# Vacuum Unit

Ejector System Vacuum Pump System



Supply valve: An N.O. specification has been added.

- Can hold vacuum\*1 even when the power goes out or is turned off
- Prevents the sudden dropping of workpieces\*1
- \*1 Supposing the supply pressure is being maintained

An IO-Link compatible pressure switch has been added.

- Allows for ejector control with a single communication line
- Reading of the device information and parameter batch settings are possible.



## Air supply is cut-off when vacuum is reached.

# **Energy saving ejector**

## Air consumption

93% reduction

energy saving function and efficient ejectors

2-stage

ejector

## More efficient ejector

Suction flow (Compared to other SMC 1-stage ejectors)

50% increase

## Wiring variations





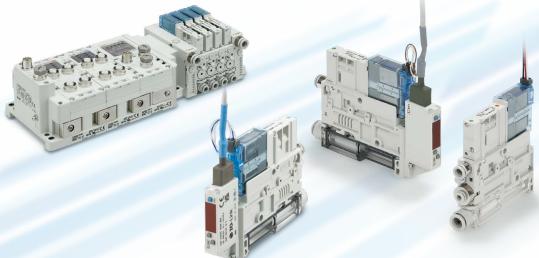






2nd ejector

Q2 = Suction flow





ZK2 A Series







1st ejector

Ωı

RoHS

# **Energy Saving Ejector**

Energy saving is possible due to the pressure switch for vacuum with energy saving function.

Air consumption 90% reduction\*1

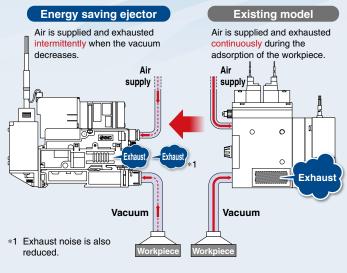
\*1 Based on SMC's measurement conditions

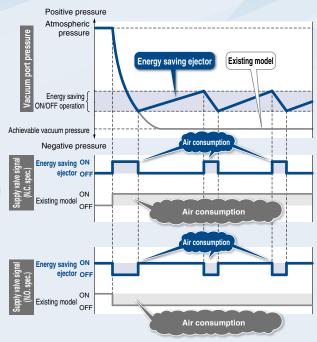
While the suction signal is ON, the ON/OFF operation of the supply valve is also performed automatically within the set value.

## More efficient ejector

Air consumption 30% reduction

(Compared to other SMC 1-stage ejectors)





With energy

saving function

More efficient

Energy saving efficiency: 93% reduction Power consumption cost per year reduced by

13 365 JPV/year\*1

10,000 01 1790	ui .			/
	Power consumption cost per year	Annual air consumption	Exhaust time	Air consumption
ZK2/With energy saving function (Part no.: ZK2A12K5KWA-08)	979 JPY/year	652.5 m <sup>3</sup> /year	0.6 s	58 L/min (ANR)
Existing model (Part no.: ZM131AM-K5LZ-E15)	14,344 JPY/year	9,562.5 m³/year	6 s	85 L/min (ANR)

· Air unit 1.5 JPY/m3 (ANR), Annual operating cycles: 1125000 Cost conditions (Operating hours: 10 hours/day, Operating days: 250 days/year, 450 cycles/h, when 1 unit is used)



# **High-noise Reduction Silencer**



Improved low noise and suction flow by adoption of a high-noise reduction silencer

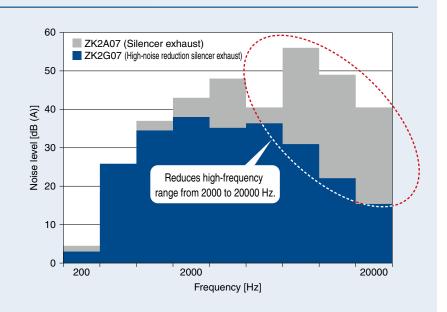
#### High-noise reduction silencer

Unpleasant frequencies are removed while maximizing vacuum performance by using a dedicated silencer with better silencing effect.

#### Low noise

46 dB (A)\*1

\*1 Nozzle size: Ø0.7 (Under SMC's measurement conditions)

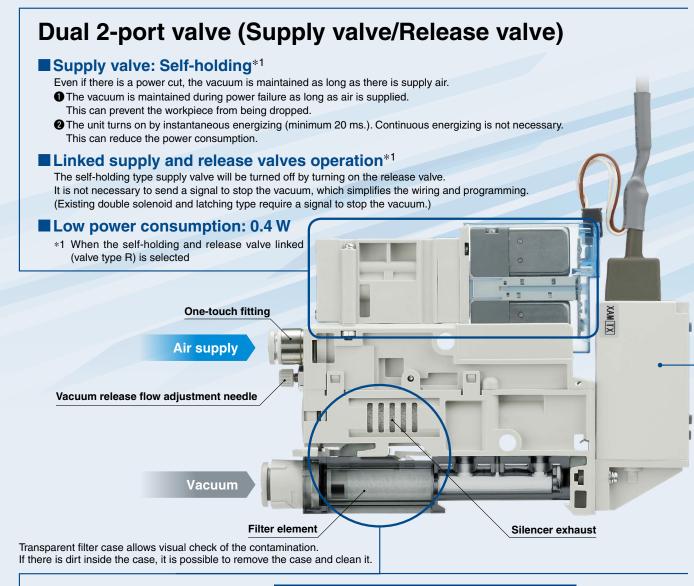


### **Suction flow**

Improved by up to approx. 20%

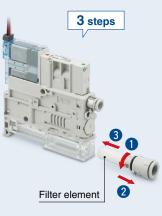
Nozzle size	Exhaust type	Max. suction flow [L/min (ANR)] 40	Approx. 80 20%
ø1.5	High-noise reduction silencer exhaust Silencer exhaust		83

## All in One Piping Wiring Installation time reduced!!

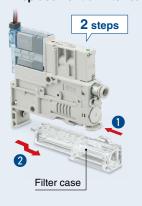


#### **Easier maintenance** No tools are required for replacement.

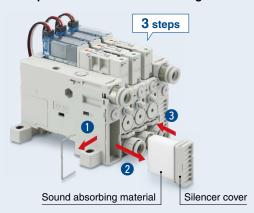
■ Replacement of filter element



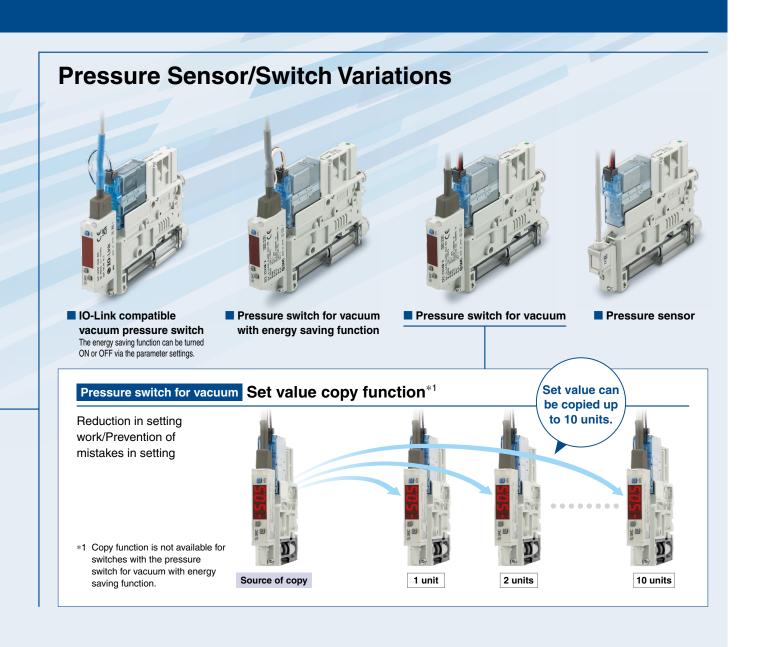
Replacement of filter case

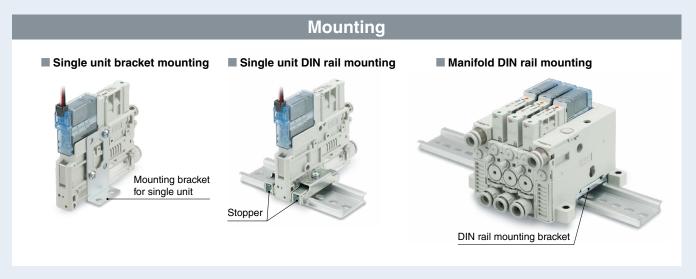


■ Replacement of sound absorbing material



The sound absorbing material can be installed/removed without using screws.

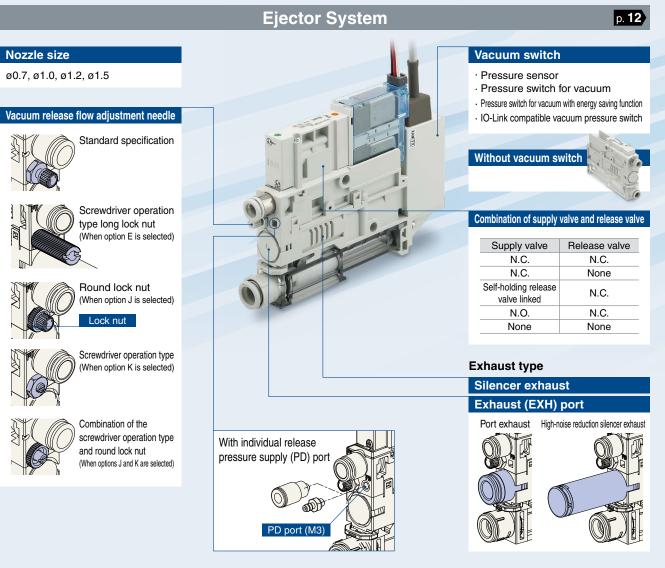




## **Vacuum Unit Variations**

## **Single Unit**

Nozzle size



# Vacuum Pump System p. **23** PE port female thread specification With individual release pressure supply (PD) port PD port (M3)

#### **Manifold**

#### Ejector System p. 19

#### Fieldbus System \*1 / Compatible Protocols

#### Integrated type (For output) Integrated type (For input/output) Gateway decentralized system **EX600 EX500 EX260** DeviceNet® DeviceNet® PROFIBUS DP PROFIBUS DP CC-Link CC-Link EtherNet/IP™ EtherNet/IP™ EtherNet/IP™ EtherCAT EtherCAT **PROFINET PROFINET PROFINET** Ethernet POWERLINK EtherNet/IP™ compatible wireless base IO-Link PROFINET compatible wireless base

\*1 This is only available for supply valve and release valve control in Fieldbus systems.

#### Wiring type

- · D-sub connector
- · Flat ribbon cable connector
- · Individual wiring
- · Fieldbus system

#### Exhaust type

- · Complex exhaust\*2
- · Port exhaust
- · High-noise reduction silencer exhaust

#### Air pressure supply (PV) port

- · Common supply
- · Individual supply



\*2 The complex exhaust is a combined exhaust method of the common exhaust from the end plate and the direct exhaust from each station.

supply (PV) port



Individual air pressure supply (PV) port\*3

\*3 Option

#### Vacuum Pump System p. 27

Common pilot pressure supply (PS) port

Flat ribbon cable connector



Common vacuum pressure supply (PV) port

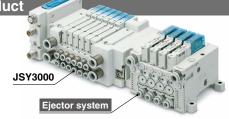
#### Wiring type

- · D-sub connector
- · Flat ribbon cable connector
- · Individual wiring

#### **Related Product**

#### **JSY3000 Combination Manifold**

A ZK2 (ejector manifold) with a JSY3000 (valve manifold) connected to the same manifold





More information

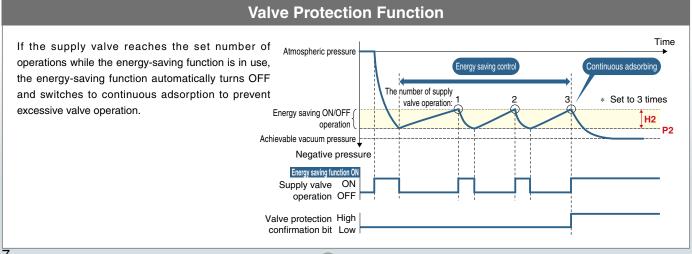
contributes to a reduction in air consumption.

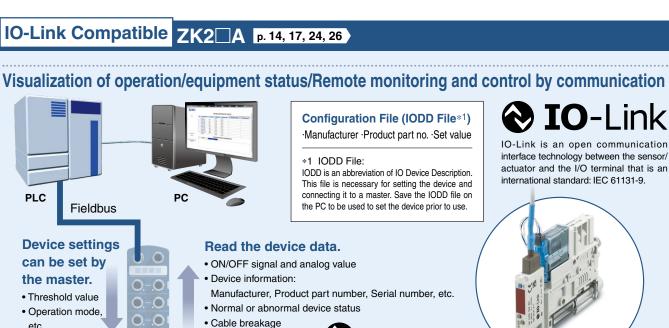
#### IO-Link Compatible p. 14, 17, 24, 26

Positive pressure Energy saving is possible due to the vacuum pressure Release confirmation switch with energy saving function and efficient ejectors. Energy saving function ON Time Atmospheric pressure Air consumption 93% reduction Vacuum confirmation Energy saving ON/OFF operation Achievable vacuum pressure \*1 Based on SMC's measurement conditions Negative pressure Air consumptio Energy saving function ON Energy saving function ON Supply valve ON energization OFF Supply valve: Air is supplied intermittently when the vacuum N.C. specification decreases. Supply valve ON energization OFF Air consumption Energy saving function OFF Air is supplied continuously during the adsorption Supply valve of the workpiece. Supply valve: N.O. specification energization OFF Supply valve ON energization OFF Energy-saving pressure confirmation signal Release valve ON energization OFF When adsorbing a workpiece with a large amount of leakage, Vacuum High this signal allows for the confirmation of whether the energy-Energy saving High saving operation is being performed once the vacuum pressure confirmation bit Low that initiates the energy-saving control has been reached. This Release High

# When the supply valve operation instruction is turned OFF, the release valve ON operation is started automatically, reducing the amount of time required for the customer to construct an operating program. Atmospheric pressure Negative pressure Supply valve ON operation instruction OFF Release valve ON energization OFF

confirmation bit Low





#### Implement diagnostic bits in the process data.

IO-Link Master

The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment. It is possible to find problems with the equipment in real time using the cyclic (periodic) data and to monitor such problems in detail with the noncyclic (aperiodic) data.

#### **Process Data**

Input process data	Output process data
4 bytes	2 bytes

## OUT1/2 over current

- Outside of zero-clear range
- Temperature sensor failure
- · Master version mismatch



· Above the upper limit/below the

lower limit of the display range

			- ivias	oldi ve	310111	moma	LCI I									
Input Process Data											_					
Byte		_ {	•	1				•				(	)			
Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	System error	Error	Valve warning	PD_IN forced output	Re	servat	ion	Pressure value diagnosis	Release valve output		Reservation	Pressure confirmation	Pressure confirmation	Release confirmation	Energy saving confirmation	Suction confirmation

• Valve protection warning

· Energy saving operation warning

Byte		3								2						
Bit offset	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16
Item		Measured pressure value														

#### **Output Process Data**

Byte		1							0							
Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item				Reser	vation				Re	servat	ion	Automatic release forced OFF	Valve protection forced OFF		Release instruction	Vacuum instruction

#### Display function Displays the output communication status and indicates the presence of communication data

Operation and Display

Operation and	2.00.00				
Communication with master		Statu	S	Screen display	Description
			Operate	oPE → BB*1	Normal communication status (readout of measured value, command)  * Output process data valid
		Normal	Operate		Normal communication status (readout of measured value)  * Output process data invalid
Yes		Normal	Start up	5 <u></u>	At the start of communication
	IO-Link		Preoperate	PrE	At the start of communication
	mode		Version does not match	E 15	The IO-Link version does not match that of the master.*2
		Abnormal	Communication	*1	
No			disconnection	<u>56</u> ← <u>111</u>	Normal communication was not received for 1 s or longer.
				<b>F</b>	
		SIO mod	le* <sup>3</sup>		General switch output

<sup>\*1</sup> Displays the measured value \*2 When the product is connected to the master with version "V1.0," error E15 is generated. \*3 Cannot be used in SIO mode

# **ZK2** A Series Vacuum Unit Guide by Type

=16	<b>Ct</b>	or System		Valve		Swi	itch and Sensor		
			Supply valve	Release valve	Without	Without energy saving function  Pressure sensor/ Pressure switch for vacuum	With energy saving function  Pressure switch for vacuum	IO-Link compatible vacuum pressure switch (The energy saving function can be turned ON or OFF via the parameter settings.)	How to order
		With valve	•	•	_	•	_	_	
		Without energy saving function	•	_	_	•	_	_	12
		Saving farious.	•	•	_	_	_	_	
	Single Unit	With valve With energy saving function	•	•	_	_	•		13
	S	With valve IO-Link compatible vacuum pressure switch	•	•	_	_	_	•	14
		Without valve	_	_	•	•	_	_	18
		C	_	_	•	_	_	_	
		Individual wiring, D-sub/Flat ribbon cable connector							
		With valve	•	•	_	•	_	_	
		Without energy Without energy	•	_	_	•	_	_	4.5
		saving function	•	•	_	_	_	_	15
Ε			•	_	_	_	_	_	
Ejector System	For Manifold	With valve With energy saving function	•	•	_	_	•	_	16
ш		With valve IO-Link compatible vacuum pressure switch	•	•	_	_	_	•	17
		Without valve	_	_	•	•	_	_	18
			_	_	•	_	_	_	
	Manifold					_			19
	plo	Fieldbus System		I	T				
	For Manifold	With valve		•	_	•	_	_	
	r M			_	_	•	_	_	20
	표			_		_	_	_	
	Manifold			I	I	_			21

# **ZK2** A Series Vacuum Unit Guide by Type

Va	cu	um Pump System		Valve		Switch ar	nd Sensor	
		in i dinip oyotoni	Supply valve	Release valve	Without	Pressure sensor/ Pressure switch for vacuum	IO-Link compatible vacuum pressure switch	How to order Page
		With valve	•	•	_	•	_	
	Unit		•	_	_	•	_	23
	e		•	•	_	<u> </u>	_	
	Single		•	_	_	_	_	
System		With valve  IO-Link compatible vacuum pressure switch	•	•	_	_	•	24
S		With valve	•	•	_	•	_	
Pump	팅		•	_	_	•	_	25
	For Manifold		•	•	_	_	_	
i i	or M		•	_	_	_	_	
Vacuum	ш	With valve IO-Link compatible vacuum pressure switch	•	•	_	_	•	26
	Manifold					_		27

Air	. Ol	perated Specification	Va	lve	Switch and Sensor (Without energy saving	How to order
		A	Supply valve	Release valve	function)	Page
	Single Unit		•	•	•	73
E	Singl		•	•	_	70
Ejector System	For Manifold		•	•	•	
Ejector	For M		•	•	_	74
_	Manifold			_		
	Single Unit		•	•	•	75
/stem	Singl		•	•	_	75
Vacuum Pump System	For Manifold	9	•	•	•	
ıum Pı	For M		•	•	_	76
Vacu	Manifold			_		

# CONTENTS

# Vacuum Unit *ZK2*□*A Series*

Bure	■ Ejector System	
	Single Unit Ejector + With Valve + Without Energy Saving Function	n 12
	Single Unit Ejector + With Valve + With Energy Saving Function	
	Single Unit Ejector + With Valve + IO-Link Compatible	
- Coo Con Con Club	For Manifold Ejector + With Valve + Without Energy Saving Function	
6.55.60	For Manifold Ejector + With Valve + With Energy Saving Function	•
9000	For Manifold Ejector + With Valve + IO-Link Compatible	
	Single Unit For Manifold Ejector + Without Valve + Without Energy Saving Function	
	Manifold	
	Fieldbus System For Manifold Ejector + With Valve + Without Energy Saving Function	•
	Fieldbus System Manifold	··· p. 21
	■ Vacuum Pump System	
- 6000	Single Unit Vacuum Pump System + With Valve + Without Energy Saving Function ··	-
	Single Unit Vacuum Pump System + With Valve + IO-Link Compatible	
C.C.C.C	For Manifold Vacuum Pump System + With Valve + Without Energy Saving Function	
	For Manifold Vacuum Pump System + With Valve + IO-Link Compatible	
	Manifold	··· p. 27
	Specifications, Quality of Supply Air	··· p. 28
	Weight ·····	··· p. 29
000	Ejector Exhaust Characteristics/Flow Rate Characteristics ·····	··· p. 30
	Vacuum Pump System Flow Rate Characteristics, Vacuum Release Flow Rate Characteristics, How to Read the Flow Rate Characteristics Graph	··· p. 32
	Pressure Sensor/Pressure Switch for Vacuum Specifications, Description (Pressure Switch for Vacuum)	p. 33
. 1	Pressure Switch for Vacuum with Energy Saving Function Specifications, IO-Link Compatible Vacuum Pressure Switch Specifications	p. 34
	Internal Circuits and Wiring Examples, IO-Link: Process Data ·····  Port Layout	··· p. 35
	Standard Products ······	n 36
	Option -D ·····	
	Option <b>-L</b>	
	Construction ·····	
	How to Order Replacement Parts for Single Unit ······	
	Exploded View of Manifold ······	
	How to Increase Manifold Stations	
	Dimensions	
	Electrical Wiring Specifications, Optional Specifications/Functions/Applications	•
	Cable Assembly	p. 70
	Accessories ·····	p. 71
	Air Operated Specification	•
	Single Unit Dejector System ······	n 72
	For Manifold Ejector System (Manifold)	
	For Maillion Defector System Maillion	р. 74
	Single Unit Vacuum Pump System · · · · · · · · · · · · · · · · · · ·	··· p. 75
463	For Manifold Vacuum Pump System (Manifold	··· p. 76
	Specifications, Quality of Supply Air ·····	
	Weight ·····	··· p. 78
	Port Layout	
	Standard Products ·····	
	Option <b>-D</b> ·····	
	Option -M ·····	•
	Construction, How to Order Replacement Parts for Single Unit	
	Exploded View of Manifold · · · · · · · · · · · · · · · · · · ·	
	Dimensions	··· p. 87



Specific Product Precautions ......p. 90

# ZK2 A Series

Single Unit Ejector + With Valve + Without Energy Saving Function

Refer to pages 36, 37, 39, and 40 for the port layouts (including circuit examples) and pages 57 to 59 for the dimensions.

#### **How to Order**

Rody/Exhaust type

<u> </u>	ouy/Exilaus	
Symbol	Body	Exhaust type
A		Silencer exhaust*1
В	Single unit	Port exhaust exhaust
G		High-noise reduction silencer exhaust

\*1 With exhaust port when 2 is 12 or 15

#### Rated voltage (Supply valve/Release valve)

Symbol	Voltage
5	24 VDC
6	12 VDC

#### Pressure switch for vacuum/Pressure sensor

		Durana		Spe	cifications
Symbol	Type	Pressure range [kPa]	NPN	PNP	With unit selection
		range [ki a]	2 ou	tputs	function*4
Α			•	_	•
В	for	0 to -101	•	_	None (SI unit only)
С	Pressure switch for vacuum	010-101	_	•	•
D	swi		_	•	None (SI unit only)
Е	ure ⁄acı		•	_	•
F	essi)	-100 to 100	•	_	None (SI unit only)
Н	Pre	-100 10 100	_	•	•
J			_	•	None (SI unit only)
Р	Pressure	0 to -101		\nalog c	output 1 to 5 V
Т	sensor	-100 to 100	Analog output 1 to 5 V		
N	Without pressure switch for vacuum/pressure sensor				

<sup>\*4</sup> The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### Vacuum (V) port

<u> </u>	acaam (v) po
Symbol	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

#### 2 Nominal nozzle size\*2

Symbol	Nominal nozzle size
07	ø0.7
10	ø1.0
12	ø1.2
15	ø1.5

\*2 Refer to page 29 for the standard supply pressure per nozzle diameter.

#### 3 Combination of supply valve and release valve

Symbol	S	Supply valve		
Syllibol	N.C.	N.O.	Self-holding	N.C.
K	•	_	_	•
J	•	_	_	_
R	_	_	●*3	•
Е	_	•	_	•

\*3 Supply valve maintains vacuum by energization (20 ms or more). Stopping the vacuum turns on the release valve. Refer to the precautions on page 90.

#### 6 Connector

#### (Supply valve/Release valve/Pressure switch for vacuum)

Symbol	For supply valve/ release valve: 300 mm (Connector assembly)*5	For pressure switch for vacuum: 2 m (Lead wire with connector)  Pressure sensor assembly: 3 m (With lead wire)		Note
L	•	•		Cannot be selected
L1	None	•		when <b>5</b> is N
L2	•	None		Cannot be selected
L3	None	None		when 6 is P or T

\*5 For the connector length other than 300 mm, order the connector assembly on page 44 separately.

Symbol	Type			Note
Nil	Without o	ption	ái.	_
В	for single	Mounting bracket Bracket for single unit (nuts and bolts are included)		_
D		ridual release PD p supply (PD) port (M3)*7	ort	Cannot be selected when 3 is J
E	e flow edle*8		Screwdriver operation type long lock nut	Cannot be selected when 3
J	√acuum release flow adjustment needle*8	Round lock nut Lock	k nut	is J Can be selected only for the
K	Vacuu adjust	Screwdriver operation type	Vacuum release flow adjustment needle	combination of J and K
w	interference prevention valve		When J is selected for <b>3</b> , instathe atmospheric release valve or vacuum release valve in the middle of the vacuum piping.	

- \*6 When more than one option is selected, list the option symbols in alphabetical order. (Example -BJ)
- Use a One-touch fitting or barb fitting (M-3AU-4) for piping. (O.D.: Within Ø6.2)
- \*8 When "K," "R," or "E" is selected for 3, a vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.

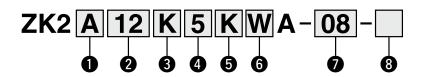
# ZK2 A Series



Single Unit Ejector + With Valve + With Energy Saving Function

Refer to page 37 for the port layout (including a circuit example) and page 60 for the dimensions.

#### **How to Order**



#### Body/Exhaust type

Symbol	Body	Exhaust type 🔨
Cymbol	Body	Extiduot type
A		Silencer exhaust*1
В	Single unit	Port exhaust exhaust
G		High-noise reduction silencer exhaust

<sup>\*1</sup> With exhaust port when 2 is 12 or 15

## Pressure switch for vacuum with energy saving function

	Pressure range [kPa]	Specifications			
Symbol		NPN	PNP	With unit selection	
		1 output		function*3	
K		•	_	•	
Q	-100 to 100	•	_	None (SI unit only)	
R		1	•	•	
S		_	•	None (SI unit only)	

<sup>\*3</sup> The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### 2 Nominal nozzle size\*2

Symbol	Nominal nozzle size
07	ø0.7
10	ø1.0
12	ø1.2
15	ø1.5

\*2 Refer to page 29 for the standard supply pressure per nozzle diameter.

## 4 Rated voltage (Supply valve/Release valve)

Symbol	Voltage
5	24 VDC
6	12 VDC

#### **6** Connector

S	Symbol	For pressure switch for vacuum with energy saving function: 2 m (Lead wire with connector)
	W	•
	L3	None

## 3 Combination of supply valve and release valve

	Symbol	Supply	Release valve	
		N.C.	N.O.	N.C.
	K	•	_	•
	E	_	•	•

#### Vacuum (V) port

Symbol	Vacuum (V) port	
06	ø6	
08	ø8	
07	ø1/4"	
09	ø5/16"	

8 Option\*4 (For details on the Function/Application, refer to page 69.)

	Option (For details on the Function/Application, refer to page 69.)						
Symbol	Туре			Note			
Nil	Without o	Without option			9 -		
В		bracket for single I bolts are included		Bracket	_		
D	With individual release PD port pressure supply (PD) port (M3)*5			_			
E	e flow edle* <sup>6</sup>	Screwdriver operat type long lock nut	10 9 10 10 10 10 10 10 10 10 10 10 10 10 10	rewdriver operation e long lock nut	Con he colored		
J	Vacuum release flow adjustment needle*6	Round lock nut		Lock nut	Can be selected only for the combination of J and K		
K	Vacuu adjust	Screwdriver operation type	N N N	cuum release v adjustment needle	and K		

- \*4 When more than one option is selected, list the option symbols in alphabetical order. (Example -BJ)
- \*5 Use a One-touch fitting or barb fitting (M-3AU-4) for piping. (O.D.: Within ø6.2)
- \*6 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.

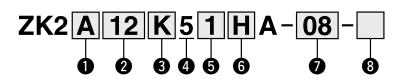
# ZK2 A Series



Single Unit Ejector + With Valve + IO-Link Compatible

Refer to pages 37 and 40 for the port layouts (including circuit examples) and page 60 for the dimensions.

#### **How to Order**



Body/Exhaust type

Symbol	Body	Exhaust type ~	
A		Silencer exhaust*1	
В	Single unit	Port exhaust exhaust	
G		High-noise reduction silencer exhaust	

\*1 With exhaust port when 2 is 12 or 15

#### 4 Rated voltage (Supply valve/Release valve)

Symbol	Voltage
5	24 VDC

#### 6 Connector

Symbol	Lead wire with connector for IO-Link (With M12 connector): 300 mm
Н	•
L3	None

#### Vacuum (V) port

<u> </u>	• vaoaam (v) port		
Symbol	Vacuum (V) port		
06	ø6		
08	ø8		
07	ø1/4"		
nα	ø5/16"		

#### 2 Nominal nozzle size\*2

Nominal nozzle size	
ø0.7	
ø1.0	
ø1.2	
ø1.5	

\*2 Refer to page 29 for the standard supply pressure per nozzle

#### Combination of supply valve and release valve

	varve and release varv						
	Symbol	Supply	Release valve				
		N.C.	N.O.	N.C.			
	K	•	_	•			

diameter.

#### **5** IO-Link compatible vacuum pressure switch

Symbol	Pressure range	Specifications		
Syllibol	[kPa]	Energy saving function*3	With unit selection function*4	
1	0 to -101	_	•	
2		_	None (SI unit only)	
3		_	•	
4	-100 to 100	_	None (SI unit only)	
5	-100 10 100	•	•	
6		•	None (SI unit only)	

- \*3 In order to use the energy-saving function, 2 check valves are required. Symbols "1," "2," "3," and "4" for § are for a single check valve, so the energy-saving function cannot be used. Symbols "5" and "6" for 6 are equipped with 2 check valves, so the energy-saving function can be used. However, when the vacuum is stopped, workpiece release by atmospheric release cannot be used.
- \*4 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

<u> </u>	Option*5 (For details on the Function/Application, refer to page 69.)					
Symbol			•	Note		
Nil	Without c	Without option			_	
В		bracket for single unit bolts are included)		Bracket	_	
D		vidual release supply (PD) port (M3)	PD port		_	
E	e flow edle*7	Screwdriver operation type long lock nut		driver operation ong lock nut	Combo calcated	
J	Vacuum release flow adjustment needle*7	Round lock nut		Lock nut	Can be selected only for the combination of J and K	
K	Vacut adjust	Screwdriver operation type	N 1/2 / N	m release djustment needle	andit	
w	With exha	aust interference n valve		Exhaust interference prevention valve	Cannot be selected when <b>5</b> is 5 or 6	

- \*5 When more than one option is selected, list the option symbols in alphabetical order. (Example -BJ)
- \*6 Use a One-touch fitting or barb fitting (M-3AU-4) for piping. (O.D.: Within ø6.2)
- \*7 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.



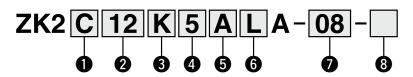
# ZK2 A Series



For Manifold Ejector + With Valve + Without Energy Saving Function

Refer to page 19 for How to Order Manifold, pages 37, 38, 40, and 41 for the port layouts (including circuit examples), and pages 62 to 64 for the dimensions.

#### **How to Order**



#### Body/Exhaust type

	Dody/Exhaust type					
Symbol	Body	Exhaust type				
С	For Manifold	Complex exhaust*1	End plate exhaust			
F		Individual port exhaust	Individual port exhaust			
н		High-noise reduction silencer exhaust	High-noise reduction silencer exhaust			

\*1 Combination of direct exhaust and end plate exhaust from each station

#### 4 Rated voltage (Supply valve/Release valve)

Symbol	Voltage
5	24 VDC
6	12 VDC

#### Pressure switch for vacuum/Pressure sensor

<u> </u>	O 1 10000110 Officer 101 Vacadilly 10000110 Oction				
			Spe	cifications	
Symbol	Type	Pressure range [kPa]	NPN	PNP	With unit selection
		range [Ki a]	2 ou	tputs	function*4
Α			•	_	•
В	for	045 101	•	_	None (SI unit only)
С	tg _	0 to -101	_	•	•
D	swi		_	•	None (SI unit only)
E	Jre /act		•	_	•
F	Pressure switch for vacuum	-100 to 100	•	_	None (SI unit only)
Н	Pre	-100 10 100	_	•	•
J			_	•	None (SI unit only)
Р	Pressure	0 to -101	Analog output 1 to 5 V		
Т	sensor	-100 to 100			
N	Without pressure switch for vacuum/pressure sensor				

\*4 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### Nacuum (V) port

<u>v</u>	acuum (v) poi
Symbol	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

#### 2 Nominal nozzle size\*2

Symbol	Nominal nozzle size
07	ø0.7
10	ø1.0
12	ø1.2
15	ø1.5

\*2 Refer to page 29 for the standard supply pressure per nozzle diameter.

