless specification is available.

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Motorless Type

Dust-tight/Water-jet-proof

Specification	Model	Stroke [mm]	Pushing force [N]	Speed [mm/s]	Screw lead [mm]
	LEY16	30 to 300	Max. 141	Max. 500	2.5, 5, 10
Step motor	LEY25	30 to 400	Max. 452	Max. 500	3, 6, 12
(Servo/24 VDC)	LEY32	30 to 500	Max. 707	Max. 500	4, 8, 16
	LEY40	30 to 500	Max. 1058	Max. 300	4, 8, 16
Servo motor	LEY16A	30 to 300	Max. 111	Max. 500	2.5, 5, 10
(24 VDC)	LEY25A	30 to 400	Max. 130	Max. 500	3, 6, 12
	LEY25 S	30 to 400	Max. 485	Max. 900	3, 6, 12
AC servo motor	LEY32 S	30 to 500	Max. 588	Max. 1200	5, 10, 20
	LEY63⊡S	100 to 800	Max. 3343	Max. 1000	5 (2.86), 5, 10, 20

#### Electric Actuator/Rod Type, In-line Motor Type LEYDD

#### Motorless Type

Dust-tight/Water-jet-proof



- LEY Series Step Motor (Servo/24 VDC), Servo Motor (24 VDC)
- Long stroke: Max. 500 mm • Direct mounting: 3 directions, Bracket mounting: 3 types
- Auto switch can be mounted.
- Speed control/Positioning: Max. 64 points
- Either positioning or pushing control can be selected. It is possible to hold the actuator with the rod pushing on a workpiece, etc.
- Positioning repeatability: ±0.02 mm or less

#### LEY Series AC Servo Motor

- High output motor (100/200/400 W)
- Improved high speed transfer ability
- High acceleration/deceleration compatible (5000 mm/s<sup>2</sup>)
- Pulse input type
- With internal absolute encoder
- Positioning repeatability: ±0.02 mm or less
- Compatible drivers: LECSS-T, LECY□
- Motorless specification is available.

Specification	Model	Stroke [mm]	Pushing force [N]	Speed [mm/s]	Screw lead [mm]
	LEY16D	30 to 300	Max. 141	Max. 500	2.5, 5, 10
Step motor	LEY25D	30 to 300	Max. 141	Max. 500	2.5, 5, 10
(Servo/24 VDC)	LEY32D	30 to 500	Max. 707	Max. 500	4, 8, 16
	LEY40D	30 to 500	Max. 1058	Max. 300	4, 8, 16
Servo motor	LEY16DA	50 to 300	Max. 111	Max. 500	2.5, 5, 10
(24 VDC)	LEY25DA	50 to 400	Max. 130	Max. 500	3, 6, 12
	LEY25DS	30 to 400	Max. 485	Max. 900	3, 6, 12
AC servo motor	LEY32DS	30 to 500	Max. 736	Max. 1000	4, 8, 16
	LEY63DS	100 to 800	Max. 1910	Max. 1000	5, 10, 20

# Rod Type/Guide Rod Type

#### Electric Actuator/Guide Rod Type, Motor Top Mounting Type LEYG



- LEYG Series Step Motor (Servo/24 VDC), Servo Motor (24 VDC)
- Compact integration of guide rods
- Achieves lateral load resistance and high non-rotating accuracy
- Lateral end load: 5 times more (Compared with a rod type, size 25, 100 stroke)
- Compatible with sliding bearings and ball bushing bearings
- Compatible with moment load and stopper (sliding bearings)
- Speed control/Positioning: Max. 64 points
- Either positioning or pushing control can be selected.
- It is possible to hold the actuator with the rod pushing on a workpiece, etc.
- Positioning repeatability: ±0.02 mm or less

#### LEY Series AC Servo Motor

- High output motor (100/200 W)
- Improved high speed transfer ability
- High acceleration/deceleration compatible (5000 mm/s<sup>2</sup>)
- Pulse input type
- With internal absolute encoder
- Compatible drivers: LECSS-T, LECY□
- Motorless specification is available.

Specification	Model	Stroke [mm]	Pushing force [N]	Speed [mm/s]	Screw lead [mm]
	LEYG16	30 to 200	Max. 141	Max. 500	2.5, 5, 10
Step motor	LEYG25	30 to 300	Max. 452	Max. 500	3, 6, 12
(Servo/24 VDC)	LEYG32	30 to 300	Max. 707	Max. 500	4, 8, 16
	LEYG40	30 to 300	Max. 1058	Max. 300	4, 8, 16
Servo motor	LEYG16A	30 to 200	Max. 111	Max. 500	2.5, 5, 10
(24 VDC)	LEYG25A	30 to 300	Max. 130	Max. 500	3, 6, 12
AC servo motor	LEYG25 S	30 to 300	Max. 485	Max. 900	3, 6, 12
AC SELVO MOTOR	LEYG32⊟S	30 to 300	Max. 588	Max. 1200	5, 10, 20

# Electric Actuator/Guide Rod Type, In-line Motor Type

#### Motorless Type



#### LEYG Series Step Motor (Servo/24 VDC), Servo Motor (24 VDC)

- Compact integration of guide rods
- Achieves lateral load resistance and high non-rotating accuracy
- Lateral end load: 5 times more (Compared with a rod type, size 25, 100 stroke)
- Compatible with sliding bearings and ball bushing bearings Compatible with moment load and stopper (sliding bearings)
- Speed control/Positioning: Max. 64 points
- Either positioning or pushing control can be selected.
- It is possible to hold the actuator with the rod pushing on a workpiece, etc.
- Positioning repeatability: ±0.02 mm or less

#### LEY Series AC Servo Motor

- High output motor (100/200 W)
- Improved high speed transfer ability
- High acceleration/deceleration compatible (5000 mm/s<sup>2</sup>)
- Pulse input type
- With internal absolute encoder
- Compatible drivers: LECSS-T, LECY□
- Motorless specification is available.

Specification	Model	Stroke [mm]	Pushing force [N]	Speed [mm/s]	Screw lead [mm]	
Step motor (Servo/24 VDC)	LEYG16D	30 to 200	Max. 141	Max. 500	2.5, 5, 10	
	LEYG25D	30 to 200	Max. 452	Max. 500	3, 6, 12	
	LEYG32D	30 to 200	Max. 707	Max. 500	4, 8, 16	
	LEYG40D	30 to 200	Max. 1058	Max. 300	4, 8, 16	
Servo motor (24 VDC)	LEYG16DA	30 to 200	Max. 111	Max. 500	2.5, 5, 10	
	LEYG25DA	30 to 300	Max. 130	Max. 500	3, 6, 12	
AC servo motor	LEYG25DS	30 to 300	Max. 485	Max. 900	3, 6, 12	
	LEYG32DS	30 to 300	Max. 736	Max. 1000	4, 8, 16	



#### **Slide Tables**

#### Electric Slide Table/Compact Type LES



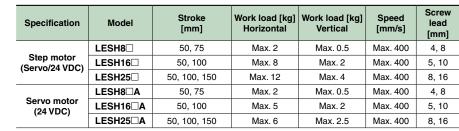
• Compact: Workpiece mounting surface height reduced by up to 12% compared with the LESH
<ul> <li>Vertical work load: Increased by up to 50%</li> </ul>

- Lightweight: Reduced by up to 29%
- Max. pushing force: 180 N
- Positioning repeatability: ±0.05 mm
- Cycle time can be reduced.
- Max. acceleration/deceleration: 5,000 mm/s<sup>2</sup> Max. speed: 400 mm/s

Specification	Model	Stroke [mm]	Work load [kg] Horizontal	Work load [kg] Vertical	Speed [mm/s]	Screw lead [mm]
Step motor (Servo/24 VDC)	LES8	30, 50, 75	Max. 1	Max. 0.5	Max. 400	4, 8
	LES16	30, 50, 75, 100	Max. 3	Max. 3	Max. 400	5, 10
	LES25	30, 50, 75, 100, 125, 150	Max. 5	Max. 5	Max. 400	8, 16
Servo motor (24 VDC)	LES8□A	30, 50, 75	Max. 1	Max. 1	Max. 400	4, 8
	LES16□A	30, 50, 75, 100	Max. 3	Max. 3	Max. 400	5, 10
	LES25⊡A	30, 50, 75, 100, 125, 150	Max. 5	Max. 4	Max. 400	8, 16

#### Electric Slide Table/High Rigidity Type LESH

- Easy setting: Data can be set with only 2 items, position and speed.
- The controller is already set with the data of the actuator. (The actuator and controller are provided as a set.) Integrated guide rail and table
- Uses a recirculating linear guide for high rigidity and high precision • Reduced cycle time
- Max. acceleration/deceleration: 5000 mm/s<sup>2</sup> Max. speed: 400 mm/s
- Max. pushing force: 180 N
- Positioning repeatability: ±0.05 mm



#### Miniature

Symmetrical type

In-line motor type

#### Electric Actuator/Miniature Rod Type LEPY

- Compact and lightweight
  - W 20.5 mm x H 30 mm x L 125.6 mm, Weight 240 g
  - Max. pushing force: 50 N
  - Positioning repeatability: ±0.05 mm
- It is possible to set the position, speed, and force. (64 points)
- Max. speed (Horizontal): 350 mm/s

Specification	Model	Stroke [mm]	Pushing force [N]		Max. work load [kg] (Horizontal)		Screw lead
			Basic	Compact	Basic	Compact	leau
Step motor (Servo/24 VDC)	LEPY6	25, 50, 75	Max. 20	—	Max. 2.0	—	4.8
	LEPY10	25, 50, 75	Max. 50	Max. 40	Max. 6.0	Max. 4.0	5, 10



# **Electric Actuators**

#### Miniature

#### Electric Actuator/Miniature Slide Table Type LEPS



- Compact and lightweight
- W 21 mm x H 41 mm x L 138.6 mm, Weight 290 g
- Max. pushing force: 50 N
- Positioning repeatability: ±0.05 mm
- It is possible to set the position, speed, and force. (64 points)
- Max. speed (Horizontal): 350 mm/s

Specification	ation Model	Stroke [mm]	Pushing force [N]		Max. work load [kg] (Horizontal)		Screw lead
		[mm]	Basic	Compact	Basic	Compact	leau
Step motor (Servo/24 VDC)	LEPS6	25, 50	Max. 20	_	Max. 1.0	_	4.8
	LEPS10	25, 50	Max. 50	Max. 40	Max. 2.0	Max. 2.0	5, 10

# **Rotary Tables**

# Electric Rotary Table LER

- Rotation angle: 360°, 320° (310°), 180°, 90°
- () The value indicated in brackets shows the value for the LER10.
- Low profile: Height 42 mm (LER10)
- Space saving: Built-in step motor
- Shock-less/high speed actuation
- Max. speed: 420°/sec (7.33 rad/sec)
- Max. acceleration/deceleration: 3000°/sec<sup>2</sup> (52.36 rad/sec<sup>2</sup>)
- It is possible to set the speed, acceleration/deceleration, and position. Max. 64 points
- Energy saving: Automatic 40% power reduction after the table has stopped
- Easy setting: Data can be set with only 2 items, position and speed.
   The controller is already set with the data of the actuator. (The actuator and controller are provided as a set.)

#### \*1 Value when an external stopper is mounted

Model	Rotating torque [N·m]		Max. speed [°/s]		Positioning repeatability [°]		
woder	Basic	High torque	Basic	High torque	Basic	High torque	
LER10	0.22	0.32	420	280			
LER30	0.8	1.2	420	280	±0.05 (At the end: ±0.01)*1	±0.05 (At the end: ±0.01)*1	
LER50	6.6	10	420	280			

#### Grippers

## Electric Gripper 2-Finger Type (Z Type) LEHZ

• Easy setting: Data can be set with only 2 items, position and force.

- The controller is already set with the data of the actuator. (The actuator and controller are provided as a set.)
- Equipped with a drop prevention function (All series come equipped with a self-lock mechanism.)
- The self-lock mechanism reduces power consumption.
- Equipped with a gripping check function
- It is possible to set the position, speed, and force. (64 points)

	Body	Open and close stroke/	Gripping	Opening and	
Series	size	both sides [mm]	Basic	Compact	closing speed [mm/s]
	10	4	6 to 14	2 to 6	5 to 80
	16	6	6 to 14	3 to 8	5 to 80
LEHZ	20	10	16 to 40	11 to 28	5 to 100
LENZ	25	14	16 to 40	11 to 28	5 to 100
	32	22	52 to 130	—	5 to 120
	40	30	84 to 210	_	5 to 120



# Grippers

# Electric Gripper 2-Finger Type/With Dust Cover (ZJ Type) LEHZJ

Easy setting: Data can be set with only 2 items, position and force.

- The controller is already set with the data of the actuator. (The actuator and controller are provided as a set.)
- Equipped with a drop prevention function (All series come equipped with a self-lock mechanism.)
- The self-lock mechanism reduces power consumption.
- Equipped with a gripping check function
- $\bullet$  It is possible to set the position, speed, and force. (64 points)

	Body	Body Open and close stroke/		Gripping force [N]		
Series	size [mm]		Basic	Compact	closing speed [mm/s]	
	10	4	6 to 14	3 to 6	5 to 80	
LEHZJ	16	6	6 to 14	4 to 8	5 to 80	
LEHZJ	20	10	16 to 40	11 to 28	5 to 100	
	25	14	16 to 40	11 to 28	5 to 100	

#### Electric Gripper 2-Finger Type (F Type) LEHF

- Easy setting: Data can be set with only 2 items, position and force.
- The controller is already set with the data of the actuator. (The actuator and controller are provided as a set.)
- Equipped with a drop prevention function (All series come equipped with a self-lock mechanism.)
- The self-lock mechanism reduces power consumption.
- Equipped with a gripping check function
- It is possible to set the position, speed, and force. (64 points)
- \*1 (): For long strokes

	Body Open and close stroke		Gripping	Opening and	
Series	size	both sides [mm]	Basic	Compact	closing speed [mm/s]
	10	16 (32)* <sup>1</sup>	3 to 7	3 to 7	5 to 80
LEHF	20	24 (48) <sup>*1</sup>	11 to 28	11 to 28	5 to 100
LENF	32	32 (64)*1	48 to 120	48 to 120	5 to 100
	40	40 (80)*1	72 to 180	72 to 180	5 to 100

# Electric Gripper 3-Finger Type (S Type) LEHS

• Easy setting: Data can be set with only 2 items, position and force.

- The controller is already set with the data of the actuator. (The actuator and controller are provided as a set.)
- Equipped with a drop prevention function (All series come equipped with a self-lock mechanism.)
- $\bullet$  The self-lock mechanism reduces power consumption.
- Equipped with a gripping check function
- It is possible to set the position, speed, and force. (64 points)

	Body Open and close stroke		Gripping	Opening and	
Series	size	both sides [mm]	Basic	Compact	closing speed [mm/s]
	10	4	2.2 to 5.5	1.4 to 3.5	5 to 70
LEHS	20	6	9 to 22	7 to 17	5 to 80
LENS	32	8	36 to 90	—	5 to 100
	40	12	52 to 130	—	5 to 120



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# Controllers/Drivers

# Controller/Step Data Input Type LECP6/LECA6



- The controller is already set with the data of the actuator. (The actuator and controller are provided as a set.) • Easy operation and simple setting: Easy mode, Detail setting: Normal mode
- Teaching box, controller setting software

		Compatible	Power	Parall	lel I/O	Number
Туре	Series	motor	supply voltage	Input	Output	of step data
Step data	LECP6	Step motor (Servo/24 VDC)	24 VDC ±10%	11 (Dhata aqualar	13 (Dhoto coupler	64 points
input type	LECA6	Servo motor (24 VDC)	24 VDC ±10%	(Photo-coupler isolation)	(Photo-coupler isolation)	64 points

## Multi-Axis Step Motor Controller JXC73/83/92/93



<ul> <li>Speed tuning control</li> </ul>
--

- Linear/circular interpolation
- Positioning/pushing operation
- Absolute/relative position coordinate instructions
- Step data input (Max. 2048 points)
   Space saving, reduced wiring

Space saving, reduced wining							
Туре	Series	I/O type	Compatible motor	Power supply voltage	Number of axes		
	JXC73	NPN	Step motor (Servo/24 VDC)	24 VDC	Max. 4 axes		
Step data	JXC83	PNP			Max. 4 axes		
input type	JXC92	EtherNet/IP™		±10%	Max. 3 axes		
	JXC93	EtherNet/IP™			Max. 4 axes		

Trademark

• EtherNet/IP<sup>™</sup> is a trademark of ODVA.

# Programless Controller LECP1

- No programming required
- Capable of setting up an electric actuator operation without using a PC or teaching box
- Speed/acceleration 16-level adjustment
- Compatible with actuators with locks
- 3-level pushing force settings

		Compatible	Power	Paral	Number	
Туре	Series	motor	supply voltage	Input	Output	of step data
Programless type	LECP1	Step motor (Servo/24 VDC)	24 VDC ±10%	6 (Photo-coupler isolation)	6 (Photo-coupler isolation)	14 points

# Programless Controller (With Stroke Study) LECP2



End to end operation similar to an air cylinder

<ul> <li>Positioning of 2 stroke</li> </ul>	end points + 12	intermediate points
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	Туре		Compatible	Power	Paral	lel I/O	Number
		Series	motor	supply voltage	Input	Output	of step data
	Programless type (With stroke study)	LECP2	Step motor (Servo/24 VDC)	24 VDC ±10%	6 (Photo-coupler isolation)	6 (Photo-coupler isolation)	2 stroke end points, 12 intermediate points

# Controllers/Drivers

# Step Motor Driver (Pulse Input Type) LECPA

- A driver that uses pulse signals to allow positioning at any position The actuator can be controlled from the customers' positioning unit.
- Return-to-origin command signal
- With force limit function (Pushing force/Gripping force operations are available.)

		Compatible	Power	Paral	Number		
Туре	Series	motor	supply voltage	Input	Output	of step data	
Pulse input type	LECPA	Step motor (Servo/24 VDC)	24 VDC ±10%	5 (Photo-coupler isolation)	9 (Photo-coupler isolation)	_	

## Step Motor Controller/CC-Link Direct Input Type LECPMJ

• CC-Link Ver. 1.10 compatible

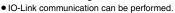


- External data import function
- Position and speed can be monitored by the PLC touch panel (display).
- Step data can be edited from the PLC touch panel (display).

Туре	Series	Compatible motor	Power supply voltage	Fieldbus
CC-Link direct input type	LECPMJ	Step motor (Servo/24 VDC)	24 VDC ±10%	CC-Link Ver. 1.10

## Step Motor Controller JXCE1/91/P1/D1/L1

- EtherCAT, EtherNet/IP™, PROFINET, DeviceNet™, and IO-Link compatible
- Two types of operation command: Step no. defined operation, Numerical data defined operation • Transition wiring of communication cables • Numerical monitoring available



Series	Compatible motor	Power supply voltage	Fieldbus
JXCE1			EtherCAT
JXC91			EtherNet/IP™
JXCP1	Step motor (Servo/24 VDC)	24 VDC ±10%	PROFINET
JXCD1		10%	DeviceNet™
JXCL1			IO-Link

# Fieldbus-compatible Gateway (GW) Unit LEC-G

- The LE series electric actuators are applicable to Fieldbus protocols.
- Conversion unit for Fieldbus network and LEC serial communication
- 2 methods of operation:
- Step data input, numerical data input
- · Position, speed, and other values can be checked on the PLC.

Series	Applicable fieldbus	Power supply voltage	Applicable controllers
LEC-G	CC-Link DeviceNet™ PROFIBUS DP EtherNet/IP™	24 VDC ±10%	LECP6 series LECA6 series



- Trademark
- DeviceNet<sup>™</sup> is a trademark of ODVA.
   EtherNet/IP<sup>™</sup> is a trademark of ODVA
- EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.



# Controllers/Drivers

# AC Servo Motor Driver (Pulse Input Type) LECS



- Pulse input type motor driver
- Compatible motor capacity: 100 W, 200 W, 400 W
- Compatible encoders:
- Incremental type
- Absolute type
- Servo adjustment using auto gain tuning
  With display setting function



Turne	Carles	Compatible	Power supply	Parallel I/O		
Туре	Series	motor	voltage	Input	Output	
Pulse input type (For incremental encoder)	LECSA			6	4	
Pulse input type (For absolute encoder)	LECSB		100 to 120 VAC (50/60 Hz) 200 to 230 VAC (50/60 Hz)	10	6	
CC-Link direct input type (For absolute encoder)	LECSC	AC servo motor (100/200/400 W)		_	_	
SSCNETⅢ type (For absolute encoder)	LECSS			_	_	
SSCNETⅢ/H type (For absolute encoder)	LECSS-T		200 to 240 VAC (50/60 Hz)	_	_	

# AC Servo Motor Driver (MECHATROLINK Compatible)



• Desilier							<b>b a</b>		
<ul> <li>Position</li> </ul>	control,	speed	control,	and lorg	ue contro	i can	be	usea.	•

- Control encoder: Absolute 20-bit encoder
- (Resolution: 1048576 p/rev)
- $\bullet$  Applicable Fieldbus protocol: MECHATROLINK-  ${\rm I\hspace{-0.5mm}I}$  , MECHATROLINK-  ${\rm I\hspace{-0.5mm}I}$

Tune	Series	Compatible	Power supply	Paral	lel I/O
Туре	Series	motor	voltage	Input	Output
MECHATROLINK- II type (For absolute encoder)	LECYM	AC servo motor (100/200/400 W)	200 to 230 VAC (50/60 Hz)	7 (Number of optional allocations)	1 (Number of fixed allocations) 3 (Number of optional allocations)
MECHATROLINK-Ⅲ type (For absolute encoder)	LECYU	AC servo motor (100/200/400 W)	200 to 230 VAC (50/60 Hz)	7 (Number of optional allocations)	1 (Number of fixed allocations) 3 (Number of optional allocations)

# **Electric Actuators**

# Environment: Dust-tight/Water-jet-proof (IP65 Equivalent)

# Electric Actuator/Rod Type LEY-X5

the first		• Enclosure: IP65 equivalent • Max. stroke: 500 mm						
and the second s	Specification	Model	Stroke [mm]	Pushing force [N]	Speed [mm/s]	Screw lead [mm]		
	Step motor (Servo/24 VDC)	LEY25-X5	30 to 400	Max. 452	Max. 400	3, 6, 12		
8	Step motor (Servo/24 VDC)	LEY32-X5	30 to 500	Max. 707	Max. 400	4, 8, 16		
-	Servo motor (24 VDC)	LEY25A-X5	30 to 400	Max. 130	Max. 400	3, 6, 12		
	AC servo motor	LEY25S-X5	30 to 400	Max. 485	Max. 900	3, 6, 12		
	AC servo motor	LEY32S-X5	30 to 500	Max. 588	Max. 1200	5, 10, 20		
	AC servo motor	LEY63	100 to 800	Max. 1910	Max. 1000	5, 10, 20		
	AC servo motor (In-line motor type)	LEY25DS-X5	30 to 400	Max. 485	Max. 900	3, 6, 12		
	AC servo motor (In-line motor type)	LEY32DS-X5	30 to 500	Max. 736	Max. 1000	4, 8, 16		
	AC servo motor (In-line motor type)	LEY63DDD-DP	100 to 800	Max. 1910	Max. 1000	5, 10, 20		

## **Environment: Clean Room Specification**

# Electric Actuator/Slider Type, Ball Screw Drive 11-LEFS

- LEFS Series Step Motor (Servo/24 VDC), Servo Motor (24 VDC)
- Max. work load: 60 kg
- Positioning repeatability: ±0.02 mm

#### LEFS Series AC Servo Motor

- High output motor (100/200/400 W)
- Improved high speed transfer ability
- High acceleration/deceleration (20000 mm/s<sup>2</sup>)
- Pulse input type
- With internal absolute encoder
- Positioning repeatability: ±0.02 mm
- Motorless specification is available.

