

# Modular F.R.L. Units

RoHS

# Modular Design with Uniform Body Style

# Better visibility & environmental resistance



The bowl is covered with a transparent bowl guard!

Body sizes 30 and larger

The inside is visible from 360°.

The bowl is completely protected from the environment, allowing for improved safety.

#### Inner bowl

Material: Polycarbonate

Transparent bowl guard

Material: Polycarbonate





# Attachment variations have been added.

Allows for the connection of 1 1/4 and 1 1/2 inch size piping

Attachment	Applicable body size
Piping adapter	AC50, 60
Pressure switch with piping adapter	AC50, 60



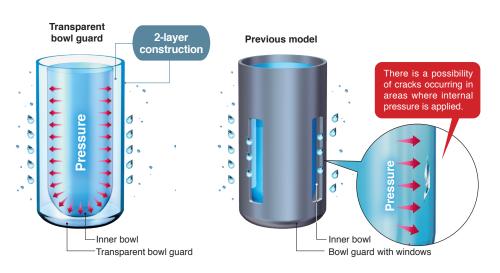
**AC-D Series** 

### Transparent bowl guard

#### ■ Better environmental resistance:

#### The transparent bowl guard protects the inner bowl!

The bowl guard with windows has been replaced with a polycarbonate transparent bowl guard. Now, even if the environment changes and the bowl is exposed to corrosive chemical or oil splash, the foreign matter will not come into direct contact with the pressurized bowl. This can reduce the risk of bowl breakage.

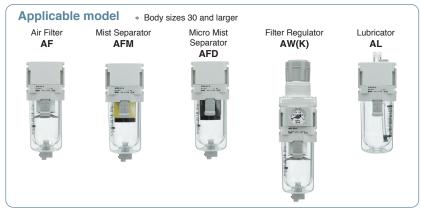




#### ■ Better visibility: 360°

The transparent bowl guard allows for easy checking of the condensate level inside the filter bowl and the remaining oil amount in the lubricator from any direction.

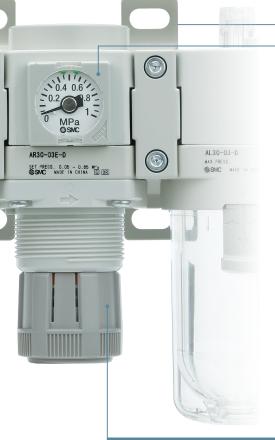




# No tools are required.

Easier replacement of the element \* AF20-D to AF40-D only





# Selection of pressure gauges



Square embedded type pressure gauge



Round type pressure gauge



Digital pressure switch



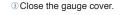
- ① Open the
- gauge cover.

Open the gauge cover in the direction of the arrow with your fingertips.

② Adjust the indicator to a specified position.



Adjust the indicator using a flat blade screwdriver.

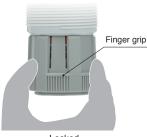




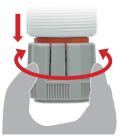
Close the gauge cover in the direction of the arrow and push it in until it clicks in place.

# Easy to handle

Easy to hold when unlocked



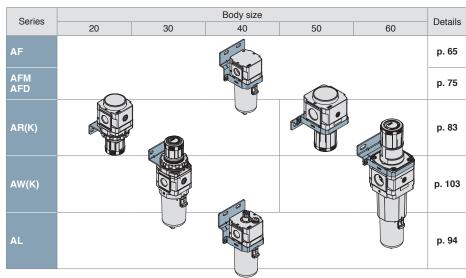
Locked



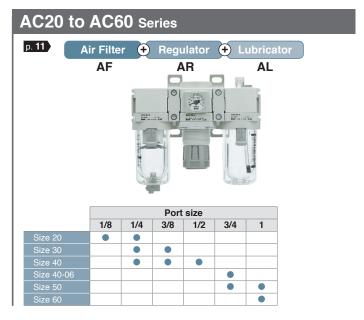
Pressure regulation while

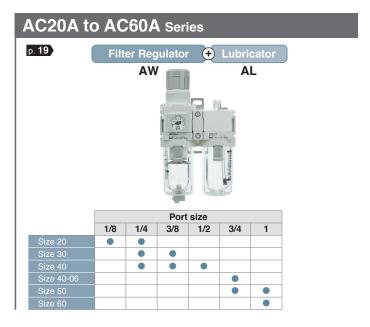
# **Mounting (Single unit)**

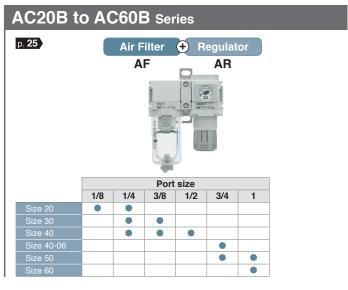
· The mounting pitch for panel mounting is interchangeable between the AR20(K)-D to AR40(K)-06-D and the AR(K)-B series and between the AW20(K)-D to AW40(K)-06-D and the AW(K)-B series. The brackets and set nuts are the same for both existing and new products.

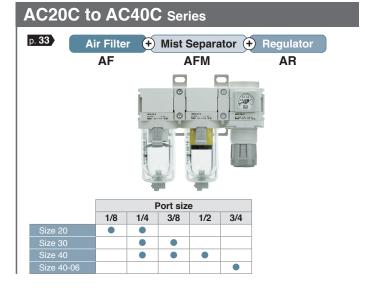


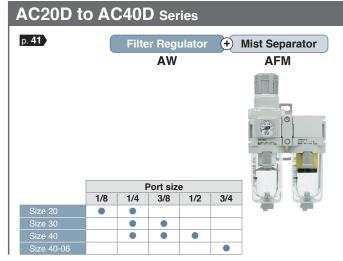
# **Series Configuration**





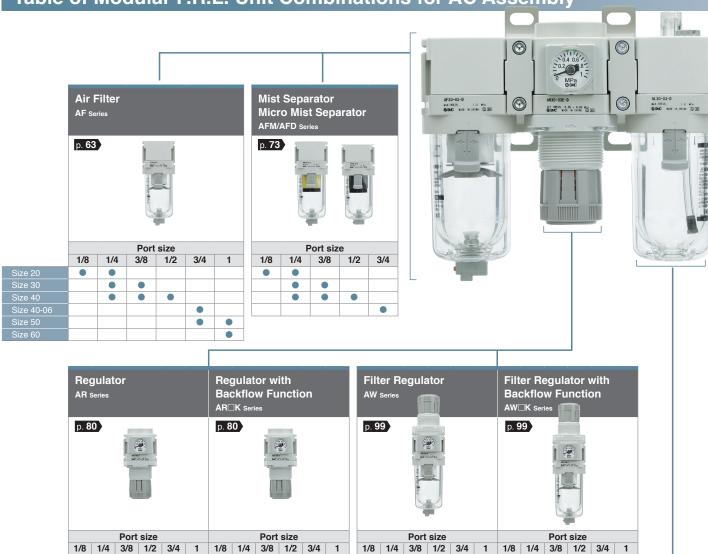








# Table of Modular F.R.L. Unit Combinations for AC Assembly

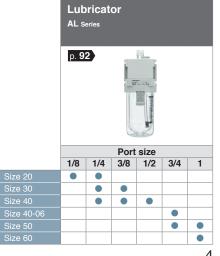


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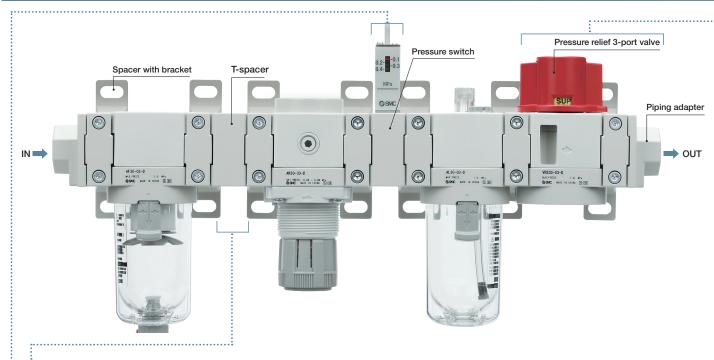
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#### **Attachment List**



#### **Spacers**

T-Spacer Y⊡10 Series		ss Spacer Series	Spacer Y□□ Series	Spacer with Bracket Y□□T Series
Piping in 2 directions is poss or downward). p. 55	ible (upward Piping p. 56	in all 4 directions is possible.	p. 50	p. 50
SI	im type*1	Front and back por selectable type <sup>1</sup>	(a) 22	

<sup>\*1</sup> The mounting pitch is interchangeable with the existing attachment.

#### **Pressure Switches**

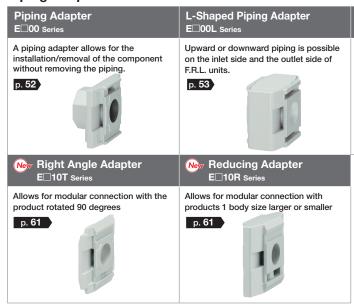
A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.







#### **Piping Adapters**



# Pressure Relief 3-Port Valve



# Space-saving design and reduced piping labor



Max. 16.4%\*1 reduction

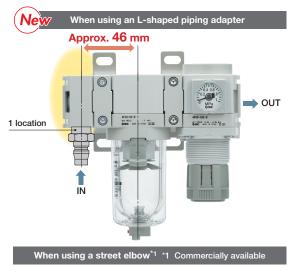
Approx. 46 mm ← Approx. 55 mm

\*1 For size 30

# Reduced piping labor

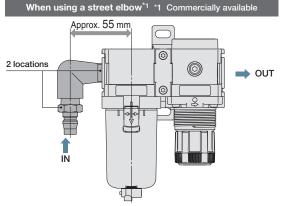
Number of screw-in connections

1 location ← 2 locations



New T-Shaped Piping Adapter

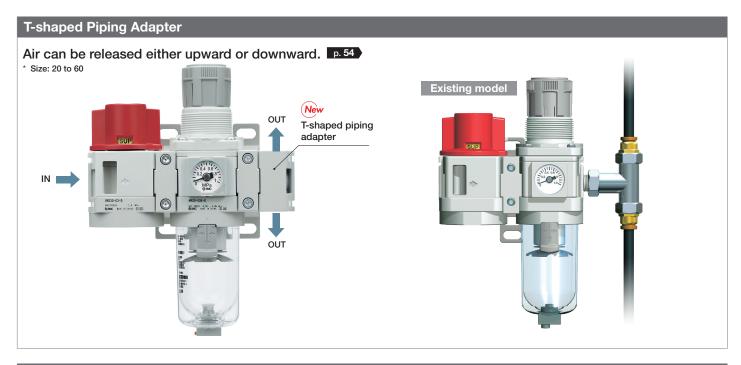
E□00T Series

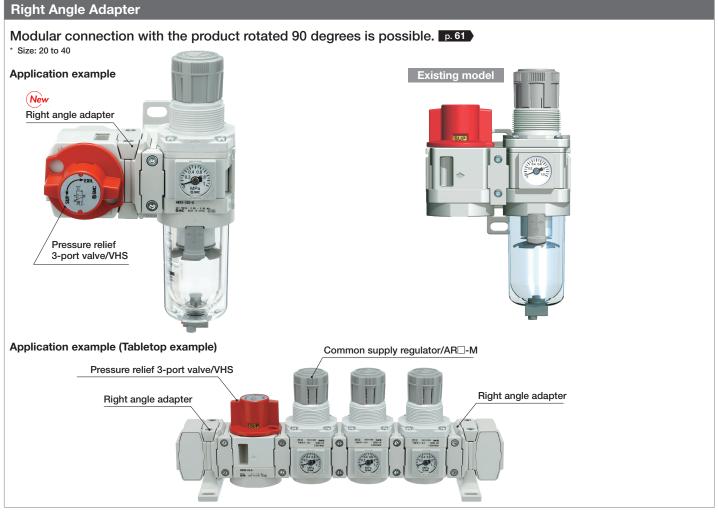




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# Improved piping design flexibility





# Size conversion is possible

Flow capacity UP

**Extended maintenance cycle** 

#### **Reducing Adapter**

Modular connection with products 1 size larger (or 1 size smaller) is possible. p.61

Convertible sizes Size 20 ♦ Size 30

Size 30 ♦ Size 40

•Example of connection with an air preparation filter 1 size larger



When using the reducing adapter

AR30 + AFF40 + AM40 + AMD40

1500 L/min (ANR)\*1



**Existing model** 

AR30 + AFF30 + AM30 + AMD30

750 L/min (ANR)\*1



\*1 When at the max. flow capacity



# **Simple Specials System**

A system designed to respond quickly and easily to your special ordering needs



#### **Short lead times**

This system enables us to respond to your special needs (additional machining, accessory assembly, or the designing of a modular unit) and deliver your personalized products as quickly as standard products.

#### **Repeat orders**

Once we receive a simple special part number from one of your previous orders, we will process the order, manufacture the product, and deliver it to you as quickly as possible.

Please contact your local sales representative for more details.

# **Examples of Simple Specials**

#### Combination example ①

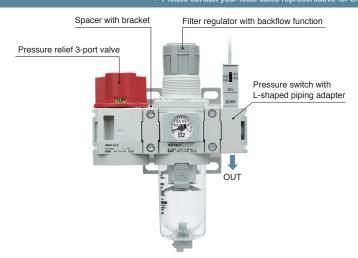
Pressure relief 3-port valve
VHS30-03-D 1 pc.

Spacer with bracket
Y300T-D 2 pcs.

Filter regulator with backflow function
AW30K-03E-D 1 pc.

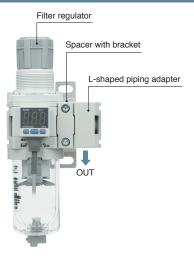
Pressure switch with
L-shaped piping adapter
IS10L-30-03-D 1 pc.

#### \* Please contact your local sales representative for ordering procedure



#### Combination example ②

 \* Please contact your local sales representative for ordering procedures.





#### Combination example 3

\* Please contact your local sales representative for ordering procedures.

L-shaped piping adapter
E300L-03-D 1 pc.

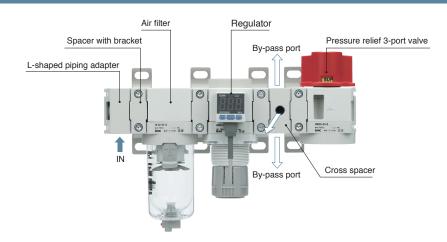
Spacer with bracket
Y300T-D 4 pcs.

Air filter
AF30-03-D 1 pc.

Regulator
AR30-03E1-D 1 pc.

Cross spacer
Y34-03-D 1 pc.

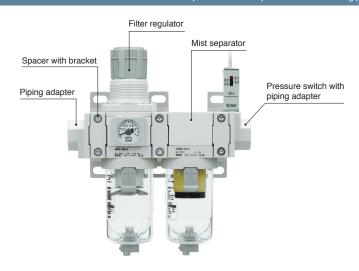
Pressure relief 3-port valve
VHS30-03-D 1 pc.



#### Combination example 4

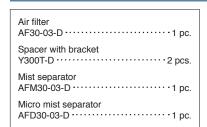
# Piping adapter 1 pc. E300-03-D 1 pc. Spacer with bracket 3 pcs. Filter regulator 1 pc. AW30-03E-D 1 pc. Mist separator 1 pc. AFM30-03-D 1 pc. Pressure switch with piping adapter 1510E-30-03-D 1 pc.

#### Please contact your local sales representative for ordering procedures



#### Combination example ⑤

\* Please contact your local sales representative for ordering procedures.







# Air Filter + Regulator + Lubricator

# AC20-D to AC60-D



#### **How to Order**



- · Option/Semi-standard: Select one each for a to j.
- Option/Semi-standard symbol:
- When more than one specification is required, indicate in alphanumeric order.

Example) AC30-F03DE1-16NR-D

	_	_						0		
				Symbol	Description			Body size		
						20	30	40	50	60
				Nil	Rc	•	•	•	•	•
2		Pi	ipe thread type	N*1	NPT	•	•	•	•	•
				F*2	G	•	•	•	•	•
				+						
				01	1/8	•	_	_	_	
				02	1/4	•	•	•	_	
3			Port size	03	3/8	_	•	•	_	
9			1 011 3120	04	1/2	_	_	•	_	_
				06	3/4		_	•	•	
				10	1		_	_	•	
				+						
			Float type	Nil	Without auto drain	•	•	•	•	•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.		•		•	
				+						
	e			Nil	Without pressure gauge	•	•	•	•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•
	g		3	G	Round type pressure gauge (with limit indicator)	•	•	•	•	•
		b		M	Round type pressure gauge (with color zone)	•	•	•	•	
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•
			Digital pressure switch	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•
			SWILCH	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry		•	•	•	•
	<b>+</b>			+						
	ımen		Pressure relief	Nil	Without attachment	•	•	•	•	•
6	Attachment	С	3-port valve	V	Mounting position: AF + AR + AL + V	•	•	•	•	_
				+						
		d	Set pressure*7	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•
			Cot procedio	1	0.02 to 0.2 MPa setting		•		•	
				+						
				Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•
		е	Bowl*8	6	Nylon bowl	•	•	•	•	•
	i-standard			8	Metal bowl with level gauge		•	•	_*9	_*9
	and			С	With bowl guard	•	-*9 -*10	-*9 -*10	-* <sup>9</sup>	_*9 _*10
6	i-st			6C	With bowl guard (Nylon bowl)		-*10	-*10	_*10	_*10
	Semi			+	With drain and					
	S		Air Eilter	Nil	With drain cock Drain guide 1/8	•	• -	_	_	_
		f	Air filter drain port*11	J*12	-	•				
			σιαπι ρυπ	<b>W</b> *13	Drain guide 1/4 Drain cock with barb fitting (for ø6 x ø4 nylon tube)		•	•	•	•
				+	Drain cock with barb litting (for 90 x 94 hyron tube)			•	•	
			Lubricator lubricant	Nil	Without drain cock	•	•	•	•	•
		g	Lubricator lubricant exhaust port	3* <sup>14</sup>	Lubricator with drain cock			•	•	
			omiador port	J	Labricator with drain cook			•	•	





	_	_						0		
				Symbol	Description		1	Body size	)	
						20	30	40	50	60
		h	Exhaust mechanism	Nil	Relieving type	•	•	•	•	•
		"	Extraust mechanism	N	Non-relieving type	•	•	•	•	•
	밀			+						
	lga		Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
6	-standard	'	Flow direction	R	Flow direction: Right to left	•	•	•	•	•
	Semi-			+						
	Se			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•	•
		j	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O* <sup>17</sup>	O*17	O*17	O* <sup>17</sup>	O* <sup>17</sup>
				<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	△*18

- \*1 Drain guide is NPT1/8 (applicable to the AC20-D) and NPT1/4 (applicable to the AC30-D to AC60-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30-D to AC60-D).
- Drain guide is G1/8 (applicable to the AC20-D) and G1/4 (applicable to the AC30-D to AC60-D).
   Options G and M are not assembled and supplied loose at
- the time of shipment.

  \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.

  \*7 Pressure can be set higher than the specification pressure in
- some cases, but use pressure within the specification range. \*8 Refer to chemical data on pages 68 and 93 for chemical
- resistance of the bowl.
- \*9 A bowl guard is provided as standard equipment (polycarbonate).
- \*10 A bowl guard is provided as standard equipment (nylon)
- \*11 The combination of float type auto drain C and D is not
- available.
- \*12 Without a valve function
  \*13 The combination of metal bowl 2 and 8 is not available.
  \*14 When choosing with W: Air filter drain port, the drain cock of a lubricator will be with barb fittings.
- \*15 For the pipe thread type: NPT
  - This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in
  - Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special.

    The digital pressure switch will be equipped with the unit For options: E1, E2, E3, E4

    This product is for overseas use only according to the New
- Measurement Act. (The SI unit is provided for use in Japan.)
  O: For the pipe thread type: NPT only
- \*18 A: Select with options: E1, E2, E3, E4.

**Standard Specifications** 

	Model		AC20-D	AC30-D	AC40-D	AC40-06-D	AC50-D	AC60-D							
	Air Filter	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D							
Component	Regulator	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D	AR50-D	AR60-D							
	Lubricator	[AL]	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D							
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1							
Pressure gauge	port size*1	[AR]			1	/8									
Fluid					Į.	Air									
Ambient and flu	iid temperatu	ıres*2			−5 to 60°C	(No freezing)									
Proof pressure	)				1.5	MPa									
Max. operating	pressure				1.0	MPa									
Auto drain minimu	m N.C.	[AF]	0.1 MPa			0.15 MPa									
operating pressure		[AF]	_			0.1 MPa									
Set pressure ra		[AR]			0.05 to (	0.85 MPa									
Nominal filtratio		[AF]				μ <b>m</b>									
Compressed at		ss* <sup>4</sup>		ISO 8573-1:2010 [ 6 : 4 : – ]* <sup>5</sup>											
Drain capacity		[AF]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45 cm <sup>3</sup>										
Min. dripping fl	low rate* <sup>6</sup>	[AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)							
Oil capacity		[AL]	25 cm <sup>3</sup>	55 cm <sup>3</sup>			cm <sup>3</sup>								
Recommended	lubricant	[AL]				e oil (ISO VG32)									
Bowl material		[AF/AL]				rbonate									
Bowl guard		[AF/AL]	Semi-standard (Steel)		St	andard (Polycarbona	ite)								
Construction		[AR]				ing type									
Weight			0.38 kg	0.75 kg	1.42 kg	1.55 kg	3.34 kg	3.60 kg							

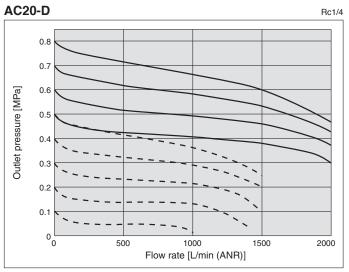
- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- \*2 -5 to 50°C for the products with the digital pressure switch
  \*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]
- Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- \*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.
- \*5 The compressed air quality class on the inlet side is [7:4:4].
- \*6 The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

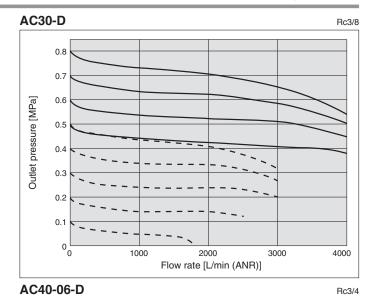


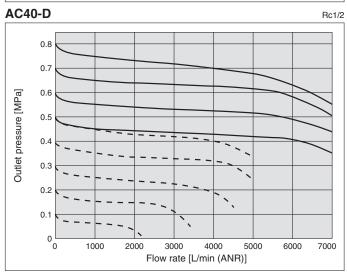
# AC20-D to AC60-D Series

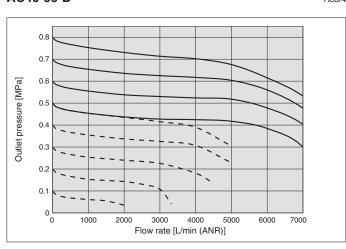
#### Flow Rate Characteristics (Representative values)

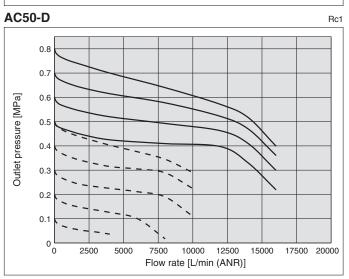
Inlet pressure: 1.0 MPa

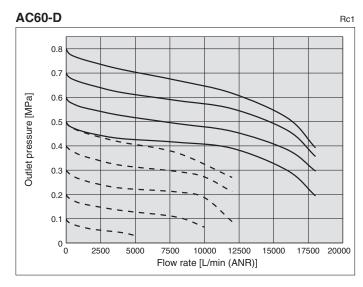








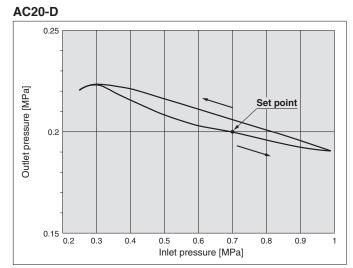


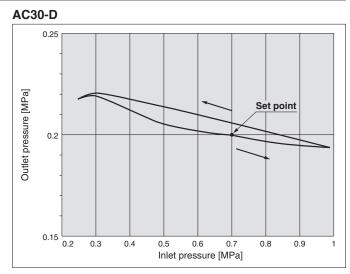


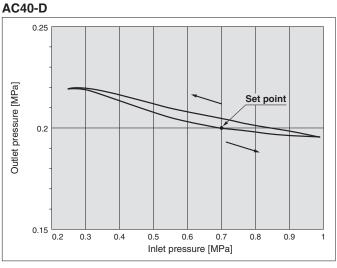
# Air Combination AC20-D to AC60-D Series

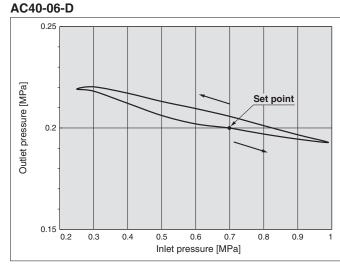
#### Pressure Characteristics (Representative values)

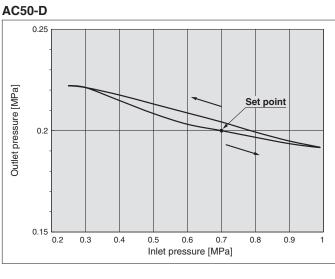
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

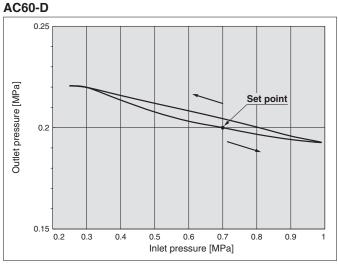








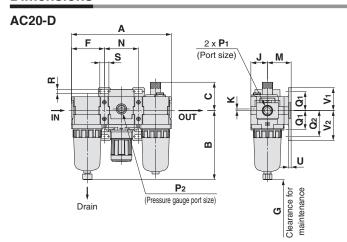


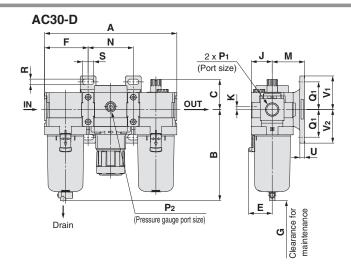




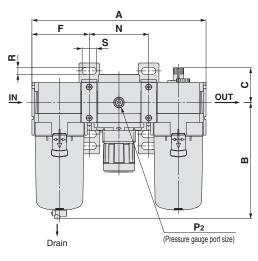
# AC20-D to AC60-D Series

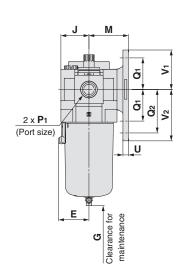
#### **Dimensions**



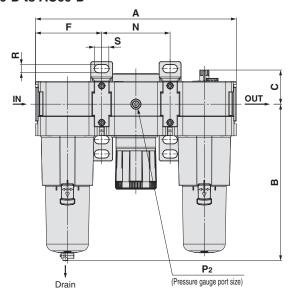


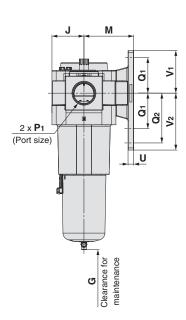
#### AC40-D to AC40-06-D



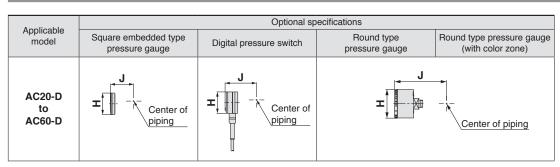


#### AC50-D to AC60-D





Air Combination AC20-D to AC60-D Series



	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20-D	M5 x 0.8		Midth across flats 14	8	1/8 Width across flats 14		
AC30-D to AC60-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Width across flats 17	B	Midth across flats 17

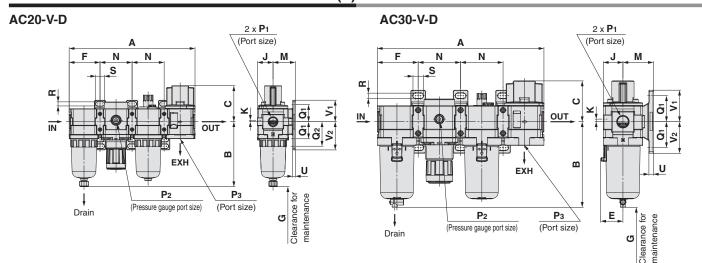
							Sta	ndard :	specifica	ations									
Model														Bra	acket n	nount			
	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	Е	F	G	J	K	М	N	Q <sub>1</sub>	Q <sub>2</sub>	R	S	U	V <sub>1</sub>	V2
AC20-D	1/8, 1/4	1/8	126.4	87.6	35.9	_	41.6	60	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30-D	1/4, 3/8	1/8	167.4	115.4	38.1	30	55.1	80	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40-D	1/4, 3/8, 1/2	1/8	220.4	147.1	44	38.4	72.6	110	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40-06-D	3/4	1/8	235.4	149.1	44	38.4	77.6	110	35.5	_	50	80.2	40	55	9	18	7	50	65
AC50-D	3/4, 1	1/8	282.4	220.1	48	_	93.1	110	45	_	70	96.2	50	70	11	20	8	60	80
AC60-D	1	1/8	297.4	234.1	48	_	98.1	110	45	_	70	101.2	50	70	11	20	8	60	80

	1																
					Option	al specif	ications						Sem	i-standard	specifica	tions	
Model	Squ	are ded type	Digital pr	essure	Round	type	Round pressure	,,	Round	,,	With	PC/PA	A bowl	Meta	l bowl		owl with gauge
_	1	sure uge	swite	ch	pressure gauge		(Semi-standard: Z)		(with color zone)		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	157.6	155.9	151.5	156	171.5	176
AC50-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247
AC60-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

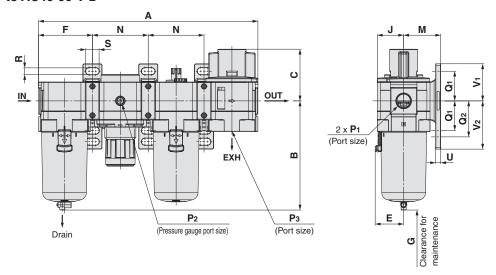


# AC20-D to AC60-D Series

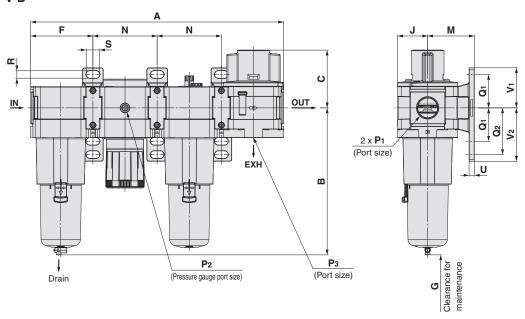
#### **Dimensions: With Pressure Relief 3-Port Valve (V)**



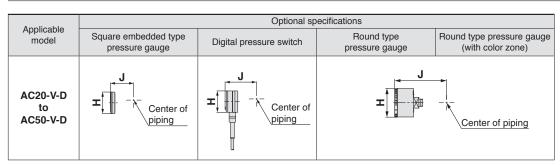
#### AC40-V-D to AC40-06-V-D



#### AC50-V-D



Air Combination AC20-D to AC60-D Series



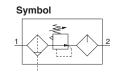
	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20-V-D	M5 x 0.8		Midth across flats 14	BB	1/8 Width across flats 14		
AC30-V-D to AC50-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Width across flats 17	B	width across flats 17

								Stand	ard spe	cificatio	ns									
Model															Bra	acket n	nount			
	P <sub>1</sub>	P <sub>1</sub> P <sub>2</sub> P <sub>3</sub> A B C E F G								J	K	M	N	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20-V-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	_	41.6	60	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30-V-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	80	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40-V-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	110	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40-06-V-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	110	35.5	_	50	80.2	40	55	9	18	7	50	65
AC50-V-D	3/4, 1	1/8	1/2	378.6	220.1	86.5	_	93.1	110	45	_	70	96.2	50	70	11	20	8	60	80

					Option	al specif	ications					Semi-standard specifications							
Model	Squ		Digital pr	essure	Round	type	Round type pressure gauge		Round	, ,	With	PC/PA	A bowl	Metal	l bowl	Metal be	owl with gauge		
	pres gai				pressure gauge		I (Semi-standard: I		(with color zone)		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide		
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В		
AC20-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_		
AC30-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3		
AC40-V-D	□28	41.5	□27.8	52	ø42.5			ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174			
AC40-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176		
AC50-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247		

# Filter Regulator + Lubricator

# AC20A-D to AC60A-D



#### **How to Order**



- $\cdot$  Option/Semi-standard: Select one each for  $\boldsymbol{a}$  to  $\boldsymbol{j}.$
- Option/Semi-standard symbol:
- When more than one specification is required, indicate in alphanumeric order.