#### 3 Combination of supply valve and release valve

Symbol	Supply valve			Release valve
Syllibul	N.C.	N.O.	Self-holding	N.C.
K	•	• –		•
J	•	_	_	_
R	_	_	●*3	•
Е	_	•	_	•

\*3 Supply valve maintains vacuum by energization (20 ms or more). Stopping the vacuum turns on the release valve. Refer to the precautions on page 90.

#### Connector (Supply valve/Release valve/Pressure switch for vacuum)

Symbol	Common	alve/release valve Individual wiring specification: 300 mm (Connector assembly)*5	switch for	Pressure sensor assembly: 3 m (With lead wire)	Note
С	•	None	•		Cannot be selected when <b>5</b> is N
C1	•	None	None		Cannot be selected when <b>5</b> is P or T
L	None	•	•		Cannot be selected
L1	None	None	•		when <b>6</b> is N
L2	None	•	None		Cannot be selected
L3	None	None	None		when 6 is P or T

\*5 For the connector length other than 300 mm, order the connector assembly on page 44 separately.

#### f 8 **Option**\*6 (For details on the Function/Application, refer to page 69.)

-	(For dotains on the Farination, periodicity, page 66.)			
Symbol		Type Note		
Nil	Without c	ption		_
E	se flow edle*7	Screwdriver operation type long lock nut	Screwdriver operation type long lock nut	Cannot be selected when 3
J	Vacuum release flow adjustment needle*7	Round lock nut	Lock nut	is J Can be selected only for the
κ	Vacut adjust	Screwdriver operation type	Vacuum release flow adjustment needle	combination of J and K
L	Manifold individual supply specification*8 supply port		_	
P		nifold common rele supply (PD) port	ease	Cannot be selected when 3 is J
w	With exha	aust interference n valve	Exhaust interference prevention valve	When J is selected for <b>3</b> , install the atmospheric release valve or vacuum release valve in the middle of the vacuum piping.

- \*6 When more than one option is selected, list the option symbols in alphabetical order.
- (Example -EL)
  When "K," "R," or "E" is selected for 3, a vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.
- \*8 When F or H is selected for and L is selected for the option, the space for adjusting the needle is reduced. Products which can be operated more easily can be specified by option E.



# ZK2 A Series

Release valve

N.C.

For Manifold Ejector + With Valve + With Energy Saving Function

Refer to page 19 for How to Order Manifold, pages 38 and 42 for the port layouts (including circuit examples).

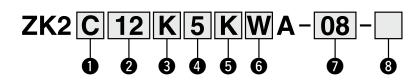
> Combination of supply valve and release valve Supply valve

> > N.O.

N.C.

Ε

#### **How to Order**



#### Rody/Exhaust type

<u> </u>	Body/Exhaust type				
Symbol	Body	Exhai	ust type		
С			Direct exhaust End plate exhaust		
F	For Manifold	Individual port exhaust	Individual port exhaust		
Н		High-noise reduction silencer exhaust	High-noise reduction silencer exhaust		

\*1 Combination of direct exhaust and end plate exhaust from each station

#### **5** Pressure switch for vacuum with energy saving function

Symbol	Pressure range [kPa]	Specifications			
		NPN	PNP	With unit selection	
		1 output		function*3	
K	-100 to 100	•	_	•	
Q		•	_	None (SI unit only)	
R		_	•	•	
S		_	•	None (SI unit only)	

\*3 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### 2 Nominal nozzle size\*2

\*2 Refer to page 29 for the standard supply pressure per nozzle diameter.

#### 4 Rated voltage (Supply valve/Release valve)

Symbo	Voltage
5	24 VDC
6	12 VDC

#### 6 Connector

Symbol	For pressure switch for vacuum with energy saving function: 2 m (Lead wire with connector)
W	•
L3	None

#### Vacuum (V) port

Symbol	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

<u> </u>	Option*4 (For details on the Function/Application, refer to page 69.)					
Symbol		Type Note				
Nil	Without option —					
E	e flow edle*5	Screwdriver operation type long lock nut	70. SUA	Screwdriver operation type long lock nut	Con he colored	
J	Vacuum release flow adjustment needle* <sup>5</sup>	Round lock nut		Lock nut	Can be selected only for the combination of J and K	
κ	Vacuu adjust	Screwdriver operation type		Vacuum release flow adjustment needle	- and it	
L	Manifold individual supply specification*6  Individual supply port  —					
Р	P With manifold common release pressure supply (PD) port —					

- \*4 When more than one option is selected, list the option symbols in alphabetical order. (Example -EL)
- \*5 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.
- ∗6 When F or H is selected for 

  and L is selected for the option, the space for adjusting the needle is reduced. Products which can be operated more easily can be specified by option E.



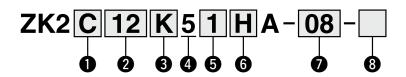
# ZK2 A Series



For Manifold Ejector + With Valve + IO-Link Compatible

Refer to page 19 for How to Order Manifold, pages 38 and 42 for the port layouts (including circuit examples).

#### **How to Order**



#### Body/Exhaust type

$\overline{}$	body/Exhidust type			
Symbol	Body	Exha	iust type	
С		Complex exhaust*1	End plate exhaust	
F	For Manifold	Individual port exhaust	Individual port exhaust	
н		High-noise reduction silencer exhaust	High-noise reduction silencer exhaust	

\*1 Combination of direct exhaust and end plate exhaust from each station

#### Rated voltage (Supply valve/Release valve)

	- '	 •	-	
Symbol	Voltage			
5	24 VDC			

#### 6 Connector

Symbol	Lead wire with connector for IO-Link (With M12 connector): 300 mm
Н	•
L3	None

#### Vacuum (V) port

Symbol	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

#### 2 Nominal nozzle size\*2

Symbol	Nominal nozzle size
07	ø0.7
10	ø1.0
12	ø1.2
15	ø1.5

\*2 Refer to page 29 for the standard supply pressure per nozzle

3	Combination of supply
	valve and release valve

0	Supply valve		Release valve
Symbol	N.C.	N.O.	N.C.
K	•	_	•
E		•	•

**10** IO-Link compatible vacuum pressure switch

Symbol	Pressure range		cations
Symbol	[kPa]	Energy saving function*3	With unit selection function*4
1	0 to -101	_	•
2		_	None (SI unit only)
3		_	•
4	-100 to 100	_	None (SI unit only)
5	-100 to 100	•	•
6		•	None (SI unit only)

- \*3 In order to use the energy-saving function, 2 check valves are required. Symbols "1," "2," "3," and "4" for ⑤ are for a single check valve, so the energy-saving function cannot be used.
  - Symbols "5" and "6" for 6 are equipped with 2 check valves, so the energy-saving function can be used. However, when the vacuum is stopped, workpiece release by atmospheric release cannot be used.
- \*4 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

**Option**\*5 (For details on the Function/Application, refer to page 69.)

Nil E	_	ption	Туре		Note		
	_	ption	4786				
E	> 0			Without option —			
	se flov edle*	Screwdriver operatio type long lock nut	Jaciewo	driver operation	Can be calcuted		
J	Vacuum release flow adjustment needle* <sup>6</sup>	Round lock nut	<b>1</b> 00	Lock nut	Can be selected only for the combination of J and K		
K	Vacuu adjust	Screwdriver operation type  Screwdriver operation type		and K			
L	Manifold individual supply specification*7  Individual supply port  —						
P	With manifold common release pressure supply (PD) port						
W	With exhaust interference prevention valve Exhaust interference prevention valve Cannot be selected when <b>6</b> is 5 or 6			Cannot be selected when <b>5</b> is 5 or 6			

- \*5 When more than one option is selected, list the option symbols in alphabetical order. (Example -EL)
- \*6 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.
- \*7 When F or H is selected for 1 and L is selected for the option, the space for adjusting the needle is reduced. Products which can be operated more easily can be specified by option E.

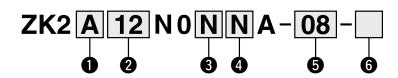


# A Series

Single Unit For Manifold Ejector + Without Valve + Without Energy Saving Function

Refer to page 19 for How to Order Manifold.

#### **How to Order**



<b>0</b> E	Body/Exhaust type			
Symbol	Body	Exhaust type		
A		Silencer exhaust*1		
В	Single unit	Port exhaust		
G		High-noise reduction silencer exhaust		
С		Complex exhaust*2 End plate exhaust		
F	For Manifold	Individual port exhaust		
Н		High-noise reduction silencer exhaust		

- \*1 With exhaust port when 2 is 12 or 15
- \*2 Combination of direct exhaust and end plate exhaust from each

#### 2 Nominal nozzle size\*3

Symbol	Nominal nozzle size
07	ø0.7
10	ø1.0
12	ø1.2
15	ø1.5

\*3 Refer to page 29 for the standard supply pressure per nozzle diameter.

#### 4 Connector

	<u> </u>							
Symbol	For pressure switch for vacuum: sensor 2 m (Lead wire assembly: 3 m with connector) (With lead wire)	Note						
Υ	•	Cannot be selected when 3 is N						
Y1	None	Cannot be selected when 3 is P, T, or N						
N	None	When "N" is selected for 3						

#### 3 Pressure switch for vacuum/Pressure sensor

			Specifications					
Symbol	Type	Pressure range [kPa]	NPN	PNP	With unit selection			
		range [Ki a]	2 ou	tputs	function*4			
Α			•	_	•			
В	for	0 to -101	•	_	None (SI unit only)			
С	뒫		_	•	•			
D	Pressure switch for vacuum		_	•	None (SI unit only)			
Е	ure ⁄acı		•	_	•			
F	essi 1	-100 to 100	•	_	None (SI unit only)			
Н	Pre		_	•	•			
J			_	•	None (SI unit only)			
Р	Pressure	0 to -101	Analog output 1 to 5 V					
Т	sensor	-100 to 100						
N	Without pressure switch for vacuum/pressure sensor							

<sup>\*4</sup> The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### **5** Vacuum (V) port

Symbo	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

**6** Option\*5 (For details on the Function/Application, refer to page 69.)

Symbol		Note		
Nil	Without option		****	_
В	Mounting bracket for single u (nuts and bolts are included)	nit	Bracket	Cannot be selected when <b>1</b> is C, F, or H
L	Manifold individual supply specification	Individual supply port		Cannot be selected when <b>1</b> is A, B, or G
w	With exhaust interference prevention valve		Exhaust interference prevention valve	Install the atmospheric release valve or vacuum release valve in the middle of the vacuum piping.

<sup>\*5</sup> When more than one option is selected, list the option symbols in alphabetical order. (Example -BW)

Individual Wiring/D-sub Connector/Flat Ribbon Cable Connector

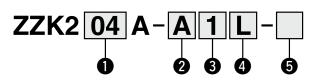
# ZK2 A Series



Manifold

Refer to pages 15 to 18 for the ejector installed to the manifold, pages 37, 38, 40 to 42 for the port layouts (including circuit examples), and pages 62 to 64 for the dimensions.

#### **How to Order Manifold**



If the manifold parts (set of end plates for both ends and tension bolts) are shipped unassembled, please refer to page 48.

#### Stations\*1

Symbol	Stations					
01	1 station					
02	2 stations					
i	:					
10	10 stations					

\*1 For adequate performance, the number of stations that can be operated simultaneously depends on the nozzle diameter. Refer to the Max. Number of Manifold Stations that can be Operated Simultaneously on page 29.

#### 2 System/Port

Symbol	System	Port
Α		ø8 (Common PV)
AN	Ejector system	ø5/16" (Common PV)

#### **3** Exhaust

Syr	nbol	Exhaust	Selectable single unit number
-	1	Complex exhaust*2	ZK2C Direct exhaust End plate exhaust
2	2	Individual exhaust	ZK2F, ZK2H

\*2 Combination of direct exhaust and end plate exhaust from each station

#### 4 Supply valve and release valve wiring\*2

Symb	Symbol Wiring		Selectable wiring for manifold (Refer to 6 on pages 15 to 17 and 4 on page 18.)									
			C1	L	L1	L2	L3	W	Н	Υ	<b>Y1</b>	N
L	Individual wiring	_	_	•	•	•	•	•	•	_	_	_
F	D-sub connector	•	•	_	_	_	_	_	_	_	_	_
P	Flat ribbon cable connector		•	_	_	_	_	_	_	_	_	_
N	No wiring (No valve)	_	_	_	_	_	_	_	_	•	•	•

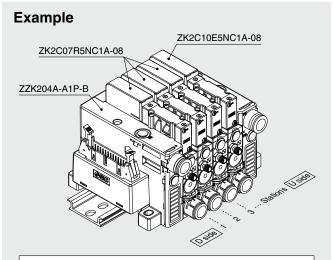
<sup>\*3</sup> Common wiring F/P is available only for solenoid valve wiring. Individual wiring is specified for vacuum switches and sensors.

#### **5** Option\*4 (For details on the Function/Application, refer to page 69.)

Symbol			ctable fer to 7 and	Note				
		E	J	K	L	P	W	
Nil	Without option	•	•	•	_		•	_
В	With DIN rail mounting bracket*5	•	•	•	•	•	•	_
D	With common release pressure supply (PD) port	•	•	•	_	⊚*6	•	Cannot be selected when <b>9</b> is N
L	Manifold individual supply specification Individual supply port	•	•	•	©*6	_	•	_

- \*4 When more than one option is selected, list the option symbols in alphabetical order. (Example -BD)
- \*5 The DIN rail should be ordered separately. (Refer to page 48.)
- \*6 When the option D is selected, select P for single unit for manifold. When the option L is selected, select L for single unit for manifold. (⊚ must be selected.)

#### **How to Order Valve Manifold Assembly**



- ZZK204A-A1P-B ············1 set (Manifold part number)
- \* ZK2C07R5NC1A-08 ----- 3 sets
- \* ZK2C10E5NC1A-08 ..... 1 set
  - →\* The asterisk denotes the symbol for the assembly.
    - \* Prefix to the single unit part number.
- · When the manifold is viewed from V port, the first station starts from the left (D side).
- · After the manifold part number, specify the installed single unit from the first station.
- Complex exhaust and individual port exhaust cannot be mixed in the ejector system manifold.
   The DIN rail should be ordered separately. (Refer to page 48.)



**Fieldbus System** 

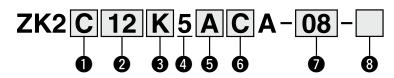
# ZK2 A Series

RoHS

For Manifold Ejector + With Valve + Without Energy Saving Function

Refer to page 21 for How to Order Manifold.

#### **How to Order Ejectors**



#### Body/Exhaust type

	<b>D</b> Body/Exhaust type									
Symbol	Body	Exhaust type								
С		Complex exhaust*1								
F	For Manifold	Individual port exhaust								
Н		High-noise reduction silencer exhaust	tion							

\*1 Combination of direct exhaust and end plate exhaust from each station

#### **5** Pressure switch for vacuum/Pressure sensor

<u>•</u>	Fiessure switch for vacuum/Fiessure sensor								
		1		Spe	cifications				
Symbol	Type	Pressure range [kPa]	NPN	PNP	With unit selection				
		range [Ki a]	2 ou	tputs	function*4				
Α			•	_	•				
В	for	0 to -101	•	_	None (SI unit only)				
С	5 _	010-101	_	•	•				
D	swi		_	•	None (SI unit only)				
E	Pressure switch for vacuum		•	_	•				
F	essi)	-100 to 100	•	_	None (SI unit only)				
Н	P.	-100 to 100	_	•	•				
J			_	•	None (SI unit only)				
P	Pressure	0 to -101	,	output 1 to 5 V					
T	sensor	-100 to 100	Analog output 1 to 5 V						
N	Without p	ressure switch fo	or vacuu	ım/pres	sure sensor				

\*4 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### Vacuum (V) port

Symbol	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

#### 2 Nominal nozzle size\*2

Symbol	Nominal nozzle size
07	ø0.7
10	ø1.0
12	ø1.2
15	ø1.5

\*2 Refer to page 29 for the standard supply pressure per nozzle diameter.

#### 3 Combination of supply valve and release valve

Cumbal	Supply valve		Release valve	
Symbol	N.C.	N.O.	Self-holding	N.C.
K	•	_	_	•
J	•	_	_	_
R	_	_	●*3	•
E	_	•	_	•

\*3 Supply valve maintains vacuum by energization (20 ms or more). Stopping the vacuum turns on the release valve. Refer to the precautions on page 90.

#### Rated voltage (Supply valve/Release valve)

Symbol	Voltage
5	24 VDC

#### 6 Connector (Supply valve/Release valve/Pressure switch for vacuum)

_				,	
Symbol	For supply valve/ release valve	For pressure switch for	Pressure sensor	Note	
Symbol	Common wiring specification (Plug-in)	vacuum: 2 m (Lead wire with connector)	assembly: 3 m (With lead wire)	INOTE	
С	•			Cannot be selected when <b>5</b> is N	
C1	•	None		Cannot be selected when <b>5</b> is P or T	

#### 8 Option\*5 (For details on the Function/Application, refer to page 69.)

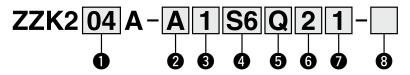
Symbol	•	T	ype	Note
Nil	Without o	ption	_	
E	se flow edle* <sup>6</sup>	Screwdriver operation type long lock nut	Screwdriver operation type long lock nut	Cannot be selected when 3
J	√acuum release flow adjustment needle* <sup>6</sup>	Round lock nut	Lock nut	is J Can be selected only for the
K	Vacuu	Screwdriver operation type	Vacuum release flow adjustment needle	combination of J and K
L	Manifold individual supply specification*7 Individual supply port With manifold common release pressure supply (PD) port		_	
Р			Cannot be selected when 3 is J	
w	With exha	aust interference n valve	Exhaust interference prevention valve	When J is selected for <b>③</b> , install the atmospheric release valve or vacuum release valve in the middle of the vacuum piping.

- \*5 When more than one option is selected, list the option symbols in alphabetical order. (Example -EL)
- \*6 When "K," "R," or "E" is selected for **3**, a vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.
- \*7 When F or H is selected for ① and L is selected for the option, the space for adjusting the needle is reduced. Products which can be operated more easily can be specified by option E.



Refer to page 20 for the ejector installed to the manifold and pages 65 to 68 for the dimensions.

#### Fieldbus Compatible Vacuum Unit How to Order Manifolds



#### Stations\*1

Symbol	Stations	Note
01	1 station	2 outputs per station
02	2 stations	
	- :	Release valve)
08	8 stations	Max. 16 outputs

\*1 For adequate performance, the number of stations that can be operated simultaneously depends on the nozzle diameter. Refer to the Max. Number of Manifold Stations that can be Operated Simultaneously on page 29.

#### 2 System/Port

Symbol	System	Port
Α		ø8
A	Ejector system	(Common PV)
AN		ø5/16"
AIN		(Common PV)

#### 3 Exhaust

ĺ	Symbol	Exhaust	Selectable single unit number
	1	Complex exhaust*2	ZK2C
	2	Individual exhaust	ZK2F, ZK2H

\*2 Combination of direct exhaust and end plate exhaust from each station

#### 4 SI unit

Symbol	SI unit
S0	Without SI unit
S	EX260/EX500
S6	EX600

#### **6** SI unit

#### EX260

	nbol	Protocol	Number of	Communication
(NPN)	Negative common (PNP)	FIOLOCOI	outputs	specifications
QA	QAN	DeviceNet <sup>®</sup>		M12
NA	NAN	PROFIBUS DP		M12
NC	NCN	FNOFIBUS DF		D-sub
VA	VAN	CC-Link		M12
DA	DAN	EtherCAT	32	M12
FA	FAN	PROFINET		M12
EA	EAN	EtherNet/IP™		M12
_*3	GAN	Ethernet POWERLINK		M12
*3	KAN	IO-Link		M12

\*3 Positive common (NPN) type is not available.

#### **EX500**

Symbol	SI unit	Number of outputs	Connector specifications
A3N	Gateway decentralized system 2	32*4, *5	M12

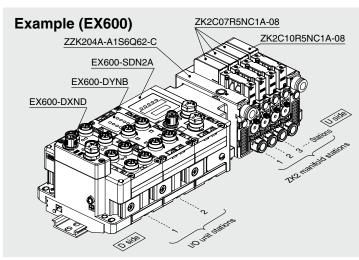
- \*4 16 outputs can be set by switching the built-in setting switch.
- \*5 When using the SI unit with 32 outputs, use the GW unit compatible with the EX500 Gateway Decentralized System 2 (128 points).

#### EX600\*6

Symbol	Protocol	Number of outputs		
Q	DeviceNet <sup>®</sup>			
N	PROFIBUS DP			
V	CC-Link			
EB	EtherNet/IP™ (IO-Link unit)			
DA	EtherCAT (IO-Link unit)			
FA	PROFINET (IO-Link unit)			
WE	VE EtherNet/IP™ compatible wireless base*7			
WF	PROFINET compatible wireless base*7			
WS	Wireless remote*7			

- \*6 I/O unit cannot be mounted without SI unit.
- \*7 The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.

#### **How to Order Valve Manifold Assembly**



- ZZK204A-A1S6Q62-C ····· 1 set (Manifold part number)
- \* ZK2C07R5NC1A-08 ----- 3 sets
- \* ZK2C10R5NC1A-08 ------ 1 set
- \* EX600-DXND ·············1 set I/O unit part number (Station 1)
- \* EX600-DYNB ············1 set I/O unit part number (Station 2)
  - ➤ \* The asterisk denotes the symbol for the assembly.
  - \* Prefix to the single unit part number.
- · When the manifold is viewed from V port, the first station starts from the left (D side).
- After the manifold part number, state the ejectors to be mounted in order starting with the first station, and then state the I/O units in order starting with the first station as shown in the figure.
- Refer to page 54 for the I/O unit part numbers.
- · Complex exhaust and individual port exhaust cannot be mixed in the ejector system manifold.
- The DIN rail should be ordered separately. (Refer to page 48.)

6 SI output polarity, End plate type

Only available for EX600

SI unit output	M12 power supply connector B-coded	7/8 inch power supply connector		pply connector A-coded
polarity	(EX600-ED2)	(EX600-ED3)	Pin arrangement 1 (EX600-ED4)	Pin arrangement 2 (EX600-ED5)
Without SI unit				
SI unit positive common	2	3	6	8
SI unit negative common	4	5	7	9

- \* Ensure a match with the common specification of the valve to be used.
- \* When not selecting an SI unit, the symbol will be "nil."

#### Option

			Selectable options for manifold					
Symbol	Туре	(Refer	to "How	to Orde	r Ejector	s" on pa	ge 20.)	
		Е	J	K	L	Р	W	
Nil	Without option	•	•	•	_	_	•	
В	With DIN rail mounting bracket for the EX260/EX500*8		•	•	•	•	•	
С	With DIN rail mounting bracket for the EX600*8		•	•	•	•	•	
D	With common release pressure supply (PD) port		•	•	_	◎*9	•	
L	Manifold individual supply specification	•	•	•	◎*9	_	•	

- $*8\,$  The DIN rail should be ordered separately. (Refer to page 46.)
- \*9 When option "D" is selected, select option "P" for the single unit for manifold. When option "L" is selected, select option "L" for the single unit for manifold. (

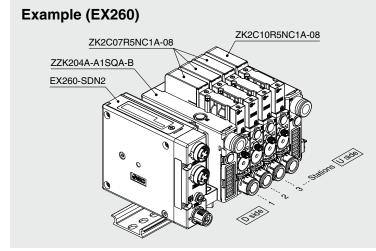
  must be selected.)
- When more than one option is selected, list the option symbols in alphabetical order. (Example -BD)

# I/O unit stationsOnly available for EX600

Offiny available for Excoor					
Nil	None				
1	1 station				
- i	:				
9	9 stations				

- \* When not selecting an SI unit, the symbol will be "nil."
- \* SI unit is not included in I/O unit stations.
- \* When I/O unit is selected, it is shipped separately, and assembled by users. Refer to the attached operation manual for mounting.

#### **How to Order Valve Manifold Assembly**



- ZZK204A-A1SQA-B ...... 1 set (Manifold part number)
- \* ZK2C07R5NC1A-08 ----- 3 sets
- \* ZK2C10R5NC1A-08 ------ 1 set
- \* The asterisk denotes the symbol for the assembly.
  - \* Prefix to the single unit part number.
- · When the manifold is viewed from V port, the first station starts from the left (D side).
- · After the manifold part number, specify the installed single unit from the first station.
- · Complex exhaust and individual port exhaust cannot be mixed in the ejector system manifold.
- · The DIN rail should be ordered separately. (Refer to page 48.)

# Vacuum Pump System Vacuum Unit

# ZK2 A Series



Single Unit Vacuum Pump System + With Valve + Without Energy Saving Function

Refer to pages 36 and 38 for the port layouts (including circuit examples) and page 57 for the dimensions.

#### **How to Order**



#### Combination of supply valve and release valve

_			
Symbol	Supply valve		Release valve
Symbol	N.C.	Self-holding	N.C.
K	•	_	•
J	●*1	_	_
R	_	●*2	•

- \*1 Install the atmospheric release valve or vacuum release valve in the middle of the vacuum piping.
- Supply valve maintains vacuum by energization (20 ms or more). Stopping the vacuum turns on the release valve.

Refer to the precaution on page 90.

#### 2 Rated voltage (Supply valve/Release valve)

	un reprise de la run rep
Symbol	Voltage
5	24 VDC
6	12 VDC

#### 3 Pressure switch for vacuum/Pressure sensor

		5		Spe	cifications	
Symbol	Type	Pressure range [kPa]	NPN	PNP	With unit selection	
	range [ki a]	2 ou	tputs	function*3		
Α			•	ı	•	
В	for	0 to -101	•	_	None (SI unit only)	
С	Pressure switch for vacuum	0 10 - 10 1	_	•	•	
D	swi		_	•	None (SI unit only)	
E	ure swite vacuum		•	_	•	
F	ISSE	-100 to 100	•	_	None (SI unit only)	
Н	Pre	-100 10 100		•	•	
J			_	•	None (SI unit only)	
Р	Pressure	0 to -101	Analog output 1 to 5 V			
T	sensor	-100 to 100				
N	Without pressure switch for vacuum/pressure sensor					

\*3 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### Connector (Supply valve/Release valve/Pressure switch for vacuum)

Symbol	For supply valve/release valve: 300 mm (Connector assembly)*4		Pressure sensor assembly: 3 m (With lead wire)	Note
L	•	•		Cannot be selected
L1	None			when 3 is N
L2	•	None		Cannot be selected
L3	None	None		when 3 is P or T

<sup>\*4</sup> For the connector length other than 300 mm, order the connector assembly on page 44 separately.

#### Vacuum (V) port

Symbol	Vacuum (V) port
06	ø6
80	ø8
07	ø1/4"
09	ø5/16"

#### **6** Option\*5 (For details on the Function/Application, refer to page 69.)

$\overline{}$	•	(For details on the Fu	inotion// tppilo	ation, refer to pag	<del>,c                                    </del>	
Symbol			Type			Note
Nil	Without o	ption				_
В		bracket for single uni bolts are included)	it	Bracket		I
С		oump system emale thread tion (M3)		PE port		When R is selected for ①, D needs to be selected.
D		vidual release supply (PD) port (M3	)*6	PD port		Cannot be selected when 1 is J
E	se flow edle*7	Screwdriver operation type long lock nut		rewdriver operation be long lock nut		Cannot be selected when 1
J	Vacuum release flow adjustment needle*7	Round lock nut		Lock nut		is J Can be selected only for the
K	Vacuu adjust	Screwdriver operation type	K	acuum release ow adjustment nee	edle	combination of J and K

- \*5 When more than one option is selected, list the option symbols in alphabetical order. (Example -BJ)
- \*6 Use a One-touch fitting or barb fitting (M-3AU-4) for piping. (O.D.: Within ø6.2)
  \*7 When "K" or "R" is selected for ❶, a vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.



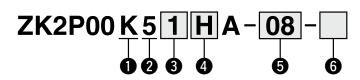
Vacuum Pump System Vacuum Unit

A Series

Single Unit Vacuum Pump System + With Valve + IO-Link Compatible

Refer to page 38 for the port layout (including a circuit example).

#### **How to Order**



#### Combination of supply valve and release valve

Symbol	Supply valve	Release valve
	N.C.	N.C.
K	•	•

#### 2 Rated voltage (Supply valve/Release valve)

_		
Sy	mbol	Voltage
	5	24 VDC

#### 3 IO-Link compatible vacuum pressure switch

	Symbol	Pressure range	Specifications	
		[kPa]	With unit selection function*1	
	1	0 to -101	•	
	2		None (SI unit only)	
	3	-100 to 100	•	
	4	-100 to 100	None (SI unit only)	

<sup>\*1</sup> The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### 4 Connector

Symbol	Lead wire with connector for IO-Link (With M12 connector): 300 mm	
Н	•	
L3	None	

#### 5 Vacuum (V) port

Symbol	Vacuum (V) port	
06	ø6	
08	ø8	
07	ø1/4"	
09	ø5/16"	

<u> </u>	ption*2	(For details on the Fu	unction/Applic	ation, refer to p	age 69.)	
Symbol	Туре				Note	
Nil	Without c	ption			~	_
В	Mounting bracket for single unit (nuts and bolts are included)  Bracket					_
С	Vacuum pump system PE port female thread specification (M3)			_		
D	With individual release pressure supply (PD) port (M3)*3				_	
E	ease flow needle*4	Screwdriver operation type long lock nut		crewdriver operation	on	Can be selected
J	Vacuum release flow adjustment needle*4	Round lock nut		Lock nut		only for the combination of J and K
K	Vacut adjust	Screwdriver operation type	%	acuum release ow adjustment r	needle	una ix

- \*2 When more than one option is selected, list the option symbols in alphabetical order. (Example -BJ)
- \*3 Use a One-touch fitting or barb fitting (M-3AU-4) for piping. (O.D.: Within Ø6.2)
- \*4 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.

# Vacuum Pump System Vacuum Unit ZK2 A Series



For Manifold Vacuum Pump System + With Valve + Without Energy Saving Function

Refer to page 27 for How to Order Manifold, pages 36 and 39 for the port layouts (including circuit examples), and pages 62 to 64 for the dimensions.

#### **How to Order**



#### Combination of supply valve and release valve

Symbol	Supply valve		Release valve			
Symbol	N.C.	Self-holding	N.C.			
K	•	_	•			
J	●*1	_	_			
R	_	●*2	•			

- \*1 Install the atmospheric release valve or vacuum release valve in the middle of the vacuum piping.
- Supply valve maintains vacuum by energization (20 ms or more). Stopping the vacuum turns on the release valve.

Refer to the precaution on page 90.

#### 2 Rated voltage (Supply valve/Release valve)

Symbol	Voltage
5	24 VDC
6	12 VDC

#### 3 Pressure switch for vacuum/Pressure sensor

		Pressure range [kPa]	Specifications		
Symbol	Type		NPN	PNP	With unit selection
		range [Ki a]	2 ou	tputs	function*3
Α			•	_	•
В	for	0 to -101	•	_	None (SI unit only)
С	tc l	0 10 - 101	_	•	•
D	swil		_	•	None (SI unit only)
E	Pressure switch for vacuum		•	_	•
F	essi (	-100 to 100	•	_	None (SI unit only)
Н	Pre	-100 to 100	_	•	•
J			_	•	None (SI unit only)
Р	Pressure	0 to -101	Analog output 1 to 5 V		
Т	sensor	-100 to 100			
N	Without pressure switch for vacuum/pressure sensor				

\*3 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### 4 Connector

#### (Supply valve/Release valve/Pressure switch for vacuum)

Symbol	For supply valve/release valve			Pressure		
	Centralized wiring specification (Plug-in)	Individual wiring specification: 300 mm (Connector assembly)*4	switch for vacuum: 2 m (Lead wire with connector)	sensor assembly: 3 m (With lead wire)	Note	
С	•	None	•		Cannot be selected when 3 is N	
C1	•	None	None		Cannot be selected when 3 is P or T	
L	None	•	•		Cannot be selected	
L1	None	None	•		when 3 is N	
L2	None	•	None		Cannot be selected	
L3	None	None	None		when 3 is P or T	

<sup>\*4</sup> For the connector length other than 300 mm, order the connector assembly on page 44 separately.

#### 5 Vacuum (V) port

Symbol	Vacuum (V) port
06	ø6
80	ø8
07	ø1/4"
09	ø5/16"

#### 6 Option\*5 (For details on the Function/Application, refer to page 69.)

Symbol		Туре			Note
Nil	Without c	ption			_
С	Vacuum pump system PE port female thread specification (M3)		)	PE port	When R is selected for ①, P needs to be selected.
Е	release flow ent needle* <sup>6</sup>	Screwdriver operation type long lock nut		Screwdriver operation type long lock nut	Cannot be selected
J	ım releas ment ne	Round lock nut		Lock nut	when <b>1</b> is J Can be selected only for the combination of J
K	Vacuum rel	Screwdriver operation type		Vacuum release flow adjustment needle	and K
Р	With manifold common release pressure supply (PD) port			Cannot be selected when 1 is J	

- \*5 When more than one option is selected, list the option symbols in alphabetical order. (Example -EP)
- \*6 When "K" or "R" is selected for **①**, a vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.

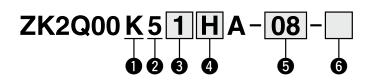


Vacuum Pump System Vacuum Unit A Series

For Manifold Vacuum Pump System + With Valve + IO-Link Compatible

Refer to page 27 for How to Order Manifold and page 36 for the port layout (including a circuit example).

