3-Screen Display



High-Precision Digital Pressure Switch







pie pie						Piping					
Applicable fluid	Series		Output type	Enclosure	Copy function	M5 female thread	1/8 (R, NPT)	1/4 (R, NPT, G) (URJ* ¹ /TSJ ^{*2})			
	ZSE20(F)/ ISE20 p. 9		1 output	IP40	_	•	•	-			
Air	ZSE20A(F)/ ISE20A p.11	20A #		IP40	•	•	•	-			
	ZSE20B(F)-(L)/ ISE20B-(L) p. 13, 15		2 outputs Analog output (Voltage/Current) IO-Link/ Switch: 1 output	IP65	_*4	•	•	-			
General fluids	ZSE20C(F)/ ISE20C(H) p. 24		2 outputs Analog output (Voltage/Current)	IP65	•	*3	(Rc thread only)	•			

- *1 Face seal fitting *2 Compression fitting *3 With 1/4 (R, NPT, G) M5 female threaded *4 A block parameter or data storage function is provided with the IO-Link compatible type.

New The **O IO**-Link compatible type has been added to the 20B series.



Setting is possible while checking

Main screen

Measured value (Current pressure value)

the measured value.

Sub screen Label (Display item), Set value (Threshold value)





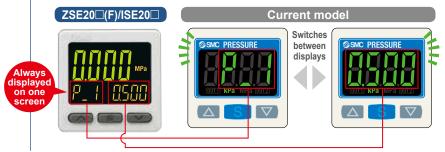
			3
Set value Threshold value)	P_	Peak value	H,
Bottom value	H_Lo	Delay time	d
		Hysteresis value	Н

NC396-A (ES100-114C)

Improved Operability

Visualization of Settings

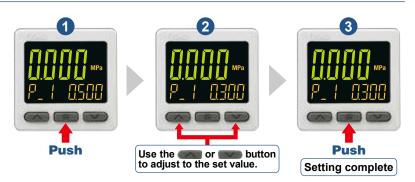
The sub screen (label) shows the item to be set.

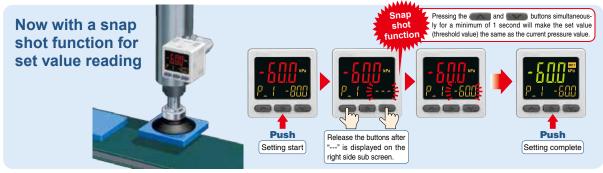




Simple 3-Step Setting

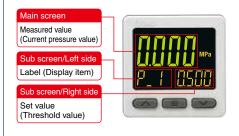
When the S button is pressed and the set value (P_1) is being displayed, the set value (threshold value) can be set. When the S button is pressed and the hysteresis (H_1) is being displayed, the hysteresis value can be set.





Easy Screen Switching

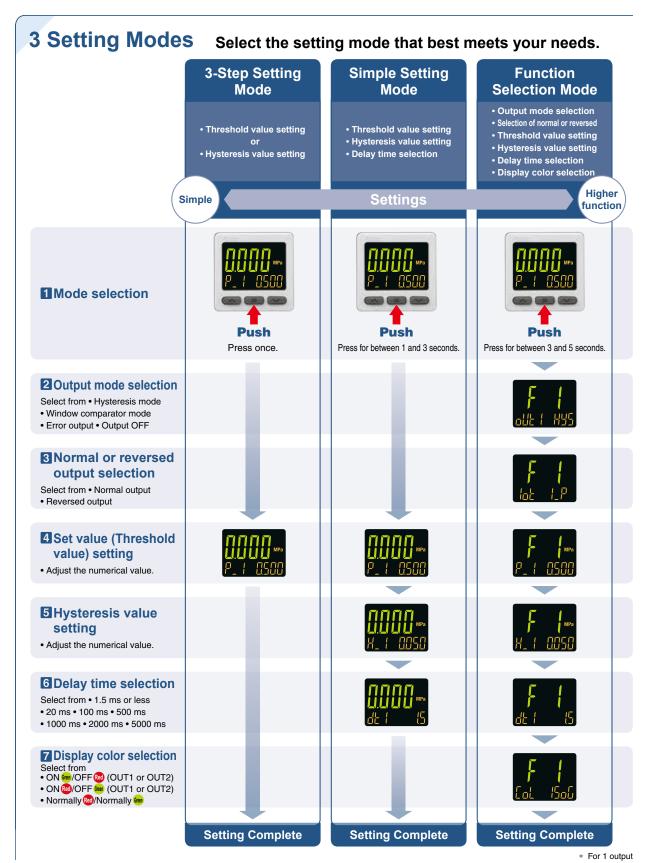
It is possible to change the settings while checking the measured value.





- * One additional arbitrary display mode can be added via the function settings. (Refer to p. 3.)
- * Example for 1 output



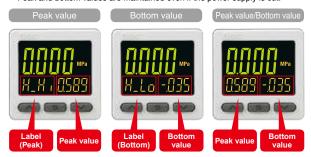


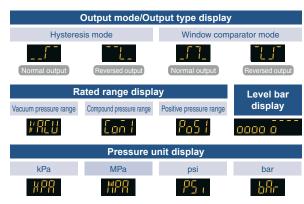
Improved Operability

Other Sub Screen Display

The peak value or bottom value, or both values can be displayed on one screen!

* Peak and bottom values are maintained even if the power supply is cut.





A combination of the displays shown above and the set values can be displayed on the 2 sub screens.



ms* or less

*1 Select from 1.5 ms or less, 20 ms, 100 ms, 500 ms, 1000 ms, 2000 ms, or 5000 ms.

Convenient Functions [9, 17, 26]

Functions	Copy function	Auto-shift function	Security code	Power saving mode	Resolution switch function	MPa/kPa switch function
20	_	_	•	•	•	•
20A	•	•	•	•	•	•
20B	•	•	•	•	•	•
20B-L	_	_	•	•	•	•
20C	•	•	•	•	•	•

Copy function

The settings of the master sensor can be copied to the slave sensors.



Slave side →

Auto-shift function

This measures the pressure at the time of external input and uses it as a reference to correct the on-off point of the switch.

Security code

The key locking function keeps unauthorized persons from tampering with the settings.

Power saving mode

Power consumption is reduced by turning off the monitor.

Series	Current consumption	Reduction rate*1		
20	25 mA or less	Approx. 60% reduction		
20A				
20B(-L)	35 mA or less	Approx. 40% reduction		
20C		reduction		

*1 In power saving mode

Display resolution switch function

Reduces monitor flickering



(Only the displayed values are changed; the accuracy remains the same.)

MPa/kPa switch function

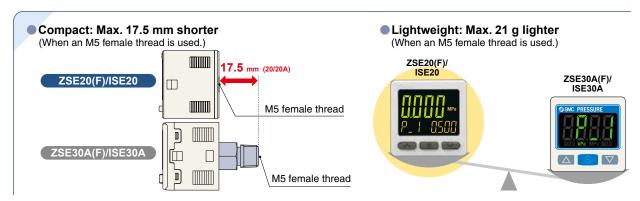
Vacuum, compound, and/or positive pressure can be displayed in MPa or



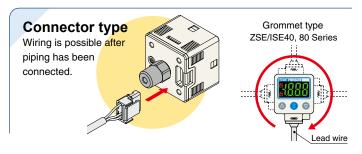




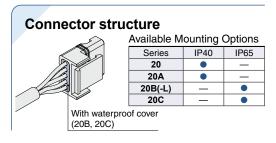
Compact & Lightweight



Improved Installability



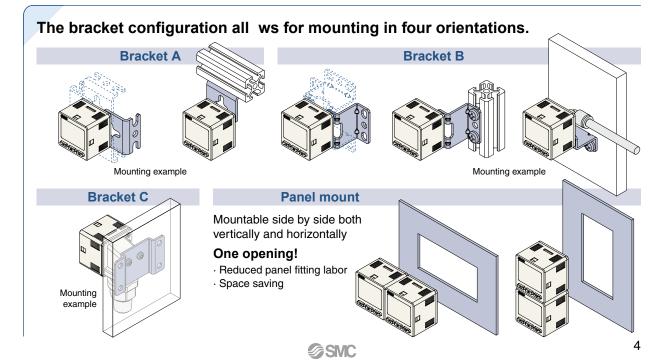
Enclosure



Mounting

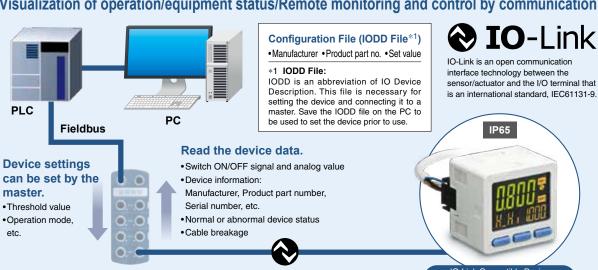
Available Mounting Options

Series	Bracket A	Bracket B	Bracket C	Panel mount
20	•	•	_	•
20A	•	•	_	•
20B(-L)	•	•	_	•
20C	•	_	•	•



IO-Link Compatible ZSE20B(F)-L/ISE20B-L p. 15

Visualization of operation/equipment status/Remote monitoring and control by communication



Implement diagnostic bits in the process data.

IO-Link Master

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment.

It is possible to find problems with the equipment in real time using the cyclic (cycle) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

Process Data

Bit offset	Item	Note		
0	OUT1 output	0: OFF 1: ON		
1	OUT2 output	0: OFF 1: ON		
2	Diagnosis	0: Normal 1: Abno	rmal	
3 to 15	Measured pressure value	Unsigned 13 bit		

· Internal product malfunction
· Outside of zero-clear range
· Outside of rated pressure rar

Diagnosis items

ZSE20B(F)-L/ISE20B-I

- ro-clear range ted pressure range · Upper temperature limit
- exceeded inside the product

Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item		Measured pressure value									Diagnosis	OUT2	OUT1			

Display function

Displays the output communication status and indicates the presence of communication data









Operation and Display

Communication with master		status or light	St		tus	Screen display*3	Description
		⊘ *2		<u> </u>	Operate	MadE aPE	Normal communication status (readout of measured value)
				Normal	Start up	ModE Strt	At the start of communication
	0.00				Preoperate	ModE PrE	At the start of communication
Yes	COM*1	*2	IO-Link mode		Version does not match	Er 15	IO-Link version does not match that of the master. The master uses version 1.0. * The applicable IO-Link version is 1.1.
		(Flashing)		Abnormal	Lock	ModE LoC	Back-up and re-store required due to data storage lock
No	OFF			Abno	Communication disconnection	ModE oPE ModE SErE ModE PrE	Normal communication was not received for 1 second or longer.
		OFF	S	IO m	node	ModE 5 io	General switch output

^{*1} The COM indicator is ON when communication with the master is established. *2 In IO-Link mode, the IO-Link indicator is ON or flashes. *3 When the sub screen is set to Mode

For General Fluids ZSE20C(F)/ISE20C(H) p. 24

Stainless Diaphragm

Oil-free (Single-layer diaphragm structure)

Sensor unit: Stainless steel 630 Fitting parts: Stainless steel 304

A stainless steel 316L option is also available for the sensor unit and fitting parts.



Enclosure: IP65

Leakage

1 x 10⁻¹⁰ Pa·m³/s

<Face seal and compression fitting>

1 x 10⁻⁵ Pa·m³/s

<Threaded type (R, Rc, NPT, G)>

Select from 2 Piping Directions.





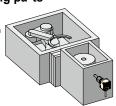
Welded structure for sensor units and fitting pa ts

Select from a face seal or compression fitting.