Example) AC30A-F03DE1-16NR-D

	\	_						0		
				Symbol	Description			Body size		
						20	30	40	50	60
				Nil	Rc	•	•	•	•	•
2		Р	ipe thread type	N*1	NPT	•	•	•	•	•
				F*2	G	•	•	•	•	•
				+						
				01	1/8	•	_	_	_	_
				02	1/4	•	•	•		_
3			Port size	03	3/8	_	•	•		_
				04	1/2		_	•		_
				06	3/4			•	•	
				10	1		_		•	
			I	+	AARAb and and a during					
			Float type	Nil C*4	Without auto drain	•	•	•	•	•
		а	auto drain		N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	•
				<b>D</b> * <sup>5</sup>	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•	•	
				Nil	Without pressure gauge	•	•	•	•	•
	Option*3			E	Square embedded type pressure gauge (with limit indicator)		•	•	•	•
4	) tio		Pressure gauge*6	G	Round type pressure gauge (with limit indicator)			•	•	•
	o			M	Round type pressure gauge (with limit midcator)  Round type pressure gauge (with color zone)			•	•	
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry		•	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	•
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry	•	•	•	•	•
				+						
	nent		Pressure relief	Nil	Without attachment	•	•	•	•	•
6	Attachment	С	3-port valve	V	Mounting position: AW + AL + <b>V</b>	•	•	•	•	_
	٩			+						
				Nil	0.05 to 0.85 MPa setting			•	•	
		d	Set pressure*7	1	0.02 to 0.2 MPa setting				•	
				+	o.oz to o.z mi a coming					
				Nil	Polycarbonate bowl	•	•	•	•	
				2	Metal bowl	•	•	•	•	•
			50	6	Nylon bowl	•	•	•	•	•
		е	Bowl*8	8	Metal bowl with level gauge	_	•	•	•	•
				С	With bowl guard	•	_*9	_*9	_*9	_*9
	Semi-standard			6C	With bowl guard (Nylon bowl)	•	_*10	_*10	_*10	_*10
	ano			+						
6	li-st			Nil	With drain cock	•	•	•	•	•
	Ser	f	Filter regulator	J*12	Drain guide 1/8	•	-	-	_	_
	0)	'	drain port*11	J	Drain guide 1/4	_	•	•	•	•
				<b>W</b> *13	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•	•	•
				+						
		g	Lubricator lubricant	Nil	Without drain cock	•	•	•	•	•
		9	exhaust port	3*14	Lubricator with drain cock	•	•	•	•	
				+						
		h	Exhaust mechanism	Nil	Relieving type		•	•	•	•
				N	Non-relieving type		•	•	•	



		_		Symbol	Description			1 Body size	)	
						20	30	40	50	60
	_		Flour direction	Nil	Flow direction: Left to right	•	•	•	•	•
	Idard	'	Flow direction	R	Flow direction: Right to left	•	•	•	•	•
	<u>بر</u>			+						
6	i-st			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•	•
	Sem	j	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O* <sup>17</sup>	O* <sup>17</sup>	O* <sup>17</sup>	O* <sup>17</sup>
	0)			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18	△*18	△*18

- \*1 Drain guide is NPT1/8 (applicable to the AC20A-D) and NPT1/4 (applicable to the AC30A-D to AC60A-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30A-D to AC60A-D).
- \*2 Drain guide is G1/8 (applicable to the AC20A-D) and G1/4 (applicable to the AC30A-D to AC60A-D).
- \*3 Options G and M are not assembled and supplied
- loose at the time of shipment.

  \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*8 Refer to chemical data on pages 93 and 109 for chemical resistance of the bowl.
- \*9 A bowl guard is provided as standard equipment (polycarbonate)
- \*10 A bowl guard is provided as standard equipment (nylon).
- \*11 The combination of float type auto drain C and D is not available.
- \*12 Without a valve function
- \*13 The combination of metal bowl 2 and 8 is not available.

- \*14 When choosing with W: Filter regulator drain port, the drain cock of a lubricator will be with barb fittings
- \*15 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
  - Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially
- \*16 For options: E1, E2, E3, E4
  This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only
- \*18 A: Select with options: E1, E2, E3, E4.

#### **Standard Specifications**

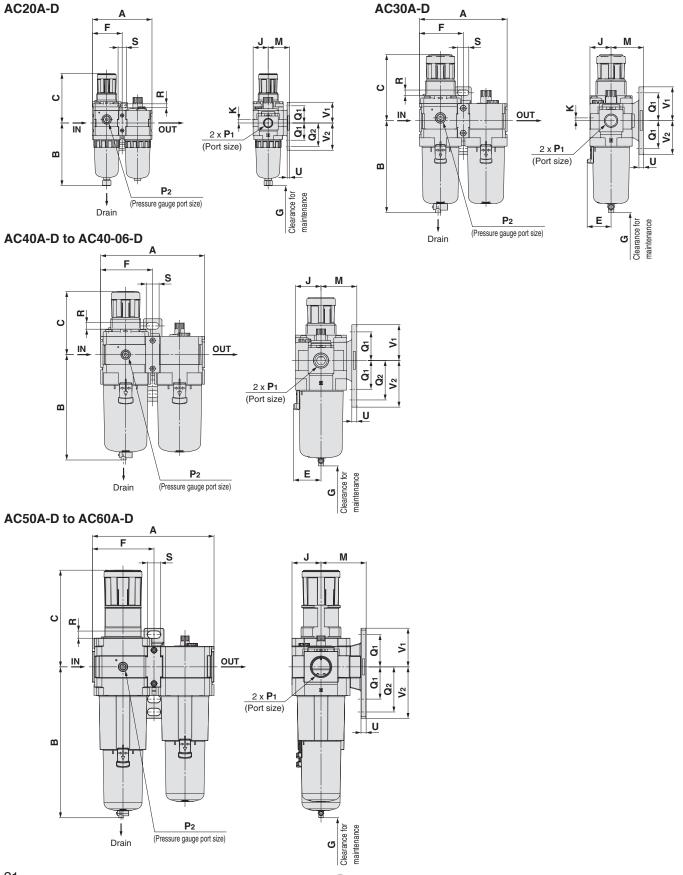
	Model		AC20A-D	AC30A-D	AC40A-D	AC40A-06-D	AC50A-D	AC60A-D
Component	Filter Regula	tor [AW]	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D	AW60-D
Component	Lubricato	r [AL]	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gauge	port size*1	[AW]			1	/8		
Fluid						Air		
Ambient and f	luid temper	atures*2			−5 to 60°C	(No freezing)		
Proof pressur	e				1.5	MPa		
Max. operatin	g pressure				1.0	MPa		
Auto drain minim	um N.C.	[AW]	0.1 MPa			0.15 MPa		
operating pressu	re N.O.	[AW]	_			0.1 MPa		
Set pressure		[AW]			0.05 to	0.85 MPa		
Nominal filtrati	on rating*3	[AW]			5	μ <b>m</b>		
Compressed a	air purity cla	ass*4			ISO 8573-1:20	)10 [ 6 : 4 : – ]* <sup>5</sup>		
Drain capacity	у	[AW]	8 cm <sup>3</sup>	25 cm <sup>3</sup>		45	cm <sup>3</sup>	
Min. dripping	flow rate*6	[AL]	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)
Oil capacity		[AL]	25 cm <sup>3</sup>	55 cm <sup>3</sup>		135	cm <sup>3</sup>	
Recommende	d lubricant	[AL]			Class 1 turbine	e oil (ISO VG32)	·	
<b>Bowl material</b>		[AW/AL]			Polyca	rbonate		
Bowl guard		[AW/AL]	Semi-standard (Steel)		St	andard (Polycarbona	ite)	
Construction		[AW]			Reliev	ing type		
Weight			0.31 kg	0.58 kg	1.12 kg	1.22 kg	2.90 kg	2.97 kg

- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch. \*2 -5 to 50°C for the products with the digital pressure switch
- \*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]
- Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.
- \*5 The compressed air quality class on the inlet side is [7:4:4].
  \*6 The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open.
  - For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

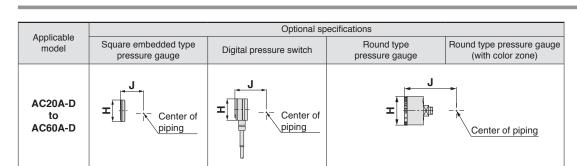


# AC20A-D to AC60A-D Series

#### **Dimensions**



Air Combination AC20A-D to AC60A-D Series



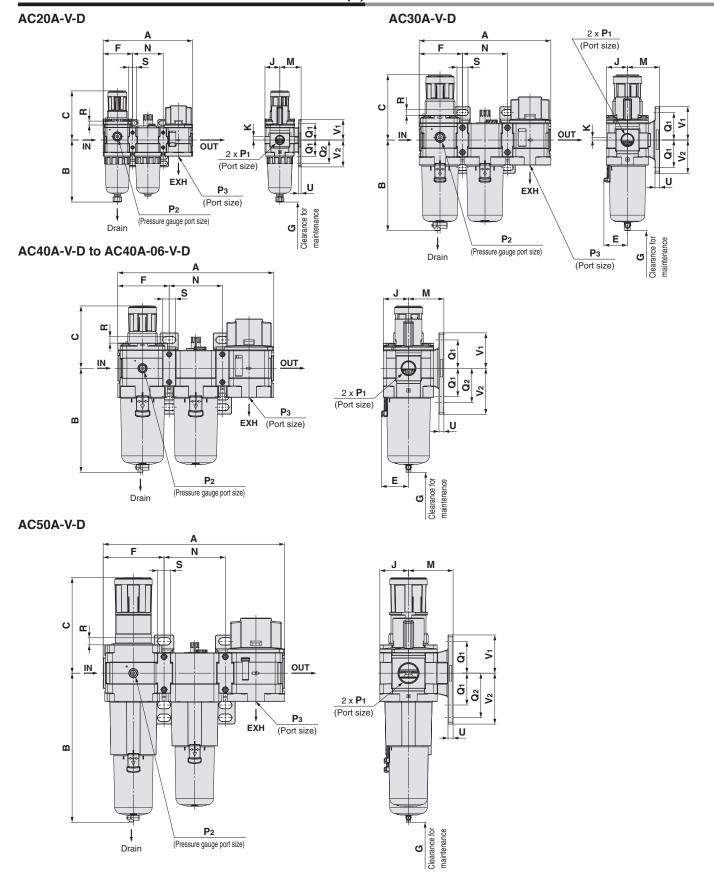
	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20A-D	M5 x 0.8		Midth across flats 14	8	1/8 Width across flats 14		
AC30A-D to AC60A-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	Width across flats 17

							Stand	ard spec	cification	S								
Model														Brack	et moun	t		
	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	E	F	G	J	K	M	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20A-D	1/8, 1/4	1/8	83.2	87.6	71.8	_	41.6	60	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30A-D	1/4, 3/8	1/8	110.2	115.3	86.5	30	55.1	80	26.5	3.5	41	35	_	7	14	6	42.5	42.5
AC40A-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	110	35.5	_	50	40	55	9	18	7	50	65
AC40A-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	110	35.5	_	50	40	55	9	18	7	50	65
AC50A-D	3/4, 1	1/8	191.2	234.1	155	_	98.1	110	45	_	70	50	70	11	20	8	60	80
AC60A-D	1	1/8	196.2	234.1	155	_	98.1	110	45	_	70	50	70	11	20	8	60	80

					_												
					Option	al specif	fications						Sem	i-standard	l specifica	tions	
Model	Squ	are ded type	Digital pr	essure	Round	type	Round pressure	· ·	Round	.71	With	PC/P/	A bowl	Metal	l bowl	Metal be level (	owl with gauge
Wodel	1	sure uge	swite	ch	pressure	gauge	(Semi-sta		(with cold		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20A-D	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20A-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30A-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261
AC60A-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

# AC20A-D to AC60A-D Series

#### **Dimensions: With Pressure Relief 3-Port Valve (V)**



Air Combination AC20A-D to AC60A-D Series

#### Optional specifications Applicable Round type pressure gauge (with color zone) Square embedded type Round type model Digital pressure switch pressure gauge pressure gauge AC20A-V-D to Center of Center of AC50A-V-D piping piping Center of piping

	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20A-V-D	M5 x 0.8		1/8 Width across flats 14	8	1/8 Width across flats 14		
AC30A-V-D to AC50A-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	B	Width across flats 17

								Standa	ard spe	cificatio	ns									
Model															Bra	cket n	nount			
	P <sub>1</sub>	P <sub>2</sub>	<b>P</b> 3	Α	В	С	Е	F	G	J	K	M	N	Q <sub>1</sub>	Q <sub>2</sub>	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20A-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	_	41.6	60	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30A-V-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	80	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40A-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	110	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40A-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	110	35.5	_	50	80.2	40	55	9	18	7	50	65
AC50A-V-D	3/4, 1	1/8	1/2	287.4	234.1	155	_	98.1	110	45	_	70	96.2	50	70	11	20	8	60	80

					Option	al specit	fications						Sem	i-standard	specifica	tions	
Model	Squ		Digital pr	essure	Round	type	Round pressure		Round	· '	With	PC/PA	A bowl	Meta	l bowl		owl with gauge
Model	pres gai	sure uge	swite	ch	pressure	gauge	(Semi-sta Z)	andard:	(with cold		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20A-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30A-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40A-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40A-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50A-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

# Air Filter + Regulator

# AC20B-D to AC60B-D



#### **How to Order**



- · Option/Semi-standard: Select one each for **a** to **i**.
- · Option/Semi-standard symbol:

When more than one specification is required, indicate in alphanumeric order.

Example) AC30B-F03DE1-16NR-D

	_	_						0		
				Symbol	Description			Body size		
						20	30	40	50	60
				Nil	Rc			•	•	•
2		Р	ipe thread type	N*1	NPT	•	•	•	•	•
				<b>F</b> *2	G	•	•	•	•	•
				+			'			
				01	1/8	•	_	_	_	_
				02	1/4	•	•	•	_	_
3			Port size	03	3/8	_	•	•	_	_
9			1 011 3120	04	1/2	_	_	•	_	_
				06	3/4			•	•	
				10	1			_	•	
				+						
			Float type	Nil	Without auto drain	•	•	•	•	•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	•
				D*5 +	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•	•	•
				Nil	Without proceure gauge					
	Option*3			E	Without pressure gauge Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•
4	lio l		Pressure gauge*6	G	Round type pressure gauge (with limit indicator)			•	•	•
	<u>o</u>			M	Round type pressure gauge (with minimulation)  Round type pressure gauge (with color zone)			•	•	•
		b		E1	Output: NPN output, Electrical entry: Wiring bottom entry			•	•	•
				F2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	•
			Digital pressure switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	
				E4	Output: PNP output, Electrical entry: Wiring top entry	•	•	•	•	•
				+	3 apr 1			-		
	ent			Nil	Without attachment	•	•	•	•	•
6	Attachment	С	Pressure relief 3-port valve	٧	Mounting position: AF + AR + <b>V</b>	•	•	•	•	_
	Atta		0-port vaive	V1* <sup>7</sup>	Mounting position: <b>V</b> + AF + AR□K	•	•	•	•	_
				+						
		اء	Cat ======*8	Nil	0.05 to 0.85 MPa setting	•	•	•	•	•
		d	Set pressure*8	1	0.02 to 0.2 MPa setting	•	•	•	•	•
				+						
				Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•
		е	Bowl*9	6	Nylon bowl	•	•	•	•	•
	ard		20,111	8	Metal bowl with level gauge	_	• 110	• 110	• 110	• 110
	standard			С	With bowl guard	•	-* <sup>10</sup>	_*10	_*10	-* <sup>10</sup>
6				6C	With bowl guard (Nylon bowl)		-* <sup>11</sup>	-* <sup>11</sup>	-* <sup>11</sup>	-* <sup>11</sup>
	Semi			+	With drain gook					
	(O)			Nil	With drain cock		•	•	•	•
		f	Air filter drain port*12	J*13	Drain guide 1/8 Drain guide 1/4	_	_	_	_	_
				<b>W</b> *14	Drain guide 1/4  Drain cock with barb fitting (for Ø6 x Ø4 nylon tube)		•	•	•	•
				+	Drain cook with barb litting (for 90 x 94 hylon tube)			•		
				Nil	Relieving type	•	•	•	•	•
		g	Exhaust mechanism	N	Non-relieving type			•	•	
				. 4				-		





				Symbol	Description	20	)	30	1 Body size	50	60
	7	h	Flow direction	Nil	Flow direction: Left to right	•		•	•	•	•
	standard		1 low direction	R	Flow direction: Right to left		)		•	•	
	anc			+							
6				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa			•	•	•	•
	Semi	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	0*	17	O*17	O*17	O*17	○*17
	\sigma \left		<b>ZA</b> *16	Digital pressure switch: With unit selection function	^*	18	△*18	△*18	△*18	△*18	

- \*1 Drain guide is NPT1/8 (applicable to the AC20B-D) and NPT1/4 (applicable to the AC30B-D to AC60B-D). The auto drain port comes with a  $\emptyset 3/8$ " One-touch fitting (applicable to the AC30B-D to AC60B-D).
- \*2 Drain guide is G1/8 (applicable to the AC20B-D) and G1/4 (applicable to the AC30B-D to AC60B-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 The regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Refer to chemical data on page 68 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 Å bowl guard is provided as standard equipment (nylon).
- \*12 The combination of float type auto drain C and D is not

- \*13 Without a valve function
- \*14 The combination of metal bowl 2 and 8 is not available.
- \*15 For the pipe thread type: NPT
  This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in

Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- \*16 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)
- \*17 O: For the pipe thread type: NPT only \*18 A: Select with options: E1, E2, E3, E4.

#### Standard Specifications

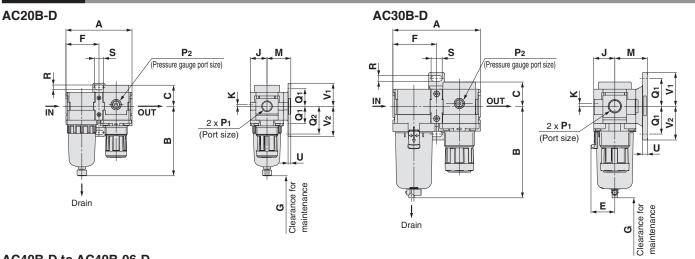
otariaara o	<u></u>	odel		AC20B-D	AC30B-D	AC40B-D	AC40B-06-D	AC50B-D	AC60B-D
			F A == 3						
Component	Air Filte	er	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D
Component	Regula	tor	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D	AR50-D	AR60-D
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1
Pressure gauge	port siz	e*1	[AR]			1	/8		
Fluid						F	Air		
Ambient and flu	uid temp	eratures*2				−5 to 60°C	(No freezing)		
Proof pressure						1.5	MPa		
Max. operating	pressure	•				1.0	MPa		
Auto drain minimum N.C.			[AF]	0.1 MPa			0.15 MPa		
operating press	sure	N.O.	[AF]	_			0.1 MPa		
Set pressure ra	nge		[AR]			0.05 to 0	0.85 MPa		
Nominal filtration	on rating	*3	[AF]			5	μ <b>m</b>		
Compressed ai	r purity o	lass*4				ISO 8573-1:20	)10 [ 6 : 4 : 4 ]* <sup>5</sup>		
Drain capacity			[AF]	8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 c	cm <sup>3</sup>	
Bowl material			[AF]			Polyca	rbonate		
Bowl guard			[AF]	Semi-standard (Steel)		Sta	ndard (Polycarbona	ate)	
Construction			[AR]			Relievi	ing type		
Weight				0.25 kg	0.51 kg	0.95 kg	1.02 kg	2.20 kg	2.39 kg

- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- \*2 -5 to 50°C for the products with the digital pressure switch
  \*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable \*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.
- For details on this standard, refer to page 110.
- \*5 The compressed air quality class on the inlet side is [7:4:4].

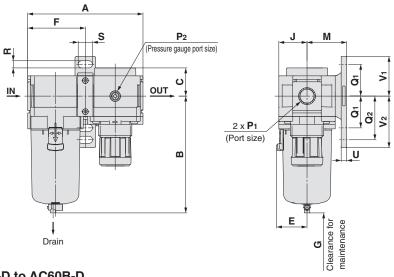


# AC20B-D to AC60B-D Series

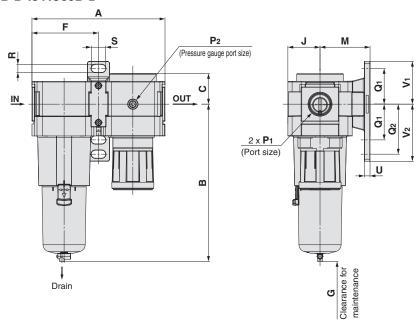
#### **Dimensions**



#### AC40B-D to AC40B-06-D

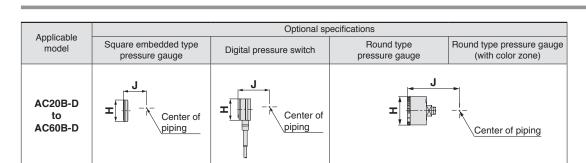


#### AC50B-D to AC60B-D





Air Combination AC20B-D to AC60B-D Series



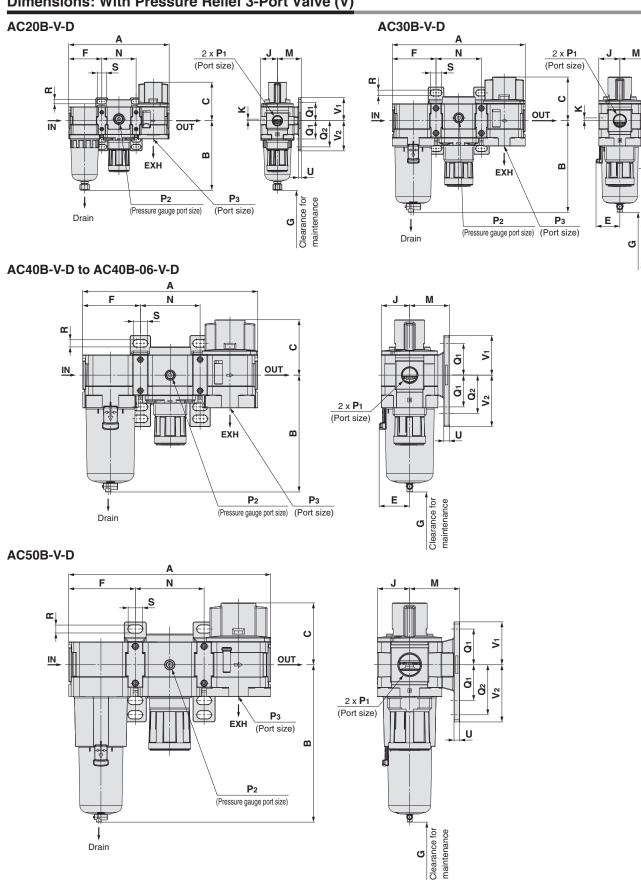
	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20B-D	M5 x 0.8		Midth across flats 14	8	1/8 Width across flats 14		
AC30B-D to AC60B-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Midth across flats 17	B	Width across flats 17	a a	Width across flats 17

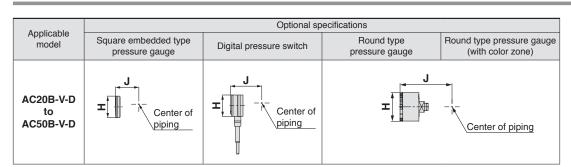
							Stand	ard spe	cificatio	าร								
Model														Brack	et mour	nt		
	P1	P <sub>2</sub>	Α	В	С	E	F	G	J	K	M	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20B-D	1/8, 1/4	1/8	83.2	87.6	26.5	_	41.6	25	21	2	30	24	33	5.5	11.5	3.5	29	38
AC30B-D	1/4, 3/8	1/8	110.2	115.4	30.5	30	55.1	35	26.5	3.5	41	35	_	7	14	6	42.5	42.5
AC40B-D	1/4, 3/8, 1/2	1/8	145.2	147.1	35.5	38.4	72.6	40	35.5	_	50	40	55	9	18	7	50	65
AC40B-06-D	3/4	1/8	155.2	149.1	35.5	38.4	77.6	40	35.5	_	50	40	55	9	18	7	50	65
AC50B-D	3/4, 1	1/8	186.2	220.1	43	_	93.1	30	45	_	70	50	70	11	20	8	60	80
AC60B-D	1	1/8	196.2	234.1	45	_	98.1	30	45	_	70	50	70	11	20	8	60	80

					Option	al specif	fications						Sem	i-standard	d specifica	ntions	
Model	Squ		Digital pr	essure	Round	type	Round		Round	· '	With	PC/PA	A bowl	Meta	l bowl		owl with gauge
Model	pres gau	sure	swite	ch	pressure	gauge	(Semi-sta Z)	andard:	pressure (with cold		auto drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30B-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247
AC60B-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	273.9	242.6	240.9	236.5	241	256.5	261

# AC20B-D to AC60B-D Series

#### **Dimensions: With Pressure Relief 3-Port Valve (V)**





	Optional specifications		,	Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20B-V-D	M5 x 0.8		Midth across flats 14	B	1/8 Width across flats 14		
AC30B-V-D to AC50B-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Midth across flats 17	B	Width across flats 17	B	1/4 Width across flats 17

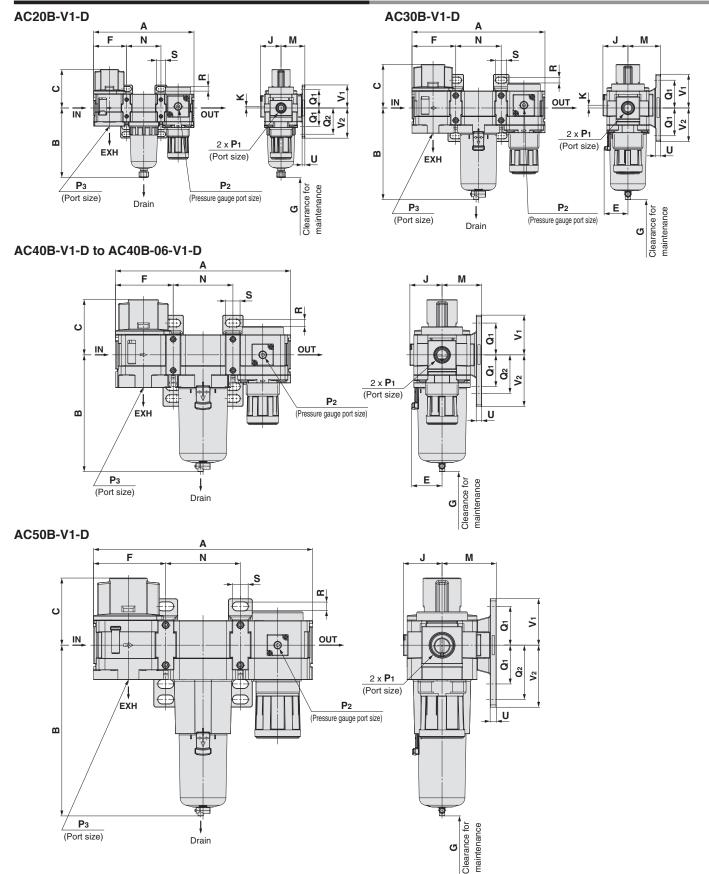
Air Combination AC20B-D to AC60B-D Series

								Standa	ard spe	ecificatio	ns									
Model															Bra	acket n	nount			
	<b>P</b> 1	P <sub>2</sub>	<b>P</b> 3	Α	В	С	Е	F	G	J	K	M	N	Q <sub>1</sub>	Q <sub>2</sub>	R	S	U	<b>V</b> 1	V <sub>2</sub>
AC20B-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	48.5	_	41.6	25	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30B-V-D	1/4, 3/8	1/8	1/4	167.4	115.4	55	30	55.1	35	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40B-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	69.7	38.4	72.6	40	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40B-06-V-D	3/4	1/8	1/2	235.4	149.1	71.7	38.4	77.6	40	35.5	_	50	80.2	40	55	9	18	7	50	65
AC50B-V-D	3/4, 1	1/8	1/2	282.4	220.1	86.5	_	93.1	30	45	_	70	96.2	50	70	11	20	8	60	80

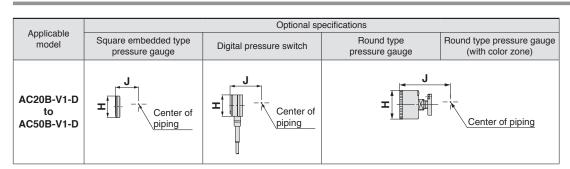
					Option	al specif	ications						Sem	i-standard	l specifica	tions	
Madal	Squ		Digital pr	essure	Round	type	Round		Round	· '	With	PC/PA	A bowl	Meta	l bowl		owl with gauge
Model		sure ige	swite	ch	pressure	gauge	(Semi-sta		(with cold		auto drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30B-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-V-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

# AC20B-D to AC60B-D Series

#### **Dimensions: With Pressure Relief 3-Port Valve (V1)**



Air Combination AC20B-D to AC60B-D Series



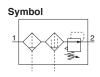
	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20B-V1-D	M5 x 0.8		Width across flats 14	8	1/8 Width across flats 14		
AC30B-V1-D to AC50B-V1-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Midth across flats 17	B	Width across flats 17	B	Midth across flats 17

								Standa	ard spe	ecificatio	ns									
Model															Bra	acket n	nount			
	P <sub>1</sub>	P <sub>2</sub>	<b>P</b> 3	Α	В	С	Е	F	G	J	K	M	N	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20B-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	48.5	_	41.6	25	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30B-V1-D	1/4, 3/8	1/8	1/4	167.4	115.4	55	30	55.1	35	31.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40B-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	69.7	38.4	72.6	40	40.5	_	50	75.2	40	55	9	18	7	50	65
AC40B-06-V1-D	3/4	1/8	1/2	235.4	149.1	71.7	38.4	77.6	40	40.5	_	50	80.2	40	55	9	18	7	50	65
AC50B-V1-D	3/4, 1	1/8	1/2	282.4	220.1	86.5	_	93.1	30	50	_	70	96.2	50	70	11	20	8	60	80

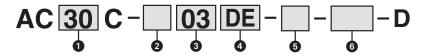
					Option	al specif	ications						Sem	i-standarc	specifica	itions	
Model	Squ		Digital pr	essure	Round	type	Round pressure	,,	Round	, ,	With	PC/PA	A bowl	Meta	l bowl		owl with gauge
Model	pres gai		swite	ch	pressure	gauge	(Semi-sta Z)	andard:	(with cold	0 0	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20B-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30B-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40B-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40B-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176
AC50B-V1-D	□28	51	□27.8	61.5	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5	259.9	228.6	226.9	222.5	227	242.5	247

# Air Filter + Mist Separator + Regulator

# AC20C-D to AC40C-D



#### **How to Order**



- $\cdot$  Option/Semi-standard: Select one each for  $\boldsymbol{a}$  to  $\boldsymbol{i}.$
- Option/Semi-standard symbol:

  When more than one specification is required, indicate in alphanumeric order.

Example) AC30C-F03DE1-16NR-D

	_	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
2			Pipe thread type	N*1	NPT	•	•	•
				F*2	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4		•	•
3			Port size	03	3/8		•	•
				04	1/2	_	_	•
				06	3/4		_	•
				+				
			Float type	Nil	Without auto drain		•	•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•
			I	+				
	*3			Nil	Without pressure gauge	-	•	•
4	Option*3		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	-	•	•
	g			G	Round type pressure gauge (with limit indicator)		•	•
		b		M	Round type pressure gauge (with color zone)	-	•	•
				E1 E2	Output: NPN output, Electrical entry: Wiring bottom entry		•	•
			Digital pressure switch	E2	Output: NPN output, Electrical entry: Wiring top entry	-	•	•
				E4	Output: PNP output, Electrical entry: Wiring bottom entry		•	-
				+	Output: PNP output, Electrical entry: Wiring top entry			
	<b>-</b>				William A. Harakan and			
	len		Pressure relief	Nil	Without attachment	_	•	•
6	Attachment	С	3-port valve	V	Mounting position: AF + AFM + AR + <b>V</b>	•	•	•
	¥			V1* <sup>7</sup>	Mounting position: $\mathbf{V}$ + AF + AFM + AR $\square$ K	•	•	•
				+				
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting		•	•
		u	Oet pressure	1	0.02 to 0.2 MPa setting	•	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		е	Bowl*9	6	Nylon bowl		•	•
	ard		Down	8	Metal bowl with level gauge		•	•
	and			С	With bowl guard	_	_*10	_*10
6	mi-standard			6C	With bowl guard (Nylon bowl)		_*11	_*11
	emi		I	+		¬		
	Ser		Air filter	Nil	With drain cock	-	•	•
		f	Mist separator	J*13	Drain guide 1/8	_	_	
			drain port*12	\A/+1/	Drain guide 1/4		•	•
				W*14	Drain cock with barb fitting (for Ø6 x Ø4 nylon tube)		•	•
				+	Delication to the			
		g	Exhaust mechanism	Nil	Relieving type		•	•
				N	Non-relieving type		•	•





#### AC30C-D

	_	_					0	
				Symbol	Description		Body size	
						20	30	40
	_	L .	Flavo diva stia a	Nil	Flow direction: Left to right	•	•	•
	Semi-standard	h	Flow direction	R	Flow direction: Right to left	•	•	•
	and			+				
6	i-st			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•
	Ser	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*17	O*17	O*17
	(0)			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18

- \*1 Drain guide is NPT1/8 (applicable to the AC20C-D) and NPT1/4 (applicable to the AC30C-D to AC40C-D). The auto drain port comes with a o3/8" One-touch fitting (applicable to the AC30C-D to AC40C-D).
- \*2 Drain guide is G1/8 (applicable to the AC20C-D) and G1/4 (applicable to the AC30C-D to AC40C-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 The regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Refer to chemical data on pages 68 and 75 for chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 A bowl guard is provided as standard equipment (nylon). \*12 The combination of float type auto drain C and D is not available.
- \*13 Without a valve function

- \*14 The combination of metal bowl 2 and 8 is not available.
- \*15 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to osi initially.

\*16 For options: E1, E2, E3, E4

This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)

- \*17 O: For the pipe thread type: NPT only
- \*18 \(\triangle:\) Select with options: E1, E2, E3, E4.

