Speed Controller with One-touch Fittings



50 to 150 mm/s

AS-FC Series

10

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Variations

	Push-lock type	With Indicator/Push-lock type	Port size	Applicable tubing O.D.		
		with indicator/Push-lock type	FUITSIZE	Metric	Inch	
Elbow type	BE 1 to 50 mm/s AS-FM Series	1 to 50 mm/s AS-FSM Series	M5, 10-32UNF	ø2 to ø6	ø1/8" to ø1/4"	
Elbov	50 to 150 mm/s AS-FC Series	50 to 150 mm/s AS-FSC Series > page 19	1/8, 1/4	ø3.2 to ø10	ø1/8" to ø3/8"	
	1 to 50 mm/s AS□2-FM Series 50 to 150 mm/s AS□2-FC Series > page 3	1 to 50 mm/s AS□2-FSM Series 50 to 150 mm/s AS□2-FSC Series	_	ø3.2 to ø8	ø1/8" to ø5/16"	

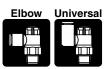
AS-FM/FC Series **AS-FSM/FSC** Series



Speed Controller with One-touch Fittings Push-lock Type Elbow Type/Universal Type

(RoHS) AS-FM/FC Series

1 to 50 mm/s 50 to 150 mm/s



Model

	Port size			Applicable tubing O.D.											
Model			Seal method	Metric size							Inch size				
				2*2	3.2	4	6	8	10	1/8"	5/32"	1/4"	5/16"	3/8"	
AS1001FM/FC-M50	M5 :	x 0.8	Oralistaal		•	•	•								
AS1001FM/FC-U10/320	10-32	2UNF	Gasket seal								٠	•			
AS201FM/FC-01	R	1/8	Sealant (R)*1				•	•	●* ³						
AS201FM/FC-02	G	1/4	Face seal (G)		●*3	•	•								
AS201FM/FC-01	NPT	1/8	Sealant*1								•	•			
AS201FM/FC-02		1/4	Sealant							●* ³	•	•		•	

*1 "Without sealant" type can be selected as a standard option.

*2 Only polyurethane tubing is applicable for ø2.

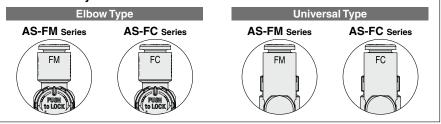
*3 The universal type is not available.

1 to 50 mm/s 50 to 150 mm/s

Finer adjustment and greater accuracy of actuator speed is available within specified control range.

1 to 50 mm/s AS-FM Series 50 to 150 mm/s AS-FC Series

How to Identify



Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA

*1 Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the Web Catalog for details.)

Flow Rate and Sonic Conductance

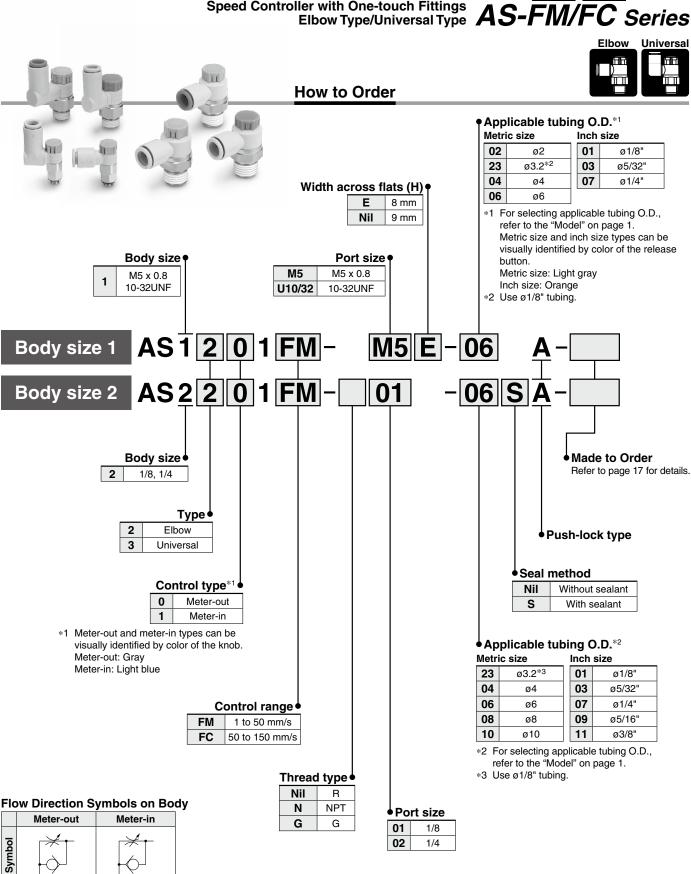
Мос	Model		AS12□1FM-M5 AS22□1FM-□01 AS13□1FM-M5 AS23□1FM-□01				AS22□1FM-□02 AS23□1FM-□02			AS12□1FC-M5 AS22□1FC-□01 AS13□1FC-M5 AS23□1FC-□01				AS22□1FC-□02 AS23□1FC-□02					
Tubing	Metric size	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10
O.D.	Inch size	_	ø1/8" ø5/32" ø1/4"	ø1/8"	5/32"	ø1/4" ø5/16"	ø1/8"	5/32"		ø1/4" ø5/16" ø3/8"	_	ø1/8" ø5/32" ø1/4"	ø1/8"	5/32"	ø1/4" ø5/16"	ø1/8"	5/32"		ø1/4" ø5/16" ø3/8"
C values: Sonic	Free flow	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5
conductance dm ³ /(s·bar)	Controlled flow	0.	01		0.03		0.1				0.05		0.1			0.3			
b values: Critical	Free flow	0.3	0.4	0	.2	0.3	0	0.3		.4	0.3	0.4	0.2 0.3		0.3	0.3		0.4	
pressure ratio	Controlled flow	0	.3		0.3			0	.3		0.2		0.3			0.3			

* 10-32UNF has the same specification as M5.

* C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.



Speed Controller with One-touch Fittings



Clean series

Symbol

10-

A Caution

Be sure to read this before handling the products. Refer to the back cover for I Safety Instructions. For the Flow Control Equipment Precautions, please refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website. For the Specific Product Precautions, please refer to the catalogs for the Push-lock Type Speed Controller with One-touch Fitting and the Speed Controller with Indicator on the website.

Elbow/Universal

AS-I

In-line

1 to 50 mm/s 50 to 150 mm/s



Speed Controller with One-touch Fittings Push-lock Type In-line Type

AS-FN/FC Series



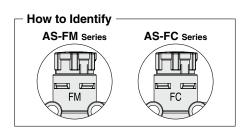
Model

		Applicable tubing O.D.										
Model		Metri	c size		Inch size							
	3.2	4	6	8	1/8"	5/32"	1/4"	5/16"				
AS1002FM/FC	•	•	•		•	•	•					
AS2002FM/FC		•	•			•	•					
AS2052FM/FC			•	•			•	•				

1 to 50 mm/s 50 to 150 mm/s

Finer adjustment and greater accuracy of actuator speed is available within specified control range.

1 to 50 mm/sAS-FM Series50 to 150 mm/sAS-FC Series



Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA

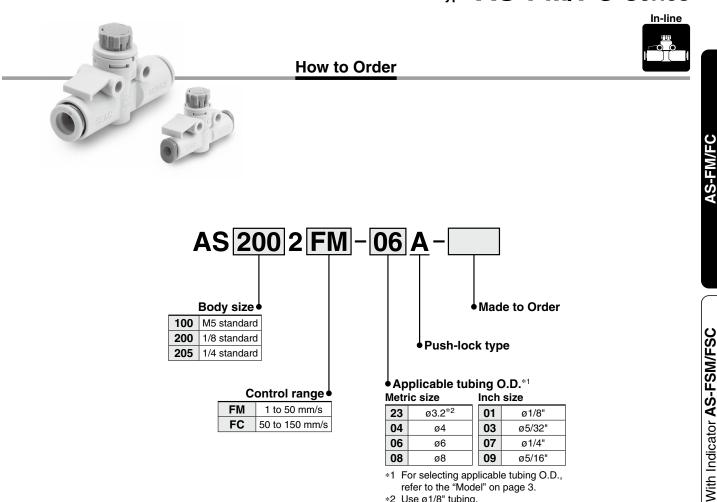
*1 Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the **Web Catalog** for details.)

Flow Rate and Sonic Conductance

Mod	Model		AS1002FM-□A			AS2002FM-□A		AS2052FM-□A		AS1002FC-			2FC-□A	AS2052	2FC-□A
Tubing	Metric size	ø3.2	ø4	ø6	ø4	ø6	ø6	ø8	ø3.2	ø4	ø6	ø4	ø6	ø6	ø8
O.D.	Inch size	ø1/8"	5/32"	ø1/4"	5/32"	ø1/4"	ø1/4"	ø5/16"	ø1/8"	5/32"	ø1/4"	5/32"	ø1/4"	ø1/4"	ø5/16"
C values: Sonic	Free flow	0.3	0.4	0.6	0.4	0.6	1.0	1.2	0.3	0.4	0.6	0.4	0.6	1.0	1.2
conductance dm ³ /(s·bar)	Controlled flow	0.01			0.03		0.1		0.05		0.1		0.3		
b values: Critical	Free flow	0.3	0	.2	0.3	0.1	0.2		0.3	0.2		0.3 0.1		0.2	
pressure ratio	Controlled flow	0.4			0.3		0.3		0.3			0.4		0	.4

* C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

Speed Controller with One-touch Fittings In-line Type AS-FM/FC Series



refer to the "Model" on page 3.

*2 Use ø1/8" tubing.