Face seal



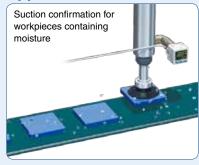
Confirmation of the atmospheric pressure of a load lock



Applicable Fluid Examples

- Water
- Hydraulic fluid (JIS-K2213)
- Silicone oil (JIS-K2213)
- Lubricant (JIS-K6301)
- Fluorocarbon
- Argon
- Carbon dioxide
- Air-containing drainage
- Nitrogen

Applications







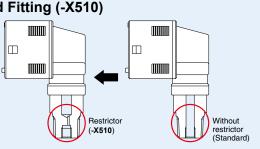
Made to Order

Parts in Contact with Fluid: Stainless Steel 316L

This pressure switch has increased corrosion resistance due to the use of stainless steel 316L for the parts in contact with fluid (pressure sensor and fitting).

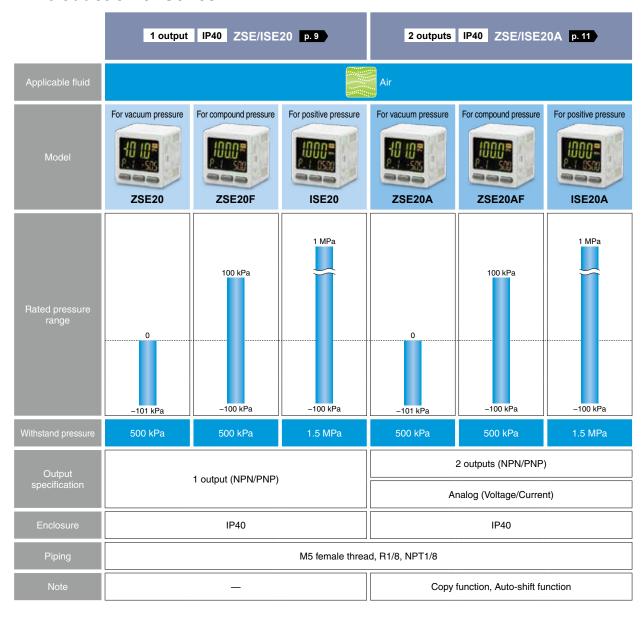
■ Restrictor-installed Fitting (-X510)

A pressure switch that has a restrictor installed in the fitting is available to prevent the sensor from being damaged by water hammer or fluid inertia. (Refer to p. 38 for details.)



3-Screen Display High-Precision Digital Pressure Switch ZSE20□(F)/ISE20□ Series

■Introduction of Series



3-Screen Display High-Precision Digital Pressure Switch ZSE20(F)/ISE20 Series

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IO-Link: Process Data ·····	····· p. 1
Functions ·····	····· p. 1
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3-Screen Display High-Precision Digital Pressu	ıre Switch
ZSE20A(F)/ISE20A Series	

ZSE20A(F)/ISE20A Series
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3-Screen Display High-Precision Digital Pressure Switch for General Fluids

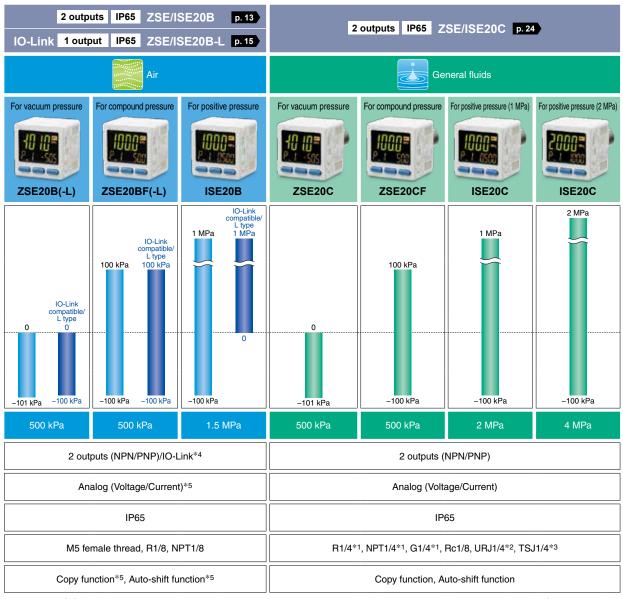
ZSE20C(F)/ISE20C(H) Series

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3-Screen Display High-Precision Digital Pressure Switch ZSE20□(F)/ISE20□ Series



^{*4 1} output in SIO mode (NPN or PNP switching type)

CONVERSION CHART

UNIT CONVERSIONS

		unit	conversion	result		unit	conversion	result
		anne						
	length	m	x 3.28	ft	pressure	MPa	x 145	psi
		mm	x 0.04	in		kPa	÷ 6.895	psi
	mass	g	x 0.04	oz	temperature	°C	x1.8 then add 32	°F
	volume	cm ³	÷ 16.387	in ³	torque	N·m	x 0.738	ft- l b
		L	x 61.024	in ³	force	Ν	÷ 4.448	lbf
	speed	mm/s	÷ 25.4	in/s	flow	L/min	÷ 28.317	cfm
L				l				



^{*5} This function is not provided with the IO-Link compatible type.

 $^{*1\,}$ M5 female threaded $*2\,$ Face seal fitting $*3\,$ Compression fitting

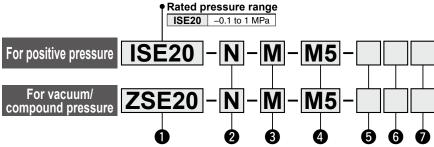
1 Output

3-Screen Display High-Precision **Digital Pressure Switch**

ZSE20(F)/ISE20 Series

How to Order





Rated pressure range

ZSE20	0 to -101 kPa
ZSE20F	-100 to 100 kPa

2 Output specification

Symbol	Description
N	NPN open collector 1 output
Р	PNP open collector 1 output

3 Unit specification

Symbol	Description
Nil	Units selection function*1
M	SI unit only*2
Р	Units selection function (Initial value psi)*1

- *1 Under the New Measurement Act, switches with the units selection function are not permitted for use in Japan.
- *2 Fixed unit: kPa, MPa

4 Piping specification

Symbol	Description
M5	M5 female thread
01	R1/8 R1/8 R1/8 Piping adapter ZS-46-N1
N01	NPT1/8 NPT1/8 Piping adapter ZS-46-N2

5 Option 1

Symbol		Description
Nil	Without lead	l wire
L	Lead wire with connector (3-core, 2 m lead wire)	ZS-46-3L Without waterproof cover

* For the lead wire with M12 connector, refer to p. 38.

Option 3

Symbol	Operation manual*1	Calibration certificate*1	
Nil	0	_	
Υ	_	_	
K	0	0	
Т	_	0	

*1 All texts are in both English and Japanese.

Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

Description	Part no.	Note
Bracket A	ZS-46-A1	Tapping screw: Nominal size 3 x 8 L (2 pcs.)
Bracket B	ZS-46-A2	Tapping screw: Nominal size 3 x 8 L (2 pcs.)
Panel mount adapter	ZS-46-B	_
Panel mount adapter + Front protection cover	ZS-46-D	_
Lead wire with connector	ZS-46-3L	3-core, 2 m, Non-waterproof (Without waterproof cover)
Front protection cover	ZS-27-01	_
R1/8 Piping adapter	ZS-46-N1	
NPT1/8 Piping adapter	ZS-46-N2	
9		CONC

Op Op	Option 2					
Symbol	[Description				
Nil	None	-				
A1	Bracket A (Vertical mounting)	ZS-46-A1				
A2	Bracket B (Horizontal mounting)	ZS-46-A2				
В	Panel mount adapter	ZS-46-B				
D	Panel mount adapter + Front protection cover	ZS-46-D				

3-Screen Display High-Precision Digital Pressure Switch ZSE20(F)/ISE20 Series

Specification

For details on the specific product precautions, refer to the "Operation Manual" on the SMC website.

Model		ZSE20 (Vacuum pressure)	ZSE20F (Compound pressure) ISE20 (Positive press		
Applicable fluid		Air, N	Air, Non-corrosive gas, Non-flammable gas		
	Rated pre	ssure range	0.0 to -101.0 kPa	-100.0 to 100.0 kPa	-0.100 to 1.000 MPa
Pressure	Display/S	et pressure range	10.0 to -105.0 kPa	-105.0 to 105.0 kPa	-0.105 to 1.050 MPa
Pressure	Display/Smallest settable increment		0.1	kPa	0.001 MPa
	Withstand	d pressure	500	kPa	1.5 MPa
	Power su	pply voltage	12 to	24 VDC ±10%, Ripple (p-p) 10%	or less
Power supply	Current c	onsumption		25 mA or less	
	Protection	n		Polarity protection	
	Display a	ccuracy	±2% F.S.	± 1 digit (Ambient temperature of	25 ±3°C)
Accuracy	Repeatab	ility		±0.2% F.S. ±1 digit	
	Temperat	ure characteristics		±2% F.S. (25°C standard)	
	Output ty	pe	N	IPN or PNP open collector 1 outp	ut
	Output m	ode	Hysteresis mode, \	Window comparator mode, Error	output, Output OFF
	Switch op	peration		Normal output, Reversed output	
	Max. load	current		80 mA	
Switch output	Max. appl	ied voltage (NPN only)		28 V	
Switch output	Internal voltage drop (Residual voltage)		1 V or less (at load current of 80 mA)		
	Delay time*1		1.5 ms or less (with anti-chattering function: 20, 100, 500, 1000, 2000, 5000 ms)		
	Hysteresis mode		Variable from 0*2		
	Trysteresis	Window comparator mode	variable from 0 -		
	Short circ	cuit protection	Yes		
	Unit*3		MPa, kPa, kgf/cm ² ,	bar, psi, inHg, mmHg	MPa, kPa, kgf/cm², bar, psi
	Display ty			LCD	
	Number o	of screens	3-screen display (Main screen, Sub screen x 2)		
Display	Display c	olor	1) Main screen: Red/Green 2) Sub screen: Orange		
	Number o	of display digits	1) Main screen: 4 digits (7 segments) 2) Sub screen: 4 digits (Upper 1 digit 11 segments, 7 segments for other)		
	Indicator	light	Lights up wh	nen switch output is turned ON. O	UT1: Orange
Digital filter*4			0, 10, 50, 100, 500, 1000, 5000 ms		
Enclosure		IP40			
Environment	Withstand	d voltage	1000 VAC for 1 minute between terminals and housing		
	Insulation	resistance	$50~\text{M}\Omega$ or more (500 VDC measured via megohmmeter) between terminals and housing		
	Operating temperature range		Operating: -5 to 50°C, Stored: -10 to 60°C (No condensation or freezing)		
	Operating humidity range		Operating/Stored: 35 to 85%RH (No condensation)		
			UL/CSA (E216656), CE, RoHS		
Standards				UL/USA (E210030), UE, NONS	

- *1 Value without digital filter (at 0 ms)
- *2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value greater than the amount of fluctuation, or chattering will occur.
- *3 Setting is only possible for models with the units selection function. Only MPa or kPa is available for models without this function.
- *4 The response time indicates when the set value is 90% in relation to the step input.
- * Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

Piping Specifications and Weights

<u> </u>	The state of the s				
Model		M5	01	N01	
Port size		M5 x 0.8	R1/8	NPT1/8	
Matariala afronta la	Sensor pressure receiving area	Silicon			
Materials of parts in contact with fluid	Piping port (Common)	PBT, CB156, Heat-resistant PPS, O-ring: HNBR			
Contact with hulu	Piping port	 C3604 (Electroless nickel plating), Stainless steel 304, NE 		ting), Stainless steel 304, NBR	
Weight	Body	22 g	32 g 34 g		
	Lead wire with connector	+35 g			

Cable Specifications

Conductor area		0.15 mm ² (AWG26)	
Insulator	O.D.	1.0 mm	
	Color	Brown, Blue, Black (3-core)	
Sheath Finished O.D.		ø3.4	

