## Applicable fluid Dry air, N2

## IP65

* For the PF2MC7 $\square$-L

Accumulated value

-Peak/Bottom value

| 114 | 15以100 |
| :---: | :---: |

Line name


## Expanded flow range

A wide range of flow measurement is possible with 1 product.
$-\infty=100: 1$
*2 Rated flow ratio is $10: 1$ for the existing PF2A series model.


## Smallest settable increment <br> $5 \mathrm{~L} / \mathrm{min}$ for the existing PF2A series model



PF2MC7 $\square(-L)$ Series
CAT.ES100-146A

# 3-Color Display 3-Screen Display Digital Flow Switch PF2MC7(-L) Series . 9 

## Functions ( F For details, refert op pages 2 and 25. .



- Delay time setting

Output operation

- Display color
- Reference condition
- Display mode
- Response time
- External input function
- Forced output function
- Accumulated value hold
- Selection of the display
on the sub screen
- Display OFF mode
- Setting of a security code
- Peak/Bottom value display Key-lock function
- Analog output free range function
- Error display function


## P- Sensor unit Protruding

 Bypass structureBypass structure with protruding part at the main piping, reduces the contact of moist air with the sensor, reducing degradation of the sensor and maintaining accuracy.


## Response time (Digital filter)

 Can be selected from $50 \mathrm{~ms} 0.05 \mathrm{ssl} 0.1 \mathrm{sl} 0.5 \mathrm{~s} /$ $1.0 \mathrm{~s} / 2.0 \mathrm{~s} / 5.0 \mathrm{~s}$ Response time can be set depending on application.
## NPN/PNP switch function

The number of stock items can be reduced.


Example of recommended pneumatic circuit

## Compressed air line



* Recommended air quality class: JIS B 8392-1 1.1.2 to 1.6.2 (ISO 8753-1 1.1.2 to 1.6.2)


## Select a digital flow switch to increase energy savings!

Flow control is necessary for promoting energy saving in any application.
Saving energy starts from numerical control of the flow consumption of equipment and lines and clarification of the purpose and effect.

- Digital display allows visualization.
- 3-color/3-screen display, Improved visibility
- Remote control is possible with accumulated pulse.



## IO-Link Compatible PF2MC7 $\square-\square \square-\mathrm{LD}-\square \square$

## Supports the IO-Link communication protocol

## © IO-Link

IO-Link is an open communication interface technology between the sensor/actuator and the I/O terminal that is an internationa standard: IEC 61131-9

Device settings can be set by the master.

- Threshold value
- Operation mode, etc.



## Read the device data

- Switch ON/OFF signal and analog value
- Device information:

Manufacturer, Product part number, Serial number, etc.

- Normal or abnormal device status
- Cable breakage
*1 IODD File:
IODD is an abbreviation of IO Device Description. This file is necessary for setting the device and connecting it to a master. Save the IODD file on the PC to be used to set the device prior to use.
Configuration File (IODD File*1)
- Manufacturer • Product part no. • Set value


## O-Link Master



IO-Link Compatible Device: Digital Flow Switch for Air

Implement diagnostic bits in the process data.
The diagnostic bit in the cyclic process data makes it easy to find problems with the equipment.
It is possible to find problems with the equipment in real time using the cyclic (periodic) data and to monitor such problems in detail with the noncyclic (aperiodic) data.
Process Data

| Bit offset | Item | Note |  |
| :---: | :---: | :---: | :---: |
| 0 | OUT1 output | $0:$ OFF | 1: ON |
| 1 | OUT2 output | $0:$ OFF | $1:$ ON |
| 8 | Flow rate diagnosis | $0:$ OFF | $1:$ ON |
| 14 | Fixed output | $0:$ OFF | $1:$ ON |
| 15 | Error (Failure) | $0:$ OFF | $1:$ ON |
| 16 to 31 | Measured flow rate value | Signed 16 bit |  |


| Diagnosis items |
| :--- |
| - Over current error |
| - Above the rated flow range |
| - Above the accumulated flow range |
| - Below the rated flow range |
| - Below the accumulated flow range |
| - Internal product malfunction |



Application Example
For the control of air consumption


## Display function

Displays the output communication status and indicates the presence of communication data


Operation and Display

| Communication with master | IO-Link status indicator light | Status |  |  | Screen display*2 | Description |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Yes | ( *1 | ত¢¢¢ |  | Operate | Wodf alt | Normal communication status (readout of measured value) |
|  | $\begin{aligned} & \text { 三人* } \\ & \text { (Flashing) } \end{aligned}$ |  |  | Start up | Want 5trt | At the start of communication |
|  |  |  |  | Preoperate | Wadf Prit |  |
|  |  | IO-Link mode |  | Version does not match |  | The IO-Link version does not match that of the master. <br> * The applicable IO-Link version is 1.1. |
| No |  |  |  | Communication disconnection | $\begin{aligned} & \text { Madi art } \\ & \text { Madi Ftrt } \\ & \text { Madt rit } \end{aligned}$ | Normal communication was not received for 1 s or longer. |
|  | OFF | SIO mode |  |  | Wodi 5 1a | General switch output |

[^0]* "ModE LoC" is displayed when the data storage lock is enabled. (Except for when the version does not match or when in SIO mode)


# 3-Screen Display Digital Flow Monitor PFG300 Series 

## ITr|ram Cunto P. 1 mmf <br> ©

Allows for the monitoring of remote lines


## Visualization of settings

The sub screen (label) shows the item to be set.



Switches between displays



## Easy screen switching

It is possible to change the settings
while checking the while checking the


The sub screen can be switched by pressing the up/down buttons.


* Either "Input of line name" or "Display OFF" can be added via the function settings.


## Simple 3-step setting

When the $S$ button is pressed and the set value ( $P_{-} 1$ ) is being displayed, the set value (threshold value) can be set. When the $S$ button is pressed and the hysteresis ( $\mathrm{H} \_1$ ) is being displayed, the hysteresis value can be set.

button to adjust to the set value.


With a snap shot function for set value reading Pressing the $\triangle$ and $\triangle$ buttons simultaneously
for a minimum of 1 second will make the set value shap shot
(threshold value) the same as the current flow value.


## NPN/PNP switch function

-     -         -             -                 -                     -                         -                             -                                 -                                     -                                         -                                             -                                                 -                                                     -                                                         -                                                             -                                                                 -                                                                     -                                                                         -                                                                             -                                                                                 -                                                                                     -                                                                                         -                                                                                             -                                                                                                 -                                                                                                     -                                                                                                         -                                                                                                             -                                                                                                                 -                                                                                                                     - 

The number of stock items can be reduced.


NPN

Analog output of 0 to 10 V is also available.

| Voltage output | 1 to 5 V | Switchable |
| :--- | :---: | :---: |
|  | 0 to 10 V |  |
| Current output | 4 to 20 mA | Fixed |

## Convenient functions

Copy function
The set values of the monitor can be copied to up to 10 monitors simultaneously.