#### **How to Order**



#### Combination of supply valve and release valve

		_
Cumbal	Supply valve	Release valve
Symbol	N.C.	N.C.
K	•	•

#### 2 Rated voltage (Supply valve/Release valve)

	,
Symbol	Voltage
5	24 VDC

#### 3 IO-Link compatible vacuum pressure switch

Symbol	Pressure range	Specifications		
Syllibol	[kPa]	With unit selection function*1		
1	0 to -101	•		
2		None (SI unit only)		
3	-100 to 100	•		
4	-100 to 100	None (SI unit only)		

\*1 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

#### 4 Connector

Symbol	Lead wire with connector for IO-Link (With M12 connector): 300 mm
Н	•
L3	None

#### Vacuum (V) port

Symbol	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

6 Option\*2 (For details on the Function/Application, refer to page 69.)

Symbol		Туре				
Nil	Without o	Without option				
С		pump system PE port read specification (M3)	PE port	_		
E	e flow edle*3	Screwdriver operation type long lock nut	Screwdriver operation type long lock nut	Can be selected		
J	Vacuum release flow adjustment needle*3	Round lock nut	Lock nut	only for the combination of J and K		
К	Vacuu adjust	Screwdriver operation type	Vacuum release flow adjustment needle	and K		
P	With man	nifold common release p	_			

- \*2 When more than one option is selected, list the option symbols in alphabetical order. (Example -EP)
- \*3 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.

# Vacuum Pump System Vacuum Unit

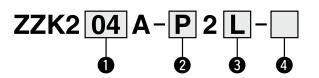
# ZK2 A Series



Manifold

Refer to pages 25 and 26 for the vacuum pump system installed to the manifold, pages 36 and 39 for the port layouts (including circuit examples), and pages 62 to 64 for the dimensions.

#### **How to Order Manifold**



If the manifold parts (set of end plates for both ends and tension bolts) are shipped unassembled, please refer to page 48.

#### 1 Stations

Symbol	Stations				
01	1 station				
02	2 stations				
:	:				
10	10 stations				

#### 2 System/Port

Symbol	System	Port
Р	Vacuum	ø8 (Common PV) ø6 (Common PS)
PN	pump system	ø5/16"(Common PV) ø1/4" (Common PS)

#### 3 Supply valve and release valve wiring\*1

Symbol	Wiring	Selectable wiring for manifold 4 (Refer to pages 25 and 26.)							
		С	C1	L	L1	L2	L3	Н	
L	Individual wiring	_	_	•	•	•	•	•	
F	D-sub connector	•	•	_	_	_	_	_	
Р	Flat ribbon cable connector	•	•	_	_	_	_	_	

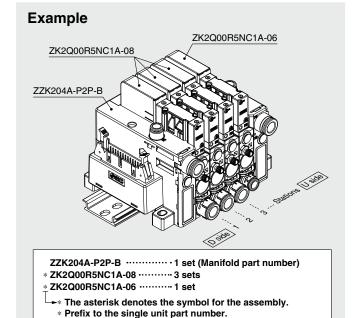
<sup>\*1</sup> Common wiring F/P is available only for solenoid valve wiring. Individual wiring is specified for vacuum switches and sensors.

#### 4 Option\*2 (For details on the Function/Application, refer to page 69.)

Symbol	Туре	Selectable option for manifold <b>6</b> (Refer to pages 25 and 26.)					
		С	Е	J	K	Р	
Nil	Without option	•	•	•	•	_	
В	With DIN rail mounting bracket*3	•	•	•	•	•	
D	With common release pressure supply (PD) port		•	•	•	◎*4	

- \*2 When more than one option is selected, list the option symbols in alphabetical order. (Example -BD)
- \*3 The DIN rail should be ordered separately. (Refer to page 48.)
- \*4 When D is selected for manifold option, select P for single unit option. (⊚ must be selected.)

#### **How to Order Valve Manifold Assembly**



- · When the manifold is viewed from V port, the first station starts from the left (D side)
- the left (D side).

  After the manifold part number, specify the installed single unit from the first station.
- The DIN rail should be ordered separately. (Refer to page 48.)



#### **Specifications**

#### **General Specifications**

Operating temperature range	–5 to 50°C	Without pressure sensor/switch, With pressure switch, With pressure switch with energy saving function, With IO-Link compatible pressure switch		
(No condensation)	0 to 50°C	With pressure sensor		
Fluid		Air		
Vibration resistance*1	30 m/s <sup>2</sup>	Without pressure sensor/switch With pressure sensor		
resistance	20 m/s <sup>2</sup>	With pressure switch		
Impact*2, *3	150 m/s <sup>2</sup>	Without pressure sensor/switch With pressure sensor		
resistance	100 m/s <sup>2</sup>	With pressure switch		
Standards		CE/UKCA marking (EMC directive, RoHS directive)		

- \*1 The characteristics are satisfied when tested for 2 hours in each of the X, Y and Z directions at 10 to 500 Hz without energization. (Initial value)
- \*2 The characteristics are satisfied when tested one time in each of the X, Y and Z directions without energization. (Initial value)
- \*3 For valve type R (Self-holding release valve linked), impact resistance is 50 m/s<sup>2</sup>.

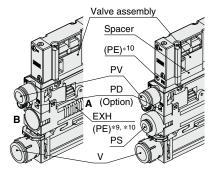
**Valve Common Specifications** 

Model*4	ZK2-VA□K	ZK2-VA□R	ZK2-VAAE	ZK2-VA□J		
Type of	Supply valve: N.C.	Self-holding release valve linked	Supply valve: N.O.	Supply valve: N.C.		
actuation*5	Release valve: N.C.	Release valve: N.C.	Release valve: N.C.	Release valve: None		
Valve configuration*6	Pi	lot operated dual 2-po	ort	Pilot operated 2-port		
Operating pressure range	0.3 to 0.6 MPa					
Valve construction	Poppet seal					
Manual override	Push type					
Rated voltage	24 VDC, 12 VDC					
Power consumption	0.4 W					
Lead wire	Cross section: 0.2 mm <sup>2</sup> (AWG24)					
(ZK2-LV**-A)	Insulator O.D.: 1.4 mm					

- \*4 Refer to the Valve assembly on page 44 for the valve model number.
- \*5 ZK2-VA□R: After instantaneous energization of the supply valve (20 ms or more), ON state is maintained without energization. Supply valve turns off simultaneously when the release valve turns on.
- \*6 The V100 series is used as the pilot valve. For details on the V100 series, refer to the V100 series in the Web Catalog and the 3/4/5-port solenoid valve precautions.

#### **Application and Operating Pressure Range of Each Port**

Port	Description	Ejector system	Vacuum pump system*11			
	Air pressure supply port	Compressed air supply for operating ejector	_			
PV	(Operating pressure range)	0.3 to 0.6 MPa*7, *8	_			
PV	Vacuum pressure supply port	_	Vacuum source (Vacuum pump)			
	(Operating pressure range)	<u> </u>	0 to −100 kPa*10			
PS	Pilot pressure supply port	For option L	Compressed air supply for pilot valve			
Fo	(Operating pressure range)	0.3 to 0.6 MPa				
	Individual release pressure supply port	Release pressure Compressed air supply for individual setting (Op				
PD	(Operating pressure range)	0 to 0.6 MPa (PD $\leq$ PV, PD $\leq$ PS for option L)	0 to 0.6 MPa (PD ≤ PS)			
V	Vacuum port For connecting adsorpt		equipment including pad			
EXH	Exhaust port	Exhaust when ejector operates*9	_			
PE	Pilot pressure exhaust port	Exhaust when valve operates*10				



Ejector System

Vacuum Pump System

- \*7 For models without valve, pressure can be 0.3 MPa or less. (Ejector system)
- \*8 Manifold can be used at 0.3 MPa or less when the manifold is for individual SUP. For 0.2 MPa or less, select K or J for the valve type. Set pressure as PV ≤ PS.
- \*9 For ejectors with silencer, air exhausts from A (slit on both sides). For port exhaust type, air exhausts from B.
- \*10 Pilot pressure for ejectors is exhausted from the ejector and the common exhaust. Vacuum pump system exhausts air from PE port on the spacer. Female thread type (M3) is available by option [C] for PE port of the vacuum pump system.

When option [C] is selected for valve type R, operating conditions below apply.

- Select the type with release pressure supply port (PD) as an option.
- Single unit/Manifold: Option [D]

For Manifold: Option [P]

- · Vacuum pressure for PV port: -60 to -100 kPa
- The energization time of the release valve: 200 ms or longer when the PD port is released to the atmosphere

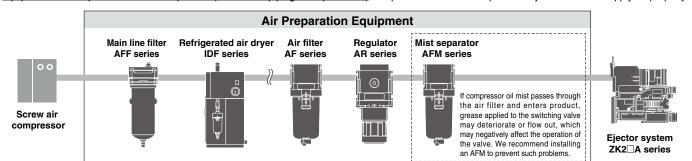
500 ms or longer when the 0.1 MPa is supplied to the PD port

If the product is used out of this operating condition, please contact your local sales office.

\*11 For vacuum pump systems, if vacuum is released when the piping on the V port side is restricted, the V port internal pressure will rise, which may result in the filter case gasket coming off. Therefore, when the internal pressure rises during vacuum release, try to keep the pressure at 0.1 MPa or less. Depending on the V port piping conditions and the shape of the adsorption part, if there are concerns regarding the internal pressure rise, select the option with a release pressure supply (PD) port, and adjust the PD port supply pressure to 0.1 MPa or less.

#### **Quality of Supply Air**

Supply air containing foreign matter, water, oil, condensate, etc., can cause malfunction of the supply valve and release valve. So, install air preparation equipment on the upstream side of the product (refer to the piping example below) and perform maintenance periodically to control the supply air properly.





#### **Specifications**

#### **Ejector Specifications**

Item		Model	ZK2□07	ZK2□10	ZK2□12	ZK2□15
Nozzle d	iameter	[mm]	0.7	1.0	1.2	1.5
Max.	Silencer exhaust/ Complex exhaust	[L/min (ANR)]	29	44	61	67
flow*1	Port exhaust	[L/min (ANR)]	34	56	74	89
liow	High-noise reduction silencer exhaust	[L/min (ANR)]	34	56	72	83
Air cons	umption*1	[L/min (ANR)]	24	40	58	90
Max. vacuum pressure*1		[kPa]	-91			
Supply pressure range*2		[MPa]	0.3 to 0.6 (0.1 to 0.6)			
Standard supply pressure*3		[MPa]	0.35 0.4 (0			0.4 (0.37)

# Suction Filter Nominal 30 μm

 $510 \; mm^2$ 

Filtration area

#### Max. Number of Manifold Stations that Can Operate Simultaneously\*4

Item	N	Model (Nozzle size)	ZK2□07	ZK2□10	ZK2□12	ZK2□15
A:	Complex exhaust	Supply from one side	8	5	4	3
Air pressure		Supply from both sides	10	7	5	5
supply (PV) port Ø8. Ø5/16"	Individual port exhaust, High-noise	Supply from one side	8	6	6	3
20, 23/10	reduction silencer exhaust	Supply from both sides	10	9	9	6

<sup>\*4</sup> If the number of vacuum units simultaneously generating vacuum is less than the listed number, the max. number of manifold stations will be 10 stations.

#### Noise Level (Reference values)

Item	Model	ZK2□07	ZK2□10	ZK2□12	ZK2□15
Noise level	ZK2G (High-noise reduction silencer exhaust)	46	55	63	69
[dB (A)]	ZK2A (Silencer exhaust)	59	66	75	76

Actual values under SMC's measurement conditions (Not guaranteed values)

#### Weight

#### Single Unit

Single unit model					
ZK2P00K□N□A	110				
(Vacuum pump system, Single unit, Without pressure sensor/switch)	110				
$ZK2A\square K\square N\square A$	95				
(Ejector system, Single unit, Without pressure sensor/switch)	95				
ZK2A□N0NN (Ejector system, Single unit, Without valve)	54				
ZK2 (One station for manifold, Without pressure sensor/switch)	99				

#### **Pressure Sensor/Pressure Switch for Vacuum**

Pressure sensor/Pressure switch for vacuum model	Weight [g]
ZK2-PS□-A (Except cable portion)	5
ZK2-ZS□-A (Except lead wire with connector)	14

#### Manifold Base

	1 station	2 stations	3 stations	4 stations	5 stations	6 stations	7 stations	8 stations	9 stations	10 stations
Weiaht [a]	129	132	135	138	141	144	147	149	152	155

#### Calculation of Weight for the Manifold Type

(Single unit weight x Number of stations) + (Pressure sensor/Pressure switch for vacuum weight x Number of stations) + Manifold base

Example) 5-station manifold with pressure sensors

99 g x 5 pcs. + 5 g x 5 pcs. + 141 g = 661 g

Values at the standard supply pressure. Values are based on standard of SMC measurements. They depend on atmospheric pressure (weather, altitude, etc.) and measurement method.

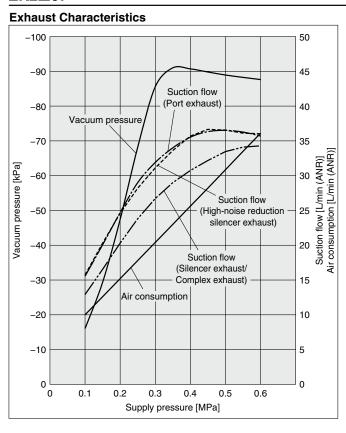
<sup>\*2</sup> The value in ( ) is for without valve.

<sup>\*3</sup> The value in (´) is for without valve. For nozzle size 07 to 12, the value is common to the ejectors with valve and without valve.

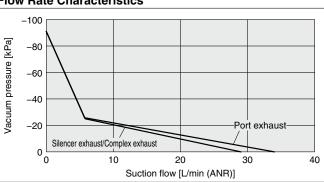
#### Ejector Exhaust Characteristics/Flow Rate Characteristics (Representative value)

\* The flow rate characteristics correspond to the standard supply pressure.

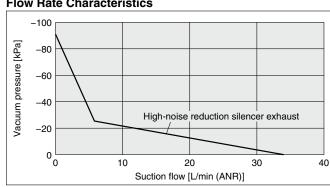
#### ZK2□07



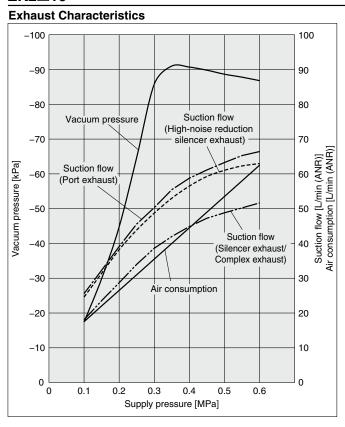
#### **Flow Rate Characteristics**



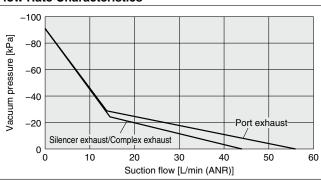
#### **Flow Rate Characteristics**



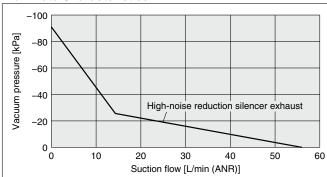
#### ZK2□10



#### **Flow Rate Characteristics**



#### **Flow Rate Characteristics**

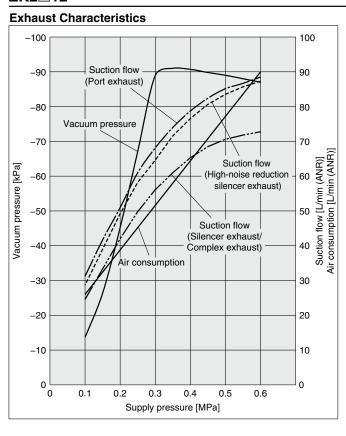




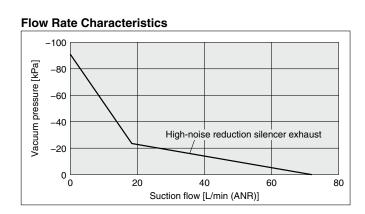
#### Ejector Exhaust Characteristics/Flow Rate Characteristics (Representative value)

\* The flow rate characteristics correspond to the standard supply pressure.

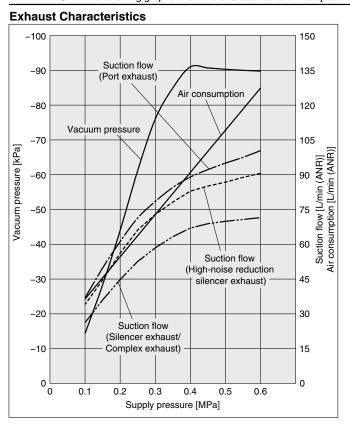
#### **ZK2**□12

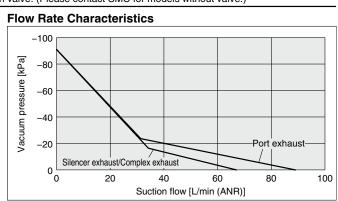


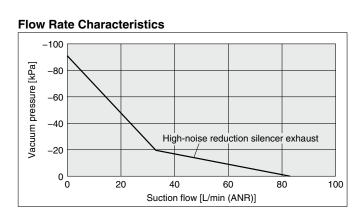
# Flow Rate Characteristics -100 Red -80 -60 Silencer exhaust/Complex exhaust 0 Suction flow [L/min (ANR)]



**ZK2** 15 \* The following graphs show the characteristics of the ejector with valve. (Please contact SMC for models without valve.)

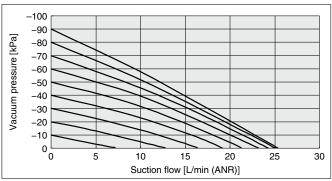






#### Vacuum Pump System Flow Rate Characteristics/ZK2P00

The graph shows the suction flow rate characteristics of the vacuum pump system at different vacuum pressures.

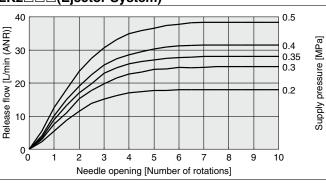


The actual suction flow at the point of suction varies depending on the piping conditions to the vacuum port. (The above graph shows the value when V port is  $\emptyset 8$ .)

#### **Vacuum Release Flow Rate Characteristics**

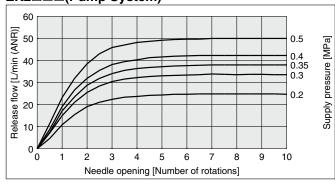
The graph shows the flow rate characteristics at different supply pressures when the vacuum release flow adjustment needle is open from the fully closed state.

ZK2□□□(Ejector System)



The actual suction flow at the point of suction varies depending on the piping conditions to the vacuum port. (The above graph shows the value of the ZK2B07.)

ZK2□□□(Pump System)



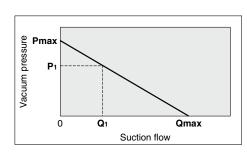
The actual suction flow at the point of suction varies depending on the piping conditions to the vacuum port.

#### Vacuum Pump System Flow Rate Characteristics of Flow Path and Vacuum Release

Port size Flow rate characteristics of $V \rightarrow PV$ (Vacuum side)			Flow rate characteri	stics of PS → V (Vac	uum release side)*1		
PV port	V port	C[dm3/(s·bar)]	b	Cv	C[dm3/(s·bar)]	b	Cv
ø6	ø8	0.39	0.14	0.09	0.20	0.06	0.04

\*1 When needle is fully open

#### How to Read the Flow Rate Characteristics Graph



The flow rate characteristics indicate the relationship between the vacuum pressure and the suction flow of the ejector. They also show that when the suction flow changes, the vacuum pressure also changes. In general, this indicates the relationship at the ejector's standard operating pressure. In the graph, **Pmax** indicates the max. vacuum pressure, and **Qmax** indicates the max. suction flow. These are the values that are published as specifications in catalogs, etc. Changes in vacuum pressure are explained in the order below.

- 1. If the ejector's suction port is closed and sealed tight, the suction flow becomes "0," and the vacuum pressure increases to the max. (**Pmax**).
- 2. If the suction port is opened gradually and air is allowed to flow (the air leaks), the suction flow increases, and the vacuum pressure decreases. (The condition of P<sub>1</sub> and Q<sub>1</sub>)
- 3. If the suction port is opened completely, the suction flow increases to the max. (Qmax), while the vacuum pressure then drops almost to "0" (atmospheric pressure).

As described above, the vacuum pressure changes when the suction flow changes. In other words, when there is no leakage from the vacuum (V) port, the vacuum pressure can reach its maximum, but as the amount of leakage increases, the vacuum pressure decreases. When the amount of leakage and the maximum suction flow become equal, the vacuum pressure becomes almost zero. When adsorbing workpieces which are permeable, subject to leakage, etc., caution is required as the vacuum pressure will not be very high.





# Pressure Sensor/Pressure Switch for Vacuum Specifications

Pressure sensor



Pressure switch for vacuum

Pressure Sensor (For details, refer to the PSE series in the Web Catalog, and the Operation Manual.)

Model (Sen	sor unit: Standard model number)	ZK2-PS1-A (PSE541)	ZK2-PS3-A (PSE543)		
Rated pressure range		0 to -101 kPa	-100 to 100 kPa		
Proof pressure		500	kPa		
Output voltage		1 to 5	5 VDC		
Output impeda	nce	Approx	x. 1 kΩ		
Power supply v	roltage	12 to 24 VDC ±10%, R	Ripple (p-p) 10% or less		
Current consur	nption	15 mA or less			
Accuracy		±2% F.S. (Ambient temperature at 25°C)			
Linearity		±0.4% F.S.			
Repeatability		±0.2% F.S.			
Effect of power	supply voltage	±0.8% F.S.			
Environmental	Temperature range	Stored: -20 to 70°C (No condensation or freezing)			
resistance	Humidity range	Operating/Stored: 35 to 85% RH (No condensation)			
Temperature ch	naracteristics	±2% F.S. or less (Ambient to	emperature: 25°C reference)		
Case		Resin case: PBT			
Material	Pressure sensing section	Sensor pressure receiving area: Silicon, O-ring: HNBR			
Lead wire		Oil-resistant vinyl cabtire cable (elliptic) 3 cores, 2.7 x 3.2 mm, 3 m Cross section: 0.15 mm² Insulator O.D.: 0.9 mm			

#### Pressure Switch for Vacuum (For details, refer to the ZSE/ISE10 series in the Web Catalog, and the Operation Manual.)

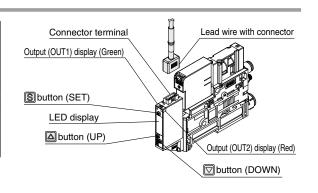
Model (Swit	tch unit: Standard model number)	ZK2-ZSE□□□-A (ZSE10)	ZK2-ZSF□□□-A (ZSE10F)				
Rated pressure	range	0 to -101 kPa	–100 to 100 kPa				
Set pressure ra	nge/Pressure display range	10 to -105 kPa	-105 to 105 kPa				
Proof pressure 500 kPa		kPa					
Smallest settab	allest settable increment 0.1 kPa		kPa				
Power supply v	oltage	12 to 24 VDC ±10%, Ripple (p-p) 10% or less (Protected against reverse connection)					
Current consun	t consumption 40 mA or less						
	Output type	NPN or PNP open collec	tor 2 outputs (selectable)				
	Max. load current	80	mA				
Switch output	Max. applied voltage	28 V (with NPN output)					
Switch output	Residual voltage	2 V or less (at load current of 80 mA)					
	Response time	2.5 ms or less (with anti-chattering function: 20, 100, 500, 1000, 2000 ms)					
	Short circuit protection	Yes					
Repeatability		±0.2% F.	S. ±1 digit				
Hysteresis mode		Variable from 0*1					
Hysteresis	Window comparator mode	variable from 0°.					
Display type		3 1/2 digit, 7-segment LED, 1-color display (Red)					
Display accurac	у	±2% F.S. ±1 digit (Ambier	nt temperature at 25 ±3°C)				
Indicator light		Lights up when output is turned	ON. OUT1: Green, OUT2: Red				
	Enclosure	IP	40				
F	Temperature range	Stored: -10 to 60°C (No	condensation or freezing)				
Environmental resistance	Humidity range	Operating/Stored: 35 to 8	5% RH (No condensation)				
resistance	Withstand voltage	1000 VAC for 1 minute between	veen terminals and housing				
	Insulation resistance	50 MΩ or more (500 VDC measured via megohmmeter) between terminals and housing					
Temperature ch	aracteristics	±2% F.S. (Ambient temp	erature: based on 25°C)				
Lead wire		Oilproof heavy-duty vinyl cable 5 cores ø3.5, 2 m Cross section: 0.15 mm² (AWG26) Insulator O.D.: 1.0 mm					

<sup>\*1</sup> If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.

#### **Description (Pressure Switch for Vacuum)**

Output (OUT1) display (Green)	Lights up when OUT1 is turned ON.
Output (OUT2) display (Red)	Lights up when OUT2 is turned ON. Pressure switch for vacuum with energy saving function: LED (Red) is ON when the pilot valve for supply valve is energized.
LED display	Displays the current pressure, set mode and error code.
Alexander (UD)	Selects the mode or increases the ON/OFF set value.
△ button (UP)	Use for switching to the peak display mode.
(DOWA!)	Selects the mode or decreases the ON/OFF set value.
☑ button (DOWN)	Use for switching to the bottom display mode.
Sbutton (SET)	Use for changing the mode or setting the set value.

 $<sup>\</sup>ast\,$  Refer to the Operation Manual for details on each setting and operation methods.





## Vacuum Unit **ZK2** A Series

#### **Pressure Switch for Vacuum** with Energy Saving Function Specifications

Pressure switch for vacuum with energy saving function

#### **Pressure Switch for Vacuum with Energy Saving Function**

(For details, refer to the Operation Manual for the ZK2-ZSV \\_ \\_ \\_ \\_ \\_A/ZK2-ZSW \\_ \\_ \\_ \\_A on the SMC website.)

	Model	ZK2-ZS₩□□□□-A			
Rated pressure	range	-100 to 100 kPa			
Set pressure range		-105 to 105 kPa			
Proof pressure		500 kPa			
Smallest settable increment		0.1 kPa			
Power supply vo	ower supply voltage 12 to 24 VDC ±10%, Ripple (p-p) 10% or less (Protected against reverse conn				
Current consum	ption	40 mA or less			
	Output type	NPN or PNP open collector OUT1: General purpose, OUT2: Valve control			
	Max. load current	80 mA			
Switch output	Max. applied voltage	26.4 VDC			
	Residual voltage	2 V or less (at load current of 80 mA)			
	Response time	2.5 ms or less (with anti-chattering function: 20, 100, 500, 1000, 2000 ms)			
	Short circuit protection	Yes			
Repeatability		±0.2% F.S. ±1 digit			
Hysteresis	Hysteresis mode	Variable from 0*1			
Display type		3 1/2 digit, 7-segment LED, Color display (Red)			
Display accurac	у	±2% F.S. ±1 digit (Ambient temperature at 25 ±3°C)			
Indicator light		Lights up when output is turned ON. OUT1: Green, OUT2: Red			
	Enclosure	IP40			
Environmental	Operating temperature range	−5 to 50°C			
resistance	Withstand voltage	1000 VAC for 1 minute between terminals and housing			
	Insulation resistance	50 $\mbox{M}\Omega$ or more (500 VDC measured via megohmmeter) between terminals and housing			
Temperature ch	aracteristics	±2% F.S. (Ambient temperature: 25°C reference)			
Lead wire		Cable: 5 cores ø3.5, 2 m Cross section: 0.15 mm² (AWG26) Insulator O.D.: 1.0 mm			

<sup>\*1</sup> If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.

#### **IO-Link Compatible Vacuum Pressure Switch Specifications**

IO-Link compatible vacuum pressure switch

#### **IO-Link Compatible Vacuum Pressure Switch**

(For details, refer to the ZK2-ZS\(\subseteq\subseteq\subsete\) A operation manual on the SMC website.)

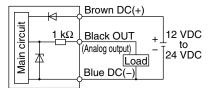
	Model	ZK2-ZSEL2□□□-A	ZK2-ZSFL2□□□-A			
Rated pressure r	range	0 to -101 kPa	-100 to 100 kPa			
Set pressure range		10 to -105 kPa	-105 to 105 kPa			
Proof pressure		50	0 kPa			
Smallest settable	e increment	0.	1 kPa			
Power supply vo	ltage	24 VDC ±10%, Ripple (p-p) 10% or les	ss (Protected against reverse connection)			
<b>Current consum</b>	rent consumption 40 mA or less		A or less			
Switch output	Output type	PNP open collector Ol	JT1, OUT2: Valve control			
	Residual voltage	2 V or less (at loa	ad current of 80 mA)			
	Short circuit protection	,	Yes			
Repeatability	±0.2% F.S. ±1 digit (Ambient temperature at 25 ±3°C)		ent temperature at 25 ±3°C)			
Hysteresis		Variable	e from 0.1			
Display type		3 1/2 digit, 7-segment	LED, Color display (Red)			
Display accuracy	У	$\pm 2\%$ F.S. $\pm 1$ digit (Ambient temperature at 25 $\pm 3$ °C)				
Indicator light		Lights up when solenoid valve output is turned ON. Release	valve output (OUT1): Green, Supply valve output (OUT2): Red			
Digital filter		Variable from 0 to 1	0 s (0.01 s increments)			
	Enclosure	l l	P40			
Environmental	Withstand voltage	1000 VAC for 1 minute be	tween terminals and housing			
resistance	Insulation resistance	$50 \text{ M}\Omega$ or more (500 VDC measured via m	egohmmeter) between terminals and housing			
Operating temperature range		Operating: -5 to 50°C, Stored: -10	Operating: -5 to 50°C, Stored: -10 to 60°C (No condensation or freezing)			
Operating humidity range		Operating/Stored: 35 to 85% RH (No condensation)				
Temperature characteristics ±2		±2% F.S. (2	5°C reference)			
Lead wire	·	Cable 3 core	s, ø3.4, 300 mm			
Leau Wile		Valve connector lead wire Insulator O.D.: 1.0 mm, 45 mm				



#### **Internal Circuits and Wiring Examples**

#### **Pressure Sensor**

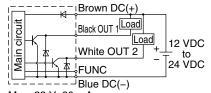
#### ZK2-PS□-A



Voltage output type: 1 to 5 V Output impedance: Approx. 1  $k\Omega$ 

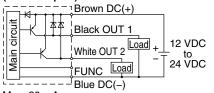
#### **Pressure Switch for Vacuum**

#### ZK2-ZSFA□□-A (NPN 2 outputs)



Max. 28 V, 80 mA Residual voltage: 2 V or less

#### ZK2-ZSFB□□-A (PNP 2 outputs)



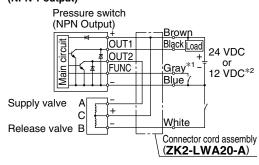
Max. 80 mA Residual voltage: 2 V or less

\* The FUNC terminal is connected when using the copy function.

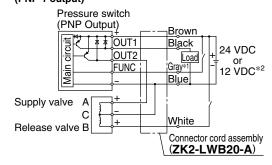
(For details, refer to the Operation Manual for the ZSE10/ISE10 on the SMC website.)

#### Pressure Switch for Vacuum with Energy Saving Function

#### ZK2-ZS<sub>W</sub>A□□-A (NPN 1 output)



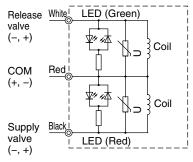
#### ZK2-ZS<sub>W</sub>B□□-A (PNP 1 output)



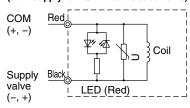
- \*1 To turn the supply valve to energy-saving mode (during workpiece suction), energize the gray wire (FUNC) for valve type "K," and leave the gray wire (FUNC) deenergized for valve type "E."
  - (For details, refer to the Operation Manual for the ZK2-ZSV□□□-A on the SMC website.)
- \*2 Apply the same voltage as the rated voltage of the valve.

#### Supply Valve/Release Valve

#### Valve type K/R/E (With supply valve/release valve)



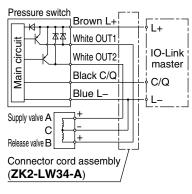
#### Valve type J (With supply valve/Without release valve)



\* With light/surge voltage suppressor

#### **IO-Link Compatible Vacuum Pressure Switch**

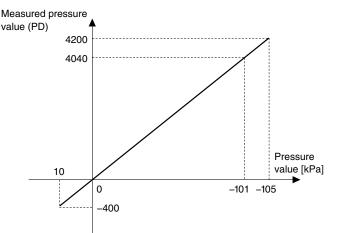
#### ZK2-ZS<sup>E</sup>L<sup>1</sup>2□□□-A



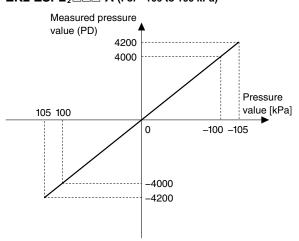
#### **IO-Link: Process Data**

#### Relationship between the process data and pressure value

#### ZK2-ZSEL<sup>1</sup><sub>2</sub> C C For 0 to -101 kPa)



#### ZK2-ZSFL<sup>1</sup><sub>2</sub> -A (For -100 to 100 kPa)



Vacuum Unit **ZK2** A Series

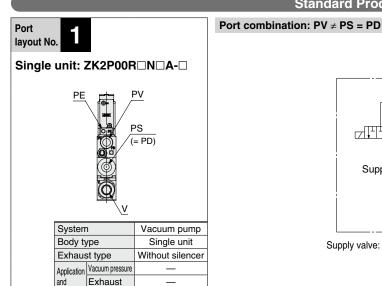
 PV: Air pressure supply port/Port for vacuum source (Vacuum pump)
 PS: Pilot pressure supply port PD: Release pressure supply port
 V: Vacuum port
 EXH: Exhaust port

For details ⇒ Page 28

• PE: Pilot pressure exhaust port

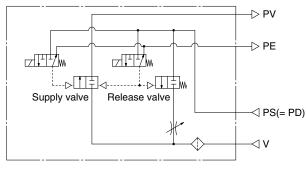
\* System depends on vacuum source (vacuum pump/ejector).