"Set Pressure Range and Rated Pressure Range," "Functions" → p. 17
"Internal Circuits and Wiring Examples" → p. 18 "Dimensions" → From p. 20



2 Outputs + Analog Output (Voltage/Current)

3-Screen Display High-Precision **Digital Pressure Switch**



ZSE20A(F)/ISE20A Series

How to Order



Rated pressure range **ISE20A** -0.1 to 1 MPa

For positive pressure	ISE20A	- X - N	I-M5	
For vacuum/ compound pressure	ZSE20A	- X - N	I-M5	-
	0	9 9	4	66

Rated pressure range

	<u> </u>
ZSE20A	0 to -101 kPa
ZSE20AF	-100 to 100 kPa

2 Output specification

Symbol	Description
R	NPN open collector 2 outputs + Analog voltage output *1
S	NPN open collector 2 outputs + Analog current output *1
T	PNP open collector 2 outputs + Analog voltage output *1
٧	PNP open collector 2 outputs + Analog current output *1
Х	NPN open collector 2 outputs + Copy function
Υ	PNP open collector 2 outputs + Copy function

*1 Can be switched to auto-shift or copy function

3 Unit specification

Symbol	Description		
Nil	Units selection function*1		
M	SI unit only*2		
Р	Units selection function (Initial value psi)*1		

- *1 Under the New Measurement Act, switches with the units selection function are not permitted for use in Japan.
- *2 Fixed unit: kPa, MPa

4 Piping specification

Symbol	Description
M5	M5 female thread Piping port
01	R1/8 R1/8 R1/8 R1/8 R1/8 Piping adapter ZS-46-N1
N01	NPT1/8 NPT1/8 Piping adapter ZS-46-N2

Options/Part Nos.

5 Option 1

Symbol		Description
Nil	Without lead	l wire
J	Lead wire with connector (5-core, 2 m lead wire)	ZS-46-5L Without waterproof cover

* For the lead wire with M12 connector, refer to p. 38.

7 Option 3

Symbol	Operation manual*1	Calibration certificate*1	
Nil	0	_	
Υ	_	_	
K	0	0	
Т	_	0	

*1 All texts are in both English and Japanese.

When only optional parts are required, order with the part numbers listed below.

Description	Part no.	Note
Bracket A	ZS-46-A1	Tapping screw: Nominal size 3 x 8 L (2 pcs.)
Bracket B	ZS-46-A2	Tapping screw: Nominal size 3 x 8 L (2 pcs.)
Panel mount adapter	ZS-46-B	_
Panel mount adapter + Front protection cover	ZS-46-D	_
Lead wire with connector	ZS-46-5L	5-core, 2 m, Non-waterproof (Without waterproof cover)
Front protection cover	ZS-27-01	_
R1/8 Piping adapter	ZS-46-N1	
NPT1/8 Piping adapter	ZS-46-N2	

Option 2			
Symbol	[Description	
Nil	None		
A1	Bracket A (Vertical mounting)	ZS-46-A1	
A2	Bracket B (Horizontal mounting)	ZS-46-A2	
В	Panel mount adapter	ZS-46-B	
D	Panel mount adapter + Front protection cover	ZS-46-D	

3-Screen Display High-Precision Digital Pressure Switch ZSE20(F)/ISE20 Series

Specification

For details on the specific product precautions, refer to the "Operation Manual" on the SMC website.

Model		ZSE20A (Vacuum pressure)	ZSE20AF (Compound pressure)	ISE20A (Positive pressure)		
Applicable fluid		Air, N	Non-corrosive gas, Non-flammabl	le gas		
	Rated pre	ssure range	0.0 to -101.0 kPa	-100.0 to 100.0 kPa	-0.100 to 1.000 MPa	
Pressure	Display/S	et pressure range	10.0 to -105.0 kPa	-105.0 to 105.0 kPa	-0.105 to 1.050 MPa	
Pressure	Display/Smallest settable increment		0.1 kPa		0.001 MPa	
	Withstand pressure		500	kPa	1.5 MPa	
	Power su	pply voltage	12 to 24 VDC ±10%, Ripple (p-p) 10% or less			
Power supply	Current consumption		35 mA or less			
	Protection	n		Polarity protection		
	Display accuracy		±2% F.S. ±1 digit (Ambient temperature of 25 ±3°C)			
	Repeatability		±0.2% F.S. ±1 digit			
Accuracy	Analog or	utput accuracy	±2.5%	F.S. (Ambient temperature of 25	5 ±3°C)	
	Analog or	utput linearity		±1% F.S.		
	Temperat	ure characteristics		±2% F.S. (25°C standard)		
	Output ty			PN or PNP open collector 2 outp		
	Output m		Hysteresis mode, \	Window comparator mode, Error		
	Switch op			Normal output, Reversed output	<u>t</u>	
	Max. load			80 mA		
Switch output		ied voltage (NPN only)		28 V		
Ownton output		Itage drop (Residual voltage)		V or less (at load current of 80 m		
	Delay time	e*1	1.5 ms or less (with ant	i-chattering function: 20, 100, 500	0, 1000, 2000, 5000 ms)	
	Hysteresis	Hysteresis mode		Variable from 0*2		
		Window comparator mode		variable from 0		
	Short circ	uit protection	Yes			
	Voltage	Output type	Voltage out	put: 1 to 5 V	Voltage output: 0.6 to 5 V	
	output	Output impedance		Approx. 1 kΩ		
Analog output		Output type	Current outp	ut: 4 to 20 mA	Current output: 2.4 to 20 mA	
Analog output	Current output	Load impedance	Maximum load i	Maximum load impedance at power supply voltage of 12 V: 300 Ω at power supply voltage of 24 V: 600 Ω		
				Minimum load impedance: 50 Ω		
A 4 1- 154	Input type	•		Non-voltage input: 0.4 V or less		
Auto-shift input	Input mod	de	Select from Auto-shift or Auto-shift zero.			
iliput	Input time	•	5 ms or more			
	Unit*3		MPa, kPa, kgf/cm²,	bar, psi, inHg, mmHg	MPa, kPa, kgf/cm2, bar, psi	
	Display ty	rpe		LCD		
	Number of screens		3-screen display (Main screen, Sub screen x 2)			
Display	Display color		1) Main screen: Red/Green 2) Sub screen: Orange			
	Number of display digits		Main screen: 4 digits (7 segments) Sub screen: 4 digits (Upper 1 digit 11 segments, 7 segments for other)			
	Indicator light		Lights up when switch output is turned ON. OUT1, OUT2: Orange			
Digital filter*4		0, 10, 50, 100, 500, 1000, 5000 ms				
g	Enclosure		IP40			
	Withstand		1000 VAC for 1 minute between terminals and housing			
Environment	Insulation resistance		50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing			
	Operating temperature range		Operating: –5 to 50°C, Stored: –10 to 60°C (No condensation or freezing)			
		humidity range	Operating/Stored: 35 to 85%RH (No condensation)			
Standards	- poracing	,sity range	UL/CSA (E216656), CE, RoHS			
Length of lead	wire with o	connector		2 m		
1 Value with aut			I .			

^{*1} Value without digital filter (at 0 ms)

- *2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value greater than the amount of fluctuation, or chattering will occur.
- *3 Setting is only possible for models with the units selection function. Only MPa or kPa is available for models without this function.

Piping Specifications and Weights

Model		M5	01	N01
Port size		M5 x 0.8	R1/8	NPT1/8
Materials of nexts in	Sensor pressure receiving area	Silicon		
Materials of parts in contact with fluid	Piping port (Common)	PBT, CB156, Heat-resistant PPS, O-ring: HNBR		
CONTACT WITH HUIU	Piping port	 C3604 (Electroless nickel plating), Stainless steel 304, NBF 		
Weight	Body	24 g	34 g 36 g	
	Lead wire with connector	+39 g		

Cable Specifications

Conductor area		0.15 mm ² (AWG26)	
Insulator	O.D.	1.0 mm	
	Color	Brown, Blue, Black, White, Gray (5-core)	
Sheath	Finished O.D.	ø3.5	

"Set Pressure Range and Rated Pressure Range," "Functions" ⇒ p. 17 "Internal Circuits and Wiring Examples" → From p. 18 "Dimensions" → From p. 20



^{*3} Setting is only possible for models with the units selection function. Only MPa or kPa is available for models without this function.

*4 The response time indicates when the set value is 90% in relation to the step input.

* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

2 Outputs + Analog Output (Voltage/Current) (& c Tusus

3-Screen Display High-Precision Digital Pressure Switch

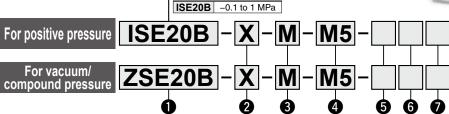


ZSE20B(F)/ISE20B Series

For the IO-Link compatible type, refer to p. 15.

How to Order





Rated pressure range

Rated pressure range

ZSE20B	0 to -101 kPa
ZSE20BF	-100 to 100 kPa

2 Output specification

Description
NPN open collector 2 outputs + Analog voltage output *1
NPN open collector 2 outputs + Analog current output *1
PNP open collector 2 outputs + Analog voltage output *1
PNP open collector 2 outputs + Analog current output *1
NPN open collector 2 outputs + Copy function
PNP open collector 2 outputs + Copy function

*1 Can be switched to auto-shift or copy function

3 Unit specification

Symbol	Description		
Nil	Units selection function*1		
M	SI unit only*2		
Р	Units selection function (Initial value psi)*1		

- *1 Under the New Measurement Act, switches with the units selection function are not permitted for use in Japan.
- *2 Fixed unit: kPa, MPa

4 Piping specification

Symbol	Description
M5	M5 female thread Piping port
01	R1/8 R1/8 R1/8 R1/8 R1/8 Piping adapter ZS-46-N1
N01	NPT1/8 NPT1/8 Piping adapter ZS-46-N2

5 Option 1

0		December
Symbol		Description
Nil	Without lead	I wire
w	Lead wire with connector (5-core, 2 m lead wire, With waterproof cover)	ZS-46-5F With waterproof cover

* For the lead wire with M12 connector, refer to p. 38.

7 Option 3

Symbol	Operation manual*1	Calibration certificate*1	
Nil	0 –		
Υ	_	_	
K	0	0	
Т	_	0	

*1 All texts are in both English and Japanese.

Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

Description	Part no.	Note	
Bracket A	ZS-46-A1	Tapping screw: Nominal size 3 x 8 L (2 pcs.)	
Bracket B	ZS-46-A2	Tapping screw: Nominal size 3 x 8 L (2 pcs.)	
Panel mount adapter	ZS-46-B	_	
Panel mount adapter + Front protection cover	ZS-46-D	_	
Lead wire with connector	ZS-46-5F	5-core, 2 m, Waterproof (With waterproof cover)	
Front protection cover	ZS-27-01	_	
R1/8 Piping adapter	ZS-46-N1		
NPT1/8 Piping adapter	ZS-46-N2		

6 Option 2

Option 2				
Symbol]	Description		
Nil	None			
A1	Bracket A (Vertical mounting)	ZS-46-A1		
A2	Bracket B (Horizontal mounting)	ZS-46-A2		
В	Panel mount adapter	ZS-46-B		
D	Panel mount adapter + Front protection cover	ZS-46-D		
	L			

3-Screen Display High-Precision Digital Pressure Switch ZSE20B(F)/ISE20B Series

Specification

For details on the specific product precautions, refer to the "Operation Manual" on the SMC website.