## Power saving function

Power consumption is reduced by turning off the monitor.

| Current consumption*1 | Reduction rate*2 |
| :---: | :---: |
| 25 mA or less | Approx. $50 \%$ reduction |

*1 During normal operation *2 In power saving mode

## Input range selection (for Pressure/Flow rate)

The displayed value to the sensor input can be set as required.
(Voltage input: 1 to $5 \mathrm{~V} / C u r r e n t ~ i n p u t: ~ 4 ~ t o ~ 20 ~ m A) ~$
Pressure switch/Flow switch can be displayed.
Display

- Pressure Sensor for General Fluids/PSE570


|  | A | B |
| :--- | ---: | ---: |
| PSE570 | 0 | 1000 |
| PSE573 | -100 | 100 |
| PSE574 | 0 | 500 |

Set $A$ and $B$ to the values shown in the table above.

## Compact \& Lightweight

Compact: Max. 6 mm shorter
Lightweight: Max. 5 g lighter ( $\mathbf{3 0} \mathbf{g} \boldsymbol{\operatorname { ~ 2 5 }} \mathbf{~ g}$ )


## 

\author{

- Output operation <br> - Simple setting mode <br> - Display color <br> - Delay time setting <br> - Digital filter setting
}
- FUNC output switching function
- Selectable analog output function
- External input function
- Forced output function
- Accumulated value hold
- Peak/Bottom value display
- Setting of a security code
- Key-lock function
- Reset to the default settings
- Display with zero cut-off setting
- Selection of the display on the sub screen
- Analog output free range function
- Error display function
- Copy function
- Selection of power saving mode


## Mounting

Bracket configuration allows for mounting in four orientations.


## Flow Switch Flow Rate Variations


PFMB



PF2M7(-L)
PF2M7(-L)

(Fluid: Dry air) $\pm 0.1 \%$ F.S.


(Fluid: Dry air) $\left.\begin{array}{l}\text { Monitor unit: } \\ \pm 0.1 \% \text { F.S. }\end{array}\right]$
$\pm 1 \%$ F.S.
(PF2A7 $\square 0)$
$\pm 2 \%$ F.S.
(PF2A7 $\square 1$ )

$\pm 1 \%$ F.S.
Monitor unit: $\pm 0.1 \%$ F.S.
Hysteresis mode: Variable Window comparator mode: Variable
NPN/PNP
open collector Accumulated pulse output Analog voltage output Analog current output IO-Link
3-color LCD display

[^1]
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# 3-Color Display 3-Screen Display Digital Flow Switch PF2MC7 Series 


*2 Made to order
*3 The switch output (NPN/PNP) is selected as a default. Either of them is selectable by pressing a button.
*4 Switch output or external input can be selected by pressing the buttons.
*5 Can be selected from accumulated value external reset or peak/bottom value reset
*6 1 to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V .

*11 Made to order
The certificate is in both English and Japanese.
-Option 2

*10 Options are shipped together with the product but do not come assembled.

Unit specification

| Nil | Unit selection function*8 |
| :---: | :---: |
| $\mathbf{M}$ | SI unit only*9 |

*8 This product is for overseas use only. (The SI unit type is provided for use in Japan in accordance with the New Measurement Act.)
*9 Fixed units: Instantaneous flow: L/min, Accumulated flow: L

- Option 1

*7 Options are shipped together with the product but do not come assembled.

Options/Part Nos.
When only optional parts are required, order with the part numbers listed below.

| Part no. | Option | Note |
| :---: | :---: | :---: |
| ZS-40-A | Lead wire with M8 connector | Length: 3 m |
| ZS-42-A | Bracket | Mounting screw for PF2MC7501/7102 (M3 x 5, 2 pcs.) |
| ZS-42-B | Bracket | Mounting screw for PF2MC7202 (M3 $\times 5,2$ pcs.) |

# © IO-Link 3-Color Display <br> 3-Screen Display Digital Flow Switch 

 PF2MC7-L SeriesHow to Order


Output specification ${ }^{\circ}$

| Symbol | OUT1 | OUT2*2 | Applicable monitor unit model |
| :---: | :---: | :---: | :---: |
| L | IO-Link/ <br> Switch output (N/P) | - | - |
| L2 | IO-Link/ <br> Switch output (N/P) | Switch output (N/P) <br> $\Leftrightarrow$ External input*4 | - |
| L3 | IO-Link/ <br> Switch output (N/P) | Analog voltage <br> output*3 | PFG300 series |
| L4 | IO-Link/ <br> Switch output (N/P) | Analog current output | PFG310 series |

*2 Switch output (analog output) or external input can be selected by pressing the buttons.
Switch output (analog output) is set as default setting.
Output symbol "L" cannot be used as the OUT2 terminal is not connected.
*3 1 to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V .
*4 Can be selected from accumulated value external reset or peak/ bottom value reset

## Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

| Part no. | Description | Note |
| :---: | :---: | :---: |
| ZS-40-A | Lead wire with M8 connector | Length: 3 m |
| ZS-42-A | Bracket | Mounting screw for PF2MC7501/7102-LL) <br> (M3 $\times 5,2$ pcs.) |
| ZS-42-B | Bracket | Mounting screw for PF2MC7202(-L) <br> (M3 $\times 5,2$ pcs.) |
| ZS-40-M12M8-A | M12-M8 conversion lead wire | Length: 0.1 m |

ZS-40-M12M8-A

## M12-M8 conversion lead wire

* The lead wire with an M8 connector and the M12-M8 conversion lead wire are interchangeable with those for the existing PFMC series.

* For wiring, refer to the Operation Manual on the SMC website.

Specifications
For flow switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.