#### **Standard Specifications**

	Mo	odel		AC20C-D	AC30C-D	AC40C-D	AC40C-06-D
	Air Filte	r	[AF]	AF20-D	AF30-D	AF40-D	AF40-06-D
Component	Mist Se	parator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
	Regulat	or	[AR]	AR20-D	AR30-D	AR40-D	AR40-06-D
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gauge	port size	)* <sup>1</sup>	[AR]		1/	8	
Fluid					A	ir	
Ambient and flu	id temper	atures*2			−5 to 60°C (I	No freezing)	
Proof pressure					1.5 N	л Ра	
Max. operating	pressure				1.0 N	л Ра	
Auto drain mini	imum	N.C.	[AF/AFM]	0.1 MPa		0.15 MPa	
operating press	sure	N.O.	[AF/AFM]	_		0.1 MPa	
Set pressure ra	nge		[AR]		0.05 to 0	.85 MPa	
Max. flow capa	city*3		[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/r	nin (ANR)
Nominal filtration	on roting!	:4	[AF]		5 μ	ım	
Nominal miran	on raung		[AFM]		0.3 μm (99.9% filte	ered particle size)	
Outlet side oil mis	t concentra	tion* <sup>5, *6</sup>	[AFM]		Max. 1.0 mg/n	n³ (≈ 0.8 ppm)	
Compressed ai	r purity c	ass*7			ISO 8573-1:20	10 [ 3 : 4 : 3 ]*8	
Drain capacity			[AF/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>
Bowl material			[AF/AFM]		Polycar	bonate	
Bowl guard			[AF/AFM]	Semi-standard (Steel)		Standard (Polycarbonate)	
Construction			[AR]		Relievir	ng type	
Weight				0.38 kg	0.75 kg	1.42 kg	1.54 kg

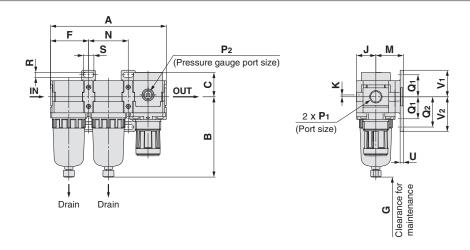
- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- \*2 -5 to 50°C for the products with the digital pressure switch
- \*3 Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity The maximum flow capacity varies depending on the inlet pressure. Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side.
- \*4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- \*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m³, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable
- \*6 The bowl seal and other O-rings are slightly lubricated.
  \*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes.
- For details on this standard, refer to page 110.
- \*8 The compressed air quality class on the inlet side is [7:4:4].



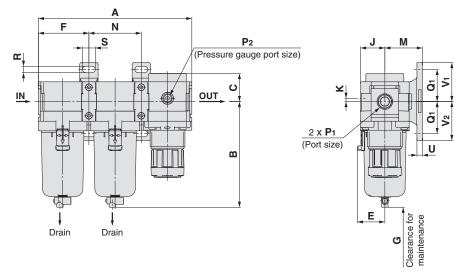
# AC20C-D to AC40C-D Series

#### **Dimensions**

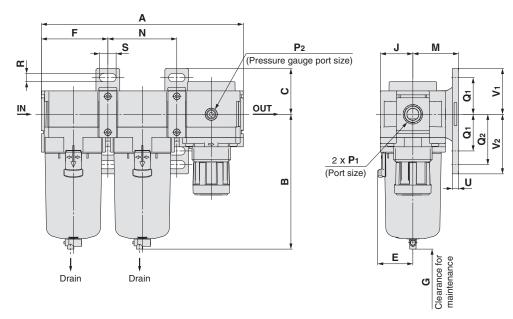
#### AC20C-D



#### AC30C-D



#### AC40C-D to AC40C-06-D



#### Optional specifications Applicable model Round type pressure gauge Round type pressure gauge (with color zone) Square embedded type Digital pressure switch pressure gauge

Center of

piping

AC20C-D to

AC40C-06-D

Center of

piping

Air Combination AC20C-D to AC40C-D Series

Center of piping

	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	wl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20C-D	M5 x 0.8		1/8 Width across flats 14	B	1/8 Width across flats 14		
AC30C-D to AC40C-06-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	1/4 Width across flats 17	B	1/4 Width across flats 17

							Star	ndard s	specifica	ations									
Model														Bra	acket n	nount			
	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	Е	F	G	J	K	М	N	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	<b>V</b> 2
AC20C-D	1/8, 1/4	1/8	126.4	87.6	26.5	_	41.6	45	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-D	1/4, 3/8	1/8	167.4	115.4	30.5	30	55.1	50	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40C-D	1/4, 3/8, 1/2	1/8	220.4	147.1	35.5	38.4	72.6	75	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40C-06-D	3/4	1/8	235.4	149.1	35.5	38.4	77.6	75	35.5	_	50	80.2	40	55	9	18	7	50	65

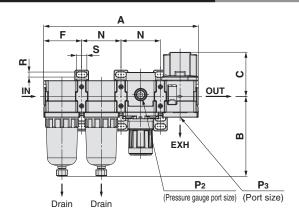
					Option	al speci	fications						Semi	-standard	specifica	ations	
Model	Squ embe	are dded	Digital pr	essure	Round	type	Round pressure		Round	,,	With	PC/PA	bowl	Meta	l bowl	11110100110	owl with gauge
Wodei	, , ,	ressure uge	swit	ch	pressure	gauge	(Semi-sta Z)		(with cold	0 0	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

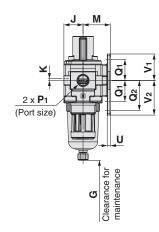


#### AC20C-D to AC40C-D Series

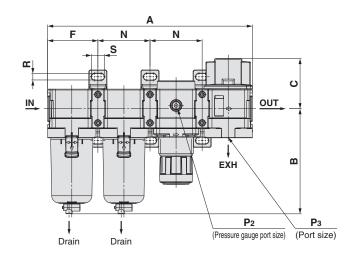
#### **Dimensions: With Pressure Relief 3-Port Valve (V)**

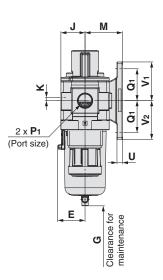
#### AC20C-V-D



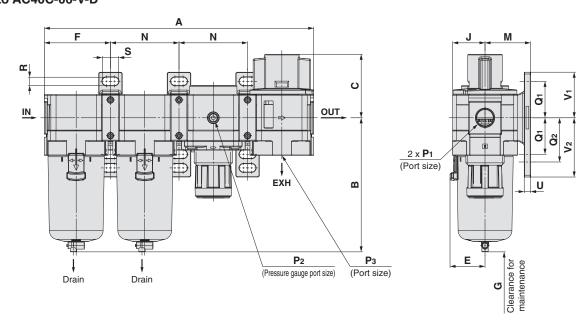


#### AC30C-V-D

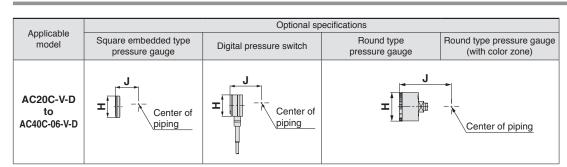




#### AC40C-V-D to AC40C-06-V-D



Air Combination AC20C-D to AC40C-D Series



	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20C-V-D	M5 x 0.8		Midth across flats 14	8	1/8 Width across flats 14		
AC30C-V-D to AC40C-06-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Width across flats 17	B	Midth across flats 17

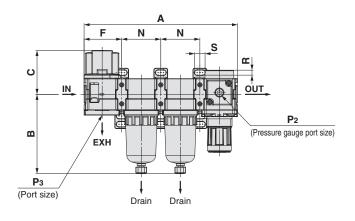
								Standa	ard spe	ecification	ons									
Model															Bra	acket n	nount			
	P <sub>1</sub>	P <sub>2</sub>	<b>P</b> 3	Α	В	С	Е	F	G	J	K	M	N	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20C-V-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	_	41.6	40	21	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40C-V-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40C-06-V-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	35.5	_	50	80.2	40	55	9	18	7	50	65

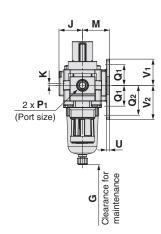
					Option	al specit	ications						Sem	i-standard	d specifica	itions	
Model	Squ	are led type	Digital pr	essure	Round	type	Round pressure		Round	· '	With	PC/PA	A bowl	Meta	l bowl	Metal b	owl with gauge
Model		sure	swite	ch	pressure	gauge	(Semi-sta	andard:	(with cold	0 0		With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

#### AC20C-D to AC40C-D Series

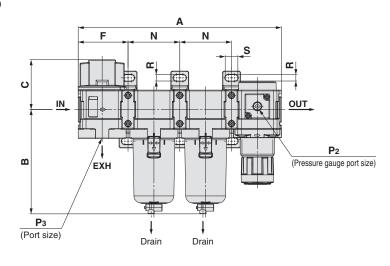
#### **Dimensions: With Pressure Relief 3-Port Valve (V1)**

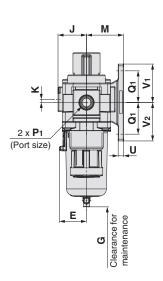
#### AC20C-V1-D



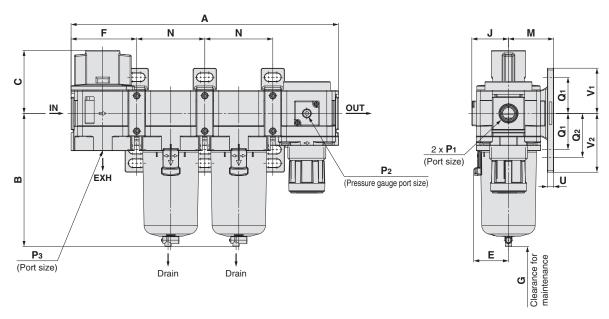


#### AC30C-V1-D





#### AC40C-V1-D to AC40C-06-V1-D



Air Combination AC20C-D to AC40C-D Series

#### Optional specifications Applicable Square embedded type Round type Round type pressure gauge model Digital pressure switch pressure gauge pressure gauge (with color zone) AC20C-V1-D to Center of Center of AC40C-06-V1-D piping Center of piping piping

	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20C-V1-D	M5 x 0.8		1/8 Width across flats 14	8	1/8 Width across flats 14		
AC30C-V1-D to AC40C-06-V1-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Width across flats 17	a a	m 1/4 Width across flats 17

								Standa	ard spe	ecification	ns									
Model															Bra	acket n	nount			
	P <sub>1</sub>	P <sub>2</sub>	<b>P</b> 3	Α	В	С	Е	F	G	J	K	М	N	Q <sub>1</sub>	Q2	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20C-V1-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	_	41.6	40	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V1-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	31.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40C-V1-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	40.5	_	50	75.2	40	55	9	18	7	50	65
AC40C-06-V1-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	40.5	_	50	80.2	40	55	9	18	7	50	65

					Option	al specit	ications						Sem	i-standard	specifica	itions	
Model	Squ		Digital pr	essure	Round	type	Round pressure		Round	· · ·	With	PC/PA	A bowl	Metal	l bowl		owl with gauge
Wodel	pres gau		swite	ch	pressure	gauge	(Semi-sta Z)	andard:	(with cold	0 0	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

## Filter Regulator + Mist Separator

# AC20D-D to AC40D-D

# Symbol 1 2

#### **How to Order**



- $\cdot$  Option/Semi-standard: Select one each for  $\boldsymbol{a}$  to  $\boldsymbol{i}.$
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AC30D-F03DE1-16NR-D

	_	_					0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Rc		•	•
2		ı	Pipe thread type	N*1	NPT	•	•	•
			, ,,	<b>F</b> *2	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
3			Port size	03	3/8	T -	•	•
				04	1/2	_	_	•
				06	3/4		_	•
				+				
			Float type	Nil	Without auto drain	•	•	•
		а	auto drain	C*4	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•
				+				
	*3			Nil	Without pressure gauge	•	•	•
4	löi		Pressure gauge*6	E	Square embedded type pressure gauge (with limit indicator)	•	•	•
	Option*3			G	Round type pressure gauge (with limit indicator)	-	•	•
		b		M	Round type pressure gauge (with color zone)	•	•	•
				E1 E2	Output: NPN output, Electrical entry: Wiring bottom entry	-	•	•
			Digital pressure switch		Output: NPN output, Electrical entry: Wiring top entry	•	•	•
				E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•
				<b>E4</b>	Output: PNP output, Electrical entry: Wiring top entry			•
	<b>—</b>				Mrs			
	len		Drocoure relief	Nil	Without attachment	•	•	•
6	Attachment	С	Pressure relief 3-port valve	V	Mounting position: AW + AFM + <b>V</b>	•	•	•
	A			V1* <sup>7</sup>	Mounting position: <b>V</b> + AW□K + AFM	•	•	•
				+				
		d	Set pressure*8	Nil	0.05 to 0.85 MPa setting	•	•	•
		u	Oet pressure	1	0.02 to 0.2 MPa setting		•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		е	Bowl*9	6	Nylon bowl	_	•	•
				8	Metal bowl with level gauge		.110	.10
	ᄝ			С	With bowl guard	•	_*10 _*11	-*10 -*11
	lda			6C	With bowl guard (Nylon bowl)		-*''	-*''
6	star			+ Nil	With drain and			
	Semi-standard		Filter regulator		With drain cock Drain guide 1/8	-	•	•
	Se	f	Mist separator	<b>J</b> * <sup>13</sup>	Drain guide 1/4		_	•
			drain port*12	<b>W</b> *14	Drain guide 1/4  Drain cock with barb fitting (for Ø6 x Ø4 nylon tube)	+	•	•
				+	Drain cook with barb litting (for 80 X 84 Hylon tube)		•	•
				Nil	Relieving type	•	•	
		g	Exhaust mechanism	N	Non-relieving type		•	
				+			-	•
				Nil	Flow direction: Left to right		•	•
		h	Flow direction	R	Flow direction: Right to left		•	•

#### Air Combination AC20D-D to AC40D-D Series



#### AC30D-D

	_		Symbol	Description		1 Body size	
					20	30	40
dard			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•
-standard	i	Unit	<b>Z</b> *15	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O* <sup>17</sup>	○*17	O* <sup>17</sup>
Semi-			<b>ZA</b> *16	Digital pressure switch: With unit selection function	△*18	△*18	△*18

- \*1 Drain guide is NPT1/8 (applicable to the AC20D-D) and NPT1/4 (applicable to the AC30D-D to AC40D-D). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AC30D-D to AC40D-D).
- \*2 Drain guide is G1/8 (applicable to the AC20D-D) and G1/4 (applicable to the AC30D-D to AC40D-D).
- \*3 Options G and M are not assembled and supplied loose at the time of shipment.
- \*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*5 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*6 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 The filter regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

  \*9 Refer to chemical data on pages 75 and 109 for
- chemical resistance of the bowl.
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- \*11 A bowl guard is provided as standard equipment (nylon).
- $\ast 12\,$  The combination of float type auto drain C and D is

- \*13 Without a valve function
- \*14 The combination of metal bowl 2 and 8 is not available.
- \*15 For the pipe thread type: NPT This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*16 For options: E1, E2, E3, E4 This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use
- \*17 O: For the pipe thread type: NPT only \*18 \(\triangle\): Select with options: E1, E2, E3, E4.

#### **Standard Specifications**

	Me	odel		AC20D-D	AC30D-D	AC40D-D	AC40D-06-D
0	Filter Re	egulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D
Component	Mist Se	parator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
Port size				1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gaug	e port siz	e*1	[AW]		1/	8	
Fluid					A	ir	
Ambient and fl	uid temper	atures*2			−5 to 60°C (I	No freezing)	
Proof pressure	)				1.5 N	ЛРa	
Max. operating	pressure	!			1.0 M	//Pa	
Auto drain mir	imum	N.C.	[AW/AFM]	0.1 MPa		0.15 MPa	
operating pres	sure	N.O.	[AW/AFM]	_		0.1 MPa	
Set pressure r	ange		[AW]		0.05 to 0	.85 MPa	
Max. flow capa	city*3		[AFM]	200 L/min (ANR)	450 L/min (ANR)	1100 L/r	nin (ANR)
Nominal filtrat	ion rating	×4	[AW]		5 μ	m	
Nominal milial	lon rating		[AFM]		0.3 μm (99.9% filte	ered particle size)	
Outlet side oil mi	st concentra	ation*5, *6	[AFM]		Max. 1.0 mg/m	n³ (≈ 0.8 ppm)	
Compressed a	ir purity c	lass* <sup>7</sup>			ISO 8573-1:20 <sup>-</sup>	10 [ 3 : 4 : 3 ]*8	
Drain capacity			[AW/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>
Bowl material			[AW/AFM]		Polycar	bonate	
Bowl guard			[AW/AFM]	Semi-standard (Steel)	-	Standard (Polycarbonate)	
Construction			[AW]		Relievir	ng type	
Weight				0.30 kg	0.58 kg	1.12 kg	1.21 kg

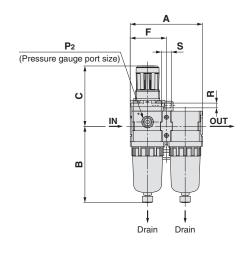
- \*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
- \*2 -5 to 50°C for the products with the digital pressure switch
- \*3 Mist separator inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity The maximum flow capacity varies depending on the inlet pressure. Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side.
- \*4 For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above
- Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable
- \*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m³, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are
- \*6 The bowl seal and other O-rings are slightly lubricated.
  \*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air Part 1: Contaminants and purity classes. For details on this standard, refer to page 110.
- \*8 The compressed air quality class on the inlet side is [ 7 : 4 : 4 ].

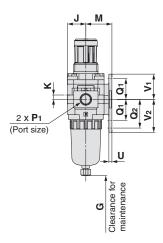


#### AC20D-D to AC40D-D Series

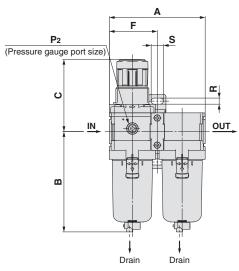
#### **Dimensions**

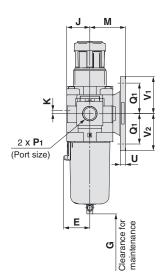
#### AC20D-D



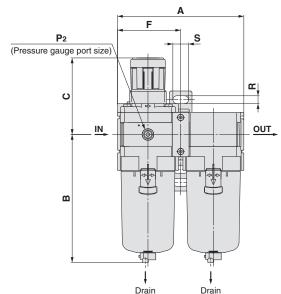


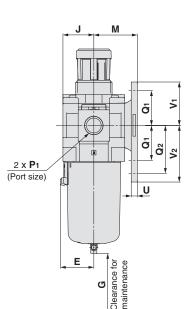
#### AC30D-D



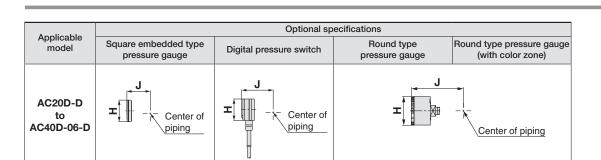


#### AC40D-D to AC40D-06-D





Air Combination AC20D-D to AC40D-D Series



	Optional specifications			Semi-stand	dard		
Applicable		PC/PA bo	wl	Met	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20D-D	M5 x 0.8		Midth across flats 14	B	1/8 Width across flats 14		
AC30D-D to AC40D-06-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	1/4 Width across flats 17	B	Midth across flats 17

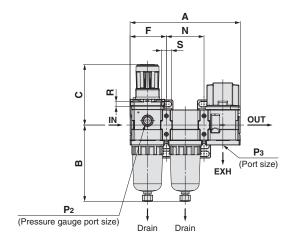
							Standa	rd spec	ification	ns								
Model														Brack	et mour	it		
	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	Е	F	G	J	K	М	Q <sub>1</sub>	Q <sub>2</sub>	R	S	U	V <sub>1</sub>	<b>V</b> 2
AC20D-D	1/8, 1/4	1/8	83.2	87.6	71.8	_	41.6	45	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30D-D	1/4, 3/8	1/8	110.2	115.3	86.5	30	55.1	55	26.5	3.5	41	35	_	7	14	6	42.5	42.5
AC40D-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	80	35.5	_	50	40	55	9	18	7	50	65
AC40D-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	80	35.5	_	50	40	55	9	18	7	50	65

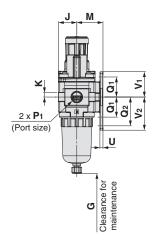
					Option	al specif	fications						Semi	-standard	l specifica	ations	
Model	Squ embe	uare edded	Digital pr	essure	pressure gauge (Semi-standard: pressure g		,,	With	PC/PA	A bowl	Metal	l bowl	Metal be	owl with gauge			
Wodel		ressure uge	swite	ch	pressure	gauge		emi-standard: Z) (with color zone)			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

### AC20D-D to AC40D-D Series

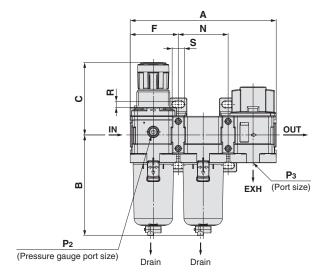
#### **Dimensions: With Pressure Relief 3-Port Valve (V)**

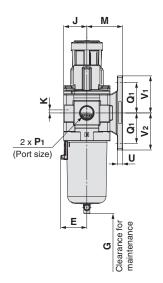
#### AC20D-V-D



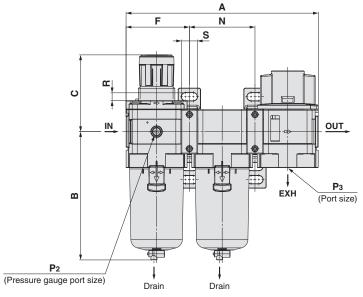


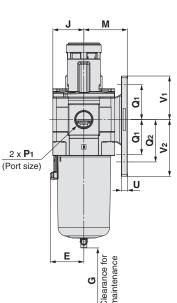
AC30D-V-D



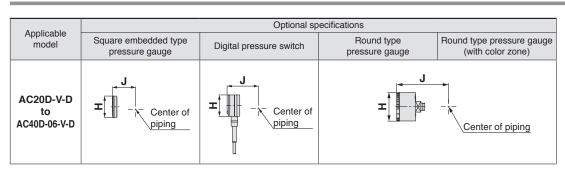


#### AC40D-V-D to AC40D-06-V-D





Air Combination AC20D-D to AC40D-D Series



	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20D-V-D	M5 x 0.8		Midth across flats 14	B	1/8 Width across flats 14		
AC30D-V-D to AC40D-06-V-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Midth across flats 17	B	Midth across flats 17

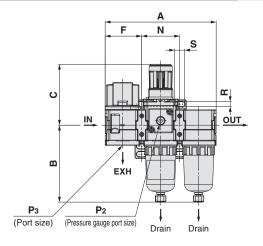
								Standa	ard spe	ecificatio	ns									
Model															Bra	acket n	nount			
	P <sub>1</sub>	P <sub>2</sub>	<b>P</b> 3	Α	В	С	Е	F	G	J	K	М	N	Q <sub>1</sub>	Q <sub>2</sub>	R	S	U	V <sub>1</sub>	V <sub>2</sub>
AC20D-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	_	41.6	40	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	26.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40D-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	35.5	_	50	75.2	40	55	9	18	7	50	65
AC40D-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	35.5	_	50	80.2	40	55	9	18	7	50	65

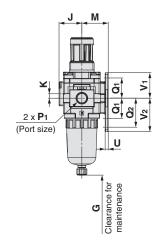
					Option	al specif	fications						Sem	i-standard	l specifica	itions	
Model	Squ	are led type	Digital pr	essure	Round	type	Round pressure	, i	Round	· '	With	PC/PA	A bowl	Meta	bowl	Metal be	owl with gauge
Model	pressure gauge  H J	swite	ch	pressure	gauge	(Semi-sta Z)	andard:	pressure (with cold			With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V-D	□28	27	□27.8	37.5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V-D	□28	32.5	□27.8	43	ø37.5	63	ø37.5	64	ø37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

#### AC20D-D to AC40D-D Series

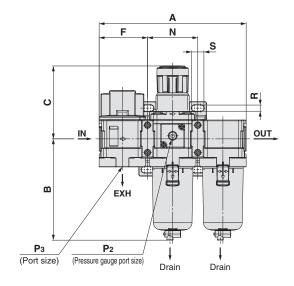
#### **Dimensions: With Pressure Relief 3-Port Valve (V1)**

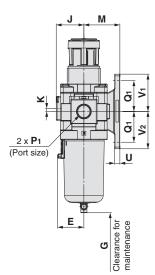




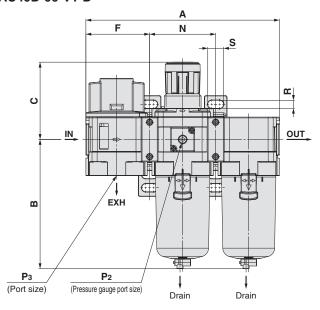


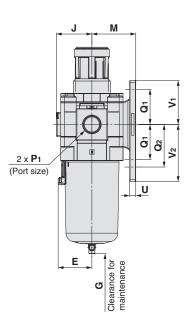
AC30D-V1-D



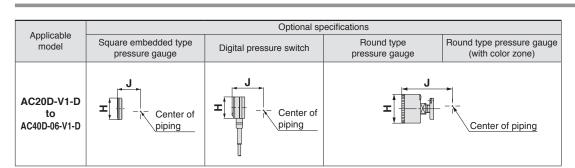


#### AC40D-V1-D to AC40D-06-V1-D





Air Combination AC20D-D to AC40D-D Series



	Optional specifications			Semi-stand	lard		
Applicable		PC/PA bo	wl	Me	tal bowl	Metal bowl	with level gauge
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
AC20D-V1-D	M5 x 0.8		Midth across flats 14	B	1/8 Width across flats 14		
AC30D-V1-D to AC40D-06-V1-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	1/4 Width across flats 17	B	Width across flats 17	a a	Midth across flats 17

								Standa	ard spe	ecificatio	ns									
Model															Bra	acket r	nount			
	P1	P <sub>2</sub>	<b>P</b> 3	Α	В	С	Е	F	G	J	K	М	N	Q <sub>1</sub>	Q <sub>2</sub>	R	S	U	V <sub>1</sub>	V2
AC20D-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	_	41.6	40	26	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V1-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	31.5	3.5	41	57.2	35	_	7	14	6	42.5	42.5
AC40D-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	40.5	_	50	75.2	40	55	9	18	7	50	65
AC40D-06-V1-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	40.5	_	50	80.2	40	55	9	18	7	50	65

					Option	al specif	fications						Sem	i-standard	d specifica	ations	
Model	Squ		Digital pr	essure	Round	type	Round pressure	,,	Round	· '	With	PC/PA	A bowl	Meta	l bowl	Metal be	owl with gauge
	pres gau		swite	ch	pressure	gauge	(Semi-sta Z)	andard:	pressure (with cold	0 0	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V1-D	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V1-D	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69	ø37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V1-D	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78	ø42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V1-D	□28	41.5	□27.8	52	ø42.5	73	ø42.5	73	ø42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