Model		ZSE20B (Vacuum pressure)	ZSE20BF (Compound pressure)	ISE20B (Positive pressure)		
Applicable fluid		Air, I	Non-corrosive gas, Non-flammabl	e gas		
	Rated pressure range		0.0 to -101.0 kPa	-100.0 to 100.0 kPa	-0.100 to 1.000 MPa	
Pressure	Display/Set pressure range		10.0 to -105.0 kPa	-105.0 to 105.0 kPa	-0.105 to 1.050 MPa	
riessure	Display/Smallest settable increment		0.1	kPa	0.001 MPa	
	Withstand pressure		500	kPa	1.5 MPa	
	Power su	pply voltage	12 to	24 VDC ±10%, Ripple (p-p) 10%	or less	
Power supply	Current consumption		35 mA or less			
	Protection	n	Polarity protection			
	Display a	ccuracy	±2% F.S.	±1 digit (Ambient temperature of	25 ±3°C)	
	Repeatab	ility	±0.2% F.S. ±1 digit			
Accuracy	Analog ou	utput accuracy	±2.5%	F.S. (Ambient temperature of 25	±3°C)	
	Analog ou	utput linearity		±1% F.S.		
	Temperat	ure characteristics		±2% F.S. (25°C standard)		
	Output ty	pe	N	PN or PNP open collector 2 outpo	uts	
	Output m	ode	Hysteresis mode,	Window comparator mode, Error	output, Output OFF	
	Switch op	eration		Normal output, Reversed output		
	Max. load			80 mA		
Switch output		ied voltage (NPN only)		28 V		
Switch output		Itage drop (Residual voltage)	1	V or less (at load current of 80 m	A)	
	Delay time		1.5 ms or less (with ant	i-chattering function: 20, 100, 500	0, 1000, 2000, 5000 ms)	
	Hysteresis	Hysteresis mode	Variable from 0*2			
	Window comparator mode					
	Short circ	uit protection	Yes			
	Voltage Output type		Voltage out	Voltage output: 1 to 5 V Voltage output: 0.6 to 5 V		
	output	Output impedance		Approx. 1 kΩ		
Analog output	Current output	Output type	Current outp	ut: 4 to 20 mA	Current output: 2.4 to 20 mA	
Androg output		Load impedance	Maximum load impedance at power supply voltage of 12 V: 300 Ω at power supply voltage of 24 V: 600 Ω			
	Zoda impodanos		Minimum load impedance: 50 Ω			
	Input type)		Non-voltage input: 0.4 V or less		
Auto-shift	Input mod		Select from Auto-shift or Auto-shift zero.			
input	Input time	•	5 ms or more			
	Unit*3		MPa, kPa, kgf/cm²,	bar, psi, inHg, mmHg	MPa, kPa, kgf/cm², bar, psi	
	Display ty	/pe	LCD			
	Number o	of screens	3-screen display (Main screen, Sub screen x 2)			
Display	Display color		1) Main screen: Red/Green			
	Number of display digits		2) Sub screen: Orange 1) Main screen: 4 digits (7 segments)			
			2) Sub screen: 4 digits (Upper 1 digit 11 segments, 7 segments for other)			
Indicator light Digital filter*4		Lights up when switch output is turned ON. OUT1, OUT2: Orange				
Enclosure		0, 10, 50, 100, 500, 1000, 5000 ms				
	Withstand		1000 VAC for 1 minute between terminals and housing			
Environment		resistance	50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing			
		temperature range	Operating: –5 to 50°C, Stored: –10 to 60°C (No condensation or freezing)			
		humidity range	Operating: -5 to 50°C, Stored: -10 to 60°C (No condensation or freezing) Operating/Stored: 35 to 85%RH (No condensation)			
Standards		UL/CSA (E216656), CE, RoHS				
	wire with o	connector				
Length of lead wire with connector		2 m				

^{*1} Value without digital filter (at 0 ms)

- *2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value greater than the amount of fluctuation, or chattering will occur.
- *3 Setting is only possible for models with the units selection function. Only MPa or kPa is available for models without this function.
- *4 The response time indicates when the set value is 90% in relation to the step input.

 * Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

Piping Specifications and Weights

i iping opecinications and weights				
Model		M5	01	N01
Port size		M5 x 0.8	R1/8	NPT1/8
	Sensor pressure receiving area	Silicon		
Materials of parts in contact with fluid	Piping port (Common)	PBT, CB156, Heat-resistant PPS, O-ring: HNBR		
contact with fluid	Piping port	 C3604 (Electroless nickel plating), Stainless steel 304, NE 		
Weight	Body	24 g 34 g 36 g		36 g
	Lead wire with connector		+39 g	

Cable Specifications

Conductor area		0.15 mm ² (AWG26)	
Insulator	O.D.	1.0 mm	
	Color	Brown, Blue, Black, White, Gray (5-core)	
Sheath	Finished O.D.	ø3.5	

"Set Pressure Range and Rated Pressure Range," "Functions" ⇒ p. 17 "Internal Circuits and Wiring Examples" → From p. 18 "Dimensions" → From p. 20



IO-Link Compatible (1 Output)

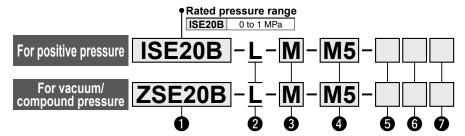
3-Screen Display High-Precision **Digital Pressure Switch**



E20B(F)-L/ISE20B-L Series

For 2 outputs + analog output type, refer to p. 13.

How to Order



Rated pressure range

ZSE20B	0 to -100 kPa
ZSE20BF	-100 to 100 kPa

2 Output specification

Symbol	Description		
	IO-Link/Switch: 1 output ← (PNP or NPN switching type for switch output)		

Unit specification

Symbol	Description	
Nil	Units selection function*1	
M	SI unit only*2	
Р	Units selection function (Initial value psi)*1	

- *1 Under the New Measurement Act, switches with the units selection function are not permitted for use in Japan.
- *2 Fixed unit: kPa, MPa

4 Piping specification

Symbol	Description		
M5	M5 female thread		
01	R1/8 R1/8 R1/8 Piping adapter ZS-46-N1		
N01	NPT1/8 NPT1/8 Piping adapter ZS-46-N2		

6 Option 1

Symbol	Description	
Nil	Without lead	wire
w	Lead wire with connector (5-core, 2 m lead wire, With waterproof cover)	ZS-46-5F With waterproof cover

* For the lead wire with M12 connector, refer to p. 38.

7 Option 3

Symbol	Operation manual*1	Calibration certificate*1
Nil	0	_
Υ	_	_
K	0	0
Т	_	0

*1 All texts are in both English and Japanese.

Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

Description	Part no.	Note	
Bracket A	ZS-46-A1	Tapping screw: Nominal size 3 x 8 L (2 pcs.)	
Bracket B	ZS-46-A2	Tapping screw: Nominal size 3 x 8 L (2 pcs.)	
Panel mount adapter	ZS-46-B	_	
Panel mount adapter + Front protection cover	ZS-46-D	_	
Lead wire with connector	ZS-46-5F	5-core, 2 m, Waterproof (With waterproof cover)	
Front protection cover	ZS-27-01	_	
R1/8 Piping adapter	ZS-46-N1		
NPT1/8 Piping adapter	ZS-46-N2		

6 Option 2

<u> </u>	Option 2			
Symbol	Description			
Nil	None	-		
A1	Bracket A (Vertical mounting)	ZS-46-A1		
A2	Bracket B (Horizontal mounting)	ZS-46-A2		
В	Panel mount adapter	ZS-46-B		
D	Panel mount adapter + Front protection cover	ZS-46-D		





3-Screen Display

High-Precision Digital Pressure Switch ZSE20B(F)-L/ISE20B-L Series

Specifications/IO-Link Compatibl

For details on the specific product precautions, refer to the "Operation Manual" on the SMC website.

Model		ZSE20B-L (Vacuum pressure)	ZSE20BF-L (Compound pressure)	ISE20B-L (Positive pressure)	
Applicable fluid		Air, N	Ion-corrosive gas, Non-flammabl	e gas	
	Rated pres	sure range	0.0 to -100.0 kPa	-100.0 to 100.0 kPa	0.000 to 1.000 MPa
_	Display/Se	t pressure range	10.0 to -105.0 kPa	-105.0 to 105.0 kPa	-0.105 to 1.050 MPa
Pressure		nallest settable increment	0.1	kPa	0.001 MPa
	Withstand			kPa	1.5 MPa
		When used as a switch output device			
	Power supp	(When not used as an IO-Link device)	12 to 24 VDC $\pm 10\%$ with 10% voltage ripple or less		ole or less
Power supply	voltage	When used as an IO-Link device	18 to 30 VDC, including ripple (p-p) 10%		
	Current co	nsumption	35 mA or less		
	Protection	•		Polarity protection	
	Display acc	curacy	±2% F.S.	±1 digit (Ambient temperature of	25 ±3°C)
Accuracy	Repeatabil			±0.2% F.S. ±1 digit	
		re characteristics		±2% F.S. (25°C standard)	
	Output typ		Select	from NPN or PNP open collector	output.
	Output mo			Vindow comparator, Error output,	
	Switch ope		,	Normal output, Reversed output	
	Max. load o	current		80 mA	
Switch output	Max. applie	ed voltage		30 V (NPN output)	
(SIO mode)	Internal volt	age drop (Residual voltage)	1.5	V or less (at load current of 80 n	nA)
	Delay time	*1	1.5 ms or le	ess, variable from 0 to 60 s/0.01 s	increments
		Hysteresis mode			
	Hysteresis	Nindow comparator mode	Variable from 0*2		
	Short circuit protection		Yes		
	Unit*3		MPa, kPa, kgf/cm², bar, psi, inHg, mmHg MPa, kPa, kgf/cm², bar, p		
	Display typ	06	LCD		
Diamless	Number of screens Display color Number of display digits Indicator light		3-screen display (Main screen, Sub screen x 2)		
Display			Main s	creen: Red/Green, Sub screen: 0	Orange
			Main screen: 4 digits (7 segments), Sub screen: 4 digits (Upper 1 digit 11 segments, 7 segments for other)		
			Lights up when switch output is turned ON (OUT1, OUT2: Orange)		
Digital filter*4			Variable from 0 to 30 s/0.01 s increments		
Length of lead	wire with co	nnector	2 m		
	Enclosure			IP65	
	Withstand	voltage	1000 VAC for 1 minute between terminals and housing		
Environment	Insulation	resistance		neasured via megohmmeter) betv	
	Operating	temperature range	Operating: -5 to 50°C, Stored: -10 to 60°C (No condensation or freezing)		ensation or freezing)
	Operating humidity range		Operating/Stored: 35 to 85%RH (No condensation)		
Standards				CE, RoHS	
	IO-Link type		Device		
	IO-Link ver		V1.1		
	Communication speed		COM2 (38.4 kbps)		
	Configuration fi		IODD file*5		
Communication	Minimum c	-	2.3 ms		
(IO-Link mode)	Process da		Input data: 2 bytes, Output data: 0 bytes		
		data communication	Yes		
	Data storaç	·	Yes		
	Event func	tion	Yes		
	Vendor ID		131 (0 x 0083)		

- *1 Value without digital filter (at 0 ms)
- *2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value greater than the amount of fluctuation, or chattering will occur.
- *3 Setting is only possible for models with the units selection function. Only MPa or kPa is available for models without this function.
- *4 The response time indicates when the set value is 90% in relation to the step input.
- *5 The configuration file can be downloaded from the SMC website.
- *Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

Piping Specifications and Weights

рд оро	iping operations and troughts			
Model		M5	01	N01
Port size		M5 x 0.8	R1/8	NPT1/8
Materials of parts in contact with fluid	Sensor pressure receiving area	Silicon		
	Piping port (Common)	PBT, CB156, Heat-resistant PPS, O-ring: HNBR		
CONTACT WITH HUIU	Piping port	_	C3604 (Electroless nickel plat	ing), Stainless steel 304, NBR
Mainh4	Body	24 g	34 g	36 g
Weight Lead wire with connector		+39 g		

Cable Specifications

Conductor area		0.15 mm² (AWG26)
Insulator	O.D.	1.0 mm
	Color	Brown, Blue, Black, White, Gray (5-core)
Sheath	Finished O.D.	ø3.5

"Set Pressure Range and Rated Pressure Range," "Functions" → p. 17 "Internal Circuits and Wiring Examples" → p. 19 "Dimensions" → From p. 20

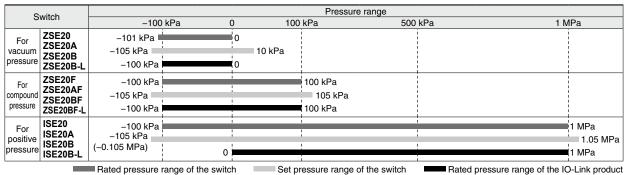


ZSE20□(F)/ISE20□ Series

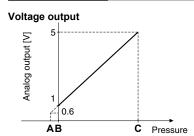
Set Pressure Range and Rated Pressure Range

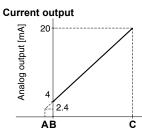
Set the pressure within the rated pressure range.