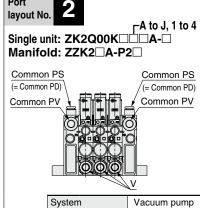


**Port Layout** 





Supply valve: Self-holding type Release valve: N.C. (R type)



Body type

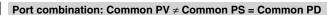
Port

Exhaust type

Vacuum pressure Exhaust

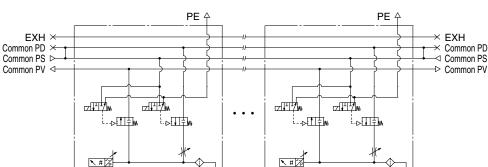
Release pressure Same pressure as PS

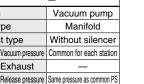
purpose

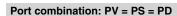


Supply valve: N.C. Release valve: N.C

(K type)

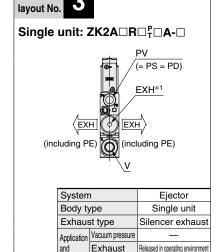






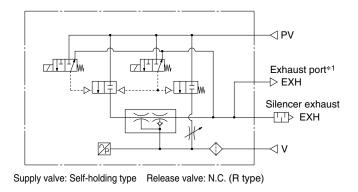
#### Circuit example

Circuit example



Release pressure Same pressure as PV

purpose



Supply valve: N.C. Release valve: N.C.

(K type)

\*1 Nozzle size: 12, 15

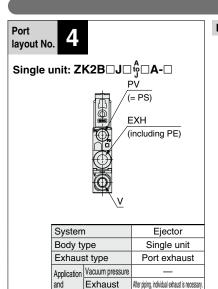


- PV: Air pressure supply port/Port for vacuum source (Vacuum pump) PS: Pilot pressure supply port
- ullet PE: Pilot pressure exhaust port For details  $\Rightarrow$  Page 28

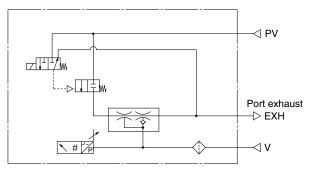
#### **Port Layout**

\* System depends on vacuum source (vacuum pump/ejector).

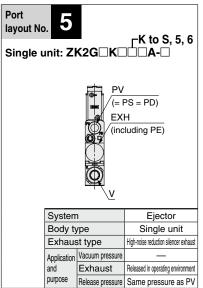
#### **Standard Products**



#### Port combination: PV = PS



Supply valve: N.C. Release valve: Without release valve (J type)

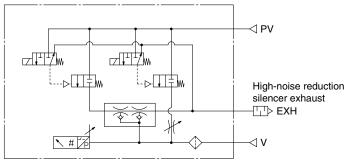


Release pressure

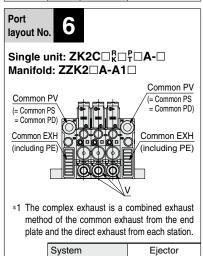
#### Port combination: PV = PS = PD

Circuit example

Circuit example



Supply valve: N.C. Release valve: N.C. (K type)



Manifold

Complex exhaust\*1

Common for each station

Released in operating environment

Release pressure Same pressure as common PV

Body type

purpose

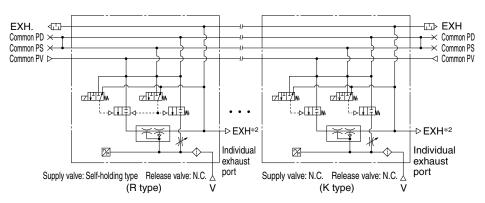
Exhaust type

Application Vacuum pressure

Exhaust

#### Port combination: Common PV = Common PS = Common PD

#### Circuit example



\*2 For complex exhaust type, individual exhaust port is provided to each station.



Circuit example

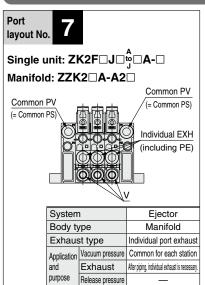
# Vacuum Unit **ZK2** A Series

\* System depends on vacuum source (vacuum pump/ejector).

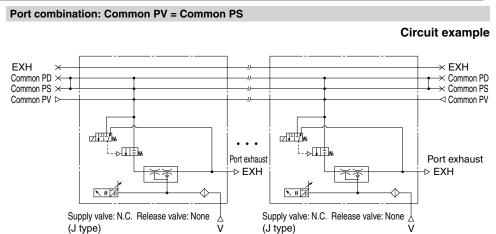
- PV: Air pressure supply port/Port for vacuum source (Vacuum pump)
   PS: Pilot pressure supply port
- PD: Release pressure supply port
   V: Vacuum port
   EXH: Exhaust port
- PE: Pilot pressure exhaust port

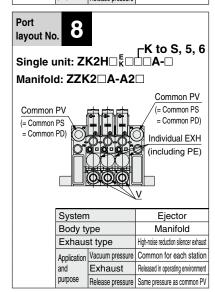
For details ⇒ Page 28

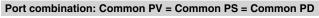


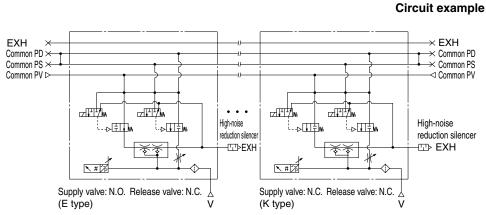


**Port Layout** 

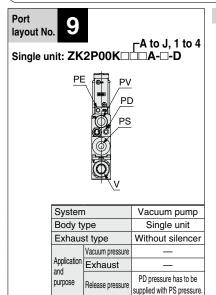




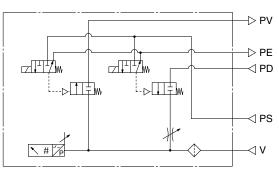




#### Option -D



Port combination: PV ≠ PS ≠ PD



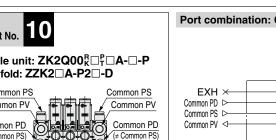
Supply valve: N.C. Release valve: N.C. (K type)



- PV: Air pressure supply port/Port for vacuum source (Vacuum pump) PS: Pilot pressure supply port
- PD: Release pressure supply port
   V: Vacuum port
   EXH: Exhaust port
- PE: Pilot pressure exhaust port For details ⇒ Page 28

#### **Port Layout**

\* System depends on vacuum source (vacuum pump/ejector).

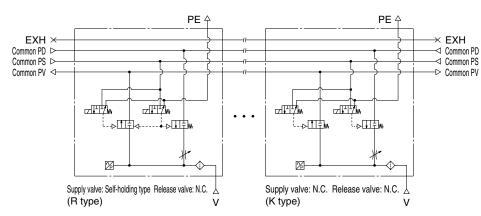


layout No.				
Single unit: ZK2Q00 <sup>R</sup> □ □ □ P □ A - □ - P Manifold: ZZK2□ A - P2□ - D				
Common PS Common PV Common PD (≠ Common PS)  Common PD (≠ Common PS)				
System	1	Vacuum pump		
Body type		Manifold		
Exhaust type		Without silencer		
	Vacuum pressure	Common for each station		
Application and	Exhaust	_		
purpose	Release pressure	Common PD pressure has to be supplied with common PS.		

#### Port combination: Common PV ≠ Common PS ≠ Common PD

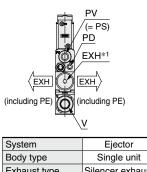
Option -D

#### Circuit example





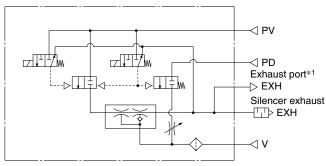
#### Single unit: ZK2A□R□N□A-□-D



v			
System		Ejector	
Body type		Single unit	
Exhaust type		Silencer exhaust	
Application and purpose	Vacuum pressure	_	
	Exhaust	Released in operating environment	
	Release pressure	PD pressure has to be supplied with PV pressure.	

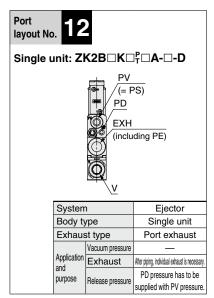
#### Port combination: PV = PS ≠ PD

#### Circuit example



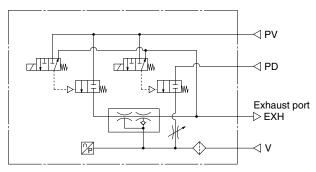
Supply valve: Self-holding type Release valve: N.C. (R type)

\*1 Nozzle size: 12, 15



#### Port combination: PV = PS ≠ PD

#### Circuit example



Supply valve: N.C. Release valve: N.C. (K type)



Vacuum Unit **ZK2** A Series

\* System depends on vacuum source (vacuum pump/ejector).

< PV

< PD

< ∨

High-noise reduction silencer exhaust ↑↓↑ EXH

• PV: Air pressure supply port/Port for vacuum source (Vacuum pump) • PS: Pilot pressure supply port

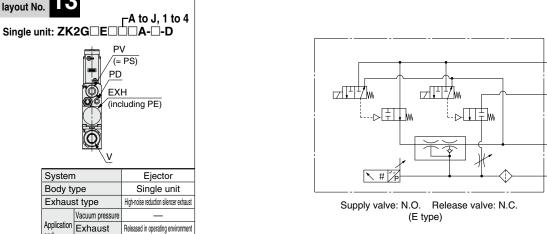
PD: Release pressure supply port
 V: Vacuum port
 EXH: Exhaust port

PE: Pilot pressure exhaust port
 For details ⇒ Page 28

#### Option -D

#### Port combination: PV = PS ≠ PD

### Circuit example



# Port layout No. 14

and

**Port Layout** 

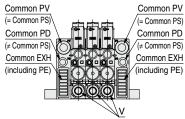
Port

#### Single unit: $ZK2C \square_K^R \square N \square A - \square - P$ Manifold: $ZZK2 \square A - A1 \square - D$

Release pressure

PD pressure has to be

supplied with PV pressure.

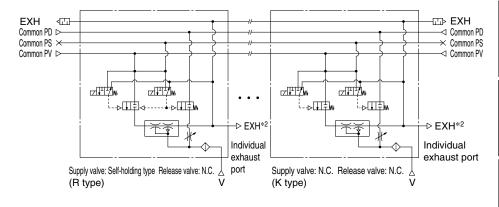


\*1 The complex exhaust is a combined exhaust method of the common exhaust from the end plate and the direct exhaust from each station.

	System		Ejector
	Body type		Manifold
	Exhaust type		Complex exhaust*1
	Application and	Vacuum pressure	Common for each station
		Exhaust	Released in operating environment
- 1			Common PD pressure has to
			be supplied with common PV.

#### Port combination: Common PV = Common PS ≠ Common PD

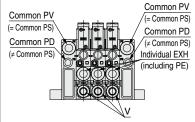
#### Circuit example



\*2 For complex exhaust type, individual exhaust port is provided to each station.

# Port layout No. 15

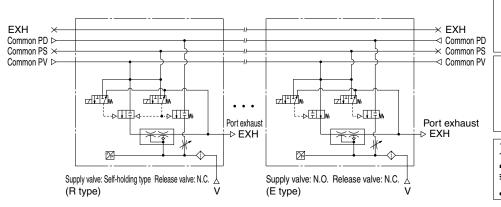
#### Single unit: ZK2F□<sup>R</sup><sub>E</sub>□<sup>P</sup>□A-□-P Manifold: ZZK2□A-A2□-D



	V			
	System		Ejector	
	Body type		Manifold	
	Exhaust type		Individual port exhaust	
	Application and purpose	Vacuum pressure	Common for each station	
		Exhaust	After piping, individual exhaust is necessary	
		Release pressure	Common PD pressure has to be supplied with common PV.	

#### Port combination: Common PV = Common PS ≠ Common PD

#### Circuit example







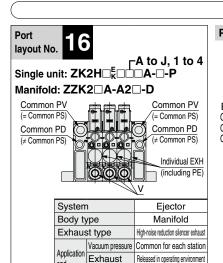
- PV: Air pressure supply port/Port for vacuum source (Vacuum pump) PS: Pilot pressure supply port
- PD: Release pressure supply port
   V: Vacuum port
   EXH: Exhaust port
- For details ⇒ Page 28 PE: Pilot pressure exhaust port

#### **Port Layout**

\* System depends on vacuum source (vacuum pump/ejector).

Supply valve: N.C. Release valve: N.C.

(K type)

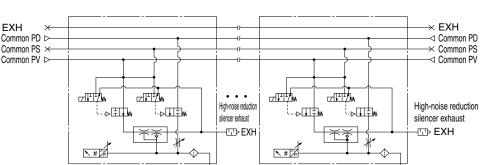


PD pressure has to be

supplied with PV pressure.

# **Option -D**

#### Port combination: Common PV = Common PS ≠ Common PD Circuit example



#### Option -L

Supply valve: N.O. Release valve: N.C.

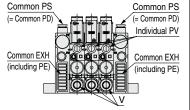
(E type)



and

purpose

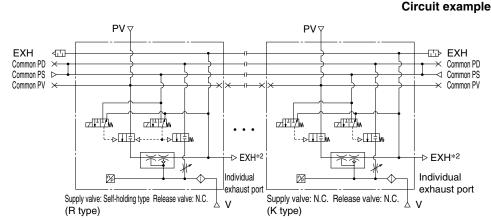
#### Single unit: ZK2C□<sup>R</sup><sub>K</sub>□<sup>P</sup><sub>T</sub>□A-□-L Manifold: ZZK2□A-A1□-L Common PS



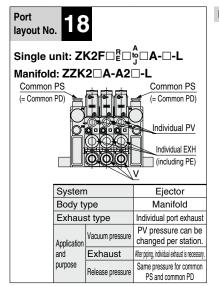
\*1 The complex exhaust is a combined exhaust method of the common exhaust from the end plate and the direct exhaust from each station.

System		Ejector
Body type		Manifold
Exhaust type		Complex exhaust*1
Application	Vacuum pressure	PV pressure can be changed per station.
and	Exhaust	Released in operating environment
purpose	Release pressure	Same pressure for common PS and common PD

#### Port combination: Individual PV ≠ Common PS = Common PD

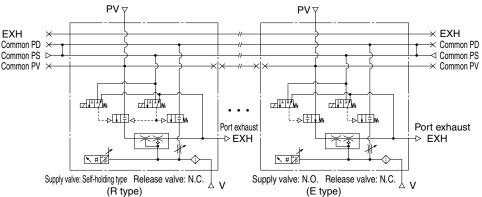


\*2 For complex exhaust type, individual exhaust port is provided to each station



#### Port combination: Individual PV ≠ Common PS = Common PD

#### Circuit example





Vacuum Unit **ZK2** 

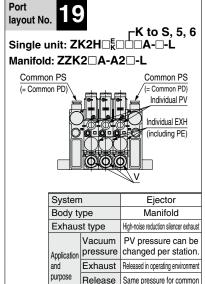
\* System depends on vacuum source (vacuum pump/ejector).

• PV: Air pressure supply port/Port for vacuum source (Vacuum pump) • PS: Pilot pressure supply port 

• PE: Pilot pressure exhaust port

#### Option -L

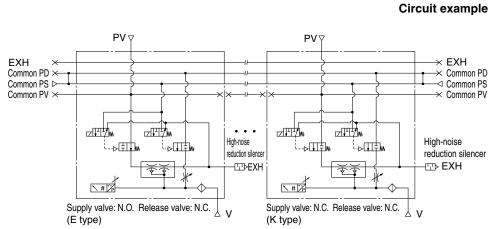
#### Port combination: Individual PV ≠ Common PS = Common PD



pressure

PS and common PD

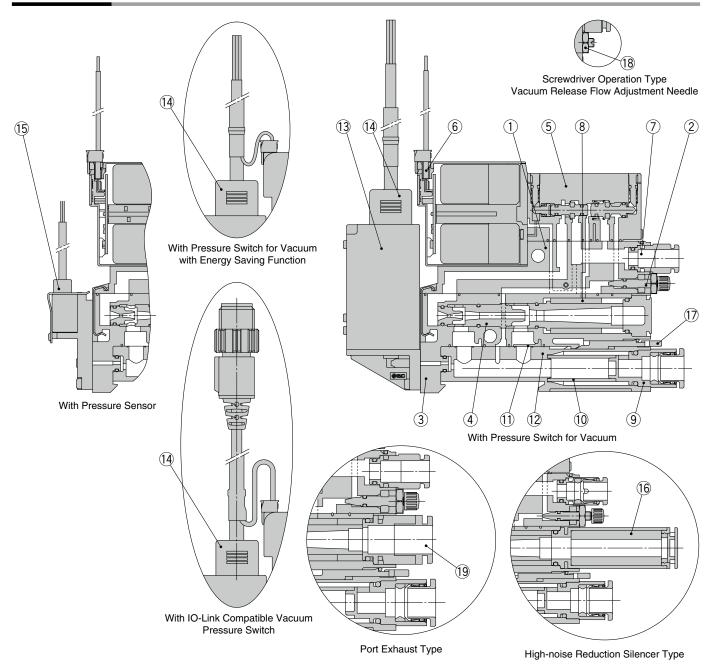
**Port Layout** 



Refer to page 28 for the purpose of port and the operating pressure range.

# **ZK2** A Series

#### Construction



#### **Component Parts**

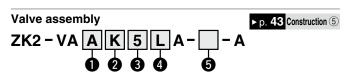
No.	Description	Material	Note	
1	Valve body assembly	PBT	HNBR, NBR and steel are also used.	
2	Needle assembly	Brass	Electroless nickel plated brass, resin, steel and NBR are used.	
3	Ejector body assembly	PBT	HNBR, NBR and steel are also used.	
4	Ejector assembly	PBT	NBR is also used.	

#### **Replacement Parts**

Replacement Parts				
No.	Description	Note		
5	Valve assembly	_		
6	Connector assembly	Connector for solenoid valve 3 wire (For valve type K/R), 2 wire (For valve type J)		
7	7 One-touch fitting assembly Metric size: Ø6, Inch size: Ø1			
8	Sound absorbing material	10 pcs. per set		
9	Vacuum port adapter assembly	With One-touch fitting and filter element		
10	Filter element	Nominal filtration rating: 30 μm, 10 pcs. per set		
11	Body gasket	Gasket integrated with the exhaust interference prevention valve, 10 pcs. per set		
12	Filter case	Case body: Polycarbonate (Refer to the Specific Product Precautions on page 93.) Clear filter case: without a port for the pressure switch or sensor, Opaque filter case: with a port for the pressure switch or sensor		
13	Vacuum pressure switch assembly	With 2 screws and 1 gasket		
14	Lead wire with connector	_		
15	Pressure sensor assembly	With 2 screws and 1 gasket		
_16	High-noise reduction silencer assembly	With sound absorbing material (High-noise reduction silencer)		
17	Release lever	10 pcs. per set		
18	Lock nut 10 pcs. per set			
19	One-touch fitting assembly	Metric size: ø8, Inch size: ø5/16"		



#### How to Order Replacement Parts for Single Unit



#### Applicable system

Α	Ejector system	
Р	Vacuum pump system	

#### Rated voltage

5	24 VDC
6	12 VDC

#### 2 Valve type

_		,
	K	Supply valve: N.C., Release valve: N.C.
	J	Supply valve: N.C., Release valve: None
	R	Supply valve: Self-holding release valve linked, Release valve: N.C.
E	E*1	Supply valve: N.O., Release valve: N.C.

1 When "P" is selected for 1, the "E" type

#### Wiring

_	
С	Manifold common wiring
L	Individual wiring: With connector assembly (Lead wire length: 300 mm)
LO	Individual wiring: Without connector assembly

**5** Other specifications

	O Carrot operational		
C Vacuui PE port		Vacuum pump system (Valve type R) PE port female thread specification (M3)	
	Nil	Specifications other than that listed above	

Select the ZK2-VAA<sup>K</sup><sub>E</sub>□LOA-A for a switch with energy saving function.

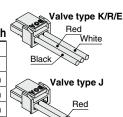


**ZK2 - LV | W** 

#### 

W	Valve type K/R/E
S	Valve type J





▶ p. 43 Construction ⑥

▶ p. 43 Construction ⑦

▶ p. 43 Construction ®

One-touch fitting assembly (Purchasing order is available in units of 10 pieces.)



•	Ро	rt	si	ze	
		$\overline{}$			

06	ø6 One-touch fitting	Metric size
07	ø1/4" One-touch fitting	Inch size

Sound absorbing material (10 pcs. per set)



Sound absorbing material hole diameter

300 μm

Vacuum port adapter assembly (Purchasing order is available in units of 1 piece.)

ZK2 - VA1S | 8 | - A

#### One-touch fitting size

	<u> </u>	
6	ø6 One-touch fitting	Metric
8	ø8 One-touch fitting	size
7	ø1/4" One-touch fitting	Inch
9	ø5/16" One-touch fitting	size

Filter element (10 pcs. per set)

ZK2 - FE1 - 3 - A

#### Nominal filtration rating

30 μm

Body gasket\*1 (10 pcs. per set)

ZK2 - BG5 -

<b>♦</b> A	pplicable type
1	One check valve type (All specifications other than vacuum switch with energy saving function and exhaust interference prevention valve)
2	Two check valve type (Vacuum switch with energy saving function and exhaust interference prevention valve)

\*1 When ZK2-BG5-2-A is mounted, the workpiece cannot be removed until vacuum is released.

Filter case\*1

ZK2-FC

#### Port for the pressure switch or sensor

 • • •	re for the procedure entiter of et	
Symbol	Port for the pressure switch or sensor	Filter case color
Р	With port (type with pressure switch or sensor)	Opaque
Т	Without port (type without pressure switch or sensor)	Clear

\*1 Vacuum port adapter assembly is not included.

**Ejector System** 

▶ p. 43 Construction ⑨

▶ p. 43 Construction 10

▶ p. 43 Construction 11

▶ p. 43 Construction 12

Vacuum Pump System

Specifications

Flow Rate

Internal Circuits and Wiring Examples

Port Layout

Exploded View of Manifold



#### How to Order Replacement Parts for Single Unit

#### Pressure switch for vacuum assembly (With 2 mounting screws)





#### Rated pressure range and function

E F	0 to -101 kPa	Pressure switch for vacuum	Open collector 2 outputs	_
V	-100 to 100 kPa	Pressure switch for vacuum	Open collector	For N.C. supply valve (valve type K)
W		with energy saving function	1 output	For N.O. supply valve (valve type E)

#### 2 Output

_	
Α	NPN
В	PNP

#### Unit

Nil	With unit selection function*1	
М	SI unit only*2	

- \*1 The unit selection function is not available in Japan due to the New Measurement Law.
- \*2 Fixed unit: kPa

#### 4 Lead wire with connector

Nil		Without	
G	With	When <b>①</b> is E or F: Lead wire with connector for pressure switch for vacuum (Length 2 m)	
G		When <b>1</b> is V or W: Lead wire with connector for pressure switch for vacuum with energy saving function (Length 2 m)	



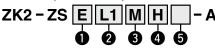
#### **⋒** Mounting®

<u> </u>		<del></del>	
	Nil	Mounted to the single unit	
L Mounted to the manifold			

\*3 The length of the ejector mounting screw included in the package is different. When ordering an ejector without valve, select Nil for mounting.

#### IO-Link compatible vacuum pressure switch assembly ▶ p. 43 Construction (3)





#### Rated pressure range

E	0 to -101 kPa
F	-100 to 100 kPa

#### 2 Output

I	L1	IO-Link	For N.C. supply valve (valve type K)		
	L2	(Energy saving function selectable)	For N.O. supply valve (valve type E)		

#### Unit

Nil	With unit selection function*1
М	SI unit only*2

- \*1 The unit selection function is not available in Japan due to the New Measurement Law.
- \*2 Fixed unit: kPa

#### 4 Lead wire with connector

Nil	Without
Н	With (Lead wire with connector for IO-Link compatible pressure switch for vacuum, With M12 connector, Length 300 mm)

#### Mounting<sup>∗3</sup>

<u> </u>		
Nil	Mounted to the single unit	
L Mounted to the manifold		

\*3 The length of the ejector mounting screw included in the package is different.

#### Lead wire with connector



(When individual lead wire is necessary, order with the part number below.)

- Lead wire with connector for pressure switch for vacuum ZS - 39 - 5G
- Lead wire with connector for pressure switch for vacuum with energy saving function

- Output		
A NPI		NPN open collector
	В	PNP open collector

 Lead wire with connector for IO-Link compatible vacuum pressure switch (With M12 connector) **ZK2 - LW34 - A** 

#### Pressure sensor assembly

(With 2 mounting screws)





#### Rated pressure range and specifications •

1	0 to $-101$ kPa, Output: 1 to 5 V, Accuracy: $\pm 2\%$ F.S.			
3	$-100$ to 100 kPa, Output: 1 to 5 V, Accuracy: $\pm2\%$ F.S.			

#### Mounting\*¹ Nil Mounted to the single unit Mounted to the manifold L

\*1 The length of the ejector mounting screw included in the package is different. When ordering an ejector without valve, select Nil for mounting.

#### High-noise reduction silencer assembly



ZK2 - SC3 -

#### Applicable nozzle size

4	For nozzle size 07, 10
6	For nozzle size 12, 15

Sound absorbing material for high-noise reduction silencer (5 pcs. per set)

ZK2 - SE4 - 6 - A

Release lever (10 pcs. per set)

▶ p. 43 Construction ①

ZK2 - RL1 - A

Lock nut (10 pcs. per set)

▶ p. 43 Construction 18

**ZK2 – LN1 – A** 

#### One-touch fitting assembly

(Purchasing order is available in units of 10 pieces.)

▶ p. 43 Construction 19

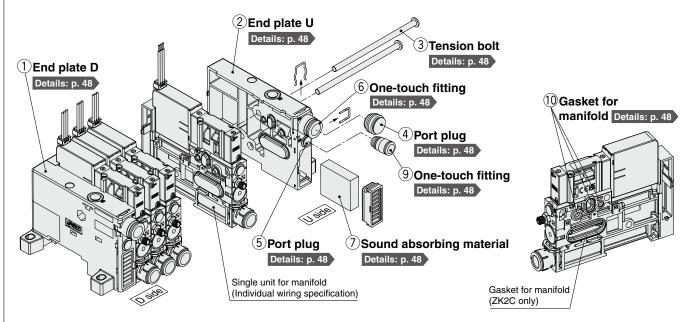
VVQ1000 - 51A - C8

#### Port size

	ø8 One-touch fitting	
N9	ø5/16" One-touch fitting	Inch size



# Vacuum Unit/ZK2 A Series Exploded View of Manifold



#### ■ How to increase manifold stations

#### [Individual wiring specifications]

- 1) Remove two tension bolts.
- 2) Remove the end plate U. (Be careful not to drop the gasket.)
- 3) Mount a single unit to the end surface of U side. (Do not let the gasket get caught.)
- 4) Mount the end plate U with the appropriate length of tension bolts for the number of stations required. (Tightening torque: 0.75 N·m)

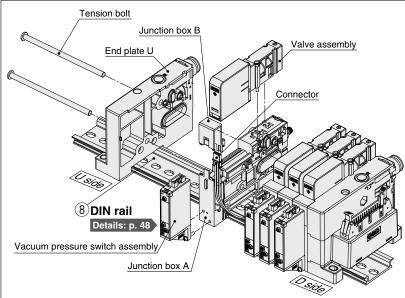
#### **Component Parts**

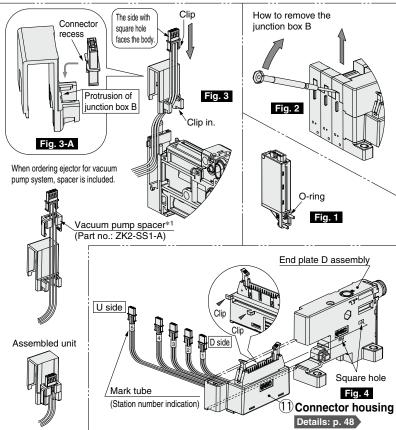
No.	Description	Material	Note	
1 End plate D assembly		Resin	HNBR, NBR and steel are also used.	
2 End plate U assembly Resin		Resin	Electroless nickel plated brass, steel and NBR are also used.	

#### **Replacement Parts**

No.	Description	Note
3	3 Tension bolt assembly 2 pcs. per set	
4 Port plug assembly Plug for changing PV port to single side supply type (Common for mm and inch ty		Plug for changing PV port to single side supply type (Common for mm and inch type)
5	5 Port plug assembly Plug for changing PS or PD port to single side supply type (Common for mm and inch to	
6	6 One-touch fitting assembly Metric size: ø8, Inch size: ø5/16"	
7   Sound absorbing material   2 pcs. per set - Material: Non-woven cloth (Silencer cover is not included.)		2 pcs. per set - Material: Non-woven cloth (Silencer cover is not included.)
8 DIN rail Refer to Dimensions (Refer to pages 62 to 64) for the recommended length for each number of manif		Refer to Dimensions (Refer to pages 62 to 64) for the recommended length for each number of manifolds stations.
9 One-touch fitting assembly Metric size: Ø6, Inch size: Ø1/4"		Metric size: ø6, Inch size: ø1/4"
10	Gasket set for manifold	10 pcs. per set
11	11 Connector housing assembly Available connector is even number only. (If you need a connector for odd number, specify the connector of the number you need + 1	

# **ZK2** A Series





#### ■ How to increase manifold stations

[To increase the number of stations from odd number (1, 3, 5, 7, 9) in common wiring type to even number (2, 4, 6, 8, 10)]
(Common wiring of odd number station has a vacant connector for one station. Easy to add a station.)

- 1) Remove the tension bolt.
- 2) Remove the end plate U.
- 3) Remove the valve assembly of a single unit for extra station(s) for manifold.
- 4) Remove the switch assembly if it is present. (Be careful not to drop the O-ring. Refer to Fig.1)
- 5) Remove the junction box B (top) using a precision screwdriver. (Refer to Fig.2)
- 6) Mount the extra connector to the junction box B. (Refer to Fig.3) (Engage the recess of the connector and the protrusion of the junction box B. (Refer to Fig.3-A)
- 7) Mount a single unit for extra station(s) for manifold to the end surface of U side. (Do not let the gasket or lead wire get caught.)
- 8) Mount the end plate U with the appropriate length of tension bolts for the number of stations required. (Tightening torque: 0.75 N·m.)
- 9) Mount the junction box B to the junction box A.
- 10) Assemble the valve assembly. (Tightening torque: 0.15 N·m)
- 11) For products with a switch, mount the switch assembly. (Be careful not to drop the O-ring. Tightening torque: 0.08 to 0.10 N·m)

# [To increase the number of stations from even number to odd number, or increase two stations or more]

- 1) Remove the valve assembly for all stations. (Single unit for extra station is also removed.)
- 2) Remove the switch assembly if it is present. (Be careful not to drop the O-ring. Refer to Fig.1)
- 3) Remove the junction box B (top) for all stations using a precision screwdriver. (Refer to Fig.2) (Remove the junction box B from D side.)
- 4) Remove all connectors mounted to the junction box B. (Be careful not to break the connector clip.)
- 5) Remove the tension bolt.
- 6) Remove the end plate D assembly.
- 7) Remove the connector housing assembly from the end plate D assembly. (Refer to **Fig.4**)
- 8) Mount the connector housing assembly for extra station(s) to the end plate D assembly. (Refer to **Fig.4**) (Insert two clips of the housing mounting surface to the square holes of the end plate, and slide the connector housing assembly.)
- 9) Remove the end plate U. (Be careful not to drop the gasket.)
- Mount a single unit for extra station(s) for manifold to the end surface of U side. Do not let the gasket get caught.
- 11) Mount the end plate U and D with the appropriate length of tension bolts for the number of stations required. (Tightening torque: 0.75 N·m.)
- 12) Mount the connector for all stations to the junction box B. (Refer to Fig.3) (Engage the recess of the connector and the protrusion of the junction box B. (Refer to Fig.3-A)
- 13) Mount the junction box B to the junction box A. Push the wires down the side and mount the junction box B to the junction box A following a decreasing mark tube numbers from U side. (Do not let the lead wire get caught.)
- 14) Assemble the valve assembly. (Tightening torque: 0.15 N·m)
- 15) For products with a switch, mount the switch assembly. (Be careful not to drop the O-ring. Tightening torque: 0.08 to 0.10 N·m)
- \*1 When adding a vacuum pump system, the vacuum pump spacer for extra station is required separately.

#### **How to Order Replacement Parts for Manifold**



▶ Exploded View ①, ②, ③

Assembly number including 1) End plate D, 2End plate U and 3Tension bolt assembly (Used for the maintenance of the end plate)



Refer to pages 19, 27, 74, and 76 for the manifold part number.

Tension bolt assembly (2 pcs. per set)

► Exploded View ③

ZK2 - TB1-|05| - A

#### Applicable stations

01	For 1 station manifold	
:		
10	For 10 stations manifold	

Port plug assembly ► Exploded View ④ (Purchasing order is available in units of 1 piece.) Port plug assembly ▶ Exploded View ⑤ (Purchasing order is available in units of 1 piece.)

**VVQZ2000 - CP** 

**ZK2 - MP1C6 - A** 

One-touch fitting assembly (Purchasing order is available in units of 10 pieces.)

► Exploded View ⑥ VVQ1000 - 51A - C8 Port size

C8		
N9	ø5/16" One-touch fitting	Inch size

One-touch fitting assembly (Purchasing order is available in units of 10 pieces.)