# AC-D Series Option / Accessory / Attachment Part No. List

							Par	t no.		
					For AC20-D	For AC30-D	For AC40-D	For AC40-06-D	For AC50-D	For AC60-D
				Model	For AC20A-D	For AC30A-D	For AC40A-D	For AC40A-06-D	For AC50A-D	For AC60A-D
Section					For AC20B-D	For AC30B-D	For AC40B-D	For AC40B-06-D	For AC50B-D	For AC60B-D
					For AC20C-D	For AC30C-D	For AC40C-D	For AC40C-06-D	-	-
	Des	cription			For AC20D-D	For AC30D-D	For AC40D-D	For AC40D-06-D		
			Star	ndard		.0-□01MS	101701022	K50-MP1.	0-□01MS	
		Round type		MPa setting		.4-□01MS		K50-MP0.		
				MPa setting		.7-□01MS		K50-MP0.		
	*1	Daniel bion		ndard		□01-L-X30		G46-P10-		
	Pressure	Round type	0.02 to 0.2	MPa setting	G36-P4-	01-L-X30		G46-P4-□	01-L-X30	
	gauge	(with color zone)	0.02 to 0.4	MPa setting	G36-P7-	□01-L-X30		G46-P7-	01-L-X30	
	• •	Square	Star	ndard	R, G thr	ead: GC3-10AS-E	NPT: GC3-P10A	S-X30 [136150A p	ressure gauge cov	er only]
Option		embedded type <sup>*2</sup>	0.02 to 0.2	MPa setting	R, G th	read: GC3-4AS-D	NPT: GC3-P4AS	S-X30 [136150A pre	essure gauge cove	er only]
		enibedued type	0.02 to 0.4	MPa setting	R, G th	read: GC3-7AS-E	NPT: GC3-P7AS	S-X30 [136150A pre	essure gauge cove	er only]
			NPN output, Wi	ring bottom entry		ISE35-N-25	-□LA-X523 [ISE35	5-N-25-□ (switch b	ody only)] <sup>*4</sup>	
	Digital	pressure	NPN output, V	Viring top entry		ISE35-R-25	5-□LA-X523 [ISE35	5-R-25-□ (switch b	ody only)] <sup>*4</sup>	
	switch	1*3	PNP output, Wi	ring bottom entry		ISE35-N-65	-□LA-X523 [ISE35	5-N-65-□ (switch b	ody only)]*4	
			PNP output, V	Viring top entry		ISE35-R-65	-□LA-X523 [ISE35	-R-65-□ (switch b	ody only)]*4	
	Float t	уре	N	.c.	AD27(-Z)-D	AD37(N-Z)-D		AD47(1	N-Z)-D	
	auto d	rain <sup>*5</sup>	N	.0.	-	AD38(N-Z)-D		AD48(1	N-Z)-D	
	Space	r		p. <b>50</b>	Y200-D	Y300-D	Y400-D	Y500-D	Y60	0-D
Accessory	Space	r with bracke	t	p. <b>50</b>	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600	)T-D
					VIII000	VIII000	VHS40-□02-D		VIII050 🗆00 5	
	Pressu	re relief 3-port	valve*6, *7	p. <b>51</b>	VHS20-□01-D	VHS30-□02-D	VHS40-□03-D	VHS40-□06-D	VHS50-□06-D	_
					VHS20-□02-D	VHS30-□03-D	VHS40-□04-D		VHS50-□10-D	
			-				E400-□02-D		E600-[	□06-D
		** *-			E200-□01-D	E300-□02-D	E400-□03-D	E500-□06-D	E600-[	
	Piping	adapter*6, *7		p. <b>52</b>	E200-□02-D	E300-□03-D	E400-□04-D	E500-□10-D	E600-[	
					E200-□03-D	E300-□04-D	E400-□06-D		E600-[	
						E300L-□01-D	E400L-□02-D		E600L-	
	I -chai	oed piping ad	antor*6, *7	p. <b>53</b>	E200L-□01-D	E300L-□01-D	E400L-□02-D	E500L-□04-D	E600L-	
	L-Sila	sed piping ad	apter	p. 00	E200L-□02-D	E300L-□02-D	E400L-□03-D	E500L-□06-D	E600L-	
						E300T-□01-D	E400E-□04-D		E600T-	
	Tahan	ed piping ad	*6. *7	p. <b>54</b>	E200T-□01-D	E300T-□01-D	E400T-□02-D	E500T-□04-D	E600T-	
	i-snap	ed piping ad	apter -	p. <b>34</b>	E200T-□02-D	E300T-□02-D	E400T-□03-D	E500T-□06-D	E600T-	
						E3001-□03-D	E4001-L04-D	V540 □00 B	E0001-	⊔וט-ט
					V040 □04 B	Y310-□01-D	Y410-□02-D	Y510-□02-D	Y610-	□03-D
				Standard	Y210-□01-D	Y310-□02-D	Y410-□03-D	Y510-□03-D	Y610-	□04-D
					Y210-□02-D	Y310-□03-D	Y410-□04-D	Y510-□04-D	Y610-	□06-D
	T-spac	er <sup>*6, *7</sup>	p. <b>55</b>					Y510-□06-D		
				Slim type	Y210-□01-1-D	Y310-□01-1-D	Y410-□02-1-D	Y510-□02-1-D	Y610-□	
					Y210-□02-1-D	Y310-□02-1-D	Y410-□03-1-D	Y510-□03-1-D	Y610-□	04-1-D
			-							
Attachment						Y34-□01-D	Y44-□02-D	Y54-□02-D	Y64-□	03-D
				Standard	Y24-□01-D	Y34-□02-D	Y44-□03-D	Y54-□03-D	Y64-	
					Y24-□02-D	Y34-□03-D	Y44-□04-D	Y54-□04-D	Y64-□	
	Cuana							Y54-□06-D		
	Cross	spacer*6, *7	p. <b>56</b>			I	1	1		
	Cross	spacer*6, *7	p. <b>56</b>	Front and		Y34-□01-1-D	Y44-□02-1-D	Y54-□03-1-D		
	Cross	spacer*6, *7	p. <b>56</b>	Front and	Y24-□01-1-D	Y34-□01-1-D	Y44-□02-1-D	Y54-□03-1-D		_
	Cross	spacer*6,*7	p. <b>56</b>	back port	Y24-□02-1-D	Y34-□02-1-D	Y44-□03-1-D	Y54-□04-1-D	-	-
	Cross	spacer*6,*7	p. <b>56</b>		Y24-□02-1-D			l I		-
	Cross	spacer* <sup>6, *7</sup>	p. <b>56</b>	back port selectable type	Y24-□02-1-D	Y34-□02-1-D Y34-□03-1-D	Y44-□03-1-D Y44-□04-1-D	Y54-□04-1-D Y54-□06-1-D	IS10M	- I-60-D
		spacer*6, *7	p. 56	back port	Y24-□02-1-D	Y34-□02-1-D	Y44-□03-1-D	Y54-□04-1-D	IS10M	-60-D
				back port selectable type	Y24-□02-1-D IS10M-20-D	Y34-□02-1-D Y34-□03-1-D	Y44-□03-1-D Y44-□04-1-D	Y54-□04-1-D Y54-□06-1-D	IS10M	
				back port selectable type Standard	Y24-□02-1-D IS10M-20-D	Y34-□02-1-D Y34-□03-1-D IS10M-30-D IS10M-30-1-D	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D	Y54-□04-1-D Y54-□06-1-D IS10M-50-D IS10M-50-1-D IS10T-50-□02-D	IS10M-	60-1-D
	Pressi	ure switch*7		back port selectable type Standard Slim type	Y24-□02-1-D IS10M-20-D IS10M-20-1-D IS10T-20-□01-D	Y34-\_02-1-D Y34-\_03-1-D IS10M-30-D IS10M-30-1-D IS10T-30-\_01-D	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D	Y54-□04-1-D Y54-□06-1-D IS10M-50-D IS10M-50-1-D IS10T-50-□02-D IS10T-50-□03-D	IS10M-	60-1-D D-□03-D
	Pressi	ure switch* <sup>7</sup>		back port selectable type Standard	Y24-□02-1-D IS10M-20-D IS10M-20-1-D	Y34-\(\times \)2-1-D Y34-\(\times \)3-1-D IS10M-30-D IS10M-30-1-D IS10T-30-\(\times \)1-D IS10T-30-\(\times \)2-D	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D IS10T-40-□03-D	Y54-□04-1-D Y54-□06-1-D IS10M-50-D IS10M-50-1-D IS10T-50-□02-D IS10T-50-□03-D IS10T-50-□04-D	IS10M- IS10T-60 IS10T-60	60-1-D D-□03-D D-□04-D
	Pressi	ure switch*7		back port selectable type Standard Slim type	Y24-□02-1-D IS10M-20-D IS10M-20-1-D IS10T-20-□01-D	Y34-\_02-1-D Y34-\_03-1-D IS10M-30-D IS10M-30-1-D IS10T-30-\_01-D	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D IS10T-40-□03-D	Y54-□04-1-D Y54-□06-1-D IS10M-50-D IS10M-50-1-D IS10T-50-□02-D IS10T-50-□03-D	IS10M-	60-1-D D-□03-D D-□04-D
	Pressi Pressi with T	ure switch*7		back port selectable type Standard Slim type	Y24-□02-1-D IS10M-20-D IS10M-20-1-D IS10T-20-□01-D IS10T-20-□02-D	Y34-\(\text{\omega}\)2-1-D Y34-\(\text{\omega}\)3-1-D IS10M-30-D IS10M-30-1-D IS10T-30-\(\text{\omega}\)1-D IS10T-30-\(\text{\omega}\)2-D	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D IS10T-40-□03-D IS10T-40-□04-D	Y54-□04-1-D Y54-□06-1-D IS10M-50-D IS10M-50-1-D IS10T-50-□02-D IS10T-50-□03-D IS10T-50-□04-D IS10T-50-□06-D	IS10M- IS10T-60 IS10T-60	60-1-D 0-\( \sigma 03-D \) 0-\( \sigma 04-D \) 0-\( \sigma 06-D \)
	Pressi with T	ure switch*7  ure switch -spacer*6,*7  ure switch -shaped pipir	p. 57	back port selectable type Standard Slim type	Y24-□02-1-D  IS10M-20-D  IS10M-20-1-D  IS10T-20-□01-D  IS10T-20-□02-D  IS10L-20-□01-D	Y34-\(\text{\tin\text{\texi}\text{\text{\text{\text{\text{\texi\text{\text{\text{\text{\texit{\texi\}\text{\text{\ti}\text{\text{\text{\text{\text{\ti}}\text{\text{\text{\tex	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D IS10T-40-□04-D IS10L-40-□02-D IS10L-40-□03-D	Y54-□04-1-D Y54-□06-1-D IS10M-50-D IS10M-50-1-D IS10T-50-□02-D IS10T-50-□04-D IS10T-50-□04-D IS10T-50-□06-D IS10L-50-□04-D	IS10M- IS10T-60 IS10T-60	60-1-D 0-\( \text{03-D} \) 0-\( \text{04-D} \) 0-\( \text{06-D} \) 0-\( \text{04-D} \)
	Pressi With T	ure switch*7  ure switch -spacer*6,*7  ure switch -shaped pipir	p. 57	back port selectable type Standard Slim type	Y24-□02-1-D IS10M-20-D IS10M-20-1-D IS10T-20-□01-D IS10T-20-□02-D	Y34-\(\text{\tin\text{\texi}\text{\text{\texit{\tex{\text{\texi{\text{\text{\texi\text{\texit{\texi\}\text{\text{\ti}\text{\text{\text{\texi{\texi{\texi{\texi{\texi{\texit{\	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D IS10T-40-□04-D IS10L-40-□02-D IS10L-40-□03-D	Y54-□04-1-D Y54-□06-1-D IS10M-50-D IS10M-50-1-D IS10T-50-□02-D IS10T-50-□03-D IS10T-50-□04-D IS10T-50-□06-D	IS10M- IS10T-6( IS10T-6( IS10T-6(	60-1-D  0-03-D 0-04-D 0-06-D  0-06-D 0-06-D
	Pressi with T	ure switch*7  ure switch -spacer*6,*7  ure switch -shaped pipir	p. 57	back port selectable type Standard Slim type	Y24-□02-1-D  IS10M-20-D  IS10M-20-1-D  IS10T-20-□01-D  IS10T-20-□02-D  IS10L-20-□01-D  IS10L-20-□02-D	Y34-\( \text{02-1-D} \) Y34-\( \text{03-1-D} \) IS10M-30-D  IS10M-30-1-D  IS10T-30-\( \text{01-D} \) IS10T-30-\( \text{02-D} \) IS10T-30-\( \text{03-D} \) IS10L-30-\( \text{03-D} \) IS10L-30-\( \text{03-D} \)	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D IS10T-40-□04-D IS10L-40-□02-D IS10L-40-□03-D	Y54-□04-1-D Y54-□06-1-D IS10M-50-D IS10M-50-1-D IS10T-50-□02-D IS10T-50-□04-D IS10T-50-□04-D IS10T-50-□06-D IS10L-50-□04-D	IS10M- IS10T-6( IS10T-6( IS10L-6( IS10L-6(	60-1-D  0-03-D  0-04-D  0-06-D  0-06-D  0-06-D  0-010-D  0-010-D
	Pressi with T	ure switch*7  ure switch -spacer*6,*7  ure switch -shaped pipir	p. 57	back port selectable type  Standard  Slim type  p. 58	Y24-□02-1-D  IS10M-20-D  IS10M-20-1-D  IS10T-20-□01-D  IS10L-20-□01-D  IS10L-20-□01-D  IS10L-20-□01-D	Y34-\(\text{\te\tint{\text{\text{\text{\text{\text{\text{\text{\tinte\tint{\tex{\texit{\text{\text{\text{\text{\ti}}\text{\text{\text{\tet	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D IS10T-40-□04-D IS10L-40-□02-D IS10L-40-□03-D IS10L-40-□03-D IS10L-40-□04-D	Y54-□04-1-D Y54-□06-1-D  IS10M-50-D  IS10M-50-1-D  IS10T-50-□02-D IS10T-50-□04-D IS10T-50-□06-D  IS10L-50-□04-D IS10L-50-□06-D	IS10M- IS10T-6( IS10T-6( IS10L-6( IS10L-6( IS10L-6(	60-1-D  D03-D D04-D D06-D D04-D D06-D D06-D D06-D D06-D
	Pressi with T Pressi with L adapte	ure switch*7  ure switch -spacer*6,*7  ure switch -shaped pipir	<b>p. 57</b>	back port selectable type Standard Slim type	Y24-□02-1-D  IS10M-20-D  IS10M-20-1-D  IS10T-20-□01-D  IS10T-20-□02-D  IS10L-20-□01-D  IS10L-20-□02-D	Y34-\(\text{\te\tint{\texit{\text{\text{\text{\text{\text{\text{\text{\text{\text{\texit{\text{\text{\	Y44-□03-1-D Y44-□04-1-D IS10M-40-D IS10M-40-1-D IS10T-40-□02-D IS10T-40-□04-D IS10L-40-□02-D IS10L-40-□03-D IS10L-40-□04-D IS10L-40-□04-D IS10E-40-□02-D	Y54-□04-1-D Y54-□06-1-D  IS10M-50-D  IS10M-50-1-D  IS10T-50-□02-D IS10T-50-□03-D IS10T-50-□04-D IS10T-50-□04-D IS10L-50-□04-D IS10L-50-□06-D	IS10M- IS10T-6( IS10T-6( IS10T-6( IS10L-6( IS10L-6( IS10L-6(	60-1-D  D03-D D04-D D06-D D06-D D06-D D10-D D06-D D10-D

<sup>\*1 □</sup> in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Gauges are dual scale psi/MPa.

<sup>\*7</sup> Separate spacers are required for attaching modular unit.



 $<sup>^{*}2</sup>$  Including one o-ring and 2 mounting screws.

<sup>\*3</sup> Lead wire with connector (2m), adapter, lock pin, o-ring (1 pc.), mounting screws (2 pcs.) are included. []: switch body only.

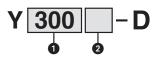
<sup>\*4 □</sup> in part numbers for a digital pressure switch indicates unit display option. No indication is necessary for unit selectable type with MPa default; indicate P for unit selectable type with psi default; indicate M for fixed MPa display

<sup>\*5</sup> Minimum operation pressure: N.O. type - 0.1 MPa; N.C. type - 0.1 MPa (AD27) and 0.15 MPa (AD37/AD47). Insert characters in () when psi/oF unit display specifications and inch size drain port is required.

<sup>\*6 ☐</sup> in attachment part numbers indicates a pipe thread type. No indication is necessary for Rc thread; however, indicate N for NPT thread and F for G thread.

# **Accessories** (Spacer / Spacer with Bracket)

#### Spacer / Spacer with Bracket



		Symbol	Description
		Nil	Spacer
2	Bracket	Т	Spacer with bracket

		0		
	Body siz	e [Applicable	AC size]	
<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	<b>600</b> [AC50/AC60]
•	•	•	•	•
•	•	•	•	•

Spacer (Y□-D)



Spacer with bracket (Y□T-D)



**Standard Specifications** 

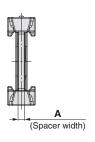
Fluid	Air					
Ambient and fluid temperatures	-5 to 60°C (No freezing)					
Proof pressure	1.5 MPa					
Max. operating pressure	1.0 MPa					

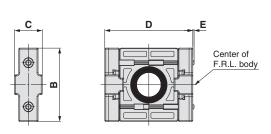
**Replacement Parts** 

				Part no.		
Description	Material	Y200-D Y200T-D	Y300-D Y300T-D	Y400-D Y400T-D	Y500-D Y500T-D	Y600-D Y600T-D
Seal	HNBR	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S

#### **Dimensions**

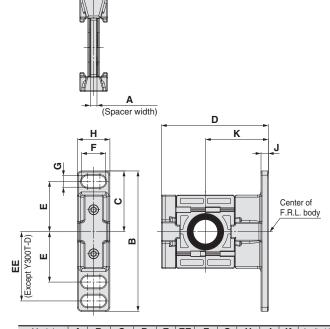
Spacer





Model	Α	В	C	D	E	Applicable size
Y200-D	3.2	35	13.2	42	0.6	AC20-D
Y300-D	4.2	43	16.2	53	_	AC30-D
Y400-D	5.2	51	19.2	71	_	AC40-D
Y500-D	5.2	54	21.2	71	_	AC40-06-D
Y600-D	6.2	64	27.2	90		AC50-D
1000-D	0.2	04	21.2	90	-	AC60-D

Spacer with bracket



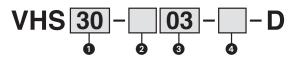
Model	A	В	С	D	Е	EE	F	G	H	J	K	Applicable size
Y200T-D	3.2	67	29	51	24	33	11.5	5.5	15.5	3.5	30	AC20-D
Y300T-D	4.2	85	42.5	67.5	35	_	14	7	20	6	41	AC30-D
Y400T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	AC40-D
Y500T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	AC40-06-D
Y600T-D	6.2	140	60	115	50	70	20	11	31.2	8	70	AC50-D AC60-D

#### **AC-D** Series

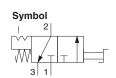
# **Attachments**

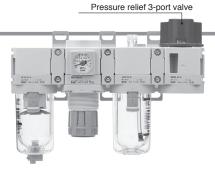
Pressure Relief 3-Port Valve: (V, V1)

· By using a pressure relief 3-port valve, pressure left in the line can be easily exhausted.



- · Semi-standard: Select one each for a and b.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
   Example) VHS30-N03-RZ-D







	_							0		
				Symbol	Description		Boo	ly size [Applicable AC	size]	
						<b>20</b> [AC20]	<b>30</b> [AC30]	<b>40</b> [AC40]	<b>40</b> [AC40-06]	<b>50</b> [AC50/AC60]*4
				Nil	Rc*1	•	•	•	•	•
2		Pipe	thread type	N	NPT	•	•	•	•	•
		F	G	•	•	•	•	•		
				+						
				01	1/8	•	_	_	_	_
		02	1/4	•	•	•	_	_		
		_	Port size	03	3/8	_	•	•	_	_
3		Port Size	04	1/2	_	_	•	_	_	
				06	3/4	_	_	_	•	•
				10	1	_	_	_	_	•
				+						
	5	а	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
	nda	а	riow direction	R	Flow direction: Right to left	•	•	•	•	•
4	Semi-standard		•	+						
	Ë	b	Unit	Nil	Unit on product label: MPa	•	•	•	•	•
	လွ	ט	Offic	<b>Z</b> *2	Unit on product label: psi	○*3	○*3	○*3	○*3	○*3

- \*1 The pipe thread type for the EXH port is G.
- \*2 For the pipe thread type: NPT only. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*3 O: For the pipe thread type: NPT only
- \*4 The VHS50 can be connected to the AC60.

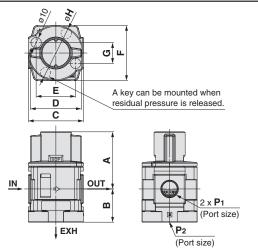
#### **Standard Specifications**

Fluid	Air					
Ambient and fluid temperatures	−5 to 60°C (No freezing)					
Proof pressure	1.5 MPa					
Max. operating pressure	1.0 MPa					

#### Flow Rate Characteristics

	Port s	size		Flov	v rate ch	aracteristics			
Model			IN -	$\rightarrow$ OUT		$OUT \!  o \! EXH$			
Wodel	IN, OUT	EXH	C (dm <sup>3</sup> /s·bar)	b	Cv	C (dm <sup>3</sup> /s·bar)	b	Cv	
VHS20	1/8	1/8	4.0	0.41	1.1	3.7	0.42	1.1	
VH520	1/4	1/0	5.8	0.31	1.4	3.8	0.42	1.1	
VHS30	1/4	1/4	8.8	0.44	2.4	8.0	0.46	2.3	
VH530	3/8		14.1	0.28	3.5	7.8	0.46	2.2	
	1/4		9.5	0.49	2.8	13.3	0.47	3.6	
VHS40	3/8	3/8	17.2	0.47	4.8	13.6	0.47	3.7	
	1/2		26.7	0.29	6.3	13.4	0.43	3.7	
VHS40-06	3/4	1/2	34.0	0.22	7.6	16.1	0.41	4.4	
VHS50	3/4	1/2	45.0	0.26	10.6	23.0	0.49	6.4	
VH550	1	1/2	53.3	0.36	13.5	22.8	0.49	6.3	

#### **Dimensions**



Model	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	D	Applicable size
VHS20-D	1/8, 1/4	1/8	48.5	23	40	37	AC20-D
VHS30-D	1/4, 3/8	1/4	55	32	53	49	AC30-D
VHS40-D	1/4, 3/8, 1/2	3/8	69.7	41.3	70	63	AC40-D
VHS40-06-D	3/4	1/2	71.7	43.3	75	63	AC40-06-D
VHS50-D	3/4, 1	1/2	86.5	44.5	90	80	AC50-D/AC60-D

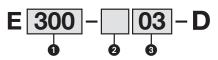
Model	E	F	G	Н	Applicable size
VHS20-D	28	42	17.5	40	AC20-D
VHS30-D	38	53	20	53	AC30-D
VHS40-D	52	71	29	70	AC40-D
VHS40-06-D	52	71	29	70	AC40-06-D
VHS50-D	72	90	33	90	AC50-D/AC60-D

- $\cdot$  Use an air filter on the inlet side for operating protection.
- When mounting a silencer, etc., on the EXH port, refer to the operation manual.

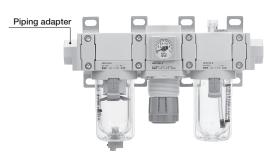


#### Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1, 1 1/4, 1 1/2

· Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/removed without removing the piping.



					0				
			Description	Body size [Applicable AC size]					
				<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	<b>600</b> [AC50, AC60]	
		Nil	Rc	•	•	•	•	•	
2	Pipe thread type	N	NPT	•	•	•	•	•	
		F	G	•	•	•	•	•	
		+							
		01	1/8	•	_	_	_	_	
		02	1/4	•	•	•	_	_	
		03	3/8	•	•	•	_	_	
	Port size	04	1/2	_	•	•	_	_	
3	FOIL SIZE	06	3/4	_	_	•	•	•	
		10	1	_	_	_	•	•	
		12	1 1/4	_	_	_	_	•	
		14	1 1/2	_	_	_	_	•	

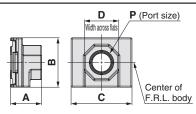




#### **Standard Specifications**

Fluid	Air					
Ambient and fluid temperatures	-5 to 60°C (No freezing)					
Proof pressure	1.5 MPa					
Max. operating pressure	1.0 MPa					

#### **Dimensions**



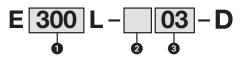
Model	P	Α	В	С	D	Applicable AC size
E200-D	1/8, 1/4, 3/8	24	35	42	24	AC20-D
E300-D	1/4, 3/8, 1/2	27	43	53	30	AC30-D
E400-D	1/4, 3/8, 1/2, 3/4	30	51	71	36	AC40-D
E500-D	3/4	31	54	71	36	AC40-06-D
E900-D	1	31			46	
E600-D	3/4, 1	39	64	90	46	AC50-D
	1 1/4, 1 1/2	42	04	30	63	AC60-D

#### **Caution on Mounting**

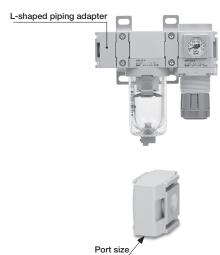
Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

#### L-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Upward/downward piping is possible on the inlet side and the outlet side of F.R.L. units.
- · Ideal for space-saving and reducing piping labor
- · Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/removed without removing the piping.



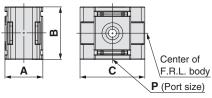
		Symbol Description		Body size [Applicable AC size]				
				<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	<b>600</b> [AC50, AC60]
		Nil	Rc	•	•	•	•	•
2	Pipe thread type	N	NPT	•	•	•	•	•
			G	•	•	•	•	•
		+						
		01	1/8	•	•	_	_	_
		02	1/4	•	•	•	_	_
	Port size	03	3/8	_	•	•	_	_
3	Port size	04	1/2	_	_	•	•	•
		06	3/4	_	_	_	•	•
		10	1	_	_	_	_	•



#### **Standard Specifications**

Fluid	Air			
Ambient and fluid temperatures	-5 to 60°C (No freezing)			
Proof pressure	1.5 MPa			
Max. operating pressure	1.0 MPa			

#### **Dimensions**



Model	P	Α	В	С	Applicable AC size
E200L-D	1/8, 1/4	28	35	42	AC20-D
E300L-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400L-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500L-D	1/2, 3/4	47	54	71	AC40-06-D
E600L-D	1/2, 3/4, 1	62	64	90	AC50-D AC60-D

#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.



#### T-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Both upward and downward piping are possible on the inlet and outlet sides of F.R.L. units.
- · Ideal for space-saving and reducing piping labor
- · Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/removed without removing the piping.



		Symbol Description		Body size [Applicable AC size]				
				200	300	400	500	600
				[AC20]	[AC30]	[AC40]	[AC40-06]	[AC50, AC60]
		Nil	Rc	•	•	•	•	•
2	Pipe thread type	N	NPT	•	•	•	•	•
		F	G	•	•	•	•	•
		+						
		01	1/8	•	•	_	_	_
		02	1/4	•	•	•	_	_
	Port size	03	3/8	_	•	•	_	_
3	FOIL SIZE	04	1/2	_	_	•	•	•
		06	3/4	_	_	_	•	•
		10	1	_	_	_	_	•

#### **Standard Specifications**

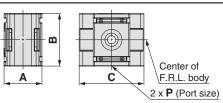
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

# T-shaped piping adapter



	Port size
IN	_
OUT	3

#### **Dimensions**



Model	P	A	В	С	Applicable AC size
E200T-D	1/8, 1/4	28	35	42	AC20-D
E300T-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400T-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500T-D	1/2, 3/4	47	54	71	AC40-06-D
E600T-D	1/2, 3/4, 1	62	64	90	AC50-D
E0001-D	1/2, 3/4, 1	02	04	90	AC60-D

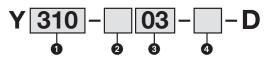
#### **Caution on Mounting**

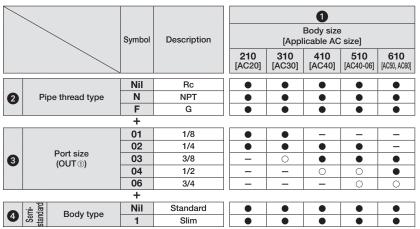
Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

#### Attachments AC-D Series

#### T-Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

· Using a T-spacer facilitates the branching of air flow.



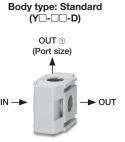


<sup>\*</sup> O: Only applicable to the standard type body

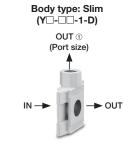
#### **Standard Specifications**

Fluid	Air			
Ambient and fluid temperatures	-5 to 60°C (No freezing)			
Proof pressure	1.5 MPa			
Max. operating pressure	1.0 MPa			



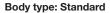


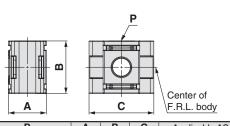
	Port size
IN	_
OUT	_
OUT	0



	Port size
IN	_
OUT	_
OUT	8

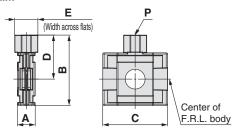
#### **Dimensions**





Model	P	Α	В	С	Applicable AC size
Y210-D	1/8, 1/4	28	35	42	AC20-D
Y310-D	1/8, 1/4, 3/8	31	43	53	AC30-D
Y410-D	1/4, 3/8, 1/2	39	51	71	AC40-D
Y510-D	1/4, 3/8, 1/2, 3/4	47	54	71	AC40-06-D
Y610-D	3/8, 1/2, 3/4	62	64	90	AC50-D, AC60-D

#### Body type: Slim



Model	P	Α	В	С	D	E	Applicable AC size
Y210-1-D	1/8, 1/4	14.6	48.5	42	31	19	AC20-D
Y310-1-D	1/8, 1/4	14.6	57.5	53	36	19	AC30-D
Y410-1-D	1/4, 3/8	18.6	67	71	41.5	24	AC40-D
Y510-1-D	1/4, 3/8	18.6	70	63	43	24	AC40-06-D
Y610-1-D	3/8, 1/2	22	87	90	55	30	AC50-D, AC60-D

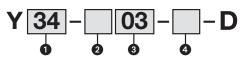
- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.
- · When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.

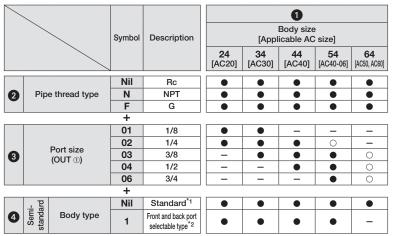


 $\alpha$ 

#### Cross Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

 $\cdot$  The piping can be branched upward/downward (OUT  $\odot$ ) or forward/backward (OUT  $\odot$ ).



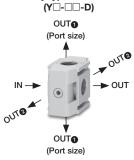


- 1 The front and back ports are for releasing pressure and only come in size 1/8, irrespective of the ③ port size. The minimum port size is 1.4 mm.
- \*2 The front and back ports come in the same size as the ③ port size.
- \*3 " $\bigcirc$ " indicates that only the standard body type is applicable.

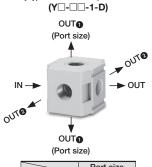
#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

# Cross spacer Body type: Front and back port selectable



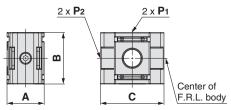
	•
	Port size
IN	_
OUT	_
OUT	0
OUT <b>⊘</b>	1/8



	Port size
IN	_
OUT	_
OUT	0
OUT <b>@</b>	8

#### **Dimensions**

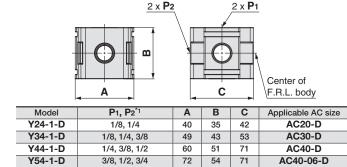
#### **Body type: Standard**



Model	P <sub>1</sub>	P2*1	Α	В	С	Applicable AC size
Y24-D	1/8, 1/4	1/8	28	35	42	AC20-D
Y34-D	1/8, 1/4, 3/8	1/8	31	43	53	AC30-D
Y44-D	1/4, 3/8, 1/2	1/8	39	51	71	AC40-D
Y54-D	1/4, 3/8, 1/2, 3/4	1/8	47	54	71	AC40-06-D
Y64-D	3/8, 1/2, 3/4	1/8	62	64	90	AC50-D, AC60-D

<sup>\*1</sup> A resin plug is attached to the P2 port and shipped together with the product.

#### Body type: Front and back port selectable

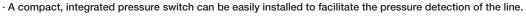


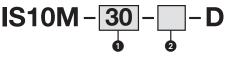
<sup>\*1</sup> Two hexagon socket head plugs the same size as the P₁ and P₂ ports are shipped together with the product.

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

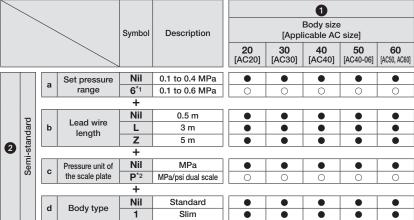
#### Attachments AC-D Series

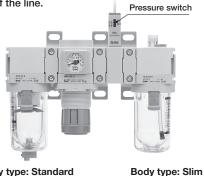
#### **Pressure Switch**





- · Semi-standard: Select one each for a to d.
- · Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP-D

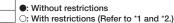












- \*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

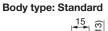
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

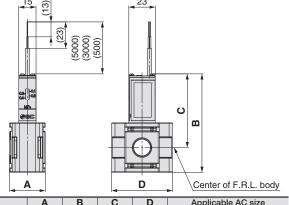
#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

<sup>\*</sup> For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

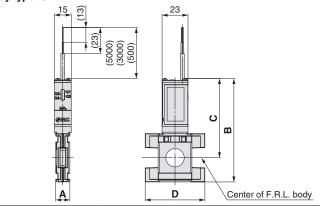
#### **Dimensions**





Model	Α	В	С	D	Applicable AC size
IS10M-20-D	28	77.6	60.1	42	AC20-D
IS10M-30-D	31	85.6	64.1	53	AC30-D
IS10M-40-D	39	93.6	68.1	71	AC40-D
IS10M-50-D	47	96.6	69.6	71	AC40-06-D
IS10M-60-D	62	106.6	74.6	90	AC50-D, AC60-D

#### Body type: Slim



Model	Α	В	С	D	Applicable AC size
IS10M-20-1-D	10.6	83.8	66.3	42	AC20-D
IS10M-30-1-D	12.6	91.8	70.3	53	AC30-D
IS10M-40-1-D	14.6	97.8	72.3	58.6	AC40-D
IS10M-50-1-D	16.6	100.8	73.8	59.3	AC40-06-D
IS10M-60-1-D	22	110.8	78.8	90	AC50-D, AC60-D

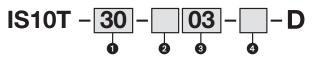
- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.



Pressure switch with T-spacer

#### **Pressure Switch with T-Spacer**

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



- Semi-standard: Select one each for a to c.
- · Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10T-30-N03-6LP-D

	\	\		Symbol	Description	<b>20</b> [AC20]		Body siz cable At 40 [AC40]		<b>60</b> [AC50, AC60]
				Nil	Rc	•	•	•	•	•
2	Pi	ipe t	hread type	N	NPT	•	•	•	•	•
				F	G	•	•	•	•	•
				+						
				01	1/8	•	•	_	_	_
	5		02	1/4	•	•	•	•	_	
Port size (OUT①)		03	3/8	_	•	•	•	•		
	(3010)		04	1/2	_	_	•	•	•	
		06	3/4	_	_	_	•	•		
+										
		а	Set pressure	Nil	0.1 to 0.4 MPa	•	•	•	•	•
		u	range	6*1	0.1 to 0.6 MPa	0	0	0	0	0
	ard			+						
	pu		Lead wire	Nil	0.5 m	•	•	•	•	•
4	-sts	b	length	L	3 m	•	•	•	•	•
<u>    Z</u>   Z		5 m								
	လိ			+						
		С	Pressure unit of	Nil	MPa	•	•	•	•	•
			the scale plate	<b>P</b> *2	MPa/psi dual scale	0	0	0	0	0

Without restrictionsWith restrictions (Refer to \*1 and \*2.)

- \*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 For the pipe thread type: NPT only This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

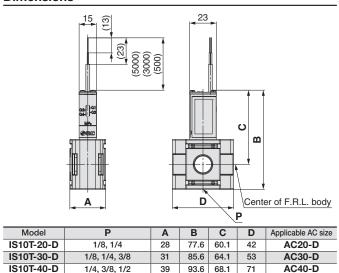
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

<sup>\*</sup> For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

#### **Dimensions**



47

96.6

106.6

69.6

74.6

71

90

AC40-06-D

AC50-D, AC60-D

OUTO (Port size)

IN OUT OUT Port size

8

#### **Caution on Mounting**

IS10T-50-D

IS10T-60-D

1/4, 3/8, 1/2, 3/4

3/8, 1/2, 3/4

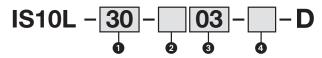
- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is
- · The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



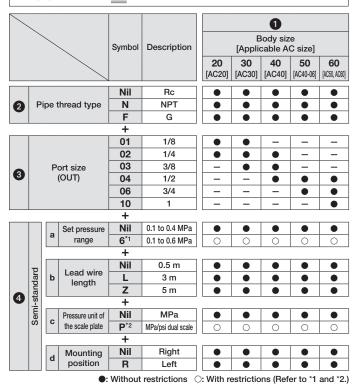
#### Attachments AC-D Series

#### **Pressure Switch with L-Shaped Piping Adapter**

- · A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.
- · Using on the inlet side or the outlet side of F.R.L. units allows the component to be installed/removed without removing the piping.



- Semi-standard: Select one each for a to d.
- · Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10L-30-N03-6LP-D



- \*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 For the pipe thread type: NPT only This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

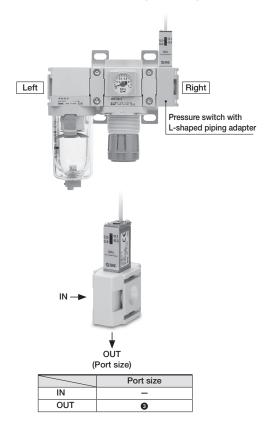
Fluid	Air
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

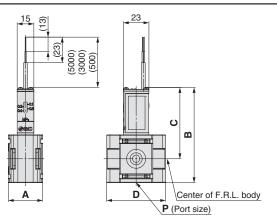
Max. contact point capacity	2 VA (AC), 2 W (DC)			
Operating voltage: AC, DC	100 V or less			
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA			

<sup>\*</sup> For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com





#### **Dimensions**



Model	P	A	В	C	D	Applicable AC size
IS10L-20-D	1/8, 1/4	28	77.6	60.1	42	AC20-D
IS10L-30-D	1/8, 1/4, 3/8	31	85.6	64.1	53	AC30-D
IS10L-40-D	1/4, 3/8, 1/2	39	93.6	68.1	71	AC40-D
IS10L-50-D	1/2, 3/4	47	96.6	69.6	71	AC40-06-D
IS10L-60-D	1/2, 3/4, 1	62	106.6	74.6	90	AC50-D, AC60-D

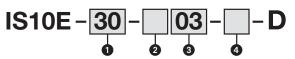
#### **Caution on Mounting**

Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.



#### **Pressure Switch with Piping Adapter**

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



· Semi-standard: Select one each for a to d.

· Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10E-30-N03-6LP-D

	_							0		
					Body size [Applicable AC size]					
			Svmbol	Description						
					20	30	40	50	60	
					[AC20]	[AC30]	[AC40]	[AC40-06]	[AC50, AC60]	
	١.			Nil	Rc NPT		•	•	•	•
2	PI	эе т	hread type	N		•	•	•	•	•
				F	G		•	•	•	
				+	1.00			1		
		01	1/8		_	_				
				02	1/4		•	•	_	_
				03	3/8	•	•	•	_	_
3	Port size (OUT)		04	1/2	_	•	•	_	_	
9			06	3/4		_	•	•	•	
				10	1			_	•	•
				12	1 1/4	_	_	_	_	•
				14	1 1/2	_	_	_	_	•
				+						
		а	Set pressure		0.1 to 0.4 MPa	•	•	•	•	•
		а	range	6*1	0.1 to 0.6 MPa	0	0	0	0	0
				+						
	اح		Lead wire	Nil	0.5 m	•	•	•	•	•
	dar	b	length	L	3 m	•	•	•	•	•
	leng leng		longin	Z	5 m	•	•	•	•	•
4	b Lead wire length									
	em	С	Pressure unit of	Nil	MPa		•	•	•	•
	S S		the scale plate	<b>P</b> *2	MPa/psi dual scale	0	0	0	0	0
				+						
		ال.	Mounting	Nil	Right	•	•	•	•	•
		d	position	R	Left	•	•	•	•	•

- •: Without restrictions O: With restrictions (Refer to \*1 and \*2.)
- \*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 For the pipe thread type: NPT only

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

Fluid	Air			
Ambient and fluid temperatures	-5 to 60°C (No freezing)			
Proof pressure	1.0 MPa			
Max. operating pressure	0.7 MPa			
Set pressure range (when OFF)	0.1 to 0.4 MPa			
Hysteresis	0.08 MPa or less			
Contact point configuration	1a			

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smcworld.com

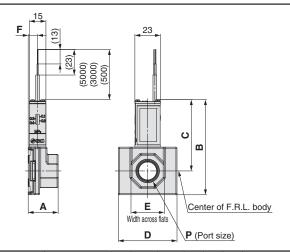
# Symbol

# Right Pressure switch with piping adapter



	Port size
IN	_
OUT	8

#### **Dimensions**



	Model	P	Α	В	С	D	E	F	Applicable AC size
	IS10E-20-D	1/8, 1/4, 3/8	24	77.8	60.3	42	24		AC20-D
	IS10E-30-D	1/4, 3/8, 1/2	27	85.8	64.3	53	30		AC30-D
	IS10E-40-D	1/4, 3/8, 1/2, 3/4	30	93.8	68.3	71	36	8.5	AC40-D
	IS10E-50-D	3/4	31	96.8	69.8	71	36		AC40-06-D
		1				′ '	46		AC40-00-D
	IS10E-60-D	3/4, 1	39	106.8	74.8	90	46	9.5	AC50-D,
	13 10E-00-D	1 1/4, 1 1/2	42	100.0	74.0	30	63	9.5	AC60-D

#### **Caution on Mounting**

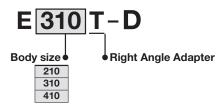
Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.



#### Attachments AC-D Series

#### **Right Angle Adapter**

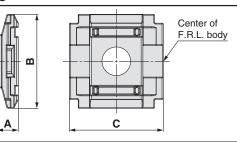
· Allows for modular connection with the product rotated 90 degrees

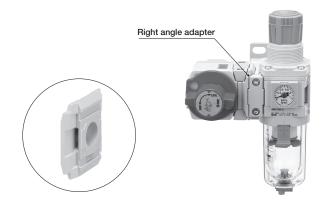


#### **Standard Specifications**

Fluid	Air			
Ambient and fluid temperatures	-5 to 60°C (No freezing)			
Proof pressure	1.5 MPa			
Max. operating pressure	1.0 MPa			

#### **Dimensions**





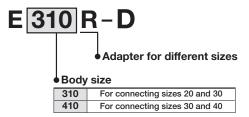
Model	Α	В	С	Applicable AC size
E210T-D	9	42	42	AC20-D
E310T-D	12	53	53	AC30-D
E410T-D	15	71	71	AC40-D

#### **Caution on Mounting**

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When mounting to a wall using a spacer with bracket, use a spacer on only one side.

#### **Reducing Adapter**

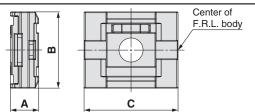
· Allows for modular connection with products 1 body size larger or smaller



#### **Standard Specifications**

Fluid	Air				
Ambient and fluid temperatures	-5 to 60°C (No freezing)				
Proof pressure	1.5 MPa				
Max. operating pressure	1.0 MPa				

#### **Dimensions**





Model	Α	В	С	Applicable AC size
E310R-D	16	43	53	AC20-D, AC30-D
E410R-D	20	51	71	AC30-D, AC40-D

- · Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- $\cdot$  When mounting to a wall using a spacer with bracket, use a spacer on only one side.





#### AC-D Series **Specific Product Precautions**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: smcusa.com

#### Air Supply



1. Use an air filter with 5  $\mu m$  or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3-port valve on the inlet side.

#### **Mounting / Adjustment**



#### **∕** Caution

1. When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC30-D to AC60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



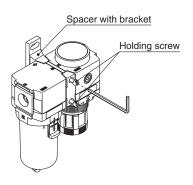
2. Tighten the 2 holding screws on the spacer with bracket or spacer

Tighten them to the recommended tightening torque. Insufficient tightening torque may result in loosening or sealing failure. Excessive tightening torque may damage the thread, etc.

#### **Recommended Torque**

Hnit: N.m

necommenaca	iccommended forque								
Applicable model	AC20□	AC30□	AC40□	AC40□-06	AC50□ AC60□				
Spacer with bracket part no.	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D				
Spacer part no.	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D				
Torque	0.36 ±0.036	1.2 ±0.05	1.2 ±0.05	1.4 ±0.05	2.0 ±0.1				



#### Selection

#### **⚠ Warning**

1. Piping load and moment

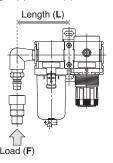
Avoid any torsional or bending moments other than those caused by the equipment's own weight as failure to do so may result in damage. Support external piping separately. If moment application is unavoidable during operation, the moment should be lower than the max. moment shown below.

Piping materials without flexibility, such as steel tube piping, are prone to being affected by excess moment loads or vibrations from the piping side. Use flexible tubing in between to avoid such effects.

Unit: N·m

					-
Applicable model	AC20□	AC30□	AC40□	AC40□-06	AC50□ AC60□
Max. moment (M)	14.5	16	19.5	35	45

Max. moment (M) = Length (L) x Load (F)



2. Float type auto drain

Operate under the following conditions to avoid a malfunction.

• Operating compressor: 0.75 kW (100 L/min (ANR)) or more When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will

For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

- · Operating pressure: 0.1 MPa or more
- <N.C. type>
- Operating pressure for AD27-D: 0.1 MPa or more Operating pressure for AD37-D/AD47-D: 0.15 MPa or more
- 3. Use a regulator or filter regulator with backflow function when mounting a pressure relief 3-port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

#### 

- 1. When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may backflow. Therefore, releasing air that does not contain traces of lubricant is not possible.
  - To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.
- 2. If a pressure relief 3-port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this manner.
- 3. An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.
- 4. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For air combination selection, refer to page 99 in the "Product Selection



# Modular Type Air Filter **AF** Series

Air Filter AF Series	Model	Port size	Filtration [µm]	Options
i i i	AF20-D	1/8, 1/4		
With the second of the second	AF30-D	1/4, 3/8		
	AF40-D	1/4, 3/8, 1/2	5	Bracket
100	AF40-06-D	3/4		Float type auto drain
	AF50-D	<b>AF50-D</b> 3/4, 1		
p. 63 to 72	AF60-D	1		



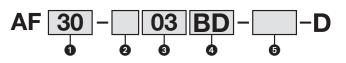






AF30-D

#### **How to Order**



- Option/Semi-standard: Select one each for a to g.
- Option/Semi-standard symbol:
- When more than one specification is required, indicate in alphanumeric order.

Example) AF30-03BD-R-D

	_							0		
				Symbol	Description			Body size	Э	
						20	30	40	50	60
				Nil	Rc	•	•	•	•	•
2		Pi	pe thread type	N	NPT		•	•	•	•
				F	G	•	•	•	•	•
				+						
				01	1/8		_	_	_	_
				02	1/4		•	•	_	_
			Port size	03	3/8	_	•	•	_	_
<b></b>			POIT SIZE	04	1/2	_	_	•	_	_
				06	3/4		-		•	_
				10	1		_	_		
				+						
		а	Mounting	Nil	Without mounting option		•	•	•	•
	_	u	Wounting	B*1	With bracket					•
	Option			+						
4	o		Float type auto	Nil	Without auto drain		•	•	•	•
		b	drain*2	C <sub>*3</sub>	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	•	•	•
				<b>D</b> *4	N.O. (Normally open) Drain port is open when pressure is not applied.			•		
				+						
				Nil	Polycarbonate bowl		•	•	•	•
				2	Metal bowl		•	•	•	•
		С	Bowl*5	6	Nylon bowl		•	•	•	•
				8	Metal bowl with level gauge		_*6	_*6	_*6	*6
				С	With bowl guard		_ °	_ °	_ °	_ °
				6C	With bowl guard (Nylon bowl)		′	′	′	′
				+	Without indicator				_	_
	밀	d	Indicator	Nil			•	*12	•	•
	ng			L   +	With element service indicator*14		•	12		_
6	Semi-standard			Nil	With drain cock					
	· <u><u></u></u>				Drain guide 1/8	-	•	•	•	•
	Ş	е	Drain port*8	<b>J</b> *9	Drain guide 1/4		-	-	-	•
	0,			<b>W</b> *10	Drain cock with barb fitting					
				+	Drain Cook with barb litting					
				Nil	Flow direction: Left to right			•		
		f	Flow direction	R	Flow direction: Right to left					
				+	Tion anodiom riight to fort					
				Nil	Unit on product label: MPa, °C			•		
		g	Unit	<b>Z</b> *11	Unit on product label: wir a, °F	O*13	O*13	O*13	O*13	O*13
				_	Citit on product labor, poi, 1					

- Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
- \*2 The auto drain port is ø10 One-touch fitting (② Pipe thread type: Rc, G) or ø3/8" One-touch fitting (② Pipe thread type: NPT)
  \*3 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is
- \*4 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*5 Refer to chemical data on page 68 for chemical resistance of the bowl.
- \*6 A bowl guard is provided as standard equipment (polycarbonate).
  \*7 A bowl guard is provided as standard equipment (nylon).

- \*8 The combination of float type auto drain C and D is not available.
  \*9 Without a valve function. The mounting screws are the same as the thread of ②.
- \*10 The combination of metal bowl 2 and 8 is not available.
- \*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*12 Excludes port size "06"
- \*13 O: For the pipe thread type: NPT only
- \*14 A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.



AL AF + AR +

AW + AL

+ AB

AF + AFM + AR AW + AFM

#### AF20-D to AF60-D Series

#### **Standard Specifications**

M	odel	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D			
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid		Air								
Ambient and fluid t	emperatures	-5 to 60°C (No freezing)								
Proof pressure			1.5 MPa							
Max. operating pres	ssure	1.0 MPa								
Auto drain minimum	N.C.	0.1 MPa 0.15 MPa								
operating pressure	N.O.	_	— 0.1 MPa							
Nominal filtration ra	ating*1	5 μm								
Compressed air pu	rity class*2	ISO 8573-1:2010 [ 6 : 8 : 4 ]*3								
Drain capacity		8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 (	cm <sup>3</sup>				
Bowl material				Polycai	rbonate					
Bowl guard		Semi-standard (Steel)		Sta	andard (Polycarbona	te)				
Weight		0.09 kg	0.17 kg	0.35 kg	0.39 kg	0.85 kg	0.92 kg			

<sup>\*1</sup> For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

#### **Bowl Assembly/Part Nos.**

Bowl	Drain discharge	Drain port	Other			Mo	odel				
material	mechanism	Drain port	Other	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D		
		With drain cock	_	C2SF(-Z)-D	-		-				
		With drain cock	With bowl guard	C2SF-C(Z)-D	C3SF(-Z)-D		C4SF(				
	Manual	Drain cock with barb fitting	With bowl guard	-	C3SF-W(Z)-D		C4SF-V	V(Z)-D			
Dolyoorhonata		With drain guide	_	C2SF□-J(Z)-D	-	-					
Polycarbonate		(without valve function)	With bowl guard	C2SF□-CJ(Z)-D	C3SF□-J(Z)-D	C4SF□-J(Z)-D					
	Automatic*1	Normally aloned (N.C.)	_	AD27(-Z)-D	-	-					
		Normally closed (N.C.)	With bowl guard	AD27-C(Z)-D	AD37□(-Z)-D		AD47	(-Z)-D			
	(Auto drain)	Normally open (N.O.)	With bowl guard	-	AD38□(-Z)-D		AD48	](-Z)-D			
		With drain cock	_	C2SF-6(Z)-A	-	-					
		with drain cock	With bowl guard	C2SF-6C(Z)-A	C3SF-6(Z)-A	C4SF-6(Z)-A					
	Manual	Drain cock with barb fitting	With bowl guard	-	C3SF-6W(Z)-A		C4SF-6	W(Z)-A			
Nivion	on	With drain guide		C2SF□-6J(Z)-A	-	-					
Nylon		(without valve function)	With bowl guard	C2SF□-6CJ(Z)-A	C3SF□-6J(Z)-A	C4SF□-6J(Z)-A					
	Ata	Normally aloned (N.C.)	_	AD27-6(Z)-A	-	-					
	(Auto drain)	utomatic*1 Normally closed (N.C.)		AD27-6C(Z)-A	AD37□-6(Z)-D	AD47□-6(Z)-D					
	(Auto diairi)	Normally open (N.O.)	With bowl guard	-	AD38□-6(Z)-D		AD48□	-6(Z)-D			
		With drain cock	_	C2SF-2(Z)-A	C3SF-2(Z)-A		C4SF-	2(Z)-A			
	Manual	With drain cock	With level gauge	-	C3LF-8(Z)-A		C4LF-	8(Z)-A			
	iviariuai	With drain guide	_	C2SF□-2J(Z)-A	C3SF□-2J(Z)-A		C4SF□-	2J(Z)-A			
Metal		(without valve function)	With level gauge	-	C3LF□-8J(Z)-A		C4LF□-	8J(Z)-A			
ivietal		Normally closed (N.C.)	_	AD27-2(Z)-A	AD37□-2(Z)-A		AD47□	-2(Z)-A			
	Automatic*1	Normany closed (N.C.)	With level gauge	-	AD37□-8(Z)-A		AD47□	-8(Z)-A			
	(Auto drain)	Normally open (N.O.)	_	-	AD38□-2(Z)-A		AD48□	-2(Z)-A			
		Normany open (N.O.)	With level gauge	-	AD38□-8(Z)-A		AD48□	-8(Z)-A			

Bracket B

Air filter

Bracket A Mounting screw

**Bracket** assembly

#### Option/Part Nos.

Optional			Мо	del		
specifications	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D
Bracket assembly*1	AF24P-	AF34P-	AF44P-	AF49P-	A E 6 4 D	07040
bracket assembly	070AS 070AS 070AS 070AS AF54P-07					
Auto drain		los."				

<sup>\*1</sup> The assembly consists of a bracket A/B and 2 mounting screws.

#### **Replacement Parts**

- replacement								
Description			Par	t no.				
Description	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D		
Filter element	AF20P-	AF30P-	V E 1 U E	P-060S	AF50P-	AF60P-		
riilei eleilleill	060S	060S	AF40F	-0003	060S	060S		
Baffle	AF24P-	AF34P-	Λ <i>Γ</i> 44Γ	P-040S	AF54P-	AF64P-		
Daille	040S	040S	AF44F	-0403	040S	040S		
Bowl seal	C2SFP-	C32FP-		C40FF	P-260S			
Dowi Seai	260S	260S		U42FF	-2005			
Bowl assembly*1,		Refe	er to "Bowl Assembly/Part Nos."					



Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable \*2 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

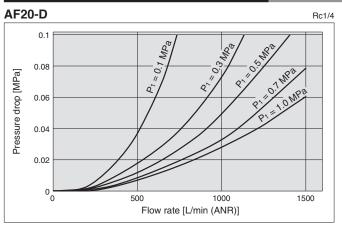
For details on this standard, refer to page 110.

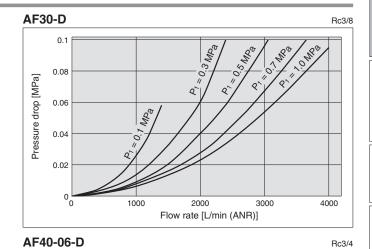
<sup>\*3</sup> The compressed air quality class on the inlet side is [ 7 : 9 : 4 ].

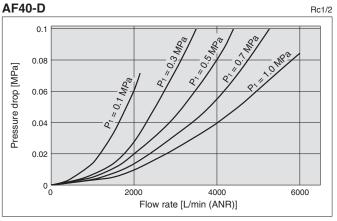
<sup>\*1</sup> Bowl assembly comes with a bowl seal.

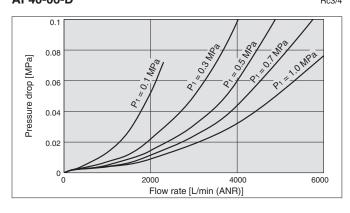
□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; indicate N for NPT thread and add the characters in (); indicate F for G thread. (For auto drain, Nil: ø10, N: ø3/8"). Add characters in () for psi and °F unit display specifications.

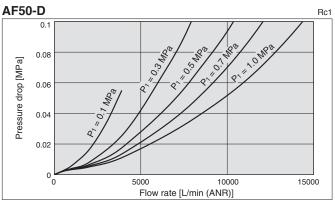
<sup>\*1</sup> The bowl assembly comes with a bowl seal.
\*2 Please contact SMC separately for psi and °F unit display specifications

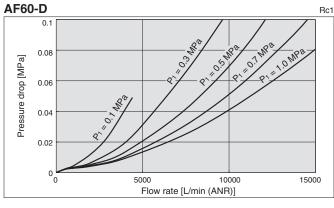








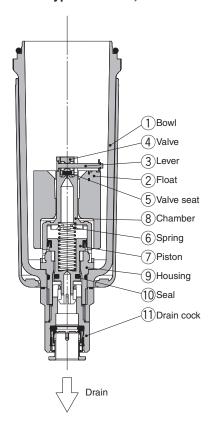




#### AF20-D to AF60-D Series

#### **Working Principle: Float Type Auto Drain**

#### N.O. type: AD38-D, AD48-D



#### When pressure inside the bowl is released:

When pressure is released from the bowl 1, the piston 2 is lowered by the spring 6.

The sealing action of the seal m is interrupted, and the outside air flows inside the bowl m through the housing hole m and the drain cock m.

Therefore, if there is an accumulation of condensate in the bowl ①, it will drain out through the drain cock.

# When pressure is applied inside the bowl: When pressure is 0.1 MPa or more, the force of the piston ① surpasses the force of the spring ⑥, and the piston goes up.

This pushes seal 0 up so that it creates a seal, and the inside of the bowl 0, is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.

#### When there is an accumulation of condensate in the bowl:

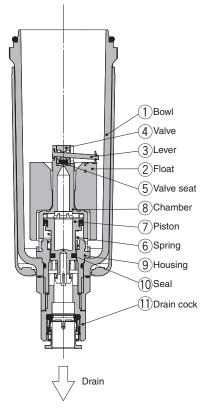
The float ② rises due to its own buoyancy and the seal at the valve seat ③ is interrupted.

This allows the pressure inside the bowl @ to enter the chamber @. The result is that the combined pressure inside the chamber @ and the force of the spring @ lowers the piston @.

This causes the sealing action of the seal ® to be interrupted, and the accumulated condensate in the bowl ① drains out through the drain cock ®.

Turning the drain cock  $\widehat{\underline{w}}$  manually counterclockwise lowers the piston  $\widehat{\underline{w}}$ , and causes the seal created by the seal  $\widehat{\underline{w}}$  to be interrupted, thus allowing the condensate to drain out.

#### N.C. type: AD37-D, AD47-D



## • When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, spring ® keeps the piston ② in its upward position. This keeps the seal created by the seal ® in place; thus, the inside of the bowl ① is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.

#### • When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl  $\odot$ , the combined force of the spring  $\odot$  and the pressure inside the bowl  $\odot$  keeps the piston  $\odot$  in its upward position.

This maintains the seal created by the seal m in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ③.

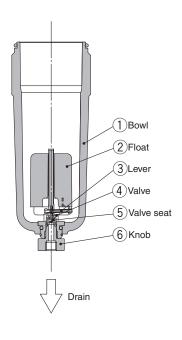
#### When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ③ is interrupted. This allows the pressure inside the bowl ③ to enter the chamber ③. The result is that the pressure inside the chamber ③ surpasses the force of the spring ⑥ and pushes the piston ⑨ downward.

This causes the sealing action of the seal ® to be interrupted and the accumulated condensate in the bowl ① drains out through the drain cock ®.

Turning the drain cock 1 manually counterclockwise lowers the piston 2, and causes the seal created by the seal 0 to be interrupted, thus allowing the condensate to drain out.

## Compact auto drain N.C. type: AD27-D



#### When pressure inside the bowl is released:

Even when pressure inside the bowl  $\odot$  is released, the weight of the float  $\odot$  causes the valve  $\odot$ , which is connected to the lever  $\odot$ , to seal the valve seat  $\odot$ . As a result, the inside of the bowl  $\odot$  is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.

#### · When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl ①, the weight of the float ② and the differential pressure that is applied to the valve ④ cause the valve ④ to seal the valve seat ③, and the outside air is shut off from the inside of the bowl ①.

#### When there is an accumulation of condensate in the bowl:

The float @ rises due to its own buoyancy and the seal at the valve seat @ is interrupted.

The condensate inside the bowl  ${\bf \hat{0}}$  drains out through the knob  ${\bf \hat{0}}$ .

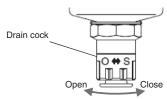
Turning the knob ® manually counterclockwise lowers it and causes the sealing action of the valve seat ® to be interrupted, which allows the condensate to drain out.



#### **Operating State and Proper Use of Float Type Auto Drain**

Auto drain	When pressure is not applied	When pressu	ure is applied	Minimum operating
Auto drain	(After exhausting residual pressure)	Before condensate accumulates	When condensate accumulates	pressure
N.O. Normally open	Condensate discharged  (Open)  Float  Piston  Orifice	Condensate not discharged (Close)	Condensate discharged (Open)	<b>0.1 MPa or more</b> AF30-D to AF60-D
N.C. Normally closed	Condensate not discharged (Close)  Float Piston Orifice			0.1 MPa or more AF20-D 0.15 MPa or more AF30-D to AF60-D

♦ For both N.O. and N.C., the condensate can be discharged manually by turning the drain cock to the "O" position.



	Proper Use			Recommended
Compressor	When pressure is not applied (After exhausting residual pressure)	Cold climates		auto drain
0.75 kW or more	Condensate not accumulated  Do not want to accumulate condensate generated at the inlet side when pressure is not applied.	Want to prevent troubles caused by freezing.	<b></b>	N.O.* <sup>1</sup> Normally open
Less than 0.75 kW	Condensate accumulated	_	<b>=</b>	N.C. Normally closed

<sup>\*1</sup> For N.O. (Normally open) type, the condensate discharge passage is open when pressure is not applied. For this reason, the drain port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.

AF + AR + AL

AW + AL

R AF + AR

AW + AFM AF + AFM + AR

Attachments | AV

¥

AFM / AFD

AB

AL

**ĕ** 



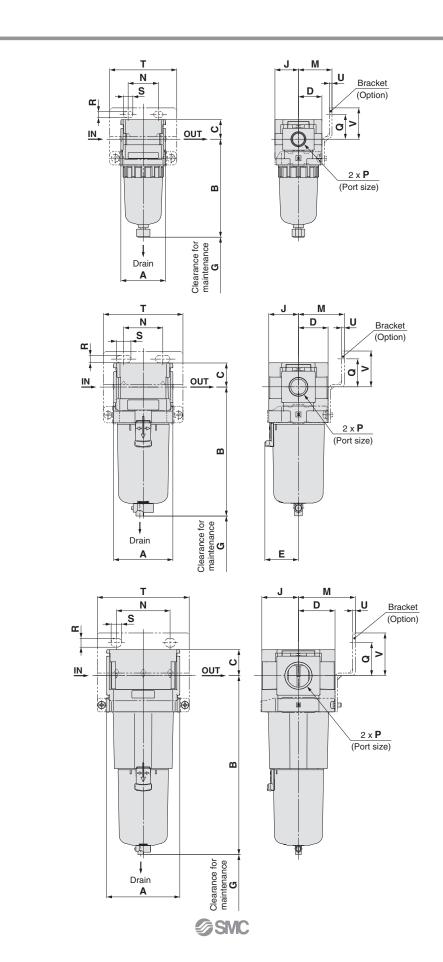
#### AF20-D to AF60-D Series

#### **Dimensions**

AF30-D to AF40-06-D

AF50-D to AF60-D

AF20-D



	Optional specifications				Semi-standard		,	
Applicable		PC/PA	bowl	Meta	al bowl	Metal bowl w	vith level gauge	With
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	element service indicator
AF20-D	M5 x 0.8		Midth across flats 14	B	1/8 Width across flats 14			5
AF30-D to AF60-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tuhino: T0604	Width across flats 17	B	Width across flats 17	B	Width across flats 17	5

												Optio	nal spec	ification	s		
Model		Standard specifications						Bracket mount							With auto drain		
	Р	Α	В	С	D	Е	G	J	М	N	Q	R	S	Т	U	٧	В
AF20-D	1/8, 1/4	40	87.6	17.5	21	_	25	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AF30-D	1/4, 3/8	53	115.4	21.5	26.5	30	35	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AF40-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	40	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9
AF40-06-D	3/4	75	149.1	27	35.5	38.4	40	35.5	50	52	34	8.5	12.5	88	2.3	43	188.9
AF50-D	3/4, 1	90	220.1	32	45	_	30	45	70	66	40.5	11	13	113	3.2	52.5	259.9
AF60-D	1	95	234.1	32	45	_	30	45	70	66	40.5	11	13	113	3.2	52.5	273.9

			Ser	ni-standard	specificati	ons			
Model	PC/PA	A bowl	Metal	bowl	Metal bow gau		With element service		
Widdei	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock				
	В	В	В	В	В	В	Α	C1	
AF20-D	_	91.4	87.4	93.9	_	_	40	50.6	
AF30-D	123.9	122.2	117.8	122.3	137.8	142.3	53	54.3	
AF40-D	155.6	153.9	149.5	154	169.5	174	70	58.3	
AF40-06-D	157.6	155.9	151.5	5 156 171.5 176		176	_	_	
AF50-D	228.6	226.9	226.9 222.5 227		242.5	247	90	64.3	
AF60-D	242.6 240.9 236.5		236.5	241	256.5	261	90 <sup>*1</sup>	64.3	

<sup>\*1</sup> For the type with an element service indicator, the A dimension differs from that of the standard specification.

### Air Filter/AF20-D to AF60-D

# **Made to Order**

Please contact SMC for detailed dimensions, specifications, and lead times.



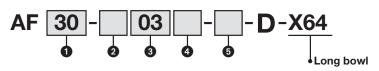
#### ①Long Bowl

Drain capacity is greater than that of standard models.

#### **Applicable Models/Drain Capacity**

Model	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1	
Drain capacity [cm <sup>3</sup> ]	19	43	88				
B dimension [mm] <sup>*1</sup>	108.1	137.4	167.2	169.2	240.2	254.2	

<sup>\*1</sup> For polycarbonate bowls. Please contact SMC for other bowl materials.







- · Semi-standard: Select one each for a to d.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03B-2R-D-X64

			Symbol	Description	0					
					Body size					
						30	40	50	60	
		Pipe thread type		Nil	Rc	•	•	•	•	•
2				N	NPT	•	•	•	•	•
				F	G		•	•	•	•
				+						
		Port size 03 04 06		01	1/8	•	_	_	_	_
				02	1/4	•	•	•	_	_
				03	3/8	_	•	•	-	_
3				04	1/2	_	_	•	_	_
				06	3/4	_	_	•	•	_
				10	1	_	_	_	•	•
				+						
4		Option (Mounting)		Nil	Without mounting option	•	•	•	•	•
•				B*1	With bracket	•	•	•	•	
				+						
			Bowl <sup>*2</sup>	Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl		•	•	•	•
		а		6	Nylon bowl	•	•	•	•	•
				С	With bowl guard	•	_ *3	- *3	— *3	— *3
				6C	With bowl guard (Nylon bowl)		_ *4	_ *4	_ *4	— *4
	+									
	dar	b	Drain port	Nil	With drain cock	•	•	•	•	•
6	tan			J*5	Drain guide 1/8	•	_	_	_	_
•	Semi-standard				Drain guide 1/4	_	•	•	•	•
	Sen			W*6	Drain cock with barb fitting	_	•	•	•	
	0,							1	Γ	
		С	c Flow direction	Nil	Flow direction: Left to right	•	•	•	•	•
				R	Flow direction: Right to left		•	•	•	
				+						
		d	Unit	Nil	Unit on product label: MPa, °C	•	•	•	•	•
				Z <sup>*7</sup>	Unit on product label: psi, °F	○ <sup>*8</sup>	○ <sup>*8</sup>	○*8	O <sup>*8</sup>	○*8

- \*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
- \*2 Refer to chemical data on page 68 for chemical resistance of the bowl.
- \*3 A bowl guard is provided as standard equipment (polycarbonate).
- \*4 A bowl guard is provided as standard equipment (nylon).
  \*5 Without a valve function. The mounting screws are the same as the thread of ②.

- \*6 The combination of metal bowl 2 is not available.

  \*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

  \*8 O: For the pipe thread type: NPT only





## AF-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: smcusa.com

#### **Design / Selection**

#### 

 The bowl material of the standard air filter is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Mat	erial
Туре	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	Х
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Carbon tetrachloride Chlorine Chloroform solvents Ethylene chloride Methylene chloride		Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	х
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	х
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	Х
Others	Thread-lock fluid Seawater Leak tester	_	х	Δ

- \* When the above factors are present, or there is some doubt, use a metal bowl for safety.
- \* The display window material for the semi-standard type with an element service indicator is nylon.

#### **Maintenance**

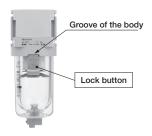
#### **⚠** Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### **Mounting / Adjustment**

#### **⚠** Caution

When the bowl is installed on the air filter (AF30-D to AF60-D), install
them so that the lock button lines up to the groove of the front (or
the back) of the body to avoid drop or damage of the bowl.



#### Handling

#### **⚠** Caution

- The element service indicator (Semi-standard: L) is used to check the pressure differential between the IN and OUT sides.
   When operating at a flow rate with a pressure differential exceeding 0.025 MPa, the element service indicator may operate even when the element is in its initial state.
- 2. For models with an element service indicator, adjust the flow rate in the direction that increases the flow rate.
  - If the designated flow rate is exceeded, reset the flow rate to zero and readjust it until the designated flow rate is reached.
- 3. For models with an element service indicator, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.



## Modular Type Mist Separator/Micro Mist Separator *AFM/AFD Series*

Mist Separator AFM Series	Model	Port size	Filtration [µm]	Options
<u>                                     </u>	AFM20-D	1/8, 1/4		
### 100 0.5 mg   1	AFM30-D	1/4, 3/8	0.3	Bracket
	AFM40-D	1/4, 3/8, 1/2	0.3	Float type auto drain
p. 73 to 79	AFM40-06-D	3/4		
Micro Mist Separator AFD Series	AFD20-D	1/8, 1/4		
Section of the	AFD30-D	1/4, 3/8	0.01	Bracket
	AFD40-D	1/4, 3/8, 1/2	0.01	Float type auto drain
p. 73 to 79	AFD40-06-D	3/4		



#### **Mist Separator**

#### AFM20-D to AFM40-D **Micro Mist Separator** AFD20-D to AFD40-D

Symbol Mist Separator

Micro Mist Separator

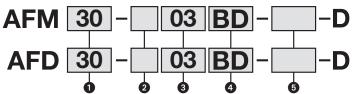


#### **How to Order**









Option/Semi-standard: Select one each for a to g. Option/Semi-standard symbol:

When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-03BD-R-D

						0	
			Symbol	Description		Body size	
			Cy	2000	20	30	40
			NISI	D-			
	_	N 41	Nil	Rc NPT		•	•
	F	Pipe thread type	N		•	•	•
			F +	G	•	•	
			01	1/8			
			02	1/4		•	
		Port size	03	3/8			
		FUIT SIZE	04	1/2	1 = =	_	
			06	3/4	<del>                                     </del>		
			+	J/ <del>1</del>	J	_	
			Nil	Without mounting option	•	•	•
	а	Mounting	B*1	With bracket			
Option			+	THE DISCOURT			
遺			Nil	Without auto drain	•	•	
0	b	Float type auto drain*2	C*3	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	
		l lour typo dato didiii	<b>D</b> *4	N.O. (Normally open) Drain port is open when pressure is not applied.		•	
			+	The transfer of the parties of the transfer of the tappings.			
			Nil	Polycarbonate bowl	•	•	•
			2	Metal bowl	•	•	•
		*6	6	Nylon bowl	•	•	
	С	Bowl*5	8	Metal bowl with level gauge	1 -	•	
			C	With bowl guard	•	_*6	_*6
			6C	With bowl guard (Nylon bowl)	•	<b>—</b> *7	_*7
			+	3.4.4 ( ) 4.4.4			
٦			Nil	Without indicator	•	•	
Jar	d	Indicator	L	With element service indicator*14	•	•	*12
Semi-standard			+				
Şt;			Nil	With drain cock	•	•	•
E.		*0	**0	Drain guide 1/8	•	_	_
Se	е	Drain port*8	<b>J</b> *9	Drain guide 1/4	<u> </u>	•	•
			<b>W</b> *10	Drain cock with barb fitting	<u> </u>	•	
			+	<b>3</b>			
			Nil	Flow direction: Left to right	•	•	•
	f	Flow direction	R	Flow direction: Right to left		•	•
			+				
			Nil	Unit on product label: MPa, °C	•	•	•
	g	Unit	<b>Z</b> *11	Unit on product label: psi, °F	O*13	O*13	O*13

- \*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.

  \*2 The auto drain port is ø10 One-touch fitting (② Pipe thread type: Rc, G) or ø3/8" One-touch fitting (② Pipe thread type: NPT)
- When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*4 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended. \*5 Refer to chemical data on page 75 for chemical resistance of the bowl.
- A bowl guard is provided as standard equipment (polycarbonate).
   A bowl guard is provided as standard equipment (nylon).
- \*8 The combination of float type auto drain C and D is not available. \*9 Without a valve function. The mounting screws are the same as the thread of ②.
- \*10 The combination of metal bowl 2 and 8 is not available.
- \*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*12 Excludes port size "06"
  \*13 O: For the pipe thread type: NPT only
- \*14 A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.