| Model |  |  | PF2MC7501 | PF2MC7102 | PF2MC7202 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Fluid | Applicable fluid |  | Dry air, $\mathrm{N}_{2}$(Air quality grade is JIS 8392-1 1.1 .2 to 1.6 .2 , ISO 8573-1 1.1.2 to 1.6.2.) |  |  |
|  | Fluid temperature range |  | 0 to $50^{\circ} \mathrm{C}$ |  |  |
| Flow | Detection method |  | Thermal type |  |  |
|  | Rated flow range |  | 5 to $500 \mathrm{~L} / \mathrm{min}$ | 10 to $1000 \mathrm{~L} / \mathrm{min}$ | 20 to $2000 \mathrm{~L} / \mathrm{min}$ |
|  | Set point range | Instantaneous flow | 5 to $525 \mathrm{~L} / \mathrm{min}$ | 10 to $1050 \mathrm{~L} / \mathrm{min}$ | 20 to $2100 \mathrm{~L} / \mathrm{min}$ |
|  |  | Accumulated flow | 0 to 999,999,990 L |  |  |
|  | Smallest settable increment | Instantaneous flow | $1 \mathrm{~L} / \mathrm{min}$ |  |  |
|  |  | Accumulated flow | 10 L |  |  |
|  | Accumulated volume per pulse$\text { (Pulse width }=50 \mathrm{~ms} \text { ) }$ |  | 1 L /pulse | 10 L pulse |  |
|  | Accumulated value hold function*1 |  | Intervals of 2 or 5 minutes can be selected. |  |  |
| Pressure | Rated pressure range |  | 0 to 0.8 MPa |  |  |
|  | Proof pressure |  | 1.2 MPa |  |  |
|  | Pressure loss |  | Refer to the "Pressure Loss" graph. |  |  |
|  | Pressure characteristics*2 |  | $\pm 5 \%$ F.S. ( $25^{\circ} \mathrm{C}$ standard) F.S. (0 to $0.8 \mathrm{MPa}, 0.6 \mathrm{MPa}$ standard) |  |  |
| Electrical | Power supply voltage | When used as a switch output device | 12 to 24 VDC $\pm 10 \%$, Ripple (p-p) 10\% or less |  |  |
|  |  | When used as an 10-Link device | 18 to 30 VDC $\pm 10 \%$ |  |  |
|  | Current consumption |  | 55 mA or less |  |  |
|  | Protection |  | Polarity protection |  |  |
| Accuracy | Display accuracy |  | $\pm 3 \%$ F.S. |  |  |
|  | Analog output accuracy |  | $\pm 3 \%$ F.S. |  |  |
|  | Repeatability |  | $\pm 1 \%$ F.S. ( $\pm 2 \%$ F.S. when the response time is set to 0.05 s ) |  |  |
|  | Temperature characteristics |  | $\pm 5 \%$ F.S. (0 to $50^{\circ} \mathrm{C}, 25^{\circ} \mathrm{C}$ standard) |  |  |
| Switch output | Output type |  | Select from NPN or PNP open collector output. |  |  |
|  | Output mode |  | Select from Hysteresis, Window comparator, Accumulated output, Accumulated pulse output, Error output, or Switch output OFF modes. |  |  |
|  | Switch operation |  | Select from Normal or Reversed output. |  |  |
|  | Max. load current |  | 80 mA |  |  |
|  | Max. applied voltage |  | 28 V (NPN output) |  |  |
|  | Internal voltage drop |  | 1.5 V or less (at load current of 80 mA ) |  |  |
|  | Digital filter*3 |  | Select from $0.05 \mathrm{~s}, 0.1 \mathrm{~s}, 0.5 \mathrm{~s}, 1.0 \mathrm{~s}, 2.0 \mathrm{~s}$, or 5.0 s . |  |  |
|  | Delay time*4 |  | Variable from 0 to $60 \mathrm{~s} / 0.01 \mathrm{~s}$ increments |  |  |
|  | Hysteresis*5 |  | Variable from 0 |  |  |
|  | Protection |  | Short circuit protection |  |  |
| Analog output *6 | Output type |  | Voltage output: 1 to 5 V ( 0 to 10 V can be selected, only when the power supply voltage is 24 VDC )*7, Current output: 4 to 20 mA |  |  |
|  | Impedance | Voltage output | Output impedance: Approx. $1 \mathrm{k} \Omega$ |  |  |
|  |  | Current output | Max. load impedance: $600 \Omega$ at power supply voltage of $24 \mathrm{~V}, 300 \Omega$ at power supply voltage of 12 V |  |  |
|  | $\text { Response time } * 8$ |  | Linked to the set value of the digital filter |  |  |
| External input *9 | External input |  | Input voltage: 0.4 V or less (Reed or Solid state) for 30 ms or longer |  |  |
|  | Input mode |  | Accumulated value external reset, Peak/Bottom value reset |  |  |
| Display | Reference condition*10 |  | Select from Standard condition (STD) or Normal condition (NOR). |  |  |
|  | Unit *11 | Instantaneous flow | $\frac{\mathrm{L} / \mathrm{min}, \mathrm{cfm}\left(\mathrm{ft}^{3} / \mathrm{min}\right)}{\mathrm{L}, \mathrm{ft}^{3}}$ |  |  |
|  |  | Accumulated flow |  |  |  |
|  | Display range | Instantaneous flow | $\begin{array}{\|c\|} \hline-25 \text { to } 525 \mathrm{~L} / \mathrm{min} \\ \hline \text { (Displays [0] when value is within the }-4 \text { to } 4 \mathrm{~L} / \text { min range) } \\ \hline \end{array}$ | $\begin{array}{\|c\|} \hline-50 \text { to } 1050 \mathrm{~L} / \mathrm{min} \\ \hline \text { (Displays [0] when value is within the }-9 \text { to } 9 \mathrm{~L} / \mathrm{min} \text { range) } \end{array}$ | -100 to $2100 \mathrm{~L} / \mathrm{min}$ <br> (Displays [0] when value is within the -19 to 19 L min range) |
|  |  | Accumulated flow | 0 to 999,999,999 L |  |  |
|  | Min. display unit | Instantaneous flow | $1 \mathrm{~L} / \mathrm{min}$ |  |  |
|  |  | Accumulated flow | 10 L |  |  |
|  | Display type |  | LCD |  |  |
|  | Display |  | LCD, 3-screen display (Main screen/Sub screen) <br> Main screen: Red/Green, Sub screen: White <br> Main screen: 4 digits, 7 segments, Sub screen: 9 digits, 11 segments Display values updated 5 times per second |  |  |
|  | Indicator LED |  | LED ON when switch output is ON (OUT1/OUT2: Orange) |  |  |
| Environmental resistance | Enclosure |  | IP65 |  |  |
|  | Withstand voltage |  | 250 VAC for 1 min between external terminals and housing |  |  |
|  | Insulation resistance |  | $2 \mathrm{M} \Omega$ or more ( 50 VDC measured via megohmmeter) between external terminals and housing |  |  |
|  | Operating temperature range |  | Operating: 0 to $50^{\circ} \mathrm{C}$, Stored: -10 to $60^{\circ} \mathrm{C}$ (No condensation or freezing) |  |  |
|  | Operating humidity range |  | Operating/Stored: 35 to 85\% R.H. (No condensation or freezing) |  |  |
| Standards |  |  | CE marking (EMC Directive, RoHS Directive) |  |  |
| Piping specification |  |  | $\mathrm{Rc} 1 / 2, \mathrm{NP} 1$ | $\mathrm{T} 1 / 2, \mathrm{G} 1 / 2$ | Rc3/4, NPT3/4, G3/4 |
| Main materials of parts in contact with fluid |  |  | Stainless steel 304, PPS, Aluminum alloy, HNBR, Si, Au, GE4F |  |  |
| Weight | Piping specification | Rc thread NPT thread | 160 | g | 240 g |
|  |  | - ${ }^{\text {a thread }}$ | 170 | g | 245 g |
|  | Lead wire |  | +80 g |  |  |
|  | Bracket |  | +25 | g | +30 g |