The set pressure range is the range of pressure within which setting is possible. The rated pressure range is the range of pressure that satisfies the specifications (accuracy, linearity, etc.) of the switch. Although it is possible to set a value outside the rated pressure range, the specifications cannot be guaranteed even if the value stays within the set pressure range.



Analog Output*1



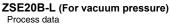


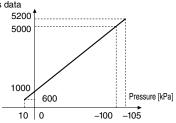
Range Rated pressure range		Α	В	С
For vacuum pressure	0.0 to -101.0 kPa	10.1 kPa	0	–101.0 kPa
For compound pressure	-100.0 to 100.0 kPa	_	–100.0 kPa	100.0 kPa
For positive pressure	-0.100 to 1.000 MPa	-0.100 MPa	0	1.000 MPa

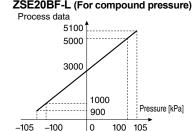
*1 Excluding the 20/20B(F)-L

IO-Link: Process Data

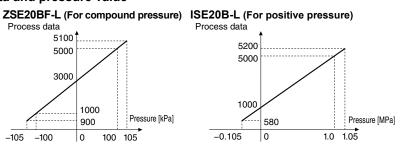
Relationship between the process data and pressure value







Pressure



Functions

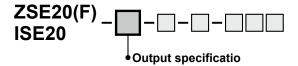
Sub screen setting function	The display of the sub screen can be selected.
Auto-preset function	This function calculates a rough set value automatically based on the on-going operation.
Display value fine adjustment function	Evens out deviations in the displayed value
Peak value indication function	Can retain the maximum pressure value displayed during measurement
Bottom value indication function	Can retain the minimum pressure value displayed during measurement
Keylock function (Selectable security code)	The keyboard can be locked to prevent the accidental operation of the operation switch.
Zero-clear function	The pressure display can be set to zero when the pressure is open to the atmosphere.
Error indication function	This function displays the error location and content when a problem or error has occurred.
Anti-chattering function	Prevents possible malfunctions due to sudden fluctuations in the primary pressure by adjusting the delay time
Units selection function	Can convert the display value
Power saving mode	Reduces power consumption
Diamles, recelution essiteh function	Converts the display resolution from the normal value of 1/1000 to 1/100
Display resolution switch function	Can reduce flickering of the monitor
kPa ↔ MPa switch function	Converts the unit between kPa and MPa
Copy function*1	The settings of the master sensor can be copied to the slave sensors.
Auto-shift function*1	Measures the pressure at the time of external input and uses it as a reference to correct the set value of the switch

^{*1} Not available for the 20/20B-L

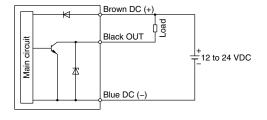


3-Screen Display Ask Precision Digital Pressure Switch Series Series 3-Screen Display Ask Precision Digital Pressure Switch Series Ser

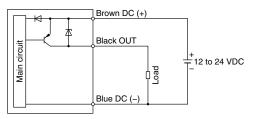
Internal Circuits and Wiring Examples

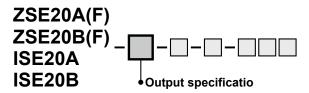


-N NPN (1 output)

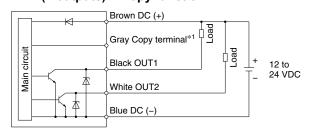


-P PNP (1 output)

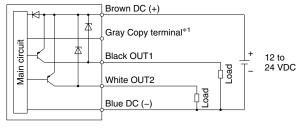




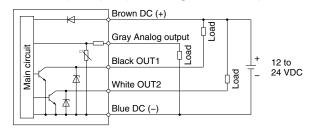
-X NPN (2 outputs) + Copy function



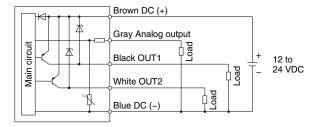
-Y PNP (2 outputs) + Copy function



-R: NPN (2 outputs) + Analog voltage output -S: NPN (2 outputs) + Analog current output



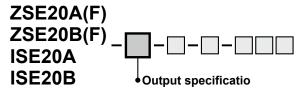
-T: PNP (2 outputs) + Analog voltage output -V: PNP (2 outputs) + Analog current output



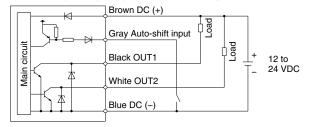
^{*1} Refer to p. 37.

ZSE20□(F)/ISE20□ Series

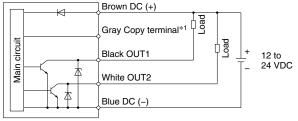
Internal Circuits and Wiring Examples



-R: NPN (2 outputs) + Auto-shift input -S: NPN (2 outputs) + Auto-shift input

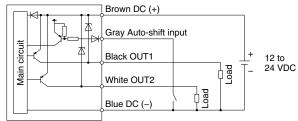


-R: NPN (2 outputs) + Copy function -S: NPN (2 outputs) + Copy function

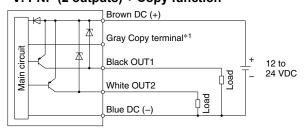


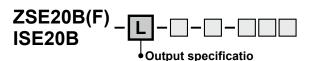
*1 Refer to p. 37.

-T: PNP (2 outputs) + Auto-shift input -V: PNP (2 outputs) + Auto-shift input



-T: PNP (2 outputs) + Copy function -V: PNP (2 outputs) + Copy function



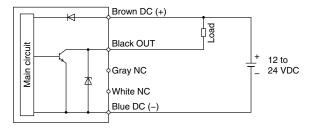


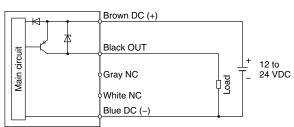
-L: (IO-Link/Switch: 1 output)

When used as a switch output device (When not used as an IO-Link device = When in SIO mode)

NPN open collector 1 output setting

PNP open collector 1 output setting



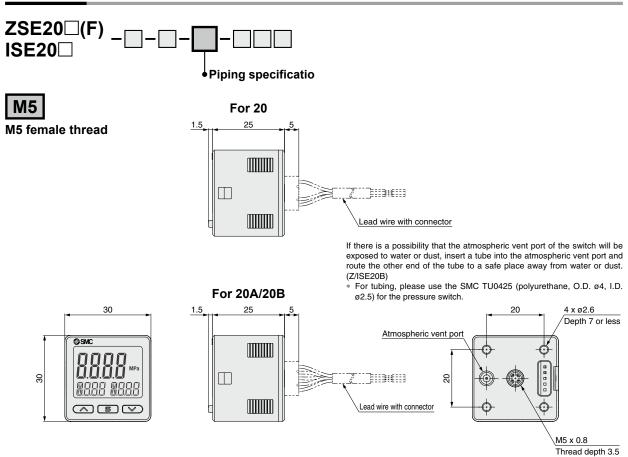


When used as an IO-Link device



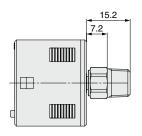
3-Screen Display High-Precision Digital Pressure Switch $ZSE20 \square (F)/ISE20 \square$ Series

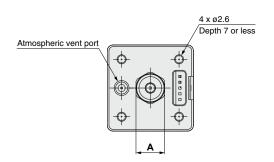
Dimensions











Piping specification	Port size	Α	
01	R1/8	Width across flats 10	
N01	NPT1/8	Width across flats 12	



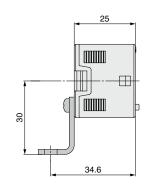
$ZSE20\square(F)/ISE20\square$ Series

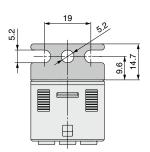
With bracket

ZSE20 (F)
ISE20

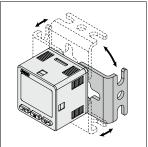
A1

Bracket A
(Part no.: ZS-46-A1)





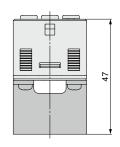
30

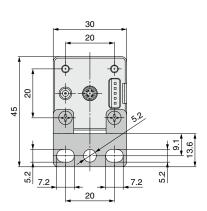


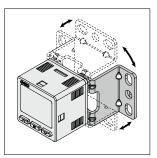
The bracket configuration allows for mounting in four orientations.



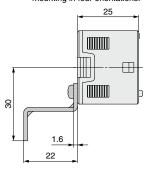
Bracket B (Part no.: ZS-46-A2)







* The bracket configuration allows for mounting in four orientations.

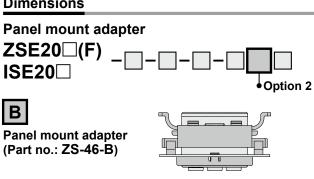


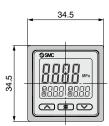
 $\ast\,$ When using the bracket B, install it by taking the dimensions of the piping part into consideration.