Flow Direction Symbols on Body



Made to Order	Made to Order (For details, refer to page 17.)
Symbol	Specifications
-X12	Lubricant: Vaseline
-X21	Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)
-X214	Restrictor (Without check valve)
10-	Clean series

▲ Caution

I Be sure to read this before handling the products. Refer to the back cover for I Safety Instructions. For the Flow Control Equipment Precautions, please refer L to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website. For the Specific Product Precautions, please refer to the catalogs for the Push-lock Type Speed Controller with One-touch Fitting and the Speed Controller with Indicator on the website.

Elbow/Universal

Elbow/Universal

In-line



Options/ In-line Type



1)L-Bracket

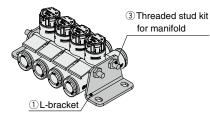
4 stations

AS-32B

AS-32B

AS-41B

Part number	Applicable model
AS-10L	AS1002FM/FC
AS-20L	AS2002FM/FC
AS-25L	AS2052FM/FC



2 DIN Rail Mounting Bracket

Part number	Applicable model	
AS-10D	AS1002FM/FC	
AS-20D	AS2002FM/FC	
AS-25D	AS2052FM/FC	
		③Threaded stud kit for manifold
② DIN rail me	ounting	\gg

* Prepare a DIN rail by the customer.

bracket

Details of Threaded Stud Kit for Manifold

Part n	umber		Angelie ekste verendel	Thr	eaded stud	I
6 stations	8 stations	10 stations	Applicable model	Part number	Length	Ī
AS-33B	AS-35B	AS-36B	AS1002FM/FC-23A	AS-32B	62	Ī
A3-33D	A3-33D	A3-30D	AS1002FM/FC-04A	AS-33B	72	
AS-34B	AS-36B	AS-37B	AS1002FM/FC-06A	AS-34B	90	ĺ
A3-34D	A3-30D	AS-38B	—	AS-35B	104	Ī
		AS-37B	AS2002FM/FC-04A	AS-36B	114	1
AS-34B	AS-36B	A3-37D	AS2002FM/FC-06A	AS-37B	135	
		AS-38B	—	AS-38B	140	ĺ
			AS2052FM/FC-06A	AS-41B	78	ĺ
AS-42B	AS-44B	AS-45B	—			
			AS2052FM/FC-08A			

③ Threaded Stud Kit for Manifold: Inch Size

③ Threaded Stud Kit for Manifold: Metric Size

	Part n	umber		Applicable model		
4 stations	6 stations	8 stations	10 stations	Applicable model		
	AS-33B	AS-35B	AS-36B	AS1002FM/FC-01A		
AS-32B	A3-33D	A3-33D	A3-30D	AS1002FM/FC-03A		
A3-32D	AS-34B	AS-36B	AS-37B	—		
		A3-30D	AS-38B	AS1002FM/FC-07A		
	AS-34B	AS-36B	AS-37B	AS2002FM/FC-03A		
AS-32B			A3-3/D	—		
			AS-38B	AS2002FM/FC-07A		
				—		
AS-41B	AS-42B	AS-44B	AS-45B	AS2052FM/FC-07A		
				AS2052FM/FC-09A		

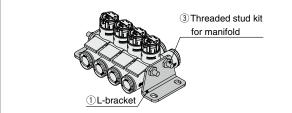
Thr	eaded stud	ł	Accessories									
Part number	Length	Quantity	Hexagon nut	Quantity	Flat washer	Quantity						
AS-32B	62	2										
AS-33B	72	2										
AS-34B	90	2										
AS-35B	104	2	M3	4	M3	4						
AS-36B	114	2										
AS-37B	135	2										
AS-38B	140	2										
AS-41B	78	2	M4	4	M4	4						

Ordering Example

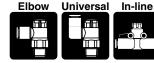
Threaded studs for manifold are not included when L-bracket and DIN rail mounting bracket are ordered. Please order them according to the number of stations.

Ex.) AS2002FM-04A When connecting 4 pcs. and mounting L-brackets on both sides

- Speed controller
- L-bracket
- Threaded stud kit for manifold AS-32B 1 set



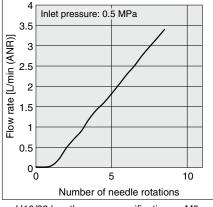




Needle Valve: Flow Rate Characteristics

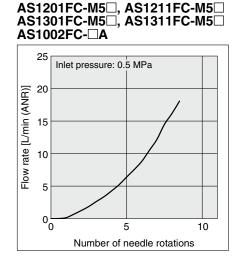
1 to 50 mm/s

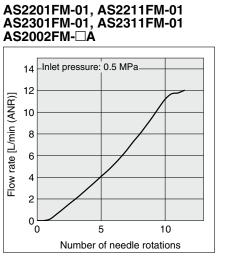




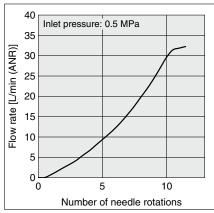
* -U10/32 has the same specification as M5.

50 to 150 mm/s

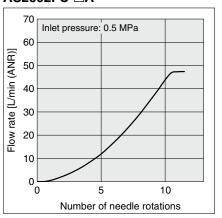




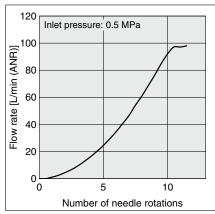
AS2201FM-02, AS2211FM-02 AS2301FM-02, AS2311FM-02 AS2052FM-



AS2201FC-01, AS2211FC-01 AS2301FC-01, AS2311FC-01 AS2002FC-□Á



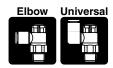
AS2201FC-02, AS2211FC-02 AS2301FC-02, AS2311FC-02 AS2052FC-□Á

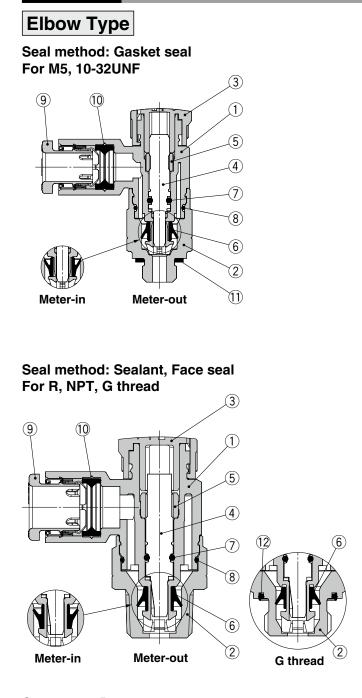


/FC AS-FM/ In-line



Construction



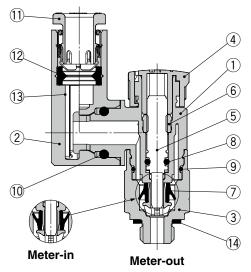


Component Parts

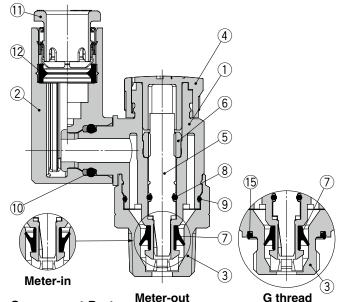
No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plating
3	Knob	POM	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	—	
10	Seal	NBR	
11	Gasket	NBR/Stainless steel	
12	Seal	NBR	

Universal Type

Seal method: Gasket seal For M5, 10-32UNF



Seal method: Sealant, Face seal For R, NPT, G thread



Component Parts

G thread

Description	Material	Note
Body A	PBT	
Elbow body	PBT	
Body B	Brass	Electroless nickel plating
Knob	POM	
Needle	PBT	
Needle guide	Brass	Electroless nickel plating
U-seal	HNBR	
O-ring	NBR	
O-ring	NBR	
O-ring	NBR	
Cassette	—	
Seal	NBR	
Spacer	PBT*1	
Gasket	NBR/Stainless steel	
Seal	NBR	
	Body A Elbow body Body B Knob Needle U-seal O-ring O-ring O-ring Cassette Seal Spacer Gasket	Body APBTElbow bodyPBTBody BBrassKnobPOMNeedlePBTNeedle guideBrassU-sealHNBRO-ringNBRO-ringNBRO-ringNBRSealNBRSpacerPBT*1GasketNBR/Stainless steel

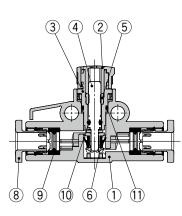
*1 A spacer is included only for the applicable tubing O.D. ø3.2 and ø1/8".

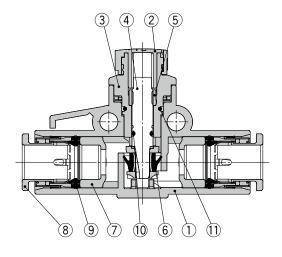




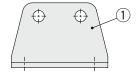
Construction

In-line Type





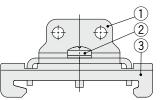
L-Bracket



Component Parts

No.	Description	Material
1	Bracket	Steel strip

DIN Rail Mounting Bracket



Component Parts

No.	Description	Material
1	Bracket	Steel strip
2	Cross recessed round head screw	Steel wire
3	Clasp	Steel strip

Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Knob	POM	
3	Body B	PBT	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	Spacer	PBT	
8	Gasket	—	
9	Seal	NBR	
10	O-ring	NBR	
11	O-ring	NBR	

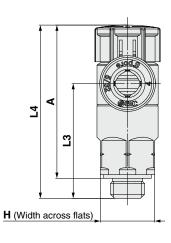
/FC

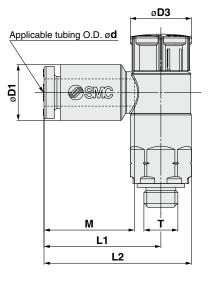
AS-FM/



Dimensions/ Elbow Type

Seal method: Gasket seal For M5, 10-32UNF





ITA

Metric Size

Metric Size														[mm]
Model	d	т	H *1	D1	D3	14	L2	L3	L4	*2	A *	\$	м	Weight
Model	d	I	п	וט	03	L I	LZ	LJ	Unlocked	Locked	Unlocked	Locked		[g]
AS12D1FM/FC-M5E-02A	2			5.8		15.8	20.3						11.9	
AS12D1FM/FC-M5E-23A	3.2	M5 x 0.8	8	7.2	04	17.2	21.7	16.9	26.5	26.5 25.4	23.5	22.4		5
AS12D1FM/FC-M5E-04A	4		(9)	8.2	9.4	17.2	21.7					22.4	13.3	
AS12D1FM/FC-M5E-06A	6			10.4		18.6	23.1	16.5						6

*1 The value in () indicates that the dimension for the width across flats is 9 mm.