KJH | 06 | - C2

► Exploded View ⑨

#### Port size

06	ø6 One-touch fitting	Metric size
07	ø1/4" One-touch fitting	Inch size

Gasket set for manifold (10 pcs. per set)

► Exploded View 10



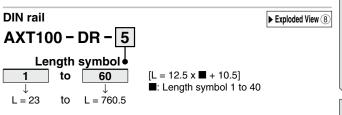
#### Applicable model

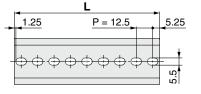
Applicable illodel			
1	For ZK2C		
2	For ZK2F, ZK2H, ZK2Q		

Sound absorbing material (2 pcs. per set)

► Exploded View 7

ZK2 - SE2 - 1 - A



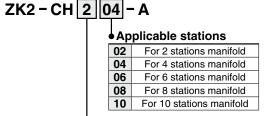




L Dime	<b>Dimensions</b> when selecting the number, refer to L6 in dimension table on pages 62 to 64.									
No.	1	2	3	4	5	6	7	8	9	10
L Dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L Dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L Dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L Dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5
No.	41	42	43	44	45	46	47	48	49	50
L Dimension	523	535.5	548	560.5	573	585.5	598	610.5	623	635.5
No.	51	52	53	54	55	56	57	58	59	60
L Dimension	648	660.5	673	685.5	698	710.5	723	735.5	748	760.5

Connector housing assembly

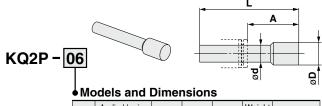
▶ Exploded View 11



Connector type

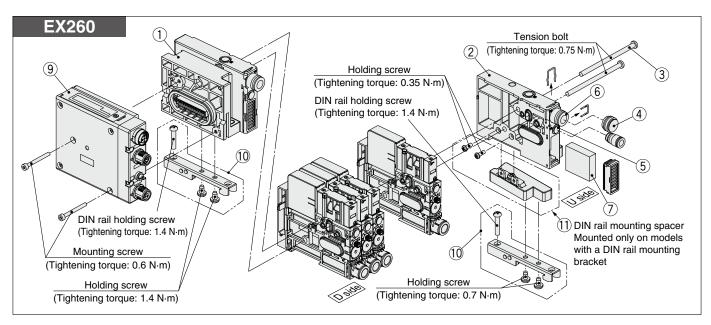
1	D sub-connector (25 pins)	
2	Flat ribbon cable connector (26 pins)	

■ Plug (For One-touch fitting) (Purchasing order is available in units of 10 pieces.) Mounted onto ports which are not used (PV, PS, PD, etc.)



	modele dita billererere					
Symbol	Applicable size ø d	Α	L	ø <b>D</b>	Weight [g]	Note
06	ø6	18	35	8	1	White
08	ø8	20.5	39	10	2	White
07	ø1/4"	18	35	8.5	1	Orange
09	ø5/16"	20.5	39	10	2	Orange

# **ZK2**□**A** Series



**Component Parts** 

	I		
No.	Description	Material	Note
1	End plate D assembly	Resin	HNBR, NBR and steel are also used.
2	End plate U assembly	Resin	Electroless nickel plated brass, steel and NBR are also used.

Common Manifold Replacement Parts (Refer to page 48 for how to order.)

• • • •	o o minimum o na mapina o minimum o				
No.	Description	Note			
3	Tension bolt assembly	2 pcs. per set			
4	Port plug assembly	Plug for changing PV port to single side supply type			
5	Port plug assembly	Plug for changing PS or PD port to single side supply type			
6	One-touch fitting assembly	Metric size: ø8, Inch size: ø5/16"			
7   Sound absorbing material   2 pcs. per set - Material: Non-woven clo		2 pcs. per set - Material: Non-woven cloth (Silencer cover is not included.)			
8	DIN rail	Refer to Dimensions (Refer to page 65) for the recommended length for each number of manifolds stations.			

**Fieldbus Transmission Specification Replacement Parts** 

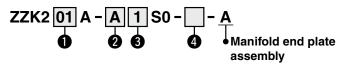
No.	Description	Note
9	EX260 SI unit	_
10	Clamp bracket	It is used to secure the DIN rail.

#### **How to Order Replacement Parts for Manifold**

#### Fieldbus-compatible manifold end plate assembly

Assembly number including 1 End plate D, 2 End plate U and 3 Tension bolt assembly

(Used for the maintenance of the end plate)



#### Stations

<b>U</b> 316	Stations		
01	1 station		
02	2 stations		
:	:		
08	8 stations		

0	System/Por

Α	Ejector system	ø8 (Common PV)
AN		ø5/16" (Common PV)

#### 3 Exhaust

1	Complex exhaust	Applicable single unit part no.: ZK2C
2	Individual exhaust	Applicable single unit part no.: ZK2F, ZK2H

#### 4 Option

	Nil	Without option	
	В	With DIN rail mounting bracket for the EX260/EX500	For details, refer to
ſ	D	With common release pressure supply (PD) port	page 22.
ĺ	L	Manifold individual supply specification	

#### 9 EX260 SI unit (Fieldbus and Industrial Ethernet)

## EX260-S PR1

#### • Communication protocol

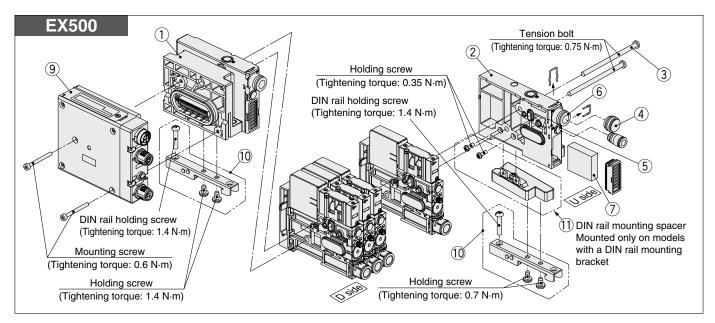
Symbol	Protocol	Number of outputs	SI unit output polarity	Communication connector	Manifold symbol
DN1	DeviceNet®	32	Source/PNP (Negative common)	common) M12	SQAN
DN2	Devicemen	32	Sink/NPN (Positive common)	IVIIZ	SQA
PR1			Source/PNP (Negative common)	M12	SNAN
PR2	PROFIBUS DP	32	Sink/NPN (Positive common)	IVIIZ	SNA
PR5	THOU IDOS DI	32	Source/PNP (Negative common)	D-sub	SNCN
PR6			Sink/NPN (Positive common)	ט-sub	SNC
MJ1	CC-Link	32	Source/PNP (Negative common)	M12	SVAN
MJ2	CC-LITIK	32	Sink/NPN (Positive common)	IVIIZ	SVA
EC1	— FtherCΔT   32	Source/PNP (Negative common)	M12	SDAN	
EC2		32	Sink/NPN (Positive common)	IVI I Z	SDA
PN1	PROFINET	32	Source/PNP (Negative common)	M12	SFAN
PN2	N2 PROFINE   32	Sink/NPN (Positive common)	IVIIZ	SFA	
EN1	→ EtherNet/IPIM   32	Source/PNP (Negative common)	M12	SEAN	
EN2		Sink/NPN (Positive common)	IVIIZ	SEA	
PL1	Ethernet POWERLINK	32	Source/PNP (Negative common)	M12	SGAN
IL1	IO-Link	32	Sink/NPN (Positive common)	M12	SKAN

#### Clamp bracket

No.	Description	Part number	Note
10	Clamp bracket	ZK2-DA5-A	2 pcs. per set
11	DIN rail mounting spacer	ZK2-EU3-A	_

<sup>\*</sup> To retrofit a clamp bracket, ① and ① are required.

# **ZK2** A Series



**Component Parts** 

No.	Description	Material	Note
1	End plate D assembly	Resin	HNBR, NBR and steel are also used.
2	End plate U assembly	Resin	Electroless nickel plated brass, steel and NBR are also used.

Common Manifold Replacement Parts (Refer to page 48 for how to order.)

• • • •	o o minor manifesta i to piaco montre anto (noto to pago 10 to montre o cacin)			
No. Description		Note		
3 Tension bolt assembly 2 pcs. per set		2 pcs. per set		
4	4 Port plug assembly Plug for changing PV port to single side supply type			
5	5 Port plug assembly Plug for changing PS or PD port to single side supply type			
6	6 One-touch fitting assembly Metric size: Ø8, Inch size: Ø5/16"			
7	7 Sound absorbing material 2 pcs. per set - Material: Non-woven cloth (Silencer cover is not included.)			
8 DIN rail Refer to Dimensions (Refer to page 66) for the recommended length for each number of manifo		Refer to Dimensions (Refer to page 66) for the recommended length for each number of manifolds stations.		

#### **Fieldbus Transmission Specification Replacement Parts**

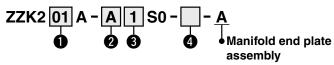
No.	Description	Note
9	EX500 SI unit	_
10 Clamp bracket It is used to secure the DIN rail.		It is used to secure the DIN rail.

#### **How to Order Replacement Parts for Manifold**

#### Fieldbus-compatible manifold end plate assembly

Assembly number including  $\ensuremath{\mathfrak{I}}$  End plate D,  $\ensuremath{\mathfrak{D}}$  End plate U and  $\ensuremath{\mathfrak{J}}$  Tension bolt assembly

(Used for the maintenance of the end plate)



# Stations 01 1 station 02 2 stations

8 stations

2 System/Port			
Α	Ejector system	ø8 (Common PV)	
AN		ø5/16" (Common PV)	

#### 3 Exhaust

08

1	Complex exhaust	Applicable single unit part no.: ZK2C
2	Individual exhaust	Applicable single unit part no.: ZK2F, ZK2H

#### Option

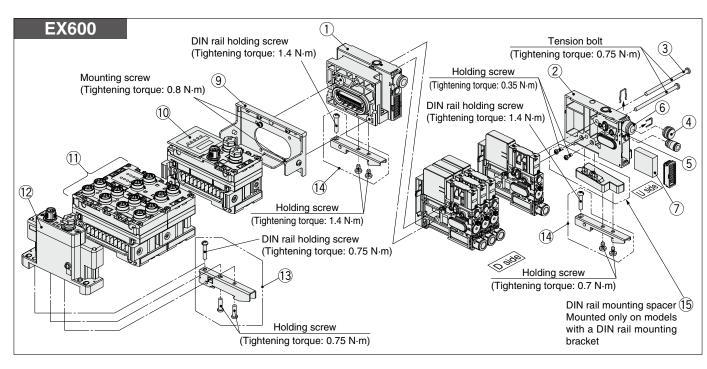
<u> </u>				
Nil	Without option			
В	With DIN rail mounting bracket for the EX260/EX500	For details, refer to		
D	With common release pressure supply (PD) port	page 22.		
L	Manifold individual supply specification			

#### 9 EX500 SI unit EX500 - S103

#### **Clamp bracket**

No.	Description	Part number	Note
10	Clamp bracket	ZK2-DA5-A	2 pcs. per set
11)	DIN rail mounting spacer	ZK2-EU3-A	_

 $<sup>\</sup>ast\,$  To retrofit a clamp bracket, 10 and 11 are required.



**Component Parts** 

No. Description Material		Material	Note
1 End plate D assembly Resin HNBR, NBR and steel are also used.		HNBR, NBR and steel are also used.	
2 End plate U assembly Resin Electroless nickel plated brass, steel and NBR are also used.		Electroless nickel plated brass, steel and NBR are also used.	

Common Manifold Replacement Parts (Refer to page 48 for how to order.)

	•	, ,
No.	Description	Note
3	Tension bolt assembly	2 pcs. per set
4	Port plug assembly	Plug for changing PV port to single side supply type
5	Port plug assembly	Plug for changing PS or PD port to single side supply type
6 One-touch fitting assembly Metric size: Ø8, Inch size: Ø5/16"		Metric size: ø8, Inch size: ø5/16"
7	7 Sound absorbing material 2 pcs. per set - Material: Non-woven cloth (Silencer cover is not included.)	
8	DIN rail	Refer to Dimensions (Refer to pages 67 and 68) for the recommended length for each number of manifolds stations.

**Fieldbus Transmission Specification Replacement Parts** 

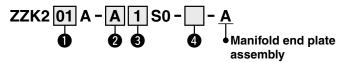
No.	Description	Note
9	Valve plate	_
10	EX600 SI unit	_
11	Digital input/output unit	_
12	End plate	_
13	Clamp bracket for the EX600	It is used to secure the DIN rail (for the EX600).
14	Clamp bracket	It is used to secure the DIN rail (for the ZK2).

#### **How to Order Replacement Parts for Manifold**

#### Fieldbus-compatible manifold end plate assembly

Assembly number including  $\ensuremath{\textcircled{1}}$  End plate D,  $\ensuremath{\textcircled{2}}$  End plate U and  $\ensuremath{\textcircled{3}}$  Tension bolt assembly

(Used for the maintenance of the end plate)



#### Stations

Janons				
01	1 station			
02	2 stations			
:	:			
08	8 stations			

#### 2 System/Port

Α	Ejector system	ø8 (Common PV)
AN		ø5/16" (Common PV)

#### 3 Exhaust

1	Complex exhaust	Applicable single unit part no.: ZK2C					
2	Individual exhaust	Applicable single unit part no.: ZK2F, ZK2H					

#### 4 Option

- 1			
	Nil	Without option	
	С	With DIN rail mounting bracket for the EX600	For details, refer to
	D	With common release pressure supply (PD) port	page 22.
	L	Manifold individual supply specification	

Option "C" can only be used with a ZK2 series manifold on its own. It cannot be used with a combined JSY series and ZK2 series manifold.

#### 9 Valve plate

#### **EX600-ZMV2**

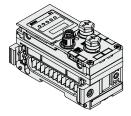
\* With mounting screws (2 pcs. of M4 x 6 and 2 pcs. of M3 x 8)

#### 10 EX600 SI unit

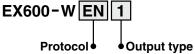
EX600-S

**♦** Communication protocol

Symbol	Protocol	Output polarity		
PR1A	PROFIBUS DP	PNP (Negative common)		
PR2A	PHOFIBOS DF	NPN (Positive common)		
DN1A	DeviceNet®	PNP (Negative common)		
DN2A	Devicemen	NPN (Positive common)		
MJ1	CC-Link	PNP (Negative common)		
MJ2	CC-LITIK	NPN (Positive common)		
EN7	EtherNet/IP™	PNP (Negative common)		
EN8	(IO-Link unit)	NPN (Positive common)		
EC3	EtherCAT	PNP (Negative common)		
EC4	(IO-Link unit)	NPN (Positive common)		
PN3	PROFINET	PNP (Negative common)		
PN4	(IO-Link unit)	NPN (Positive common)		



#### (Wireless compatible)



Symbol		Description
	Wireless base module	
PN	Wireless base module	PROFINET*1
SV	Wireless remote module	*1

Symbol	Description
1	PNP (Negative common)
2	NPN (Positive common)

<sup>\*1</sup> The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.



Vacuum Pump System

#### **How to Order Replacement Parts for Manifold**

#### 11 EX600 digital input unit

EX600-DX P B

Input type

Number of inputs, open-circuit detection, and connector

put type •	
Description	
PNP	
NPN	

	rtamber er impate, epen en east detection, and ee intester								
Symbol	Number of inputs	Open-circuit detection	Connector						
В	8	No	M12 connector (5 pins) 4 pcs.						
С	8	No	M8 connector (3 pins) 8 pcs.						
C1	8	Yes	M8 connector (3 pins) 8 pcs.						
D	16	No	M12 connector (5 pins) 8 pcs.						
Е	16	No	D-sub connector (25 pins)						
F	16	No	Spring type terminal block (32 pins)						

#### 11 EX600 digital output unit

EX600-DYPB

Output type

					utputs	conn	ector
-		 	-			-	

Symbol	Description		
Р	PNP		
N	NPN		

Symbol	Number of outputs	Connector
В	8	M12 connector (5 pins) 4 pcs.
E	16	D-sub connector (25 pins)
F	16	Spring type terminal block (32 pins)

#### 11) EX600 digital input/output unit

EX600-DM|P||E

Input/Output type • Number of inputs/outputs and connector

Symbol	Description
Р	PNP
N	NPN

Symbol	Number of inputs	Number of outputs	Connector
E	8	8	D-sub connector (25 pins)
F	8	8	Spring type terminal block (32 pins)

#### 11) EX600 analog input/output unit

EX600-AXA

Analog input/output • Number of input channels and connector

	Symbol	Description
	AX	Analog input
	AY	Analog output
3	AX	Analog input

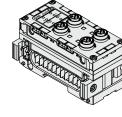
Symbol	Number of input channels	Connector
Α	2 channels	M12 connector (5 pins) 2 pcs.

#### 11 EX600 analog input/output unit

EX600-AMB

Analog input/output • Number of input/output channels and connector

Symbol Number of input channels		Number of output channels	Connector	
В	2 channels	2 channels	M12 connector (5 pins) 4 pcs.	



#### 11) EX600 IO-Link unit

EX600-LAB1

#### Port specification

FUILS	Port specification		
Symbol	Description		
Α	Port class A		
В	Port class B		

<ul> <li>Number of ports and connector</li> </ul>				
Symbol Number of ports		Connector		
В	4 ports	M12 connector (5 pins) 4 pcs.		

Description

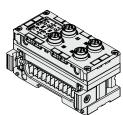
EX600-ED2-□

Mounting

Symbol

#### **∕** Caution

The compatible SI unit models are as shown below. PROFINET compatible: EX600-SPN3/EX600-SPN4



#### 12 EX600 end plate

EX600-ED 2

## Power connector

Symbol Connector	
2	M12 power supply connector, B-coded
3	7/8 inch power supply connector
4	M12 power supply connector IN/ OUT, A-coded, Pin arrangement 1
5	M12 power supply connector IN/ OUT, A-coded, Pin arrangement 2

\* The pin layout for the "4" and "5" pin connectors is different.

· EtherNet/IP™ compatible: EX600-SEN7/EX600-SEN8

· EtherCAT compatible: EX600-SEC3/EX600-SEC4

# 13 Clamp bracket for EX600

#### EX600-ZMA3

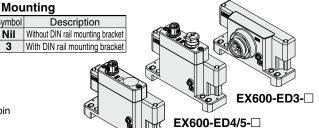
#### **Enclosed parts**

Round head screw with washer (M4 x 20) 1 pc. P-tight screw (4 x 14) 2 pcs.

#### (14) Clamp bracket

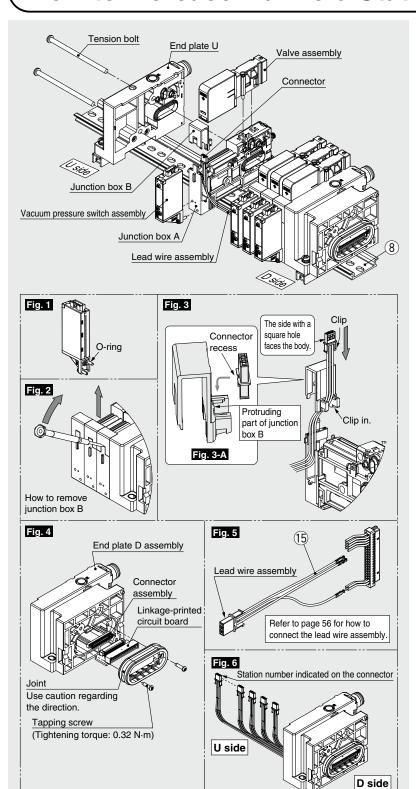
<u> </u>	U Claimp bracket				
No.	Description	Part number	Note		
14)	Clamp bracket	ZK2-DA7-A	2 pcs. per set		
15	DIN rail mounting spacer	ZK2-EU3-A			

<sup>\*</sup> To retrofit a clamp bracket, 13, 14, and 15 are required.





# **How to Increase Manifold Stations**



# [To increase the number of stations from an odd number (1, 3, 5, 7) to an even number (2, 4, 6, 8)]

(Odd numbered stations have a vacant lead wire for one station, so additional orders are not required.)

- 1) Remove the tension bolt.
- 2) Remove end plate U.
- 3) Remove the valve assembly from the single unit for manifold to be added.
- 4) Remove the switch assembly if there is one. (Be careful not to drop the O-ring. Refer to Fig. 1.)
- Remove junction box B (top) using a precision screwdriver. (Refer to Fig. 2.)
- 6) Mount the extra connector to junction box B. (Refer to Fig. 3.) (Engage the recess of the connector and the protruding part of junction box B. Refer to Fig. 3-A.)
- 7) Mount the single unit for manifold to be added to the end surface on the U side.
- 8) Mount end plate U with tension bolts of the appropriate length for the number of stations required. (Tightening torque: 0.75 N·m)
- 9) Mount junction box B to junction box A.
- 10) Mount the valve assembly. (Tightening torque: 0.15 N·m)
- 11) For products with a switch, mount the switch assembly. (Be careful not to drop the O-ring. Tightening torque: 0.08 to 0.10 N.m)

# [To increase the number of stations from an even number to an odd number or to increase by 2 stations or more]

- 1) Remove the valve assemblies from all stations. (Remove from the single units to be added also.)
- 2) Remove the switch assemblies if there are any. (Be careful not to drop the O-rings. Refer to Fig. 1.)
- Remove junction box B (top) from all stations using a precision screwdriver. (Refer to Fig. 2.) (Remove each junction box B from the D side.)
- 4) Remove all connectors mounted to each junction box B. (Be careful not to break the connector clips.)
- 5) Remove the tension bolts.
- 6) Remove the end plate D assembly.
- 7) Remove the linkage-printed circuit board, and then remove the connector assembly. (Refer to Fig. 4.)
- 8) Connect the lead wire assembly. (Refer to Fig. 5.)
- 9) Remount the connector assembly and linkage-printed circuit board. (Refer to Fig. 4.)
- 10) Remove end plate U. (Be careful not to drop the gasket.)
- 11) Mount the single units for manifold to be added to the end surface on the U side. (Do not let the gasket get caught.)
- Mount end plates U and D with tension bolts of the appropriate length for the number of stations required. (Tightening torque: 0.75 N-m)
- 13) Mount the connectors for all stations to each junction box B. (Refer to Fig. 3.) (Engage the recess of the connector and the protruding part of junction box B. Refer to Fig. 3-A.)
- 14) Mount each junction box B to each junction box A. Push the wires down and mount each junction box B to each junction box A starting with the connector station numbers on the U side. (Refer to Fig. 6.) (Do not let the lead wire get caught.)
- 15) Mount the valve assemblies. (Tightening torque: 0.15 N·m)
- 16) For products with a switch, mount the switch assemblies. (Be careful not to drop the O-rings. Tightening torque: 0.08 to 0.10 N·m)

#### 15 Lead wire assembly

ZK2-CHS 04-A

#### Applicable stations

03	For 3-station manifold		
	:		
80	For 8-station manifold		

# **Ejector System**

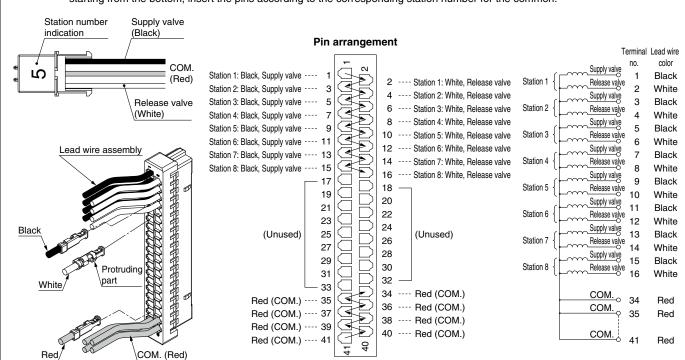
#### How to Increase Manifold Stations: Ejector Manifold for Fieldbus System

#### Connect the lead wire assembly to the positions shown in the diagram below.

Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds when mounting end plates U and D.

#### Wiring

Procedure) A station number is indicated on the connector of the lead wire assembly. Refer to the pin arrangement and insert the pins starting with black and then alternating between white and black from the top for the supply valves and the release valves. Also, starting from the bottom, insert the pins according to the corresponding station number for the common.

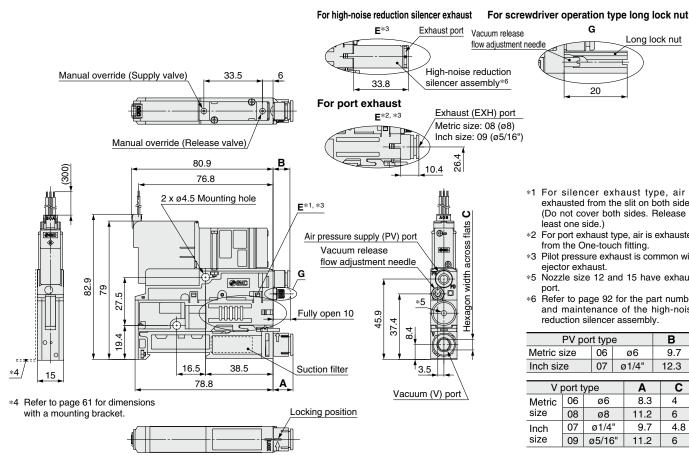


# **ZK2**□**A** Series

# **Dimensions: Single Unit**

# ZK2Å□Å□NL2A-□

Ejector system, Single unit, With supply valve/release valve, Without pressure sensor/switch



\*1 For silencer exhaust type, air is exhausted from the slit on both sides. (Do not cover both sides. Release at least one side.)

G

20

Long lock nut

- \*2 For port exhaust type, air is exhausted from the One-touch fitting.
- \*3 Pilot pressure exhaust is common with ejector exhaust.
- Nozzle size 12 and 15 have exhaust
- \*6 Refer to page 92 for the part number and maintenance of the high-noise reduction silencer assembly.

PV port type			В	
Metric size	06	ø6	9.7	
Inch size	07	ø1/4"	12.3	

V	port t	уре	Α	С
Metric	06	ø6	8.3	4
size	08	ø8	11.2	6
Inch	07	ø1/4"	9.7	4.8
size	09	ø5/16"	11.2	6

Inch

07

09

ø1/4'

ø5/16"

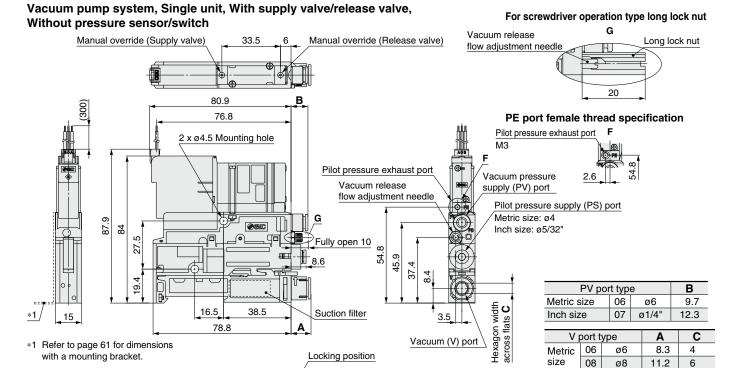
9.7

11.2

4.8

6

#### ZK2P00<sup>K</sup>□NL2A-□



В

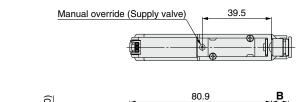
4.8

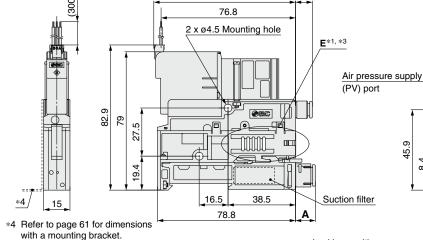
6

**Dimensions: Single Unit** 

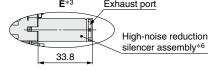


Ejector system, Single unit, With supply valve, Without pressure sensor/switch





For high-noise reduction silencer exhaust Exhaust port



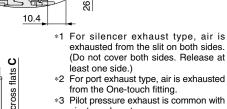
For port exhaust Exhaust (EXH) port **⊏**\*2, \*3 Metric size: 08 (ø8) Inch size: 09 (ø5/16")

45.9

Locking position

**SMC** 

Vacuum (V) port



- ejector exhaust. \*5 Nozzle size 12 and 15 have exhaust
- port. \*6 Refer to page 92 for the part number
- and maintenance of the high-noise reduction silencer assembly.

PV port type

Metric s	size	06		ø6	9.7
Inch size		07	Q	ð1/4"	12.3
V port type					
V	port ty	уре		Α	С
V Metric	oort ty 06	ype ø6		<b>A</b> 8.3	<b>C</b>

ø1/4"

ø5/16"

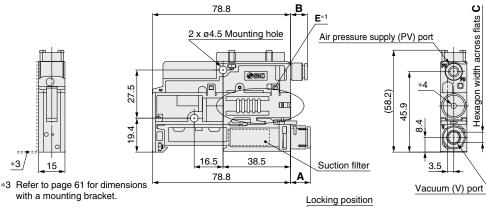
9.7

11.2

# 

Ejector system, Single unit, Without valve, Without pressure sensor/switch





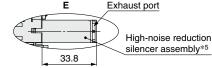
For high-noise reduction silencer exhaust

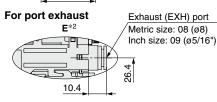
Inch

size

07

09





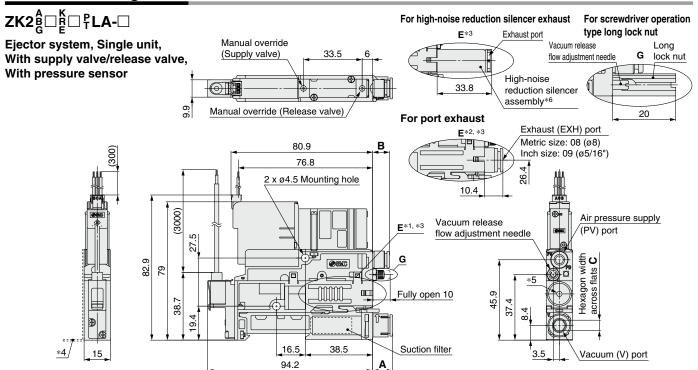
- \*1 For silencer exhaust type, air is exhausted from the slit on both sides. (Do not cover both sides. Release at least one side.)
- \*2 For port exhaust type, air is exhausted from the One-touch fitting.
- \*4 Nozzle size 12 and 15 have exhaust port.
- \*5 Refer to page 92 for the part number and maintenance of the high-noise reduction silencer assembly.

PV po	В		
Metric size	9.7		
Inch size	07	ø1/4"	12.3

Vı	port t	уре	Α	С
Metric	06	ø6	8.3	4
size	08	ø8	11.2	6
Inch	07	ø1/4"	9.7	4.8
size	09	ø5/16"	11.2	6

## ZK2 A Series

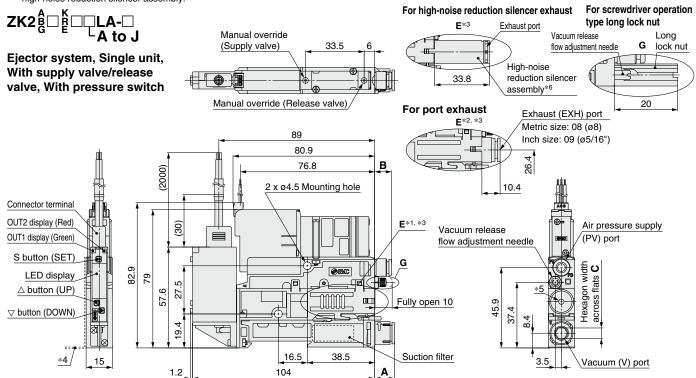
#### **Dimensions: Single Unit**



- \*1 For silencer exhaust type, air is exhausted from the slit on both sides. (Do not cover both sides. Release at least one side.)
- \*2 For port exhaust type, air is exhausted from the One-touch fitting.
- \*3 Pilot pressure exhaust is common with ejector exhaust.
- \*4 Refer to page 61 for dimensions with a mounting bracket.
- \*5 Nozzle size 12 and 15 have exhaust port.
- \*6 Refer to page 92 for the part number and maintenance of the high-noise reduction silencer assembly.

V port type			Α	С
Metric	06	ø6	8.3	4
size	08	ø8	11.2	6
Inch	07	ø1/4"	9.7	4.8
size	09	ø5/16"	11.2	6

PV po	В		
Metric size	06	ø6	9.7
Inch size	07	ø1/4"	12.3

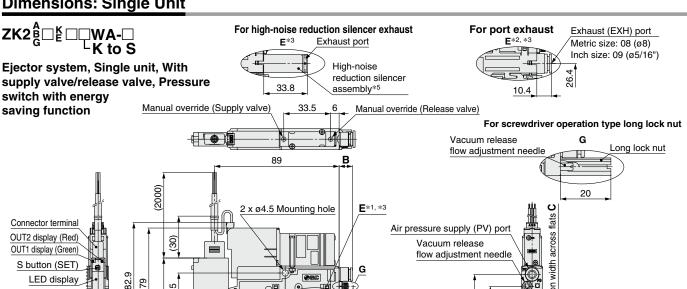


- \*1 For silencer exhaust type, air is exhausted from the slit on both sides. (Do not cover both sides. Release at least one side.)
- \*2 For port exhaust type, air is exhausted from the One-touch fitting.
- \*3 Pilot pressure exhaust is common with ejector exhaust.
- \*4 Refer to page 61 for dimensions with a mounting bracket.
- \*5 Nozzle size 12 and 15 have exhaust port.
- \*6 Refer to page 92 for the part number and maintenance of the high-noise reduction silencer assembly.

V port type			Α	С
Metric	06	ø6	8.3	4
size	08	ø8	11.2	6
Inch	07	ø1/4"	9.7	4.8
size	09	ø5/16"	11.2	6

PV poi	В		
Metric size	06	ø6	9.7
Inch size	07	ø1/4"	12.3





\*1 For silencer exhaust type, air is exhausted from the slit on both sides. (Do not cover both sides. Release at least one side.)
\*2 For port exhaust type, air is exhausted from the One-touch fitting.