Specification	Model	Stroke [mm]	Work load [kg] Horizontal	Speed [mm/s]	Screw lead [mm]
Step motor (Servo/24 VDC)	11-LEFS16	50 to 500	Max. 14	Max. 500	5, 10
Step motor (Servo/24 VDC)	11-LEFS25	50 to 600	Max. 25	Max. 500	6, 12
Step motor (Servo/24 VDC)	11-LEFS32	50 to 800	Max. 45	Max. 500	8, 16
Step motor (Servo/24 VDC)	11-LEFS40	150 to 1000	Max. 55	Max. 500	10, 20
Servo motor (24 VDC)	11-LEFS16A	50 to 500	Max. 10	Max. 500	5, 10
Servo motor (24 VDC)	11-LEFS25A	50 to 600	Max. 18	Max. 500	6, 12
AC servo motor (100/200/400 W)	11-LEFS25S	50 to 600	Max. 20	Max. 900	6, 12
AC servo motor (100/200/400 W)	11-LEFS32S	50 to 800	Max. 45	Max. 1000	8, 16
AC servo motor (100/200/400 W)	11-LEFS40S	150 to 1000	Max. 60	Max. 1000	10, 20

# **Electric Actuators**

## **Environment: Clean Room Specification**

### Electric Actuator/LEF Series Support Guide 11-LEFG

• A support guide that is designed to support work pieces with significant overhang

 Easy installation with the same outer dimensions as the LEF series body, Contributes to the reduction of design and assembly labor

 The standardly equipped sealing band prevents the scattering of grease and the entry of foreign matter from outside.

Drive method	Model	Stroke [mm]
Ball screw drive/S	11-LEFG16-S	50 to 500
Ball screw drive/S	11-LEFG25-S	50 to 600
Ball screw drive/S	11-LEFG32-S	50 to 800
Ball screw drive/S	11-LEFG40-S	150 to 1000

# Electric Actuator/High Rigidity Slider Type, Ball Screw Drive 11-LEJS

Low profile/Low center of gravity: Height reduced by approx. 36% (Reduced by 32 mm)

- Max. work load: 85 kg
  - Positioning repeatability: ±0.02 mm
  - Max. acceleration/deceleration: 20000 mm/s<sup>2</sup>
  - Clean room specification
  - Motorless specification is available.

Specification	Model	Stroke [mm]	Work load [kg] Horizontal	Speed [mm/s]	Screw lead [mm]	
AC servo motor	11-LEJS40	200 to 1200	Max. 55	Max. 1200	8, 16	
AC servo motor	11-LEJS63	300 to 1500	Max. 85	Max. 1200	10, 20	

# **Motorless Type**

# Electric Actuator/Slider Type LEF



- Various servo motors can be mounted due to the addition of the motorless type.
- Compatible motors:

Mitsubishi Electric Corporation, YASKAWA Electric Corporation, SANYO DENKI CO., LTD., OMRON Corporation, Panasonic Corporation, FANUC CORPORATION, NIDEC SANKYO CORPORATION, KEYENCE CORPORATION, FUJI ELECTRIC CO., LTD., ORIENTAL MOTOR Co., Ltd., FASTECH Co., Ltd., Rockwell Automation, Inc. (Allen-Bradley), Beckhoff Automation GmbH, Siemens AG, Delta Electronics, Inc.

Specification	Model	Stroke [mm]	Work load [kg]	Speed [mm/s]	Screw lead [mm]
Motorless Ball screw drive	LEFS25	50 to 800	Max. 20	Max. 900	6, 12
Motorless Ball screw drive	LEFS32	50 to 1000	Max. 45	Max. 1000	8, 16
Motorless Ball screw drive	LEFS40	150 to 1200	Max. 60	Max. 1000	10, 20
Motorless Belt drive	LEFB25	300 to 2000	5	Max. 2000	Equivalent to 54
Motorless Belt drive	LEFB32	300 to 2500	15	Max. 2000	Equivalent to 54
Motorless Belt drive	LEFB40	300 to 3000	25	Max. 2000	Equivalent to 54

# Motorless Type

# Electric Actuator/High Rigidity Slider Type LEJ



• Various servo motors can be mounted due to the addition of the motorless type.

Compatible motors:

Mitsubishi Electric Corporation, YASKAWA Electric Corporation, SANYO DENKI CO., LTD., OMRON Corporation, Panasonic Corporation, FANUC CORPORATION, NIDEC SANKYO CORPORATION, KEYENCE CORPORATION, FUJI ELECTRIC CO., LTD., Rockwell Automation, Inc. (Allen-Bradley), Beckhoff Automation GmbH, Siemens AG, Delta Electronics, Inc.

Specification	Model	Stroke [mm]	Work load [kg]	Speed [mm/s]	Screw lead [mm]
Motorless Ball screw drive	LEJS40	200 to 1200	Max. 55	Max. 1800	8, 16, 24
Motorless Ball screw drive	LEJS63	300 to 1500	Max. 85	Max. 1800	10, 20, 30

# Electric Actuator/Rod Type LEY

• Various servo motors can be mounted due to the addition of the motorless type.

Compatible motors:

Mitsubishi Electric Corporation, YASKAWA Electric Corporation, SANYO DENKI CO., LTD.,

OMRON Corporation, Panasonic Corporation, FANUC CORPORATION, NIDEC SANKYO CORPORATION, KEYENCE CORPORATION, FUJI ELECTRIC CO., LTD., ORIENTAL MOTOR Co., Ltd., FASTECH Co., Ltd., Rockwell Automation, Inc. (Allen-Bradley), Beckhoff Automation GmbH, Siemens AG, Delta Electronics, Inc.

Specification	Model	Stroke [mm]	Pushing force [N]	Speed [mm/s]	Screw lead [mm]
Motorless Top/Parallel	LEY25	30 to 400	Max. 485	Max. 900	3, 6, 12
Motorless In-line	LEY25D	30 to 400	Max. 485	Max. 900	3, 6, 12
Motorless Top/Parallel	LEY32	30 to 500	Max. 588	Max. 1200	4, 8, 16
Motorless In-line	LEY32D	30 to 500	Max. 736	Max. 1000	4, 8, 16
Motorless In-line	LEY63D	100 to 800	Max. 1910	Max. 1000	5, 10, 20

# Electric Actuator/Guide Rod Type LEYG

• Various servo motors can be mounted due to the addition of the motorless type.



#### Compatible motors:

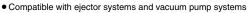
Mitsubishi Electric Corporation, YASKAWA Electric Corporation, SANYO DENKI CO., LTD., OMRON Corporation, Panasonic Corporation, FANUC CORPORATION, NIDEC SANKYO CORPORATION, KEYENCE CORPORATION, FUJI ELECTRIC CO., LTD., ORIENTAL MOTOR Co., Ltd., FASTECH Co., Ltd., Rockwell Automation, Inc. (Allen-Bradley), Beckhoff Automation GmbH, Siemens AG, Delta Electronics, Inc.

Specification	Model	Stroke [mm]	Pushing force [N]	Speed [mm/s]	Screw lead [mm]
Motorless Top mounting	LEYG25	30 to 300	Max. 485	Max. 900	3, 6, 12
Motorless In-line	LEYG25D	30 to 300	Max. 485	Max. 900	3, 6, 12
Motorless Top mounting	LEYG32	30 to 300	Max. 588	Max. 1200	4, 8, 16
Motorless In-line	LEYG32D	30 to 300	Max. 736	Max. 1000	4, 8, 16



# Vacuum Ejectors/Vacuum Pump Systems

#### Vacuum Unit ZK2



- The digital pressure switch for vacuum with energy-saving function cuts supply air when the pressure reaches the desired vacuum. Air consumption: 90% reduction
- Improved ejector efficiency: Suction flow increased by 50%, Air consumption reduced by 30%
   Compared to other SMC single-stage ejectors
- Compact/Lightweight: Volume 88 cm<sup>3</sup> (28% reduction), Weight 81 g (59% reduction)

Ejector series	Nozzle diameter [mm]	Max. suction flow [L/min (ANR)]	Air consumption [L/min (ANR)]	Guidelines for applicable pad [mm]	Vacuum pump system series
ZK2⊡07	0.7	29	24	2 to 40	
ZK2□10	1.0	44	40	2 to 50	ZK2⊡00
ZK2□12	1.2	61	58	2 to 125	ZK2_00
ZK2□15	1.5	67	90	2 to 150	

# Multistage Ejector ZL112A

- Energy saving: Air consumption reduced by 10%
- Weight reduced by up to 60%
  - ZL112A: 180 g ← Existing model (ZL112): 450 g
  - 3 stage diffuser construction
  - Suction flow rate increased by 250%
  - 3 types of vacuum pressure sensors
  - No tools are required! Maintenance labor can be reduced.

Series	Nozzle diameter [mm]	Max. suction flow [L/min (ANR)]	Air consumption [L/min (ANR)]	Guidelines for applicable pad [mm]
ZL112A	1.2	100	57	2 to 250

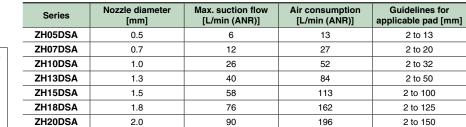
# Vacuum Ejectors

#### Vacuum Ejector ZH

Compact and lightweight

Overall length: Max. 11% reduction (6.7 mm shorter)

- Port height: Max. 25% reduction (9.1 mm shorter)
- Weight: Max. 74% reduction (65.1 g lighter)
- 4 mounting types:
- Direct mounting, Standard bracket mounting, L-bracket mounting, DIN rail mounting





(Built-in Silencer) ZH



# Vacuum Ejectors

# 

Max. operating temperature: 260°C

All stainless steel (SCS13: Equivalent to stainless steel 304)
Sealant not required



Grease-free	• Grease-free							
Series	Nozzle diameter [mm]	Max. suction flow [L/min (ANR)]	Air consumption [L/min (ANR)]	Guidelines for applicable pad [mm]				
ZH05-X267	0.5	5	13	2 to 13				
ZH07-X267	0.7	12	23	2 to 20				
ZH10-X267	1.0	24	46	2 to 32				

#### In-line Type Vacuum Ejector ZU



- Compact and Lightweight
- O.D.: ø10.4, Weight: 3.9 g, Overall length: 52 mm
- Port size:
- ø6 One-touch fitting, Rc1/8 female thread
- Vacuum pressure reached [kPa]
- Type S: -90

Туре	L: –48
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Series	Nozzle diameter [mm]	Max. suction flow [L/min (ANR)]		Air consumption [L/min (ANR)]	Guidelines for applicable pad [mm]	
	[]	Type S	Type L		applicable pad [iiiii]	
ZU05⊟A	0.5	7	13	14	2 to 13	
ZU07⊟A	0.7	11	16	28	2 to 20	

#### Vacuum Pad with Ejector ZHP

- Ejector and pad are integrated. Space saving with reduced piping labor!
  - 2-stage ejector
  - Suction flow rate increased by 50%, Air consumption reduced by 30%
  - Easier maintenance
  - Mounting with the lock plate reduces the steps required for pad replacement!
  - Pad diameter: ø63, ø80

Series	Pad diameter	Pad form	Nozzle nominal size
ZHP	ø63, ø80	Bellows type with groove, Flat type with groove	ø0.7, ø1.0, ø1.2, ø1.5

# **Air Suction Filters**

#### Air Suction Filter ZFA



• Prevents problems related to vacuum circuits or airborne contaminants • Provides a large filter element surface

Series	Port size	Flow rate [L/min (ANR)]	Filtration [µm]
ZFA10	1/8	50	30
ZFA20	1/4	200	30

# Air Suction Filter with One-touch Fittings ZFB



• Prevents problems related to vacuum circuits or airborne contaminants • Vacuum tubes can be connected and removed by a one-touch operation.

Series	Applicabl	e tubing O.D.	Flow rate	Filtration
Series	Metric	Inch	[L/min (ANR)]	<b>[μm]</b>
ZFB10	ø4, ø6	ø3/16, ø1/4	10 to 20	30
ZFB20	ø6, ø8	ø1/4	30 to 50	30
ZFB30	ø8, ø10	ø3/8	75	30
ZFB40	_	ø1/2	100	30

# In-line Air Filter ZFC



- Operating pressure range: -100 kPa to 1.0 MPa Both positive pressure and vacuum pressure can be used with one unit. • With lock mechanism
- During positive pressure, it prevents components from being scattered when they are loosened.

- 2 types of transparent case materials are available: Polycarbonate (Standard), Nylon (Made to order)
- \*1 Supply pressure 0.1 MPa, Differential pressure 30 kPa \*2 Made to order

	Applicable	tubing O.D.	Flow rate	Flow rate	Filtration	
Series	Metric	Inch	[L/min (ANR)] <sup>*1</sup> Positive pressure	[L/min (ANR)] Vacuum pressure	<b>[μm]</b>	
ZFC1	ø2, ø3.2 ø1/8"		15/45	2/5	5, 10 <sup>*2</sup>	
ZFC3	□ ø3.2, ø4 ø1/8", ø5/32"		50/80	7/10	5, 10 <sup>*2</sup>	
ZFC5	ZFC5 Ø4, Ø6 Ø5/32", Ø1/4"		100/200	10/20	5, 10 <sup>*2</sup>	
ZFC7□	<b>ZFC7</b> Ø6, Ø8 , Ø10, Ø12 Ø1/4", Ø5/16", Ø3/8"		250/450/550/650	30/70/80/100	5, 10 <sup>*2</sup>	

#### Vacuum Filter AFJ

• Prevents problems with vacuum equipment!

- Nominal filtration rating: 5, 40, 80 μm
- Large flow capacity: Max. 660 L/min (ANR)
- Elements can be reused by washing them.
- Water droplets can be removed.
- The bowl is covered with a transparent bowl guard.

Series	Port size	Recommended flow rate [L/min (ANR)]	Filtration	
AFJ	1/8, 1/4, 3/8, 1/2	180, 380, 660	5, 40, 80	

#### Suction Filter ZFC050

• Small suction filter which can be installed directly

		3	2	<u>.</u>
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L.	18	Ł		5
U	10	Ø.		J.
-	2	F.	r	

Series	Port size IN side	Port size OUT side	Filtration [µm]	
ZFC050	M5 x 0.8, ø6 barb	M5 x 0.8	3 μm, 20 μm (Nominal)	

SMC

# Vacuum Pads

#### Vacuum Pad ZP3

- Pad diameter: ø1.5 to ø16
- Compact/Space saving: Overall length shortened
- One-touch fittings and barb fittings are available for ø2.



Series	Туре
ZP3	Flat
ZP3	Flat with groove
ZP3	Bellows

## Vacuum Pad ZP3E

 Stable suction position, Improved ease of removal

The dents and bumps on the adsorption surface expand the area which is in contact with the workpiece. The ribs reduce inclinations during the transport of workpieces.

- Reduced number of mounting screws (4 pcs. → 1 pc.)
- Pad and metal parts can be disposed of separately.
- Pad diameter: ø32 to ø125



 Series
 Type

 ZP3E
 Flat type with groove

 ZP3E
 Bellows type with groove

## Vacuum Pad ZP3P

- Good for film packaging applications where the
   Blue
- shape of the workpiece changes easily when lifted • Uses silicone rubber compliant with the FDA (USA Food and Drug Administration) 21CFR § 177.2600 elution test
- Blue colored pad
  Reduced leakage
- Reduction of wrinkles made on thin workpieces
- (film, vinyl, etc.) during adsorption





# Compact/Short-type/Nozzle Pad ZP2





# Bellows Pad ZP2

- For spherical workpieces or workpieces with inclined surfaces
- Pad diameter: ø2 to ø46



# 4.5-Stage Bellows Pad ZP2

- For adsorbing workpieces moving at high speeds
- Follows various shapes of workpieces
- Pad material: Silicone rubber (Rubber hardness: A40, A50, A60)
- Pad diameter: ø15, ø20, ø30, ø40, ø46

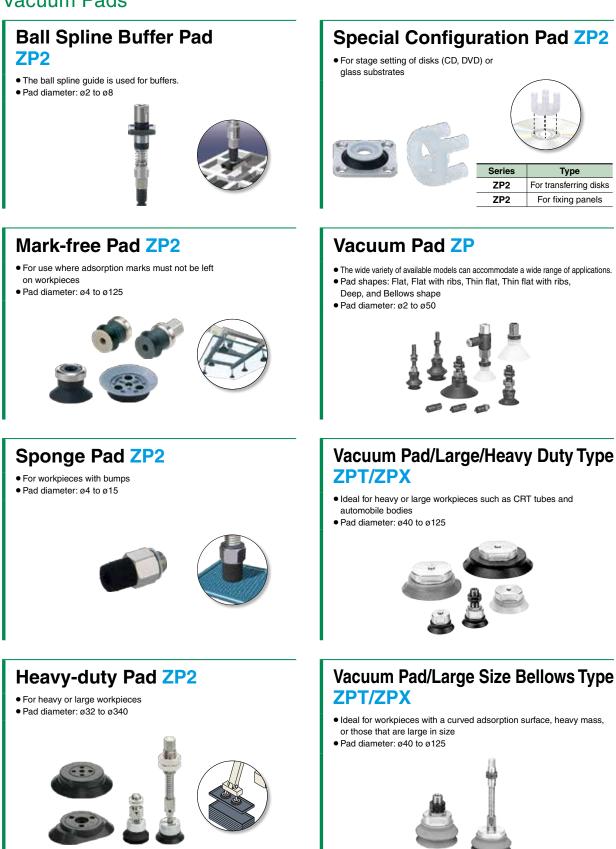


# Oval Pad ZP2

- For rectangular workpieces
- Pad diameter: 3.5 x 7 to 8 x 30



## Vacuum Pads



#### Vacuum Pads

#### Vacuum Pad/Ball Joint Type ZPT/ZPR

Ideal for adsorption on slanted work surfaces
 Pad diameter: ø10 to ø50



# **Special Pads**

#### Magnet Gripper MHM-X6400

- Steel plates can be transferred without a vacuum. Can support workpieces with holes and uneven surfaces when a vacuum pad cannot be used
- Holds workpieces even when the air is shut off
- High holding force: 80 N (Workpiece plate thickness: 0.6 mm), 120 N (Workpiece plate thickness: 1.4 mm)
- Residual holding force: 0.3 N or less (Reduces workpiece release time)



Series	Holding force (Workpiece plate thickness: 0.6 mm)
MHM-32D1-X6400	80 N
MHM-32D2-X6400	50 N
MHM-32D3-X6400	30 N

# Vacuum Flow

# Vacuum Flow

- By supplying compressed air, large blow and vacuum flow rates are available.
- A blow flow rate 4 times the supply air
- A vacuum flow rate 3 times the supply air
- Large passage diameter available for the suction of machining chips, particles, etc.
- Maintenance-free
- Mounting brackets are available.
- Application examples:
- Blow: Blowing away water droplets and machining chips Vacuum: Vacuuming smoke during soldering, Transferring materials such as pellets or fine particles



# **Special Pads**

# Non-contact Gripper XT661

- Assists in non-contact workpiece transfer
- Max. workpiece suction distance: 10 mm
- 2 types are available: Cyclone type: High lift: Max. 44 N Bernoulli type: Amplitude of the workpiece during gripping: ±0.01 mm or less



# Vacuum Saving Valves

#### Vacuum Saving Valve ZP2V

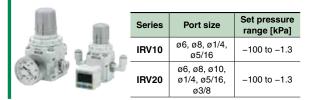
- Can restrict the reduction of vacuum pressure even when there is no workpiece
- A switching operation is not required when changing workpieces.
- Built-in filter (40 μm)
- With One-touch fittings



# Vacuum Regulators

# Vacuum Regulator

- Allows for the adjustment of vacuum line pressure
- Single-sided connection series
- $\bullet$  Weight reduced by 20% (Compared with the existing IRV2000 with IRV20 fitting)
- Built-in One-touch fittings
- The pressure gauge and digital pressure switch can be easily attached/detached due to being attached by a clip.
- Mounting direction of the pressure gauge and digital pressure switch can be changed. (Standard connections only)
- Mounting angle of the pressure gauge and digital pressure switch can be changed easily (in 60 degree increments)



# Vacuum Regulators

# Electronic Vacuum Regulator ITV



Stepless control of vacuum pressure in proportion to electrical signals
 Communication: CC-Link, DeviceNet<sup>™</sup>, PROFIBUS DP, RS-232C

I	Series	Port size	Set pressure range [kPa]		
	ITV009	ø4, ø5/32" One-touch fittings	-1 to -100		
	ITV209	1/4	-1.3 to -80		

■ Trademark
<ul> <li>DeviceNet™ is a trademark of ODVA</li> </ul>

DeviceNet<sup>™</sup> is a trademark of ODVA

# Related Equipment for Vacuum Systems

#### Adsorption Plate SP



 Ideal for the adsorption and fixing in place of thin sheets, glass panels, and soft workpieces Workpieces will not be deformed since they are adsorbed with multiple micro air vents on the adsorption surface.

• A high level of machining accuracy

Strong adsorption force

Series	Shape	Adsorption surface size	Sintered metallic element particle dia.	Suction port
SP	SP         Rectangular, Square         □50 x 50 mm, □100 x 100 mm, □150 x 150 mm, □200 x 200 mm, □250 x 250 mm, □300 x 300 mm		ø0.3 (Sphere)	1/8

# Free Mount Cylinder for Vacuum ZCUK

In the rectangular compact cylinder CU series, which has a high level of mounting precision, a vacuum passage is provided in the rod to facilitate the mounting of a vacuum pad and to save space.
Standard vacuum pads (ø2 to ø50) can be mounted.