*2 Reference dimensions

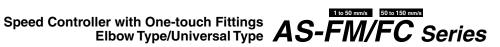
*3 Reference dimensions of threads after installation

Inch Size

Inch Size														[mm]
Model	4	т	H *1	D1	D3	14	L2	L3	L4	*2	A ,	*3	м	Weight
Model	d	I	п	וט	03		LZ	LJ	Unlocked	Locked	Unlocked	Locked		[g]
AS12[]1FM/FC-U10/32E-01A	1/8"			7.2		17.2	21.7	16.9						E
AS12[]1FM/FC-U10/32E-03A	5/32"	10/32UNF	8 (9)	8.2	9.4	17.2	21.7	10.9	26.5	25.4	23.5	22.4	13.3	5
AS12[]1FM/FC-U10/32E-07A	1/4"		(3)	11.2		18.6	23.1	16.5						6

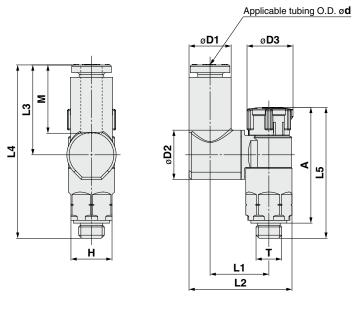
*1 The value in () indicates that the dimension for the width across flats is 9 mm.

*2 Reference dimensions



Dimensions/ Universal Type

Seal method: Gasket seal For M5, 10-32UNF



Metric Size

Metric Size																[mm]
Model	d	т	H *1	D1	D2	D3	11	L2	L3	L4	L5	*2	A *	<3	м	Weight
Model	a	I	п	וט	DZ	03	L 1	LZ	LJ	L4	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS13D1FM/FC-M5E-23A	3.2		0	7.2			11.6	19.4	17.5	33.8						
AS13D1FM/FC-M5E-04A	4	M5 x 0.8	8 (9)	8.2	9.6	9.4	11.5	19.8	17.5	33.0	26.5	25.4	23.5	22.4	13.3	6
AS13□1FM/FC-M5E-06A	6		(0)	10.4			11.5	20.9	20.4	36.6						

 $\ast 1$ The value in () indicates that the dimension for the width across flats is 9 mm.

*2 Reference dimensions

*3 Reference dimensions of threads after installation

I	nch Size																[mm]
	Model	4	т	H *1	D1	D2	50	14	L2	L3	L4	L5	*2	A *	·3	м	Weight
	Widdei	a	I	п.	וט	02	D3 L1	L 1		LJ	L4	Unlocked	Locked	Unlocked	Locked		[g]
	AS13□1FM/FC-U10/32E-01A	1/8"		•	7.2			11.6	19.4	175	33.8						
	AS13□1FM/FC-U10/32E-03A	5/32"	10/32UNF	8 (9)	8.2	9.6	9.4	11.5	19.8	17.5	33.0	26.5	25.4	23.5	22.4	13.3	6
	AS13□1FM/FC-U10/32E-07A	1/4"		(9)	11.2	1		11.5	21.3	20.2	0.2 36.5						

 $\ast 1$ The value in () indicates that the dimension for the width across flats is 9 mm.

*2 Reference dimensions

*3 Reference dimensions of threads after installation

Г **⊳**S4

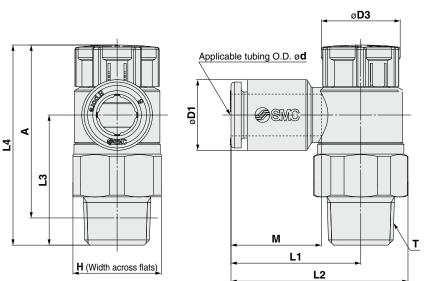
In-line

With Indicator AS-FSM/FSC



Dimensions/ Elbow Type

Seal method: Sealant For R, NPT thread



)) @src

Metric S	Size
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Metric Size														[mm]
Model	d	т	н	D1	D3	L1	L2	L3	L4*1		A	*2	м	Weight
Model	a	•			03			LJ	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS22□1FM/FC-01-23(S)A	3.2			7.2		19.1	26.2	19.1	30.6					9
AS22□1FM/FC-01-04(S)A	4	1/8		8.2									13.3	9
AS22□1FM/FC-01-06(S)A	6		13	10.4	12					29.2	27.5	26.1		10
AS22□1FM/FC-01-08(S)A	8			13.2		22.4	29.5						14.2	11
AS22□1FM/FC-01-10(S)A	10			15.9		25.3	32.4						15.6	12
AS22[]1FM/FC-02-23(S)A	3.2			7.2		00.0	20.9 30.2							
AS22□1FM/FC-02-04(S)A	4			8.2		20.9	30.2						13.3	18
AS22□1FM/FC-02-06(S)A	6	1/4	17	10.4	13	23.4	32.7	22.6	36.6	35	31.1	29.5		
AS22□1FM/FC-02-08(S)A	8			13.2		23.9	33.2]					14.2	19
AS22□1FM/FC-02-10(S)A	10			15.9		26.9	26.9 36.2	2					15.6	20

*1 Reference dimensions

*2 Reference dimensions of threads after installation

Inch \$	Size
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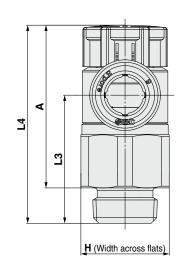
Inch Size														[mm]
Madal	d	–	н	D1	D3	L1	L2	L3	L4	*1	A	*2	м	Weight
Model	a	•	п		03	L I		LJ	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS22□1FM/FC-N01-01(S)A	1/8"			7.2		19.1	26.2							9
AS22□1FM/FC-N01-03(S)A	5/32"	1/0	12.7	8.2	12	19.1	20.2	19.1	30.6	29.2	27.5	26.1	13.3	9
AS22□1FM/FC-N01-07(S)A	1/4"	1/8	12.7	11.2	12	20.8	27.9	19.1	30.0	29.2	27.5	20.1		9
AS22□1FM/FC-N01-09(S)A	5/16"			13.2		22.4	29.5						14.2	10
AS22D1FM/FC-N02-01(S)A	1/8"			7.2		20.9	30.3							19
AS2201FM/FC-N02-03(S)A	5/32"			8.2		20.9	30.3						13.3	19
AS2201FM/FC-N02-07(S)A	1/4"	1/4	17.5	11.2	13	23.4	32.8	22.6	36.6	35	31.1	29.5		19
AS2201FM/FC-N02-09(S)A	5/16"			13.2		23.9	33.3						14.2	20
AS22 1FM/FC-N02-11(S)A	3/8"			15.5		26.4	35.8						15.6	21

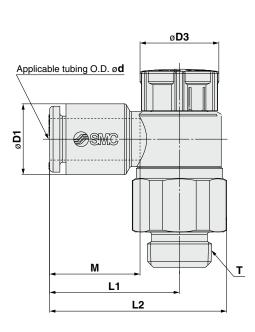
*1 Reference dimensions

Speed Controller with One-touch Fittings Elbow Type/Universal Type AS-FM/FC Series

Dimensions/ Elbow Type

Seal method: Face seal For G thread





Metric Size														[mm]
Model	d	т	н	D1	D3	L1	L2	L3	L	4	A	۱	м	Weight
Model	u	•			03	L I		L3	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS22□1FM/FC-G01-23A	3.2			7.2										
AS22□1FM/FC-G01-04A	4			8.2		19.1	26.2						13.3	10
AS22□1FM/FC-G01-06A	6	1/8	13	10.4	12			18.8	30.3	28.9	24.8	23.4		
AS22□1FM/FC-G01-08A	8			13.2		22.4	29.5						14.2	11
AS22□1FM/FC-G01-10A	10			15.9		25.3	32.4						15.6	12
AS22D1FM/FC-G02-23A	3.2			7.2		00.0	30.2							
AS22 IFM/FC-G02-04A	4]		8.2	1	20.9	30.2						13.3	21
AS22□1FM/FC-G02-06A	6	1/4	17	10.4	13	23.4	32.7	22.6	36.6	35	30.1	28.5		
AS22 IFM/FC-G02-08A	8			13.2		23.9	33.2						14.2	22
AS22 IFM/FC-G02-10A	10			15.9		26.9	36.2						15.6	23

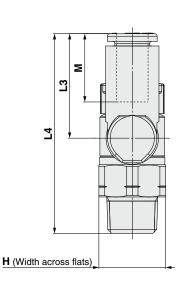
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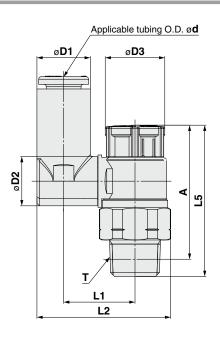
0