*1 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it.
The number of times the memory device can be accessed is 3.7 million times. If the product is operated 24 hours per day, the product life will be as follows:
. 5 min interval: life is calculated as 5 min $\times 3.7$ million $=18.5$ million $\min =$ Approx. 35 years
.2 min interval: life is calculated as $2 \mathrm{~min} \times 3.7$ million $=7.4$ million $\mathrm{min}=$ Approx. 14 years
If the accumulated value reset is repeatedly used, the product life will be shorter than the calculated life
*2 Do not release the OUT side piping port of the product directly to the atmosphere without connecting piping. If the product is used with the piping port released to atmosphere, accuracy may vary.
*3 The time for the digital filter can be set to the sensor input. The response time indicates when the set value is $90 \%$ in relation to the step input.
*4 The time from when the instantaneous flow reaches the set value to when the switch output operates can be set.
*5 If the flow fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.
*6 Setting is only possible for models with analog output.
*7 When selecting 0 to 10 V , refer to the analog output graph for the allowable load current.
*8 The time from when the flow is changed by a step input (when the flow rate changes from 0 to the max. value of the rated flow range instantaneously) until the analog output reaches $90 \%$ of the rated flow rate
*9 Setting is only possible for models with external input.
*10 The flow rate given in the specifications is the value under standard conditions.
*11 Setting is only possible for models with the unit selection function.

* Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products.


## Communication Specifications (IO-Link mode)

| IO-Link type | Device |
| :---: | :---: |
| IO-Link version | V 1.1 |
| Communication speed | COM2 (38.4 kbps) |
| Configuration file | IODD file*1 |
| Min. cycle time | 3.4 ms |
| Process data length | Input data: 4 bytes, Output data: 0 byte |
| On request data communication | Yes |
| Data storage function | Yes |
| Event function | Yes |
| Vendor ID | 131 (0 x 0083) |
| Device ID*2 | PF2MC7501- $\square \square-\mathrm{L} \square-\square \square \square: 582(0 \times 0246)$ |
|  | PF2MC7501- $\square \square-L 2 \square-\square \square \square: 583(0 \times 0247)$ |
|  | PF2MC7501- $\square \square-L 3 \square-\square \square \square: 584(0 \times 0248)$ |
|  | PF2MC7501- $\square \square-\mathrm{L} 4 \square-\square \square \square: 585$ (0x0249) |
|  | PF2MC7102- $\square \square-L \square-\square \square \square: 586$ (0x024A) |
|  | PF2MC7102- $\square \square-L 2 \square-\square \square \square: 587$ (0x024B) |
|  | PF2MC7102- $\square \square-L 3 \square-\square \square \square: 588$ (0x024C) |
|  | PF2MC7102- $\square \square$-L4 $\square-\square \square \square: 589$ (0x 024D) |
|  | PF2MC7202- $\square \square-\mathrm{L} \square-\square \square \square: 590$ (0x024E) |
|  | PF2MC7202- $\square \square-L 2 \square-\square \square \square: 591$ (0x 024F) |
|  | PF2MC7202- $\square \square-L 3 \square-\square \square \square: 592(0 \times 0250)$ |
|  | PF2MC7202- $\square \square-L 4 \square-\square \square \square: 593$ (0x 0251) |

[^2]
## PF2MC7(-L) Series

Flow Range


## Analog Output

## Flow/Analog Output

|  | $\mathbf{0} \mathbf{~ /} / \mathbf{m i n}$ | $\mathbf{A}^{* 2}$ | $\mathbf{B}$ |
| :---: | :---: | :---: | :---: |
| Voltage output (1 to 5 V)*1 | 1 V | 1.04 V | 5 V |
| Current output* | 4 mA | 4.16 mA | 20 mA |
|  | $\mathbf{0} \mathbf{~ L / m i n}$ | $\mathbf{C}^{* 2}$ | $\mathbf{D}$ |
|  | Voltage output (0 to 10 V ) |  |  |

*1 Analog output accuracy is within $\pm 3 \%$ F.S.
*2 A and C will change according to the setting of the zero cut function.
*3 The analog output current from the connected equipment should be $20 \mu \mathrm{~A}$ or less when selecting 0 to 10 V . When more than $20 \mu \mathrm{~A}$ current flows, it is possible that the accuracy is not satisfied below 0.5 V .

* The min. value of the rated flow range will change according to the setting of the zero cut function.

| Model | Min. value of the rated flow range | Max. value of the rated flow range |
| :---: | :---: | :---: |
| PF2MC7501(-L) | $5 \mathrm{~L} / \mathrm{min}$ | $500 \mathrm{~L} / \mathrm{min}$ |
| PF2MC7102(-L) | $10 \mathrm{~L} / \mathrm{min}$ | $1000 \mathrm{~L} / \mathrm{min}$ |
| PF2MC7202(-L) | $20 \mathrm{~L} / \mathrm{min}$ | $2000 \mathrm{~L} / \mathrm{min}$ |



Voltage output (1 to 5 V )/ Current output ( 4 to 20 mA )


Voltage output (0 to 10 V )

## Pressure Loss (Reference Data)





## IN Side Straight Piping Length and Accuracy (Reference Data)

- The piping on the IN side must have a straight section of piping with a length of 8 cm or more.

If a straight section of piping is not installed, the accuracy can vary by approximately $\pm 2 \%$ F.S.

* The "straight section" refers to a section of piping without any bends or rapid changes in the cross sectional area.
- When the PF2MC7501 or 7102 is connected to tubing, use a tube I.D. 9 mm or more just before the product. The accuracy can vary by approximately $\pm 2 \%$ F.S. when such tubing is not used.




## Internal Circuits and Wiring Examples

## PF2MC7 $\square \square \square-\square \square$-A $\square-\square \square \square$

 NPN (2 outputs) type

Max. applied voltage: 28 V , Max. load current: 80 mA , Internal voltage drop: 1.5 V or less


Max. applied voltage: 28 V , Max. load current: 80 mA , Internal voltage drop: 1.5 V or less
C: Analog output: 1 to 5 V
Output impedance: $1 \mathrm{k} \Omega$
D: Analog output: 4 to 20 mA
Max. load impedance: $600 \Omega$
Min. load impedance: $50 \Omega$

## PF2MC7 $\square \square \square-\square \square-A / B \square-\square \square \square$

NPN + External input selected


Max. applied voltage: 28 V , Max. load current: 80 mA , Internal voltage drop: 1.5 V or less External input: Input voltage 0.4 V or less (Reed or Solid state input) for 30 ms or longer

## Accumulated pulse output wiring examples

PF2MC7 $\square \square \square-\square \square$-A/B/C/D/E/F $\square-\square \square \square$
NPN (2 outputs) type
NPN (1 output) + Analog output type
NPN (1 output) + External input type



Max. load current: 80 mA , Internal voltage drop: 1.5 V or less


Max. load current: 80 mA , Internal voltage drop: 1.5 V or less
E: Analog output: 1 to 5 V
Output impedance: $1 \mathrm{k} \Omega$
F: Analog output: 4 to 20 mA Max. load impedance: $600 \Omega$ Min. load impedance: $50 \Omega$