 
 Series
 Bore size [mm]
 Vacuum pad diameter
 Stroke [mm]

 ZCUK
 10, 16, 20, 25, 30
 Ø2 to Ø50
 5 to 50

# Exhaust Cleaner for Vacuum Pump AMV

- Captures 99.5% of the greasy fumes exhausted from the vacuum pump
- Creates a comfortable working environment without oil mist
- Captures and separates 99.5% of even low-flow and highly concentrated greasy fumes
- Exhaust ducts from the vacuum pump are not required.

Ī	Series	Port size	Max. air flow [L/min (ANR)]	Oil mist removal	Filtration [μm]
-	ΑΜV	1, 11/2, 2, 3BJIS 10K FF flange 4BJIS 10K FF flange	360 to 16000	99.5% or more	0.3 (Filtration efficiency: 95%)

# **Related Equipment for Vacuum Systems**

- Directional Control Valves
- Vacuum Pressure Switches
- Vacuum Pressure GaugesFlow Control Equipment
- Made to Order



# Air Dryers

# Refrigerated Air Dryer IDF



- Can be used in high-temperature environ- For Use in Southeast Asia (IDFC) ments
  - For Use in Europe, Asia, and Oceania (IDFA)
    - For Use in North, Central, and South America (IDFB)

Inlet air temperature: Max. 65°C Increased air flow capacity

Ambient temperature: Max. 45°C

Series	Rated inlet	Air flow capacity [m3/min (ANR)]		Refrigerant	Port size	
Series	condition	50 Hz	60 Hz	neiligerant	FUITSIZE	
IDF60	35°C	5.6	6.5	R410A (HFC) GWP: 2088	R1	
IDF70	0.7 MPa	8	9.1		R1 1/2	
IDF80	40°C 0.7 MPa	11.6	13.6		R2	
IDF90		14.3	16.4		R2	

# Refrigerated Air Dryer IDF E/F/D

	Carlas	Rated inlet	Air flow capacity	/ [m³/min (ANR)]	Applicable air	Defriverent	Dantaina
	Series	condition	50 Hz	60 Hz	compressor [kW]	Refrigerant	Port size
	IDF1E		0.1	0.12	0.75		Rc3/8
	IDF2E		0.2	0.235	1.5		Rc3/8
	IDF3E	_	0.32	0.37	2.2		Rc3/8
	IDF4E		0.52	0.57	3.7	R134a	Rc1/2
	IDF6E	35°C	0.75	0.82	5.5	(HFC)	Rc3/4
	IDF8E	0.7 MPa	1.22	1.32	7.5		Rc3/4
	IDF11E		1.65	1.82	11		Rc3/4
	IDF15E1		2.8	3.1	15		Rc1
	IDF22E		3.9	4.3	22	-	R1
	IDF37E		5.7	6.1	37		R1 1/2
The Te	IDF55E		8.4	9.8	55		R2
8	IDF75E		11.0	12.4	75		R2
	IDF100F		16.0	18.8	100	R407C	R2
	IDF125F	40°C 0.7 MPa	20.1	23.7	125	(HFC)	65 (2 1/2B) flange
	IDF150F		25.0	30.0	150		80 (3B) flange
	IDF190D		32.0	38.0	190	]	80 (3B) flange
	IDF240D		43.0	50.0	240	]	100 (4B) flange
	IDF370D	35°C 0.7 MPa	54.0	65.0	370		150 (6B) flange

# Refrigerated Air Dryer IDU

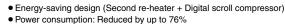


Series	Rated inlet	Air flow capacity	/ [m³/min (ANR)]	Applicable air	Refrigerant	Port size
Selles	condition	50 Hz	60 Hz	compressor [kW]	nemyerani	FUIT SIZE
IDU3E		0.32	0.37	2.2		Rc3/8
IDU4E		0.52	0.57	3.7		Rc1/2
IDU6E		0.75	0.82	5.5	R134a	Rc3/4
IDU8E		1.1	1.2	7.5	(HFC)	Rc3/4
IDU11E	55°C	1.5	1.7	11		Rc3/4
IDU15E1	0.7 MPa	2.6	2.8	15		Rc1
IDU22E		3.9	4.3	22		R1
IDU37E		5.7	6.1	37	R407C	R1 1/2
IDU55E		8.4	9.8	55	(HFC)	R2
IDU75E		11.0	12.5	75		R2

# **Air Preparation Equipment**

# Air Dryers

#### Refrigerated Air Dryer/Double Energy Saving Function Series IDF100FS/125FS/150FS





- Exhaust heat: Reduced by up to 25%Tolerant of high temperature environments!
- Ambient temperature: Up to 45°C, Inlet air temperature: Up to 60°C

Series	Applicable compressor [kW]	Air flow capacity [m <sup>3</sup> /min (ANR)]			
Series	Applicable compressor [kw]	50 Hz	60 Hz		
IDF100FS	100	16	18.8		
IDF125FS	125	20.1	23.7		
IDF150FS	150	25	27		

#### Thermo-dryer with Air Temperature Adjustment Function IDH



- Stable supply of temperature and pressure controlled dry clean air
- It is possible to supply compressed air with the same conditions and quality regardless of the season.
- Application example: Supplying compressed air with constant conditions to the air bearings mounted on a tool
   Public fine
- Built-in filter
  - Nominal filtration: 0.01 µm (99.9% filtration efficiency) Outlet oil mist concentration: Max. 0.01 mg/m<sup>3</sup> (ANR)
  - Outlet of mist concentration. Max. 0.01 mg/m<sup>2</sup> (ANR) Outlet cleanliness: Particles of 0.3  $\mu$ m or more: 3.5 particles/L (ANR) or less
  - Compatible with power supplies all over the world
- Single-phase 100, 200, 230 VAC (50/60 Hz)

Seri	ies	Air flow capacity [L/min (ANR)]	Outlet air temperature adjustment range	Outlet air set pressure range	Outlet air temperature stability	Temperature control method
IDH	□4	100 to 500	15 to 30°C	0.15 to 0.85 MPa	±0.1	Heater operation, PID control
IDH	□6	200 to 800	15 to 30°C	0.15 to 0.85 MPa	±0.1	Heater operation, PID control

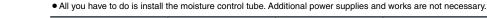
## Membrane Air Dryer IDG A/IDG

- It is possible to easily supply dry air using the hollow fiber membrane.
- Non-fluorocarbon
- Power supply not required
- Compatible with low dew points (-60°C)
- No vibration or heat discharge
  With a dew point indicator
- with a dew point indicator

Series	Outlet flow [L/min (ANR)]	Standard dew point [°C]
IDG□A/IDG	10 to 1000	-15, -20, -40, -60

#### Moisture Control Tube IDK

- Prevents condensation in piping for small cylinders/air grippers
- Diffuses water vapor in the piping to the outside



Series	O.D./I.D. [mm]	Effective length [mm]	Applicable fittings
IDK02 Linear shape	2/1.2	100 200	KQ2
IDK04 Linear shape	4/2.5	100 200	KQ2
IDK06 Linear shape	6/4	100 200	KQ2
IDK04-100-C1 Coil shape	4/2.5	100	KQ2



# **Air Preparation Equipment**

# **Air Preparation Filters**

#### Water Separator AMG

Water droplet	ir without water can be obtained. removal ratio: 99% s to the air line to remove moisture!	
Series	Air flow capacity [L/min (ANR)]	Port size

#### Main Line Filter AFF Mist Separator AM Micro Mist Separator AMD



- Compressed air purity class: ISO 8573
- Increased air flow capacity due to lower pressure drop which contributes to energy saving Flow capacity: 14.5 m<sup>3</sup>/min (ANR) (Increased by up to 20% compared with the existing model) Pressure drop: 5 kPa or less
- Lightweight: Max. 52% lighter (10.5 kg  $\rightarrow$  5.0 kg)
- Lighter body weight due to thinner stainless steel bowl
- Space-saving design, Reduced piping labor!
- The AFF series main line filter removes both water droplets and solid particles. A separate filter for removing water droplets (water separator, AMG series) is not necessary any more. Space and piping work are reduced.
- Easier replacement of the element

The stopper function prevents the bowl from falling.

Туре	Series	Filtration [µm]	Air flow [m³/min (ANR)]	Port size
Main line filter	AFF	1.0 (Filtration efficiency: 99%)	7 to 14.5	1, 1 1/2, 2
Mist separator	AM	0.1 (Filtration efficiency: 99.9%)	7 to 14.5	1, 1 1/2, 2
Micro mist separator	AMD	0.01 (Filtration efficiency: 99.9%)	7 to 14.5	1, 1 1/2, 2

# Main Line Filter AFF



• Can remove impurities, such as oil, water, and foreign matter, in compressed air, improve the function of a downstream dryer, extend the life of precision filters, and prevent problems with the equipment

Series	Filtration [µm]	Air flow [L/min (ANR)]	Port size
AFF	3 (Filtration efficiency: 99%)	300 to 42000	1/8 to 4 <sup>B</sup> flange

#### Mist Separator AM

Can separate and remove oil mist and remove solid particles, such as rust or carbon, of 0.3 μm or larger

Series	Filtration [µm]	Air flow [L/min (ANR)]	Port size
AM	0.3 (Filtration efficiency: 99.9%)	300 to 12000	1/8 to 2

# **Air Preparation Equipment**

# **Air Preparation Filters**

#### Micro Mist Separator AMD



Can separate and remove aerosol state oil mist and remove carbon or dust of 0.01 μm or larger
Should be used as a pre-filter for compressed air for precision instruments or clean rooms requiring high levels of clean air

Series	Filtration [µm]	Air flow [L/min (ANR)]	Port size
 AMD	0.01 (Filtration efficiency: 99.9%)	200 to 12000	1/8 to 2

#### Micro Mist Separator with Pre-filter AMH

The integration of the AM series and AMD series achieves a reduction in installation space and reduced piping installation labor and costs.
Can separate and remove aerosol state oil mist and remove carbon or dust of 0.01 μm or larger



Should be used as a pre-filter for compressed air for precision instruments or clean rooms requiring high levels of clean air

Series	Filtration [µm]	Air flow [L/min (ANR)]	Port size
АМН	0.01 (Filtration efficiency: 99.9%)	200 to 12000	1/8 to 2

#### Super Mist Separator AME



- Can separate and absorb aerosol state fine oil particles and change oil-lubricated compressed air to the equivalent of oilless air
- Should be applied for the filtration of compressed air that requires high-degree cleanliness, such as the compressed air used for coating lines, clean rooms, and equipment that must remain oil free

Series	Filtration [µm]	Air flow [L/min (ANR)]	Port size
AME	0.01 (Filtration efficiency: 99.9%)	200 to 12000	1/8 to 2

#### **Odor Removal Filter AMF**



- Efficiently removes odors in compressed air with an activated carbon element
- This unit is designed for removing odors from places, such as clean rooms, which must remain odorless • Activated carbon element with large filtration area
- Easy element replacement and installation

Series	Filtration [µm]	Air flow [L/min (ANR)]	Port size
AMF	0.01 (Filtration efficiency: 99.9%)	200 to 12000	1/8 to 2

#### In-line Air Filter **ZFC**

- Operating pressure range: –100 kPa to 1.0 MPa
- Both positive pressure and vacuum pressure can be used with one unit.
- With lock mechanism
- During positive pressure, it prevents components from being scattered when they are loosened.
- 2 types of transparent case materials are available: Polycarbonate (Standard), Nylon (Made to order)
- \*1 Supply pressure: 0.1 MPa, Differential pressure: 30 kPa
- \*2 Made to order

Series	Applicable tubing O.D.		Flow rate [L/	Filtration	
Series	Metric	Inch	Positive pressure	Vacuum pressure	[µ <b>m</b> ]
ZFC1□	ø2, ø3.2	ø1/8"	15/45	2/5	
ZFC3□	ø3.2, ø4	ø1/8", ø5/32"	50/80	7/10	5. 10*2
ZFC5	ø4, ø6	ø5/32", ø1/4"	100/200	10/20	5, 10 -
ZFC7□	ø6, ø8, ø10, ø12	ø1/4", ø5/16", ø3/8"	250/450/550/650	30/70/80/100	





# Air Preparation Filters

#### Clean Gas Filter SF



Cartridge type allows for element replacement (SFA100/200/300, SFB100)
 Compact, disposable type for the semiconductor industry (SFB300, SFC100)

	Туре	Series	Operating pressure	Filtration [µm]
	Cartridge type disc	SFA100/200/300	Max. 0.99 MPa (Vacuum: 1.3 x 10⁻⁵ kPa)	0.01 (Filtration efficiency: 99.99%)
	Cartridge type straight SFB100		Max. 0.99 MPa (Vacuum: 1.3 x 10 <sup>-6</sup> kPa)	0.01 (Filtration efficiency: 99.99%)
	Disposable type straight	SFB300	Max. 0.99 MPa (Vacuum: 1.3 x 10⁻⁵ kPa)	0.01 (Filtration efficiency: 99.99%)
	Disposable type multiple disc	SFC100	Max. 0.99 MPa (Vacuum: 1.3 x 10⁻⁵ kPa)	0.01 (Filtration efficiency: 99.99%)

## Clean Gas Strainer SFB200

Туре	Series	Operating pressure	Filtration [µm]
Cartridge type straight	SFB200	Max. 0.99 MPa (Vacuum: 1.3 x 10 <sup>-6</sup> kPa)	120

## Clean Air Filter/Hollow Fiber Element SFD

- Built-in hollow fiber element
- Pressure drop: 0.03 MPa (Inlet pressure 0.7 MPa, Max. flow rate)
- Compliant with the RoHS Directives regulations regarding the reduction of environmentally detrimental chemicals

)	Series	Туре	Operating pressure	Filtration [µm]
>	SFD100	Disposable type (Irreplaceable element)	Max. 1.0 MPa	0.01 (Filtration efficiency: 99.99%)
	SFD200	Cartridge type (Replaceable element)	Max. 1.0 MPa	0.01 (Filtration efficiency: 99.99%)

## Clean Air Module LLB

SFD200



SFD100

- Modularized clean equipment (Reduced piping labor/Space saving) Makes clean air easily available
- Nominal filtration rating: 0.01 μm (Filtration efficiency: 99.99%)
- Wetted parts: Grease-free, Silicone-free
- Assembled in a clean room, Shipped and packed in double packaging
- 24 combinations are available.

\*1 Inlet air conditions ISO 8573-1 Quality grade: Equivalent to 1.4.1 to 1.6.1

Series	Fluid	Set pressure	Flow range [L/min (ANR)]
LLB3	Clean air, N₂ gas <sup>*1</sup>	0.05 to 0.4 MPa	5 to 100
LLB4	Clean air, N₂ gas <sup>*1</sup>	0.05 to 0.4 MPa	50 to 500

#### Modular F.R.L.

#### Modular F.R.L. Units AC-A



#### Easy element replacement

- The element and the bowl are integrated. Replacement can be done in hand.
- Energy-saving regulator Pressure drop: Max. 50% improvement
- Reduced required maintenance space: Max. 46% reduction
- Better visibility & increased safety
- The bowl is covered with a transparent bowl guard.
- Attachments:

Spacer: Y200-A, Y300-A, Y400-A, Y500-A Spacer with bracket: Y200T-A, Y300T-A, Y400T-A, Y500T-A

Combination equipment	Series	Port size	Set pressure [MPa]	
Air filter, Regulator, Lubricator	AC10 to 40-A			
Filter regulator, Lubricator	AC10A to 40A-A	M5, 1/8, 1/4, 3/8, 1/2, 3/4	0.05 to 0.7, 0.02 to 0.2	
Air filter, Regulator	AC10B to 40B-A			
Air filter, Mist separator, Regulator	AC20C to 40C-A	1/8, 1/4,	0.02 10 0.2	
Filter regulator, Mist separator	AC20D to 40D-A	3/8, 1/2, 3/4		

#### Air Filter AF-A

#### • Easy element replacement

- The element and the bowl are integrated. Replacement can be done in hand.
- Reduced required maintenance space: Max. 46% reduction
- Better visibility & increased safety

The bowl is covered with a transparent bowl guard.

Series	Port size	Filtration [µm]	
AF10 to 60-A	M5, 1/8, 1/4, 3/8, 1/2, 3/4, 1	5	

#### Mist Separator AFM-A

#### Better visibility & increased safety

The bowl is covered with a transparent bowl guard.

Series Port size		Filtration [µm]	
AFM20 to 40-A	1/8, 1/4, 3/8, 1/2, 3/4	0.3	

#### Micro Mist Separator AFD-A

#### Better visibility & increased safety

The bowl is covered with a transparent bowl guard.

Series	Port size	Filtration [µm]
AFD20 to 40-A	1/8, 1/4, 3/8, 1/2, 3/4	0.01

#### **Regulator AR-A**

Series	Port size	
AR10 to 40-A	M5, 1/8, 1/4, 3/8, 1/2, 3/4	



	CI	
Ľ		

Set pressure [MPa] 0.05 to 0.7, 0.02 to 0.2

#### Modular F.R.L.



· Better visibility & increased safety

- The bowl is covered with a transparent bowl guard.
- Semi-standard specifications: 1000 cm<sup>3</sup> tank (AL30 to AL60)

Series	Port size	Bowl capacity [cm <sup>3</sup> ]
AL10 to 60-A	M5, 1/8, 1/4, 3/8, 1/2, 3/4, 1	7 to 135

#### Filter Regulator AW-A

- Replacement can be done in hand.
- Easy element replacement
- Reduced required maintenance space: Max. 46% reduction Better visibility & increased safety



- The element and the bowl are integrated.
- The bowl is covered with a transparent bowl guard. • Energy-saving regulator Pressure drop: Max. 50% improvement

Series	Port size	Set pressure [MPa]	Filtration [µm]
AW10 to 40-A	M5, 1/8, 1/4, 3/8, 1/2, 3/4	0.05 to 0.7, 0.02 to 0.2	5

#### Modular F.R.L. Units AC-B



<ul> <li>Better visibility and environmental resistance</li> </ul>
<ul> <li>Easy element replacement</li> </ul>
The element and the level are intermeted

- The element and the bowl are integrated. Replacement can be done in hand.
- Reduced required maintenance space: Max. 46% reduction
- Regulator: Set pressure 0.05 to 0.85 MPa, 0.02 to 0.2 MPa
- Choose from a selection of pressure gauges: Square embedded type pressure gauge, Round type pressure gauge, Digital pressure switch

Combination equipment	Series	Port size	Set pressure [MPa]
Air filter, Regulator, Lubricator	AC20 to 60-B	1/8, 1/4, 3/8, 1/2, 3/4, 1	0.05 to 0.85 0.02 to 0.2
Filter regulator, Lubricator	AC20A to 60A-B	1/8, 1/4, 3/8, 1/2, 3/4, 1	0.05 to 0.85 0.02 to 0.2
Air filter, Regulator	AC20B to 60B-B	1/8, 1/4, 3/8, 1/2, 3/4, 1	0.05 to 0.85 0.02 to 0.2
Air filter, Mist separator, Regulator	AC20C to 40C-B	1/8, 1/4, 3/8, 1/2, 3/4	0.05 to 0.85 0.02 to 0.2
Filter regulator, Mist separator	AC20D to 40D-B	1/8, 1/4, 3/8, 1/2, 3/4	0.05 to 0.85 0.02 to 0.2

#### **Regulator AR-B**



Series	Port size	Set pressure [MPa]
AR20 to 60-B	1/8, 1/4, 3/8, 1/2, 3/4, 1	0.05 to 0.85 0.02 to 0.2

# Regulator with Backflow Function AR

<ul> <li>The regulator with backflow function incorporates a mechanism that exhausts the air pressure in the</li> </ul>	he outlet side	
quickly.		

ĺ	Series	Port size	Set pressure [MPa]
	AR20K to 60K-B	1/8, 1/4, 3/8, 1/2, 3/4, 1	0.05 to 0.85 0.02 to 0.2

## Modular F.R.L.

#### High Pressure: Made to Order AR20 to 60-B-X425



Stronger materials are used for the manufacturing of regulators intended for high-pressure operation. The modified construction also allows for a wider set pressure range. Refer to the AR series made to order specifications in the AC series catalog for details.

,				-	
	Series	Proof pressure [MPa]	Max. operating pressure [MPa]	Set pressure range [MPa]	Ambient and fluid temperatures [°C]
	AR20 to 60-B-X425	3.0	2.0	0.1 to 1.7	-5 to 60 (No freezing)

#### Filter Regulator AW-B



Series	Port size	Set pressure [MPa]	Filtration [µm]
AW20 to 60-B	1/8, 1/4, 3/8, 1/2, 3/4, 1	0.05 to 0.85 0.02 to 0.2	5

# Filter Regulator with Backflow Function AW K-B



<ul> <li>Integrated filter and regulator units save space and require less piping.</li> </ul>
• The filter regulator with backflow function incorporates a mechanism that exhausts the air pressure in the outlet
side guickly.

Series	Port size	Set pressure [MPa]	Filtration [µm]
AW20K to 60K-B	1/8, 1/4, 3/8, 1/2, 3/4, 1	0.05 to 0.85 0.02 to 0.2	5

#### Filter Regulator AW30/40-X2622



- Stainless steel 316 and special temperature environment (-40°C) specifications
- Material of external parts: Stainless steel 316
- Ambient and fluid temperatures: -40 to 80°C
   NACE International Standards compliant
- Series
   Port size
   Set pressure [MPa]
   Filtration [μm]

   AW30/40-X2622
   1/4, 3/8, 1/2, 3/4
   0.05 to 0.85
   5

#### Filter Regulator: Made to Order AW30-B to AW60-B-X430/X440



• Special temperature environment:

Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

Series	Environment	Port size	Set pressure [MPa]	Filtration [µm]
AW30-B to AW60-B-X430	Low temperature -30 to 60°C	0.05 to 0.85		-
AW30-B to AW60-B-X440	High temperature -5 to 80°C	1/4 to 1	0.02 to 0.2	5

#### Modular F.R.L.

# Mist Separator Regulator AWMimage: series indication in the series i

## Micro Mist Separator Regulator AWD



Series	Port size	Set pressure [MPa]	Filtration [µm]
AWD20 to 40	1/8, 1/4, 3/8, 1/2	0.05 to 0.85	0.01

#### **Regulators**

## Compact Manifold Regulator ARM5



- Width: 14 mm
- Select from 2 kinds of mounting methods: Direct mounting and DIN rail mounting
  - Standard model comes equipped with backflow function.
  - Select from a variety of One-touch fitting sizes.