Dimensions/ Universal Type

Seal method: Sealant For R, NPT thread





Π

Metric Size

Metric Size																[mm]
Model	d	т	н	D1	D2	D3	L1	L2	L3	L4	L5	*1	A	*2	м	Weight
Model	d		п	וט	DZ	03	61	LZ	LJ	L4	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS23□1FM/FC-01-23(S)A	3.2			7.2			13.3	24	17.5	36						10
AS23□1FM/FC-01-04(S)A	4	1/0	13	8.2	9.6	12	13.9	25.1	17.5	30	30.6	29.2	27.5	26.1	13.3	10
AS23□1FM/FC-01-06(S)A	6	1/8	13	10.4		12	13.9	26.2	20.4	38.8	30.0	29.2	27.5	20.1		11
AS23□1FM/FC-01-08(S)A	8			13.2	10.2		16.4	30.1	21.5	40					14.2	12
AS23□1FM/FC-02-04(S)A	4			8.2			16.5	29.9	17.5	40.1					13.3	19
AS23□1FM/FC-02-06(S)A	6	1/4	17	11.2	10.0	13	19	33.8	21.4	43.9	36.6	35	01.1	00 5	13.3	21
AS23□1FM/FC-02-08(S)A	8	1/4	17	13.2	12.9	13	19	34.9	23.5	46	30.0	33	31.1	29.5	14.2	22
AS23□1FM/FC-02-10(S)A	10			15.9			20.9	38.1	24.7	47.3					15.6	23

*1 Reference dimensions

*2 Reference dimensions of threads after installation

Inch Size

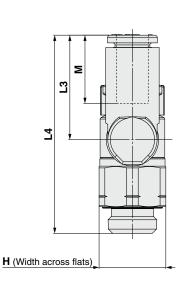
Inch Size																[mm]
Model	d	т	н	D1	D2	D3	L1	L2	L3	L4	L5	*1	A	*2	м	Weight
Model	d		п	וט	02	03		LZ	LJ	L4	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS23D1FM/FC-N01-01(S)A	1/8"			7.2	9.6		13.3	24	17.5	36						10
AS23□1FM/FC-N01-03(S)A	5/32"	1/0	12.7	8.2	9.0	12	13.9	25.1	17.5	30	30.6	29.2	27.5	26.1	13.3	10
AS23□1FM/FC-N01-07(S)A	1/4"	1/8	12.7	11.2	10.2	12	16.4	29.1	20.2	38.7	30.0	29.2	27.5	20.1		10
AS23□1FM/FC-N01-09(S)A	5/16"			13.2	10.2		10.4	30.1	21.5	40					14.2	12
AS23[]1FM/FC-N02-03(S)A	5/32"			8.2			16.5	30	17.5	40.1					13.3	20
AS23[]1FM/FC-N02-07(S)A	1/4"	1/4	17.5	11.2	12.9	13	19	33.9	21.4	43.9	36.6	35	31.1	29.5	13.3	22
AS23[]1FM/FC-N02-09(S)A	5/16"	1/4	17.5	13.2	12.9	13	19	35	23.5	46	30.0	30	51.1	29.5	14.2	22
AS23D1FM/FC-N02-11(S)A	3/8"			15.9			20.9	38.2	24.7	47.3					15.6	24

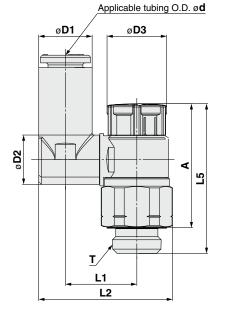
*1 Reference dimensions



Dimensions/ Universal Type

Seal method: Face seal For G thread



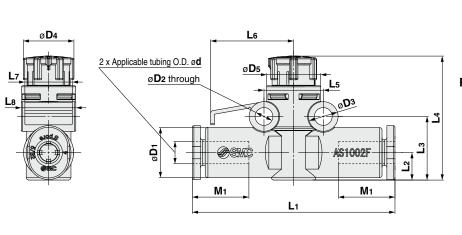


Metric	Size
MICLI IV	OILC.

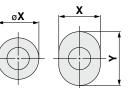
Metric Size																[mm]
Model	d	т	н	D1	D2	D3	L1	L2	L3	L4	L	5	F	1	м	Weight
Woder	u	•	11		02	03	L.	LZ	LJ	L4	Unlocked	Locked	Unlocked	Locked	111	[g]
AS23□1FM/FC-G01-23A	3.2			7.2			13.3	24.0	17.5	35.7						10
AS23□1FM/FC-G01-04A	4	1/8	10	13 8.2	9.6	10	10.0	25.1	17.5	35.7	00.0		04.0	00.4	13.3	11
AS23D1FM/FC-G01-06A	6	1/8	13	10.4		12	13.9	26.2	20.4	38.5	30.3	28.9	24.8	23.4		11
AS23D1FM/FC-G01-08A	8]		13.2	10.2		16.4	30.1	21.5	39.7					14.2	12
AS23D1FM/FC-G02-04A	4			8.2			16.5	29.9	17.5	40.1					10.0	22
AS23D1FM/FC-G02-06A	6	- 14	17	10.4	10.0	10	10	33.8	21.4	43.9		05	00.1	00 5	13.3	24
AS23□1FM/FC-G02-08A	8	1/4	17	13.2	12.9	13	19	34.9	23.5	46.0	36.6	35	30.1	28.5	14.2	25
AS2301FM/FC-G02-10A	10	1		15.9			20.9	38.1	24.7	47.3					15.6	26



Dimensions/ In-line Type



Release button dimensions



Applicable tubing O.D.: ø3.2, ø4, ø6 ø1/8", ø5/32"

Metric Size

Metric Size																			[mm]
Model	Applicable tubing O.D.	ø D 1	Rele but	ease ton	ø D 2	ø D 3	ø D 4	ø D 5	L1	L2	L3	L4	ļ*1	L5	L6	L7	L8	M 1	Weight [g]
	ød		ø X(X)	Y								Max.	Min.						[9]
AS1002FM/FC-23A	3.2	8.4	6.7	9.5					36.6	5.1	11.8	24.1	23				10.1		3.7
AS1002FM/FC-04A	4	9.3	7.7	10	3.3	5.5	9.4	10	37.6	5.1	11.0	24.1	23	11	15.4	8.8	10.1	13.5	4
AS1002FM/FC-06A	6	11.6	9.7	12					40.1	6.1	12.8	25.1	24				12.3		5
AS2002FM/FC-04A	4	9.3	7.7	10	3.3	5.5	12	12	41.3	6.3	13.4	31.4	30	12.6	17	10.5	12.3	13.5	6.1
AS2002FM/FC-06A	6	11.6	9.7	12	3.3	5.5	12	12	43.1	0.3	13.4	51.4	30	12.0		10.5	12.3	13.5	6.9
AS2052FM/FC-06A	6	12.8	11.5	—	4.3	7.8	13	16	52	7.6	17.2	36.2	34.6	17	22.5	12	16.1	17	11.8
AS2052FM/FC-08A	8	15.2	13.5	—	4.3	1.0	13	10	56	8.5	18.1	37.1	35.5	17	22.5	12	10.1	19	13.8

*1 Reference dimensions

Inch Size

Inch Size																			[mm]
Model	Applicable tubing O.D.	ø D 1		ease ton	ø D 2	ø D 3	ø D 4	ø D 5	L1	L2	L3	L4	 *1	L5	L6	L7	L8	M 1	Weight [g]
	ød		Ø X (X)	Y]							Max.	Min.						[8]
AS1002FM/FC-01A	1/8"	8.4	6.7	9.5					36.6	5.1	11.8	24.1	23				10.1		3.7
AS1002FM/FC-03A	5/32"	9.3	7.7	10	3.3	5.5	9.4	10	37.6	5.1	11.0	24.1	23	11	15.4	8.8	10.1	13.5	4
AS1002FM/FC-07A	1/4"	12	10.9]				40.1	6.2	12.9	25.2	24.1				12.8		5.2
AS2002FM/FC-03A	5/32"	9.3	7.7	10	2.2	.	12	12	41.3	6.3	13.4	31.4	30	12.6	17	10.5	12.3	13.5	6.1
AS2002FM/FC-07A	1/4"	12	10.9		3.3 5.5	12	12	43.2	6.5	13.6	31.6	30.2	12.0	17	10.5	12.8	13.5	7.1	
AS2052FM/FC-07A	1/4"	13.2	12	—	4.3 7.8	13	16	52.2	7.6	17.2	36.2	34.6	17	22.5	12	16.1	17	12.1	
AS2052FM/FC-09A	5/16"	15.2	13.5	—	4.3	1.0	13	10	56	8.5	18.1	37.1	35.5	17	22.5	12	10.1	19	13.8

*1 Reference dimensions

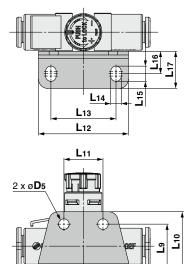


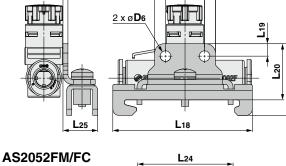


Dimensions/ In-line Type

L-Bracket

Bracket on a single side



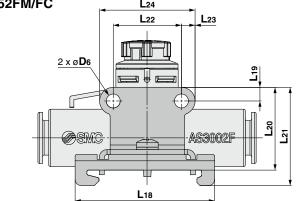


DIN Rail Mounting Bracket Bracket on a single side

t2

AS1002FM/FC

AS2002FM/FC



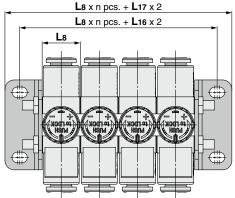
L24 L22

L23

Part number	Applicable model	D6	L18	L19	L20	L21	L22	L23	L24	L25	t2
AS-10D	AS1002FM/FC	2.4		3.5	18.2	23.2	11	3.5	18		
AS-20D	AS2002FM/FC	3.4	45	3.5	18.6	23.6	12.6	3.5	19.6	11.3	1.6
AS-25D	AS2052FM/FC	4.5		4.4	22	27	17	4.4	25.8		

	Applicable model											
AS-10L	AS1002FM/FC AS2002FM/FC		14.8	18.3	11	27.5	19.5	21	10	70	10	1
						29	21	3.4	4.9	1.5	12	10
AS-25L	AS2052FM/FC		19.6	24.6	17	38	28	4.5	6.5	9.5	15.5	1.2

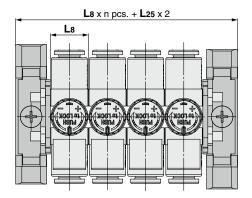
Brackets on both sides



* Refer to page 15 for L8.