> PNP + External input selected


Max. load current: 80 mA , Internal voltage drop: 1.5 V or less External input: Input voltage 0.4 V or less (Reed or Solid state input) for 30 ms or longer

PNP (2 outputs) type
PNP (1 output) + Analog output type PNP (1 output) + External input type


## PF2MC7(-L) Series

Internal Circuits and Wiring Examples


Max. applied voltage: 30 V , Max. load current: 80 mA , Internal voltage drop: 1.5 V or less

## PF2MC7 $\square$ - $\square \square$-L2 $\square-\square \square$

NPN 2 output type


Max. applied voltage: 30 V , Max. load current: 80 mA , Internal voltage drop: 1.5 V or less

## PF2MC7 $\square-\square \square$-L3/L4 $\square$ - $\square \square$

NPN + Analog output selected


Max. applied voltage: 30 V , Max. load current: 80 mA , Internal voltage drop: 1.5 V or less L3: Analog output: 1 to 5 V or 0 to 10 V

Output impedance: $1 \mathrm{k} \Omega$
L4: Analog output: 4 to 20 mA
Max. load impedance: $600 \Omega$
Min. load impedance: $50 \Omega$

## PF2MC7 $\square$ - $\square \square$-L2 $\square-\square \square$

## NPN + External input selected



Max. applied voltage: 30 V , Max. load current: 80 mA , Internal voltage drop: 1.5 V or less External input voltage: 0.4 V or less (Reed or Solid state input) for 30 ms or longer

## PNP output type



Max. load current: 80 mA , Internal voltage drop: 1.5 V or less

PNP 2 output type


Max. load current: 80 mA , Internal voltage drop: 1.5 V or less

## PNP + Analog output selected



Max. load current: 80 mA , Internal voltage drop: 1.5 V or less L3: Analog output: 1 to 5 V or 0 to 10 V

$$
\text { Output impedance: } 1 \mathrm{k} \Omega
$$

L4: Analog output: 4 to 20 mA
Max. load impedance: $600 \Omega$
Min. load impedance: $50 \Omega$

## PNP + External input selected



Max. load current: 80 mA , Internal voltage drop: 1.5 V or less
External input voltage: 0.4 V or less (Reed or Solid state input) for 30 ms or longer

## When used as an IO-Link device



[^3]

Component Parts

| No. | Description | Material | Note |
| :---: | :--- | :---: | :---: |
| $\mathbf{1}$ | Sensor body | PPS |  |
| $\mathbf{2}$ | Gasket | HNBR |  |
| $\mathbf{3}$ | Flow rectifier | Stainless steel 304 |  |
| $\mathbf{4}$ | Sensor chip | Silicon |  |
| $\mathbf{5}$ | Printed circuit board | GE4F |  |
| $\mathbf{6}$ | Gasket | HNBR |  |
| $\mathbf{7}$ | Body | Aluminum alloy | Anodized |
| $\mathbf{8}$ | Mesh | Stainless steel 304 |  |
| 9 | Spacer | PPS |  |
| $\mathbf{1 0}$ | O-ring | HNBR |  |
| 11 | Holder | Stainless steel 304 |  |
| $\mathbf{1 2}$ | C retaining ring | Stainless steel 304 |  |

## PF2MC7(-L) Series

## Dimensions

## PF2MC7501/7102/7202(-L)



| Model | Symbol | Port size | A | B | D | E | F | H | K | L |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PF2MC7501/7102(-L) | Rc1/2, NPT1/2 | 70 | 30 | 60.6 | 41.2 | 15 | 14 | 26 | 18 | 13.6 |
| PF2MC7202(-L) | Rc3/4, NPT3/4, G3/4 | 90 | 35 | 66.1 | 46.7 | 17.5 | 24 | 31 | 28 | 16.8 |
| PF2MC7501/7102(-L) | G1/2 | 76 | 30 | 60.6 | 41.2 | 15 | 14 | 26 | 18 | 13.6 |


| Model | Symbol |  |  |  |  |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | S | T | $\mathbf{U}$ | $\mathbf{V}$ | W |  |  |  |  |  |  |
| PF2MC7501/7102(-L) | 24 | 22 | 32 | 40 | 50 |  |  |  |  |  |  |
| PF2MC7202(-L) | 30 | 30 | 42 | 48 | 58 |  |  |  |  |  |  |

## Lead wire with M8 connector

(Part no.: ZS-40-A)

| (Black) 4 |
| :--- |
| (Blue) 3 |
| Pin no. Pin name Wire color <br> $\mathbf{1}$ DC (Brown)  <br> $\mathbf{2}$ OUT2 Brown <br> $\mathbf{3}$ DC (-) White <br> $\mathbf{4}$ OUT1 Black |

## Cable Specifications

| Conductor | Nominal cross <br> section | AWG23 |
| :--- | :--- | :---: |
|  | Outside diameter | Approx. 0.7 mm |
|  | Material | Heat-resistant PVC |
|  | Outside diameter | Approx. 1.1 mm |
|  | Color | Brown, White, <br> Black, Blue |
| Sheath | Material | Heat- and oil- <br> resistant PVC |
| Finished outside diameter |  | $\varnothing 4$ |

## 3-Screen Display

 Digital Flow Monitor PFG300 Series

For flow switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.