Series	Model	Features	Applicable	tubing bore size	Set pressure [MPa]	
Series	woder	reatures	Metric size	Inch size	Set pressure [mPa]	
ARM5A	Manifold specifications	Common air supply	ø4, ø6, ø8	ø5/32, ø1/4, ø5/16	0.05 to 0.7	
ARM5B	Manifold specifications	Individual air supply	ø4, ø6	ø5/32, ø1/4	0.05 to 0.7	
ARM5S	Single unit specifications	Individual air supply	ø4, ø6	ø5/32, ø1/4	0.05 to 0.7	

## Compact Manifold Regulator ARM10/11



- Free selection in response to positioning conditions
  - Knob positions: Top/Front/Bottom
  - Piping directions: Up/Down
  - One-touch fitting types: Straight/Elbow
- Types and sizes of One-touch fittings can be changed.
- Standard model comes equipped with backflow function.
  Compatible with digital pressure switches

Series	Model	Features	Applicable tubing bore size		Cat muse sums [MDa]	
Series	woder	reatures	Metric size	Inch size	Set pressure [MPa]	
ARM11A	Manifold specifications	Common air supply	ø4 to ø10	ø5/32 to ø3/8	0.05 to 0.7	
ARM11B	Manifold specifications	Individual air supply	ø4, ø6	ø5/32, ø1/4	0.05 to 0.7	
ARM10	Single unit specifications	Standard	ø4, ø6	ø5/32, ø1/4	0.05 to 0.7	
ARM10F	Single unit specifications	Knob front face	ø4, ø6	ø5/32, ø1/4	0.05 to 0.7	

#### **Regulators**

#### Regulator IR1200-A/2200-A/3200-A

- Air consumption: Bleed air "0"
- High flow rate: Up to approx. twice that of the existing SMC product
  - Lightweight: Reduced by up to approx. 27% (Compared to the existing SMC product)

Series	Port size	Set pressure [MPa]
		0.02 to 0.2
IR1200-A	1/8	0.02 to 0.4
		0.02 to 0.8
		0.02 to 0.2
IR2200-A	1/4	0.02 to 0.4
		0.02 to 0.8
		0.02 to 0.2
IR3200-A	1/4, 3/8, 1/2	0.02 to 0.4
		0.02 to 0.8

#### Precision Regulator IR1000-A/2000-A/3000-A

- Air consumption: Reduced by up to approx. 90% (Compared to the existing SMC product)
- High flow rate: Up to approx. twice that of the existing SMC product
- Lightweight: Reduced by up to approx. 27% (Compared to the existing SMC product)
- Sensitivity: 0.2% (Full span)
- Repeatability: ±0.5% (Full span)

Series	Port size	Set pressure [MPa]
IR1000-A	1/8	0.005 to 0.2 0.01 to 0.4 0.01 to 0.8
IR2000-A	1/4	0.005 to 0.2 0.01 to 0.4 0.01 to 0.8
IR3000-A	1/4, 3/8, 1/2	0.01 to 0.2 0.01 to 0.4 0.01 to 0.8

#### Precision Regulator IR

Tension control

IR3000

- Contact pressure control
- Setting sensitivity: Within 0.2% F.S.

<ul> <li>Repeatability: With</li> </ul>	10.5% F.S.
Series	Port size
IR1000	1/8
IR2000	1/4

#### Vacuum Regulator IRV



- Allows for the adjustment of vacuum line pressure
- Single-sided connection series
- Weight reduced by 20% (Compared with the existing IRV2000 with IRV20 fitting)
- Built-in One-touch fittings
- The pressure gauge and digital pressure switch can be easily attached/detached due to being attached by a clip.
- Mounting direction of the pressure gauge and digital pressure switch can be changed. (Standard connections only)
- Mounting angle of the pressure gauge and digital pressure switch can be changed easily (in 60 degree increments).

1/4, 3/8, 1/2

Series	Port size	Set pressure range [kPa]
IRV10	ø6, ø8, ø1/4, ø5/16	-100 to -1.3
IRV20	ø6, ø8, ø10, ø1/4, ø5/16, ø3/8	-100 to -1.3



Set pressure [MPa] 0.005 to 0.2

0.01 to 0.4

0.01 to 0.8

0.01 to 0.4 0.01 to 0.8

#### **Regulators**

#### Clean Regulator SRH



<ul> <li>Contamination-controlled</li> </ul>	stainless	steel	regulator

Oil-free

<ul> <li>2 types of diaphragm materials: PTFE, Fluororubber</li> </ul>	
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Series	Relief mechanism	Port size	Set pressure [MPa]
SRH	Non-relief	Rc1/8, 1/4, 3/8, 1/2 9/16-18UNF, 7/8-14UNF	Low pressure type: 0.02 to 0.2
SRH	Relief	Rc1/8, 1/4, 3/8, 1/2	High pressure type: 0.05 to 0.7

# Precision Clean Regulator SRP

- High-precision low flow consumption stainless steel regulator
- Bleed air flow of 0.5 L/min (ANR) or less (0.2 MPa at outlet pressure)
- Setting sensitivity: 0.3% F.S.
  Repeatability: 1% F.S.

Series	Port size	Set pressure [MPa]
SRP	M5, 1/8	Low pressure type: 0.005 to 0.2 High pressure type: 0.01 to 0.4

# Clean Regulator/Fluororesin Type SRF



Series	Туре	Applicable tubing O.D.	Set n
Recommende	d maximum flow rate: 20	L/min (SRF50), (Inlet pressure: 0.3 MPa, Fluid: V	later)

Series	Type	Applicable tubing O.D.		Set pressure [MPa]
Series Type		Metric size	Inch size	Set pressure [MPa]
SRF	Integrated with fitting	ø4 to ø19	ø1/8 to ø3/4	0.02 to 0.4
SRF	With nut	Fitting size: 2 to 6	Fitting size: 2 to 6	0.02 to 0.4
SRF	Tube extension	_	Tubing O.D.: ø1/4 to ø3/4	0.02 to 0.4

# Direct Operated Regulator for 6.0 MPa (Relieving Type) VCHR

• Wetted parts Body: New PFA, Diaphragm: PTFE



- Improved durability in high-pressure environments using a polyurethane elastomer poppet
- Uses NSF-H1 approved grease on guide rings (sliding parts)
- Improved durability using a metal seal type relief valve
- Uses special fluororesin seals for sliding parts
- Stable unattached response, Not easily affected by pressure

Series	Model	Туре	Port size	Set pressure [MPa]
VCHR	VCHR30/40	Direct operated regulator (Relieving type)	G3/4, 1, 1 1/2	0.5 to 5.0 (Max. operating pressure: 6.0)

# **Proportional Valves**

## Compact Proportional Solenoid Valve PVQ



<ul> <li>Step</li> </ul>	less cont	rol of	flow rate	in proportion to current
-				

Repeatability: 3% or less
Hysteresis: 10% or less

	Series	Flow control range [L/min]	Fluid
Jan.	PVQ	0 to 5 0 to 6 0 to 75 0 to 100	Air, inert gas

# **Electro-Pneumatic Regulators**

# Electro-Pneumatic Regulator ITV



<ul> <li>Stepless control of air pressure in prop</li> </ul>	portion to electrical signals
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- Sensitivity: 0.2 kPa (100 kPa specification)
- Linearity: ±1% or less (F.S.) • Hysteresis: 0.5% or less (F.S.)
- Communication: CC-Link, DeviceNet<sup>™</sup>, PROFIBUS DP, RS-232C

Series	Port size	Set pressure [MPa]
ITV0000	Built-in One-touch fitting ø4, ø5/32	0.001 to 0.1 0.001 to 0.5 0.001 to 0.9 -1 to -100 kPa
ITV1000	1/8, 1/4	0.005 to 0.1
ITV2000	1/4, 3/8	0.005 to 0.5
ITV3000	1/4, 3/8, 1/2	0.005 to 0.9

#### Electronic Vacuum Regulator ITV

in propertion to electrical signals



<ul> <li>Stepless control of vacuum pressure in proportion to electrical signals</li> </ul>	
<ul> <li>Communication: CC-Link, DeviceNet<sup>™</sup>, PROFIBUS DP, RS-232C</li> </ul>	

Series	Port size	Set pressure [MPa]
ITV009	ø4, ø5/32 One-touch fitting	-1 to -100
ITV209□	1/4	-1.3 to -80

#### 5.0 MPa Maximum Supply Pressure High Pressure Electro-Pneumatic Regulator ITVX

- Stepless control of air pressure proportional to electrical signals
- Maximum supply pressure: 5.0 MPa
- Set pressure range: 0.01 to 3.0 MPa
- Maximum flow rate: 3000 L/min (ANR)
- Fluid: Air, N2, O2, Ar

<ul> <li>Wetted parts: Fluorine grease</li> </ul>	è
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Series	Port size	Set pressure [MPa]
ΙΤ٧Χ	3/8	0.01 to 3.0

#### 3.0 MPa Maximum Supply Pressure High Pressure Electro-Pneumatic Regulator ITVH



- Maximum supply pressure: 3.0 MPa
- Set pressure range: 0.2 to 2.0 MPa
- Stepless control of air pressure up to 2.0 MPa
- Stability: ±1% F.S. or less
- Power consumption: 3 W or less
- Maximum flow rate: 3,000 L/min (ANR)
- Wetted parts: Fluorine grease

Series	Port size	Set pressure [MPa]
ITVH	1/4, 3/8	0.2 to 2.0

Trademark
<ul> <li>DeviceNet<sup>™</sup> is a trademark of ODVA.</li> </ul>



# Fittings for General Purposes

#### One-touch Fittings KQ2



- Can be used in vacuum to –100 kPa
  Body types: Total of 51 models
- Body types: total of 51 models
   Thread material/Surface treatment (Treated or Non-treated): 2 types
- Selectable surface treatments: Brass (No plating), Brass + Electroless nickel plating
- Applicable tubing O.D.

Round Type

- Metric: \$2, \$3.2, \$4, \$6, \$8, \$10, \$12, \$16 Inch: \$\vert 1\, \$1/8", \$\$5/32", \$\$3/16", \$\$1/4", \$\$5/16", \$\$3/8", \$\$1/2" Oval Type
- Metric: ø3.2, ø4, ø6 Inch: ø1/8", ø5/32", ø3/16"

- Connection thread Metric: M3, M5, M6
  - R, Rc: 1/8, 1/4, 3/8, 1/2
  - G: 1/8, 1/4, 3/8, 1/2
  - NPT: 10-32UNF, 1/16, 1/8, 1/4, 3/8, 1/2
  - Uni: 1/8, 1/4, 3/8, 1/2 • Seal method Sealant/Gasket seal Face seal
  - Gasket seal (Uni thread)

Series	Release button shape	Size	Connection thread
KQ2	Oval type	Metric, Inch	M, R, Rc, G, NPT, Uni
KQ2	Round type	Metric, Inch	M, R, Rc, G, NPT, Uni

# Metal One-touch Fittings KQB2



<ul> <li>Compact and lightweight</li> </ul>
• Fluid temperature: -5 to 150°C

- • • •
- Brass parts: Electroless nickel-plated
   Grease-free

Series	Size	Applicable tubing O.D.	Connection thread
KQB2	Metric	ø3.2, ø4, ø6, ø8, ø10, ø12, ø16	M5 R, Rc, G 1/8, 1/4, 3/8, 1/2
KQB2	Inch	ø1/8", ø5/32", ø1/4", ø5/16", ø3/8", ø1/2"	UNF10-32 NPT1/8, 1/4, 3/8, 1/2

# Insert Fittings KF

<ul> <li>Vacuum –101.3 kPa applicable</li> </ul>
<ul> <li>Piping can be done without removing the nut.</li> </ul>
<ul> <li>Fluid temperature: -5 to 150°C (Brass sleeve)</li> </ul>
-5 to 60°C (Resin sleeve)

- Steam can be used.
- Grease-free

Series	Applicable tubing O.D.	Connection thread
KF	ø4, ø6, ø8, ø10, ø12	1/8, 1/4, 3/8, 1/2

#### Miniature Fittings M

Compact and doesn't require tools for connection

- Compact piping space
- Hose nipple, Hose elbow, Barb

Series	Applicable tubing O.D.	Connection thread
M-□□-2	ø2	M3, M5
М	ø3.2, ø4, ø6	M3, M5, 1/8



# **Fittings for General Purposes**

#### Self-align Fittings H/DL/L/LL

• Applicable for use on soft copper steel pipes

Flared ridge metal ferrule

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11	

Series	Applicable tubing O.D.	Connection thread
н	ø4, ø6, ø8, ø10, ø12	1/8, 1/4, 3/8, 1/2
DL	ø4, ø6, ø8, ø10, ø12	1/8, 1/4, 3/8, 1/2
L	ø4, ø6, ø8, ø10, ø12	1/8, 1/4, 3/8, 1/2
LL	ø4, ø6, ø8, ø10, ø12	1/8, 1/4, 3/8, 1/2

# Fittings for General Purposes (S Couplers)

# S Couplers KK130



- Cv factor: Increased by 34%<sup>\*1</sup>
- Plug insertion force: Reduced by 22% (20 N)<sup>\*1</sup>
- Lightweight: Weight reduced by 14% (12 g)\*1
- \*1 Compared to the existing model

Series	Applicable tubing O.D.	Connection thread [R, NPT]
KK130	ø6, ø8, ø10, ø12 ø1/4", ø5/16", ø3/8", ø1/2"	1/8, 1/4, 3/8, 1/2

# Fittings for Special Environments

## Stainless Steel 316 One-touch Fittings KQG2

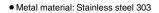


<ul> <li>Compact and lightweight</li> </ul>
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- Fluid temperature: -5 to 150°C
- Materials: Metal parts stainless steel 316, seal parts special FKM
- Grease-free/Can be used with steam
- Certified to meet current Food Sanitation Law standards

Series	Size	Applicable tubing O.D.	Connection thread
KQG2	Metric	ø3.2, ø4, ø6, ø8, ø10, ø12, ø16	M5 R, Rc 1/8, 1/4, 3/8, 1/2
KQG2	Inch	ø1/8", ø5/32", ø1/4", ø5/16", ø3/8", ø1/2"	UNF10-32 NPT1/8, 1/4, 3/8, 1/2

#### Stainless Steel One-touch Fittings KQ2-G



- Improved tube insertion/removal: Insertion force reduced by up to 30%, Removal force reduced by up to 20%
  Compact and lightweight
- Dimensions: Height 24% shorter, Length 23% shorter, Weight 57% lighter

<ul> <li>Body types: To</li> </ul>	tal of 27 mode	ls		0	
Series	Size	Applica	able tubing O.D.		Connection thread
KQ2-G	Metric	ø4, ø6, ø	ø8, ø10, ø12, ø16		M5

# Stainless Steel One-touch Fittings KG



<ul> <li>Can be used in conosive condition</li> </ul>	JIIS
Metal parts: Stainless steel 303	

Series	Applicable tubing O.D.	Connection thread
KG	ø4, ø6, ø8, ø10, ø12, ø16	M5 x 0.8, M6 x 1.0 1/8, 1/4, 3/8, 1/2



R, Rc 1/8, 1/4, 3/8, 1/2

#### Fittings for Special Environments

#### Stainless Steel 316 Insert Fittings KFG2



- Compact and lightweight
- Fluid temperature: -65 to 260°C (Swivel elbow: -5 to 150°C)
  Material: Stainless steel 316
- Rubber materials are not used. (Excluding the swivel elbow)
- Grease-free/Can be used with steam
- Certified to meet current Food Sanitation Law standards

Ī	Series	Size	Applicable tubing O.D.	Connection thread
	KFG2	Metric	ø4, ø6, ø8, ø10, ø12, ø16	R, Rc 1/8, 1/4, 3/8, 1/2
	KFG2	Inch	ø1/8", ø5/32", ø1/4", ø5/16" ø3/8", ø1/2"	NPT1/8, 1/4, 3/8, 1/2

#### Miniature Fittings Stainless Steel 316 MS



• Can be used in corrosive conditions

Body material: Stainless steel 304

Compact piping space

• !	Hose nipple, i	Hose elbow, Barb	

Series	Applicable tubing O.D.	Connection thread
MS	ø3.2, ø4, ø6	M5

# S Couplers Stainless Steel Type KKA



- Seal material: Fluoropolymer (Special FKM) is employed.
- Grease-free
   Check value built in to both plug and cocket

_	• Check valve built in to both plug and socket	
	Series	Connection thread
	ККА	1/8, 1/4, 3/8, 1/2, 3/4, 1, 1 1/4, 1 1/2

# Fittings for Special Environments (Clean/Fluoropolymer)

# Clean One-touch Fittings for Blowing KP



- One-touch fittings for clean room blowing systems
- Completely oil-free (Fluoro-coated rubber portions)
- Wetted parts are non-metallic.
- Parts washed and assembled in a clean room, Packed in double packaging.
- Can be used in a vacuum (-100 kPa)

Series	Applicable tubing O.D.	Connection thread
KP	ø4, ø6, ø8, ø10, ø12	1/8, 1/4, 3/8, 1/2

## Clean One-touch Fittings for Driving Air Piping KPQ/KPG

One-touch fittings suitable for driveline air systems in clean room environments

Stainless steel (Stainless steel 304) KPG

- Resin parts: Polypropylene
  All metal portions: Brass (Electroless nickel-plated) KPQ

Series	Applicable tubing O.D.	Connection thread
KPQ	ø4, ø6, ø8, ø10, ø12	M5, 1/8, 1/4, 3/8, 1/2
KPG	ø4, ø6, ø8, ø10, ø12	M5, 1/8, 1/4, 3/8, 1/2

# Fittings for Special Environments (Clean/Fluoropolymer)

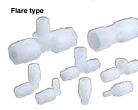
# Fluoropolymer Fittings Hyper Fittings LQ1



- Material: New PFA
- Quadruple-seal construction
- The reducer method allows for tubing size changes without replacing the body

Series Max. operating pressure		Operating temperature
LQ1	1.0 MPa	0 to 200°C

# Fluoropolymer Fittings Hyper Fittings LQ3



- Material: New PFA
   Triple-seal construction
- Inple-seal construction
   Easy installation

Series	Max. operating pressure	Operating temperature	
LQ3	1.0 MPa	Nut material PVDF: 0 to 150°C Nut material PFA: 0 to 200°C	

# Fluoropolymer Bore Through Connector LQHB



- It is possible to freely choose the tube positioning. As the tube runs through the fitting itself, a setting is available for any desired position.
- Can be used in the pressure feed of chemicals, etc., during the production process of semiconductors
- Applicable to chemicals such as acid, alkali, and deionized water
- Materials: New PFA (Body, nut), PTFE (Collet)

Series	Applicable	tubing O.D.	Operating temperature [°C	
Series	Metric size	Inch size	Operating temperature [°C]	
LQHB	ø3 to ø25	ø1/8" to ø1"	0 to 200	

## Tubing

# Nylon Tubing T



General pneumatic tubing	pneumatic tubing
--------------------------	------------------

• Max. operating pressure: 3.0 MPa (T0604, at 20°C)

Series	Tubin	g O.D.	Color Fl	
Series	Metric size			Fluid
T/TIA	ø4, ø6, ø8, ø10 ø12, ø16	10 Ø1/8", ø3/16", ø1/4" ø3/8", ø1/2" Black, White, Red, Blue, Yellow, Green		Air, Water

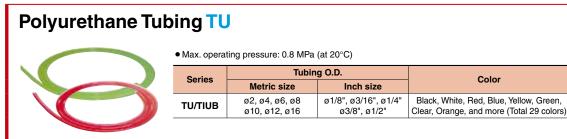
# Soft Nylon Tubing TS



• Max. operating pressure: 1.0 MPa (at 20°C)	
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Series	Tubin	g O.D.	Color	Fluid	
Series	Metric size	Inch size	Color	Fiulu	
TS/TISA	ø4, ø6, ø8, ø10 ø12, ø16	ø1/8", ø3/16", ø1/4" ø3/8", ø1/2"	Black, White, Red, Blue, Yellow, Green	Air, Water	

# Tubing



# Soft Polyurethane Tubing TUS



• Max. operating pressure: 0.6 MPa (at 20°C)	
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Series	Tubing O.D.	Color	Fluid
TUS	ø4, ø6, ø8, ø10, ø12	Black, White, Red, Blue, Yellow, Green, Translucent, Yellow-brown	Air

Fluid

Air, Water

# Hard Polyurethane Tubing TUH



<ul> <li>Superior restoring force compared to the nylon tu</li> </ul>	bing
---	------

Ser	ries	Туре	Max. operating pressure	Tubing O.D.	Color	Fluid
TU	UH	Standard type	0.8 MPa (at 20°C)	ø4, ø6, ø8	Black, White, Blue, Translucent	Air
τι	UH	High-pressure type	1.0 MPa (at 20°C)	ø10, ø12	Black, White, Blue, Translucent	Air

# Wear Resistant Tubing TUZ



mmmm

mmmm

• Abrasion: Approx. 1/3 (Compared with SMC's TU series polyurethane tubing)

Series	Tubing O.D. Metric size	Color	Fluid
TUZ	ø2, ø3.2, ø4, ø6, ø8 ø10, ø12, ø16	Black, White, Red, Blue, Yellow, Green	Air, Water

# Polyurethane Coil Tubing TCU



For moving applications

Colors other than black are available as made-to-order specifications.

Seri	es	Tubing O.D.	Color	Number of cores	Fluid
тс	U	ø4, ø6, ø8	Black	1, 2, 3	Air

# Tubing

# Polyurethane Flat Tubing TFU



Compact piping

Series	Tubing O.D.	Color	Number of cores	Fluid
TFU	ø4, ø6, ø8	Black	2, 3	Air

# Compatible with Food Sanitation Law: Polyurethane Tubing TU-X217

• In compliance with the Food Sanitation Law

Testing in compliance with Japan's Food Sanitation Law based on the 370th notice given by the Ministry of Health and Welfare in 1959



Series	Tubing O.D.	Color	Fluid
TU-X217	ø4, ø6, ø8, ø10, ø12	Black, White, Blue, Clear	Air, Water

# Tubing (Fluoropolymer/Clean)

# Fluoropolymer Tubing TL/TIL

- Max. operating pressure: 1.0 MPa (at 20°C)
- Max. operating temperature: 260°C (This may vary according to operating pressure.)