AC

AL AF + AR +

A AW + /

AF + AR

AF + AFM + AR

AW + AFM

**Attachments** 

A

#### AFM20-D to AFM40-D Series AFD20-D to AFD40-D Series

**Standard Specifications** 

Me	odel		AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D				
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4				
Fluid				Α	ir					
Ambient and fluid te	mperatures			−5 to 60°C (	No freezing)					
Proof pressure			1.5 MPa							
Max. operating press	sure		1.0 MPa							
Min. operating press	ure			0.05	MPa					
Auto drain minimum	N.C.		0.1 MPa		0.15 MPa					
operating pressure	N.O.		— 0.1 MPa							
Max. flow capacity*1	Ba 41		200 L/min (ANR)	450 L/min (ANR)	1100 L/min (ANR)					
Max. How capacity		[AFD]	120 L/min (ANR)	240 L/min (ANR)	600 L/m	in (ANR)				
Nominal filtration rat	lina*2	[AFM]	0.3 μm (99.9% filtered particle size)							
Nonina miration ra	ung	[AFD]	0.01 μm (99.9% filtered particle size)							
Outlet side oil mist		[AFM]		Max. 1.0 mg/r	m³ (≈ 0.8 ppm)					
concentration*3, *4		[AFD]	Max.	0.1 mg/m3 (Before saturated wit	h oil 0.01 mg/m <sup>3</sup> or less $\approx 0.008$	3 ppm)				
Compressed air puri	the class *5	[AFM]		ISO 8573-1:20	10 [ 3 : 7 : 3 ]* <sup>6</sup>					
Compressed air pun	ity class	[AFD]		ISO 8573-1:20	10 [ 1 : 7 : 2 ]* <sup>7</sup>					
Drain capacity	rain capacity		8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>				
Bowl material			Polycarbonate							
Bowl guard			Semi-standard (Steel) Standard (Polycarbonate)							
Weight			0.10 kg	0.18 kg	0.37 kg	0.40 kg				

<sup>\*1</sup> Inlet pressure: 0.7 MPa. Flow at 20°C, atmospheric pressure, and 65% of the relative humidity The maximum flow capacity varies depending on the inlet pressure.

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side.

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m<sup>3</sup>, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable \*4 The bowl seal and other O-rings are slightly lubricated.

Mist separator

Micro mist separator

Bracket A Mounting

screw

**Bracket** 

assembly

Bracket B

#### **Bowl Assembly/Part Nos.**

Bowl	Drain discharge	Drain port	Other		Mo	del
material	mechanism	Drain port	Other	AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D AFM40-06-D/AFD40-06-D
		With drain cock	_	C2SF(-Z)-D	-	-
		With drain cock	With bowl guard	C2SF-C(Z)-D	C3SF(-Z)-D	C4SF(-Z)-D
	Manual	Drain cock with barb fitting	With bowl guard	-	C3SF-W(Z)-D	C4SF-W(Z)-D
Dolyoorhonato		With drain guide	_	C2SF□-J(Z)-D	-	-
Polycarbonate		(without valve function)	With bowl guard	C2SF□-CJ(Z)-D	C3SF□-J(Z)-D	C4SF□-J(Z)-D
	A	Normally closed (N.C.)	_	AD27(-Z)-D	-	-
	Automatic*1 (Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-C(Z)-D	AD37□(-Z)-D	AD47□(-Z)-D
	(Auto diairi)	Normally open (N.O.)	With bowl guard	-	AD38□(-Z)-D	AD48□(-Z)-D
		With drain cock	_	C2SF-6(Z)-A	-	-
		With drain cock	With bowl guard	C2SF-6C(Z)-A	C3SF-6(Z)-A	C4SF-6(Z)-A
	Manual	Drain cock with barb fitting	With bowl guard	-	C3SF-6W(Z)-A	C4SF-6W(Z)-A
Nylon		With drain guide	_	C2SF□-6J(Z)-A	-	-
Nyion		(without valve function)	With bowl guard	C2SF□-6CJ(Z)-A	C3SF□-6J(Z)-A	C4SF□-6J(Z)-A
	Automatic*1	Normally closed (N.C.)	_	AD27-6(Z)-A	-	-
	(Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C(Z)-A	AD37□-6(Z)-D	AD47□-6(Z)-D
	(Auto diairi)	Normally open (N.O.)	With bowl guard	-	AD38□-6(Z)-D	AD48□-6(Z)-D
		With drain cock	_	C2SF-2(Z)-A	C3SF-2(Z)-A	C4SF-2(Z)-A
	Manual	With drain cock	With level gauge	-	C3LF-8(Z)-A	C4LF-8(Z)-A
	iviariuai	With drain guide	_	C2SF□-2J(Z)-A	C3SF□-2J(Z)-A	C4SF□-2J(Z)-A
Metal		(without valve function)	With level gauge	-	C3LF□-8J(Z)-A	C4LF□-8J(Z)-A
Ivietai		Normally closed (N.C.)	_	AD27-2(Z)-A	AD37□-2(Z)-A	AD47□-2(Z)-A
	Automatic*1	Normany closed (N.C.)	With level gauge	-	AD37□-8(Z)-A	AD47□-8(Z)-A
	(Auto drain)	Normally open (N.O.)	_	-	AD38□-2(Z)-A	AD48□-2(Z)-A
		Normany open (N.O.)	With level gauge	-	AD38□-8(Z)-A	AD48□-8(Z)-A

#### Option/Part Nos.

	Model							
Optional specifications	AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFD40-D	AFM40-06-D AFD40-06-D				
Bracket assembly*1	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS				
Auto drain	Refer to "Bowl Assembly/Part Nos."							

<sup>\*1</sup> The assembly consists of a bracket A/B and 2 mounting screws.

#### **Replacement Parts**

		Part no.								
Description		AFM20-D AFD20-D	AFM30-D AFD30-D	AFM40-D AFM40-06 AFD40-D AFD40-06						
Element	AFM20 to 40-D	AFM20P-060AS	AFM30P-060AS	AFM40P-060AS						
assembly	AFD20 to 40-D	AFD20P-060AS	AFD30P-060AS	AFD40F	9-060AS					
Bowl seal		C2SFP-260S	C32FP-260S	C42FP-260S						
Bowl asser	mbly* <sup>1,</sup> * <sup>2</sup>	Refer to "Bowl Assembly/Part Nos."								

<sup>\*1</sup> The bowl assembly comes with a bowl seal.





<sup>\*2</sup> For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

<sup>\*3</sup> The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

<sup>\*5</sup> The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

For details on this standard, refer to page 110.

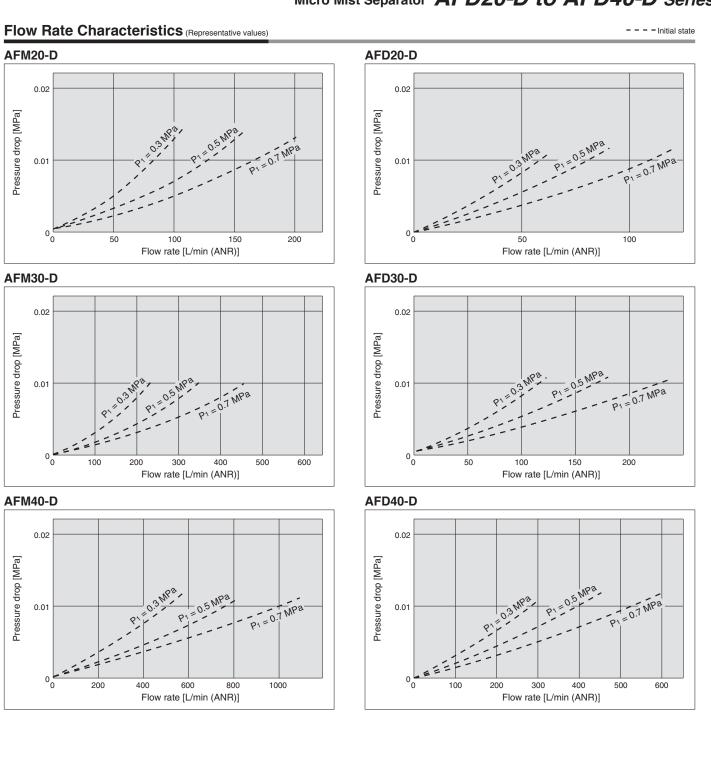
\*6 The compressed air quality class on the inlet side is [ 6 : 8 : 4 ].

\*7 The compressed air quality class on the inlet side is [ 3 : 7 : 3 ].

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; indicate N for NPT thread and add the characters in (); indicate F for G thread. (For auto drain, Nii: 010, N: 03/8"). Add characters in () for psi and °F unit display specifications.

<sup>\*2</sup> Please contact SMC separately for psi and °F unit display specifications

#### Mist Separator AFM20-D to AFM40-D Series Micro Mist Separator AFD20-D to AFD40-D Series



AC

AF + AR + AL

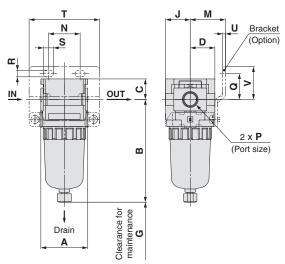
AW + AFM | AF + AFM + AR | AF + AR | AW + AL

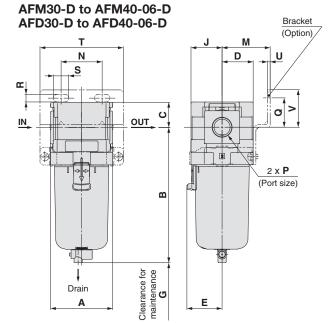
**Attachments** 

## AFM20-D to AFM40-D Series AFD20-D to AFD40-D Series

#### **Dimensions**







	Optional specifications				Semi-standard			
Applicable		PC/PA	A bowl	Meta	al bowl	Metal bowl v	vith level gauge	With
model	With auto drain	Drain cock with barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	element service indicator
AFM20-D AFD20-D	M5 x 0.8		1/8 Width across flats 14	a l	Width across flats 14			5
AFM30-D to AFM40-06-D AFD30-D to AFD40-06-D	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17	B	Width across flats 17	<b>a</b>	width across flats 17	5

					Optional specifications												
Model		;	Standard	specific	ations				Bracket mount						With auto drain		
	P	Α	В	С	D	E	G	J	М	N	Q	R	S	Т	U	٧	В
AFM20-D/AFD20-D	1/8, 1/4	40	87.6	17.5	21	_	45	21	30	27	22	5.4	8.4	60	2.3	28	104.9
AFM30-D/AFD30-D	1/4, 3/8	53	115.4	21.5	26.5	30	50	26.5	41	35	25	6.5	13	71	2.3	32	157.1
AFM40-D/AFD40-D	1/4, 3/8, 1/2	70	147.1	25.5	35.5	38.4	75	35.5	50	52	30	8.5	12.5	88	2.3	39	186.9
AFM40-06-D/AFD40-06-D									188.9								

	Semi-standard specifications									
Model	PC/PA	A bowl	Metal	bowl	Metal bow gai	With element				
	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	service indicator			
	В	В	В	В	В	В	C1			
AFM20-D/AFD20-D	_	91.4	87.4	93.9	-	_	50.6			
AFM30-D/AFD30-D	123.9	122.2	117.8	122.3	137.8	142.3	54.3			
AFM40-D/AFD40-D	155.6	153.9	149.5	154	169.5	174	58.3			
AFM40-06-D/AFD40-06-D	157.6	155.9	151.5	156	171.5	176	-			

#### Mist Separator/AFM20-D to AFM40-06-D Micro Mist Separator/AFD20-D to AFD40-06-D

### Made to Order



Please contact SMC for detailed dimensions, specifications, and lead times.

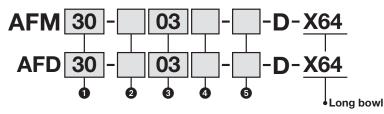
#### ① Long Bowl

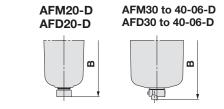
Drain capacity is greater than that of standard models.

#### **Applicable Models/Drain Capacity**

Model	AFM20-D/AFD20-D	AFM30-D/AFD30-D	AFM40-D/AFD40-D	AFM40-06-D/AFD40-06-D	
Port size	1/8, 1/4	1/4, 3/8 1/4, 3/8, 1/2		3/4	
Drain capacity [cm <sup>3</sup> ]	19	43	8	8	
B dimension [mm] <sup>*1</sup>	108.1	137.4	167.2	169.2	

<sup>\*1</sup> For polycarbonate bowls. Please contact SMC for other bowl materials.





- · Semi-standard: Select one each for a to d.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AFM30-03B-2R-D-X64

	_	_					0	
		_		Symbol	Description		Body size	
						20	30	40
				Nil	Rc	•	•	•
2		Pipe	e thread type	N	NPT	•	•	•
				F	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
3			Port size	03	3/8	_	•	•
				04	1/2	_	_	•
				06	3/4	_	_	•
				+				
_		Onti	on (Mounting)	Nil	Without mounting option	•	•	•
4		Opti	on (wounting)	B*1	With bracket	•	•	•
				+				
				Nil	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
		а	Bowl <sup>*2</sup>	6	Nylon bowl	•	•	•
				С	With bowl guard	•	<b>-</b> *3	<b>-</b> *3
				6C	With bowl guard (Nylon bowl)	•	_ *4	_ *4
	0			+				
	dar			Nil	With drain cock	•	•	•
	an	b	Drain port	J*5	Drain guide 1/8	•	_	_
5	Semi-standard		Diam port		Drain guide 1/4	_	•	•
	em			W*6	Drain cock with barb fitting	_	•	•
	נט			+				
		С	Flow direction	Nil	Flow direction: Left to right	•	•	•
			1 10 W GITECTION	R	Flow direction: Right to left	•	•	•
				+				
		d	Unit	Nil	Unit on product label: MPa, °C	•	•	•
		u	Offic	<b>Z</b> *7	Unit on product label: psi, °F	O*8	O*8	○*8

- $^{\star}1\,$  Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
- \*2 Refer to chemical data on page 75 for chemical resistance of the bowl.
- \*3 A bowl guard is provided as standard equipment (polycarbonate).
  \*4 A bowl guard is provided as standard equipment (nylon).

- \*5 Without a valve function. The mounting screws are the same as the thread of ②.
- \*6 The combination of metal bowl 2 is not available.
- \*7 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
  \*8 O: For the pipe thread type: NPT only





### AFM-D/AFD-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: smcusa.com

#### **Design / Selection**

#### 

 The bowl material of the standard mist separator and micro mist separator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Material			
Type	Chemical name	Application examples	Polycar- bonate	Nylon		
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	х		
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	X	0		
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ		
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	X	Δ		
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ		
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	Х		
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	Х		
Oil	Gasoline Kerosene	_	×	0		
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0		
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0		
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	Х		
Others	Thread-lock fluid Seawater Leak tester ially safe △: Some effer	_	×	Δ		

- \* When the above factors are present, or there is some doubt, use a metal bowl for safety.
- \* The display window material for the semi-standard type with an element service indicator is nylon.

#### **Air Supply**

#### $\triangle$

#### **Caution**

- Install an air filter (AF series) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- Install a mist separator (AFM series) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

#### **Maintenance**

#### **⚠** Warning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### Mounting / Adjustment

#### **⚠** Caution

1. When the bowl is installed on the mist separator (AFM30-D/AFM40-D), or micro mist separator (AFD30-D/AFD40-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



#### **Design**

#### Caution

1. Design the system so that the mist separator or micro mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

#### Selection

#### **⚠** Caution

- Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

#### Handling

#### 

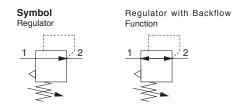
- The element service indicator (Semi-standard: L) is used to check the pressure differential between the IN and OUT sides.
   When operating at a flow rate with a pressure differential exceeding 0.025 MPa, the element service indicator may operate even when the element is in its initial state.
- 2. For models with an element service indicator, adjust the flow rate in the direction that increases the flow rate.
  - If the designated flow rate is exceeded, reset the flow rate to zero and readjust it until the designated flow rate is reached.
- 3. For models with an element service indicator, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.



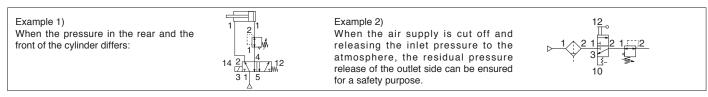
## Modular Type Regulator *AR Series*

Regulator AR Series	Model	Port size	Set pressure	Options
	AR20(K)-D	1/8, 1/4		Bracket
Std 002	AR30(K)-D	1/4, 3/8		Set nut (for panel mount)
AND COLOR	AR40(K)-D	1/4, 3/8, 1/2	0.05 to 0.85 MPa	Square embedded type pressure gauge Digital pressure switch
	AR40(K)-06-D	3/4	0.02 to 0.2 MPa	Round type pressure gauge
	AR50(K)-D	3/4, 1		Bracket Square embedded type pressure gauge
p. 80 to 90	AR60(K)-D	1		Digital pressure switch Round type pressure gauge

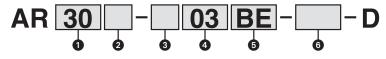
## Regulator AR20-D to AR60-D Regulator with Backflow Function AR20K-D to AR60K-D



· Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.



#### **How to Order**



- · Option/Semi-standard: Select one each for a to g.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AR30K-03BE-1NR-D

	_	_		Symbol	Description			0		
				Symbol	Description	20	30	Body size	60	
						20	30		50	00
2		With	backflow function	Nil	Without backflow function	•	•	•	•	•
0				<b>K</b> *1	With backflow function		•	•	•	
				+			_			
_				Nil	Rc	•	•	•	•	•
3					NPT		•	•	•	•
	F				G		•	•	•	
	+				4/9		1		1	
				01	1/8	•	_	_	_	_
				02	1/4	•	•	•	_	
4			Port size	03	3/8	_	•	•	_	
				04	1/2	_	_	•	_	
				06	3/4		_	•	•	_
				10	1	_	_	_	•	•
				+	Med a c					
				Nil	Without mounting option	•	•	•	•	•
		a Mounting B*3			With bracket		•	•	•	
		H.			With set nut (for panel mount)		•	•	_	
				+	MPI					
	× 2			Nil	Without pressure gauge	•	•	•	•	•
6	Option*2		Pressure gauge*4	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•
	9			G	Round type pressure gauge (with limit indicator)	•	•	•	•	
		b		M	Round type pressure gauge (with color zone)	•	•	•	•	•
		E1			Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	
		Digital procedure		E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•
			switch*5	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•	•	•	
	E4			E4	Output: PNP output, Electrical entry: Wiring top entry				•	



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#### Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series



_						1			•				
		_		Symbol	Description	Body size							
							20	30	40	50	60		
			0-4*6	Nil	0.05 to 0.85 MPa setting	1 [	•	•	•	•	•		
		С	Set pressure*6	1	0.02 to 0.2 MPa setting		•	•	•	•	•		
				+									
		d	Exhaust mechanism	Nil	Relieving type		•	•	•	•			
		u	Exhaust mechanism	N	Non-relieving type		•	•	•	•	•		
	밀			+									
	Semi-standard	е	Flow direction	Nil	Flow direction: Left to right		•	•		•			
6	sta	е	Flow direction	R	Flow direction: Right to left		•	•	•	•	•		
	盲			+									
	Se	_	Knob	Nil	Downward		•	•	•	•	•		
		'	KNOD	Υ	Upward		•	•	•	•	•		
				+									
				Nil	Unit on product label: MPa, Pressure gauge in SI units: MPa		•	•	•	•			
		g	Unit	<b>Z</b> * <sup>7</sup>	Unit on product label: psi, Pressure gauge: MPa/psi dual scale		O*9	O*9	O*9	O*9	○*9		
			ZA*8		Digital pressure switch: With unit selection function	1 [	△*10	△*10	△*10	△*10	△*10		

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.
- \*3 The assembly consists of a bracket and set nuts (applicable to the AR20(K)-D to AR40(K)-D). For the AR50(K)-D and AR60(K)-D, the assembly consists of 2 types of the bracket and 2 mounting screws.
- \*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type. \*5 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the
- semi-standard Y is chosen simultaneously.)
- \*6 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range. \*7 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*9 O: For the pipe thread type: NPT only
- \*10  $\triangle$ : Select with options: E1, E2, E3, E4.

AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM



#### AR20-D to AR60-D Series AR20K-D to AR60K-D Series

#### **Standard Specifications**

Model	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D					
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1					
Pressure gauge port size*1		1/8									
Fluid		Air									
Ambient and fluid temperatures*2		-5 to 60°C (No freezing)									
Proof pressure			1.5	MPa							
Max. operating pressure			1.0	MPa							
Set pressure range		0.05 to 0.85 MPa									
Construction		Relieving type									
Weight	0.14 kg	0.27 kg	0.48 kg	0.51 kg	1.13 kg	1.25 kg					

<sup>\*1</sup> Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

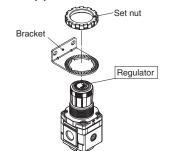
\*2 -5 to 50°C for the products with the digital pressure switch

#### Option/Part Nos.

	Ontinual annaisina	***			Mo	odel			
	Optional specifica	ations	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D	
Bracket as:	sembly*1		AR23P-270AS	AS AR33P-270AS AR43P-270AS			AR54P	-270AS	
Set nut			AR23P-260S	AR33P-260S	AR43I	P-260S	_	*2	
		Standard	K40-MP1	.0-□01MS		K50-MP1.	.0-□01MS		
	Round type	0.02 to 0.2 MPa setting	K40-MP0	.4-□01MS	K50-MP0.4-□01MS				
		0.02 to 0.4 MPa setting	K40-MP0	.7-□01MS		K50-MP0.	.7-□01MS		
		Standard	G36-P10-	□01-L-X30		G46-P10-[	□01-L-X30		
Pressure gauge*3	Round type (with color	0.02 to 0.2 MPa setting	G36-P4-	□01-L-X30		G46-P4-	□01-L-X30		
33-	zone)	0.02 to 0.4 MPa setting	G36-P7-	□01-L-X30		G46-P7-	□01-L-X30		
		Standard	R, G thread: GC3-10AS-D NPT: GC3-P10AS-X30 [136150A pressure gauge cover only]						
	Square embedded	0.02 to 0.2 MPa setting	R, G thread: GC3-4AS-D NPT: GC3-P4AS-X30 [136150A pressure gauge cover only]						
	type*4	0.02 to 0.4 MPa setting	R, G thread: GC3-7AS-D NPT: GC3-P7AS-X30 [136150A pressure gauge cover only]						
		NPN output, wiring bottom entry		ISE35-N-2	5-□LA-X523 [ISE3	5-N-25-□ (switch bo	ody only)]*5		
Digital pressure switch NPN output, top entry				ISE35-R-2	5-□LA-X523 [ISE3	5-R-25-□ (switch bo	ody only)]*5		
NPN output, wiring bottom entry			ISE35-N-65-□LA-X523 [ISE35-N-65-□ (switch body only)]*5						
		NPN output, top entry		ISE35-R-65-□LA-X523 [ISE35-R-65-□ (switch body only)]*5					

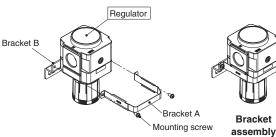
- \*1 Assembly of a bracket and set nut \*2 Please contact SMC regarding the set nuts for AR50(K)-D, AR60(K)-D and AW60(K)-D
- +3 🗆 in part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; indicate N for NPT. Gauges are dual scale psi/MPa.
- \*4 Including one o-ring and 2 mounting screws. []: pressure gauge cover only
  \*5 Lead wire with connector (2m), adapter, lock pin, o-ring (1 pc.), mounting screws (2 pcs.) are included. []: switch body only. 
  □ in part numbers for a digital pressure switch indicates unit display option. No indication is necessary for unit selectable type with MPa default; indicate P for unit selectable type with psi default; indicate M for fixed MPa display.

#### AR20(K)-D to AR40(K)-06-D









#### **Replacement Parts**

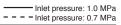
Descri	intion			Pari	no.			
Descri	iption	AR20(K)-D	AR30(K)-D	AR40(K)-D	AR40(K)-06-D	AR50(K)-D	AR60(K)-D	
Valve assembly		AR24P-060AS	AR34P-060AS	AR44P-060AS AR49P-060AS		AR54P-060AS	AR64P-060AS	
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P-150AS		DAS AR54P-150AS		
assembly Non-relieving type		AR24P-150AS-N	AR34P-150AS-N	AR44P-	150AS-N	AR54P-150AS-N		
Valve guide ass	le assembly AR24P-050AS AR34P-050AS AR44P-050AS		-050AS	AR54P	-050AS			
Check valve as	sembly*1			AR24KF	P-020AS			

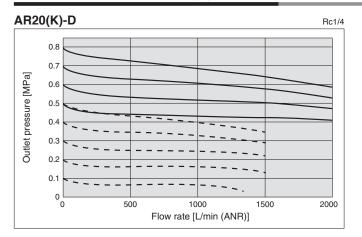
<sup>\*1</sup> The check valve assembly is applicable for a regulator with backflow function (AR20K-D to AR60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.

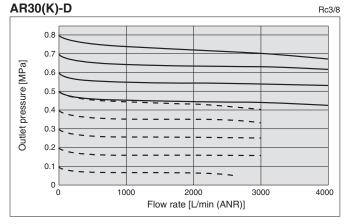


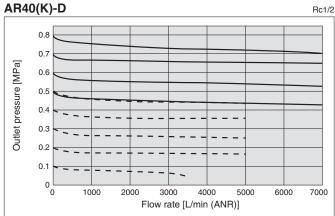
## Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

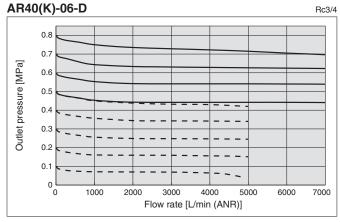


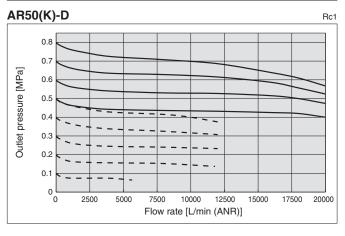


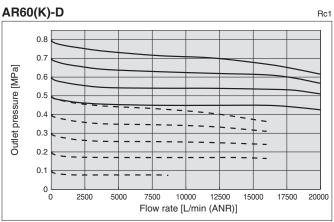








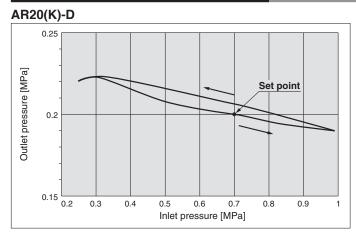


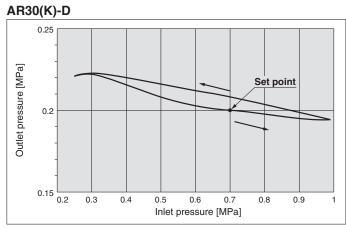


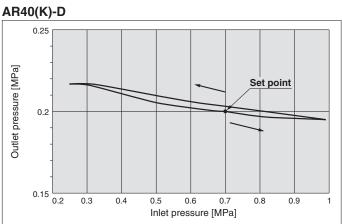
#### AR20-D to AR60-D Series AR20K-D to AR60K-D Series

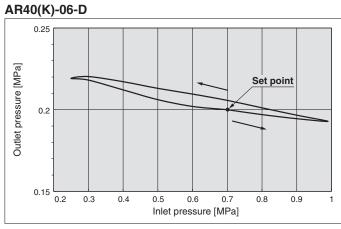
#### Pressure Characteristics (Representative values)

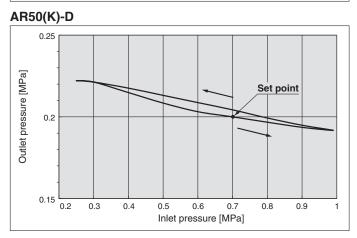
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

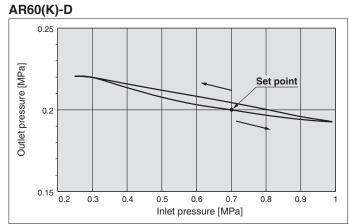








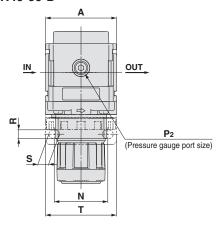


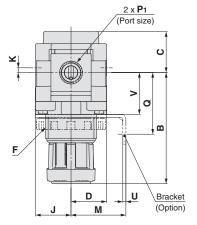


## Regulator AR20-D to AR60-D Series Regulator with Backflow Function AR20K-D to AR60K-D Series

#### **Dimensions**

#### Standard (Round Type Pressure Gauge) AR20-D to AR40-06-D





Panel cutout dimensions

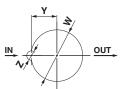
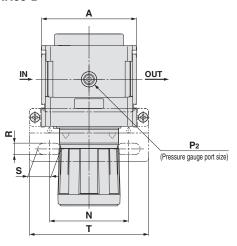
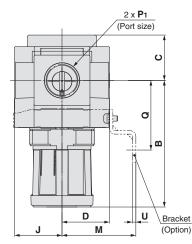
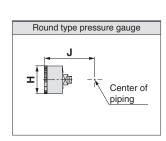


Plate thickness AR20-D to AR30-D : Max. 3.5 AR40-D to AR40-06-D : Max. 5

#### AR50-D to AR60-D







											C	ptional spe	ecification	าร	
Model		Standard specifications										Round type pressure gauge (Semi-standard: Z)		Round type pressure gauge (with color zone)	
	P <sub>1</sub>	P <sub>2</sub>	Α	B*1	С	D	F	J	K	Н	J	Н	J	Н	J
AR20-D	1/8, 1/4	1/8	40	66.8	26.5	21	M28 x 1	21	2	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5
AR30-D	1/4, 3/8	1/8	53	86.5	30.5	26.5	M38 x 1.5	26.5	3.5	ø37.5	63	ø37.5	64	ø37.5	64
AR40-D	1/4, 3/8, 1/2	1/8	70	91.5	35.5	35.5	M42 x 1.5	35.5	_	ø42.5	73	ø42.5	73	ø42.5	73
AR40-06-D	3/4	1/8	75	93	35.5	35.5	M42 x 1.5	35.5	_	ø42.5	73	ø42.5	73	ø42.5	73
AR50-D	3/4, 1	1/8	90	125	43	45	_	45	_	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5
AR60-D	1	1/8	95	155	45	45	_	45	_	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5

					Option	al specifi	cations	ins					
Model			Br	acket mo		mount							
	М	N	Q	R	S	Т	U	V	W	Υ	Z		
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6		
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7		
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7		
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7		
AR50-D	70	75	66	11	22	113	3.2	_	_	_	_		
AR60-D	70	75	66	11	22	113	3.2	_	_	_	_		

 $<sup>\</sup>ast 1$  The dimension of B is the length when the regulator knob is unlocked.

AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM

Attachments

L V

AFM / AFD

AB

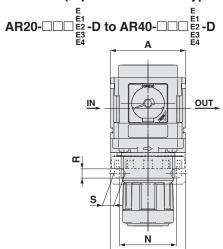
٩L

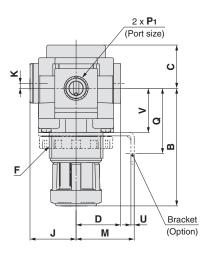
**\** 

#### AR20-D to AR60-D Series AR20K-D to AR60K-D Series

#### **Dimensions**

#### Standard (Square Embedded Type Pressure Gauge, Digital Pressure Switch)





Panel cutout dimensions

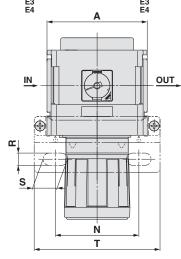
Y

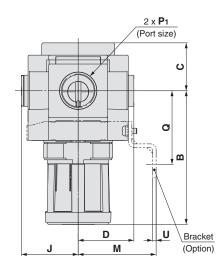
OUT

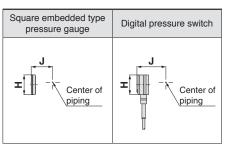
OUT

Plate thickness
AR20-D to AR30-D : Max. 3.5
AR40-D to AR40-06-D : Max. 5

## AR50-





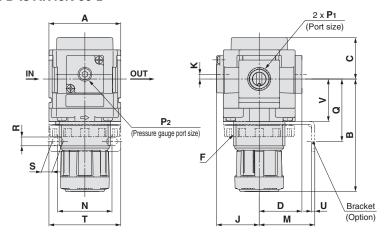


								С	ptional s	pecification	ıs
Model				Square embedded type pressure gauge		Digital pressure switch					
	P1	Α	B*1	С	D	F	K	Н	J	Н	J
AR20-D	1/8, 1/4	40	66.8	26.5	26	M28 x 1	2	□28	27	□27.8	37.5
AR30-D	1/4, 3/8	53	86.5	30.5	31.5	M38 x 1.5	3.5	□28	32.5	□27.8	43
AR40-D	1/4, 3/8, 1/2	70	91.5	35.5	40.5	M42 x 1.5	_	□28	41.5	□27.8	52
AR40-06-D	3/4	75	93	35.5	40.5	M42 x 1.5	_	□28	41.5	□27.8	52
AR50-D	3/4, 1	90	125	43	50	_	_	□28	51	□27.8	61.5
AR60-D	1	95	155	45	50	_	_	□28	51	□27.8	61.5

		Optional specifications										
Model			Bra	acket mo		Panel mount						
	M	N	Q	R	S	Т	U	٧	W	Υ	Z	
AR20-D	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6	
AR30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	
AR40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	
AR40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	
AR50-D	70	75	66	11	22	113	3.2	_	_	_	_	
AR60-D	70	75	66	11	22	113	3.2	_	_	_	_	

<sup>\*1</sup> The dimension of B is the length when the regulator knob is unlocked.