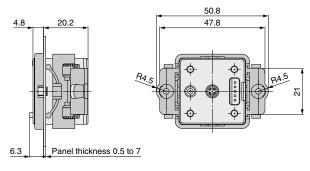


3-Screen Display High-Precision Digital Pressure Switch $ZSE20 \square (F)/ISE20 \square$ Series

Dimensions

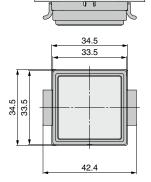


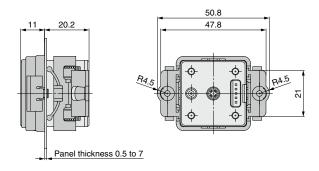




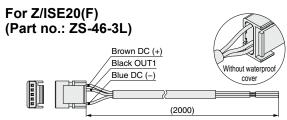


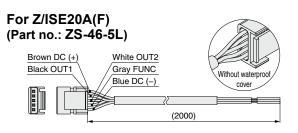
Panel mount adapter + Front protection cover (Part no.: ZS-46-D)

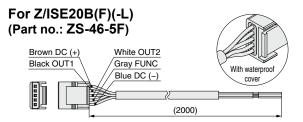




Lead wire with connector





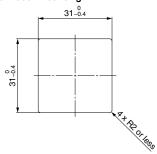


$ZSE20\square(F)/ISE20\square$ Series

Dimensions

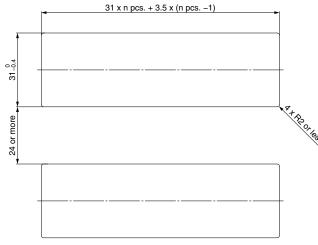
Panel fitting dimension



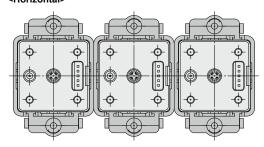


Multiple (2 pcs. or more) secure mounting

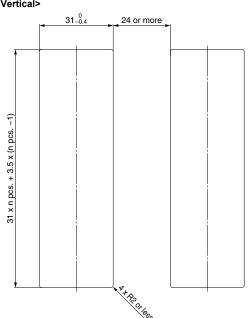
<Horizontal>



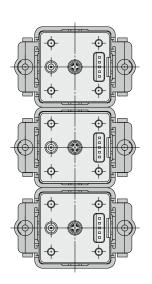
Panel mount example <Horizontal>



<Vertical>



Panel mount example <Vertical>



2 Outputs + Analog Output (Voltage/Current)

3-Screen Display High-Precision

Digital Pressure Switch for General Fluids

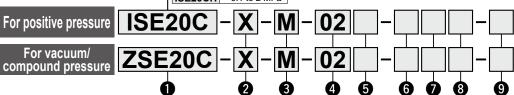




How to Order

Rated pressure range

ISE20C -0.1 to 1 MPa **ISE20CH** -0.1 to 2 MPa



Rated pressure range

ZSE20C	0 to -101 kPa				
ZSE20CF	-100 to 100 kPa				

2 Output specification

Symbol	Description				
R	NPN open collector 2 outputs + Analog voltage output*1				
S	NPN open collector 2 outputs + Analog current output*1				
Т	PNP open collector 2 outputs + Analog voltage output				
٧	PNP open collector 2 outputs + Analog current output*				
X	NPN open collector 2 outputs + Copy function				
Y	PNP open collector 2 outputs + Copy function				

^{*1} Can be switched to auto-shift or copy function

3 Unit specification

Symbol	Description
Nil Units selection function*2	
M SI unit only*3	
Р	Units selection function (Initial value psi)*3

^{*2} Under the New Measurement Act, switches with the units selection function are not permitted for use in Japan.

Rear ported

Bottom ported

Nil

Symbol	Description				
R	NPN open collector 2 outputs + Analog voltage output*1				
S	NPN open collector 2 outputs + Analog current output*1				
Т	PNP open collector 2 outputs + Analog voltage output*1				
٧	PNP open collector 2 outputs + Analog current output*1				
Х	NPN open collector 2 outputs + Copy function				
Υ	PNP open collector 2 outputs + Copy function				

4 Piping specification

Symbol	Description			
02	R1/4 (M5 female threaded)			
N02	NPT1/4 (M5 female threaded)			
F02	G1/4 (M5 female threaded)			
C01	Rc1/8			
A2	2 URJ1/4 (Face seal fitting)			
B2	TSJ1/4 (Compression fitting)			

6 Option 1

	<u> </u>						
Symbol	Description						
Nil	Without lead wire						
w	Lead wire with connector, 5-core (2 m lead wire, With waterproof cover) With waterproof cover						
	ZS-46-5F						

^{*} For the lead wire with M12 connector, refer to p. 38.

Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

The state of the s					
Description	Part no.	Note			
Bracket A	ZS-46-A1	For rear ported/Tapping screw: Nominal size 3 x 8 L (2 pcs.)			
Bracket C	ZS-46-E	For bottom ported/Tapping screw: Nominal size 3 x 10 L (2 pcs.)			
Panel mount adapter	ZS-46-B	Rear ported			
ranei mount adapter	ZS-35-B	Bottom ported			
Panel mount adapter +	ZS-46-D	Rear ported			
Front protection cover	ZS-35-E	Bottom ported			
Lead wire with connector	ZS-46-5F	5-core, 2 m, Waterproof (With waterproof cover)			
Front protection cover	ZS-27-01	Rear ported			
Front protection cover	ZS-35-01	Bottom ported			

Option 2

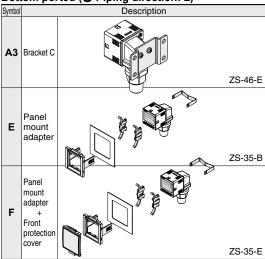
Note that the optional parts that can be used vary depending on the piping direction.

Symbol	Description
Nil	None

Rear ported (6) Piping direction: Nil)

	itear pertea (Tiping an estion: itil)							
Symbol	De	Description		Description				
A1	Bracket A	ZS-46-A1	В	Panel mount adapter		ZS-46-B		
D	Panel mount adapter + Front protection cover					ZS-46-D		

Bottom ported (5 Piping direction: L)



Option 3

Symbol	Operation manual*4	Calibration certificate*4
Nil	0	_
Υ	_	_
K	0	0
Т	_	0

*4 All texts are in both English and Japanese.

Made to Order

(⇒ p. 38)				
X500	Parts in contact with fluid: Stainless steel 316L			
X510	Restrictor-installed fitting			



^{*3} Fixed unit: kPa, MPa **5** Piping direction

ZSE20C(F)/ISE20C(H) Series

Specification

For details on the specific product precautions, refer to the "Operation Manual" on the SMC website.

Model			ZSE20C (Vacuum pressure)	ZSE20CF (Compound pressure)	ISE20C (Positive pressure)	ISE20CH (Positive pressure)	
Applicable fluid	k		Liquids and gases that do not corrode stainless steel 630 and 304				
	Rated pre	ssure range	0.0 to -101.0 kPa	-100.0 to 100.0 kPa	-0.100 to 1.000 MPa	-0.100 to 2.000 MPa	
Pressure	Display/S	et pressure range	10.0 to -105.0 kPa	-105.0 to 105.0 kPa	-0.105 to 1.050 MPa	-0.105 to 2.100 MPa	
riessuie	Display/S	mallest settable increment	0.1	0.1 kPa		MPa	
	Withstand	d pressure	500	kPa	2 MPa	4 MPa	
	Power su	pply voltage	•	12 to 24 VDC ±10% with	10% voltage ripple or les	SS	
Power supply	Current c	onsumption	35 mA or less				
	Protection	n		Polarity p	rotection		
Display accuracy			=	2% F.S. ±1 digit (Ambien	t temperature of 25 ±3°C	C)	
	Repeatab	ility		±0.2% F.S	S. ±1 digit		
Accuracy	Analog or	utput accuracy		±2.5% F.S. (Ambient te	mperature of 25 ±3°C)		
	Analog or	utput linearity		±1%	F.S.		
	Temperat	ure characteristics		±3% F.S. (25	°C standard)		
	Output ty	pe		NPN or PNP open	collector 2 outputs		
	Output m	ode	Hysteresis	mode, Window compara	tor mode, Error output, 0	Output OFF	
	Switch op	eration		Normal output, l	Reversed output		
	Max. load				mA		
Switch output		ied voltage (NPN only)		28			
o milon output		Itage drop (Residual voltage)		1 V or less (at load			
	Delay time*1		1.5 ms or less	with anti-chattering funct	ion: 20, 100, 500, 1000,	2000, 5000 ms)	
	Hysteresis	Hysteresis mode	Variable from 0*2				
	Window comparator mode						
	Short circ	uit protection	Yes				
	Voltage	Output type	Voltage out	put: 1 to 5 V		Voltage output: 0.8 to 5 V	
	output	Output impedance			c. 1 kΩ	T	
Analog output	Output type		Current output: 4 to 20 mA				
	Current output	Load impedance	Maximu		ver supply voltage of 12 ver supply voltage of 24 Minimum load impedand	V: 600 Ω	
	Input type)		Non-voltage inp	ut: 0.4 V or less		
Auto-shift input	Input mod			Select from Auto-sh	ift or Auto-shift zero.		
input	Input time)		5 ms o	r more		
	Unit*3		MPa, kPa, kgf/cm²,	Pa, kPa, kgf/cm², bar, psi, inHg, mmHg MPa, kPa, kgf/cm², bar, psi			
	Display ty	/pe		LC	D		
	Number o	f screens	3-screen display (Main screen, Sub screen x 2)				
Display	Display color		1) Main screen: Red/Green 2) Sub screen: Orange				
	Number o	f display digits	Main screen: 4 digits (7 segments) Sub screen: 4 digits (Upper 1 digit 11 segments, 7 segments for other)				
	Indicator	light	Lights up when switch output is turned ON (OUT1, OUT2: Orange)				
Digital filter*4		0, 10, 50, 100, 500, 1000, 5000 ms					
	Enclosure)	IP65				
	Withstand	d voltage	250 VAC for 1 minute between terminals and housing				
Environment	Insulation	resistance	$2~\text{M}\Omega$ or more (50 VDC measured via megohmmeter) between terminals and housing				
	Operating	temperature range	Operating: -	-5 to 50°C, Stored: -10 to	60°C (No condensation	n or freezing)	
	Operating	humidity range	Operating/Stored: 35 to 85%RH (No condensation)				
Standards			UL/CSA (E216656), CE, RoHS				
Length of lead	wire with c	onnector	2 m				

- *1 Value without digital filter (at 0 ms)
- *1 value without digital milet (at 0 ms)

 2 If the applied pressure fluctuates around the set value, the hysteresis must be set to a value greater than the amount of fluctuation, or chattering will occur.

 *3 Setting is only possible for models with the units selection function. Only MPa or kPa is available for models without this function.

 *4 The response time indicates when the set value is 90% in relation to the step input.

- * Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.

Piping Specifications and Weights

P 2	.p 9 - p						
	Model	02	N02	F02	C01	A2	B2
Port size		R1/4	NPT1/4	G1/4	Rc1/8	URJ1/4	TSJ1/4
Materials	of parts in contact with fluid	Pressure	sensor: Sta	inless steel	630, Fitting	g: Stainless	steel 304
	Body (Rear ported)	51 g	51 g	48 g	47 g	54 g	46 g
Weight	Body (Bottom ported)	77 g	78 g	74 g	65 g	81 g	72 g
	Lead wire with connector			+3	9 a		

Cable Specifications

Conductor area		0.15 mm² (AWG26)
Insulator	O.D.	1.0 mm
	Color	Brown, Blue, Black, White, Gray (5-core)
Sheath Finished O.D.		ø3.5



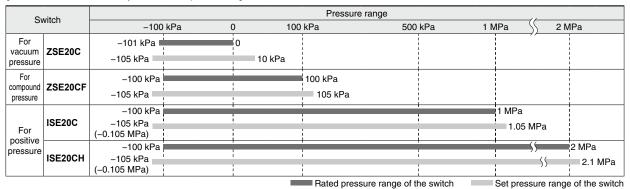


3-Screen Display High-Precision Digital Pressure Switch for General Fluids ZSE20C(F)/ISE20C(H) Series

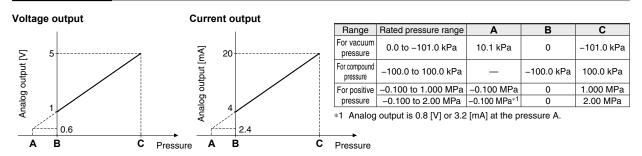
Set Pressure Range and Rated Pressure Range

Set the pressure within the rated pressure range.

The set pressure range is the range of pressure within which setting is possible. The rated pressure range is the range of pressure that satisfies the specifications (accuracy, linearity, etc.) of the switch. Although it is possible to set a value outside the rated pressure range, the specifications cannot be guaranteed even if the value stays within the set pressure range.