Series	Tubin	g O.D.	Color
Series	Metric size	Inch size	Color
TL/TIL	ø4, ø6, ø8, ø10 ø12, ø19	ø1/8", ø3/16", ø1/4" ø3/8", ø1/2", ø3/4", ø1"	Translucent

# Fluoropolymer Tubing (PFA) TLM/TILM

- Max. operating temperature: 260°C (This may vary according to operating pressure.)
  - Food Sanitation Law compliant
  - Complies with the FDA (Food and Drug Administration) § 177-1550 dissolution test

Series	Tubin	g O.D.	Color
Jeries	Metric size	Inch size	000
TLM/TILM	ø2, ø3, ø4, ø6, ø8, ø10 ø12, ø16, ø19, ø25	ø1/8", ø3/16", ø1/4", ø3/8" ø1/2", ø3/4", ø1", ø1 1/4"	Translucent, Black, Red, Blue

# FEP Tubing (Fluoropolymer) TH/TIH

- Max. operating pressure: 2.3 MPa (at 20°C)\*1
- Food Sanitation Law compliant
- Complies with the FDA (Food and Drug Administration) § 177-1550 dissolution test
- Max. operating temperature: 200°C (This may vary according to operating pressure.)
- \*1 This may vary according to size.

Series	Sorios		Tubing O.D.	Color
	Series	Metric size	Inch size	Color
	TH/TIH	ø4, ø6, ø8, ø10, ø12	ø1/8", ø3/16", ø1/4", ø3/8", ø1/2", ø3/4"	Translucent, Black, Red, Blue



# Tubing (Fluoropolymer/Clean)

## Soft Fluoropolymer Tubing TD/TID

• Max. operating pressure: 1.6 MPa (at 20°C)\*1

ø4, ø6, ø8, ø10, ø12

Food Sanitation Law compliant
 Complies with the FDA (Food and Drug Administration) § 177-1550 dissolution test
 Max. operating temperature: 260°C (This may vary according to operating pressure.)
 \*1 This may vary according to size.
 Series
 Tubing O.D.
 Metric size
 Inch size

Clean	Series	Tubing	10-T□

TD/TID

#### Polyurethane Tubing 10-TU



*1	Only bla	ick and blue are available for the	e inch size.

	Series	Tubing C	D.D.	Color*1
	Series	Metric size	Inch size	COIDI
	10-TU	ø4, ø6, ø8, ø10, ø12	ø1/8	Black, White, Red, Blue, Yellow, Green, Clear, Orange

ø1/8", ø3/16", ø1/4", ø3/8", ø1/2"

Color

Translucent

#### Polyurethane Coil Tubing 10-TCU



Flexible for moving applications	

• Flexible tubing 0.8 MPa max. (at 20°C)

n-	Series	Tubing O.D.	Color	Number of cores
1110	10-TCU	ø4, ø6, ø8	Black	1, 2, 3

#### Polyurethane Flat Tubing 10-TFU



	Flexible multi-core tubing				
	Series	Tubing C			
	10-TFU	ø4, ø6, ø			
)					

Series	Tubing O.D.	Color	Number of cores
10-TFU	ø4, ø6, ø8	Black	2, 3

# Polyolefin Tubing TPH

• Max. operating pressure (at 20°C): 1.0 MPa (ø4, ø6), 0.7 MPa (ø8, ø10, ø12)

Series	Applicable tubing O.D.	e tubing O.D. Color	
TPH	ø4, ø6, ø8, ø10, ø12	Black, White, Red, Blue, Yellow, Green	Air, Water, etc.

# Soft Polyolefin Tubing TPS

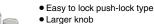
• Max. operating pressure (at 20°C): 0.7 MPa (ø4 to ø12)

Serie	Applicable tubing O.D.	Color	Fluid
TPS	ø4, ø6, ø8, ø10, ø12	Black, White, Red, Blue, Yellow, Green	Air, Water, etc.

# **Flow Control Equipment**

# Speed Controllers for General Purposes

## Elbow Type/Universal Type/Push-lock Type AS



- Improved tube insertion/removal
- Insertion force: Max. 30% (8 N) reduction Removal force: Max. 20% (5 N) reduction\*1
- \*1 Tube removal strength is ensured to be equivalent to

- Electroless nickel plated type is standard.
- 360° swivel piping is possible. (Universal type)
- Available with a restrictor (Made to order: -X214, -X21)

-	Port size on the	Applicable tubing O.D.		
Туре	Series	cylinder side	Metric size	Inch size
Elbow ty	rpe AS12⊡1F to 4	M5 x 0.8 2□1F M5 x 0.8 10-32UNF R, NPT, G 1/8 to 1/2	ø2 to ø16	ø1/8" to ø1/2
Universal	type AS13⊡1F to 4	M5 x 0.8 <b>3</b> □ <b>1F</b> <b>B</b> <b>B</b> <b>B</b> <b>B</b> <b>C</b> <b>B</b> <b>C</b> <b>C</b> <b>C</b> <b>C</b> <b>C</b> <b>C</b> <b>C</b> <b>C</b>	ø3.2 to ø12	ø1/8" to ø1/2

# Speed Controller with Indicator AS-FS



- The numerical indication of knob rotations for flow rate Improved reproducibility of flow rate reduces flow setting time and setting errors. The value • Easier to insert and remove tubes can be controlled with the indicator window. • Electroless nickel plated type is standard.
  - Available with a restrictor (Made to order: -X214, -X21)

Tune	Carios	Port size on the cylinder side	Applicable tubing O.D.	
Туре	Series		Metric size	Inch size
Elbow type	AS12⊡1FS to 42⊡1FS	M5 x 0.8 10-32UNF R, NPT, G 1/8 to 1/2	ø2 to ø16	ø1/8" to 1/2"
Universal type	AS13⊡1FS to 43⊡1FS	M5 x 0.8 10-32UNF R, NPT, G 1/8 to 1/2	ø3.2 to ø12	ø1/8" to 1/2"

## In-line Type AS



- Reduces labor time
- Easy to use push-lock type

Larger push-lock type knob

- Knob O.D.: Almost doubled
- Improved reproducibility of flow rate
- Lightweight: Weight reduced by approx. 27%
- Electroless nickel plated type is standard.

Туре	Series	Port size on the cylinder side	Applicable tubing O.D.	
			Metric size	Inch size
In-line type	AS2002F to AS4002F	—	ø3.2 to ø12	ø1/8" to ø1/2"

## Speed Controller with Indicator/In-line Type AS-FS



- The numerical indication of knob rotations for flow rate reduces flow setting time and setting errors. Flow rate can be controlled numerically with the indicator window. 4 indicator window directions are available.
- Larger push-lock type knob
- Improved reproducibility of flow rate
- Electroless nickel plated type is standard.

Tuno	Series	Port size on the cylinder side	Applicable tubing O.D.	
Туре	Series		Metric size	Inch size
In-line type	AS1002FS to AS4002FS	—	ø3.2 to ø12	ø1/8" to ø1/2"

# **Flow Control Equipment**

# Speed Controllers for General Purposes

# Uni Elbow Type/Universal Type/Push-lock Type AS



- Easy to lock push-lock type
- Larger knob
- Improved tube insertion/removal
- Insertion force: Max. 30% (8 N) reduction
- Removal force: Max. 20% (5 N) reduction\*1
- \*1 Tube removal strength is ensured to be equivalent to the previous model.
- Applicable tubing O.D. Port size on the Туре Series cylinder side Metric size Inch size Elbow type AS22 1F to 42 1F Uni 1/8 to 1/2 ø3.2 to ø16 ø1/8" to ø1/2" Uni thread Universal type AS23 IF to 43 IF Uni 1/8 to 1/2 ø3.2 to ø12 ø1/8" to ø1/2" Uni thread

• Electroless nickel plated type is standard.

• 360° swivel piping is possible. (Universal type)

# Speed Controller with Indicator/Uni Thread Type AS-FS

- The numerical indication of knob rotations for flow rate
   Improved reproducibility of flow rate
   reduces flow setting time and setting errors. The value
   Easier to insert and remove tubes
   can be controlled with the indicator window.
   Electroless nickel plated type is standard.
- Larger push-lock type knob

5 1 5 5				
Tuno	Series	Port size on the	Applicable	tubing O.D.
Туре	Series	cylinder side	Metric size	Inch size
Elbow type Uni thread	AS22 IFS to 42 IFS	Uni 1/8 to 1/2	ø3.2 to ø16	ø1/8" to 1/2"

# Dual Speed Controller ASD

• Enables bi-directional flow control with a speed controller (Meter-in and meter-out)



<ul> <li>Speed control of single acting cylinders</li> </ul>
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Prevents cylinders from lurching

Туре	Series	Port size on the cylinder side	Applicable tubing O.D.	
	Series		Metric size	Inch size
Dual speed controller	ASD	M5 to 1/2	ø4 to ø12	ø1/8" to ø3/8"

# **Flow Control Equipment**

### Speed Controllers for Special Environments

### Stainless Steel: Elbow Type/Universal Type/Push-lock Type AS-FG



<ul> <li>Stainless steel type</li> </ul>	
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- · Easy to lock push-lock type
- Larger knob
- Improved tube insertion/removal Insertion force: Max. 30% (8 N) reduction

Removal force: Max. 20% (5 N) reduction\*1

- 360° swivel piping is possible. (Universal type) Available with a restrictor (Made to order:
  - -X214, -X21)

Tuno	Type Series Port size on the cylinder side	Port size on the	Applicable tubing O.D.		
туре		cylinder side	Metric size	Inch size	
Elbow type Stainless steel type	AS12□1FG to 42□1FG	M5 x 0.8 10-32UNF R, NPT, G 1/8 to 1/2	ø2 to ø16	ø1/8" to ø1/2"	
Universal type Stainless steel type	AS13□1FG to 43□1FG	M5 x 0.8 10-32UNF R, NPT, G 1/8 to 1/2	ø3.2 to ø12	ø1/8" to ø1/2"	

### Stainless Steel Type Speed Controller with Indicator AS-FSG



- Stainless steel type • The numerical indication of knob rotations for flow rate • Improved reproducibility of flow rate reduces flow setting time and setting errors. The value • Easier to insert and remove tubes can be controlled with the indicator window.
  - Larger push-lock type knob

  - Available with a restrictor (Made to order: -X214, -X21)

Tune	Series	Port size on the	Applicable tubing O.D.	
Туре	Series	cylinder side	Metric size	Inch size
Elbow type Stainless steel type	AS12□1FSG to 42□1FSG	M5 x 0.8 10-32UNF R, NPT, G 1/8 to 1/2	ø2 to ø16	ø1/8" to 1/2"
Universal type Stainless steel type	AS13□1FSG to 43□1FSG	M5 x 0.8 10-32UNF R, NPT, G 1/8 to 1/2	ø3.2 to ø12	ø1/8" to 1/2"

### Stainless Steel Type/In-line Type AS-FG



- Stainless steel type
- Reduces flow setting time Easy to use push-lock type
  - Knob O.D.: Almost doubled

- Improved reproducibility of flow rate
- Lightweight: Weight reduced by approx. 27%

Turne	Series	Port size on the	Applicable	tubing O.D.
Туре	Series	cylinder side	Metric size	Inch size
In-line type Stainless steel type	AS2002FG to AS4002FG	_	ø3.2 to ø12	ø1/8" to ø1/2"

### Stainless Steel Type Speed Controller with Indicator/In-line Type AS-FSG



Stainless steel type

- Larger push-lock type knob
- The numerical indication of knob rotations for flow rate Improved reproducibility of flow rate reduces flow setting time and setting errors.
- Flow rate can be controlled numerically with the
- indicator window

4 indicator window directions are available.

Туре	Series	Port size on the	Applicable	tubing O.D.
Type	Series	cylinder side	Metric size	Inch size
In-line type Stainless steel type	AS1002FSG to AS4002FSG	—	ø3.2 to ø12	ø1/8" to ø1/2"



# **Flow Control Equipment**

### Speed Controllers for Special Environments

### Stainless Steel Speed Controller (Elbow Type) ASG



### Clean Speed Controller with One-touch Fitting AS-FPQ/FPG



- Low particle generation type speed controller suitable for use in clean rooms AS-FPQ: Electroless nickel-plated brass
- AS-FPQ: Electroless nickel-plat AS-FPG: Stainless steel 304

• AS-FPQ, AS-FPG: Polypropylene resin (Resin parts)

3	Series	Port size	Applicable tubing O.D.
ίΨ.	AS-FPQ	M5 x 0.8, R1/8, 1/4, 3/8, 1/2	ø4 to ø12
	AS-FPG	M5 x 0.8, R1/8, 1/4, 3/8, 1/2	ø4 to ø12

# Speed Controllers with Special Functions

### Speed Controller with Pilot Check Valve ASP



Integrated pilot check valve and speed controller
Realizes momentary intermediate stoppage of a cylinder and is able to adjust its speed

•			•			
Туре	Series	Port size on the		Port size on the A		tubing O.D.
туре	Series	cylinder side	Metric size	Inch size		
Speed controller with pilot check valve	ASP	1/8 to 1/2	ø6 to ø12	ø1/4" to ø1/2"		

# Air Saving Speed Controllers

### Air Saving Speed Controller AS-R/AS-Q

- Reduce air consumption just by mounting to an air cylinder.
- Air consumption reduced by 25%
  Mounting and operation are the same as regular speed controller.
  Equal response time

No delay of response time with 2-pressure control

 Compact: 85% reduction The functions of the regulator and speed controller have been integrated.

Turpo	Turne Po		Applicable	tubing O.D.
Туре	Series	cylinder side	Metric size	Inch size
Elbow type With pressure reduction function	AS22R to AS42R	R, NPT, G 1/8 to 1/2	ø6 to ø12	ø1/4" to ø1/2"
Elbow type With rapid supply and exhaust function	AS22Q to AS42Q	R, NPT, G 1/4 to 1/2	ø6 to ø12	ø1/4" to ø1/2"

# **Flow Control Equipment/Silencers**

### **Related Equipment**

### Restrictor AS-X214/AS-X21



- Restrictor (Without check valve): -X214
- Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve): -X21
- Speed controller without check valve specifications
- External dimensions, specifications, etc., are the same as those of each respective speed controller.

### Check Valve AK

in the	Turne	Carries	Dout sins	Applicable tubing O.D.	
	Туре	Series	Port size	Metric size	Inch size
	In-line type	AK2000/AK4000 AK6000	1/8 to 1	_	_
HAT	Straight type	AKH	—	ø4 to ø12	ø5/32" to ø1/2"
	Male connector type	АКН	M5 to 1/2	ø4 to ø12	ø5/32" to ø1/2"
	Bushing type	АКВ	1/8 to 1/2	—	_
	Made to order for air/water	Body materials: Brass, Stainless steel     Rubber materials: NBR, FKM, CR     High temperature, low temperature     Low cracking	1/8 to 1/2	_	_

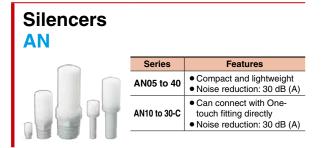
### 725 psi (5.0 MPa) Check Valve VCHC40

• Improved durability in high-pressure environments through the use of a polyurethane elastomer poppet

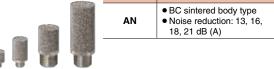


<ul> <li>Improved durability in high-pressure environments through the use of a polydrethane elastomer poppet</li> </ul>				
Туре	Series	Port size	Operating pressure	
725 psi (5.0 MPa)	VCHC40	3/4 1	7 25 to 725 psi (0.05 to 5.0 MPa)	

### Silencers



# Silencer/BC Sintered Body Type AN Series Features



# 5.0 MPa Silencer VCHN

- Reduces clogging with its double-layer
- structureNoise reduction: 35 dB (A)



# **Exhaust Cleaners/Blow Guns**

### **Exhaust Cleaners**

### Exhaust Cleaner for Clean Room AMP



<ul> <li>An exhaust cleaner that can be used inside a c</li> </ul>	lean room

Series	Filtration [µm]	Maximum flow capacity [L/min (ANR)]	Port size
AMP	0.01 (Filtration efficiency: 95%)	200 to 1000	1/4, 3/8, 1/2, 3/4

### Clean Exhaust Filter SFE



<ul> <li>This filter enables the direct exhaust of air in a clean room. (Cleanliness class 4: ISO14644-1)</li> </ul>
Air can be directly exhausted in a clean room by simply mounting this product to the pneumatic equipment in the clean room.

- Piping for exhaust air and relief air is not required. Reduces piping installation work and space
- Noise reduction: 30 dB (A) or more
- One-touch fitting type is available.

Series	Filtration [µm]	Maximum flow capacity [L/min (ANR)]	Port size
SFE	0.01 (Filtration efficiency: 99.99%)	3, 30, 65, 130, 200	M5 x 0.8, R1/8, R1/4 ø4, ø6, ø8, ø10

### Blow Guns

### Blow Gun VMG



• A 20% reduction in power consumption can be achieved with the SMC "Blow gun" + "S coupler" + "Coil tube."
Pressure loss: 1% or less (Nozzle size: ø2.5)

Available nozzles:

Male thread nozzle, High efficiency nozzle with male thread, Low noise nozzle with male thread, Copper extension nozzle

	Series	Port size	Operating pressure range [MPa]	Effective area [mm <sup>2</sup> ]	Nozzle port size
-	VMG	Rc, NPT, G 1/4, 3/8	0 to 1.0	30	Rc1/4

### Nozzles for Blowing KN



Series	Туре	Nozzle size
	Nozzle with male thread	ø1 to ø8
	High efficiency nozzle	ø1 to ø2
	Low noise nozzle with male thread	ø0.75 x 4 to ø1.1 x 8
KN	Copper extension nozzle	ø1.5 to ø3
	Pivoting nozzle	ø4, ø6
	Nozzle with self-align fitting	ø1 to ø6
	Nozzle for One-touch fitting	ø1 to ø3

# Electronic Pressure Switches/Sensors (Self-contained Type)

### 3-Screen Display High-Precision Digital Pressure Switch ZSE20 (F)/ISE20

		<ul> <li>Simple 3-ste</li> <li>Easy screen</li> </ul>	switching	the measured value.	Delay time: Fastest 1.5     Current consumption: 2     35 mA or less (Others)	25 mA or less	; (ZSE20/ISE20),
		Series	Output type	Туре	Rated pressure range	Enclosure	Applicable fluid
20 Series	20A Series	ZSE20(F) ISE20	1 output	Compound pressure Vacuum pressure Positive pressure	–100.0 to 100.0 kPa 0.0 to –101.0 kPa –0.100 to 1.000 MPa	IP40	Air
0002- 9 0500	POR2-	ZSE20A(F) ISE20A	2 outputs Analog output (Voltage/Current)	Compound pressure Vacuum pressure Positive pressure	–100.0 to 100.0 kPa 0.0 to –101.0 kPa –0.100 to 1.000 MPa	IP40	Air
20B Series	20C Series	ZSE20B(F) ISE20B	2 outputs Analog output (Voltage/Current)	Compound pressure Vacuum pressure Positive pressure	–100.0 to 100.0 kPa 0.0 to –101.0 kPa –0.100 to 1.000 MPa	IP65	Air
		ZSE20C(F) ISE20C(H)	2 outputs Analog output (Voltage/Current)	Compound pressure Vacuum pressure Positive pressure	-100.0 to 100.0 kPa 0.0 to -101.0 kPa -0.100 to 1.000 MPa -0.100 to 2.000 MPa	IP65	General fluids

### Compact Digital Pressure Switch ZSE10(F)/ISE10

• Low profile: 9.8 mm

IO-Link

Angled display

- Vertical mounting space reduced to approx. 1/2 (Compared to the ZSE/ISE30A series)
- Simultaneous copying is possible for a maximum of 10 units. 3-step setting



e etep eeting		
Series	Туре	Rated pressure range
ZSE10F	Compound pressure	–100.0 to 100 kPa
ZSE10	Vacuum pressure	0.0 to -101.0 kPa
ISE10	Positive pressure	-0.100 to 1.000 MPa

### 3-Screen Display High-Precision Digital Pressure Switch ISE7 /7 G

• It is possible to change the settings while check- • Rotating display



- ing the measured value.
  - Display rotates 336 degrees after installation. • Applicable fluids: Air, Non-corrosive gas,
    - Non-flammable gas

Good	visibility	from	various	mounting	positions

Series	Туре	Rated pressure range
ISE70	Positive pressure (For air)	0 to 1 MPa
ISE71	Positive pressure (For air)	0 to 1.6 MPa
ISE70G	Positive pressure (For general fluids)	0 to 1 MPa
ISE75G	Positive pressure (For general fluids)	0 to 2 MPa
ISE76G	Positive pressure (For general fluids)	0 to 5 MPa
ISE77G	Positive pressure (For general fluids)	0 to 10 MPa

### 3-Color Display Digital Gap Checker ISA3

- Check at a glance to see if a workpiece is placed or not.
- The clearance distance between the detection surface and the workpiece can be found intuitively.
- · Simple setting: Change the settings while checking the displayed value.
- Energy saving: Air consumption reduced by 60%
- Improved drainage resistance: 10 times or more

Series	Rated distance range	Piping specifications: Supply side	Piping specifications: Detection side
ISA3-F	0.01 to 0.03 mm	Rc, G 1/8	ø4, ø6 One-touch fitting, G 1/8
ISA3-G	0.02 to 0.15 mm	Rc, G 1/8	ø4, ø6 One-touch fitting, G 1/8
ISA3-H	0.05 to 0.30 mm	Rc, G 1/8	ø4, ø6 One-touch fitting, G 1/8

### Electronic Pressure Switches/Sensors (Remote Type)

### Compact Pneumatic Pressure Sensor PSE53

Connector type
 Analog output (Voltage)

	- / malog output (volta	.90)	
	Series	Туре	Rated pressure range
9	PSE531	Vacuum pressure	0 to –101 kPa
	PSE533	Compound pressure	-101 to 101 kPa
	PSE532	Positive pressure	0 to 101 kPa
	PSE530	Positive pressure	0 to 1 MPa

### Compact Pneumatic Pressure Sensor PSE54



Series	Туре	Rated pressure range
PSE541	Vacuum pressure	0 to –101 kPa
PSE543	Compound pressure	–100 to 100 kPa
PSE540	Positive pressure	0 to 1 MPa

### Low Differential Pressure Sensor PSE550

Suitable for applications such as air current volume maintenance, filter blockage, and liquid surface detection.
Analog output (Voltage/Current)

Series	Туре	Rated differential pressure range
PSE550	Vacuum pressure	0 to 2 kPa

### Pressure Sensor for General Fluids PSE56

and the second

<ul> <li>Wetted parts: Stainless steel 316L</li> </ul>	<ul> <li>Analog output (Voltage/Current)</li> </ul>

- IP65
  Suitable for a wide variety
  - Low leakage

Suitable for a wide variety of fluids	Select from a face seal or compression fitting.
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Series	Туре	Rated pressure range
PSE561	Vacuum pressure	0 to -101 kPa
PSE563	Compound pressure	-100 to 100 kPa
PSE564	Positive pressure	0 to 500 kPa
PSE560	Positive pressure	0 to 1 MPa