The figure above shows the manifold with speed controllers connected using two L-brackets and a threaded stud kit for manifold. Refer to page 5 for threaded stud kits for manifold.

Brackets on both sides



* Refer to page 15 for L8.

SMC

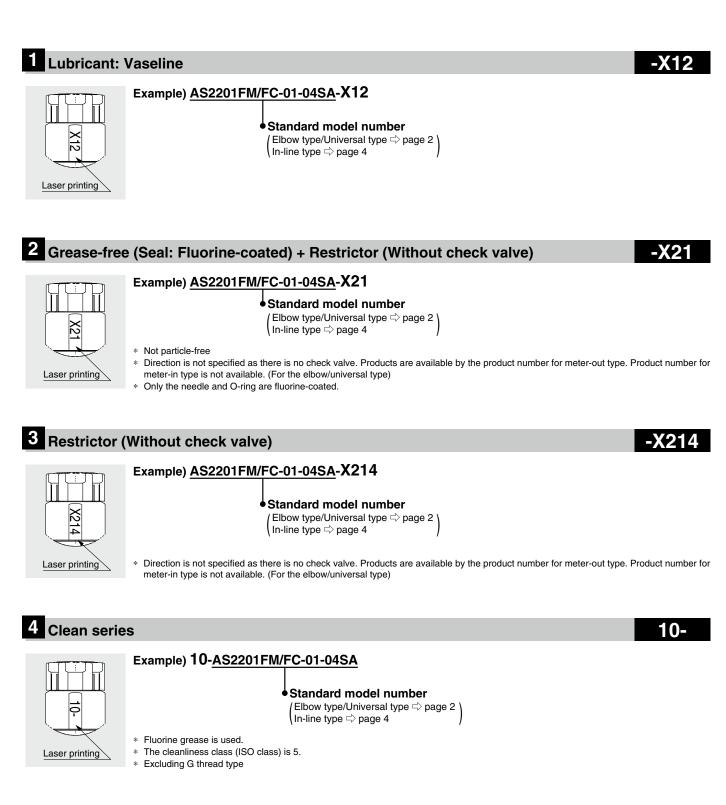
The figure above shows the manifold with speed controllers connected using * two DIN rail mounting brackets and a threaded stud kit for manifold. Refer to page 5 for threaded stud kits for manifold.

5

AS-FM/FC Series Made to Order

Elbow Universal In-line

Please contact SMC for detailed dimensions, specifications and lead times.



AS-FM/FC In-line Elbow/Universal

With Indicator AS-FSM/FSC

Speed Controller with Indicator Elbow Type/Universal Type

AS-FSN/FSC Series

Universal Type

AS-FSC Series

AS-FSM Series

FM

*3 There are differences in actual rate as by the indicator window over the maximum number of rotations depending on the individual product.



Model

				Applicable tubing O.D.									*3 Max.		
Model	Port size		Seal method			Metri	c size				l	nch siz	e		number of
				2*2	3.2	4	6	8	10	1/8"	5/32"	1/4"	5/16"	3/8"	rotations
AS101FSM/FSC0-M50	M5 :	x 0.8	Cooket cool			•	•								0
AS101FSM/FSC0-U10/320	10-32	2UNF	Gasket seal							•	•				8
AS201FSM/FSC0-01	R	1/8	Sealant (R)*1		•	•	•	•	●*4						
AS201FSM/FSC0-02	G	1/4	Face seal (G)		●*4	•									10
AS201FSM/FSC0-01	NPT	1/8	Sealant*1												
AS2 1FSM/FSC -02		1/4	Sedial II							●*4					

*4 The universal type is not available.

Elbow Type

AS-FSC Series

FC

AS-FSM Series

FM

*1 "Without sealant" type can be selected as a standard option.*2 Only polyurethane tubing is applicable for ø2.

□ How to Identify ───

1 to 50 mm/s 50 to 150 mm/s

Finer adjustment and greater accuracy of actuator speed is available within specified control range.

1 to 50 mm/s AS-FSM Series 50 to 150 mm/s AS-FSC Series

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA

*1 Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the Web Catalog for details.)

Flow Rate and Sonic Conductance

Мос	del		FSM-M5 FSM-M5		□1FSN □1FSN					-	201FSC-M5 AS2201FSC-01 301FSC-M5 AS2301FSC-01				AS22□1FSC-□02 AS23□1FSC-□02				
Tubing	Metric size	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10
O.D.	Inch size	_	ø1/8" ø5/32" ø1/4"	ø1/8"	5/32"	ø1/4" ø5/16"	ø1/8"	5/32"	_	ø1/4" ø5/16" ø3/8"		ø1/8" ø5/32" ø1/4"	ø1/8"	5/32"	ø1/4" ø5/16"	ø1/8"	5/32"		ø1/4" ø5/16" ø3/8"
C values: Sonic	Free flow	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5
conductance dm ³ /(s·bar)	Controlled flow	0.	01		0.03	<u> </u>		0	0.1		0.05		0.1			0.3			
b values: Critical	Free flow	0.3	0.4	0	.2	0.3	0	.3	0	.4	0.3	0.4	0	.2	0.3	0.	.3	C).4
pressure ratio	Controlled flow	0	.3		0.3			0	.3		0.2		0.3			0.3			

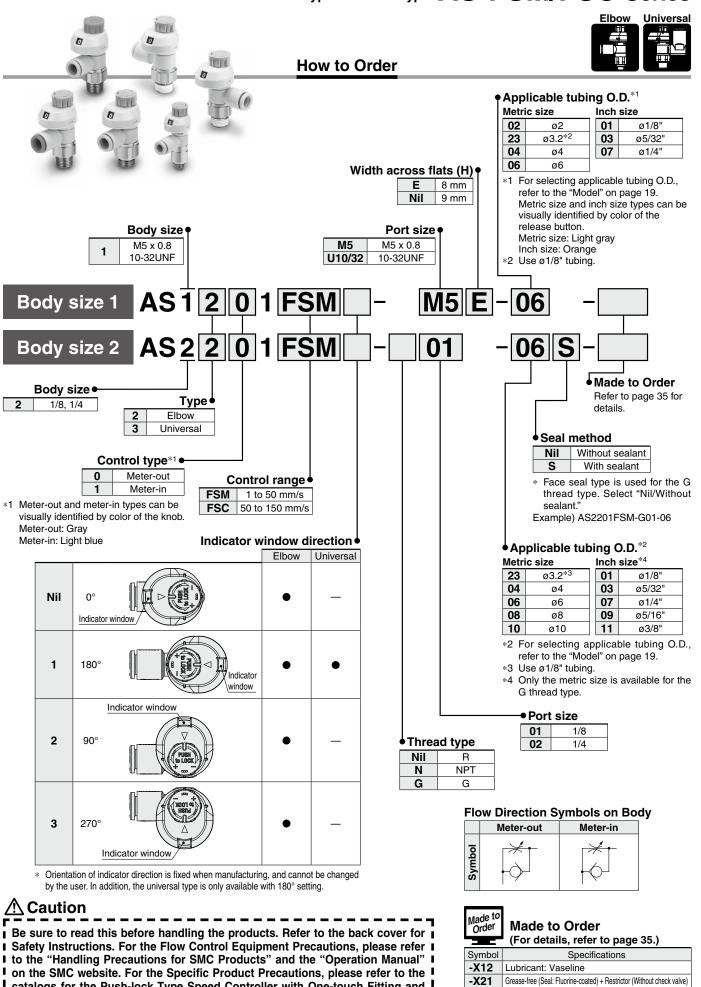
* 10-32UNF has the same specification as M5.

* C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.



Speed Controller with Indicator Elbow Type/Universal Type AS-FSM/FSC Series

1 to 50 mm/s



SMC

on the SMC website. For the Specific Product Precautions, please refer to the catalogs for the Push-lock Type Speed Controller with One-touch Fitting and the Speed Controller with Indicator on the website.

-X214 Restrictor (Without check valve)

Clean series

10-

Elbow/Universal

In-line

AS-FM/FC

ator

Nith

In-line

Speed Controller with Indicator In-line Type

AS-FSN/FSC Series



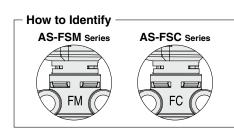
Model

	Applicable tubing O.D.										
Model		Metri	c size	phoable	Inch size						
	3.2	4	6	8	1/8"	5/32"	1/4"	5/16"			
AS1002FSM/FSC	•	•	•		•	•	•				
AS2002FSM/FSC		•	•			•	•				
AS2052FSM/FSC			•	•			•	•			

1 to 50 mm/s 50 to 150 mm/s

Finer adjustment and greater accuracy of actuator speed is available within specified control range.