S

27.

19.4

1.2

57

- \*3 Pilot pressure exhaust is common with ejector exhaust.
- \*4 Refer to page 61 for dimensions with a mounting bracket.
- \*5 Refer to page 92 for the part number and maintenance of the high-noise reduction silencer assembly.

ı V	oort t	Α	С	
Metric	06	ø6	8.3	4
size	08	ø8	11.2	6
Inch	07	ø1/4"	9.7	4.8
size	09	ø5/16"	11.2	6

5 37.4

Fully open 10

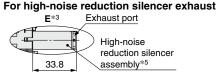
Suction filter

	PV por	В		
Ī	Metric size	06	ø6	9.7
Ī	Inch size	07	ø1/4"	12.3

Vacuum (V) port

△ button (UP)

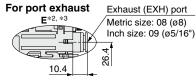
Ejector system, Single unit, With supply valve/release valve, IO-Link compatible pressure switch

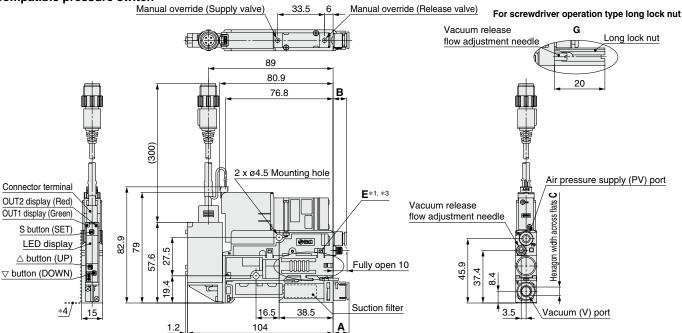


16.5

104

38.5





- \*1 For silencer exhaust type, air is exhausted from the slit on both sides. (Do not cover both sides. Release at least one side.) For port exhaust type, air is exhausted from the One-touch fitting.
- \*3 Pilot pressure exhaust is common with ejector exhaust. \*4 Refer to page 61 for dimensions with a mounting bracket.
- \*5 Refer to page 92 for the part number and maintenance of the high-noise reduction silencer assembly.

Vı	oort t	Α	С	
Metric	06	ø6	8.3	4
size	08	ø8	11.2	6
Inch	07	ø1/4"	9.7	4.8
size	09	ø5/16"	11.2	6

Metric size 06 ø6 9.	PV p	В		
	Metric size	06	ø6	9.7
Inch size   07   ø1/4"   12.	Inch size	07	ø1/4"	12.3

**Ejector System** 

Vacuum Pump System

Specifications

Characteristics Flow Rate

nternal Circuits and Wiring Examples

Port Layout

Replacement Parts Construction

**Exploded View** of Manifold

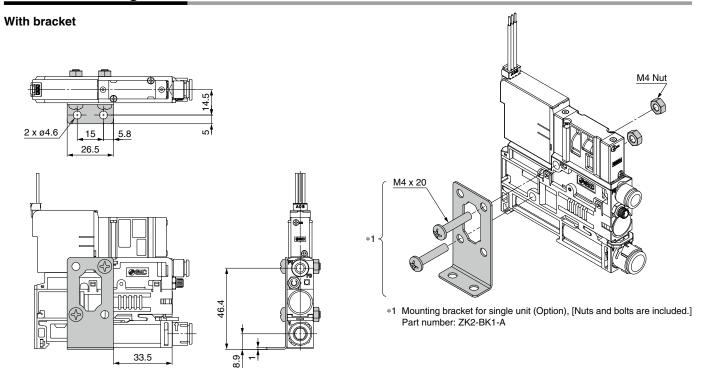
**Dimensions** 

Accessories

Specific Product

# **ZK2**□**A** Series

## **Dimensions: Single Unit**



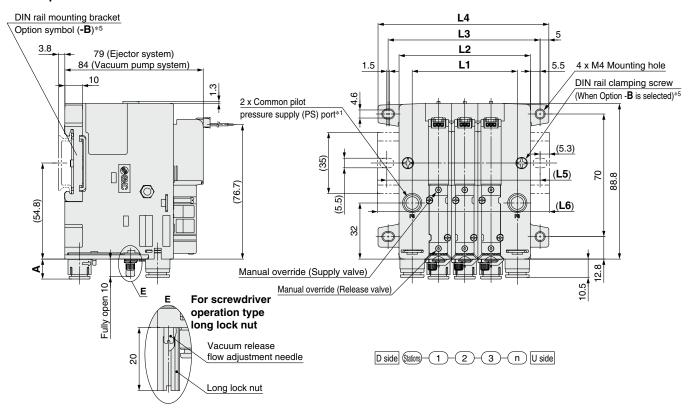
87.9 (Vacuum pump system)

[mm]

#### **Dimensions: Manifold Individual Wiring**

#### ZZK2□A- P□L

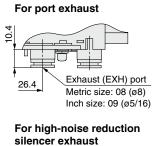
Ejector system, Vacuum pump system, Individual wiring manifold, With supply valve/release valve, Without pressure sensor/switch

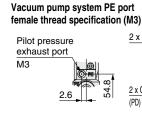


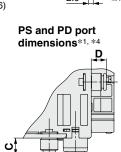
Individual exhaust port\*6

2 x Common supply (PV) port

Metric size: 2 x ø8







	Inch size: 2 x ø5/16" Vacuum release flow adjustr	nent needle	
54.8	2 x Common release pressure supply (PD) port*4		system)
	38 4.4 4.5.9 5.6.4 4.5.9 5.6.4 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9 5.9	53	82.9 (Ejector
	2 x Common exhaust (EXH) port*2  n x Individual exhaust (EXH) port*3  (n-1) x 15  (Built-in suct		

Port type		A	Hexagon width across flats <b>B</b>	С	D
Metric	06	8.3	4	9.7	8.7
size	08	11.2	6	_	_
Inch	07	9.7	4.8	12.3	11.3
size	09	11.2	6	_	_

Stations (n)	1	2	3	4	5	6	7	8	9	10
L1	30	45	60	75	90	105	120	135	150	165
L2	45	60	75	90	105	120	135	150	165	180
L3	56.8	71.8	86.8	101.8	116.8	131.8	146.8	161.8	176.8	191.8
L4	67.5	82.5	97.5	112.5	127.5	142.5	157.5	172.5	187.5	202.5
L5	62.5	75	87.5	112.5	125	137.5	150	162.5	187.5	200
L6	73	85.5	98	123	135.5	148	160.5	173	198	210.5

- \*1 Common pilot pressure supply (PS) port is available for vacuum pump system or option L (Manifold individual supply specification). (mm: ø6 inch: ø1/4")
- \*2 Vacuum pump system with individual exhaust port type does not have exhaust port.
   \*3 When individual exhaust port type is selected (Body type: F)
   \*4 Only when common PD port type option (Symbol: -D) is selected (mm: ø6 inch: ø1/4")

- To fix the manifold to DIN rail, select an option for the manifold model number. \*6 For complex exhaust type, air is also exhausted from the individual exhaust port of each station in addition to the common exhaust. (Ejector system)

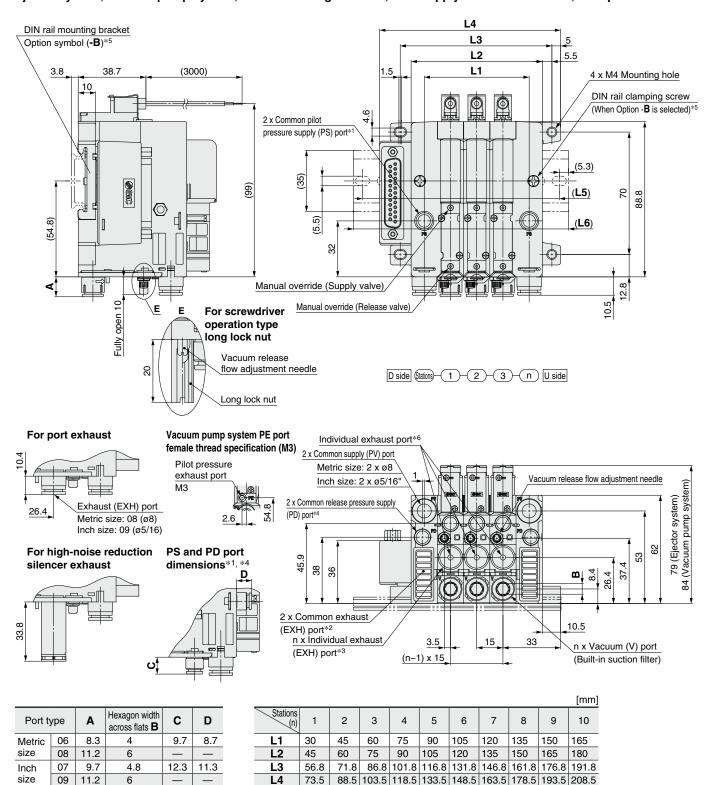




#### **Dimensions: Manifold D-sub Connector**

#### ZZK2 A-P F

Ejector system, Vacuum pump system, Common wiring manifold, With supply valve/release valve, With pressure sensor



\*1 Common pilot pressure supply (PS) port is available for vacuum pump system or option L (Manifold individual supply specification). (mm: ø6 inch: ø1/4")

100

110.5 123

112.5 125

135.5 148

75

85.5

L5

L6

137.5 150

175

160.5 185.5 198

187.5 200

212.5

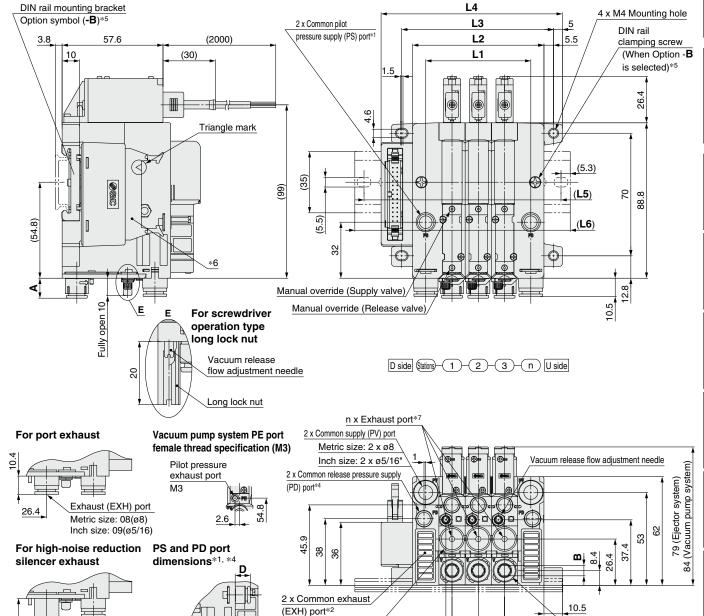
210.5 223

- \*2 Vacuum pump system with individual exhaust port type does not have exhaust port.
- \*3 When individual exhaust port type is selected (Body type: F)
- \*4 Only when common PD port type option (Symbol: -D) is selected (mm:  $\emptyset$ 6 inch:  $\emptyset$ 1/4")
- \*5 To fix the manifold to DIN rail, select an option for the manifold model number.
- \*6 For complex exhaust type, air is also exhausted from the individual exhaust port of each station in addition to the common exhaust. (Ejector system)

#### **Dimensions: Manifold Flat Ribbon Cable**

#### ZZK2 A-P P

#### Ejector system, Common wiring manifold, With supply valve/release valve, With pressure switch



Port type		Α	Hexagon width across flats <b>B</b>	С	D
Metric	06	8.3	4	9.7	8.7
size	08	11.2	6	_	_
Inch	07	9.7	4.8	12.3	11.3
size	09	11.2	6	_	_

Stations (n)	1	2	3	4	5	6	7	8	9	10
L1	30	45	60	75	90	105	120	135	150	165
L2	45	60	75	90	105	120	135	150	165	180
L3	56.8	71.8	86.8	101.8	116.8	131.8	146.8	161.8	176.8	191.8
L4	73.5	88.5	103.5	118.5	133.5	148.5	163.5	178.5	193.5	208.5
L5	75	100	112.5	125	137.5	150	175	187.5	200	212.5
L6	85.5	110.5	123	135.5	148	160.5	185.5	198	210.5	223

(n-1) x 15

33

n x Vacuum (V) port

(Built-in suction filter)

[mm]

Common pilot pressure supply (PS) port is available for vacuum pump system or option L (Manifold individual supply specification). (mm: ø6 inch: ø1/4") Vacuum pump system with individual exhaust port type does not have exhaust port.

When individual exhaust port type is selected (Body type: F)
Only when common PD port type option (Symbol: -D) is selected (mm: ø6 inch: ø1/4")
To fix the manifold to DIN rail, select an option for the manifold model number.

n x Individual exhaust

(EXH) port\*3

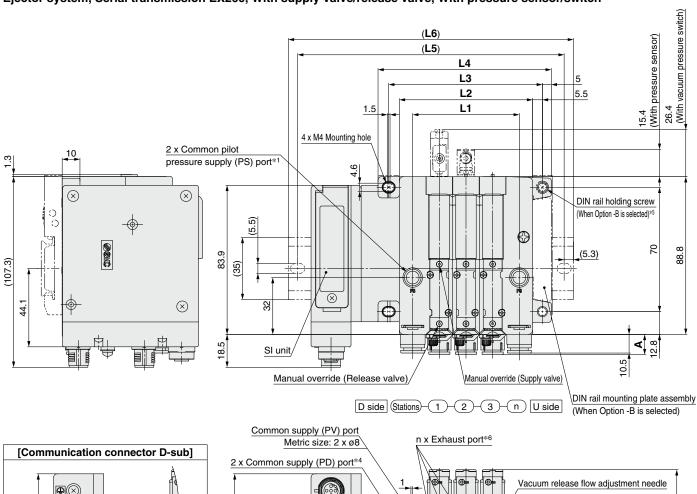
- Applicable connector: Connector for flat ribbon cable (26P)(MIL-C-83503 compliant)
- For complex exhaust type, air is also exhausted from the individual exhaust port of each station in addition to the common exhaust. (Ejector system)

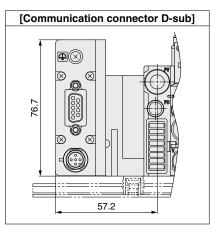


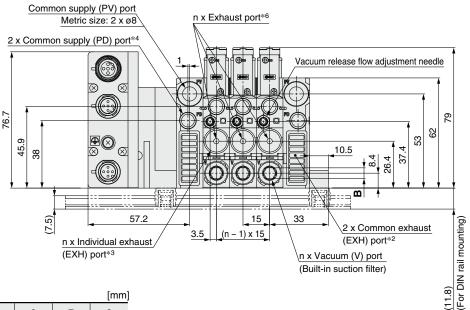


#### **Dimensions: Manifold Serial Transmission EX260**

Ejector system, Serial transmission EX260, With supply valve/release valve, With pressure sensor/switch





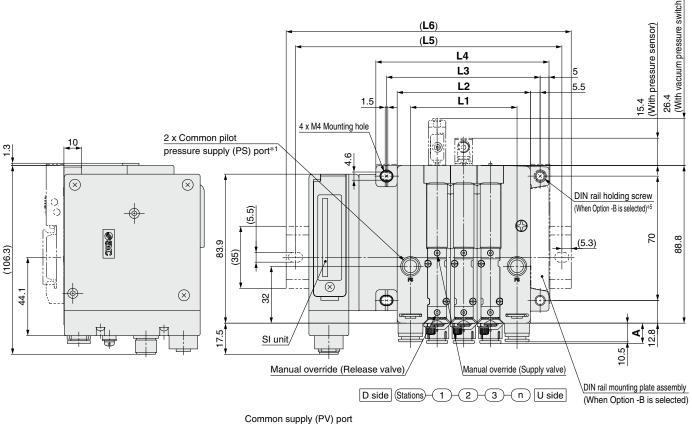


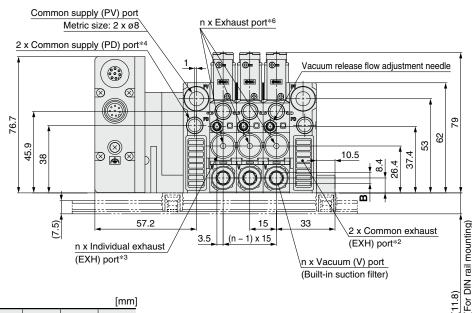
Stations	1	2	3	4	5	6	7	8
L1	30	45	60	75	90	105	120	135
L2	45	60	75	90	105	120	135	150
L3	56.5	71.5	86.5	101.5	116.5	131.5	146.5	161.5
L4	67.5	82.5	97.5	112.5	127.5	142.5	157.5	172.5
L5	125	137.5	150	175	187.5	200	212.5	225
L6	135.5	148	160.5	185.5	198	210.5	223	235.5

- \*1 The common pilot pressure supply (PS) port is only available when manifold option "L" (manifold individual supply specification) is selected.
- \*2 The individual exhaust port type does not have an exhaust port.
- \*3 When individual exhaust port type is selected (Body type: F)
- \*4 The common supply (PD) port is only available when manifold option "D" is selected.
- \*5 To fix the manifold to DIN rail, select an option for the manifold model number.
- \*6 For complex exhaust type, air is also exhausted from the individual exhaust port of each station in addition to the common exhaust.
- \* For dimensions of the port exhaust type, high-noise reduction silencer exhaust type, and the type with a PS/PD port, refer to page 62.
- \* Refer to the Web Catalog for detailed dimensions of pressure switches and pressure sensors.

#### Dimensions: Manifold Serial Transmission EX500 Gateway Decentralized System

Ejector system, Serial transmission EX500, Gateway decentralized system, With supply valve/release valve, With pressure sensor/switch





								[mm]
Stations	1	2	3	4	5	6	7	8
L1	30	45	60	75	90	105	120	135
L2	45	60	75	90	105	120	135	150
L3	56.5	71.5	86.5	101.5	116.5	131.5	146.5	161.5
L4	67.5	82.5	97.5	112.5	127.5	142.5	157.5	172.5
L5	125	137.5	150	175	187.5	200	212.5	225
L6	135.5	148	160.5	185.5	198	210.5	223	235.5

- \*1 The common pilot pressure supply (PS) port is only available when manifold option "L" (manifold individual supply specification) is selected.
- st2 The individual exhaust port type does not have an exhaust port.
- \*3 When individual exhaust port type is selected (Body type: F)
- \*4 The common supply (PD) port is only available when manifold option "D" is selected.
- \*5 To fix the manifold to DIN rail, select an option for the manifold model number.
- \*6 For complex exhaust type, air is also exhausted from the individual exhaust port of each station in addition to the common exhaust.
- For dimensions of the port exhaust type, high-noise reduction silencer exhaust type, and the type with a PS/PD port, refer to page 62.
   Refer to the Web Catalog for detailed dimensions of pressure switches and pressure sensors.

**Ejector System** 

Vacuum Pump System

Specifications

Flow Rate Characteristics

Internal Circuits and Wiring Examples

Port Layout

Construction Replacement Parts

Exploded View of Manifold R

Dimensions

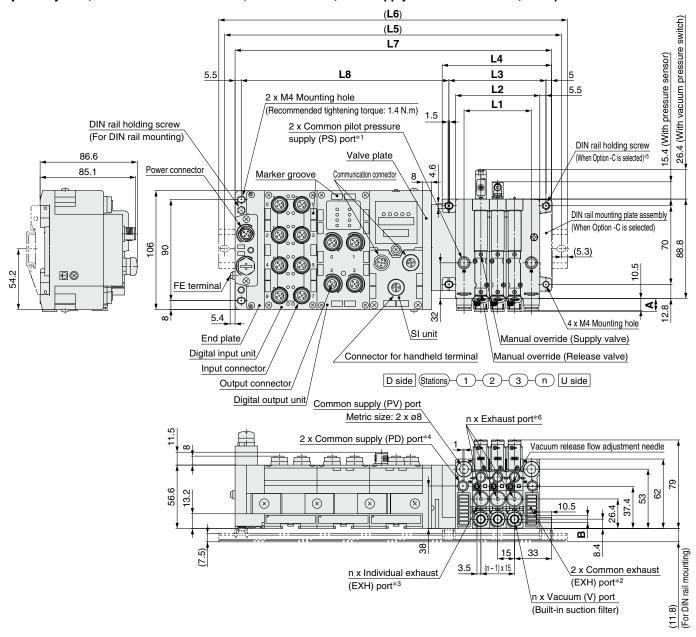
Accessories

Specific Product Precautions



#### **Dimensions: Manifold Serial Transmission EX600 M12 Connector**

Ejector system, Serial transmission EX600, M12 connector, With supply valve/release valve, With pressure sensor/switch



Stations	1	2	3	4	5	6	7	8
L1	30	45	60	75	90	105	120	135
L2	45	60	75	90	105	120	135	150
L3	56.5	71.5	86.5	101.5	116.5	131.5	146.5	161.5
L4	67.5	82.5	97.5	112.5	127.5	142.5	157.5	172.5

Calculation formula for dimensions L5 = L6 - 10.5  $L7 = 47 \times n + L4 + 90.5$   $L8 = 47 \times n + 91$ 

n = I/O unit station	s
----------------------	---

L6		Marinola Stations									
LO		1	2	3	4	5	6	7	8		
	0	185.5	198	223	235.5	248	260.5	273	298		
	1	235.5	248	260.5	285.5	298	310.5	323	335.5		
	2	285.5	298	310.5	323	335.5	360.5	373	385.5		
	3	323	348	360.5	373	385.5	398	423	435.5		
I/O	4	373	385.5	410.5	423	435.5	448	460.5	485.5		
stations	5	423	435.5	448	473	485.5	498	510.5	523		
	6	473	485.5	498	510.5	535.5	548	560.5	573		
	7	510.5	535.5	548	560.5	573	585.5	610.5	623		
	8	560.5	573	598	610.5	623	635.5	648	673		
	9	610.5	623	635.5	660.5	673	685.5	698	710.5		

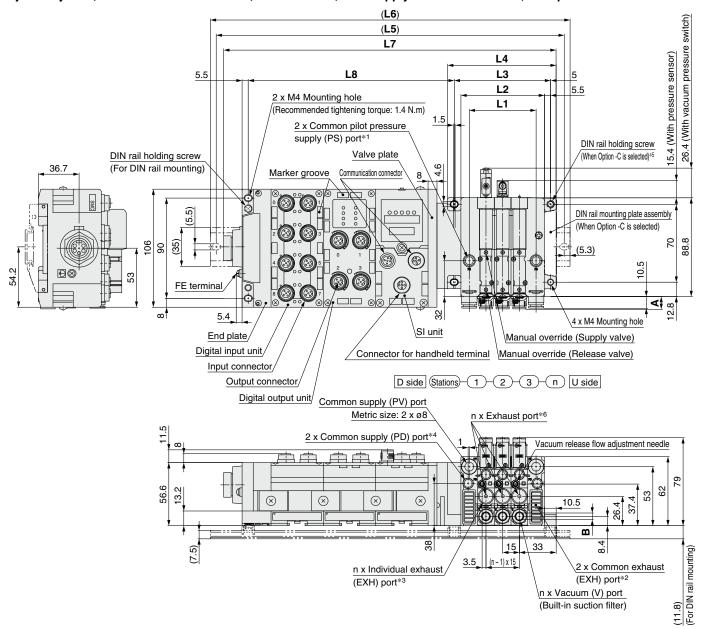
Manifold stations

[mm]

- \*1 The common pilot pressure supply (PS) port is only available when manifold option "L" (manifold individual supply specification) is selected.
- \*2 The individual exhaust port type does not have an exhaust port.
- \*3 When individual exhaust port type is selected (Body type: F)
- \*4 The common supply (PD) port is only available when manifold option "D" is selected.
- $*5\,$  To fix the manifold to DIN rail, select an option for the manifold model number.
- \*6 For complex exhaust type, air is also exhausted from the individual exhaust port of each station in addition to the common exhaust.
- \* For dimensions of the port exhaust type, high-noise reduction silencer exhaust type, and the type with a PS/PD port, refer to page 62
- \* Refer to the Web Catalog for detailed dimensions of pressure switches and pressure sensors.
- As mounting dimensions L5 and L8 vary depending on the number of connected I/O unit stations, refer to the calculation formula for dimensions.

#### **Dimensions: Manifold Serial Transmission EX600 7/8 Connector**

Ejector system, Serial transmission EX600, 7/8 connector, With supply valve/release valve, With pressure sensor/switch



Stations	1	2	3	4	5	6	7	8
L1	30	45	60	75	90	105	120	135
L2	45	60	75	90	105	120	135	150
L3	56.5	71.5	86.5	101.5	116.5	131.5	146.5	161.5
L4	67.5	82.5	97.5	112.5	127.5	142.5	157.5	172.5

Calculation formula for dimensions L5 = L6 – 10.5
L5 = L6 - 10.5
L7 = 47 x n + L4 + 107
L8 = 47 x n + 91

n = I/O unit station	ons
----------------------	-----

*1 The common pilot pressur	e supply (PS) port is only available wh	en manifold option "L" (manifold in	dividual supply specification) is selected.

<sup>\*2</sup> The individual exhaust port type does not have an exhaust port.

L6

I/O

stations

0

1 248

2 298

**3** 348

4 398

5

6

7

8

9 623

198

435.5

485.5

535.5

585.5

223

260.5

310.5

360.5

410.5

448

498

548

598

648

**Ejector System** 

Vacuum Pump System

Specifications

Flow Rate Characteristics

Internal Circuits and Wiring Examples (

Port Layout

Exploded View Construction of Manifold Replacement Parl

Dimensions of Manifold

[mm]

8

310.5

360.5

398

448

498

548

585.5

635.5

685.5

735.5

Manifold stations

260.5

310.5

360.5

410.5

448

498

548

598

635.5

685.5

273

323

373

423

473

510.5

560.5

610.5

660.5

698

298

335.5

385.5

435.5

485.5

523

573

623

673

723

248

298

348

385.5

435.5

485.5

535.5

573

623

673

235.5

285.5

323

373

423

473

510.5

560.5

610.5

660.5

Accessories

Specific Product

<sup>\*3</sup> When individual exhaust port type is selected (Body type: F)

<sup>\*4</sup> The common supply (PD) port is only available when manifold option "D" is selected.

 $<sup>*5\,</sup>$  To fix the manifold to DIN rail, select an option for the manifold model number.

<sup>\*6</sup> For complex exhaust type, air is also exhausted from the individual exhaust port of each station in addition to the common exhaust.

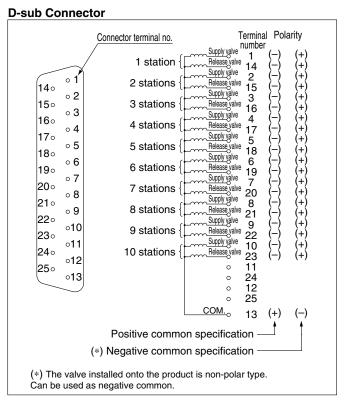
<sup>\*</sup> For dimensions of the port exhaust type, high-noise reduction silencer exhaust type, and the type with a PS/PD port, refer to page 62.

<sup>\*</sup> Refer to the Web Catalog for detailed dimensions of pressure switches and pressure sensors.

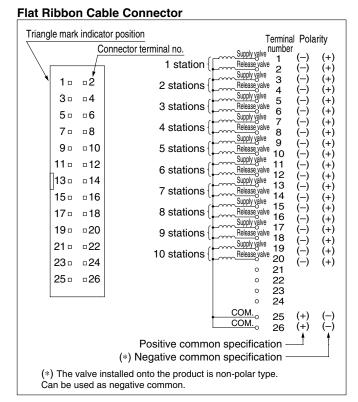
<sup>\*</sup> As mounting dimensions L5 and L8 vary depending on the number of connected I/O unit stations, refer to the calculation formula for dimensions.



#### **Electrical Wiring Specifications**



A D-sub connector (25P) conforming to MIL standards is used.



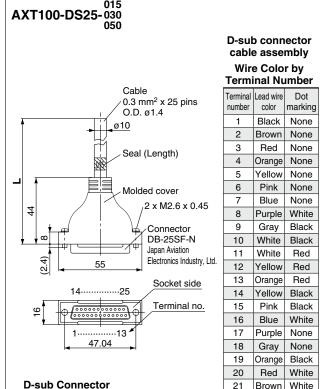
A flat ribbon cable connector (26P) conforming to MIL standards is used.

#### **Optional Specifications/Functions/Applications**

Symbol			Туре	Function/Application
В	Mounting brac (nuts and bolts	ket for single unit sare included)	Bracket	· Use when a single unit is mounted to the floor in an upright position is requested. (When ordering only bracket, refer to page 61.)
С	Vacuum pump system PE port female thread specification (M3)		PE port	Use for pilot pressure exhaust piping (Standard vacuum pump system is released to the atmosphere.)
D	With individual supply (PD) po	release pressure ort (M3)	PD port	· Use when supply pressure for vacuum release is individually requested.
E		Screwdriver operation type long lock nut	Screwdriver operation type long lock nut	Used when the port position is close to the manifold individual supply and the needle adjustment operation is difficult
J	Vacuum release flow adjustment needle	Round lock nut	Lock nut	Thicker than standard hexagon type. More suitable for hand tightening.     Round lock nut improves operability when manifold, vacuum pump system, or exhaust port type is used.
K		Screwdriver operation type	Vacuum release flow adjustment needle	· Slotted type improves fine adjustment performance when manifold, vacuum pump system, or exhaust port type is used.
L	Manifold individual supply specification Individual supply port		Individual supply port	· Adjust the supply pressure individually for manifold in order to adjust the vacuum pressure reached by each ejector.
Р	with manifold common release			· When selecting "D" (with common release pressure supply (PD) port) for manifold option, supplying a pressure which is different from for common PV to common PD is requested.
w	With exhaust interference   flo			When ejectors are operated individually, exhausted air may flow backward from the V port of ejectors that are turned off. Exhaust interference prevention valve prevents backflow.

#### **Cable Assembly**

#### **D-sub Connector**



#### D-sub Connector Cable Assembly (Option)

Cable length ( <b>L</b> )	Assembly part number	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x
5 m	AXT100-DS25-050	25 cores

- For other commercial connectors, use a 25-pin type with female connector conforming to MIL-C-24308.
- \* Cannot be used for movable wiring

#### Flectrical Characteristics

Liectifical Citar	acteriotics
Item	Property
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit V, 1 min, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

# Connector manufacturer's example

22

23

24

25

Pink

Gray

Black

White

Red

Red

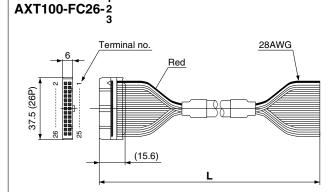
White

None

- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- HIROSE ELECTRIC CO., LTD.

\* The minimum bending inner radius of D-sub connector cable is 20 mm.

#### Flat Ribbon Cable Connector



#### Flat Ribbon Cable Connector Assembly (Option)

Cable	Assembly part number
length ( <b>L</b> )	26P
1.5 m	AXT100-FC26-1
3 m	AXT100-FC26-2
5 m	AXT100-FC26-3

- \* For other commercial connectors, use a 26-pin type with strain relief conforming to MIL-C-83503.
- \* Cannot be used for movable wiring

#### Connector manufacturer's example

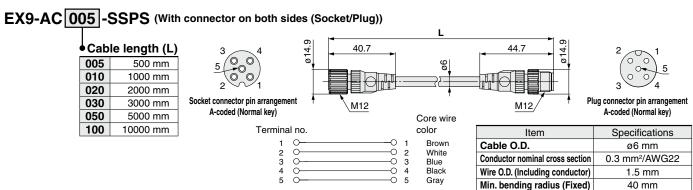
- HIROSE ELECTRIC CO., LTD.
- 3M Japan Limited • Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co., Ltd.

# ZK2 A Series Accessories

#### **Communication Cable**

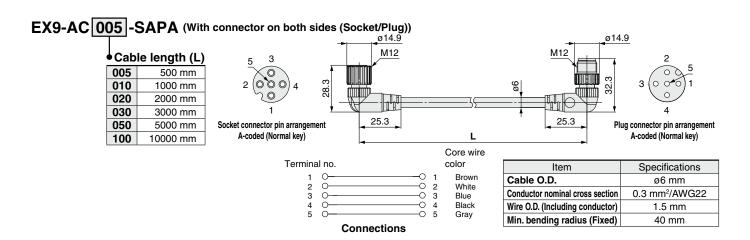
# Port class A IO-Link master (Commercially available) Terminal block wiring type Port class A Vacuum unit Terminal block wiring type Port class A IO-Link master (Commercially available) Port class A Vacuum unit Tommunication cable (Commercially available) Port class A IO-Link master (Commercially available)

#### 1) Communication cable



Connections

Port class A vacuum unit



## **Communication Cable**



**2** Communication cable



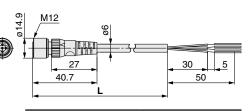
# Cable length (L)

010 1000 mm 050 5000 mm

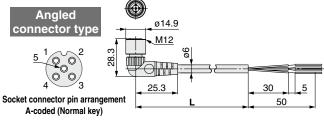
<ul> <li>Connector specification</li> </ul>						
	S	Straight				
	Α	Angled				



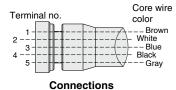
Socket connector pin arrangement A-coded (Normal key)



Item	Specifications		
Cable O.D.	ø6 mm		
Conductor nominal cross section	0.3 mm <sup>2</sup> /AWG22		
Wire O.D. (Including insulator)	1.5 mm		
Min. bending radius (Fixed)	40 mm		



Item	Specifications		
Cable O.D.	ø6 mm		
Conductor nominal cross section	0.3 mm <sup>2</sup> /AWG22		
Wire O.D. (Including insulator)	1.5 mm		
Min. bending radius (Fixed)	40 mm		



# Air Operated Specification Vacuum Unit

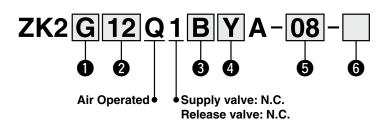
# ☐ A Series



Single Unit Ejector System

Refer to pages 79 to 82 for the port layouts (including circuit examples) and page 87 for the dimensions.