### Pressure Sensor for General Fluids PSE57

Ta la	Withstand voltage:     Enclosure: IP65	Piping port: C Pressure sens O-ring: FKM +	arts in contact with fluid 3604 + Nickel plating sor: Al <sub>2</sub> O <sub>3</sub> (Alumina 96%) · Grease (PSE570/573/574) ·KM (PSE575/576/577)	
and a second	Series	Туре	Rated pressure range	Proof pressure
12	PSE570	Positive pressure	0 to 1 MPa	3.0 MPa
	PSE573	Compound pressure	-100 to 100 kPa	600 kPa
	PSE574	Positive pressure	0 to 500 kPa	1.5 MPa
	PSE575	Positive pressure	0 to 2 MPa	5.0 MPa
	PSE576	Positive pressure	0 to 5 MPa	12.5 MPa
	PSE577	Positive pressure	0 to 10 MPa	30 MPa



### Electronic Pressure Switches/Sensors (Remote Type)

### Multi-Channel Digital Pressure Sensor Controller PSE200

-507	<ul> <li>4 sensors can be connected</li> <li>Applicable sensors: PSE53E</li> <li>A single controller can be us</li> <li>4 inputs, 5 outputs</li> </ul>	
GAC PHERMUNE	Series	Set pressure range
A SET V		-101 to 101 kPa
A starting	DSE000	10 to -101 kPa
	PSE200	-10 to 101 kPa
		-0.1 to 1 MPa

### 2-Color Display Digital Pressure Sensor Controller PSE300

- Applicable sensors: PSE53□, 54□, 550, 56□, 570, 573, 574
- Compatible with voltage input and current input
  - Response time: 1 ms
  - Space saving, Capable of vertical and horizontal contact mounting
  - Panel mounting, Bracket mounting, DIN rail mounting

Series	Set pressure range
	-101 to 101 kPa
	10 to -101 kPa
DOF	-10 to 100 kPa
PSE300	-0.1 to 1 MPa
	–50 to 500 kPa
	–0.2 to 2 kPa

### 3-Screen Display Sensor Monitor PSE300AC

- It is possible to change the settings while checking the measured value.
- Visualization of settings
- NPN/PNP switch function
- Input range selection (for pressure/flow rate)
- Simple 3-step setting

000	Series	Set pressure range	Applicable pressure sensor
		-0.2 to 2.1 kPa	PSE550
		10 to –105 kPa	PSE531/PSE541/PSE561
		–105 to 105 kPa	PSE533/PSE543/PSE563/PSE573
		-10 to 105 kPa	PSE532
	PSE300AC	–50 to 525 kPa	PSE564/PSE574
		-0.105 to 1.05 MPa	PSE530/PSE540/PSE560/PSE570
		-0.105 to 2.1 MPa	PSE575
		-0.1 to 5.25 MPa	PSE576
		-0.1 to 10.5 MPa	PSE577

### **Electronic Flow Switches/Sensors**

0

2-Color Display	Digital Flo	w Switch PFM
	<ul> <li>Dry air, N<sub>2</sub>, Ar, CC</li> <li>Grease-free</li> <li>Integrated flow adj</li> <li>Compact, Lightweight</li> </ul>	justment valve
	Series	Rated flow range [L/min]
	PFM	0.2 to 10 (0.2 to 5) 0.5 to 25 (0.5 to 12.5) 1 to 50 (1 to 25) 2 to 100 (2 to 50) (): For CO <sub>2</sub>

### **Electronic Flow Switches/Sensors**

2-Color Display	Digital Flow S	witch PFMB	
Ory air, N2     Grease-free     Integrated flow adjustment valve     Compact, Space saving			
the a stand	Series	Rated flow range [L/min]	
	PFMB	2 to 200 5 to 500 10 to 1000 20 to 2000	

### 2-Color Display Digital Flow Switch/Low Particle Generation PFM7/PFMB7-X300



<ul> <li>Low particle generation</li> </ul>	
• Low particle generation	

Flow control of a clean air blow in clean room environments

• Metal material of parts in contact with fluid: Stainless steel 304

	Series	Rated flow range [L/min]
		0.2 to 10 (0.2 to 5)
4		0.5 to 25 (0.5 to 12.5)
	PFM7-X300	1 to 50 (1 to 25)
		2 to 100 (2 to 50)
		( ): For CO <sub>2</sub>
	PFMB7-X300	2 to 200

### **3-Color Display Digital Flow Switch PFMC**

- Dry air, N<sub>2</sub>
- 3-color/2-screen display
- Expanded flow range: Wide range of flow measurement with one product • Compact, Space saving



Series	Rated flow range [L/min]
	5 to 500
PFMC	10 to 1000
	20 to 2000

### 3-Color Display Digital Flow Switch for Large Flow PF3A7 H



<ul> <li>Applicable fluid: Air, N2</li> </ul>	
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- Flow range: Max. 12000 L/min
- Flow ratio 100:1
- Wide range of flow measurement with one product
- Improved drainage and resistance to foreign matter
- Pressure loss: 75% reduction (20 kPa  $\rightarrow$  5 kPa)
- Through bore construction

Rated flow range [L/min]
30 to 3000
60 to 6000
120 to 12000

### 3-Screen Display Digital Flow Monitor PFG300

• Can measure up to 12,000 L/min



- While checking the measured value, settings are possible.
- Current consumption: 25 mA or less
- NPN/PNP switch function
- Input range selection (for pressure/flow rate)
- Simple 3-step setting

Series	Applicable flow switch
PFG300	PFMB, PFMC, PF3A7⊡H

### **Electronic Flow Switches/Sensors**

### Flow Sensor **PFMV**

	<ul> <li>Repeatability: ± 2%</li> </ul>	oms or less, Withstand	<ul> <li>Only 1 voltage monitor is required to cover the complete range.</li> <li>Related equipment: Suction filter ZFC050 series</li> </ul>
	Series	Rated flow range [L/min]	
			0 to 0.5
		0 to 1	
	DEMM		0 to 3
	PFMV	-0.5 to 0.5	
		-1 to 1	
			-3 to 3

### Digital Flow Switch for Air PF2A



- An integrated type and a separate monitor type are available.
- Switch output, Accumulated pulse output, Analog output
- Capable of switching back and forth between
- cumulative and instantaneous flow
- IP65

- 4-channel flow monitor
  4 different flow ranges can be connected to 1 controller.
- Series
   Rated flow range [L/min]

   1 to 10
   5 to 50

   PF2A
   10 to 100

   20 to 200
   50 to 500

### 3-Color Display Digital Flow Switch for Water PF3W

- 3-color/2-screen display
- Integrated temperature sensor
  40% smaller than the existing product
- IP65 compliant, Non-grease type
  Fluid temperature: 0 to 90°C

	····			
	Series	Rated flow range [L/min]		
10		0.5 to 4		
		2 to 16		
	PF3W	5 to 40		
		10 to 100		
		50 to 250		
	PF3W Manifold	up to 10 stations		

# 3-Color Display Digital Flow Switch for PVC Piping PF3W Applicable fluids: Deionized water, chemical liquids, etc.

- 3-color/2-screen display
- IP65 compliant, Non-grease type
- Fluid temperature: 0 to 70°C
- PVC pipe O.D.: 25A, 30A

Series	Rated flow range [L/min]
PF3W	10 to 100
	30 to 250



### **Electronic Flow Switches/Sensors**

### **3-Color Display Electromagnetic Type Digital Flow Switch LFE**

		<ul> <li>Applicable fluids: W</li> <li>Compact, Lightweig 56 mm x 40 mm x 9 Weight: 340 g (LFE</li> <li>Pressure loss: 0.02</li> </ul>	90 mm (H x W x D) ∃1⊡3)	<ul> <li>Close proximity setting allows for space saving.</li> <li>Reverse flow can be detected.</li> <li>Operating fluid temperature: 0 to 85°C</li> <li>Current consumption: 45 mA</li> </ul>
		Series		Rated flow range [L/min]
15724	A REAL PROPERTY OF	LFE		0.5 to 20 2.5 to 100 5 to 200

### Digital Flow Switch for Deionized Water and Chemical Liquids PF2D



<ul> <li>Body sensor: Ne</li> </ul>	ew PFA. Tube	: Super PFA
- Douy concor. 140	5W 1 1 7 4, 1000	. Oupor i i / (

- Low particle generation, Excellent flow-through characteristics
- 4-channel flow monitor
- 4 different flow ranges can be connected to 1 controller.

L.	Series	Rated flow range [L/min]
1		0.4 to 4
	PF2D	1.8 to 20
		4.0 to 40

### Controllers

### Flow Controller for Water FC2W-X110

- Automatically adjusts the flow rate
- Flow rate control accuracy: ±5% F.S.
- Response time: 10 s or less
- Grease-free

Series Flow rate control range [L/min]		Set flow rate range [L/min]	
FC2W-X110	0.5 to 4.0	0.4 to 4.2	
FC2W-XIIU	2.0 to 16.0	1.6 to 16.8	

### Ionizers/Static Neutralization Equipment

### Ionizer/Bar Type IZS40/41/42



- Potential amplitude of 25 V or less with the dual AC type (At an installation height of 300 mm)
- Rapid neutralization of static electricity by a feedback sensor
- $\bullet$  Reduction of adjustment and maintenance labor by an auto balance sensor
- Simple operation: Can be controlled by powering the ionizer ON (Standard type)
- Setting ionizer with remote controller
- Transition wiring may be used.
- High speed static neutralization cartridges and energy saving static neutralization cartridges are available.

Series	Туре	Ion generation method	Offset voltage (Ion balance)
IZS42	Dual AC type	Corona discharge type	±30 V
IZS41	Feedback sensor type	Corona discharge type	±30 V
IZS40	Standard type	Corona discharge type	±30 V

### Separate Controller Bar Type Ionizer IZT40/41/42

- The controller and high-voltage power supply module can be mounted separately.
- Space saving: Height 37 mm x Width 30 mm
  One controller can control a maximum of 4 ionizers.
- Potential amplitude: 25 V or less
- Rapid neutralization of static electricity: Max. speed of 0.1 s

Series	Туре	Ion generation method	Offset voltage (Ion balance)
IZT42	Dual AC type	Corona discharge type	Within ±30 V
IZT41	AC type	Corona discharge type	Within ±30 V
IZT40	Standard type	Corona discharge type	Within ±30 V

### Nozzle Type Ionizer IZN10E

- Slim: 16 mm (Thickness) x 100 mm (Width) x 46 mm (Height)
- Lightweight: 33% reduction (120 g  $\rightarrow$  80 g)
- Offset voltage: ±10 V
- Nozzle type can be selected according to the application.
   Energy saving static neutralization nozzle (Short range static neutralization)

Energy-saving static neutralization nozzle (Short range static neutralization) High flow rate nozzle (Long range static neutralization)

Series	Ion generation method	Offset voltage (Ion balance)	
IZN10E	Corona discharge type	Energy saving static neutralization nozzle: Within $\pm 10$ V High flow rate nozzle: Within $\pm 15$ V	

### Fan Type Ionizer IZF



<ul> <li>Thinnest: 40 mm thick</li> </ul>	<ul> <li>Thinnes</li> </ul>	st: 40 m	nm thick
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- Fastest: Rapid static neutralization 0.5 seconds
- Offset voltage (Ion balance): ±5 V
- Stable static neutralization performance, Easier maintenance

Series Maximum air flow		lon generation method	Offset voltage (Ion balance)
IZF10	0.46 m <sup>3</sup> /min, 0.66 m <sup>3</sup> /min, 0.80 m <sup>3</sup> /min	Corona discharge type	±13 V
IZF21	1.8 m <sup>3</sup> /min	Corona discharge type	±5 V
IZF31	4.4 m <sup>3</sup> /min	Corona discharge type	±5 V

# **Ionizers/Static Neutralization Equipment**

### Ionizers/Static Neutralization Equipment

### Desktop Duster Box ZVB

Static neutralization, dust removal, and dust collection processes have been integrated into one box.
Supports workpieces of various sizes:



Electronic components, lenses, smartphones, lamp covers, cosmetic cases, parts for home appliances
Static neutralization and dust removal efficiency have been improved by separation from the ion blow and air blow structure.

Series	Size	Ion generation method	Offset voltage	
ZVB20 A4 Corona discharge type	Within ±10 V (Static neutralization distance: 100 mm from the nozzle)			
ZVB40 A3 Corona discharge type		Corona discharge type	Within ±10 V (Static neutralization distance: 100 mm from the nozzle)	

### Electrostatic Sensor IZD10



Series	Potential measurement	Output voltage	Effective detection distance
IZD10-110	$\pm$ 0.4 kV (Detected at a 25 mm distance)	1 to 5 V	10 to 50 mm
IZD10-510	$\pm$ 20 kV (Detected at a 50 mm distance)	(Output impedance: Approx. 100 $\Omega$ )	25 to 75 mm

### Electrostatic Sensor Monitor IZE11



• Displays the electrostatic potential with the connected electrostatic sensor (IZD10), and is capable of switch	
output, analog output, or output of current	

Series	Rated measurement range	Minimum unit setting	Output
IZE11	-0.4 kV to +0.4 kV	0.001 kV (at ±0.4 kV)	Switch output x 2 + Analog output
	-20 kV to +20 kV	0.1 kV (at ±20 kV)	(1 to 5 V, 4 to 20 mA)

### Handheld Electrostatic Meter IZH10



### • Easy-to-use handheld electrostatic meter

Se	eries	Rated charge amount range	Minimum display unit
IZ	CH10	±20.0 kV	0.1 kV (±1.0 to ±20.0 kV) 0.01 kV (0 to ±0.99 kV)

### 2-Port Solenoid Valves/Air Operated Valves

### Direct Operated 2-Port Solenoid Valve VX2

- For air, medium vacuum, water, oil, steam (Can be used with heated water)
- Flow rate: 20% more flow\*1
- Height: 10% smaller\*1
- Weight: 30% lighter\*1
- Body materials: Aluminum, Resin, C37, Stainless steel
- Available with One-touch fittings (Resin body)
- \*1 Comparison made with SMC's existing model
- Manifold type no.: VVX21, VVX22, VVX23

Series	Valve type	Port size	Orifice diameter [mmø]
VX21/22/23	N.C./N.O.	1/8 to 1/2 ø6 to ø12	2 to 10

### Pilot Operated 2-Port Solenoid Valve VXD

- For air, water, oil, heated water, high-temperature oil
- Body materials: Aluminum, Resin, C37, Stainless steel, CAC408
- A type with One-touch fittings (Resin body) is available.



Series	Valve type	Port size	Orifice diameter [mmø]
VXD	N.C./N.O.	ø10, ø12, ø3/8" 1/4 to 1 32A to 50A	10 to 50

### Zero Differential Pressure Type Pilot Operated 2-Port Solenoid Valve VXZ

- For air, water, oil, heated water, high-temperature oil
- Body materials: Aluminum, Resin, C37, Stainless steel
- A type with One-touch fittings (Resin body) is available.
  IP65



 
 Series
 Valve type
 Port size
 Orifice diameter [mmø]

 VXZ
 N.C./N.O.
 Ø10, Ø12, Ø3/8" 1/4 to 1
 10 to 25

### Zero Differential Pressure Type Pilot Operated 2-Port Solenoid Valve VXS



For steam

- Long service life: 3 million cycles (Based on SMC's test conditions)
- Improved air filtration
- Reduced apparent power: 18 VA  $\rightarrow$  12 VA, 20 VA  $\rightarrow$  15 VA
- Reduced coil temperature rise:  $120^{\circ}C \rightarrow 100^{\circ}C$
- IP65

Series	Valve type	Port size	Orifice diameter [mmø]
VXS	N.C.	1/4 to 1	10 to 25

### Angle Seat Valve/Air Operated Type VXB

<ul> <li>For steam (Can be used with air and wate</li> </ul>	ər)
--	-----

- Low pressure loss due to angle seat structure
- Reduced leakage with rubber seal
- Long service life: 3 million cycles (Steam), 5 million cycles (Air)
- Low leakage: 10 cm<sup>3</sup>/min or less
- Space saving: Height 100 mm
- Body materials: Stainless steel 316L equivalent, Bronze (CAC)

Series	Valve type	Port size	Orifice diameter [mmø]
VXB	N.C.	3/8, 1/2, 3/4 10A, 15A, 20A	11, 14, 18



### **Process Valves**

### 2-Port Solenoid Valves/Air Operated Valves

### Energy Saving Type 2-Port Solenoid Valve VXE

Power consumption reduced by 1/3 (SMC comparison)

For air, water, oil

Series	Valve type	Port size	Orifice diameter [mmø]
VXE2	N.C.	1/8 to 1/2	2 to 10
VXED2	N.C.	1/4 to 1 32A to 50A	10 to 50
VXEZ2	N.C.	1/4 to 1	10 to 25

### Compact 2/3-Port Solenoid Valves

### Compact Direct Operated 2-Port Solenoid Valve VDW



For air, medium vacuum, water

- Body materials: Aluminum, Resin (PPS), Brass, Stainless steel
- With One-touch fittings (Resin body)
- IP65

Series	Valve type	Port size	Orifice diameter
VDW10/20	N.C.	ø3.2, ø4, ø6, M5, 1/8	ø1 to ø3.2

### High Speed 2-Port Valve SX10



<ul> <li>High-speed response</li> </ul>	ON: 0.45 ms
	OFF: 0.4 ms (±0.05 ms)

- Long service life: 5 billion cycles or more
- High frequency: 1200 Hz
- Width: 9 mm
- Low power consumption: 4 W

Series	Flow rate (I/min)	Power consumption [W]	Max. operating frequency [Hz]
		80	1200
SX10	50	40	1000
5410	50	10	550
		4	350
	100	80	650
CV10		40	550
SX10		10	300
		4	200
SX10	<b>(10</b> 150	80	600
		40	500
		10	250
		4	150

### Pilot Operated 2-Port Solenoid Valve for Dry Air VQ

• High-frequency operation is possible: High-speed response 7 ms or less (VQ20), 20 ms or less (VQ30)

• Easy piping with One-touch fittings

- The dust-tight, water-jet-proof enclosure (IP65) is compatible with the DIN terminal type.
- Applications: Air-blow, Blow-off of workpieces, etc.
- Manifold type no.: VV2Q22, VV2Q32

Series	Valve type	Port size	Orifice diameter [mmø]
VQ20	N.C.	ø6 to ø12	3.4
VQ30	N.C.	ø6 to ø12	4.8



### **Process Valves**

### Compact 2/3-Port Solenoid Valves

### Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids LVM

	<ul> <li>Materials of wetted parts Body/plate: PEEK Diaphragm: Choice of EPDM, FKM, Kalrez<sup>®</sup></li> <li>Service life: 10 million cycles or more (Based on SMC's test conditions)</li> </ul>				
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Series	Valve structure	Valve type	Orifice diameter [mmø]	
	LVM09/090	Diaphragm type direct operated poppet (Rocker type)	N.C./N.O./Universal	1.1	
	LVM11	Diaphragm type direct operated poppet	N.C.	1.5	
	LVM10/100	Diaphragm type direct		1.4	
	LVM15/150	operated poppet	N.C./N.O./Universal	1.6	
	LVM20/200	(Rocker type)		2	

### **Composite Manifold**

- The unitization of devices allows for the whole unit to be made more compact. Expansion into a wide range of industries is now possible!
- Space saving
- Lightweight
- Reduced wiring

### Normal Close High Vacuum Solenoid Valve XSA

Minimum operating pressure: 1 x 10<sup>-6</sup> Pa (abs)
Leakage: Internal 1.3 x 10<sup>-9</sup> Pa·m<sup>3</sup>/s, External 1.3 x 10<sup>-11</sup> Pa·m<sup>3</sup>/s

2 types of fittings and female threads are available.
Power consumption: Max. 25% reduction



• Weight: Max. 18% lighter (0.5 kg  $\rightarrow$  0.41 kg) Fluid Series Valve type Piping Port size Face seal fitting XSA Normally closed Air, Inert gas 1/4, 3/8 Compression fitting Rc, NPT female thread 1/8, 1/4, 3/8 XSA Normally closed Air, Inert gas

### ■ Trademark

• Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

### **Process Valves**

### 5.0 MPa 2/3-Port Solenoid Valves

# 5.0 MPa Pilot Operated 2/3-Port Solenoid Valve & Check Valve VCH/VCHC



- Service life: 10 million cycles
- Uses a polyurethane elastomer poppet for valve parts
   Improves durability at high pressures

Series	Туре	Port size	Orifice diameter [mmø]
VCH41	2-port valve, N.C.	G3/4, 1	ø16
VCH42	2-port valve, N.O.	G3/4, 1	ø17.5
VCH410 3-port valve		G1/2 to 1	ø18
VCHC40	Check valve	G3/4, 1	ø16

### Direct Operated Regulator for 6.0 MPa (Relieving Type) VCHR



- Service life: 10 million cycles
- Improved durability in high-pressure environments through the use of a polyurethane elastomer poppet
- Uses NSF-H1 approved grease on guide rings (Sliding parts)
- Improved durability through the use of a metal seal type relief valve
  - Uses a special fluororesin seal for sliding parts
  - Stable unattached response, Not easily affected by pressure

Series	Model	Туре	Port size	Set pressure [MPa]
VCHR	VCHR30/40	Direct operated regulator (Relieving type)	G3/4, 1, 1 1/2	0.5 to 5.0 (Max. operating pressure: 6.0)

### 725 psi (5.0 MPa) Silencer VCHN



Reduces clogging with its double-layer structure
Noise reduction: 35 dB (A)

# **Chemical Liquid Valves**

### Chemical Liquid Valves

### High Purity Chemical Liquid Valve/Air Operated, Integrated Fitting Type LVC



- Body material: New PFA
- N.C./N.O./Double acting all feature the same configuration.
- Compatible with fluid temperatures of 100°C
- Manifold type no.: LLC2, LLC3, LLC4, LLC5

Body materials: New PFA/Stainless steel/PPS

Series	Туре	Valve type	Applicable tubing O.D.	Orifice diameter [mmø]
LVC	Air operated Integrated fitting	N.C./N.O./Double acting	Metric: 3 to 25 Inch: 1/8 to 1	4 to 22