| Model |  |  | PFG300 series |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Applicable SMC flow switch | Model |  | PF2MC7501 | PF2MC7102 | PF2MC7202 |
|  | Rated flow range*1 |  | 5 to $500 \mathrm{~L} / \mathrm{min}$ | 10 to $1000 \mathrm{~L} / \mathrm{min}$ | 20 to $2000 \mathrm{~L} / \mathrm{min}$ |
| Flow | Set point range | Instantaneous flow | -25 to $525 \mathrm{~L} / \mathrm{min}$ | -50 to $1050 \mathrm{~L} / \mathrm{min}$ | -100 to $2100 \mathrm{~L} / \mathrm{min}$ |
|  |  | Accumulated flow |  | to 999,999,999,990 |  |
|  | Smallest settable increment | Instantaneous flow |  | $1 \mathrm{~L} / \mathrm{min}$ |  |
|  |  | Accumulated flow |  | 10 L |  |
|  | Accumulated volume per pulse (Pulse width $=50 \mathrm{~ms}$ ) |  | 1 L /pulse |  |  |
|  | Accumulated value hold function*3 |  | Intervals of 2 or 5 minutes can be selected. The stored accumulated flow is held even when the power supply is OFF. |  |  |
| Electrical | Power supply voltage |  | 12 to 24 VDC $\pm 10 \%$ |  |  |
|  | Current consumption |  | 25 mA or less |  |  |
|  | Protection |  | Polarity protection |  |  |
| Accuracy | Display accuracy |  | $\pm 0.5 \%$ F.S. $\pm$ Min. display unit (Ambient temperature at $25^{\circ} \mathrm{C}$ ) |  |  |
|  | Analog output accuracy |  | $\pm 0.5 \%$ F.S. (Ambient temperature at $25^{\circ} \mathrm{C}$ ) |  |  |
|  | Repeatability |  | $\pm 0.1 \%$ F.S. $\pm 1$ digit |  |  |
|  | Temperature characteristics |  | $\pm 0.5 \%$ F.S. (Ambient temperature: 0 to $50^{\circ} \mathrm{C}, 25^{\circ} \mathrm{C}$ standard) |  |  |
| Switch output | Output type |  | Select from NPN or PNP open collector output. |  |  |
|  | Output mode |  | Select from Hysteresis, Window comparator, Accumulated output, Accumulated pulse output, Error output, or Switch output OFF modes. |  |  |
|  | Switch operation |  | Select from Normal or Reversed output. |  |  |
|  | Max. load current |  | 80 mA |  |  |
|  | Max. applied voltage (NPN only) |  | 30 VDC |  |  |
|  | Internal voltage drop (Residual voltage) |  | NPN output: 1 V or less (at load current of 80 mA ), PNP output: 1.5 V or less (at load current of 80 mA ) |  |  |
|  | Response time*2 |  | 3 ms or less |  |  |
|  | Delay time*2 |  | Select from $0.00,0.05$ to 0.1 s (increments of 0.01 s ), 0.1 to 1.0 s (increments of 0.1 s ), 1 to 10 s (increments of 1 s ), $20 \mathrm{~s}, 30 \mathrm{~s}, 40 \mathrm{~s}, 50 \mathrm{~s}$, or 60 s . |  |  |
|  | Hysteresis*4 |  | Variable from 0 |  |  |
|  | Protection |  | Short circuit protection |  |  |
| Analog output*5 | Output type |  | Voltage output: 1 to $5 \mathrm{~V}, 0$ to 10 V (only when the power supply voltage is 24 VDC ) Current output: 4 to 20 mA <br> ( $0 \mathrm{~L} / \mathrm{min}$ to max. value of the rated flow) |  |  |
|  | Impedance | Voltage output | Output impedance: $1 \mathrm{k} \Omega$ |  |  |
|  |  | Current output | Max. load impedance: $300 \Omega$ (at power supply voltage of 12 V ), $600 \Omega$ (at power supply voltage of 24 VDC ) |  |  |
|  | Response time*2 |  | 50 ms or less |  |  |
| External input*6 | External input |  | Input voltage: 0.4 V or less (Reed or Solid state) for 30 ms or longer |  |  |
|  | Input mode |  | Select from Accumulated value external reset or Peak/Bottom value reset. |  |  |
| Sensor input | Input type |  | Voltage input: 1 to 5 VDC (Input impedance: $1 \mathrm{M} \Omega$ ), Current input: 4 to 20 mADC (Input impedance: $51 \Omega$ ) <br> ( $0 \mathrm{~L} / \mathrm{min}$ to max. value of the rated flow) |  |  |
|  | Connection method |  | Connector (e-CON) |  |  |
|  | Protection |  | Over voltage protection (Up to 26.4 VDC) |  |  |
| Display | Display mode |  | Select from Instantaneous flow or Accumulated flow. |  |  |
|  | Unit*7 | Instantaneous flow | L/min, cfm ( $\mathrm{ft}^{3} / \mathrm{min}$ ) |  |  |
|  |  | Accumulated flow | $\mathrm{L}, \mathrm{ft}^{3}, \mathrm{~L} \times 10^{6}, \mathrm{ft}^{3} \times 10^{6}$ |  |  |
|  | Display range | Instantaneous flow | -25 to $525 \mathrm{~L} / \mathrm{min}$ | -50 to $1050 \mathrm{~L} / \mathrm{min}$ | -100 to $2100 \mathrm{~L} / \mathrm{min}$ |
|  |  | Accumulated flow* | 0 to 999,999,999,990 L |  |  |
|  | Min. display unit | Instantaneous flow | $1 \mathrm{~L} / \mathrm{min}$ |  |  |
|  |  | Accumulated flow | 10 L |  |  |
|  | Display type |  | LCD |  |  |
|  | Number of displays |  | 3-screen display (Main screen, Sub screen) |  |  |
|  | Display color |  | 1) Main screen: Red/Green, 2) Sub screen: Orange |  |  |
|  | Number of display digits |  | 1) Main screen: 5 digits (7 segments), 2) Sub screen: 9 digits (7 segments) |  |  |
|  | Indicator LED |  | LED ON when switch output is ON. OUT1/2: Orange |  |  |
| Digital filter*8 |  |  | Select from $0.00,0.05$ to 0.1 s (increments of 0.01 s ), 0.1 to 1.0 s (increments of 0.1 s ), 1 to 10 s (increments of 1 s ), $20 \mathrm{~s}, 0$ or 30 s . |  |  |
| Environmental resistance | Enclosure |  | IP40 |  |  |
|  | Withstand voltage |  | 1000 VAC for 1 min between terminals and housing |  |  |
|  | Insulation resistance |  | $50 \mathrm{M} \Omega$ or more ( 500 VDC measured via megohmmeter) between terminals and housing |  |  |
|  | Operating temperature range |  | Operating: 0 to $50^{\circ} \mathrm{C}$, Stored: -10 to $60^{\circ} \mathrm{C}$ (No condensation or freezing) |  |  |
|  | Operating humidity range |  | Operating/Stored: 35 to 85\% RH (No condensation or freezing) |  |  |
| Standards |  |  | CE marking (EMC directive/RoHS directive) |  |  |
| Weight | Body |  | 25 g (Excluding the power supply/output connection lead wire) |  |  |
|  | Lead wire with connector |  | +39 g |  |  |
| *1 Rated flow range of the applicable flow switch *2 Value without digital filter (at 0.00 s ) |  |  |  | *4 If the flow fluctuates around the set value, be sure to keep a sufficient margin. Otherwise, chattering will occur. |  |
| *3 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The max. access limit of the memory device is 1.5 million times. If the product is operated 24 hours per day, the product life will be as follows: <br> - 5 min interval: life is calculated as $5 \mathrm{~min} \times 1.5$ million $=7.5$ million $\mathrm{min}=14.3$ years <br> - 2 min interval: life is calculated as $2 \min \times 1.5$ million $=3$ million $\min =5.7$ years If the accumulated value external reset is repeatedly used, the product life will be shorter than the calculated life. <br> *5 Setting is only possible for models with analog output. <br> *6 Setting is only possible for models with external input. <br> *7 Setting is only possible for models with the unit selection function. <br> *8 The response time indicates when the set value is $90 \%$ in relation to the step input. <br> *9 The accumulated flow display is the upper 6-digit and lower 6-digit (total of 12 digits) display. When the upper digits are displayed, $\times 10^{6}$ lights up. <br> * Products with tiny scratches, marks, or display color or brightness variations which do not affect the performance of the product are verified as conforming products. |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |

## Internal Circuits and Wiring Examples


-RT: NPN (2 outputs) + Analog voltage output -SV: NPN (2 outputs) + Analog current output

-RT: NPN (2 outputs) + External input -SV: NPN (2 outputs) + External input


Accumulated pulse output wiring examples

-XY
-RT
-SV
PNP (2 outputs) + Copy function

-RT: PNP (2 outputs) + Analog voltage output -SV: PNP (2 outputs) + Analog current output

-RT: PNP (2 outputs) + External input -SV: PNP (2 outputs) + External input


PNP (2 outputs) type


## PFG300 Series

## Dimensions



## Bracket A

(Part no.: ZS-46-A1)


Bracket configuration allows for mounting in four orientations.