Panel cutout dimensions

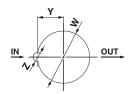
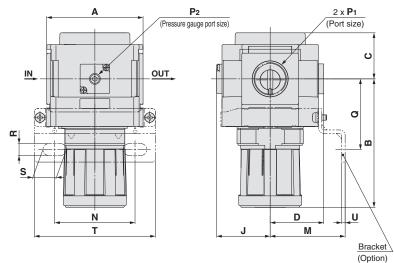


Plate thickness
AR20K-D to AR30K-D : Max. 3.5
AR40K-D to AR40K-06-D : Max. 5

#### AR50K-D to AR60K-D



Round type pr	ressure gauge
T J	Center of piping
Square embedded type pressure gauge	Digital pressure switch
Center of piping	T Center of piping

											C	optional spe	ecification	ıs	
Model				Standard	l specifica	ations				Round type pressure gauge		Round type pressure gauge (Semi-standard: Z)		Round type pressure gauge (with color zone)	
	P <sub>1</sub>	P <sub>2</sub>	Α	B*1	С	D	F	J	K	Н	J	Н	J	Н	J
AR20K-D	1/8, 1/4	1/8	40	66.8	26.5	26	M28 x 1	26	2	ø37.5	62.5	ø37.5	63.5	ø37.5	63.5
AR30K-D	1/4, 3/8	1/8	53	86.5	30.5	31.5	M38 x 1.5	31.5	3.5	ø37.5	68	ø37.5	69	ø37.5	69
AR40K-D	1/4, 3/8, 1/2	1/8	70	91.5	35.5	40.5	M42 x 1.5	40.5	_	ø42.5	78	ø42.5	78	ø42.5	78
AR40K-06-D	3/4	1/8	75	93	35.5	40.5	M42 x 1.5	40.5	_	ø42.5	78	ø42.5	78	ø42.5	78
AR50K-D	3/4, 1	1/8	90	125	43	50	_	50	_	ø42.5	87.5	ø42.5	87.5	ø42.5	87.5
AR60K-D	1	1/8	95	155	45	50	_	50	_	ø42.5	87.5	ø42.5	87.5	ø42.5	87.5

							Optiona	al specific	ations						
Model	Square embedded type pressure gauge		Digital pressure switch		Bracket mount							Panel mount			
	Н	J	Н	J	M	N	Q	R	S	Т	U	V	W	Υ	Z
AR20K-D	□28	27	□27.8	37.5	30	34	43.9	5.4	15.4	55	2.3	24.7	28.5	14	6
AR30K-D	□28	32.5	□27.8	43	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7
AR40K-D	□28	41.5	□27.8	52	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7
AR40K-06-D	□28	41.5	□27.8	52	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7
AR50K-D	□28	51	□27.8	61.5	70	75	66	11	22	113	3.2	_	_	_	_
AR60K-D	□28	51	□27.8	61.5	70	75	66	11	22	113	3.2	_	_	_	_

 $\ast 1$  The dimension of B is the length when the regulator knob is unlocked.

## Common Supply Regulator/AR20M-D to AR40M-D Common Supply Regulator with Backflow Function/AR20MK-D to AR40MK-D

### Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.

#### ① 0.4 MPa Setting

The setting specification is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

#### **Specifications**

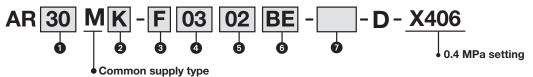
Made-	to-order part no.	-X406		
Proof pressure		1.5 MPa		
Max. operating	pressure	1.0 MPa		
Set pressure Without backflow function		0.05 to 0.4 MPa		
range*1	With backflow function	0.1 to 0.4 MPa		

<sup>\*1</sup> Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

#### **Applicable Model**

Model	AR20	И(K)-D	AR30	И(K)-D	AR40	И(K)-D
	IN	OUT	IN	OUT	IN	OUT
	1/8	1/8	_	_	_	_
	1/4	1/8	1/4	1/4		
Port size	1/4	1/4	1/4	1/4	_	_
Port Size			3/8	1/4	3/8	1/4
	_	_	3/6	1/4	3/6	3/8
	_	_	_	_	1/2	1/4
	_	_	_	_	1/2	3/8

#### **How to Order**



- · Option/Semi-standard: Select one each for a to e.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order

			• •••••••••					
	_	_		0	Description .		0	
				Symbol	Description		Body size	
						20	30	40
_		\A/:+l-	backflow function	Nil	Without backflow function	•	•	•
2		vvitti	Dacknow function	K	With backflow function*1	•	•	•
				+				
				Nil	Rc	•	•	•
3		Р	ipe thread type	N	NPT	•	•	•
				F	G	•	•	•
				+				
				01	1/8	•	-	_
4			IN port size	02	1/4	•	•	-
•			ii port oizo	03	3/8		•	•
				04	1/2		_	•
				+	1			
				01	1/8	•	_	
6			OUT port size	02	1/4	●*²	•	•
				03	3/8		_	•
				+			, ,	
				Nil	Without mounting option	•	•	•
		а	Mounting	B*4	With bracket	•	•	•
				Н	With set nut (for panel mount)	•	•	•
				+			, ,	
	<sub>8</sub>			Nil	Without pressure gauge	•	•	•
6	ioi		Pressure gauge*5	Е	Square embedded type pressure gauge (with limit indicator)	•	•	•
•	Option*3			G	Round type pressure gauge (with limit indicator)	•	•	•
		b		M	Round type pressure gauge (with color zone)	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•
			Digital pressure switch*6	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•
			switch °	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry	•	•	•
	0			+	1			
•	tandan	С	Exhaust mechanism	Nil	Relieving type	•	•	•
0	Semi-standard		Extraust medialiisiii	N	Non-relieving type	•	•	•

## Common Supply Regulator AR20M-D to AR40M-D Series Common Supply Regulator with Backflow Function AR20MK-D to AR40MK-D Series

	-	
-	뒴	
	_	
-	+	
-	_	

AC

AF + AR

AW + AL

AF + AR

		_		Symbol	Description		1 Body size	
						20	30	40
		d	Knob	Nil	Downward	•	•	•
	tandard	a	KIIOD	Υ	Upward	•	•	•
	tanc			+				
O	<u>ب</u>			Nil	Unit on product label: MPa, Pressure gauge in SI units: MPa	•	•	•
	Sem	е	Unit	<b>Z</b> *7	Unit on product label: psi, Pressure gauge: MPa/psi dual scale	○*9	○*9	○*9
	0)			ZA <sup>*8</sup>	Digital pressure switch: With unit selection function	△*10	△*10	△*10

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Selectable when the port size of the IN side is 1/4.
- \*3 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.
- \*4 The assembly consists of a bracket and set nuts.
- \*5 A 0.7 MPa pressure gauge will be fitted.
- \*6 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the electrical entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)
- \*7 For the pipe thread type: NPT
- This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
- \*8 For options: E1, E2, E3, E4
- \*9 ○: For the pipe thread type: NPT only \*10 △: Select with options: E1, E2, E3, E4.



### AR(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: smcusa.com

#### **Design / Selection**

#### 

 Residual pressure disposal (outlet pressure removal) is not possible for the AR20-D to AR60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with a backflow function (AR20K-D to AR60K-D).

#### $\triangle$

#### Caution

 When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to page 123 in the "Product Selection Guide."

#### **Maintenance**

#### **⚠** Warning

 When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically.
 Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

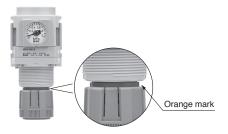
#### Mounting / Adjustment

#### Marning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

#### **↑** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



#### **Piping**

#### 

1. To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AR(K)-D in place.
Additionally, when mounting a One-touch fitting to the pressure

gauge port, refer to the Fittings and Tubing Precautions.



## Modular Type Lubricator **AL Series**

Lubricator AL Series	T Company	Model	Port size	Options
		AL20-D	1/8, 1/4	
	A 33-43-4 (a) and a second (b) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	AL30-D	1/4, 3/8	
		AL40-D	1/4, 3/8, 1/2	Bracket
		AL40-06-D	3/4	Didoket
		AL50-D	3/4, 1	
p. 92 to 97		AL60-D	1	

#### Lubricator AL20-D to AL60-D

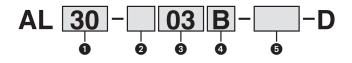
Symbol





#### **How to Order**

AL30-D



- Option/Semi-standard: Select one each for  ${\bf a}$  to  ${\bf d}$ .
- Option/Semi-standard symbol:

When more than one specification is required, indicate in alphanumeric order. Example) AL30-03B-3RW-D

	_	_						0		
				Symbol	Description			Body size	)	
						20	30	40	50	60
				Nil	Rc	•	•	•	•	•
2		Р	ipe thread type	N	NPT	•	•	•	•	•
				F	G	•	•	•	•	•
				+				·		
				01	1/8	•	_	_	_	_
				02	1/4	•	•	•	_	_
			Dawk sine	03	3/8	-	•	•	_	_
3			Port size	04	1/2	-	_	•	_	_
				06	3/4	1 -	_	•	•	_
				10	1	l —	_	_	•	•
				+						
		0.	ation (Mounting)	Nil	Without mounting option	•	•	•	•	•
4		Οļ	otion (Mounting)	B*1	With bracket	•	•	•	•	•
				+						
				Nil	Polycarbonate bowl	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•
			Bowl*2	6	Nylon bowl	•	•	•	•	•
		а	DOMI	8	Metal bowl with level gauge	-	•	•	•	•
				С	With bowl guard	•	_*3	-* <sup>3</sup>	-* <sup>3</sup>	_*3
				6C	With bowl guard (Nylon bowl)	•	-*4	-* <sup>4</sup>	-* <sup>4</sup>	-*4
	Jarc			+						
	anc		Ludenia en A	Nil	Without drain cock	•	•		•	
6	-is	b	Lubricant exhaust port	3	With drain cock	•	•	•	•	•
	Semi-standard		GANAUST POIT	3W*5	Drain cock with barb fitting	]	•	•	•	•
	0)			+						
		С	Flow direction	Nil	Flow direction: Left to right	•	•	•	•	
			1 low direction	R	Flow direction: Right to left	•	•	•	•	
				+						
		d	Unit	Nil	Unit on product label: MPa, °C	•	•	•	•	•
		u	Offit	<b>Z</b> *6	Unit on product label: psi, °F	O* <sup>7</sup>	○*7	○*7	○*7	○*7

- \*1 Option B is included in the package with the product but does not come assembled. The assembly consists of 2 types of the bracket and 2 mounting screws.
- \*2 Refer to chemical data on page 93 for chemical resistance of the bowl.
- \*3 A bowl guard is provided as standard equipment (polycarbonate).
  \*4 A bowl guard is provided as standard equipment (nylon).

- \*5 The combination of metal bowl 2 and 8 is not available.
   \*6 For the pipe thread type: NPT
   This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- \*7 O: For the pipe thread type: NPT only



Model	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D				
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1				
Fluid			Δ	ir						
Ambient and fluid temperatures			−5 to 60°C (	(No freezing)						
Proof pressure	1.5 MPa									
Max. operating pressure			1.0	MPa						
Min. dripping flow rate*1	15 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR)	Port size 1/4: 30 L/min (ANR) Port size 3/8: 40 L/min (ANR) Port size 1/2: 50 L/min (ANR)	50 L/min (ANR)	190 L/min (ANR)	220 L/min (ANR)				
Oil capacity	25 cm <sup>3</sup>	55 cm <sup>3</sup>		135	cm <sup>3</sup>	I				
Recommended lubricant			Class 1 turbine	e oil (ISO VG32)						
Bowl material	material Polycarbonate									
Bowl guard	Bowl guard Semi-standard (Steel) Standard (Polycarbonate)									
Weight	0.10 kg	0.18 kg	0.37 kg	0.41 kg	0.92 kg	0.99 kg				

<sup>\*1</sup> The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open. For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

#### **Bowl Assembly/Part Nos.**

Bowl	Lubricant	Other			Mo	odel			
material	exhaust port	Other	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D	
	Without drain cock	_	C2SL(-Z)-D	-		-	-		
	Without drain cock	With bowl guard	C2SL-C(Z)-D	C3SL(-Z)-D		C4SL	(-Z)-D		
Dolyoorhonoto	With drain cock	_	C2SL-3(Z)-D	-		-	-		
Polycarbonate	Willi draili cock	With bowl guard	C2SL-3C(Z)-D	C3SL-3(Z)-D	C4SL-3(Z)-D				
	Drain cock with barb fitting	With bowl guard	-	C3SL-3W(Z)-D	C4SL-3W(Z)-D				
	Without drain cock	_	C2SL-6(Z)-A	-	-		-		
	Without drain cock	With bowl guard	C2SL-6C(Z)-A	C3SL-6(Z)-A	C4SL-6(Z)-A				
Nylon	With drain cock	_	C2SL-36(Z)-A	-	-		-		
Nyion	Willi draili cock	With bowl guard	C2SL-36C(Z)-A	C3SL-36(Z)-A		C4SL-36(Z)-A			
	Drain cock with barb fitting	With bowl guard	-	C3SL-36W(Z)-A		C4SL-36	6W(Z)-A		
	Without drain analy	_	C2SL-2(Z)-A	C3SL-2(Z)-A		C4SL-	2(Z)-A		
Metal	Without drain cock	With level gauge	-	C3LL-8(Z)-A		C4LL-	8(Z)-A		
ivietai	With drain cock	_	C2SL-23(Z)-A	C3SL-23(Z)-A		C4SL-2	23(Z)-A		
	With Grant COCK	With level gauge	-	C3LL-38(Z)-A		C4LL-3	38(Z)-A		

<sup>\*1</sup> Bowl assembly comes with a bowl seal. Insert characters in () for NPT models with psi and °F unit display specifications.

#### Option/Part Nos.

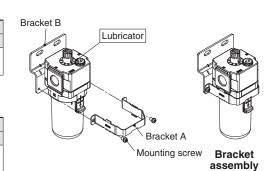
Optional		Model									
specifications	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D					
Bracket assembly*1	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF49P-070AS	AF54P	-070AS					

<sup>\*1</sup> The assembly consists of a bracket A/B and 2 mounting screws.

#### **Replacement Parts**

Description			Par	t no.					
Description	AL20-D	AL30-D	AL40-D	AL40-06-D	AL50-D	AL60-D			
Sight dome assembly			AL20P	-080AS					
Lubrication plug assembly	AL24P-060AS	AL34P-060AS	-060AS AL44P-060AS						
Damper retainer assembly	AL20P-030AS	AL30P-030AS	AL40P	-030AS	AL54P-030AS	AL60P-030AS			
Damper assembly	AL20P-040S	AL30P-040S	AL44F	P-040S	AL60P	-040AS			
Bowl seal	C2SFP-260S								
Bowl assembly*1, *2		Refer to "Bowl Assembly/Part Nos."							

<sup>\*1</sup> The bowl assembly comes with a bowl seal.



AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM

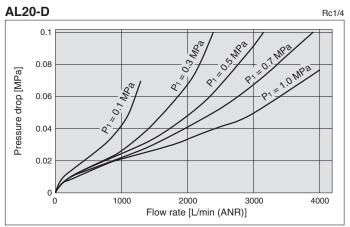
Attachments

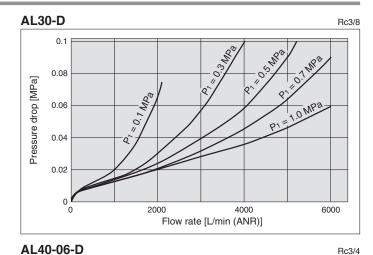


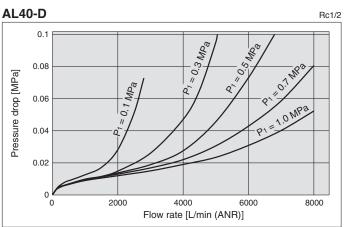
<sup>\*2</sup> Please contact SMC separately for psi and °F unit display specifications.

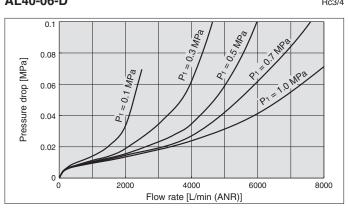
#### Lubricator AL20-D to AL60-D Series

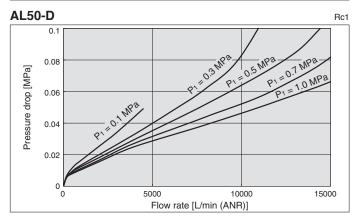
#### Flow Rate Characteristics (Representative values)

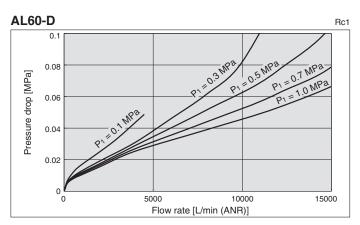








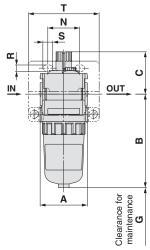


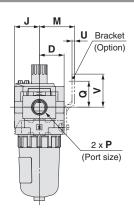


#### AL20-D to AL60-D Series

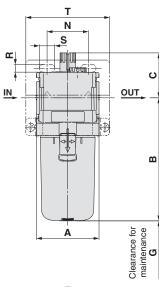
#### **Dimensions**

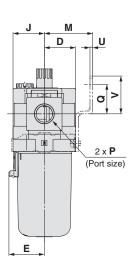
AL20-D



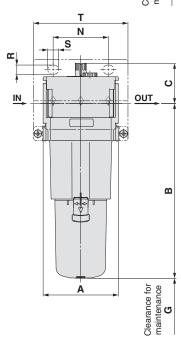


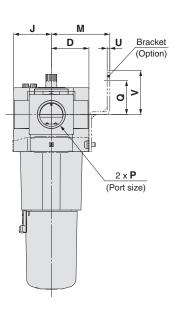
AL30-D to AL40-06-D





AL50-D to AL60-D





AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

its AW + AFM

Attachments

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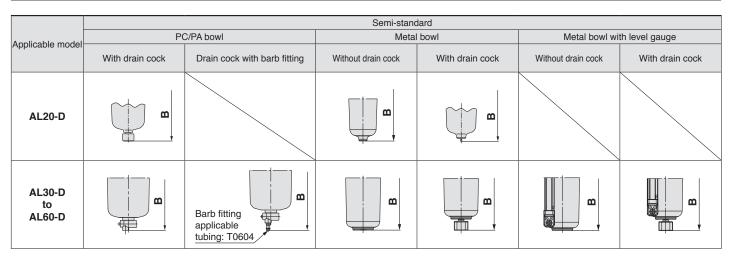
AFM / AFD

AB

AL

A

#### Lubricator AL20-D to AL60-D Series



			Ctandard	nnosificat	tions				Optional specifications							
Model	Standard specifications									Bracke	t mount					
	Р	Α	В	С	D	E	G	J	M	N	Q	R	S	Т	U	V
AL20-D	1/8, 1/4	40	79.3	35.9	21	_	60	21	30	27	22	5.4	8.4	60	2.3	28
AL30-D	1/4, 3/8	53	104.3	38.1	26.5	30	80	26.5	41	35	25	6.5	13	71	2.3	32
AL40-D	1/4, 3/8, 1/2	70	136.1	44	35.5	38.4	110	35.5	50	52	30	8.5	12.5	88	2.3	39
AL40-06-D	3/4	75	138.1	44	35.5	38.4	110	35.5	50	52	34	8.5	12.5	88	2.3	43
AL50-D	3/4, 1	90	209.1	48	45	_	110	45	70	66	40.5	11	13	113	3.2	52.5
AL60-D	1	95	223.1	48	45	_	110	45	70	66	40.5	11	13	113	3.2	52.5

		Se	mi-standard	specification	ons		
Model	PC/PA bowl		Metal	bowl	Metal bowl with level gauge		
Model	With drain cock	With barb fitting	Without drain cock			With drain cock	
	В	В	В	В	В	В	
AL20-D	87.6	_	84.5	87.4	_	_	
AL30-D	115.4	123.9	104.3	117.8	124.3	137.8	
AL40-D	147.1	155.6	136	149.5	156.1	169.5	
AL40-06-D	149.1	157.6	138	151.5	158.1	171.5	
AL50-D	220.1	228.6	209	222.5	229	242.5	
AL60-D	234.1	242.6	223	236.5	243	256.5	





### AL-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: smcusa.com

**Design / Selection** 

#### **⚠** Warning

- Do not introduce air from the outlet side as this can damage the damper.
- 2. The standard bowl and sight dome of the lubricator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Chemical resistance of polycarbonate bowl with sight dome and nylon bowl with sight dome

Type	Chemical name	Application examples	Mat	erial
Туре	Onemical name	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	X
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	X
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	X
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ
O: Essent	tially safe	cts may occur. x: Effects	s will occu	r.

When the above factors are present, or there is some doubt, use a metal bowl for safety.

#### **Design / Selection**

#### **⚠** Caution

 When the piping is branched on the inlet side, install a check valve to prevent the lubricant from back flowing.

#### **Maintenance**

#### 

- For the AL20-D, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- 2. Tighten the lubrication plug to the recommended tightening torque. Insufficient tightening torque may cause loosening or defective sealing. Excessive tightening torque may damage the thread, etc.

Recommended Torque

Jnit: N·m

Model	AL20-D	AL30-D	AL40-D AL40-06-D AL50-D AL60-D
Torque	0.25 to 0.35	0.35 to 0.45	0.5 to 0.6

3. Adjustment of the oil regulating valve (sight dome assembly) for models from the AL20-D to AL60-D should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

#### **Mounting / Adjustment**

#### **⚠** Caution

 When the lubricator bowl is installed on the AL30-D to AL60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



AC

AF + AR + AL

AW + AL

AF + AR

AF + AFM + AR

AW + AFM

**Attachments** 

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M / AFD

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### Modular Type Filter Regulator **AW Series**

Filter Regulator AW Series	Model	Port size	Set pressure	Options
	AW20(K)-D	1/8, 1/4		
	AW30(K)-D	1/4, 3/8		Bracket Set nut (for panel mount) Float type auto drain
	AW40(K)-D	1/4, 3/8, 1/2	0.05 to 0.85 MPa 0.02 to 0.2 MPa	Square embedded type pressure gauge Digital pressure switch Round type pressure gauge
	AW40(K)-06-D	3/4		
p. 99 to 113	AW60(K)-D	3/4, 1		Bracket Float type auto drain Square embedded type pressure gauge Digital pressure switch Round type pressure gauge

### Filter Regulator with Backflow Function

## 1 2

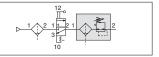
## Filter Regulator AW20-D to AW60-D Filter Regulator with Bookflow Fund

## Filter Regulator with Backflow Function AW20K-D to AW60K-D

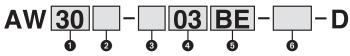
- · Integrated filter and regulator units save space and require less piping.
- · Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.

Example

When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



#### **How to Order**



· Option/Semi-standard: Select one each for a to i.

Symbol Filter Regulator

Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AW30K-03BE-1NR-D

_										
	_	_	_					<b>D</b>		
				Symbol	Description		Body	/ size		
						20	30	40	60	
_				Nil	Without backflow function		•			
❷		With	backflow function	<b>K</b> *1	With backflow function		•	•	•	
				+						
				Nil	Rc	•	•	•	•	
8		F	Pipe thread type	N	NPT		•	•	•	
				F	G		•	•	•	
				+						
				01	1/8	•	_		_	
				02	1/4	•	•	•	_	
			Dort size		•	•	_			
4			Port size	04	1/2		_	•	_	
		06 3/4 10 1					_	•	•	
				_	_	_	•			
				Nil	Without mounting option		•	•	•	
		а	Mounting	<b>B</b> *3	With bracket		•	•	•	
				Н	With set nut (for panel mount)	•	•	•	_	
		+								
				Nil	Without auto drain	•	•		•	
					N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	
	2			<b>D</b> *6	N.O. (Normally open) Drain port is open when pressure is not applied.		•	•	•	
	Option*2			+						
9	pti				Nil	Without pressure gauge		•	•	•
	0		Proceuro gaugo*7	Pressure gauge*7	Е	Square embedded type pressure gauge (with limit indicator)	•	•	•	•
					G	Round type pressure gauge (with limit indicator)	•	•	•	•
				M	Round type pressure gauge (with color zone)	•	•	•	•	
		С		E1	Output: NPN output, Electrical entry: Wiring bottom entry		•	•	•	
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry		•	•	•	
			switch*8	E3	Output: PNP output, Electrical entry: Wiring bottom entry		•		•	
				E4	Output: PNP output, Electrical entry: Wiring top entry				•	
				+						
		d	Set pressure*9	Nil	0.05 to 0.85 MPa setting		•		•	
		u	Set pressure	1	0.02 to 0.2 MPa setting		•			
				+						
				Nil	Polycarbonate bowl	•	•	•	•	
	p			2	Metal bowl	•	•	•	•	
	dar	е	Bowl*10	6	Nylon bowl		•		•	
6	Semi-standard	-	DOWI	8	Metal bowl with level gauge		•	•	•	
6	Ji-S			С	With bowl guard	•	-* <sup>11</sup>	-* <sup>11</sup>	-* <sup>11</sup>	
	Sem			6C	With bowl guard (Nylon bowl)		-* <sup>12</sup>	_*12	_*12	
	0)			+						
				Nil	With drain cock	•	•	•	•	
		f	Drain port*13	J*14	Drain guide 1/8		_	_		
		'	Dialii poit		Drain guide 1/4	_	•	•	•	
				<b>W</b> *15	Drain cock with barb fitting		•	•	•	

## AF + AR A

## AF + AFM + AR

#### AW20-D to AW60-D Series AW20K-D to AW60K-D Series



#### AW30-D

	_	_					(		
				Symbol   Description					
						20	30	40	60
		_	Exhaust mechanism	Nil	Relieving type	•	•	•	•
		g	Exhaust mechanism	N	Non-relieving type	•	•	•	•
	밀			+					
	standard	h	Flow direction	Nil	Flow direction: Left to right	•	•	•	•
6	sta	"	Flow direction	R	Flow direction: Right to left	•	•	•	•
				+					
	Semi			Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•	•	•	•
		i	Unit	<b>Z</b> *16	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*18	O*18	○ <sup>*18</sup>	O*18
				<b>ZA</b> *17	Digital pressure switch: With unit selection function	△*19	△*19	△*19	△*19

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
  \*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.
  \*3 The assembly consists of a bracket and set nuts (applicable to the AW20(K)-D to
- For the AW60(K)-D, the assembly consists of 2 types of the bracket and 2 mounting
- \*4 The auto drain port is ø10 One-touch fitting (③ Pipe thread type: Rc, G) or ø3/8" One-touch
- 4 The auto drain port is \$10 Offe-touch fitting (§) Pipe thread type: Rc, G) or \$5/6 Offe-touch fitting (§) Pipe thread type: NPT)
   5 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*6 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- To When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
  When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use

- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
  \*10 Refer to chemical data on page 109 for chemical resistance of the bowl.
  \*11 A bowl guard is provided as standard equipment (polycarbonate).
  \*12 A bowl guard is provided as standard equipment (nylon).
  \*13 The combination of float type auto drain C and D is not available.
  \*14 Without a valve function. The mounting screws are the same as the thread of ③.
  \*15 The combination of metal bowl 2 and 8 is not available.
  \*16 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.
  \*17 For options: E1, E2, E3, E4
  This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
- unit type is provided for use in Japan.)
  \*18 O: For the pipe thread type: NPT only
  \*19 \( \triangle : \text{Select with options: E1, E2, E3, E4.} \)



AC

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#### Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series

**Standard Specifications** 

N	Nodel	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D		
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1		
Pressure gauge port size	ze*1			1/8				
Fluid				Air				
Ambient and fluid temp	eratures*2		-5 to 60°C (No freezing)					
Proof pressure				1.5 MPa				
Max. operating pressur	е			1.0 MPa				
Auto drain minimum	N.C.	0.1 MPa	0.1 MPa 0.15 MPa					
operating pressure	N.O.	_		0.1	MPa			
Set pressure range				0.05 to 0.85 MPa				
Nominal filtration rating	<b>)</b> *3			5 μm				
Compressed air purity	class*4		ISC	8573-1:2010 [ 6 : 4 :	4]*5			
Drain capacity		8 cm <sup>3</sup>	25 cm <sup>3</sup>		45 cm <sup>3</sup>			
Bowl material				Polycarbonate				
Bowl guard		Semi-standard (Steel)	Semi-standard (Steel) Standard (Polycarbonate)					
Construction				Relieving type				
Weight		0.18 kg	0.34 kg	0.64 kg	0.69 kg	1.76 kg		

**Bowl Assembly/Part Nos.** 

Bowl	Drain discharge	Droin nort	Other			Model			
material	mechanism	Drain port	Other	AW20-D	AW30-D	AW40-D	AW40-06-D	AW60-D	
		With drain cock	_	C2SF(-Z)-D	-		-		
		Willi dialli cock	With bowl guard	C2SF-C(Z)-D	C3SF(-Z)-D		C4SF(-Z)-D		
	Manual	Drain cock with barb fitting	With bowl guard	-	C3SF-W(Z)-D	C4SF-W(Z)-D			
Dolumerhenete		With drain guide	_	C2SF□-J(Z)-D	-		-		
Polycarbonate		(without valve function)	With bowl guard	C2SF□-CJ(Z)-D	C3SF□-J(Z)-D		C4SF□-J(Z)-D		
		Normally closed	_	AD27(-Z)-D	-		-		
	Automatic*1	(N.C.)	With bowl guard	AD27-C(Z)-D	AD37□(-Z)-D		AD47□(-Z)-D		
	(Auto drain)	Normally open (N.O.)	With bowl guard	-	AD38□(-Z)-D		AD48□(-Z)-D		
		MPH- destroyed	_	C2SF-6(Z)-A	-		-		
		With drain cock	With bowl guard	C2SF-6C(Z)-A	C3SF-6(Z)-A		C4SF-6(Z)-A		
	Manual	nual Drain cock with barb fitting	With bowl guard	-	C3SF-6W(Z)-A		C4SF-6W(Z)-A		
Nulon			With drain guide	_	C2SF□-6J(Z)-A	-		-	
Nylon		(without valve function)	With bowl guard	C2SF□-6CJ(Z)-A	C3SF□-6J(Z)-A		C4SF□-6J(Z)-A		
		Normally closed	_	AD27-6(Z)-A	-		-		
	Automatic*1	(N.C.)	With bowl guard	AD27-6C(Z)-A	AD37□-6(Z)-D		AD47□-6(Z)-D		
	(Auto drain)	Normally open (N.O.)	With bowl guard	-	AD38□-6(Z)-D		AD48□-6(Z)-D		
		MPH- design and	_	C2SF-2(Z)-A	C3SF-2(Z)-A		C4SF-2(Z)-A		
	Manual	With drain cock	With level gauge	-	C3LF-8(Z)-A		C4LF-8(Z)-A		
	Manual	With drain guide		C2SF□-2J(Z)-A	C3SF□-2J(Z)-A		C4SF□-2J(Z)-A		
Metal		(without valve function)	With level gauge	-	C3LF□-8J(Z)-A		C4LF□-8J(Z)-A		
ivietai		Normally closed	_	AD27-2(Z)-A	AD37□-2(Z)-A		AD47□-2(Z)-A		
	Automatic*1	(N.C.)	With level gauge	-	AD37□-8(Z)-A		AD47□-8(Z)-A		
	(Auto drain)	Normally open (N.O.)		-	AD38□-2(Z)-A		AD48□-2(Z)-A		
ı		Tromainy open (14.0.)	With level gauge	-	AD38□-8(Z)-A		AD48□-8(Z)-A		

<sup>\*1</sup> Bowl assembly comes with a bowl seal.

<sup>1</sup> Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.
2 –5 to 50°C for the products with the digital pressure switch.
3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]
Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable.
4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.
For details on this standard, refer to page 110.

5 The compressed air quality class on the inlet side is [7:4:4].

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; indicate N for NPT thread and add the characters in (); indicate F for G thread. (For auto drain, Nil: ø10, N: ø3/8"). Add characters in () for psi and °F unit display specifications.

#### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

#### Option/Part Nos.

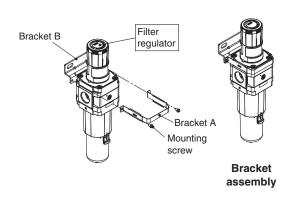
	Ontional appoification	no			Model				
	Optional specification	ns	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D		
Bracket ass	sembly*1		AW23P-270AS	AR33P-270AS	AR43F	P-270AS	AR54P-270AS		
Set nut			AR23P-260S	AR33P-260S	AR43P-260S -*2				
		Standard	K40-MP1.	0-□01MS		K50-MP1.0-□01MS			
	Round type	0.02 to 0.2 MPa setting	K40-MP0.	4-□01MS	K50-MP0.4-□01MS				
		0.02 to 0.4 MPa setting	K40-MP0.	7-□01MS		K50-MP0.7-□01MS			
		Standard	G36-P10-[	□01-L-X30		G46-P10-□01-L-X30			
	Round type (with color zone)	0.02 to 0.2 MPa setting	G36-P4-	□01-L-X30		G46-P4-□01-L-X30			
	(With color zone)	0.02 to 0.4 MPa setting	G36-P7-	□01-L-X30		G46-P7-□01-L-X30			
		Standard	R, G thread: GC3-10AS-D NPT: GC3-P10AS-X30 [136150A pressure gauge cover only]						
	Square embedded type*4	0.02 to 0.2 MPa setting	R, G thread: GC3-4AS-D NPT: GC3-P4AS-X30 [136150A pressure gauge cover on						
	type	0.02 to 0.4 MPa setting	R, G threa	d: GC3-7AS-D NPT:	GC3-P7AS-X30 [136	6150A pressure gauge	cover only]		
		NPN output, wiring bottom entry		ISE35-N-25-□LA-X	(523 [ISE35-N-25-□ (	(switch body only)]*5			
District succession	Digital pressure switch  NPN output, top entry  NPN output, wiring bottom entry			ISE35-R-25-□LA-X	(523 [ISE35-R-25-□ (	(switch body only)]*5			
Digital pres				ISE35-N-65-□LA-X	(523 [ISE35-N-65-□ (	(switch body only)]*5	-		
		NPN output, top entry	ISE35-R-65-□LA-X523 [ISE35-R-65-□ (switch body only)]*5						

<sup>\*1</sup> Assembly of a bracket and set nut

#### AW20(K)-D to AW40(K)-06-D

### Set nut Bracket Filter regulator **Bracket** assembly

#### AW60(K)-D



#### **Replacement Parts**

De				Part no.		
De	scription	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Valve assembly		AW24P-060AS	AW34P-060AS	AW44P-060AS AW49P-060AS		AW64P-060AS
Filter element		AF20P-060S	AF30P-060S	AF40F	P-060S	AW60P-060S
Baffle		AF24P-040S	AF34P-040S	AF44F	P-040S	AW64P-030S
Diaphragm	Relieving type	AR24P-150AS	AR34P-150AS	AR44P-150AS		AR54P-150AS
assembly	Non-relieving type	AR24P-150AS-N	AR34P-150AS-N	AR44P-	AR44P-150AS-N AR54	
Bowl seal		C2SFP-260S	C32FP-260S		C42FP-260S	
Bowl assembl	<b>y</b> *1, *2		Refe	to "Bowl Assembly/Part	Nos."	
Check valve a	ssembly*3			AR24KP-020AS		

<sup>\*3</sup> The check valve assembly is applicable for a filter regulator with backflow function (AW20K-D to AW60K-D) only. The assembly consists of a check valve cover, check valve body assembly, and 2 mounting screws.