1 to 50 mm/sAS-FSM Series50 to 150 mm/sAS-FSC Series



Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperatures	–5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA

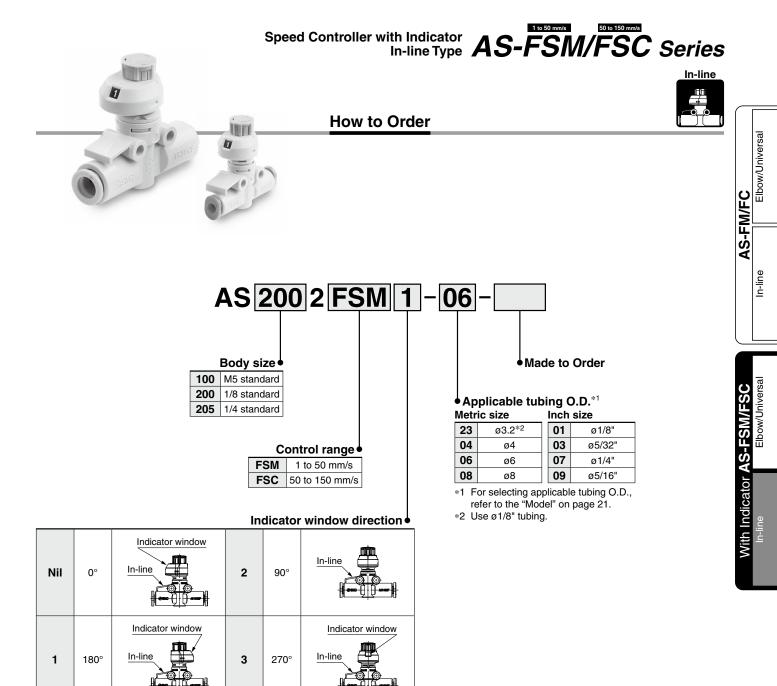
*1 Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the **Web Catalog** for details.)

Flow Rate and Sonic Conductance

Мос	del	AS1002FSM-		AS2002	FSM-□A	AS2052	FSM-⊟A	AS1	002FSC	- □ A	AS2002	FSC-□A	AS2052	FSC-□A		
Tubing	Metric size	ø3.2	ø4	ø6	ø4	ø6	ø6	ø8	ø3.2	ø4	ø6	ø4	ø6	ø6	ø8	
O.D.	Inch size	ø1/8"	5/32"	ø1/4"	5/32"	ø1/4"	ø1/4"	ø5/16"	ø1/8"	5/32"	ø1/4"	5/32"	ø1/4"	ø1/4"	ø5/16"	
C values: Sonic	Free flow	0.3	0.4	0.6	0.4	0.6	1.0	1.2	0.3	0.4	0.6	0.4	0.6	1.0	1.2	
conductance dm ³ /(s·bar)	Controlled flow		0.01		0.	0.03		0.1		0.05			0.1		0.3	
b values: Critical	Free flow	0.3	0	.2	0.3	0.1	0.2		0.3	0	0.2		0.1	0.2		
pressure ratio	Controlled flow		0.4		0	.3	0.3		0.3		0	0.4		.4		

* C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.





Flow Direction Symbols on Body



Made to Order Grder (For details, refer to page 35.)								
Symbol	Specifications							
-X12	Lubricant: Vaseline							
-X21	Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)							
-X214	Restrictor (Without check valve)							
10-	Clean series							

A Caution

Be sure to read this before handling the products. Refer to the back cover for	
Safety Instructions. For the Flow Control Equipment Precautions, please refe	
to the "Handling Precautions for SMC Products" and the "Operation Manual	
on the SMC website. For the Specific Product Precautions, please refer to the	
catalogs for the Push-lock Type Speed Controller with One-touch Fitting an	d
the Speed Controller with Indicator on the website.	



Options/ In-line Type



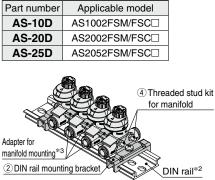
1 Adapter for Direct Mounting

* For use when the mounting surface interferes with the bonnet.									
Part number	Applicable model								
AS-10A1	AS1002FSM/FSC								
AS-20A1	AS2002FSM/FSC								
AS-25A1	AS2052FSM/FSC								

① Adapter for direct mounting Mounting screw*1

*1 Prepare a mounting screw by the customer.

2 DIN Rail Mounting Bracket



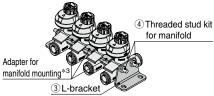
 Part number
 Applicable model

 AS-10L
 AS1002FSM/FSC

 AS-20L
 AS2002FSM/FSC

 AS-25L
 AS2052FSM/FSC

3L-Bracket



*2 Prepare a DIN rail by the customer.

*3 It is included in the threaded stud kit for manifold. Refer to the following details of the kit.

4 Threaded Stud Kit for Manifold

	Part n	umber		Applicab	le model		
4 stations	6 stations	8 stations	10 stations	Metric size	Inch size		
	AS-3AB	AS-5AB	AS-7AB	AS1002FSM/FSC□-23	AS1002FSM/FSC□-01		
AS-1AB	A3-JAD	A3-JAD	A3-7AD	AS1002FSM/FSC□-04	AS1002FSM/FSC□-03		
	AS-4AB	AS-6AB	AS-8AB	AS1002FSM/FSC□-06	—		
AS-2AB	A3-4AD	AS-0AD	AS-23AB	—	AS1002FSM/FSC□-07		
			AS2002FSM/FSC□-04		AS2002FSM/FSC□-03		
AS-9AB	AS-10AB	AS-11AB	AS-12AB	AS2002FSM/FSC□-06	—		
				—	AS2002FSM/FSC□-07		
				AS2052FSM/FSC□-06	—		
AS-13AB	AS-14AB	AS-15AB	AS-16AB	_	AS2052FSM/FSC□-07		
				AS2052FSM/FSC□-08	AS2052FSM/FSC□-09		

Details of Threaded Stud Kit for Manifold

Part	Adapter for manifo	old mounting	Thread	eaded stud Accesso				ories		
number	Part number	Quantity	Length	Quantity	Hexagon nut	Quantity	Flat washer	Quantity		
AS-1AB		3	72	2						
AS-2AB		3	90	2			M3			
AS-3AB		5	104	2						
AS-4AB		5	114	2]					
AS-5AB	AS-10A	7	135	2						
AS-6AB		/	143	2						
AS-7AB		9	167	2	M3	4		4		
AS-8AB			170	2						
AS-23AB			180	2						
AS-9AB		3	90	2						
AS-10AB	AS-20A	5	135	2						
AS-11AB	A3-20A	7	180	2						
AS-12AB		9	220	2						
AS-13AB		3	111	2						
AS-14AB	AS-25A	5	147	2	M4	4	M4	4		
AS-15AB		7	191	2	1014	4	IVI4			
AS-16AB		9	236	2						

Ordering Example

Threaded studs for manifold are not included when L-bracket and DIN rail mounting bracket are ordered. Please order them according to the number of stations.

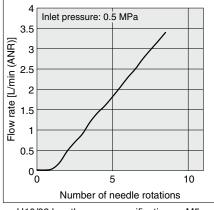
Ex.) AS2002FSM-06 When connecting 4 pcs. and mounting L-brackets on both sides							
 Speed controller 	AS2002FSM-06 4 pcs.						
 L-bracket 	AS-20L						
Threaded stud kit for manifold AS-9AB ·······1 set (Adapter for manifold mounting is included.)							
Adapter for manifold mounting ③ L-bracke	4 Threaded stud kit for manifold						



Needle Valve: Flow Rate Characteristics

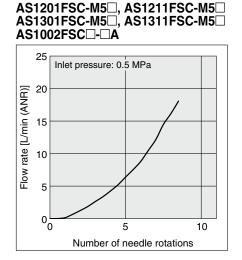
1 to 50 mm/s

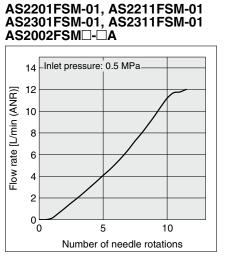
AS1201FSM-M5□, AS1211FSM-M5□ AS1301FSM-M5□, AS1311FSM-M5□ AS1002FSM□-□A



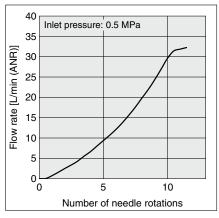
* -U10/32 has the same specification as M5.