## Dimensions

Panel mount adapter
(Part no.: ZS-46-B)


Power supply/output connection lead wire (Part no.: ZS-46-5L)


Sensor connector
(Part no.: ZS-28-CA-4)

| Pin no. | Terminal |
| :---: | :---: |
| 1 | DC (+) |
| 2 | N.C. |
| 3 | DC (-) |
| 4 | IN $^{* 1}$ |

*1 1 to 5 V or 4 to 20 mA


Cable Specifications

| Conductor cross section |  | $0.15 \mathrm{~mm}^{2}$ (AWG26) |
| :--- | :--- | :---: |
| Insulator | Outside diameter | 1.0 mm |
|  | Color | Brown, Blue, Black, White, Gray (5-core) |
| Sheath | Finished outside diameter | $ø 3.5$ |

## PFG300 Series

## Dimensions

## Panel fitting dimensions

Individual mounting


Multiple (2 pcs. or more) secure mounting <Horizontal>



Panel mount example
<Horizontal>


Panel mount example <Vertical>


## PF2MC7(-L) Series Function Details

## Delay time setting

The time from when the instantaneous flow reaches the set value to when the switch output operates can be set. Setting the delay time can prevent the switch output from chattering.
The total switching time is the switch operation time and the set delay time.
(Default setting: 0 s )

## © Output operation

The output operation can be selected from the following:
Output (hysteresis mode and window comparator mode) corresponding to instantaneous flow, output (accumulated output and pulse output) corresponding to accumulated flow, error output, or output OFF

* At the time of shipment from the factory, it is set to hysteresis mode and normal output.


## Display color

The display color can be selected for each output status. The selection of the display color provides visual identification of abnormal values. (The display color depends on OUT1 setting.)

## Reference condition

The display unit can be selected from standard condition or normal condition.
Standard condition: Flow rate converted to a volume at $20^{\circ} \mathrm{C}$ and 1 atm (atmosphere) Normal condition: Flow rate converted to a volume at $0^{\circ} \mathrm{C}$ and 1 atm (atmosphere)

Display mode
The display mode can be selected from
Instantaneous flow display instantaneous flow or accumulated flow.


## Response time (Digital filter)

The response time can be selected to suit the application. (Default setting: 1 s )
Abnormalities can be detected more quickly by setting the response time to 0.05 s .
The effects of fluctuation and the flickering of the display can be reduced by setting the response time to 2 s .

| 0.05 s |
| :---: |
| 0.1 s |
| 0.5 s |
| 1 s |
| 2 s |
| 5 s |

## External input function

This function can be used only when the optional external input is present. The accumulated flow, peak value, and bottom value can be reset remotely.
Accumulated value external reset: The accumulated flow value is reset via external input signal.
In accumulated increment mode, the accumulated value will reset to and increase from zero.
In accumulated decrement mode, the accumulated value will reset to and decrease from the set value.

* When the accumulated value is stored to memory, every time the accumulated value external reset is activated, the memory (EEPROM) will be accessed. Take into consideration that the max. number of times the memory can be accessed is 3.7 million times. The total number of external inputs and the accumulated value memorizing time interval should not exceed 3.7 million times.
Peak/Bottom value reset: The peak value and bottom value are reset.


## Forced output function

The output is forced ON/OFF when starting the system or during maintenance. This enables confirmation of the wiring and prevents system errors due to unexpected output.
For the analog output type: When ON, the output will be 5 V (or 10 V when 0 to 10 V is selected) or 20 mA , and when OFF, 1 V (or 0 V when 0 to 10 V is selected) or 4 mA .

* Also, the increase or decrease of the flow will not change the ON/OFF status of the output while the forced output function is activated.


## Accumulated value hold

The accumulated value is not cleared even when the power supply is turned OFF.
The accumulated value is memorized every 2 or 5 minutes during measurement and continues from the last memorized value when the power supply is turned ON again.
The life time of the memory device is 3.7 million access times. Take this into consideration before using this function.


## Display OFF mode

This function will turn the display OFF. In this mode, decimal points flash on the main screen. If any button is pressed during this mode, the display reverts to normal for 30 s to allow the flow, etc., to be quickly checked.

## Setting of a security code

The user can select whether a security code must be entered to release the key lock. At the time of shipment from the factory, it is set such that a security code is not required.

## Peak/Bottom value display

The max. (min.) flow rate is detected and updated from when the power supply is turned ON. In peak (bottom) value display mode, this max. (min.) flow rate is displayed.

## Key-lock function

Prevents operation errors such as accidentally changing setting values

## PF2MC7(-L) Series

## - Analog output free range function

This function allows a flow that generates an output of 5 V (or 10 V when 0 to 10 V is selected) or 20 mA to be changed.
The value can be changed between $10 \%$ of the max. value of the rated flow and the max. value of the display range.


Flow [L/min] $\rightarrow$
1000 L/min type


## Error display function

When an error or abnormality arises, the location and contents are displayed.

| Display | Error name |  | Description |
| :--- | :--- | :--- | :--- |

If the error cannot be solved after the instructions above are performed, please contact SMC for investigation.

## PFG300 Series

Function Details

## Output operation

The output operation can be selected from the following:
Output (hysteresis mode and window comparator mode) corresponding to instantaneous flow or output (accumulated output and pulse output) corresponding to accumulated flow
(Default setting: Hysteresis mode, Normal output)

## Simple setting mode

Only the set values for instantaneous flow and accumulated flow can be changed. The output mode, output type, display color, and accumulated pulse output cannot be changed.

## - Display color

The display color can be selected for each output status. The selection of the display color provides visual identification of abnormal values.

Green for ON, Red for OFF Red for ON, Green for OFF

Red all the time
Green all the time

## Delay time setting

The time from when the instantaneous flow reaches the set value to when the switch output operates can be set. Setting the delay time can prevent the switch output from chattering.
(Default setting: 0 s)

| 0.00 s |
| :---: |
| 0.05 to 0.1 s (Increments of 0.01 s ) |
| 0.1 to 1.0 s (Increments of 0.1 s ) |
| 1 to 10 s (Increments of 1 s$)$ |
| 20 s |
| 30 s |
| 40 s |
| 50 s |
| 60 s |

## Digital filter setting

The time for the digital filter can be set to the sensor input. Setting the digital filter can reduce chattering of the switch output and flickering of the analog output and the display.
The response time indicates when the set

| 0.00 s |
| :---: |
| 0.05 to 0.1 s (Increments of 0.01 s$)$ |
| 0.1 to 1.0 s (Increments of 0.1 s$)$ |
| 1 to 10 s (Increments of 1 s$)$ |
| 20 s |
| 30 s | value is $90 \%$ in relation to the step input.