### High Purity Chemical Liquid Valve/Air Operated, Threaded Type LVA



<ul> <li>Diaphragm materials: PTFE, EPR, or NBR can be selected.</li> <li>Manifold type no.: LLA2, LLA3, LLA4, LLA5</li> </ul>						
Series		Туре	Valve type	Port size	Orifice diameter [mmø]	
LVA	٦	Air operated Threaded type	N.C./N.O./Double acting	1/8 to 1	2 to 22	
Organic	Organic Solvents Compatible					
<ul> <li>Actuator n</li> </ul>	naterial	ainless steel : ADC FKM/EPDM				
Series		Туре	Valve type	Applicable tubing O.D.	Orifice diameter [mmø]	
LVA	U	Air operated rganic solvents compatible	N.C./N.O./Double acting	Metric: 6 to 19 Inch: 1/4 to 1	4 to 22	

### High Purity Chemical Liquid Valve/Manually Operated (Integrated Fitting Type/Threaded Type) LVH

- Body materials: New PFA/Stainless steel/PPS
- Compatible with locking and non-locking types
- Manifold type no.: LLH2, LLH3, LLH4



Se	ries	Туре	Valve type	Port size (Applicable tubing O.D.)	Orifice diameter [mmø]
Ľ	νн	Manually operated (Integrated fitting/ Threaded type)	N.C.	Threaded type: 1/8 to 1/2 Integrated fitting: Metric: ø3 to ø12 Inch: 1/8 to 1/2	4 to 12

### Organic Solvents Compatible

Body material: Stainless steel
Actuator material: ADC
Buffer materials: FKM/EPDM



Series	Туре	Valve type	Applicable tubing O.D.	Orifice diameter [mmø]
LVH	Manually operated Organic solvents compatible	N.C.	Metric: 6 to 19 Inch: 1/4 to 1	4 to 22

# **Chemical Liquid Valves**

### **Chemical Liquid Valves**

### Compact Type High Purity Air Operated Chemical Liquid Valve LVD



### • Space saving, compact model is available. Dimension across inlet/outlet ports: Reduced by up to 29%

- Body material: New PFA
  Diaphragm material: PTFE
- Actuator materials: PPS, PVDF (LVD-F/FN)

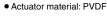
### \*1 Tubing O.D. for the tube extension type

Series	Tune	Valva tura	Applicable tubing O.D.*1		Orifice diameter
Series	Туре	Valve type	Metric	Inch	[mmø]
LVD	Integrated fittings	N.C./N.O./Double acting	3 to 19	1/8 to 3/4	2 to 16
LVD	Tube extensions	N.C./N.O./Double acting	6 to 19	1/4 to 3/4	4 to 16
LVD-F/FN	LQ1 Integrated fittings	N.C./N.O./Double acting	3 to 25	1/8 to 1	4 to 22
LVD-F/FN	LQ3 Integrated fittings	N.C./N.O./Double acting	6 to 25	1/4 to 1	4 to 22
LVD-F/FN	Tube extensions	N.C./N.O./Double acting	6 to 25	1/4 to 1	4 to 22

### High Purity Chemical Liquid Valve/Air Operated, Non-Metallic Exterior LVQ

• Screwless construction, Non-metallic construction doesn't use metal screws to secure the body of the actuator

- Body material: New PFA
- Diaphragm material: PTFE



### \*1 Tubing size

Series	Turne	Valve type	Applicable tubing O.D.		Orifice diameter
Series	Туре	valve type	Metric	Inch	[mmø]
LVQ	Integrated fitting type	N.C./N.O./Double acting	3 to 25	1/8 to 1	4 to 22
LVQ	Space saving type	N.C./N.O./Double acting	Fitting size: 2 to 6	Fitting size: 2 to 6	4 to 22
LVQ	Tube extension type	N.C./N.O./Double acting	6 to 25*1	1/4 to 1*1	4 to 22

### Vinyl Chloride Air Operated Valve LVP

- Applicable to rigid vinyl chloride tubes: Union type with PVC unfixed union
- Body material: CPVC, Diaphragm material: PTFE
- O-ring materials: FKM, EPDM (Selectable)
- Applicable fluids: Deionized water, Chemical liquids

Series	Applicable tubing O.D.	Orifice diameter [mmø]	Valve type	Option
LVP5	O.D. ø22 (Nominal dia. 16A)	16	N.C./N.O./Double acting	With flow rate adjustment
LVP6	O.D. ø26 (Nominal dia. 20A)	22	N.C./N.O./Double acting	With flow rate adjustment
LVP6	O.D. ø32 (Nominal dia. 25A)	22	N.C./N.O./Double acting	With flow rate adjustment

### PVC Quick Drain Valve LVW

- Compliant with JIS Standards for polyvinyl chloride piping (JIS K 6742)
- Applicable fluids: Deionized water, Chemical liquids
- Materials of wetted parts: PVC (Body) PTFE (Poppet)



- FKM (O-ring: Standard)
- EPDM (O-ring: Option)
- Flow rate characteristics: Cv factor 10 to 198
- Easy piping with union connection

Series	Applicable tubing O.D.	Orifice diameter	Valve type
LVW60	ø32 (Nominal dia. 25A)	ø25	Double acting
LVW80	ø38 (Nominal dia. 32A)	ø40	Double acting
LVW80	ø48 (Nominal dia. 40A)	ø40	Double acting
LVW90	ø60 (Nominal dia. 50A)	ø65	Double acting
LVW90	ø75 (Nominal dia. 65A)	ø65	Double acting
LVW90	ø89 (Nominal dia. 80A)	ø80	Double acting





### **Process Pumps**

ei.

# Process Pump/Double Acting Pump PA/PAP/PAX

	Series	Actuation	Discharge rate [L/min]	Wetted parts material
1	PA3□□0	Automatically operated type	1 to 20	ADC12 (Aluminum) SCS14 (Stainless steel)
	PA3□13	Air operated type	0.1 to 12	ADC12 (Aluminum) SCS14 (Stainless steel)
	PA5□□0	Automatically operated type	5 to 45	ADC12 (Aluminum) SCS14 (Stainless steel)
	PA5□13	Air operated type	1 to 24	ADC12 (Aluminum) SCS14 (Stainless steel)
	PAP3310	Automatically operated type	1 to 13	New PFA (Fluororesin)
	PAP3313	Air operated type	0.1 to 9	New PFA (Fluororesin)
	PAX1□12	Automatically operated type, Built-in pulsation attenuator	0.5 to 10	ADC12 (Aluminum) SCS14 (Stainless steel)

### Process Pump/Single Acting Pump PB



Series	Actuation	Discharge rate [mL/min]	Wetted parts material
PB1011A	Built-in solenoid valve	8 to 2000	Polypropylene Stainless steel 316
PB1013A	Air operated type	8 to 1000	Polypropylene Stainless steel 316
PB1313A	Air operated type	8 to 1000	New PFA (Fluororesin)

### Non-Metallic Pump/Double Acting Pump PAF



Series	Actuation	Discharge rate [L/min]	Wetted parts material
PAF3410	Automatically operated type	1 to 20	New PFA (Fluororesin)
PAF3413	Air operated type	1 to 15	New PFA (Fluororesin)
PAF3410-X68*1	Automatically operated type	1 to 20	New PFA (Fluororesin)
PAF5410	Automatically operated type	5 to 45	New PFA (Fluororesin)
PAF5413	Air operated type	5 to 38	New PFA (Fluororesin)

\*1 Tightening bolt, Air switching valve: Stainless steel

Use the PAF series standard products when a metal-free pump is necessary for hydrofluoric acid, etc.

# Thermo-chillers (Circulating Fluid Temperature Controllers)

### Thermo-chiller/Standard Type HRS



- With this chiller, cooling water can be obtained anywhere it is necessary because of easy installation and easy operation.
- For a wide range of applications, such as laser machine tools, analytical equipment, LCD manufacturing equipment, mold temperature control, etc.
- Compact: W 377 x H 615 x D 500 mm, 40 kg (HRS012/018/024)
- Timer function, Low liquid level protection, Power failure auto-restart, Anti-freezing function, etc.
- Self diagnosis function
- Ideal for overseas models (Single-phase 200 to 230 VAC, Single-phase 100, 115 VAC)
- Compliant with UL Standards, CE-marking

Ser	es	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRS012	to 060	5 to 40°C	1.3 kW, 1.9 kW 2.4 kW, 3.2 kW 5.1 kW, 5.9 kW (60 Hz)	+0.1°C	Air-cooled refrigeration Water-cooled refrigeration	Tap water Deionized water Ethylene glycol aqueous solution (15%)

### Thermo-chiller/Standard Type HRS090

- Lightweight and compact
- Cooling capacity: 9 kW
- Temperature stability: ±0.5°C
- Set temperature range: 5 to 35°C
- Max. ambient temperature: 45°C
- Power supply: 3-phase 200 to 230 VAC, 380 to 415 VAC

Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRS090	5 to 35°C	9 kW (60 Hz)	±0.5°C	Air-cooled refrigeration Water-cooled refrigeration	Tap water Deionized water Ethylene glycol aqueous solution (15%)

### Thermo-chiller/Standard Type HRS100/150

- No heater is required, as the circulating fluid is heated using only the heat exhausted by the refrigerating circuit.
- Compatible with power supplies in Europe, Asia, Oceania, North, Central, and South America
- Low-noise design: 70 dB (A)
- Outdoor installation: IPX4
  Compact, Space saving



Temperature Set temperature Series **Cooling capacity Cooling method Circulating fluid** stability range Tap water **HRS100** 9.5 kW, 14.5 kW Air-cooled refrigeration 5 to 35°C ±1.0°C Deionized water **HRS150** (60 Hz) Water-cooled refrigeration Ethylene glycol aqueous solution (15%)

### Thermo-chiller/Inverter Type HRSH090

- Power consumption reduced by 53%
  - Complete with energy-saving triple inverter!
  - Cooling capacity: 9.5 kW (Air-cooled), 11.0 kW (Water-cooled)
  - Temperature stability: ±0.1°C
  - Set temperature range: 5°C to 40°C

Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRSH090	5 to 40°C	9.5 kW	±0.1°C	Air-cooled refrigeration Water-cooled refrigeration	Tap water Deionized water Ethylene glycol aqueous solution (15%)



### Thermo-chillers (Circulating Fluid Temperature Controllers)

### Thermo-chiller/Inverter Type HRSH



- Complete with energy-saving triple inverter!
  Outdoor installation, Splashproof type (IPX4)
- Max. ambient temperature: 45°C
- Min. ambient temperature: -20°C (For the air-cooled type)
- Temperature stability: ±0.1°C (When a load is stable)
- Space saving and lightweight: 280 kg (25 kW type)
- Compliant with UL Standards, CE-marking

,					
Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRSH	5 to 35°C	10 kW, 15 kW 20 kW, 25 kW 28 kW	±0.1°C	Air-cooled refrigeration Water-cooled refrigeration	Tap water Deionized water Ethylene glycol aqueous solution (15%)

### Thermo-chiller/Basic Type HRSE

- Complete with energy-saving triple control! Reduces power consumption by 33%
   Compact and lightweight: 32 kg (100 VAC)
- Maintenance-free: Magnet pump
- Low-noise design: 55 dB (A)



Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRSE	10 to 30°C	1.2 kW, 1.6 kW 2.2 kW (60 Hz)	±2.0°C	Air-cooled refrigeration	Tap water Ethylene glycol aqueous solution (15%)

### Thermo-chiller/Rack Mount Type HRR

- tain with all filters and drainage via the front panel (50/60 Hz) • Space saving Multiple chillers can be mounted to a 19-inch rack. Series Set temperature range Cooling capacity Temperature stability Cooling method Circulating fluid

	range	• • • •	stability		•
HRR	10 to 35°C	1.2 kW, 1.8 kW 2.4 kW, 3.0 kW	+0.1%	Air-cooled refrigeration Water-cooled refrigeration	Tap water Ethylene glycol aqueous solution (15%)

### Thermo-chiller/High-performance Type HRZ



- Suitable for semiconductor processing equipment with a wide variety of features, such as high-temperature stability, a wide temperature range, failure diagnosis, external communication, etc.
- Compliant with various safety standards
- Compliant with UL Standards, SEMI Standards, CE-marking

Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRZ	-20 to 40°C 20 to 90°C -20 to 90°C	1 kW, 2 kW 4 kW, 8 kW	±0.1°C	Water-cooled refrigeration	Fluorinated fluid Tap water Deionized water Ethylene glycol aqueous solution (60%)

### Thermo-chiller/High-performance Inverter Type HRZ

• In addition to the state-of-the-art functions of the HRZ series, these models employ a DC inverter compressor to achieve better energy efficiency.
• A wide temperature range and cooling capacity range are covered by one unit.

Suited to the short innovation cycle of semiconductor equipment, Capable of responding flexibly to changes in the process conditions
 Compliant with UL Standards, SEMI Standards, CE-marking

Serie	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRZ	–20 to 90°C 10 to 60°C	10 kW	±0.1°C	Water-cooled refrigeration	Fluorinated fluid, Tap water, Deionized water, Ethylene glycol aqueous solution (60%)

### Thermo-chillers (Circulating Fluid Temperature Controllers)

### Dual Thermo-chiller/High-performance Inverter Type HRZD

- Temperatures for 2 systems can be controlled separately by one chiller.
  - Double inverter type: Substantially more energy is saved by using a DC inverter refrigerator and inverter pump.
     Space saving: Footprint reduced by 23%
  - Reduced wiring, piping, and labor: Single power cable, Single facility-water piping system
  - Compliant with SEMI Standards, CE-marking

Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRZD	–30 to 90°C	9.5 kW x 2	±0.1°C	Water-cooled refrigeration	Fluorinated fluid Ethylene glycol aqueous solution (60%)

### Water-cooled Thermo-chiller/High-performance Type HRW

- Direct heat exchanger for in-plant circulating fluid
- Can control the temperature over a wide range since a compressor is not required.
  - Suitable for semiconductor processing equipment with a wide variety of features, such as high-temperature stability, a wide temperature range, failure diagnosis, external communication, etc.
  - Compliant with UL Standards, SEMI Standards, CE-marking
  - It is possible to select the inverter type.

Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HRW	20 to 90°C	2 kW, 8 kW 15 kW, 30 kW	±0.3°C	Water-cooled type (Without compressor)	Fluorinated fluid, Tap water, Deionized water, Ethylene glycol aqueous solution (60%)

### Thermo-cons/Thermoelectric Baths (Peltier-Type Temperature Control Equipment)

### Peltier-Type Thermo-con/Rack Mount Type HECR

Good space utilization: Mountable in a 19-inch rack

Saves space by allowing multiple pieces of equipment to be mounted together in a rack.

- Temperature stability: ±0.01°C to 0.03°C
- Set temperature range: 10°C to 60°C
- Cooling capacity: 200 W, 400 W, 510 W, 800 W, 1 kW, 1.2 kW
- Power consumption: 200 W, 300 W, 400 W

Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method
HECR002-A	10 to 60°C	200 W	±0.01 to 0.03°C	Peltier-type air-cooled
HECR004-A	10 to 60°C	400 W	±0.01 to 0.03°C	Peltier-type air-cooled
HECR006-A	10 to 60°C	510 W	±0.01 to 0.03°C	Peltier-type air-cooled
HECR008-A	10 to 60°C	800 W	±0.01 to 0.03°C	Peltier-type air-cooled
HECR010-A	10 to 60°C	1 kW	±0.01 to 0.03°C	Peltier-type air-cooled
HECR008-W	10 to 60°C	800 W	±0.01 to 0.03°C	Peltier-type water-coole
HECR012-W	10 to 60°C	1.2 kW	±0.01 to 0.03°C	Peltier-type water-coole

### Peltier-Type Thermo-con HEC

High-precision chiller



- For applications requiring high-precision temperature control
- High-precision, refrigerant-free temperature control equipment that uses a Peltier device

• Simple structure and high reliability

- Can easily be built into equipment due to its compact and low-vibration design
- Compatible with a wide range of power supply voltages
- Compliant with UL Standards, CE-marking

Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HEC	10 to 60°C	230 W 600 W	±0.01 to 0.03°C	Peltier-type air-cooled	Tap water
HEC	10 to 60°C	140 W 320 W	±0.01 to 0.03°C	Peltier-type water-cooled	Tap water Ethylene glycol aqueous solution (20%)
HEC	10 to 60°C	600 W 1200 W	±0.01 to 0.03°C	Peltier-type water-cooled	Tap water Fluorinated fluid







### Thermo-cons/Thermoelectric Baths (Peltier-Type Temperature Control Equipment)

### Peltier-Type Thermoelectric Bath HEB



- High-precision temperature control bath that uses a Peltier device
- Compact and low noise
   Minimal up-down temperature distribution by a unique agitation method

Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HEB	-15 to 60°C	140 W 280 W	0.01°C	Round type Peltier-type water-cooled	Tap water, Fluorinated fluid

### Peltier-Type Thermoelectric Bath (Made to Order) INR

- High-precision temperature control bath that uses a Peltier device
- Compact and low noise
   Minimal up-down temperature distribution by a unique agitation method



Series	Set temperature range	Max. cooling capacity	Temperature stability	Cooling method	Circulating fluid
INR-244-696A	–15 to 60°C	280 W	±0.02°C	Peltier-type water-cooled	
INR-244-745	0 to 60°C	140 W	±0.03°C	Peltier-type water-cooled	
INR-244-733	0 to 60°C	140 W	±0.03°C	Peltier-type water-cooled	Tap water
INR-244-747	0 to 60°C	320 W	±0.03°C	Peltier-type water-cooled	Ethylene glycol aqueous
INR-244-736	0 to 60°C	320 W	±0.03°C	Peltier-type water-cooled	solution Fluorinated fluid
INR-244-746	0 to 60°C	320 W	±0.03°C	Peltier-type water-cooled	(Square type can only be
INR-244-734	0 to 60°C	320 W	±0.03°C	Peltier-type water-cooled	used at room
INR-244-749	0 to 60°C	320 W	±0.03°C	Peltier-type water-cooled	temperature.)
INR-244-748	0 to 60°C	320 W	±0.03°C	Peltier-type water-cooled	
INR-244-757	0 to 60°C	220 W	±0.03°C	Peltier-type air-cooled	

### Peltier-Type Chemical Thermo-con HED

Fluoropolymer temperature control equipment for chemical liquids

• Heat exchanger for direct temperature control that uses a Peltier device

Compatible with a wide range of chemical liquids through the use of a fluororesin heat exchanger
 Compliant with UL Standards, CE-marking



Series	Set temperature range	Cooling capacity	Temperature stability	Cooling method	Circulating fluid
HED	10 to 60°C	300 W 500 W 750 W	±0.1°C	Peltier-type water-cooled	Deionized water, Fluorinated fluid, Ammonia hydrogen peroxide solution, etc.

### Air Temperature Controllers

### Peltier-Type Air-Thermo HEA



• High-precision, compact temperature control equipment that uses a Peltier device
<ul> <li>Compatible with localized and small-volume temperature control</li> </ul>

Series range capacity stability	Cooling method Fluid
HEA         0 to 50°C         22 W         ±0.1°C         F	Peltier-type air-cooled Air

### Thermo-dryer with Air Temperature Adjustment Function IDH



- Stable supply of temperature and pressure controlled dry clean air
- Can supply compressed air with the same conditions and quality regardless of the season • Application example:
- Supplying compressed air with constant conditions to air bearings mounted on a tool
- Built-in filter
- Nominal filtration: 0.01  $\mu$ m (99.9% filtration efficiency) Outlet oil mist concentration: Max. 0.01 mg/m<sup>3</sup> (ANR) Outlet cleanliness: Particles of 0.3  $\mu$ m or more: 3.5 particles/L (ANR) or less
- Compatible with power supplies from around the world Single-phase 100, 200, 230 VAC (50/60 Hz)

Series	Air flow capacity [L/min (ANR)]	Outlet air temperature adjustment range	Outlet air set pressure range	Outlet air temperature stability	Cooling method	
IDH□4	100 to 500	15 to 30°C	0.15 to 0.85 MPa	±0.1	Heater operation	
IDH□6	200 to 800	15 to 30°C	0.15 to 0.85 MPa	±0.1	PID control	

# **Circulating Fluid Temperature Controller HRS-R**

- Resistant to dust and water splashing
- Exterior surface is metal/stainless panel optional



- IP54 Protection of electrical unit
- Self diagnosis function and check display
- 5 L tank capacity/12L tank capacity optional
- Compatible with power supplies in Europe, Asia, Oceania, and North, Central, and South America

	Series	Set Temperature Range	Cooling Capacity (50/60 Hz)	Heating Capacity (50/60 Hz)	Temperature Stability	Cooling Method	Circulating Fluid
	HRS018-A⊡-R		1.7kW/1.9kW	430W/540kW	±0.1°C	Air Cooled Refrigeration	Tap water,
-	HRS030-A□-R		2.5kW/2.9kW				14% ethylene glycol aqueous solution
	HRS050-A□-R		4.5kW/5.0kW	830W/1.2kW			

# **High Vacuum Equipment**

### High Vacuum Valves

### Stainless Steel High Vacuum Angle/In-line Valve XM/XY



- The precision casting, unified composition prevents the accumulation of gas.
- The XM series is interchangeable with the XL series aluminum high vacuum angle valve.

### \*1 Size 16 is not available for the in-line type.

Series	Actuation	Shaft seal type	Valve type	Material	Flange size
XMA/XYA		Bellows seal	Single acting (N.C.)	Body: SCS13 (Equivalent to	16 to 80*1
XMC/XYC	Air	Bellows seal	Double acting		16 to 80*1
XMD/XYD	operated	Bellows seal O-ring seal	Single acting (N.C.)	stainless steel 304) Bellows: Stainless steel 316L	25 to 80
XMH/XYH	Manual	Bellows seal	Manual		16 to 50*1

### Normal Close High Vacuum Solenoid Valve XSA

- Minimum operating pressure: 1 x 10<sup>-6</sup> Pa (abs)
- Leakage: Internal 1.3 x 10<sup>-9</sup> Pa·m<sup>3</sup>/s, External 1.3 x 10<sup>-11</sup> Pa·m<sup>3</sup>/s
- 2 types of fittings and female threads are available.
- Power consumption: Max. 25% reduction
- $\bullet$  Weight: Max. 18% lighter (0.5 kg  $\rightarrow$  0.41 kg)

Series	Valve type	Fluid	Piping	Port size
XSA	Normally closed	Air, Inert gas	Face seal fitting Compression fitting	1/4, 3/8
XSA	Normally closed	Air, Inert gas	Rc, NPT female thread	1/8, 1/4, 3/8



### **Process Gas Equipment**

### Regulators for Ultra High Purity (UHP) AP/SL/AP/AZ

- For UHP gas delivery in semiconductor and other clean industries
- Body material: 316L SS secondary remelt or 316L SS
- Electropolished wetted parts
  External metal seal construction

Series	Туре	Application	Body material	Connection type	Connection size
AP/SL	Single stage	Distribution (Compact)	316L SS		1/4", 3/8"
AP/SL	Single stage	Distribution	secondary remelt		1/4", 3/8", 1/2", 3/4"
AP/SL	Single stage	Bulk gas	316L SS		1/2", 3/4", 1"
AP/SL	Single stage	Source			1/4", 3/8", 1/2", 3/4"
AP/SL	Single stage	Sub-atmospheric pressure	316L SS secondary remelt	Face seal Tube weld	1/4", 3/8", 1/2", 3/4"
AP	Two stage	Source	Secondary remen	Tube Weid	1/4", 3/8"
AZ	Single stage	Distribution			1/4", 3/8", 1/2"
AZ	Single stage	Source	316L SS		1/4", 3/8", 1/2"
AZ	Single stage	Sub-atmospheric pressure			1/4", 3/8", 1/2"

### Regulator/Back Pressure Regulator for General Applications AK/BP



For a wide variety of applications from semiconductor to general
Body material of 316 SS or brass is available depending on the gas

Series	Туре	Application	Body material	Connection type	Connection size
AK	Single stage	Distribution			1/4", 3/8", 1/2"
AK	Single stage	Source			1/4", 3/8", 1/2"
AK	Single stage	Sub-atmospheric pressure	316 SS or Brass	NPT female, Compression	1/4", 3/8", 1/2"
AK	Two stage	Source			1/4"
BP	Back pressure regulator	_			1/4"

### Diaphragm Valve for Ultra High Purity AP



- For UHP gas delivery in semiconductor and other clean industries
- Used as a gas shutoff valve
- No spring is used for the wetted parts and the drive part is also separated from the diaphragm. Dead space in the flow path is small in order to suppress particle generation.

