

# **Blank Controller**

# Various types of actuators can be supported by a single controller

### What is a blank controller?

Generally, any controller that comes with an actuator, or any controller for which the actuator is specified, will be shipped with the data of the specified actuator already installed.

On the other hand, a blank controller is a controller which comes with no specified actuator data pre-installed. The customer can write the data of the actuators themselves.





LEC□-BC Series

JXC□1-BC Series





### Simple setting

### Step 1

Download the data writing tool for blank controller from the SMC website.

### Step 2

Set the parameters and step data of the specified actuator to the blank controller using the tool shown on the left.

### Step 3

Write other data such as position data, if necessary.

### **System Construction**

For LECP6/LECA6-BC

Power supply plug
(Accessory)
<Applicable cable size>
AWG20 (0.000005382 ft²
(0.5 mm²))
To CN1

To CN4

Blank
controller

### Communication cable (9.84' (3 m))

LEC-W2-C (For LEC) JXC-W2-C (For JXC)

#### USB cable (A-mini B type) (0.98' (0.3 m)) LEC-W2-U (For LEC

LEC-W2-U (For LEC) JXC-W2-U (For JXC)



Data writing tool for blank controller LEC-BCW (For LEC) JXC-BCW (For JXC)

PC



## Compatible Controller

### Step motor (Servo/24 VDC)

Servo motor (24 VDC)

Step Data Input Type **LECP6-BC** Series **LECA6-BC** Series

- 64 points positioning
- · Input using controller setting kit or teaching box



### Step motor (Servo/24 VDC)

**Pulse Input Type LECPA-BC** Series



### Step motor (Servo/24 VDC)

Fieldbus-compatible Network Controller

**CC-Link Direct Input Type LECPMJ-BC** Series

CC-Link



EtherCAT® Direct Input Type **JXCE1-BC** Series





EtherNet/IP™ Direct Input Type **JXC91-BC** Series

EtherNet/IP



**PROFINET Direct Input Type JXCP1-BC** Series





DeviceNet™ Direct Input Type

**JXCD1-BC** Series

Device Net



**IO-Link Direct Input Type JXCL1-BC** Series

**IO**-Link



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