## (Default setting: 0 s)

## FUNC output switching function

Analog output, external input, or copy function can be selected. (Default setting: Analog output)

## Selectable analog output function

1 to 5 V or 0 to 10 V can be selected for the analog voltage output type. (Default setting: 1 to 5 V )

## - External input function

The accumulated flow, peak value, and bottom value can be reset remotely. Accumulated value external reset: The accumulated flow value is reset via external input signal. In accumulated increment mode, the accumulated value will reset to and increase from zero. In accumulated decrement mode, the accumulated value will reset to and decrease from the set value.

* When the accumulated value is stored to memory, every time the accumulated value external reset is activated, the memory will be accessed. Take into consideration that the max. number of times the memory can be accessed is 1.5 million times. The total number of external inputs and the accumulated value memorizing time interval should not exceed 1.5 million times.
Peak/Bottom value reset: The peak value and bottom value are reset.


## Forced output function

The output is forced ON/OFF when starting the system or during maintenance. This enables confirmation of the wiring and prevents system errors due to unexpected output.
For the analog output type: When ON, the output will be 5 V (or 10 V when 0 to 10 V is selected) or 20 mA , and when OFF, 1 V (or 0 V when 0 to 10 V is selected) or 4 mA .

* Also, the increase or decrease of the flow will not change the ON/OFF status of the output while the forced output function is activated.


## Accumulated value hold

The accumulated value is not cleared even when the power supply is turned OFF. The accumulated value is memorized every 2 or 5 minutes during measurement and continues from the last memorized value when the power supply is turned ON again.
The max. writable limit of the memory device is 1.5 million times, which should be taken into consideration.

## Peak/Bottom value display

The max. (min.) flow rate is detected and updated from when the power supply is turned ON. In peak (bottom) value display mode, this max. (min.) flow rate is displayed.

## Setting of a security code

The user can select whether a security code must be entered to release the key lock. At the time of shipment from the factory, it is set such that a security code is not required.

## Key-lock function

Prevents operation errors such as accidentally changing setting values

## $\square$ Reset to the default settings

The product can be returned to its factory default settings.

## Display with zero cut-off setting

When the flow is close to $0 \mathrm{~L} / \mathrm{min}$, the product will round the value down and zero will be displayed. A flow value may be displayed even when the flow rate is $0 \mathrm{~L} / \mathrm{min}$ due to high pressure or depending on the installation. The zero cut-off function will force the display to zero. The range to display zero can be changed.

## PFG300 Series

Selection of the display on the sub screen
The display on the sub screen in measuring mode can be set.


| Set value display | Accumulated value display | Peak value display |
| :---: | :---: | :---: |
| Displays the set value | Displays the accumulated value | Displays the peak value |
| Bottom value display | Line name display | OFF |
| Displays the bottom value | Displays the line name (Up to 5 alphanumeric characters can be input.) | Displays nothing |

## Analog output free range function

This function allows a flow that generates an output of 5 V (or 10 V when 0 to 10 V is selected) or 20 mA to be changed. The value can be changed between $10 \%$ of the max. value of the rated flow and the max. value of the display range.


For analog voltage output of 0 to 10 V
Can be changed


Flow [L/min] $\longrightarrow$
2000 L/min type

## Error display function

When an error or abnormality arises, the location and contents are displayed.

| Display | Error name | Description | Action |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & E r \\ & E r I \end{aligned}$ | OUT over current error | A load current of 80 mA or more has been applied to the switch output (OUT). | Eliminate the cause of the over current by turning OFF the power supply and then turning it ON again. |
| HH2H | Instantaneous flow error | The flow rate exceeds the max. value of the display range. | Decrease the flow rate. |
| LLL | Reverse flow error | There is a reverse flow equivalent to -5\% or more. | Change the flow to the correct direction. |
| $\begin{gathered} 999999 \text { flashes } \\ \times 10^{6} \end{gathered}$ | Accumulated flow error | The flow rate exceeds the accumulated flow rate range. | Clear the accumulated flow rate. |
| ErI | System error | An internal data error has occurred. | Turn the power OFF and then ON again. |
| Er4 |  |  |  |
| $E r E$ |  |  |  |
| $E-7$ |  |  |  |
| Erg |  |  |  |
| Er ${ }^{\text {EH }}$ |  |  |  |
| Er-41] |  |  |  |
| Er 13 | Copy error | The copy function does not operate properly. | After clearing the error by pressing the $\triangle$ and $\square$ buttons simultaneously for a minimum of 1 second, check the wiring and the model, and then attempt to copy again. |

[^4]
## ■ Copy function

The set values of the monitor can be copied.
This can reduce setting labor and minimize the risk of setting mistakes.
The set value can be copied to up to 10 flow monitors simultaneously.
(Max. transmission distance: 4 m )


Source of copy
Copy destination (Max. 10 units)


1) Wire as shown in the figure on the left.
2) All monitors are set to copy destination when first purchased. (Default condition is the monitor to be copied to.)
3) Press the 5 button on the source monitor to start copying.

## Selection of power saving mode

The power saving mode can be selected.
With this function, if no buttons are pressed for 30 s , it shifts to power saving mode.
At the time of shipment from the factory, the product is set to the normal mode (the power saving mode is turned off).
(During power saving mode, [ECo] will flash in the sub screen and the operation light will be ON (only when the switch is ON).)

* There may be a difference in the displayed value on the connected flow switch and the flow monitor. When the flow monitor display is being used, it is recommended to set the flow switch display to OFF mode.

Safety Instructions
These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.


Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
Danger: Danger indicales a hazard with a high hevelof fisk which, if not avoided, will result in death or serious injury.

## $\triangle$ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.
Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
2. Only personnel with appropriate training should operate machinery and equipment.
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
4. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
5. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
6. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
7. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
8. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
9. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
10. An application which could have negative effects on people, property, or animals requiring special safety analysis.
11. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.
*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.
ISO 4413: Hydraulic fluid power - General rules relating to systems.
IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

## $\triangle$ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements"
Read and accept them before using the product.

## Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. ${ }^{* 2)}$
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
*2) Vacuum pads are excluded from this 1 year warranty.
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

## Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## $\triangle$ Caution

SMC products are not intended for use as instruments for legal metrology.
Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.


[^0]:    *1 In IO-Link mode, the IO-Link indicator is ON or flashing. *2 When the lower line (sub screen) is set to mode display

[^1]:    * The monitor unit values are for the PFG300 and PFMV3.

[^2]:    *1 The configuration file can be downloaded from the SMC website.
    *2 The device ID differs according to each product type (output specification).

[^3]:    * The numbers in the diagrams show the connector pin layout.

[^4]:    If the error cannot be solved after the instructions above are performed, please contact SMC for investigation.