:	Series	Туре	Body material	Connection type	Connection size
	AP	Air operated type	316L SS	Face seal Tube weld	1/4", 3/8", 1/2", 3/4"
	AP	Manually operated type	secondary remelt		1/4", 3/8", 1/2", 3/4"

### Diaphragm Valve for Ultra High Purity AZ

- Cleaned for high-purity semiconductor applications and clean room assembled
- Helium leak tested
- SEMI Standards-compliant
- User-friendly forged body

Series	Туре	Body material	Connection type	Connection size
AZ	Air operated type	2161.66	Face seal	1/4", 3/8", 1/2
AZ	Manually operated type	316L SS	Tube weld	1/4", 3/8", 1/2

### **Process Gas Equipment**

### Check Valve/Vacuum Generator/Flow Switch AP



### [Check valve]

- Fluid backflow is prevented by back pressure. • Unique design with only one moving part in the
- gas stream, an O-ring Springless structure suppresses particle
- generation by vibration or chattering and pressure fluctuations on the downstream side

[Vacuum generator]

- Vacuum generation equipment
- Applicable to the exhaustion of unnecessary gas remaining inside the piping during gas cylinder replacement

[Flow switch]

• Detects excess flow above a given flow rate caused by pipe breakage, etc.

Various piping configurations are available:

Rc, NPT

1/4", 3/8"

Series	Туре	Body material	Connection type	Connection size
AP	Check valve	316L SS secondary remelt		1/4", 3/8"
AP	Vacuum generator	316L SS	Face seal	1/4", 3/8"
AP	Flow switch	316L SS secondary remelt, 316L SS	Tube weld	1/2", 3/4"

### Diaphragm Valve for General Applications AK

- Rc, R, and NPT connections have been added to the series.
- For a wide variety of applications from semiconductor to general
- Cleaned for O2 service
- Compact and lightweight due to the shortening of the actuator (AK3542/4542)
- M5 actuation port (AK3542/4542)
- Compact and lightweight due to the modifying of the knob design (AK3652/4652)
- The knob features a unique design that combines a scalloped round knob with a raised rectangular section to provide two choices of gripping. (AK3652/4652)

Series	Туре	Body material	Connection type	Connection size
AK	Air operated type	316 SS	Compression Rc, R, NPT	1/4", 3/8"
AK	Manually operated type			1/4", 3/8"

### Regulator for General Applications AK1000T

AK1000T

· For a wide variety of applications from semiconductor Minimum dead leg construction to general

Manually operated type



• Compact and lightweight: Weight: 0.52 kg, Height: 97.5 mm		Se	lect from compression, I	NPT female, or Rc threa	
	Series	Туре	Body material	Connection type	Connection size
	AK1000T	Manually operated type	216 66	Compression	1/4" 2/9"

316 SS

# **Industrial Filters/Sintered Metal Elements**

### **Industrial Filters**

### Industrial Filter/Vessel Series FGD



Ideal for low-flow filtration (Max. 60 L/min)
 It is possible to select the antistatic specification (FGDE, FGDE).

Series	Port size	Max. operating pressure	Operating temperature [°C]			
FGD	Rc3/8, 1/2, 3/4	0.7, 1 MPa	Max. 80			

### Industrial Filter/Vessel Series FGE



<ul> <li>Ideal for medium</li> </ul>	flow rate filtratio	n (Max. 230 L/min)
raoan ior moanann	non rato mitato	

• Easy element replacement for the V-band type (With cover anti-scattering mechanism)

Series	Port size	Max. operating pressure	Operating temperature [°C]
FGE	R1, 2	0.7 MPa	Max. 80

### Industrial Filter/Vessel Series FGG

- Ideal for high-flow filtration (Max. 350 L/min)
- Easy element replacement for the V-band type (With cover anti-scattering mechanism)

Series	Port size	Max. operating pressure	Operating temperature [°C]
FGG	Rc2	0.7 MPa	Max. 80

### Industrial Filter/Vessel Series FGA



• Ideal for high-flow filtration (Max. 3200 L/min)

Series	Port size	Max. operating pressure	Operating temperature [°C]
FGA	25 to 150 (1B to 6B) JIS 10KFF	1 MPa	Max. 80

### Industrial Filter/Vessel Series FGC

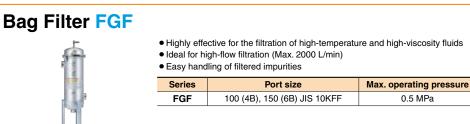
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<ul> <li>Ideal for low-flow filtration</li> </ul>	(Max. 80 L/min)
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Series	Port size	Max. operating pressure	Operating temperature [°C]
FGC	15 to 25 (1/2B to 1B) JIS 10KFF	1, 2, 4 MPa	Max. 80

# **Industrial Filters/Sintered Metal Elements**

### **Industrial Filters**



### High Precision Filter for Liquids FGH



Series	Port size	Max. operating pressure	Operating temperature [°C]
FGH	Rc3/8 to 1	1 MPa	Max. 80

Operating temperature [°C]

Max. 80

mperature [°C]

### Filter for Cleaning Fluid/Quick Change Filter FQ1



•	Ideal	for	low-flow	filtration	(Max. 3	0 L/min)	
	No to		ara ragu	irod			

Takes only 60 seconds for element replacement

	•		
Series	Port size	Max. operating pressure	Operating tempera
FQ1	Rc1/2, 3/4, 1	1 MPa	Max. 80

### Low Maintenance Filter FN



Element replacement is not required.

• System circuit allows for the automatic cleaning of the element when clogged

Series	Port size	Max. operating pressure	Operating temperature [°C]
FN1	Rc1	1 MPa	Max. 80
FN4	Rc2	1 MPa	Max. 80

### Sintered Metal Elements

### Sintered Metal Element EB/ES

• Large mechanical strength and withstand pressure, Anti-corrosive

Mechanical process, caulking, brazing, soldering, welding, and simultaneous sintering are possible.
Can be cleaned and reused

Series	Material	Nominal filtration accuracy
EB	Bronze	(1) 2, 5, 10, 20, 40, 70, 100, 120 μm (): Semi-standard
ES	Stainless steel	(1) 2, 5, 10, 20, 40, 70, 100, 120 μm ( ): Semi-standard





Monitoring function

### **Positioners**

### Electro-Pneumatic Positioner/Smart Positioner IP8 00/IP8 01

• Explosion-proof construction · Electro-pneumatic positioner: TIIS explosion-proof construction (Ex d I B T5)

• Enclosure: JISF8007 IP65 (Compliant with IEC 60529)



ATEX intrinsically safe explosion-proof construction ( II 2G Ex ib II C T5/T6 Gb) · Smart positioner: ATEX intrinsically safe explosion-proof construction ( II 1G Ex ia II C T4/T5/T6 Ga) • HART transmission function (Smart positioner)					
				Supply air pressure [MPa]	Input current
Electro-pneumatic positioner	IP8000	Lever type	1/4	0.14 to 0.7	4 to 20 mA DC
Electro-pneumatic positioner	IP8100	Rotary type	1/4	0.14 to 0.7	4 to 20 mA DC
Smart positioner	IP8001	Lever type	1/4	0.14 to 0.7	4 to 20 mA DC
Smart positioner	IP8101	Rotary type	1/4	0.3 to 0.7	4 to 20 mA DC

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# **Other Derived Series**

### Clean/Low Particle Generation 10-/11-/12-/13-/21-/22-



Description	Model	Features/Specifications
Clean series	10-/11- 12-/13-	<ul> <li>Prevents particle generation in a clean room</li> <li>Particle generation from the equipment is classified by ISO cleanliness class (ISO Class 3 to 6). Select based on the cleanliness class of the clean room.</li> <li>Fluorine grease is used.</li> <li>Products are sealed and shipped in anti-static double bags.</li> </ul>
Copper, Fluorine, Silicone-free, Low particle generation	21-/22-	<ul> <li>Suitable for environments where the presence of copper, fluorine, or silicone materials is restricted.</li> <li>Lithium soap-based grease is used.</li> <li>Construction is the same as the clean series.</li> <li>Standard packaging (Double packaging is not used.)</li> </ul>

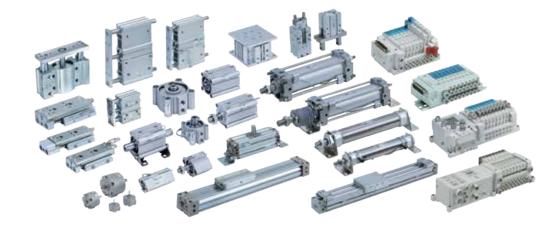
	unit	conversion	result
length	m	x 3.28	ft
	mm	× 0.04	in
mass	g	× 0.04	oz
volume	cm <sup>3</sup>	÷ 16.387	in <sup>3</sup>
	L	x 61.024	in <sup>3</sup>
speed	mm/s	÷ 25.4	in/s
pressure	MPa	x 145	psi
	kPa	÷ 6.895	psi
temperature	°C	x1.8 then add 32	°F
torque	N∙m	x 0.738	ft-lb
force	Ν	÷ 4.448	lbf
flow	L/min	÷ 28.317	cfm

### UNIT CONVERSIONS

# SMC: Continuing to pursue worldwide customer satisfaction and support automation with the latest pneumatic technologies



The 21st century—with increased globalization and the rapid evolution of information technology—has seen great changes in the way business is conducted. In these quickly developing, ever-changing times, customer satisfaction can only be achieved with a clear understanding of customer goals and objectives. This is the reason for SMC's dedication to building an organization that listens carefully to customers and responds quickly and specifically to their needs. SMC has established a wide-spread global network of locations in all major countries in the Americas, Europe, Asia, and Oceania as well as in emerging countries, showing our active commitment to the world market. SMC supports this global network with a stable supply chain of products, advanced technical services, and a solid communication network. It is our number one goal to meet the needs and expectations of all our customers.



# Technical Development

We have over 1,500 engineers spread out over numerous technical centers in Japan, the U.S., Europe, and China.

Quick, clear, and detailed responses to customer requests are communicated through our sales group. And with ongoing information exchange between our technical centers, our engineers are constantly working together to find new industry trends that may lead to product improvement.

# Production and Supply

Our product line offers 12,000 basic models with over 700,000 variations. With both domestic and overseas production facilities, we are able to provide a stable supply of products to customers around the world.

We are proud to offer a vast array of products that satisfy the needs of a wide range of applications. Our unique production system allows us to quickly deliver high-quality products at competitive prices, and by maximizing our local production capabilities, a stable supply of product is guaranteed.

# Sales & Communication Network

With 500 sales offices in 83 countries and regions worldwide, our sales force of over 8,300 maintains close communication with our customers.

It is by establishing a strong base in each country and region with a large experienced sales force that SMC is able to provide the best possible service in the industry. Maintaining close communication with our customers throughout the world ensures our engineering teams and our products stay at the leading edge of the industry.



# SMC's global engineering network: Featuring technical centers in the U.S., Europe, China, and Japan

Following the basic concept of developing products from the customer's standpoint, SMC dedicates a great deal of staff and financial resources to research and development. This is undertaken to promote research on basic technology with future potential and to produce products that meet the needs of the marketplace in a timely manner. To provide speedy solutions to all our customers' problems, technical centers have been established in the U.S., Europe, and China, creating a powerful global engineering network with Japan as its nucleus. All of our technical centers keep in close contact, constantly exchanging information in order to quickly respond to local demands and offer the same standard of technical service quality throughout the world.

The Japan Technical Center has been expanded, moving to a new twin-tower building from where it will oversee worldwide technical development.



### JTC (Japan Technical Center) Japan

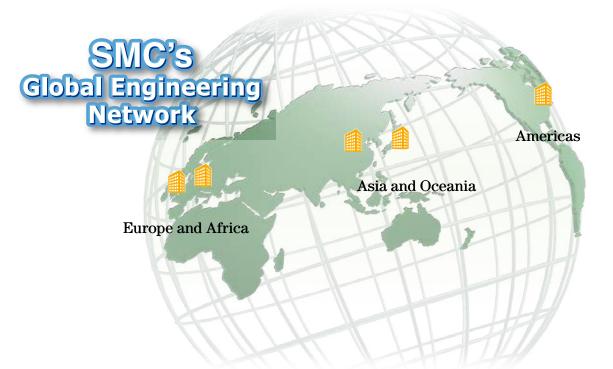
The JTC is staffed with 1,100 employees and is the center of SMC research and development. It produces new products for the global market based on customers' current and future needs.



### CTC (China Technical Center) China

The CTC's 120 employees are reinforcing the system through product development and technical services in order to quickly respond to the Chinese market's wide range of needs and requirements.

**Technical Development** 







### UTC (U.S. Technical Center) United States of America

The UTC is enhancing engineering capabilities in order to more quickly respond to the needs of the North American market through product development and technical services. At present, there are approximately 140 employees tasked with dealing with the various needs of customers in the region.

### ETC (European Technical Centre) United Kingdom

The ETC was established in the existing SMC UK factory site in Milton Keynes. Here, approximately 60 experienced staff members from a number of SMC European subsidiaries work together to handle projects from their respective countries. This has enabled improved communication, faster and more accurate information exchange, and a higher level of customer satisfaction in the region.



### GTC (German Technical Centre) Germany

Situated in Germany, the industrial center of Europe, the GTC and its 80 employees develop products and provide technical services by quickly responding to the needs of the region's customers.

**SMC** 



# A global production network providing the world with a stable and continuous supply of high-quality products

SMC provides products to world markets from six domestic production facilities, including our Soka (Saitama Pref.) and Tsukuba (Ibaraki Pref.) factories, as well as from other key overseas production facilities in China, Singapore, and India. Additionally, in order to respond quickly and flexibly to the demands of local markets outside of Japan, overseas production facilities have been established in SMC subsidiaries around the world.

### **Domestic Production Facilities (Japan)** 1



(Saitama Pref.)





Kamaishi Factory (Iwate Pref.)







**Tono Factory** (Iwate Pref.)







Yamatsuri Factory (Fukushima Pref.)





### 2 Key Overseas Production Facilities







India Factory

Mexico

Italy

### **China Factory**

**Singapore Factory** 

### **Overseas Local Production Facilities**

### Americas



**United States of America** 

### Europe and Africa



Germany



### Russia



Australia



Brazil



**United Kingdom** 







China (Guangzhou) Singapore Hong Kong Malaysia New Zealand Philippines

Taiwan Thailand Vietnam

Argentina Chile

Austria Finland France South Africa Spain Sweden Switzerland Turkey

**SMC** 



# les & Communication Network

# One-to-one communication facilitated through a highly extensive network sharply focusing on SMC customers and an experienced sales support organization

In order to satisfy each individual customer, SMC believes it is essential to promote sales activities that emphasize personal contact. The function of our sales staff is not simply to take the customers' orders but to accurately gauge the customers' needs and desires. They play an important role in the development of new products and services by providing vital feedback to the technical and production departments. For this reason, we invest a great deal in our support network and sales organization with the aim of developing closer relationships with our customers and becoming more familiar with their needs. SMC's sales force of 1,200 in Japan and 7,100 internationally is continually striving to cultivate closer communication with our customers.

### SMC's extensive domestic sales network 53 branch offices



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**SMC** 



DIGITAL PNEUMATIC PRODUCTS BUILDER

Validate Your Part Number	AUX 0 200-776 A	Austin Selar
Desige a Custom Part Easily and Accurately with E-Tech's Part Number Validation Allows user to Build Part Numbers by Choosing Options through a Series of Pull-Downs E-Tech let's you know II a Part is Incomplete		O for the Constant
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- View and Download 2D & 3D CAD Models
- Files Available in Multiple Formats and others compatible with Virtually any CAD System
- · CAD Model will match the Specified Part you have Designed and Validated
- CAD File can be Saved for Future Reference or Placed Directly into your Project Design

### ENGINEERING INNOVATION



Create, View & Download 2D & 3D CAD Models Online–Update in Real-Time. Design & Save Parts into a Custom Parts List.

### Point Your Browser to: WWW.SMCUSa.com/cad

### SMC North American Headquarters, Manufacturing and Central Distribution Facility



### **Global Products / Local Support**

The North American Manufacturing and Central Warehouse expansion has positioned SMC to support sales and growth in the U.S. and Canada.

- 2 million sq. ft. total manufacturing and warehouse space
- Additional investment in warehouse space to increase inventory levels
- Incorporating FTZ area within the expanded warehouse reducing overseas delivery time



### **Global Manufacturing, Distribution and Service Network**

### Worldwide Subsidiaries

### EUROPE

AUSTRIA SMC Pneumatik GmbH (Austria) BELGIUM SMC Pneumatics N.V./S.A. BULGARIA SMC Industrial Automation Bulgaria EOOD CROATIA SMC Industrijska Automatika d.o.o. CZECH REPUBLIC SMC Industrial Automation CZ s.r.o. DENMARK SMC Pneumatik A/S ESTONIA SMC Pneumatics Estonia FINLAND SMC Pneumatics Finland OY FRANCE SMC Pneumatique S.A. GERMANY SMC Pneumatik GmbH GREECE SMC Hellas EPE HUNGARY SMC Hungary Ipari Automatizálási Kft. IRELAND SMC Pneumatics (Ireland) Ltd. ITALY SMC Italia S.p.A. KAZAKHSTAN I I P "SMC Kazakhstan"

LATVIA SMC Pneumatics Latvia SIA LITHUANIA UAB "SMC Pneumatics" NETHERLANDS SMC Pneumatics B.V. NORWAY SMC Pneumatics Norway AS POLAND SMC Industrial Automation Polska Sp. z o.o. ROMANIA SMC Romania S.r.l. RUSSIA SMC Pneumatik LLC. SLOVAKIA SMC Priemyselná Automatizácia, Spol s.r.o. **SLOVENIA** SMC Industrijska Avtomatika d.o.o. SPAIN / PORTUGAL SMC España, S.A. SWEDEN SMC Pneumatics Sweden AB SWITZERLAND SMC Pneumatik AG TURKEY SMC Pnömatik Sanayi Ticaret ve Servis A.Ş. UK SMC Pneumatics (U.K.) Ltd.

### ASIA / OCEANIA

AUSTRALIA SMC Pneumatics (Australia) Pty. Ltd. CHINA SMC (China) Co., Ltd. SMC Pneumatics (Guangzhou) Ltd. HONG KONG SMC Pneumatics (Hong kong) Ltd. INDIA SMC Pneumatics (India) Pvt. Ltd. INDONESIA PT. SMC Pneumatics Indonesia JAPAN SMC Corporation MALAYSIA SMC Pneumatics (S.E.A.) Sdn. Bhd. NEW ZEALAND SMC Pneumatics (N.Z.) Ltd. PHILIPPINES Shoketsu SMC Corporation SINGAPORE SMC Pneumatics (S.E.A.) Pte. Ltd. SOUTH KOREA SMC Pneumatics Korea Co., Ltd. TAIWAN SMC Pneumatics (Taiwan) Co., Ltd. THAILAND SMC (Thailand) Ltd. UNITED ARAB EMIRATES SMC Pneumatics Middle East FZE

### VIETNAM

SMC Pneumatics (VN) Co., Ltd

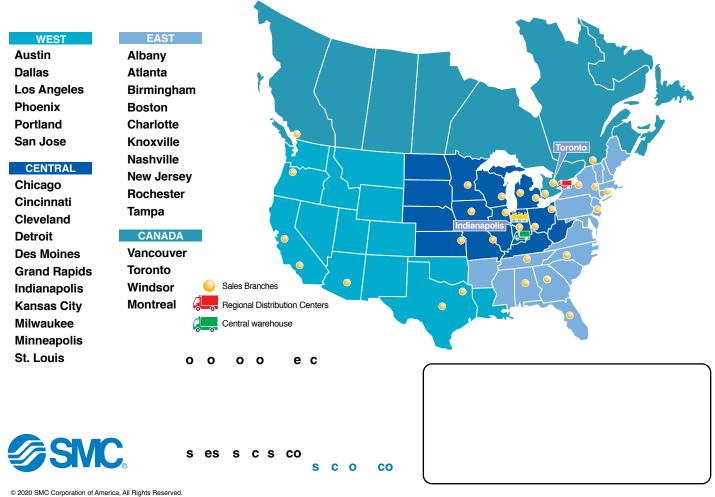
### AFRICA

SOUTH AFRICA SMC Pneumatics (South Africa) Pty Ltd

### NORTH, CENTRAL & SOUTH AMERICA

ARGENTINA SMC Argentina S.A. BOLIVIA SMC Pneumatics Bolivia S.R.L. BRAZIL SMC Pneumáticos do Brasil Ltda. CANADA SMC Pneumatics (Canada) Ltd. CHILE SMC Pneumatics (Chile) S.A. COLOMBIA SMC Colombia Sucursal de SMC Chile, S.A. MEXICO SMC Corporation (Mexico) S.A. de C.V. PERU SMC Corporation Peru S.A.C. USA SMC Corporation of America VENEZUELA SMC Neumatica Venezuela S.A.

### **U.S. & Canadian Sales Offices**



All reasonable efforts to ensure the accuracy of the information detailed in this catalog were made at the time of publishing. However, SMC can in no way warrant the information herein contained as specifications are subject to change without notice