50 to 150 mm/s

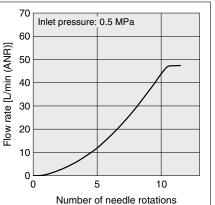




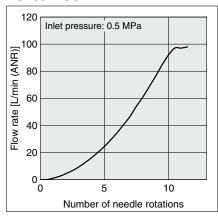
AS2201FSM-02, AS2211FSM-02 AS2301FSM-02, AS2311FSM-02 AS2052FSMD-DA



AS2201FSC-01, AS2211FSC-01 AS2301FSC-01, AS2311FSC-01 AS2002FSC□-ÓA



AS2201FSC-02, AS2211FSC-02 AS2301FSC-02, AS2311FSC-02 AS2052FSC□-ÓA

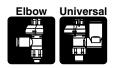


In-line

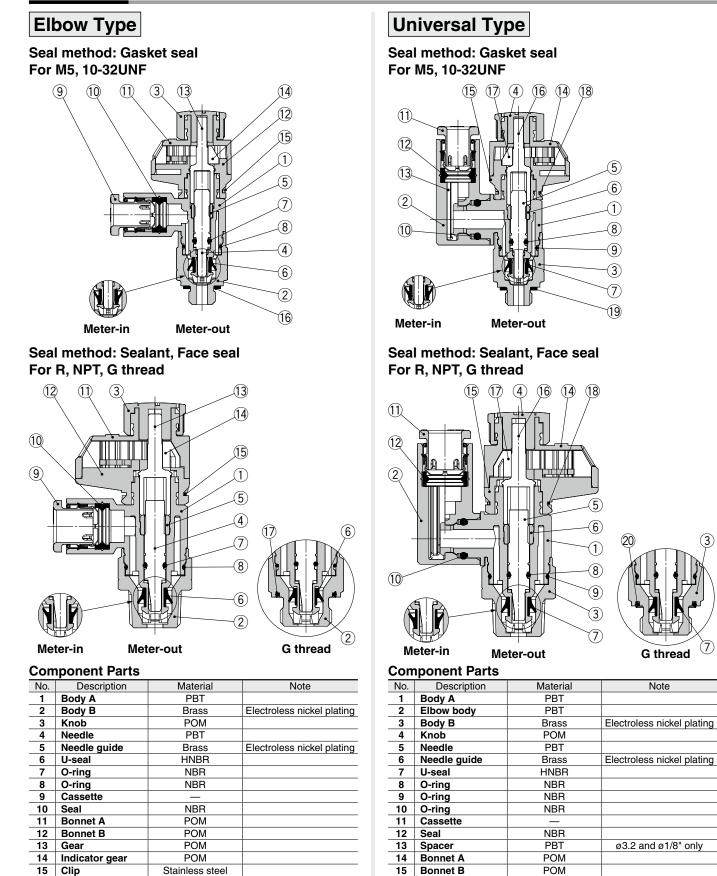
In-line



Construction



(7)



16

17 18

19

20

Gear

Clip

Seal

Gasket

Indicator gear

POM

POM

Stainless steel

NBR/Stainless steel

NBR

16 Gasket

17 Seal

NBR/Stainless steel

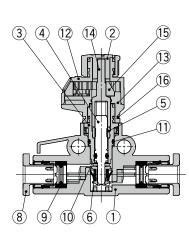
NBR

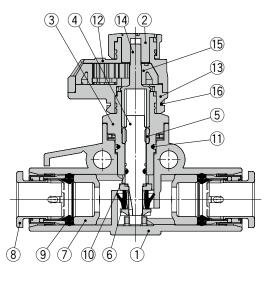
Speed Controller with Indicator Elbow Type/Universal Type/In-line Type AS-FSM/FSC Series



Construction

In-line Type

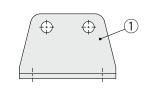




Component Parts

Description	Material	Note
Body A	PBT	
Knob	POM	
Body B	PBT	
Needle	PBT	
Needle guide	Brass	Electroless nickel plating
U-seal	HNBR	
Spacer	PBT	
Cassette	—	
Seal	NBR	
O-ring	NBR	
O-ring	NBR	
Bonnet A	POM	
Bonnet B	POM	
Gear	PPS	
Indicator gear	POM	
Clip	Stainless steel	
	Body A Knob Body B Needle guide U-seal Spacer Cassette Seal O-ring O-ring Bonnet A Bonnet B Gear Indicator gear	Body APBTKnobPOMBody BPBTNeedlePBTNeedle guideBrassU-sealHNBRSpacerPBTCassetteSealNBRO-ringNBRO-ringNBRBonnet APOMBearPPSIndicator gearPOM

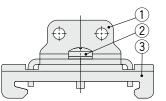
L-Bracket



Component Parts

No.	Description	Material	
1	Bracket	Steel strip	l

DIN Rail Mounting Bracket



Component Parts

٢	No.	Description	Material
	1	Bracket	Steel strip
	2	Cross recessed round head screw	Steel wire
	3	Clasp	Steel strip

Elbow/Universal

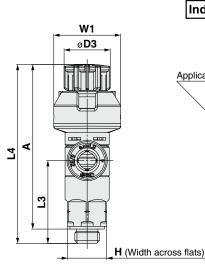
In-line

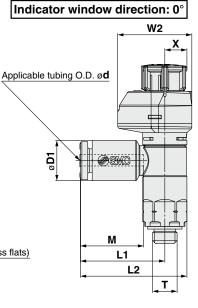
AS-FM/FC

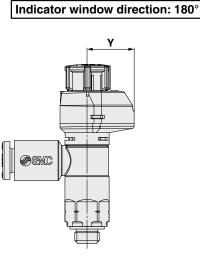


Dimensions/ Elbow Type

Seal method: Gasket seal For M5, 10-32UNF







Metric Size

Metric Size																		[mm]
Model		–	H *1	D1	D3	L1	L2	12	L4	*2	A	*3	м	W1	W2	x	v	Weight
Model	a	•	п	וט	03	 1		L3	Unlocked	Locked	Unlocked	Locked		VVI	VV 2	^	T	[g]
AS12□1FSM/FSC□-M5E-02	2			5.8		15.8	20.3						11.9					
AS12D1FSM/FSCD-M5E-23	3.2	M5 x 0.8	8	7.2	9.4	17.2	21.7	16.9	39	36.5	35	33.5		13.6	15.1	5.5	9.6	7
AS12D1FSM/FSCD-M5E-04	4		(9)	8.2	9.4	17.2	21.7		39	30.5	35	33.5	13.3	13.0	15.1	5.5	9.0	
AS1201FSM/FSC0-M5E-06	6			10.4		18.6	23.1	16.5										8

 $\ast 1\,$ The value in () indicates that the dimension for the width across flats is 9 mm.

*2 Reference dimensions

*3 Reference dimensions of threads after installation

Inch Size																		[mm]
Model	4	Ŧ	H *1	D1	D3	14	L2	1.2	L4	*2	A	*3	м	W1	W2	v	v	Weight
Model	a	I	п.	וט	03	-		L3	Unlocked	Locked	Unlocked	Locked	IVI	VVI	VV 2	^	T	[g]
AS12D1FSM/FSCD-U10/32E-01	1/8"			7.2		17.0	01 7	10.0										-
AS12D1FSM/FSCD-U10/32E-03	5/32"	10/32UNF	8 (9)	8.2	9.4	17.2	21.7	16.9	39	36.5	35	33.5	13.3	13.6	15.1	5.5	9.6	1
AS12D1FSM/FSCD-U10/32E-07	1/4"		(9)	11.2		18.6	23.1	16.5	1									8

*1 The value in () indicates that the dimension for the width across flats is 9 mm.

*2 Reference dimensions

Speed Controller with Indicator Elbow Type/Universal Type AS-FSM/FSC Series

ILT

Elbow/Universal

In-line

In-line

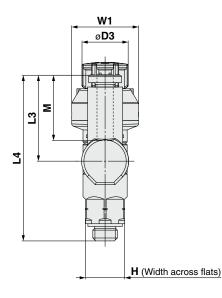
th

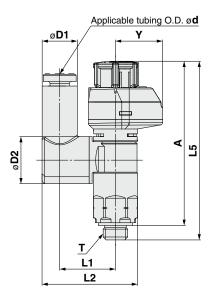
2

AS-FM/FC

Dimensions/ Universal Type

Seal method: Gasket seal For M5, 10-32UNF





Metric Size [mm] **A***3 L5*2 Weight **H***1 D1 D2 Υ Model d Т D3 L1 L2 L3 L4 М W1 Unlocked Locked Unlocked Locked [g] AS13 IFSM/FSC1-M5E-23 3.2 7.2 11.6 19.4 17.5 33.8 7 8 AS13D1FSM/FSC1-M5E-04 4 8.2 39 36.5 35 33.5 M5 x 0.8 9.6 9.4 19.8 13.3 13.6 9.6 (9) 11.5 AS13D1FSM/FSC1-M5E-06 20.4 36.6 8 6 10.4 20.9

*1 The value in () indicates that the dimension for the width across flats is 9 mm.

*2 Reference dimensions

*3 Reference dimensions of threads after installation

Inch Size

In	ch Size																		[mm]
	Model	d	т	H *1	D1	D2	D3	14	L2	L3	L4	L5	* ²	A	*3	м	W1	v	Weight
	Moder	a	•	п	וט		03	L I		L3	L4	Unlocked	Locked	Unlocked	Locked		VV I	T	[g]
A	S13□1FSM/FSC1-U10/32-01	1/8			7.2			17.2	19.8	175	33.8								
A	S13□1FSM/FSC1-U10/32-03	5/32	10/32UNF	8 (9)	8.2	9.4	9	17.2	19.0	17.5	33.0	39	36.5	35	33.5	13.3	13.6	9.6	· /
A	S13D1FSM/FSC1-U10/32-07	1/4	1	(3)	11.2			18.6	20.9	20.4	36.6	1							8

*1 The value in () indicates that the dimension for the width across flats is 9 mm.