Analog Output



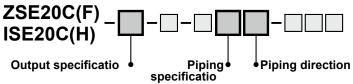
Functions

Sub screen setting function	The display of the sub screen can be selected.		
Auto-preset function	This function calculates a rough set value automatically based on the on-going operation.		
Display value fine adjustment function	Evens out deviations in the displayed value		
Peak value indication function	Can retain the maximum pressure value displayed during measurement		
Bottom value indication function	Can retain the minimum pressure value displayed during measurement		
Keylock function (Selectable security code)	The keyboard can be locked to prevent the accidental operation of the operation switch.		
Zero-clear function	The pressure display can be set to zero when the pressure is open to the atmosphere.		
Error indication function	This function displays the error location and content when a problem or error has occurred.		
Anti-chattering function	Prevents possible malfunctions due to sudden fluctuations in the primary pressure by adjusting the delay time		
Units selection function	Can convert the display value		
Power saving mode	Reduces power consumption		
Diamless recolution essitab function	Converts the display resolution from the normal value of 1/1000 to 1/100		
Display resolution switch function	Can reduce flickering of the monitor		
kPa ↔ MPa switch function	Converts the unit between kPa and MPa		
Copy function	The settings of the master sensor can be copied to the slave sensors.		
Auto-shift function	Measures the pressure at the time of external input and uses it as a reference to correct the set value of the switch		
	The second secon		

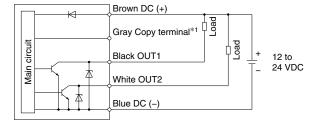


ZSE20C(F)/ISE20C(H) Series

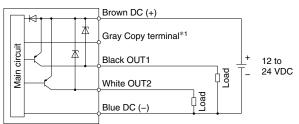
Internal Circuits and Wiring Examples



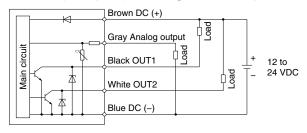
-X NPN (2 outputs) + Copy function



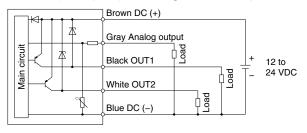
-Y PNP (2 outputs) + Copy function



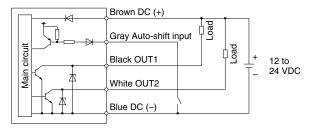
-R: NPN (2 outputs) + Analog voltage output -S: NPN (2 outputs) + Analog current output



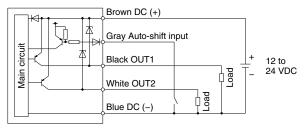
-T: PNP (2 outputs) + Analog voltage output -V: PNP (2 outputs) + Analog current output



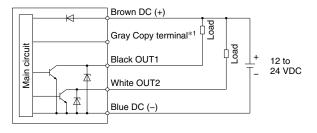
-R: NPN (2 outputs) + Auto-shift input -S: NPN (2 outputs) + Auto-shift input



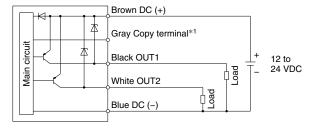
-T: PNP (2 outputs) + Auto-shift input -V: PNP (2 outputs) + Auto-shift input



-R: NPN (2 outputs) + Copy function -S: NPN (2 outputs) + Copy function

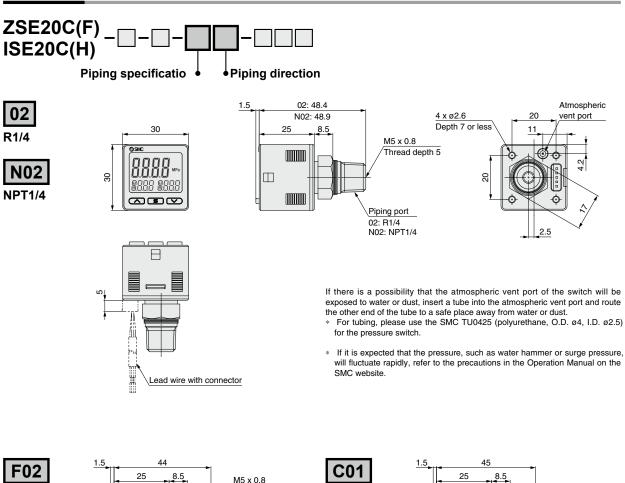


-T: PNP (2 outputs) + Copy function -V: PNP (2 outputs) + Copy function

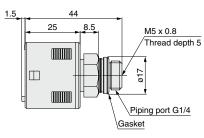


3-Screen Display High-Precision Digital Pressure Switch for General Fluids ZSE20C(F)/ISE20C(H) Series

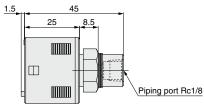
Dimensions



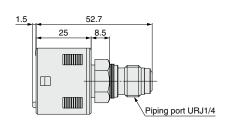




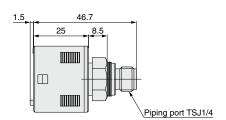






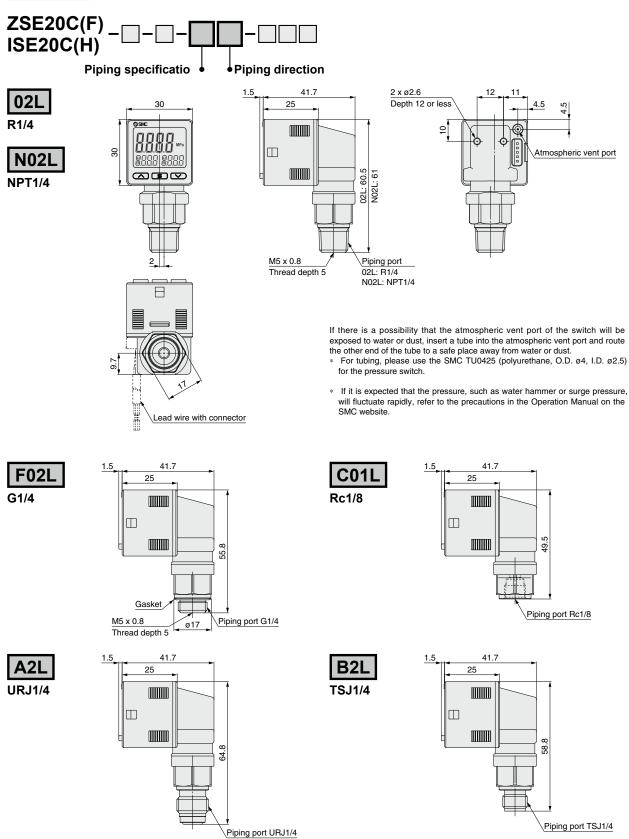


TSJ1/4



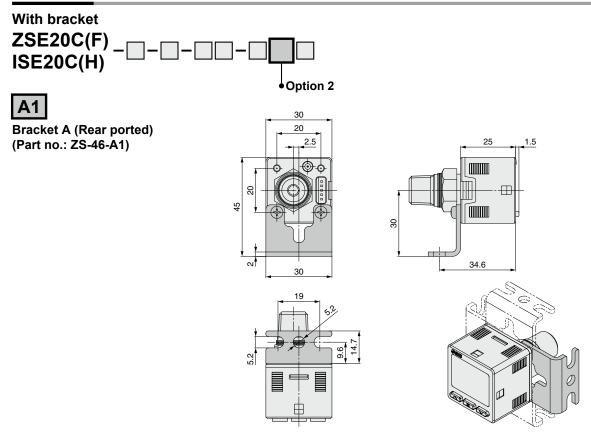
ZSE20C(F)/ISE20C(H) Series

Dimensions



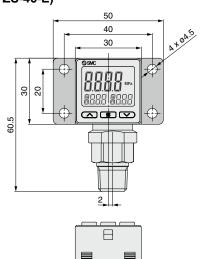
3-Screen Display High-Precision Digital Pressure Switch for General Fluids ZSE20C(F)/ISE20C(H) Series

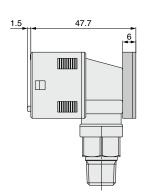
Dimensions

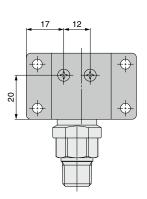


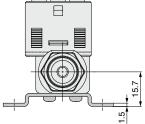
A3

Bracket C (Bottom ported) (Part no.: ZS-46-E)









30

ZSE20C(F)/ISE20C(H) Series

Dimensions

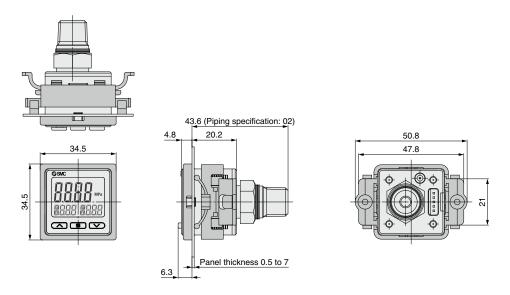
Panel mount adapter





Panel mount adapter (Rear ported)

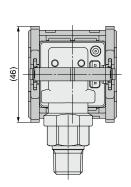
(Part no.: ZS-46-B)

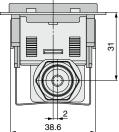




Panel mount adapter (Bottom ported) (Part no.: ZS-35-B)

Panel thickness 1 to 5





3-Screen Display High-Precision Digital Pressure Switch for General Fluids ZSE20C(F)/ISE20C(H) Series

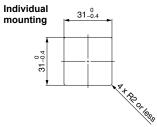
Dimensions Panel mount adapter ZSE20C(F) _ ISE20C(H) Option 2 D Panel mount adapter + Front protection cover (Rear ported) (Part no.: ZS-46-D) 43.6 (Piping specification: 02) 34.5 10.8 20.2 50.8 33.5 47.8 34.5 42.4 Panel thickness 0.5 to 7 F Panel mount adapter + 42.1 Front protection cover (Bottom ported) (Part no.: ZS-35-E) 0 60.5 (Piping specification: 02L) 51.2 (46) Panel thickness 1 to 5 31 38.6 Lead wire with connector Brown DC (+) White OUT2 For ZSE20C(F)/ISE20C(H) Gray FUNC Black OUT1 (Part no.: ZS-46-5F) Blue DC (-) With waterproof cover (2000) 32

SMC

ZSE20C(F)/ISE20C(H) Series

Dimensions

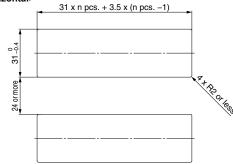
Panel fitting dimensions (Rear ported



Multiple (2 pcs. or more) secure mounting

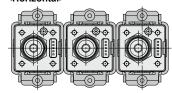
<Horizontal>

<Vertical>



24 or more

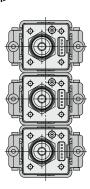
Panel mount example <Horizontal>



31 x n pcs. + 3.5 x (n pcs. –1)

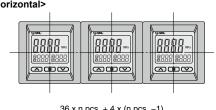
31-0.4

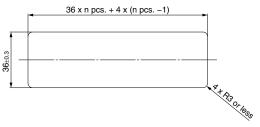
Panel mount example <Vertical>

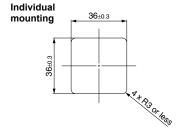


Panel fitting dimensions (Bottom ported

Multiple (2 pcs. or more) secure mounting <Horizontal>



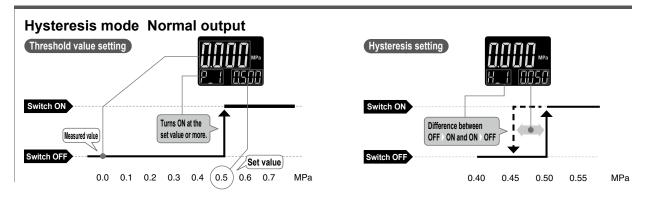


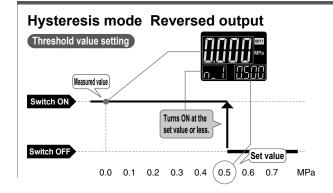


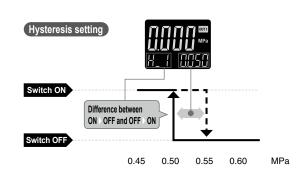
ZSE20□(**F**)/**ISE20**□ Series

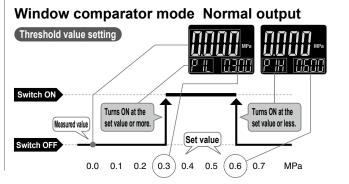
Function Details

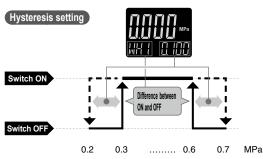
Display examples of the main and sub (set value) screens of each mode. (For ISE20□ (for Positive pressure))

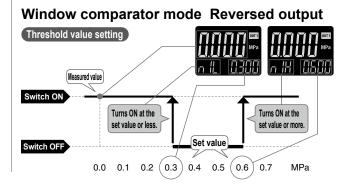


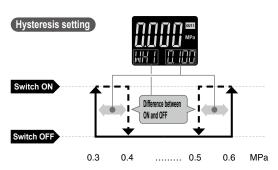












ZSE20□(F)/ISE20□ Series

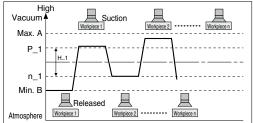
Function Details

The $F\square$ in () shows the function code number. Refer to the operation manual for details about operation procedures and function codes.