## **How to Order**



## Body/Exhaust type

Cumbal	Darky Evhaust time				
Symbol	Body	Exhaust type			
A	Single unit	Silencer exhaust*1			
В		Port exhaust exhaust			
G		High-noise reduction silencer exhaust			

\*1 With exhaust port when 2 is 12 or 15

## 2 Nominal nozzle size\*2

Nominal nozzle size	
ø0.7	
ø1.0	
ø1.2	
ø1.5	

\*2 Refer to page 78 for the standard supply pressure per nozzle diameter.

## 3 Pressure switch for vacuum/Pressure sensor

			Specifications			
Symbol	Type	Pressure range [kPa]	NPN	PNP	With unit selection function*3	
		range [ki a]	2 ou	tputs		
Α		0 to -101	•	_	•	
В	for		•	_	None (SI unit only)	
С	tch		_	•	•	
D	Pressure switch for vacuum		_	•	None (SI unit only)	
E			•	_	•	
F	ISSE	-100 to 100	•	_	None (SI unit only)	
Н	Pre	-100 10 100	_	•	•	
J			_	•	None (SI unit only)	
Р	Pressure	0 to -101	Amalam			
T	sensor	-100 to 100	Analog output 1 to 5 V			
N	Without p	ressure switch	n for vacuum/pressure sensor			

\*3 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

## Connector (Pressure switch for vacuum)

Symbol	Symbol For pressure switch for vacuum: 2 m (Lead wire with connector)  Fressure assemble (With lead)		Note	
Y	•		Cannot be selected when 3 is N	
Y1	No	Cannot be selected when 3 is P, T, or N		
N	None		When "N" is selected for 3	

## 5 Vacuum (V) port

Symbol	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

## 6 Option\*4

Symbol		Type	Note
Nil	Without o	_	
В	Mounting for single (nuts and	_	
D		vidual release PD port supply (PD) port (M3)*5	
E	e flow edle* <sup>6</sup>	Screwdriver operation type long lock nut	Can be selected
J	√acuum release flow adjustment needle*6	Round lock nut Lock nut	only for the combination of J and K
К	Vacuu adjust	Screwdriver operation type	anu K
w	With exha interferen preventio	ce Exhaust interference	_

- \*4 When more than one option is selected, list the option symbols in alphabetical order. (Example -BJ)
- \*5 Use a One-touch fitting or barb fitting (M-3AU-4) for piping. (O.D.: Within Ø6.2)
- \*6 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.



Specifications

Port Layout

Replacement Parts

**Exploded View** 

Dimensions

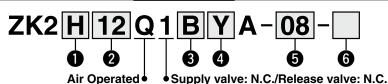
of Manifold

For Manifold Ejector System

How to Order

Refer to pages 80 to 84 for the port layouts (including circuit examples) and page 89 for the dimensions.

Single unit for manifold part number



Body/Exhaust type

	- Body/Extiduot type					
Symbol	Body	Exhaust type				
С		Complex exhaust*1 End plate exhaust				
F	For Manifold	Individual port exhaust				
н		High-noise reduction silencer exhaust				

\*1 Combination of direct exhaust and end plate exhaust from each station

2 Nominal nozzle size\*2

Symbol	Nominal nozzle size
07	ø0.7
10	ø1.0
12	ø1.2
15	ø1.5

\*2 Refer to page 78 for the standard supply pressure per nozzle diameter.

3 Pressure switch for vacuum/Pressure sensor

		Pressure	Specifications			
	Symbol	Type		NPN	PNP	With unit selection
	'		range [kPa]	2 out	tputs	function*3
	Α	or	0 to -101		_	•
	В	hf		•	_	None (SI unit only)
	C	딜		_		•
	D	sw		_		None (SI unit only)
	E	Pressure switch for vacuum		•	_	•
	F		-100 to 100		_	None (SI unit only)
	Η			_		•
	7			_		None (SI unit only)
	Р	Pressure	0 to -101	Analog output 1 to 5 \		utout 1 to E V
	Т	sensor	-100 to 100	Ai	iaiog o	utput 1 to 5 V
N Without pressure switch for vacuum/pressure s				essure sensor		

\*3 The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

## Connector (Pressure switch for vacuum)

Symbol	For pressure switch for vacuum: 2 m (Lead wire with connector)	Pressure sensor assembly: 3 m (With lead wire)	Note
Υ		•	Cannot be selected when 3 is N
<b>Y</b> 1	None		Cannot be selected when 3 is P, T, or N
N	None		When "N" is selected for 3

## 5 Vacuum (V) port

Symbol	Vacuum (V) port
06	ø6
08	ø8
07	ø1/4"
09	ø5/16"

## 6 Option\*4

Symbol		Type					
Nil	Without op	_					
E		Screwdriver operation type long lock nut	on Co	Screwdriver operation type lo	ng lock nut	Can be	
J		Round lock nut		Lock nut		selected only for the combination of	
K	needle*5	Screwdriver operation type		Vacuum release flow adjustment needle		J and K	
М	Manifold individual supply specification*6  With manifold common release pressure supply (PD) port				Multiple options cannot		
Р					be selected.		
w	With exhaust interference prevention valve					_	

- \*4 When more than one option is selected, list the option symbols in alphabetical order. (Example -EM)
- \*5 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.
- \*6 When F or H is selected for 1 and M is selected for the option, the space for adjusting the needle is reduced. Products which can be operated more easily can be specified by option E.

# Manifold part number

ZZK2 04 A-

If the manifold parts (set of end plates for both ends and tension bolts) are shipped unassembled, please refer to page 48.

## **7** Stations<sup>∗7</sup>

	_				
	Symbol	nbol Stations			
	01	1 station			
ı	02	2 stations			
ı	:	i i			
	10	10 stations			

\*7 For adequate performance, the number of stations that can be operated simultaneously depends on the nozzle diameter. Refer to the Max. Number of Manifold Stations that can be Operated Simultaneously on page 78.

## 8 System/Port

Symbol	System	Port		
Α	Ejector	ø8 (Common PV)		
AN	system	ø5/16" (Common PV)		

## 9 Exhaust

Symbol	Exhaust	khaust Note	
1	Complex exhaust <sup>*8</sup> Select this option when "C" is selected for <b>●</b> Body/Exhaust type		
2	Individual exhaust	Select this option when "H" or "F" is selected for   Body/Exhaust type.	

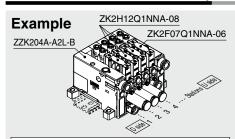
\*8 Combination of direct exhaust and end plate exhaust from each station

## Option\*9

Symbol	Type	rpe Note		
Nil	Without option	_		
В	With DIN rail mounting bracket The DIN rail should be ordered separately.			
D	With common release pressure supply (PD) port	Select this option when "P" is selected for <b>6</b> Option.	Multiple options cannot be	
М	Manifold individual supply specification	Select this option when "M" is selected for <b>6</b> Option.	selected.	

\*9 When more than one option is selected, list the option symbols in alphabetical order. (Example -BD)

## How to Order Valve Manifold Assembly



[1] When shipped, the single unit for manifold is already built into the manifold:

After the manifold part number, specify the single unit for manifold part number from the first station.

In addition, prefix an asterisk to the single unit for manifold part number to indicate that it is to be built into the manifold.

Ex.) ZZK204A-A2L-B .....1 (Manifold 4 stations)

- \* ZK2H12Q1NNA-08----3 (Single unit for manifold: Stations 1 to 3) \* ZK2F07Q1NNA-06 ----1 (Single unit for manifold: Station 4)
- [2] When only ordering the single unit for manifold: Order using the single unit for manifold part number. Ex.) ZK2H12Q1NNA-08
- When the manifold is viewed from V port, the first station starts from the left (D side). Complex exhaust and individual port exhaust (High-noise reduction silencer exhaust) cannot be mixed in the ejector system manifold.

The DIN rail should be ordered separately. (Refer to page 48.)

# Air Operated Specification Vacuum Unit

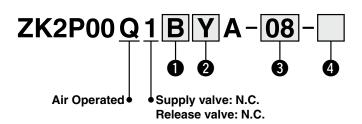
# ZK2 A Series



Single Unit Vacuum Pump System

Refer to page 79 for the port layout (including a circuit example) and page 88 for the dimensions.

## **How to Order**



## Pressure switch for vacuum/Pressure sensor

<u>•</u>	Tressure switch for vacually ressure sensor					
		Pressure range [kPa]	Specifications			
Symbol	Type		NPN	PNP	With unit selection	
		range [Ki a]	2 ou	tputs	function*1	
Α	Pressure switch for vacuum		•	_	•	
В			•	_	None (SI unit only)	
С		0 to -101	_	•	•	
D			_	•	None (SI unit only)	
E	Jre /act		•	_	•	
F	essi)	100 to 100	•	_	None (SI unit only)	
Н	P	-100 to 100	_	•	•	
J			_	•	None (SI unit only)	
Р	Pressure	0 to -101	Analas autout 1 to 5 V		output 1 to 5 V	
T	sensor	-100 to 100	Analog output 1 to 5 V			
N	Without p	ressure switch for	or vacuum/pressure sensor			

<sup>\*1</sup> The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

# 2 Connector (Pressure switch for vacuum)

Symbol	For pressure switch for vacuum: 2 m (Lead wire with connector)	Pressure sensor assembly: 3 m (With lead wire)	Note
Y		Cannot be selected when <b>1</b> is N	
<b>Y</b> 1	No	one	Cannot be selected when <b>1</b> is P, T, or N
N	None		When "N" is selected for <b>●</b>

## 3 Vacuum (V) port

Symbol	Vacuum (V) port		
06	ø6		
08	ø8		
07	ø1/4"		
09	ø5/16"		

## 4 Option\*2

Symbol	-		Туре	Note
Nil	Without o	_		
В		bracket for single unit bolts are included)	Bracket	_
С	breathing	oump system (PE) port female ecification (M3)	PE port	_
E	se flow edle*3	Screwdriver operation type long lock nut	Screwdriver operation type long lock nut	Can be selected
J	Vacuum release flow adjustment needle*3	Round lock nut	Lock nut	only for the combination of J and K
к	Vacuu	Screwdriver operation type	Vacuum release flow adjustment needle	o ana ix

- \*2 When more than one option is selected, list the option symbols in alphabetical order. (Example -BJ)
- \*3 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.

Air Operated Specification Vacuum Unit

Air Operated

# A Series

3 Vacuum (V) port

Symbol Vacuum (V) port

ø6

ø8

ø1/4" ø5/16'

06

08

07

For Manifold Vacuum Pump System

Refer to page 79 for the port layout (including a circuit example) and page 89 for the dimensions.

## **How to Order**

Single unit for manifold part number

ZK2Q00Q1BYA-08 **♦** Supply valve: N.C./Release valve: N.C.

## Pressure switch for vacuum/Pressure sensor

		Pressure	Specifications			
Symbol	Type		NPN	PNP	With unit selection	
		range [kPa]	2 ou	tputs	function*1	
Α	Pressure switch for vacuum		•	_	•	
В		0 to -101	•	_	None (SI unit only)	
С		010-101	_	•	•	
D			_	•	None (SI unit only)	
Е	acı		•	_	•	
F	SSL	-100 to 100	•	_	None (SI unit only)	
Н	)re	-100 10 100	_	•	•	
J			_	•	None (SI unit only)	
Р	Pressure	0 to -101	Analog output 1 to 5		output 1 to 5 V	
T	sensor	-100 to 100			Julpul 1 10 5 V	
N	Without p	ressure switch	for vacuum/pressure sensor			

The unit selection function is not available in Japan due to the New Measurement Law. The unit for the type without the unit selection function is fixed as kPa.

## 2 Connector (Pressure switch for vacuum)

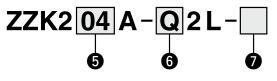
Symbol	For pressure switch for vacuum: 2 m (Lead wire with connector)	Pressure sensor assembly: 3 m (With lead wire)	Note
Y		Cannot be selected when 3 is N	
<b>Y</b> 1	None		Cannot be selected when 3 is P, T, or N
N	None		When "N" is selected for <b>3</b>

## 4 Option\*2

Symbo	ol	Note			
Nil	Without option	Without option			
С	Vacuum pump syste	Vacuum pump system breathing (PE) port female thread specification (M3)			
E	Vacuum release	Vacuum release Screwdriver operation type long lock nut			
J	flow adjustment	flow adjustment Round lock nut			
K	needle*3	Screwdriver operation type	of J and K		

\*2 When more than one option is selected, list the option symbols in alphabetical order. (Example -CJ) \*3 A vacuum release flow adjustment needle is installed as standard. However, select it when improved operability is required.

# Manifold part number



If the manifold parts (set of end plates for both ends and tension bolts) are shipped unassembled, please refer to page 48.

## Stations

Symbol	Stations
01	1 station
02	2 stations
÷	:
10	10 stations

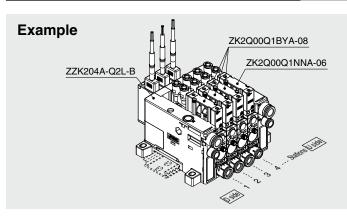
## 6 System/Port

	Symbol	System	Port
	Q		ø8 (Common PV)
	· ·	Vacuum	ø6 (Common release pressure)
	QN	pump system	ø5/16" (Common PV)
			ø1/4 (Common release pressure)

## Option

Symbol	Туре	Note
Nil	Without option	_
В	With DIN rail mounting bracket	The DIN rail should be ordered separately.

## **How to Order Valve Manifold Assembly**



- [1] When shipped, the single unit for manifold is already built into the manifold:
  - After the manifold part number, specify the single unit for manifold part number from the first station.
  - In addition, prefix an asterisk to the single unit for manifold part number to indicate that it is to be built into the manifold.
- Ex.) ZZK204A-Q2L-B.....1 (Manifold 4 stations)
- \* ZK2Q00Q1BYA-08······3 (Single unit for manifold: Stations 1 to 3)
- \* ZK2Q00Q1NNA-06-----1 (Single unit for manifold: Station 4)
- [2] When only ordering the single unit for manifold: Order using the single unit for manifold part number. Ex.) ZK2Q00Q1BYA-08
- When the manifold is viewed from V port, the first station starts from the left (D side).
- · The DIN rail should be ordered separately. (Refer to page 48.)

## **Specifications**

#### **General Specifications**

−5 to 50°C	Without pressure sensor/switch With pressure switch			
0 to 50°C	With pressure sensor			
	Air			
30 m/s <sup>2</sup>	Without pressure sensor/switch With pressure sensor			
20 m/s <sup>2</sup>	With pressure switch			
150 m/s <sup>2</sup>	Without pressure sensor/switch With pressure sensor			
100 m/s <sup>2</sup>	With pressure switch			
	CE/UKCA marking, RoHS			
	-5 to 50°C 0 to 50°C 30 m/s <sup>2</sup> 20 m/s <sup>2</sup> 150 m/s <sup>2</sup>			

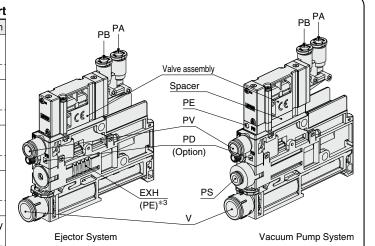
- \*1 The characteristics are satisfied when tested for 2 hours in each of the X, Y and Z directions at 10 to 500 Hz without energization. (Initial value)
   \*2 The characteristics are satisfied when tested one time in each of the X, Y
- and Z directions without energization. (Initial value)

## **Valve Common Specifications**

Model*3	ZK2-VA□Q
Type of actuation	Supply valve: N.C.
Type of actuation	Release valve: N.C.
Valve configuration	Air operated dual 2-port
Operating pressure range	0.3 to 0.6 MPa
Valve construction	Poppet seal
Manual override	Push type

\*3 Refer to the Valve assembly on page 44 for the valve model number.

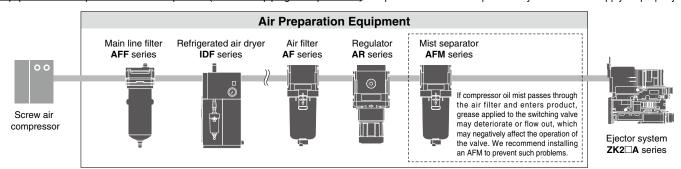
Appli	cation and Opera	ting Pressure Ra	nge of Each Por		
Port	Description	Ejector system	Vacuum pump system		
	Air pressure supply port	Compressed air supply for operating ejector	_		
PV	(Operating pressure range)	0.3 to 0.6 MPa*1	_		
PV	Vacuum pressure supply port	_	Vacuum source (Vacuum pump)		
	(Operating pressure range)	<del>_</del>	0 to -100 kPa		
PA	Supply valve pilot pressure supply port	Compressed air supply for operating supply valve			
	(Operating pressure range)	0.3 to 0.6 MPa			
РВ	Release valve pilot pressure supply port		upply for operating e valve		
	(Operating pressure range)	0.3 to 0.6 MPa			
PD	Release pressure supply port	Release pressure Compressed air supp for individual setting (Option)			
	(Operating pressure range)	0 to 0.6 MPa	(PD ≤ PA/PB)		
V	Vacuum port	For connecting adsorption equipment including pa			
EXH	Exhaust port	Exhaust when ejector operates*2	_		
PE	Breathing port	Exhaust when main valve operates*3			



- \*1 The manifold individual supply specification can be operated at a PV pressure of 0.3 MPa or less.
- \*2 For ejectors with silencer, air exhausts from A (slit on both sides). For port exhaust type, air exhausts from B.
- \*3 Female thread type (M3) is available by option [C] for breathing (PE) port of the vacuum pump system.

## **Quality of Supply Air**

Supply air containing foreign matter, water, oil, condensate, etc., can cause malfunction of the supply valve and release valve. So, install air preparation equipment on the upstream side of the product (refer to the piping example below) and perform maintenance periodically to control the supply air properly.



# Air Operated Specification Vacuum Unit **ZK2** A Series

## **Specifications**

**Ejector Specifications** 

Item Model		ZK2□07	ZK2□10	ZK2□12	ZK2□15	
Nozzle d	iameter	[mm]	0.7	1.0	1.2	1.5
Max. suction flow*1	Silencer exhaust/ Complex exhaust	[L/min (ANR)]	29	44	61	67
	Port exhaust	[L/min (ANR)]	34	56	74	89
IIOW	High-noise reduction silencer exhaust	[L/min (ANR)]	34	56	72	83
Air cons	umption*1	[L/min (ANR)]	24	40	58	90
Max. vacuum pressure*1 [kPa]		<b>–91</b>				
Supply pressure range [MPa]		0.3 to 0.6				
Standard supply pressure [MPa]		0.35			0.4	

Nominal 30 μm

Max. Number of Manifold Stations that Can Operate Simultaneously\*2

Item		Model (Nozzle size)	ZK2□07	ZK2□10	ZK2□12	ZK2□15
	High-noise reduction silencer exhaust,	Supply from one side	8	6	6	3
Air pressure	Individual port exhaust	Supply from both sides	10	9	9	6
supply (PV) port Ø8, Ø5/16"	Complex exhaust	Supply from one side	8	5	4	3
		Supply from both sides	10	7	5	5

<sup>\*2</sup> As long as the number of stations operated simultaneously is the value on the table or less, then the manifold is available up to 10 stations.

Noise Level (Reference values)

(	,				
Item	Model	ZK2□07	ZK2□10	ZK2□12	ZK2□15
Noise level	ZK2G (High-noise reduction silencer exhaust)	46	55	63	69
[dB (A)]	ZK2A (Silencer exhaust)	59	66	75	76

Actual values under SMC's measurement conditions (Not guaranteed values)

## Weight

### Single Unit

Single unit model	Weight [g]
ZK2P00Q1NNA	81
(Vacuum pump system, Single unit, Without pressure sensor/switch)	01
ZK2A□Q1NNA	66
(Ejector system, Single unit, Without pressure sensor/switch)	00
ZK2 (One station for manifold, Without pressure sensor/switch)	70
	*

## Pressure Sensor/Pressure Switch for Vacuum

Pressure sensor/Pressure switch for vacuum model	Weight [g]
ZK2-PS□-A (Except cable portion)	5
ZK2-ZS□-A (Except lead wire with connector)	14

## **Manifold Base**

	1 station	2 stations	3 stations	4 stations	5 stations	6 stations	7 stations	8 stations	9 stations	10 stations
Weight [g]	129	132	135	138	141	144	147	149	152	155

### Calculation of Weight for the Manifold Type

(Single unit weight x Number of stations) + (Pressure sensor/Pressure switch for vacuum weight x Number of stations) + Manifold base

\* The ejector exhaust characteristics/flow rate characteristics are the same as those of the model with a valve. Refer to pages 30 to 32 for details.

Example) 5-station manifold with pressure sensors

70 g x 5 pcs. + 5 g x 5 pcs. + 141 g = 516 g



**Suction Filter Specifications** filtration rating Filtration area 510 mm<sup>2</sup>

Values at the standard supply pressure. Values are based on standard of SMC measurements. They depend on atmospheric pressure (weather, altitude, etc.) and measurement method.

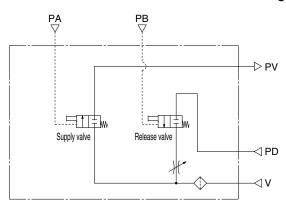
# ZK2 A Series

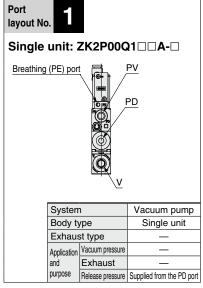
PV: Air pressure supply port
 PD: Release pressure supply port
 PB: Release valve pilot pressure supply port
 V: Vacuum port
 EXH: Exhaust port
 For details ⇒ Page 77

## Port Layout



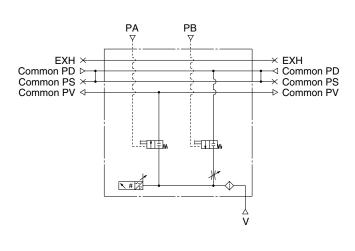
## Circuit example

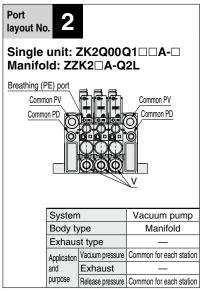


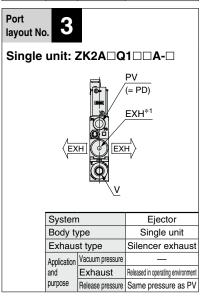


#### Port combination: Common PV ≠ Common PD

#### Circuit example

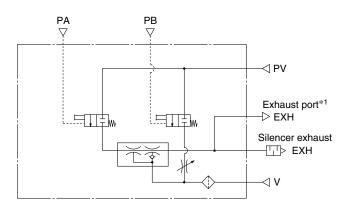






## Port combination: PV = PD

#### Circuit example



\*1 Nozzle size: 12, 15



PV: Air pressure supply port
 PD: Release pressure supply port
 PA: Supply valve pilot pressure supply port
 PB: Release valve pilot pressure supply port
 V: Vacuum port
 EXH: Exhaust port For details ⇒ Page 77

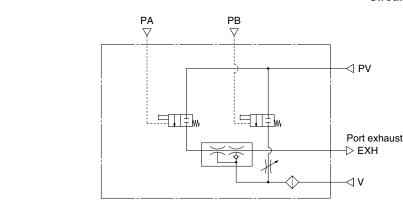
## **Port Layout**

layout No.

## **Standard Products**

#### Port combination: PV = PD

## Circuit example



System Ejector

Body type Single unit

Exhaust type Port exhaust

Application and purpose Release pressure

Release pressure Same pressure as PV

5

Single unit: ZK2G□Q1□□A-□

(= PD)

Ejector

Single unit

High-noise reduction silencer exhaust

Released in operating environment

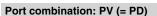
Release pressure Same pressure as PV

layout No.

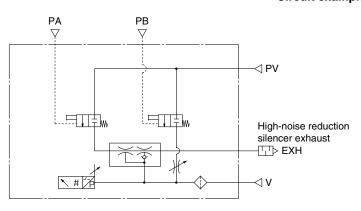
Single unit: ZK2B□Q1□□A-□

(= PD)

EXH



## Circuit example



Exploded View of Manifold

Dimensions

Replacement Parts

Construction

Specifications

Port Layout

# Port layout No.

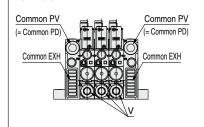
System

Body type

Exhaust type

Application and Exhaust

#### Single unit: ZK2C□Q1□□A-□ Manifold: ZZK2□A-A1L

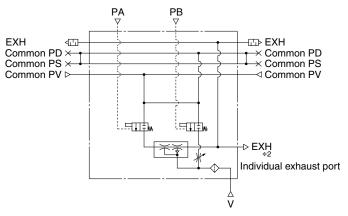


\*1 The complex exhaust is a combined exhaust method of the common exhaust from the end plate and the direct exhaust from each station.

	System	1	Ejector	
	Body type		Manifold	
	Exhaus		Complex exhaust*1	
	and	Vacuum pressure	Common for each station	
		Exhaust	Released in operating environment	
		Release pressure	Same pressure as common PV	

#### Port combination: Common PV = Common PD

#### Circuit example



\*2 For complex exhaust type, individual exhaust port is provided to each station.



# ZK2 A Series

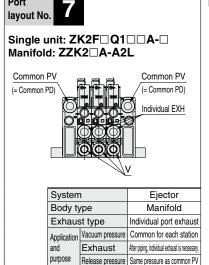
PV: Air pressure supply port
 PD: Release pressure supply port
 PB: Release valve pilot pressure supply port
 V: Vacuum port
 EXH: Exhaust port
 For details ⇒ Page 77

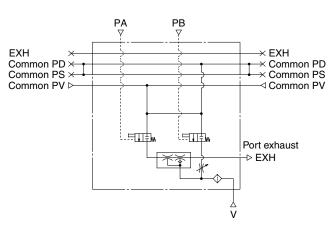
## **Port Layout**

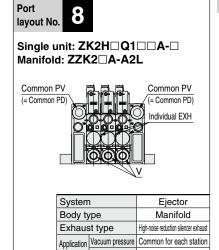


#### Port combination: Common PV = Common PD

## Circuit example







Exhaust

Release pressure

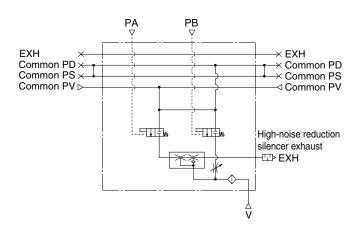
purpose

Released in operating environmen

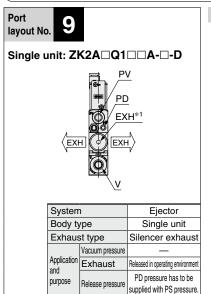
Same pressure as common PV

#### Port combination: Common PV = Common PD

### Circuit example

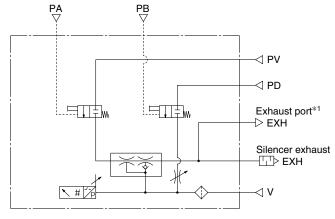


## Option -D



#### Port combination: PV ≠ PD

## Circuit example



\*1 Nozzle size: 12, 15



< PV

< PD

< ∨

Port exhaust ⇒ EXH

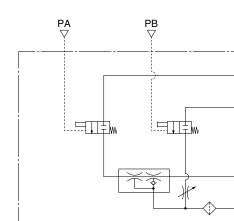
PV: Air pressure supply port
 PD: Release pressure supply port
 PB: Release valve pilot pressure supply port
 V: Vacuum port
 EXH: Exhaust port
 For details ⇒ Page 77

## Port Layout

Port layout No. Option -D

Port combination: PV ≠ PD

Circuit example



Ejector
Single unit
Port exhaust
—
Alterping indudal erhast is necessary.
PD pressure has to be

supplied with PV pressure.

purpose Release pressure

Port layout No.

System Body type

Application

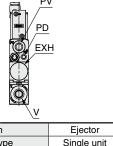
Exhaust type

Vacuum pressure

Exhaust

Single unit: ZK2G□Q1□□A-□-D

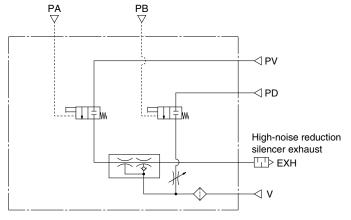
Single unit: ZK2B□Q1□□A-□-D



<u>\v</u>					
	System		Ejector		
	Body ty	/ре	Single unit		
	Exhaust type		High-noise reduction silencer exhaust		
		Vacuum pressure	_		
	Application and	Exhaust	Released in operating environment		
- 1	purpose	Release pressure	PD pressure has to be supplied with PV pressure.		

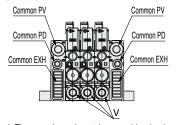
Port combination: PV ≠ PD

Circuit example



Port layout No. 12

# Single unit: ZK2C□Q1□□A-□-P Manifold: ZZK2□A-A1L-D

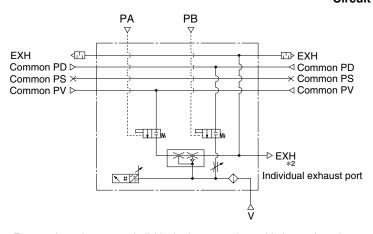


\*1 The complex exhaust is a combined exhaust method of the common exhaust from the end plate and the direct exhaust from each station.

	System	1	Ejector	
	Body ty	/ре	Manifold	
	Exhaus	st type	Complex exhaust*1	
	Application and	Vacuum pressure	Common for each station	
		Exhaust	Released in operating environment	
		Release pressure	Common PD pressure has to	
	parpooc		he sunnlied with common PV	

Port combination: Common PV ≠ Common PD

Circuit example



st2 For complex exhaust type, individual exhaust port is provided to each station

nae.

Specific Product Precautions

Specifications Speci

Construction
Replacement Parts

Exploded View of Manifold

Dimensions

 PV: Air pressure supply port ● PD: Release pressure supply port ● PA: Supply valve pilot pressure supply port ullet PB: Release valve pilot pressure supply port ullet V: Vacuum port ullet EXH: Exhaust port ullet For details  $\Rightarrow$  Page 77

## **Port Layout**

Common PV

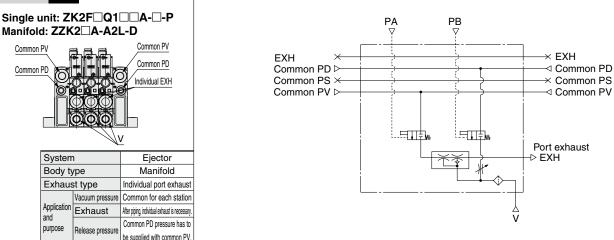
Common PD

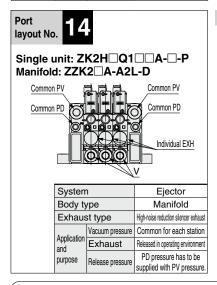
Port layout No.



## Port combination: Common PV ≠ Common PD

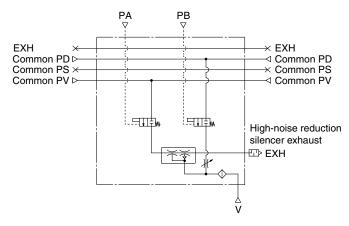
### Circuit example





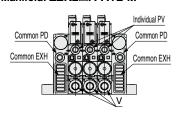
#### Port combination: Common PV ≠ Common PD

### Circuit example



## Option -M



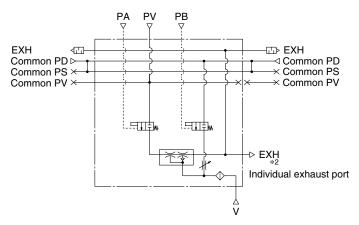


\*1 The complex exhaust is a combined exhaust method of the common exhaust from the end plate and the direct exhaust from each station.

System	1	Ejector	
Body type		Manifold	
Exhaus	st type	Complex exhaust*1	
	Vacuum pressure	PV pressure can be changed per station.	
and purpose	Exhaust	Released in operating environment	
puipose	Release pressure	Common for each station	

## Port combination: Individual PV ≠ Common PS = Common PD

#### Circuit example



\*2 For complex exhaust type, individual exhaust port is provided to each station.



## **Port Layout**

16

System

Body type Exhaust type

Application

and

Manifold: ZZK2□A-A2L-M

Single unit: ZK2F□Q1□□A-□-M

Common PD

Individual EXH (including PE)

Ejector Manifold

Individual port exhaust Vacuum PV pressure can be

pressure changed per station.

Port

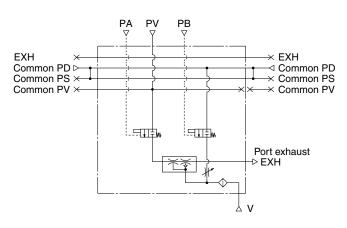
layout No.