<sup>\*2</sup> Please contact SMC regarding the set nuts for AR60(K)-D and AW60(K)-D

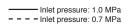
<sup>3</sup> lin part numbers for a round pressure gauge indicates a pipe thread type. No indication is necessary for R; indicate N for NPT. Gauges are dual scale psi/MPa. 4 Including one o-ring and 2 mounting screws. []: pressure gauge cover only

<sup>\*5</sup> Lead wire with connector (2m), adapter, lock pin, o-ring (1 pc.), mounting screws (2 pcs.) are included. []: switch body only. 🗆 in part numbers for a digital pressure switch indicates unit display option. No indication is necessary for unit selectable type with MPa default; indicate P for unit selectable type with psi default; indicate M for fixed MPa display.

<sup>\*1</sup> The bowl assembly comes with a bowl seal. \*2 Please contact SMC separately for psi and °F unit display specifications.

## Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series





AC

AF + AR + AL

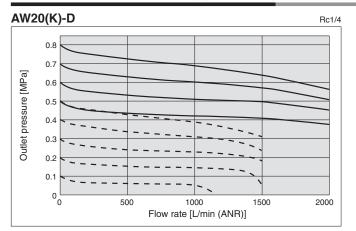
AW + AL

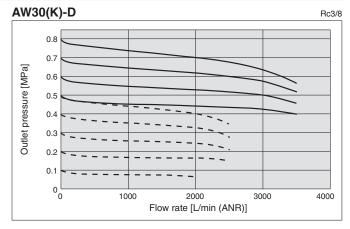
AF + AR

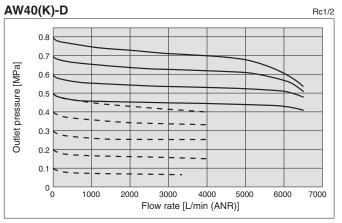
AF + AFM + AR

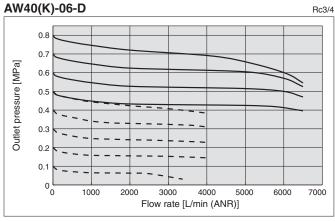
AW + AFM

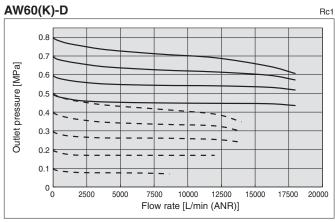
**Attachments** 











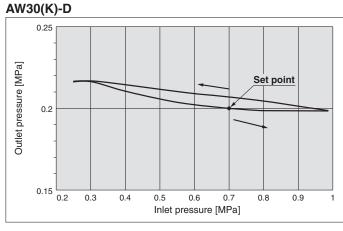


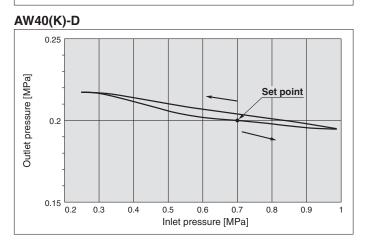
#### AW20-D to AW60-D Series AW20K-D to AW60K-D Series

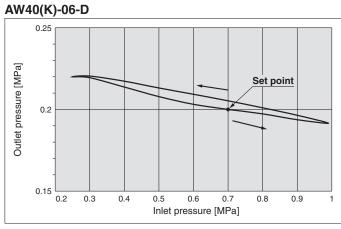
#### Pressure Characteristics (Representative values)

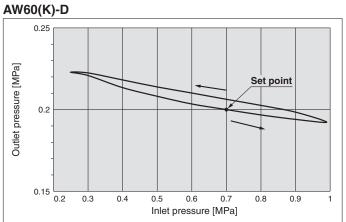
Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)

# AW20(K)-D O.25 O.2 O.15 O.2 O.3 O.4 O.5 O.6 O.7 O.8 O.9 Inlet pressure [MPa]



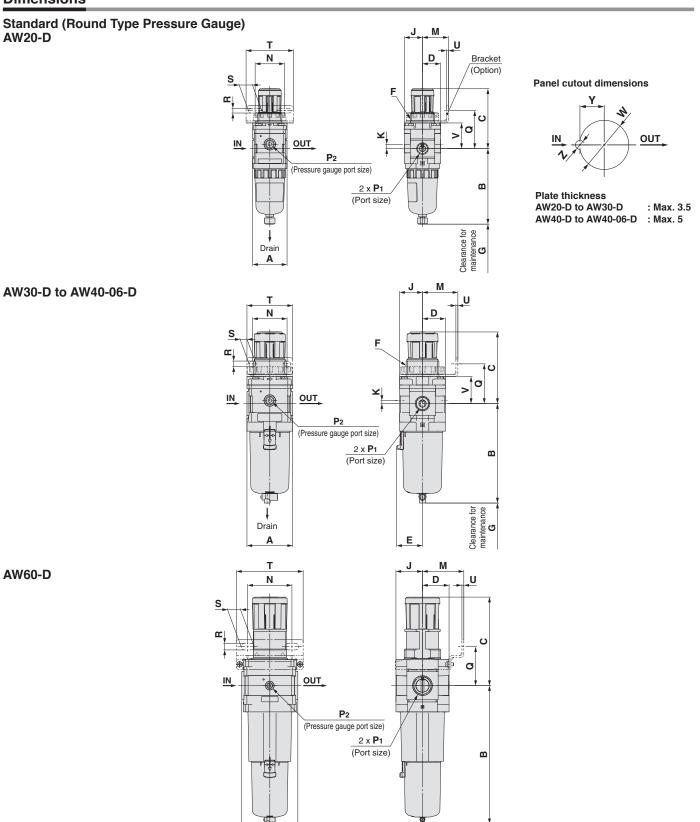






## Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series

#### **Dimensions**



AC

AF + AR + AL

AW + AL

R AF + AR

AW + AFM AF + AFM + AR

Attachments

ΑF

AFM / AFD

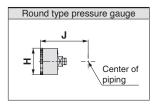
AB

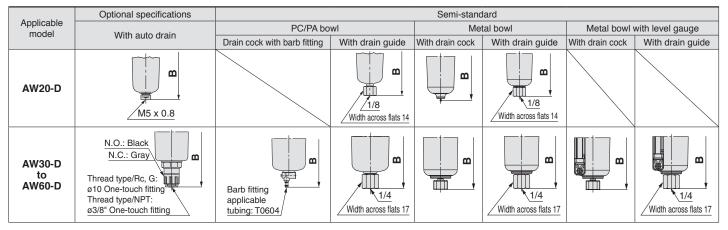
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Drain **A**  Clearance for maintenance

#### AW20-D to AW60-D Series AW20K-D to AW60K-D Series





Model													Optional specifications						
	Standard specifications												Round type pressure gauge		Round type pressure gauge (Semi-standard: Z)		Round type pressure gauge (with color zone)		
	P <sub>1</sub>	P <sub>2</sub>	Α	В	C*1	D	E	F	G	J	K	Н	J	Н	J	Н	J		
AW20-D	1/8, 1/4	1/8	40	87.6	71.8	21	_	M28 x 1	40	21	5	ø37.5	57.5	ø37.5	58.5	ø37.5	58.5		
AW30-D	1/4, 3/8	1/8	53	115.3	86.5	26.5	30	M38 x 1.5	55	26.5	3.5	ø37.5	63	ø37.5	64	ø37.5	64		
AW40-D	1/4, 3/8, 1/2	1/8	70	147.1	91.5	35.5	38.4	M42 x 1.5	80	35.5	_	ø42.5	73	ø42.5	73	ø42.5	73		
AW40-06-D	3/4	1/8	75	149.1	93	35.5	38.4	M42 x 1.5	80	35.5	_	ø42.5	73	ø42.5	73	ø42.5	73		
AW60-D	3/4, 1	1/8	95	234.1	155	45	_	_	30	45	_	ø42.5	82.5	ø42.5	82.5	ø42.5	82.5		

Model	Optional specifications												Semi-standard						
	Bracket mount								Panel m	ount		With auto	PC/PA bowl		Metal bowl		Metal bowl with level gauge		
								r anei mount				drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	M	N	Q	R	S	Т	U	٧	W	Υ	Z	В	В	В	В	В	В	В	
AW20-D	30	34	43.9	5.4	15.4	55	2.3	29.7	28.5	14	6	104.9	_	91.4	87.4	93.9	_	_	
AW30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	157	123.9	122.2	117.8	122.3	137.8	142.3	
AW40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	186.9	155.6	153.9	149.5	154	169.5	174	
AW40-06-D	50	54	55.5	8.5	10.5	70	2.3	37	42.5	21	7	188.9	157.6	155.9	151.5	156	171.5	176	
AW60-D	70	75	66	11	22	113	3.2	_	_	_	_	273.9	242.6	240.9	236.5	241	256.5	261	

<sup>\*1</sup> The dimension of C is the length when the filter regulator knob is unlocked.

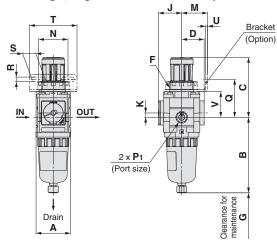


## Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series

## **Dimensions**

Standard (Square Embedded Type Pressure Gauge, Digital Pressure Switch)

AW20-



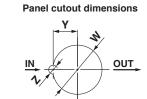
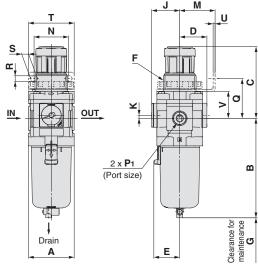
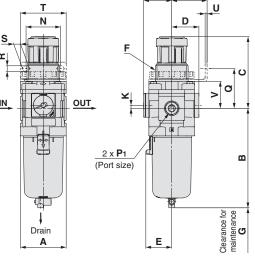


Plate thickness AW20-D to AW30-D : Max. 3.5 AW40-D to AW40-06-D : Max. 5





**Attachments** 

AC

AF + AR + AL

AW + AL

AF + AR

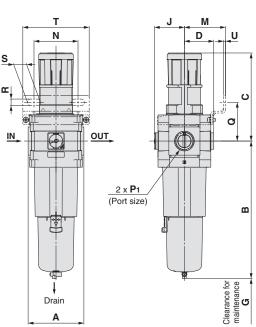
AF + AFM + AR

AW + AFM

AFM / AFD

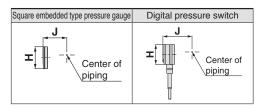
AB

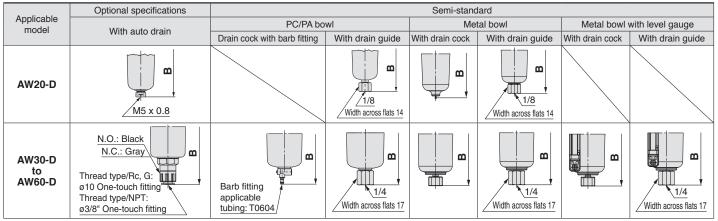
A



**SMC** 

## AW20-D to AW60-D Series AW20K-D to AW60K-D Series





										0	ptional sp	ecification	S
Model				Standard	d specific	ations					pedded type e gauge	Digital p swi	
	P1	Α	В	C*1	D	E	F	G	K	Н	J	Н	J
AW20-D	1/8, 1/4	40	87.6	71.8	26	_	M28 x 1	40	5	□28	27	□27.8	37.5
AW30-D	1/4, 3/8	53	115.3	86.5	31.5	30	M38 x 1.5	55	3.5	□28	32.5	□27.8	43
AW40-D	1/4, 3/8, 1/2	70	147.1	91.5	40.5	38.4	M42 x 1.5	80	_	□28	41.5	□27.8	52
AW40-06-D	3/4	75	149.1	93	40.5	38.4	M42 x 1.5	80	_	□28	41.5	□27.8	52
AW60-D	3/4, 1	95	234.1	155	50	_	_	30	_	□28	51	□27.8	61.5

					Ор	tional s	pecifica	ations							Semi-s	tandard		
Model			Dro	cket mo	nunt.				Donol m	ount		With	PC/PA bowl		Metal bowl			owl with gauge
Woder								Panel mount auto drain				With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide	
	М	N	Q	R	S	Т	U	٧	W	Υ	Z	В	В	В	В	В	В	В
AW20-D	30	34	43.9	5.4	15.4	55	2.3	29.7	28.5	14	6	104.9	_	91.4	87.4	93.9	_	_
AW30-D	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	157	123.9	122.2	117.8	122.3	137.8	142.3
AW40-D	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	186.9	155.6	153.9	149.5	154	169.5	174
AW40-06-D	50	50 54 55.5 8.5 10.5 70 2					2.3	37	42.5	21	7	188.9	157.6	155.9	151.5	156	171.5	176
AW60-D	70	70 75 66 11 22 113 3.2					3.2	_	_	_	_	273.9	242.6	240.9	236.5	241	256.5	261

<sup>\*1</sup> The dimension of C is the length when the filter regulator knob is unlocked.



# Filter Regulator AW20-D to AW60-D Series Filter Regulator with Backflow Function AW20K-D to AW60K-D Series

## **Dimensions**

With Backflow Function (Round Type Pressure Gauge, Square Embedded Type Pressure Gauge, Digital Pressure Switch) Bracket (Option) D Panel cutout dimensions OUT OUT (Pressure gauge port size) Ω 2 x **P**1 (Port size) Plate thickness AW20K-D to AW30K-D ₽ Clearance for maintenance AW40K-D to AW40K-06-D : Max. 5 Drain Α AW30K-D to AW40K-06-D D O OUT (Pressure gauge port size) 2 x **P**1 m (Port size) Clearance for maintenance Drain Α Е т M AW60K-D N D S œ <u>IN</u> OUT P<sub>2</sub> (Pressure gauge port size) 2 x **P**1 (Port size) m 

AC

AF + AR + AL

AW + AL

AF + AFM + AR AF + AR

AW + AFM

Attachments

ΑF

AFM / AFD

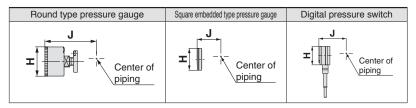
AB

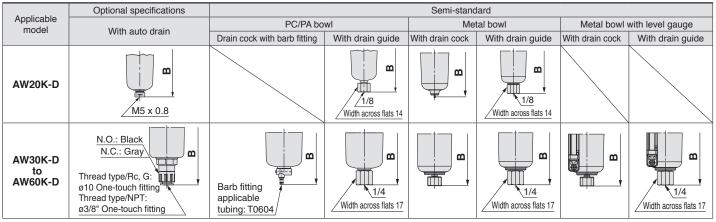
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¥

Drain **A**  Clearance for maintenance

## AW20-D to AW60-D Series AW20K-D to AW60K-D Series





														Op	tional s	pecification	ns		
Model				S	standard	specific	cations					Square emi pressur	e gauge	Digital pr swit		Round pressure	, i	Round type pre (Semi-stan	
	P <sub>1</sub>	P <sub>2</sub>	Α	В	C*1	D	Е	F	G	J	K	Н	J	Н	J	Н	J	Н	J
AW20K-D	1/8, 1/4	1/8	40	87.6	71.8	26	_	M28 x 1	40	26	5	□28	27	□27.8	37.5	ø37.5	62.5	ø37.5	63.5
AW30K-D	1/4, 3/8	1/8	53	115.3	86.5	31.5	30	M38 x 1.5	55	31.5	3.5	□28	32.5	□27.8	43	ø37.5	68	ø37.5	69
AW40K-D	1/4, 3/8, 1/2	1/8	70	147.1	91.5	40.5	38.4	M42 x 1.5	80	40.5	_	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78
AW40K-06-D	3/4	1/8	75	149.1	93	40.5	38.4	M42 x 1.5	80	40.5	_	□28	41.5	□27.8	52	ø42.5	78	ø42.5	78
AW60K-D	3/4, 1	1/8	95	234.1	155	50	_	_	30	50	_	□28	51	□27.8	61.5	ø42.5	87.5	ø42.5	87.5

						Optio	onal spe	cificat	ions								Semi-s	tandard		
Model	(with color zone)				Broo	cket m	ount				Panel m	ount		With	PC/PA	A bowl	Meta	bowl	Metal bowl with level gauge	
Wodel					ыас	NGI III	ount			,	r allei III	ount		drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	H J		M	N	Q	R	S	Т	C	٧	W	Υ	Z	В	В	В	В	В	В	В
AW20K-D	ø37.5	63.5	30	34	43.9	5.4	15.4	55	2.3	29.7	28.5	14	6	104.9	_	91.4	87.4	93.9	_	_
AW30K-D	ø37.5	69	41	40	46	6.5	8	53	2.3	31.3	38.5	19	7	157	123.9	122.2	117.8	122.3	137.8	142.3
AW40K-D	ø42.5				54	8.5	10.5	70	2.3	35.5	42.5	21	7	186.9	155.6	153.9	149.5	154	169.5	174
AW40K-06-D	ø42.5	ø42.5 78 50 54			55.5	8.5	10.5	70	2.3	37	42.5	21	7	188.9	157.6	155.9	151.5	156	171.5	176
AW60K-D	ø42.5	87.5	70	75	66	11	22	113	3.2	_	_	_	_	273.9	242.6	240.9	236.5	241	256.5	261

<sup>\*1</sup> The dimension of C is the length when the filter regulator knob is unlocked.



# Filter Regulator/AW20-D to AW60-D Filter Regulator with Backflow Function/AW20K-D to AW60K-D

# Made to Order

Please contact SMC for detailed dimensions, specifications, and lead times.



### ① 0.4 MPa Setting

The setting specification is 0.4 MPa.

When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

#### **Specifications**

-	
Made-to-order part no.	-X406
Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

\*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

#### **Applicable Models**

Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1

#### **② Long Bowl**

Drain capacity is greater than that of standard models.

#### Applicable Models/Drain Capacity

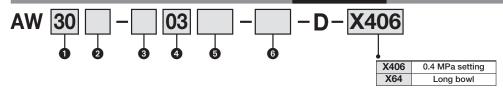
Model	AW20(K)-D	AW30(K)-D	AW40(K)-D	AW40(K)-06-D	AW60(K)-D
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1
Drain capacity [cm <sup>3</sup> ]	19	43		88	
B dimension [mm] <sup>*1</sup>	108.1	137.3	167.2	169.2	254.2

\*1 For polycarbonate bowls. Please contact SMC for other bowl materials.





## **How to Order**



- Option/Semi-standard: Select one each for a to h.
- · Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AW30K-03BE-2N-D-X406

## 0.4 MPa Setting

### **Long Bowl**

LAG	pic	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	30K-03BE- <u>ZN</u> -D	-74-00									
	_	_		0	D. ordetter			1					
				Symbol	Description			y size				/ size	
						20	30	40	60	20	30	40	60
	\A/:+	th had	ckflow function	Nil	Without backflow function	•	•	•	•	•	•	•	•
2	VVII	iii bac	CKIIOW IUIICUOII	K*1	With backflow function	•	•	•	•	•	•	•	•
				+									
				Nil	Rc	•	•	•	•	•	•	•	•
3		Pipe	thread type	N	NPT	•	•	•	•	•	•	•	•
				F	G	•	•	•	•	•	•	•	•
				+									
				01	1/8	•	_	_	_	•	_	_	_
				02	1/4	•	•	•	_	•	•	•	_
4			Port size	03	3/8	_	•	•	_	_	•	•	_
•			011 3126	04	1/2	_	_	•	_	_	_	•	_
				06	3/4	_	_	•	•	_	_	•	•
				10	1	_	_	_	•	_	_	_	•
				+									
				Nil	Without mounting option	•	•	•	•	•	•	•	•
		а	Mounting	<b>B</b> *₃	With bracket	•	•	•	•	•	•	•	•
				Н	With set nut (for panel mount)	•	•	•	_	•	•	•	_
				+									
			Float type auto	Nil	Without auto drain	•	•	•	•	_	_	_	_
		b	drain*4	C*5	Float type auto drain (N.C.): Drain port is closed when pressure is not applied.	•	•	•	•	_	_	_	_
	2		u.u	<b>D</b> *6	Float type auto drain (N.O.): Drain port is open when pressure is not applied.	_	•	•	•	_	_	_	_
6	Option*2			+									
•	ğ		_	Nil	Without pressure gauge	•	•	•	•	•	•	•	•
	0		Pressure	E	Square embedded type pressure gauge (with limit indicator)	•	•	•	•	•	•	•	•
			gauge*7	G	Round type pressure gauge (with limit indicator)	•	•	•	•	•	•	•	•
		С		M	Round type pressure gauge (with color zone)	•	•	•	•	•	•	•	•
				E1	Output: NPN output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•	•	•
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry	•	•	•	•	•	•	•	•
			switch*8	E3	Output: PNP output, Electrical entry: Wiring bottom entry	•	•	•	•	•	•	•	•
				E4	Output: PNP output, Electrical entry: Wiring top entry	•	•	•	•	•	•	•	•

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
  \*2 Options B, G, H, and M are not assembled and supplied loose at the time of shipment.

- To Option B, G, H, and M are not assembled and supplied loose at the time of shipment.
   The assembly consists of a bracket and set nuts (applicable to the AW20(K)-D to AW40(K)-D). The AR60(K)-D assembly includes 2 types of brackets and 2 mounting screws.
   The auto drain port is ø10 One-touch fitting (③ Pipe thread type: Rc, G) or ø3/8" One-touch fitting (3 Pipe thread type: NPT)
- \*5 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- '6 If the compressor is small ( 0 . 7 5 kW, discharge flow is less than 1 0 0 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type. 0.7 MPa pressure gauge for 0.4 MPa type (-X406).
- \*8 When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring bottom entry" for the electrical entry.



## AW20-D to AW60-D Series AW20K-D to AW60K-D Series

						0	.4 MPa	Settir	ng		Long	Bowl	
	_	_		Symbol	Description			D			2		
				Cymbol	Besonption	20	30	y size	60	20	30	size	60
							30	40	00	20	30	40	00
		d	Set pressure*9	Nil	0.05 to 0.85 MPa setting		_	_	_	•	•	•	•
		u	Oet pressure	1	0.02 to 0.2 MPa setting	_	_	_	_	•	•	•	
				+		_							
				Nil	Polycarbonate bowl	•	•	•	•	•	•	•	•
				2	Metal bowl	•	•	•	•	•	•	•	•
		е	Bowl*10	6	Nylon bowl	•	•	•	•	•	•	•	•
		ľ	Down	8	Metal bowl with level gauge		•	•	•		_	_	
				С	With bowl guard	•	_*11	_*11	_*11	•	_*11	_*11	_*11
				6C	With bowl guard (Nylon bowl)		_*12	_*12	_*12		_*12	_*12	_*12
	힏	_		+									
	g			Nil	With drain cock	•	•	•	•	•	•	•	•
6	tau	f	Drain port*13	<b>J</b> *14	Drain guide 1/8	•	_	_	_	•	_	_	_
U	<u>-</u>	•	Drain port	_	Drain guide 1/4		•	•	•		•	•	
	Semi-standard			<b>W</b> *15	Drain cock with barb fitting		•	•	•		•	•	•
	0)			+			,						
		g	Exhaust	Nil	Relieving type	•	•	•	•	•	•	•	•
		3	mechanism	N	Non-relieving type	•	•	•	•	•	•	•	
				+									
		h	Flow direction	Nil	Flow direction: Left to right		•	•	•	•	•	•	•
				R	Flow direction: Right to left		•	•	•		•	•	
				+						1			
				Nil	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	- 110	•	•	•	•	•	•	- 440
		i	Unit	<b>Z</b> *16	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	O*18	O*18	O*18	O*18	O*18	O*18	O*18	O*18
				<b>ZA</b> *17	Digital pressure switch: With unit selection function	△*19	∆*19	∆*19	∆*19	△*19	△*19	∆*19	△*19

\*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
\*10 Refer to chemical data on page 109 for chemical resistance of the bowl.
\*11 A bowl guard is provided as standard equipment (polycarbonate).
\*12 A bowl guard is provided as standard equipment (polycarbonate).
\*13 The combination of float type auto drain C and D is not available.
\*14 Without a valve function. The mounting screws are the same as the thread of ③.
\*15 The combination of metal bowl 2 and 8 is not available.
\*16 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with color zone). Available by request for special. The digital pressure switch will be equipped with the unit selection function, setting to psi initially.

- \*17 For options: E1, E2, E3, E4
- This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)
  \*18 ○: For the pipe thread type: NPT only
  \*19 △: Select with options: E1, E2, E3, E4.

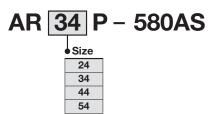


## AR-D/AW-D Series

# **Option**

## **Knob Cover**

Can be mounted on the knob of a regulator or filter regulator in order to prevent the accidental operation of the knob

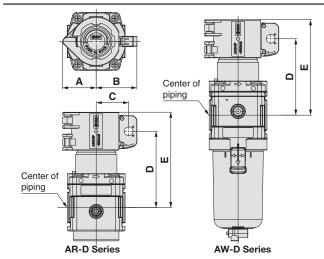


**Standard Specifications** 

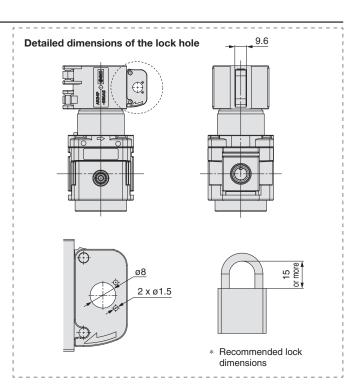
Ambient temperature	−5 to 60°C



#### **Dimensions**



Part no.	Α	В	С	D	E	Applicable model
AR24P-580AS	23.5	32.1	24.5	53.1	69.1	AR20-D
AN24F-300A3	23.5	32.1	24.5	58.1	74.1	AW20-D
AR34P-580AS	30.7	37.4	29.8	70	87.5	AR30-D, AW30-D
AR44P-580AS	32.8	39.4	21.0	74.5	97	AR40-D, AW40-D
AR44P-300A3	32.0	39.4	31.8	76	98.5	AR40-06-D, AW40-06-D
AR54P-580AS	42	48.9	41.3	99.6	133.6	AR50-D
AR54P-580AS	42	40.9	41.3	129.6	163.6	AR60-D, AW60-D



## **Mounting Precautions**

Before mounting the knob cover, confirm that the knob is in the locked state (in which the orange line is not visible). Mount the cover in accordance with the mounting instructions below.

Mount the knob cover on the



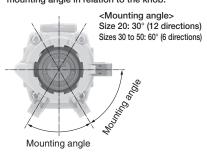
2 Close the lock cover.



Secure with a lock (provided by the



The knob cover can be mounted facing each mounting angle in relation to the knob.



AC

AF + AR + AL

AW + AL

AF + AFM + AR AF + AR

Attachments AW + AFM

..

=M / AFD

AB

AL

ΑM





# AW(K)-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: smcusa.com

## **Design / Selection**

## Marning

- Residual pressure disposal (outlet pressure removal) is not possible for the AW20-D to AW60-D even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K-D to AW60K-D).
- The bowl material of the standard filter regulator is polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

#### Chemical resistance of polycarbonate or nylon bowl

			Mate	erial
Type	Chemical name	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	Х
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Sodium carbonate	Degreasing of metals Industrial salts Water-soluble cutting oil	X	0
Inorganic salts	Sodium sulfide Potassium nitrate Sodium sulfate	-	х	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	х	Х
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	х	Х
Oil	Gasoline Kerosene	_	x	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	Х
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ

When the above factors are present, or there is some doubt, use a metal bowl for safety.

## 

 When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to page 123 in the "Product Selection Guide."

#### **Maintenance**

## Marning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

#### **Mounting / Adjustment**

## 

- Set the filter regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

## **⚠** Caution

 Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.

Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.

- Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
- Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



When the bowl is installed on the AW30-D to AW60-D, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

#### **Piping**

## **⚠** Warning

 To screw the pressure gauge and piping materials into the pressure gauge port on the product, tighten to the recommended torque (3 to 5 N·m) while securely holding the AW(K)-D in place.

Additionally, when mounting a One-touch fitting to the pressure gauge port, refer to the Fittings and Tubing Precautions.



115

# International Standard ISO 8573-1:2010 Compressed Air Purity Classes

Compressed air is used in a variety of manufacturing processes. In this age, compressed air with a high degree of purity is becoming increasingly necessary.

For this reason, it is necessary to remove contaminants from systems which supply compressed air and to secure the quality. The standard which stipulates the class according to the quantities of contaminants in compressed air is ISO 8573-1.

## [Outline]

Stipulates the purity class of contaminants (particles, water, oil) mixed in with the compressed air

#### [Scope]

Can be used in various places in compressed air systems

#### [Terms and Definitions]

- Purity class: An index assigned for each classification obtained by dividing the concentration of each contaminant into ranges
- · Particle: Small discrete mass of solid or liquid matter
- · Humidity and liquid water: Water vapor (gas), Water droplets
- · Oil: Liquid oil, Oil mist, Vapor

#### [Purity Classes]

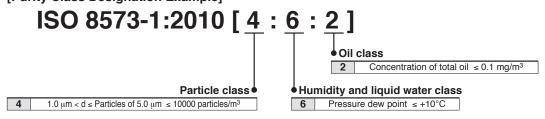
		Parti	icles	Humidity and	Oil							
Class	Maximum number of partic	les per cubic meter as a fun	ction of particle size d [µm]	Mass concentration Cp	Pressure dew point	Concentration of liquid water Cw	Concentration of total oil					
	0.1 < d ≤ 0.5	0.5 < d ≤ 1.0	1.0 < d ≤ 5.0	[mg/m <sup>3</sup> ]	[°C]	[g/m <sup>3</sup> ]	[mg/m <sup>3</sup> ]					
0	As specified by the equipment user or supplier and more stringent than class 1											
1	≤ 20000	≤ 400	≤ 10	_	≤ -70	_	≤ 0.01					
2	≤ 400000	≤ 6000	≤ 100	_	≤ -40	_	≤ 0.1					
3	_	≤ 90000	≤ 1000	_	≤ −20	_	≤ 1					
4	_	_	≤ 10000	_	≤ +3	_	≤ 5					
5	-	_	≤ 100000	-	≤ +7	_	_					
6	_	_	_	0 < Cp ≤ 5	≤ +10	_	_					
7	_	-	_	5 < Cp ≤ 10	_	Cw ≤ 0.5	_					
8	_	_	_	_	_	0.5 < Cw ≤ 5	_					
9	_	_	_	_	_	5 < Cw ≤ 10	_					
х	_	_	_	Cp > 10	_	Cw > 10	> 5					

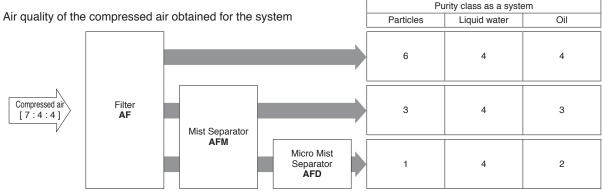
#### [How to Perform a Test to Check the Performance]

ISO 12500, which sets out the test method to be used in order to check the filter performance for each of the three kinds of contaminants, is indicated below.

- · Particle: ISO 12500-3:2009 · Liquid water: ISO 12500-4:2009
- · Oil: ISO 12500-1:2007
- \* Measured using a dedicated evaluation system which has been certified according to ISO 12500
  and also by a third party (Certified)

## [Purity Class Designation Example]





The class indicates the compressed air purity according to ISO 8573-1:2010 (JIS B 8392-1:2012) and indicates the maximum purity class which can be obtained using that system. Note, however, that this value will differ according to the inlet air conditions.



## UNIT CONVERSIONS

	unit	conversion	result		unit	conversion	result
length	m	x 3.28	ft	pressure	MPa	x 145	psi
	mm	x 0.04	in		kPa	÷ 6.895	psi
mass	g	x 0.04	OZ	temperature	°C	x1.8 then add 32	°F
volume	cm <sup>3</sup>	÷ 16.387	in <sup>3</sup>	torque	N·m	x 0.738	ft-lb
	L	x 61.024	in <sup>3</sup>	force	Ν	÷ 4.448	lbf
speed	mm/s	÷ 25.4	in/s	flow	L/min	÷ 28.317	cfm

## 

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, Danger: Danger: if not avoided, will result in death or serious injury.

\*1) ISO 4414: Pneumatic fluid power - General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines.

(Part 1: General requirements) ISO 10218-1: Manipulating industrial robots - Safety.

## **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

## **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/

# **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

## **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

#### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country. assure that all local rules governing that export are known and followed.

## **∕** Caution

SMC products are not intended for use as instruments for legal

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.



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## **U.S. & Canadian Sales Offices**

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