A Auto-preset function (F4)

Auto-preset function, when selected in the initial setting, calculates and stores the set value from the measured pressure. For example, if this function is used for suction verification, the optimum set value is determined automatically by performing suction and release of several workpieces.

Suction Verificatio



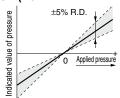
* When using with IO-Link, the set values cannot be changed by communication.

Formula for Obtaining the Set Value

P_1 or n_1	H_1
P_1=A-(A-B)/4 n_1=B+(A-B)/4	H_1= (A-B)/2

B Display value fine adjustment function (F6

Fine adjustment of the indicated value of the pressure sensor can be made within the range of $\pm 5\%$ of the read value. (The scattering of the indicated value can be eliminated.)



Indicated value at the time of shipment Adjustable range of display value fine adjustment function

When the display value fine adjustment function is used, the set pressure value may change ± 1 digit.

C Peak/Bottom value display

This function constantly detects and updates the maximum (minimum) pressure when the power is supplied, and allows to hold the maximum (minimum) pressure value.

The held value is maintained even if the power supply is cut.

When the
substituting and
very buttons are simultaneously pressed for 1 second or longer, while "holding", the held value will be reset.

D Keylock function

Prevents operation errors such as accidentally changing setting values

E Zero-clear function

This function clears and resets the zero value on the display of measured pressure.

The indicated value can be adjusted within $\pm 7\%$ F.S. of the pressure when ex-factory. (ZSE20 \square F (for compound pressure): $\pm 3.5\%$ F.S.)

Error display function

When an error or abnormality arises, the location and contents are displayed.

Error name	Error code	Description	Action
Over current error	Er 1 Er 2	Load current of 80 mA or more is applied to the switch output.	Turn the power off and remove the cause of the over current. Then supply the power again.
Residual pressure error	Er 3	During zero-clear operation, pressure over $\pm 7\%$ F.S. ($\pm 3.5\%$ F.S. for compound pressure) is present. Note that the mode is returned to measurement mode automatically 1 second later. The zero clear range varies by $\pm 1\%$ F.S. due to variation between individual products.	Perform zero-clear operation again after restoring the applied pressure to an atmospheric pressure condition.
Applied	HHH	Supply pressure exceeds the maximum set pressure.	Reset applied pressure to a level
pressure error		Supply pressure is below the minimum set pressure.	within the set pressure range
System error	Er 0 Er 7 Er 4 Er 8 Er 6 Er 9	Internal data error	Turn the power off and then on again. If the failure cannot be solved, please contact SMC for investigation.
Copy error	Er 13	The copy function does not operate properly.	After clearing the error by pressing the and buttons simultaneously for a minimum of 1 second, check the wiring and the model, and then attempt to copy again.
IO-Link master version error	Er 15	IO-Link version does not match that of the master.	Ensure that the master IO-Link version matches the device version.

If the error cannot be reset after the above measures are taken, or errors other than those above are displayed, please contact SMC for investigation.

ZSE20C(F)/ISE20C(H) Series

Function Details

The $F\square$ in () shows the function code number. Refer to the operation manual for details about operation procedures and function codes.

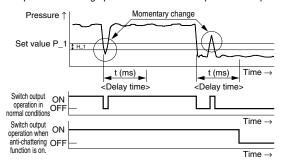
G Anti-chattering function (Simple setting mode or F1)

A large bore cylinder or ejector consumes a large volume of air in operation and may experience a temporary drop in the supply pressure. This function prevents detection of such temporary drops in the supply pressure as an error by changing the delay time setting.

Available delay time settings
1.5 ms or less, 20 ms, 100 ms, 500 ms, 1000 ms, 2000 ms, 5000 ms

<Principle>

This function averages pressure values measured during the response time set by the user and then compares the average pressure value with the pressure set point value to output the result on the switch.



H Units selection function (F0)

Display units can be switched with this function.

Display unit	MPA	kPA	kGF	bAr	PSi	inCH	mmHG
Smallest settable increment	MPa*1	kPa	kgf/cm ²	bar	psi	inHg	mmHg
ZSE20□ (Vacuum pressure)	0.001	0.1	0.001	0.001	0.01	0.1	1
ZSE20□F (Compound pressure)	0.001	0.1	0.001	0.001	0.02	0.1	1
ISE20□ (Positive pressure)	0.001	1	0.01	0.01	0.1		
ISE20□H (Positive pressure)	0.001	1	0.01	0.01	0.2		

^{*1} The ZSE20□ (vacuum pressure) and ZSE20□F (compound pressure) will have different setting and display resolution

Selection of power saving mode (F80)

The power saving mode can be selected.

It shifts to the power saving mode without button operation for 30 seconds.

It is set to the normal mode (Power saving mode is OFF.) at a time of shipment from the factory.

(During power saving mode, [ECo] will flash in the sub screen and the operation light will be ON (only when the switch is ON).)

J Setting of security code (F81)

The user can select whether a security code must be entered to release the key lock. At a time of shipment from the factory, it is set such that a security code is not required.



ZSE20□(F)/ISE20□ Series

Function Details

The $F\square$ in () shows the function code number. Refer to the operation manual for details about operation procedures and function codes.

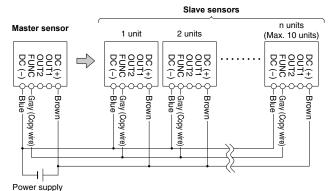
K Copy function (F97) (Z/ISE20A, 20B, 20C series only)

The settings of the master sensor can be copied to the slave sensors, reducing setting labor and minimizing the risk of setting mistakes.

The set value can be copied to up to 10 switches simultaneously. (Maximum transmission distance: 4 m)



* This function is not provided with the IO-Link compatible type.

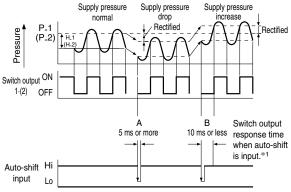


- 1) Wire as shown in the figure on the left.
- Select the slave sensor which is to be the master, and change it into a master using the buttons. (In the default setting, all sensors are set as slaves.)
- 3) Press the **Solution** on the master sensor to start copying.

Auto-shift function (F5) (Z/ISE20A, 20B, 20C series only)

When there are large fluctuations in the supply pressure, the switch may fail to operate correctly. The auto-shift function compensates for such supply pressure fluctuations. It measures the pressure at the time of auto-shift signal input and uses it as the reference pressure to correct the set value on the switch.

Set value correction by auto-shift function



*1 When delay time is 1.5 ms or less

When the auto-shift function is selected, " $\Re S_{100}$ " will be displayed on the sub screen for about 1 second, and the pressure value at that point will be saved as reference value " $\{-5\}$." Based on the saved reference value, output on-off points controlled by set values*2 such as " P_{-1} ," " H_{-1} ," " P_{-2} ," and " H_{-2} " will also be rectified.

The above is an example in hysteresis mode. On-off points are similarly rectified in window comparator mode. Outputs that enable the auto-shift function can be changed via the settings.

* This function is not provided with the IO-Link compatible type.

Settable Range for Auto-Shift Input

	Set pressure range	Settable range
Compound pressure	-105.0 to 105.0 kPa	-210 to 210 kPa
Vacuum pressure	10.0 to -105.0 kPa	115.0 to -115.0 kPa
Positive pressure	-0.105 to 1.050 MPa	-1.155 to 1.155 MPa
Positive pressure*3	-0.105 to 2.100 MPa	-2.20 to 2.205 MPa

*3 Z/ISE20C series only

Auto-shift zero

The basic function of auto-shift zero is the same as that of auto-shift. However, it corrects values on the display based on a pressure value of "[]", which is set as the reference value when auto-shift function is selected.



ZSE20□(F)/ISE20□ Series Made to Order

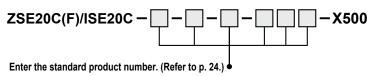


Please contact SMC for detailed dimensions, specifications, and delivery times.

1 Parts in Contact with Fluid: Stainless Steel 316L

This pressure switch has better corrosion resistance because it uses stainless steel 316L for the parts in contact with fluid (pressure sensor and fitting).

How to Order



- * Not applicable to the rated pressure -0.1 to 2 MPa specifications (ISE20CH).
- * A restrictor (equivalent to -X510) is installed inside the fitting. (Piping specifications A2(L) and B2(L) are excluded.)

Specification

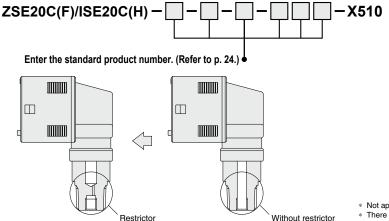
Model	ZSE20C(F)	ISE20C	
Withstand pressure	500 kPa	1.5 MPa	
Applicable fluid	Liquids and gases do not corrode stainless steel 316L		

Models other than those above have the same specifications as the standard product.

2 Restrictor-installed Fitting

A restrictor is installed inside the fitting in order to reduce the effects of water collision with inertia force in the piping when adsorption is broken.

How to Order



- * Not applicable for piping specifications A2(L) and B2(L).
- There are cases in which this product will not effectively suppress of the effects of water hammer. It is advised that other measures be taken in such cases.

3 M12 4-pin Pre-wired Connector (Lead wire length 100 mm)

Standard

Lead Wire with M12 Connector

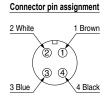
Made to Order: "-X510"

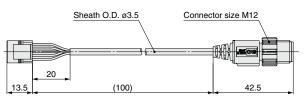
Series	20	20A	20B(-L)	20C
ZS-46-5LM12 (Non-waterproof)	0	0	_	_
ZS-46-5FM12 (Waterproof)	_	_	0	0

If you wish for the sensor (switch body) and the lead wire to be shipped together, please contact SMC.

Pin no.	Pin name	Lead wire color
1	DC (-)	Blue
2	Function	Gray
3	OUT (2)	White
4	OUT (1)	Black
5	DC (+)	Brown

Nothing is connected to "Function."
 If you intend to make a connection to "Function," please contact SMC.







▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Marning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery – Electrical equipment of machines.

(Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots – Safety.

△ Warning

 The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
 Also, the product may have specified durability, running distance or
 - replacement parts. Please consult your nearest sales branch.
- For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

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