Common PD

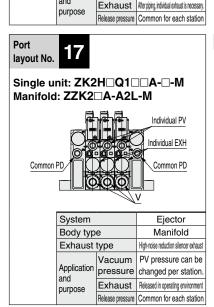


## Port combination: Individual PV ≠ Common PS = Common PD

## Circuit example

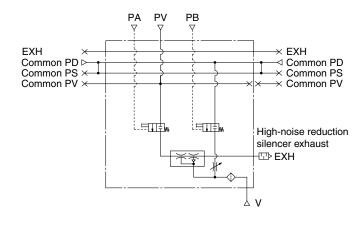


PB: Release valve pilot pressure supply port
 V: Vacuum port
 EXH: Exhaust port
 For details ⇒ Page 77



### Port combination: Individual PV ≠ Common PS = Common PD

## Circuit example



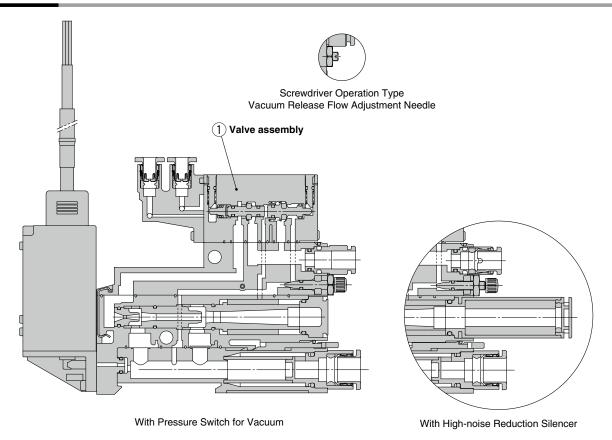
Refer to page 77 for the purpose of port and the operating pressure range.

Specific Product Precautions



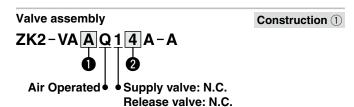
# Air Operated Specification **ZK2** A Series

## Construction



<sup>\*</sup> For details on replacement parts, refer to page 43.

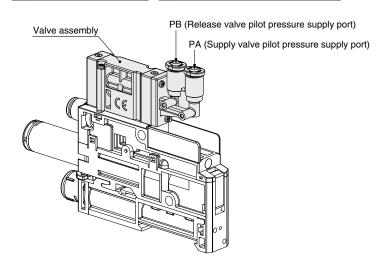
## **How to Order Replacement Parts for Single Unit**

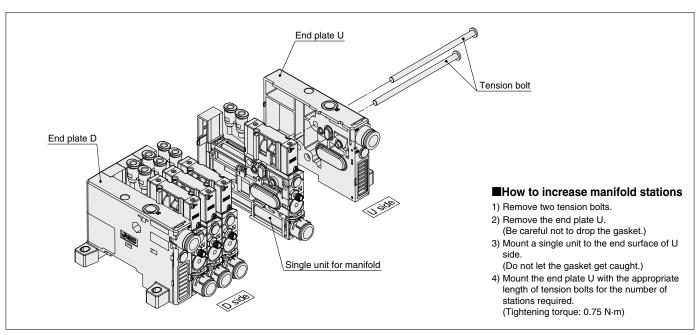


# A Ejector system

Vacuum pump system

	<b>②</b> F	Pilot pressure su	upply port size
	4	ø4	Metric size
	3	ø5/32"	Inch size



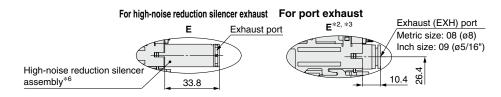


<sup>\*</sup> For details on replacement parts, refer to page 46.

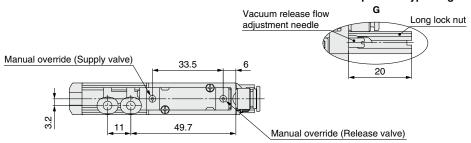


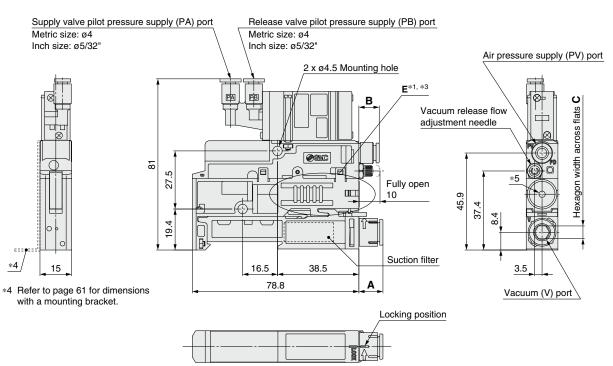
## **Dimensions: Single Unit**

# ZK2ਊ□Q1NNA-□



### For screwdriver operation type long lock nut





PV po	ort typ	<u>е</u>	В
Metric size	06	ø6	9.7
Inch size	07	ø1/4"	12.3

(Do not cover both sides. Release at least one side.)	*1	For silencer exhaust type, air is exhausted from the slit on both side:	s.
		(Do not cover both sides. Release at least one side.)	

<sup>\*2</sup> For port exhaust type, air is exhausted from the One-touch fitting.

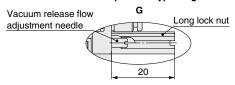
۷۱	oort t	уре	Α	С		
Metric	06	ø6	8.3	4		
size	08	ø8	11.2	6		
Inch	07	ø1/4"	9.7	4.8		
size	09	ø5/16"	11.2	6		

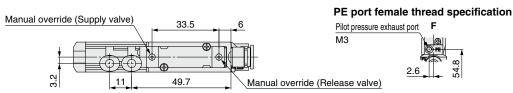
<sup>\*3</sup> The breathing air is connected to the ejector exhaust unit.
\*5 Nozzle size 12 and 15 have exhaust port.
\*6 Refer to page 92 for the part number and maintenance of the high-noise reduction silencer case assembly.

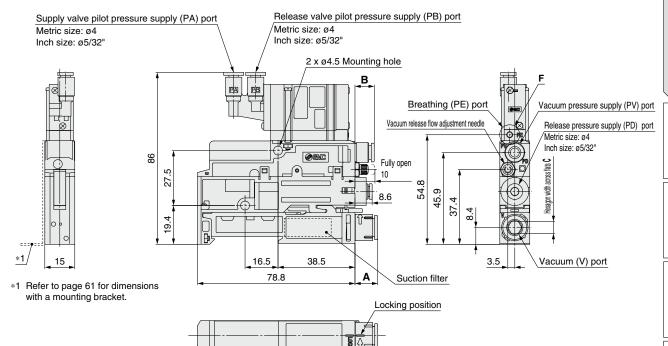
## **Dimensions: Single Unit**

## ZK2P00Q1NNA-

#### For screwdriver operation type long lock nut







PV poi	t typ	е	В
Metric size	06	ø6	9.7
Inch size	07	ø1/4"	12.3

Vı	oort t	уре	Α	С
Metric	06	ø6	8.3	4
size	08	ø8	11.2	6
Inch	07	ø1/4"	9.7	4.8
size	09	ø5/16"	11.2	6

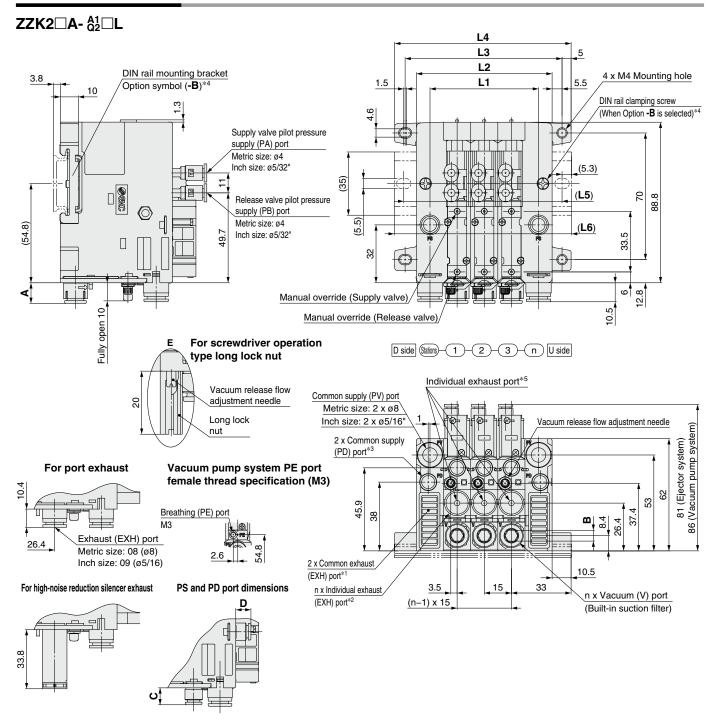
Specific Product Precautions



# Air Operated Specification

# **ZK2**□**A** Series

## **Dimensions: Manifold**



Port type		Α	Hexagon width across flats <b>B</b>	С	D
Metric	06	8.3	4	9.7	8.7
size	08	11.2	6	_	_
Inch	07	9.7	4.8	12.3	11.3
size	09	11.2	6	_	_

89

										[mm]
Stations (n)	1	2	3	4	5	6	7	8	9	10
L1	30	45	60	75	90	105	120	135	150	165
L2	45	60	75	90	105	120	135	150	165	180
L3	56.8	71.8	86.8	101.8	116.8	131.8	146.8	161.8	176.8	191.8
L4	67.5	82.5	97.5	112.5	127.5	142.5	157.5	172.5	187.5	202.5
L5	62.5	75	87.5	112.5	125	137.5	150	162.5	187.5	200
L6	73	85.5	98	123	135.5	148	160.5	173	198	210.5

- \*1 Vacuum pump system with individual exhaust port type does not have exhaust port.
- \*2 When individual exhaust port type is selected (Body type: F)
- \*3 Common pilot pressure supply (PD) port is available for vacuum pump system or option D (With manifold common release pressure supply (PD) port). (mm: ø6 inch: ø1/4")
- \*4 To fix the manifold to DIN rail, select an option for the manifold model number.
- \*5 For complex exhaust type, air is also exhausted from the individual exhaust port of each station in addition to the common exhaust. (Ejector system)

# Precautions



# ZK2□A Series Specific Product Precautions 1

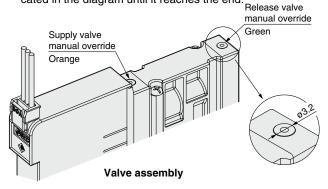
Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Prod-ucts" and the "Operation Manual" on the SMC website.

## Supply Valve / Release Valve

# **⚠** Warning

### 1. Manual override operation

 Manual override is non-locking push type. Push the manual override with a screwdriver of a diameter smaller than indicated in the diagram until it reaches the end.

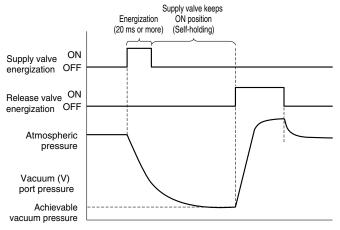


- Confirm that the product operates safely before the manual override is operated.
- \* When the valve type R is selected, the supply valve can hold the position and will not switch off even if the supply valve manual override operation is finished unless the release valve manual override is pressed.

## 2. Self-holding function of supply valve (Valve type R)

When the supply valve is energized (20 ms or more), the supply valve keep ON position even after energization is stopped. When release valve is energized, the supply valve is turned off in conjunction with the operation of the release valve.

- \* Main valve in the valve assembly is made of elastic seal. Self-holding is performed by friction resistance of the seal. Do not apply impact resistance in the direction of the main valve shaft during the installation to moving parts. When impact is applied, use valve type K. (For vibration and impact, refer to the General Specifications on page 28.)
- \* In a vacuum pump system, the workpiece may not be released when the vacuum release flow adjustment needle is closed during the use. In addition, the OFF operation of the supply valve may become unstable. Open the vacuum release flow adjustment needle during use.
  - If the vacuum release flow adjustment needle is expected to close during use due to a light workpiece, please select PD port type (single unit: manifold option [D] (for manifold: option [P])). Release the PD port to the atmosphere and open the vacuum release flow adjustment needle.
- \* Valve type R cannot use a pressure switch for vacuum with energy saving function. Use valve type K.



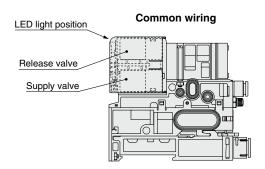
#### 3. Default setting

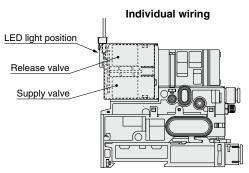
When the valve assembly (valve types K, J, and R) is delivered, the supply valve is on the OFF position, but it may be on the ON position due to the vibration or impact during transportation or device installation. Turn to the OFF position manually or by energizing before use.

#### 4. LED indication

Red LED turns on when supply valve is energized. Green LED turns on when release valve is energized.

However, for valve type E (supply valve N.O. specification), during vacuum release, the supply valve and release valve are energized at the same time. Because of this, both the "red" and "green" LEDs turn ON, indicating a "yellow-green" color.





## 5. Energization time

It is recommended that the supply valve and release valve be energized for at least 100 ms. (20 ms or more only for the supply valve of valve type R)

## 6. Continuous duty

If a supply valve is energized continuously for a long time, the rise in temperature due to heat-up of the coil may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. Therefore, if the valve is to be energized for periods of longer than 30 minutes at a time or if during the hours of operation the energized period per day is longer than the de-energized period, we recommend using valve type R (self-holding type supply valve) or valve type E (N.O. supply valve).

#### 7. Air leakage

Zero air leakage is not guaranteed for the supply valve or release valve. Be aware that because there is a chance of air and vacuum leakage, the pressure may change if the V port side is tightly sealed.





# ZK2□A Series Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Prod-ucts" and the "Operation Manual" on the SMC website.

## **Surge Voltage Intrusion**

# **⚠** Caution

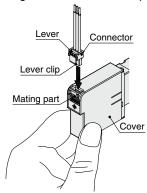
The surge voltage created when the power supply is cut off could apply to the de-energized load equipment through the output circuit. In cases where the energized load equipment has a larger capacity (power consumption) and is connected to the same power supply as the product, the surge voltage could malfunction and/or damage the internal circuit element of the product and the internal device of the output equipment. To avoid this situation, place a diode which can suppress the surge voltage between the COM lines of the load equipment and output equipment.

## Wiring

# **⚠** Caution

## 1. Individual wiring

- To install the connector, hold the cover and insert the connector straight pushing the connector lever with your finger. Ensure that the connector lever clip is properly inserted onto mating part.
- To remove the connector, hold the cover and pull out the connector straight pushing the connector lever clip.



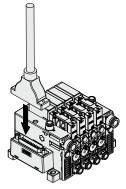
\* Do not pull the lead wire with a force of 25 N or more, as this may damage the connector or cover.

#### 2. Common wiring

 Align the socket connector of the cable and the plug connector of the manifold.

Insert the socket connector of the cable into the plug connector of the manifold vertically. If the connector is pushed forcibly, the pin will bend and the connector cannot be joined.

Example) D-sub connector

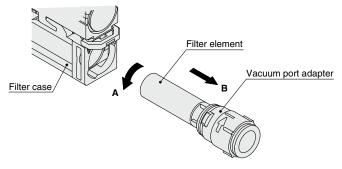


#### **Replacement Procedure**

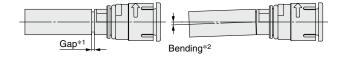
# **⚠** Caution

### 1. Replacement Procedure for Filter Element

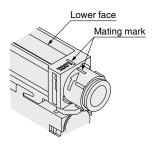
- To pull out the vacuum port adapter, rotate the adapter by about 90 degrees in direction A and pull in direction B. The adapter can be removed with the suction filter from the filter case.
- 2) Remove the suction filter from the vacuum port adapter and replace it with a new suction filter.



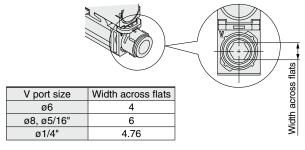
3) When installing the filter, insert the filter to the end so that there is no gap\*1 or bending\*2 between the filter and the vacuum port adapter. The gap or bending will cause the element to deform inside the case.



- 4) Put the filter back into the filter case following this procedure in reverse
- To mount the vacuum port adapter into the filter case, turn the adapter so that the mating mark of the adapter and the case are aligned. (Rotation stops there.)



If it is difficult to remove the vacuum port adapter, you can remove the adapter with a hexagon wrench using the hexagonal hole in V port. The table shows the port size and the width across flats.



# pecific Product Precautions



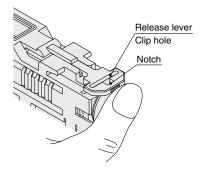
# ZK2□A Series Specific Product Precautions 3

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Prod-ucts" and the "Operation Manual" on the SMC website.

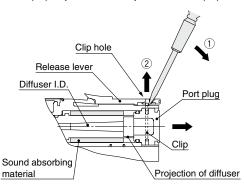
## **Replacement Procedure**

# **∧** Caution

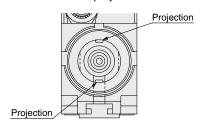
- 2. Replacement Procedure for Sound Absorbing Material (for Silencer Exhaust)
- 1) Remove the filter case following the procedure of filter case maintenance (page 93).
- 2) Flip the ejector, push the release lever again with a finger or precision screwdriver until the release lever stops.



3) To remove the clip that holds the port plug, insert a precision screwdriver from the release lever notch. Move the screwdriver in direction (①) to pull out the clip in direction (②).



- 4) Remove the port plug.
- 5) Remove the sound absorbing material from the slit (hole) at the side of the body by using a precision screwdriver.
- Insert the new sound absorbing material. Be careful not to scratch the material with the projection of the diffuser assembly.

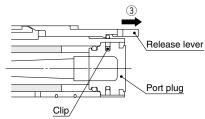


Diffuser hole viewed from the port plug

#### (Procedure to put parts back together)

- 7) Insert the port plug and insert the clip into the groove using the lever hole. (Push completely to the end.)
  - \* Do not pull or bend the two projections at the end surface of the diffuser. These are spacers to prevent the displacement of the diffuser and they may break if force is applied.

8) Return the release lever in direction of 3 until it stops.



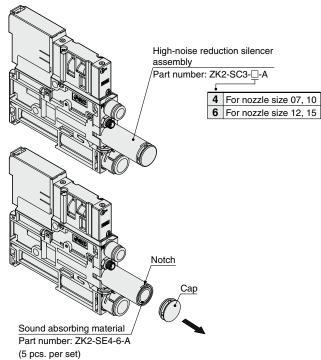
# 3. Replacement Procedure for High-noise Reduction Silencer Assembly

Refer to the replacement procedure of the sound absorbing material (silencer exhaust) to replace the assembly.

\* When a high-noise reduction silencer assembly is attached to body type "A" (silencer exhaust) or body type "C" (complex exhaust), the silencing effect cannot be acquired.

# When only replacing the sound absorbing material (for high-noise reduction silencer exhaust)

- 1) Use the notch to remove the cap.
- Use a precision screwdriver to remove the sound absorbing material.
- 3) Insert the new sound absorbing material, and return the cap.



# 4. Replacement Procedure for Manifold Sound Absorbing Material

#### **Replacement Procedure**

- 1) Insert a precision screwdriver to notch **A** of the end plate and remove a clip L ①.
- 2) Insert a precision screwdriver to notch  ${\bf B}$  and remove the silencer cover  $\widehat{{\Bbb Q}}.$
- 3) Pull out the sound absorbing material from the silencer cover ③.
- 4) Mounting of a new sound absorbing material should be performed by following the removal procedure in reverse.



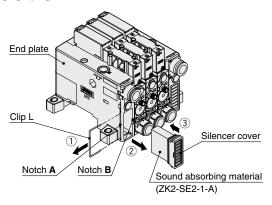
# $\triangle$

# ZK2□A Series Specific Product Precautions 4

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website:

## **Replacement Procedure**

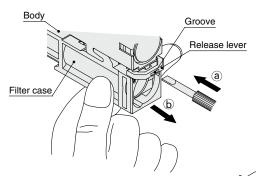
# **⚠** Caution



 Ejector system manifold common exhaust type has a sound absorbing material in the end plate. If the sound absorbing material is clogged, ejector performance is deteriorated, leading to suction failure or response delay. Regular replacement of the sound absorbing material is recommended.

#### 5. Filter case maintenance

When the filter case is dirty, it can be removed and cleaned.
 To remove the filter case, insert a precision screwdriver into the groove of the release lever and push in direction (a), and slide the filter case in direction (b).



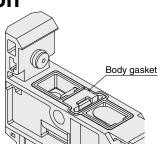
- Surface A of the filter case is the sealing surface when vacuum is generated. Handle with care so that the surface is not scratched or damaged.
- A
- \* Filter case is made of polycarbonate. Avoid chemicals such as thinner, carbon tetrachloride, chloroform, acetic ester, aniline, cyclohexane, trichloroethylene, sulfuric acid, lactic acid, water base cutting fluid (alkaline).
- \* Do not expose the filter case to direct sunlight for a long period of time.

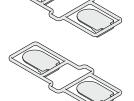
#### (Procedure to put parts back together)

2) Make sure that the body gasket that matches the product specifications is installed correctly onto the ejector. If they are out of the place, vacuum leakage may occur.

## **Replacement Procedure**

Caution





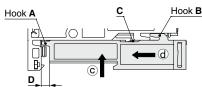
One check valve type

(All specifications other than switch with energy saving function and exhaust interference prevention valve)

Two check valve type

(Switch with energy saving function and exhaust interference prevention valve)

- 3) Push the filter case in direction (©). Be careful the filter case hook (**A**) and hook (**B**) do not touch the body of the ejector.
- 4) Slide the filter case in direction (③) while pushing the filter case gently in contact with the ejector. Make sure that the clip (C) is locked and there is no gap in part (D).



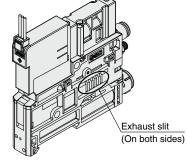
If excess force is applied to the filter case, hook A and B may break.
 Handle with care

## **Ejector Exhaust / Exhaust Noise**

# **<b>⚠** Caution

## **■** Ejector Exhaust

• The exhaust resistance should be as small as possible to obtain the full ejector performance. There should be no shield around the exhaust slit for silencer exhaust type. When the product is installed, one of the exhaust slits should be open to atmosphere.





# ZK2□A Series Specific Product Precautions 5

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Prod-ucts" and the "Operation Manual" on the SMC website.

## **Ejector Exhaust / Exhaust Noise**

# **⚠** Caution

For the port exhaust specification, back pressure may increase and vacuum pressure may decrease depending on the size and length of the piping connected to the exhaust (EXH) port \*1).

Ensure that the back pressure does not exceed 0.005 MPa (5 kPa). Do not operate the ejector or apply pressure to the exhaust port with the exhaust port closed. This increases the pressure in the product and can damage the vacuum ejector.

\*1 For the nozzle products with a nozzle diameter for a large amount of exhaust air (air consumption + suction flow), such as Ø1.5 (ZK2□15), precaution should be taken on vacuum pressure decrease. Figure A below shows the relation between the exhaust piping (piping diameter and length) and vacuum pressure When connecting pipes on port exhaust types with an outer diameter of Ø8 or more, connect them so that the joints do not interfere with each other (Fig. B).

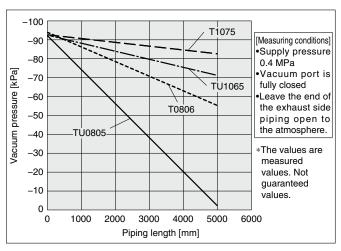


Fig. A. Vacuum pressure for piping (ZK2□15)

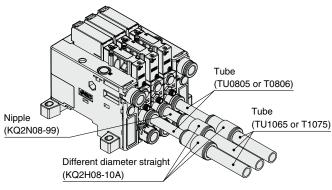


Fig. B Example of piping

If the sound absorbing material is clogged, it will cause a reduction in the ejector performance.

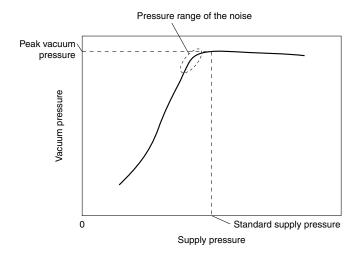
Sometimes, if the operating environment contains a lot of particles or mist, the replacement of the filter element only is not enough to recover vacuum performance - as the sound absorbing material may be clogged. Replace the sound absorbing material. (Regular replacement of the filter element and the sound absorbing material is recommended.)

## **Ejector Exhaust / Exhaust Noise**

## **∧** Caution

#### **■** Exhaust Noise

• When vacuum ejector generates vacuum, noise can be heard from the exhaust port when the standard supply pressure is close to the pressure that generates peak vacuum pressure making vacuum pressure unstable. If the vacuum pressure range is adequate for adsorption, there should not be a problem. If the noise causes a problem or affects the setting of the pressure switch, change the supply pressure slightly to avoid the pressure range of the noise.



## **Operating Supply Pressure**

# **⚠** Caution

Use the product within the specified supply pressure range.
 Operation over the max. operating pressure can cause damage to the product.

The parts around the vacuum port of this product are designed to be used with vacuum pressure. With the vacuum pump system, since air is not released to the atmosphere from a silencer, the applied air for vacuum release increases the internal pressure of the vacuum port. Select the vacuum pad which shape allows smooth exhaust of release air to the atmosphere and avoid clogging. (When the internal pressure rises, try to keep the pressure at 0.1 MPa or less.)







# ZK2□A Series Specific Product Precautions 6

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Prod-ucts" and the "Operation Manual" on the SMC website.

#### **Port Size**

# **⚠** Caution

### **■**Single Unit

 The sizes of the each port are as follows. (Refer to the Application and Operating Pressure Range of Each Port on page 28.)

	Size						
Port	Eject	or system	Vacuum pump system				
	Metric	Inch	Metric	Inch			
PV	ø6	ø1/4"	ø6	ø1/4"			
V	ø6, ø8	ø1/4", ø5/16"	ø6, ø8	ø1/4", ø5/16"			
EXH (Port exhaust)	ø8	ø5/16"	_	_			
PE	EXH	Common	Port open to	n to atmosphere *1			
PS	_	_	ø4	ø5/32"			
PD *2	МЗ	_	МЗ	_			

- —: Not applicable
- \*1 Air is also exhausted from the pilot valve when the valve type is R. Piping for PE port is available as an option (M3). (Refer to pages 23 to 26.)
- \*2 A model with PD port is available as an option. (Refer to pages 12 to 14, 23, and 24.)

#### ■ Manifold

- Manifold ports are common at the end plate. Port description and application are the same as the single unit. (Refer to the Application and Operating Pressure Range of Each Port on page 28.)
- Refer to page 29 for the number of stations that can operate simultaneously for each ejector size.
- If one side is not used for air supply, plug the unused port or change to the dedicated port plug assembly as shown below.

	Standard	Port plug assembly	
Common PV port	ø8 One-touch fitting	VVQZ2000-CP	
Common PS port	ac One touch fitting	ZK2-MP1C6-A	
Common PD port	ø6 One-touch fitting	ZNZ-IVIP I CO-A	

\* There are 4 types of port combination due to the manifold port specification.

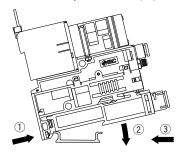
	Common EXH port	Common PS/PD ports	Application	
ZZK2□A-A□1□	Yes	PS = PD	Ejector common exhaust PV = PS = PD	
ZZK2□A-A□1□-D	Yes	PS ≠ PD	Ejector common exhaust PV = PS ≠ PD	
ZZK2□A-A□2□	None	PS = PD	Ejector individual exhaust PV = PS = PD	
ZZK2□A-P2□			Vacuum pump system PV ≠ PS = PD	
ZZK2□A-A□2□-D	None	PS ≠ PD	Ejector individual exhaust PV = PS ≠ PD	
ZZK2□A-P2□-D	None	P3≠PD	Vacuum pump system PV ≠ PS ≠ PD	

- When PS = PD, the common PS/PD ports on the end plate are used, PS port is equipped with One-touch fitting and PD port is plugged at the time of shipment from the factory. Since the PS and PD are connected inside the end plate, common supply location can be changed by exchanging the One-touch fitting and the plug.
- When PS ≠ PD, PS and PD are not connected inside the end plate. (It is necessary to supply each port individually.)

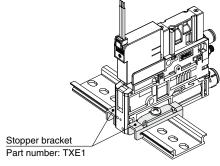
## How to Mount a Single Unit

# **⚠** Caution

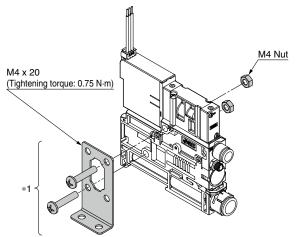
- 1. Single unit can be mounted to DIN rail or wall using the holes in the body (2 x  $\emptyset$ 4.5).
  - When mounting the ejector to DIN rail, unlock the filter case assembly beforehand. (Refer to the maintenance procedure on page 93.)
  - Hook the ejector onto the DIN rail from direction (1).
  - Mount the ejector onto the DIN rail by pushing it down in direction ((2)).
  - Push the filter case assembly in direction (3) until it is locked.



 To hold the ejector onto the DIN rail, hold it from both sides using the stopper brackets.



- \* Purchasing order is available in units of 1 piece. If using the stopper brackets on both sides of the body, order 2.
- 2. To mount a single unit onto the floor, use the optional bracket.



\*1 Mounting bracket for single unit (Option), [Nuts and bolts are included.] Part number: ZK2-BK1-A



# ZK2□A Series

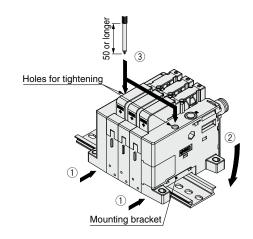
# **Specific Product Precautions 7**

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Prod-ucts" and the "Operation Manual" on the SMC website.

#### **How to Mount a Manifold**

## **∧** Caution

- Manifolds can be mounted onto the floor using M4 holes on the end plate.
- It is possible to mount the manifold onto the DIN rail by manifold option.
- · Hook the mounting bracket of the end plate to DIN rail from direction (1).
- · Mount the ejector onto the DIN rail by pushing it down in direction (2).
- · Use a 50 mm or longer Phillips screwdriver to tighten the mounting bracket (3). (Tightening torque: 0.9 ±0.1 N·m)
- Removal should be performed by following the mounting procedure in reverse.



### **Vacuum Release Flow Adjustment Needle**

# **⚠** Caution

1. The flow rate characteristics show the representative values of the product itself.

They may change depending on piping, circuit and pressure conditions, etc. The flow rate characteristics and the number of needle rotations vary due to the range of the specifications of the product.

2. The needle has a retaining mechanism, so it will not turn further when it reaches the rotation stop position.

Turning the needle too far may cause damage.

**3. Do not tighten the knob with tools such as nippers.** This can result in breakage due to idle turning.

4. Do not over tighten the lock nut.

It is possible to tighten the standard lock nut (hexagon) manually. When tightening further with tools, tighten by approximately  $15^{\circ}$  to  $30^{\circ}$ . Over tightening may cause breakage.

5. When vacuum release flow adjustment needle screwdriver operation type (-K) is selected as option, make sure the lock nut is not loose to prevent the nut from coming off due to vibration.

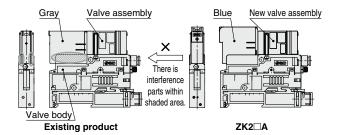
## Interchangeability with Existing Product

# **⚠** Caution

When existing product is used, please be careful with the interchangeability between existing product in the table below and  $ZK2\square A$ .

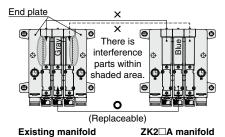
## **○Single Unit**

 New valve assembly of ZK2□A cannot be assembled with the existing products. (Pilot valve dimension and valve body dimension are different.)



#### OManifold of 3 stations or more

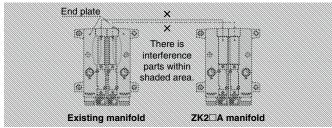
 Single unit of ZK2□A for manifold cannot be assembled with the existing manifold. (Pilot valve dimension and end plate dimension are different.)
 By replacing the manifold end plate assembly with the manifold end plate for ZK2□A, a single unit of ZK2□A for manifold can be assembled.
 Manifold end plate assembly number (Refer to page 48.)



# OManifold of 1 or 2 stations

 A single unit ZK2□A for manifold cannot be assembled with the existing manifold.

(Pilot valve dimension and end plate dimension are different.)



### OReplacement of the check valve

• The check valve and the gasket are separate parts for the conventional product, but ZK2□A is not interchangeable because it is integrated.



#### **■**Trademark



# ZK2□A Series Specific Product Precautions

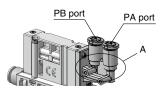


Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website.

#### **Piping**

# **⚠** Caution

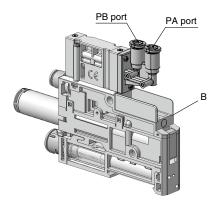
- 1. Install a 3-port valve, etc., on the inlet side of pilot pressure supply ports "PA" and "PB," and be sure that the product's inlet side residual pressure can be released when the valves are turned OFF. If residual pressure remains, there will be problems switching between the supply valve and the release valve.
- 2. When piping a tube to pilot pressure supply ports "PA" and "PB," hold the A portion of the product with your hands to prevent damage to the product.



## Mounting

# **∧** Caution

As the release buttons of pilot pressure supply ports "PA" and "PB" are oval shaped, when wall mounting on the B surface side, be sure to adjust the release button directions before mounting.



# **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

⚠ Danger: Danger indicates a hazard with a high level of risk which, If not avoided, will result in death or serious injury.

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

\*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1:Robots

## **⚠Warning**

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
  - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

## **⚠** Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

## **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **Revision History**

- Edition C \* Supply valve: An N.O. specification has been added.
  - A Fieldbus system has been added.
  - \* An IO-Link compatible pressure switch has been added.
  - \* The number of pages has been increased from 56 to 100.

CO

↑ Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

# **SMC Corporation**