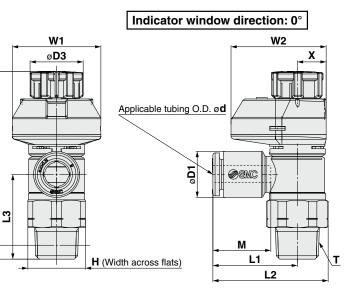
*2 Reference dimensions



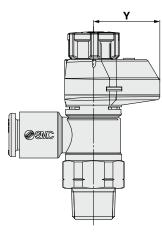
Dimensions/ Elbow Type

Seal method: Sealant For R, NPT thread

⊲ 4







[mm]

Metric Size

Model	4	Ŧ	ш	D1	D3	14	L2	L3	L4	*1	Α	*2	м	14/4	W2	х	v	Weight
Model	d	I	н	וט	D3	L1	LZ	LJ	Unlocked	Locked	Unlocked	Locked		W1	VV Z	^	T	[g]
AS22□1FSM/FSC□-01-23(S)	3.2			7.2														13
AS22□1FSM/FSC□-01-04(S)	4			8.2		19.1	26.2						13.3					13
AS22 IFSM/FSC -01-06(S)	6	1/8	13	10.4	12			19.1	43.9	42.4	40.8	39.3		20	21.5	6.5	15	14
AS22 IFSM/FSC -01-08(S)	8			13.2		22.4	29.5						14.2					15
AS2201FSM/FSC0-01-10(S)	10			15.9		25.3	32.4						15.6					16
AS22□1FSM/FSC□-02-23(S)	3.2			7.2		20.9	30.2											
AS22 IFSM/FSC -02-04(S)	4			8.2		20.9	30.2						13.3					23
AS22 IFSM/FSC -02-06(S)	6	1/4	17	10.4	13	23.4	32.7	22.6	49.7	48.3	44.2	42.8		21.5	24	7.8	16.2	
AS2201FSM/FSC0-02-08(S)	8			13.2		23.9	33.2]					14.2					24
AS22□1FSM/FSC□-02-10(S)	10			15.9		26.9	36.2						15.6					25

*1 Reference dimensions

*2 Reference dimensions of threads after installation

Inch Size

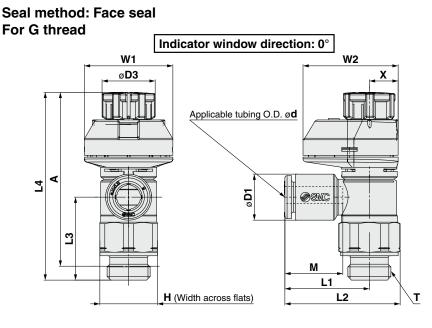
Inch Size																		[mm]
Model	d	т	н	D1	D3	L1	L2	L3	L4	*1	Α	*2	м	W1	W2	x	v	Weight
	u	•			03		LZ	L3	Unlocked	Locked	Unlocked	Locked	IVI	~ ~ 1	VV Z	^		[g]
AS22□1FSM/FSC□-N01-01(S)	1/8"			7.2		19.1	26.2											13
AS22□1FSM/FSC□-N01-03(S)	5/32"	1/8	12.7	8.2	12	13.1	20.2	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	15
AS22□1FSM/FSC□-N01-07(S)	1/4"	1/0	12.7	11.2	12	20.8	27.9	13.1	40.9	42.4	40.0	39.5		20	21.5	0.5		13
AS22D1FSM/FSCD-N01-09(S)	5/16"			13.2		22.4	29.5						14.2					14
AS22 IFSM/FSC -N02-01(S)	1/8"			7.2		20.9	30.3											24
AS22 IFSM/FSC -N02-03(S)	5/32"			8.2		20.9	30.5						13.3					24
AS22□1FSM/FSC□-N02-07(S)	1/4"	1/4	17.5	11.2	13	23.4	32.8	22.6	49.7	48.3	44.2	42.8		21.5	24	7.8	16.2	24
AS22 IFSM/FSC -N02-09(S)	5/16"			13.2		23.9	33.3						14.2					25
AS22 IFSM/FSC -N02-11(S)	3/8"			15.5		26.4	35.8						15.6					26

*1 Reference dimensions

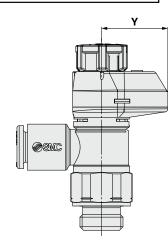
Speed Controller with Indicator Elbow Type/Universal Type AS-FSM/FSC Series TIT

17

Dimensions/ Elbow Type



Indicator window direction: 180°



Metric Size

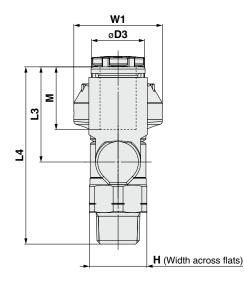
Metric Size																		[mm]
Model	d	т	н	D1	D3	L1	L2	L3	L4	*1	A	*2	м	W1	W2	х	v	Weight
Widdei	u				03	L 1		LJ	Unlocked	Locked	Unlocked	Locked	IVI	~ ~ 1	VV Z	^	I	[g]
AS22 IFSM/FSC -G01-23	3.2			7.2														
AS22 IFSM/FSC -G01-04	4			8.2		19.1	26.2						13.3					14
AS22 1FSM/FSC -G01-06	6	1/8	13	10.4	12			18.8	43.8	42.4	38.3	36.9		20	21.5	6.5	15	
AS22 IFSM/FSC -G01-08	8			13.2		22.4	29.5						14.2					15
AS22 IFSM/FSC -G01-10	10			15.9		25.3	32.4]					15.6					16
AS22 IFSM/FSC -G02-23	3.2			7.2		00.0	00.0											
AS22 1FSM/FSC -G02-04	4			8.2		20.9	30.2						13.3					26
AS22 1FSM/FSC -G02-06	6	1/4	17	10.4	13	23.4	32.7	22.6	49.7	48.3	43.2	41.8		21.5	24	7.8	16.2	
AS22 1FSM/FSC -G02-08	8			13.2		23.9	33.2]					14.2					27
AS22D1FSM/FSCD-G02-10	10			15.9		26.9	36.2	1					15.6					28

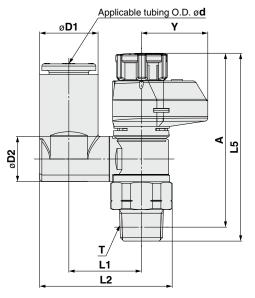
*1 Reference dimensions



Dimensions/ Universal Type

Seal method: Sealant For R, NPT thread





Metric Size

Metric Size																		[mm]
Model	4	Ŧ		D1	D2	D3	14	L2	L3	1.4	L5	*1	A	*2	NA	M/4	v	Weight
Widdel	d	•	н	וט		03	L1		LJ	L4	Unlocked	Locked	Unlocked	Locked	м	W1	T	[g]
AS23□1FSM/FSC1-01-23(S)	3.2			7.2			13.3	24	17.5	36								14
AS23□1FSM/FSC1-01-04(S)	4	1/8	13	8.2	9.6	12	13.9	25.1	17.5	30	43.9	42.4	10.0	39.3	13.3	20	15	14
AS23□1FSM/FSC1-01-06(S)	6	1/0	13	10.4		12	13.9	26.2	20.4	38.8	43.9	42.4	40.8	39.3		20	15	15
AS23□1FSM/FSC1-01-08(S)	8			13.2	10.2		16.4	30.1	21.5	40					14.2]		16
AS23□1FSM/FSC1-02-04(S)	4			8.2			16.5	29.9	17.5	40.1					13.3			24
AS23□1FSM/FSC1-02-06(S)	6	1/4	17	11.2	12.9	13	19	33.8	21.4	43.9	49.7	48.3	44.2	42.8	14.2	21.5	16.2	26
AS23[]1FSM/FSC1-02-08(S)	8	1/4		13.2	12.9	13	19	34.9	23.5	46	49.7	40.3	44.2	42.8	15.6	21.5	10.2	27
AS23 1FSM/FSC1-02-10(S)	10			15.9			20.9	38.1	24.7	47.3					17			28

*1 Reference dimensions

*2 Reference dimensions of threads after installation

Inch Size

Inch Size																		[mm]
Model	d	т	н	D1	D2	D3	L1	L2	L3	L4	L5	*1	A	*2	м	W1	v	Weight
Model	ŭ	•			02	00			23	L .T	Unlocked	Locked	Unlocked	Locked	141	~ ~ ~	•	[g]
AS23 TFSM/FSC1-N01-01(S)	1/8			7.2	9.6		13.3	24	17.5	36								14
AS23D1FSM/FSC1-N01-03(S)	5/32	1/8	107	8.2	9.0	12	13.9	25.1	17.5	30	43.9	40.4	40.0	39.3	13.3	20	4.5	14
AS23 TFSM/FSC1-N01-07(S)	1/4	1/8	12.7	11.2	10.0	12	16.4	29.1	20.2	38.7	43.9	42.4	40.8	39.3		20	15	15
AS23 TFSM/FSC1-N01-09(S)	5/16			13.2	10.2		10.4	30.1	21.5	40					14.2			16
AS23D1FSM/FSC1-N02-03(S)	5/32			8.2			16.5	29.9	17.5	40.1					13.3			24
AS23 TFSM/FSC1-N02-07(S)	1/4	1/4	17.5	11.2	12.9	13	19	33.8	21.4	43.9	49.7	48.3	44.2	42.8	13.5	21.5	16.2	26
AS23 TFSM/FSC1-N02-09(S)	5/16	1/4	17.5	13.2	12.9	13	19	34.9	23.5	46	49.7	40.3	44.2	42.8	14.2	21.5	10.2	27
AS23 IFSM/FSC1-N02-11(S)	3/8			15.9			20.9	38.1	24.7	47.3					15.6			28

*1 Reference dimensions

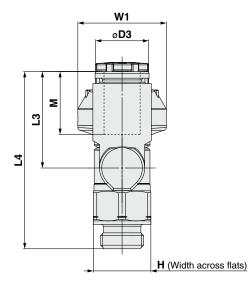


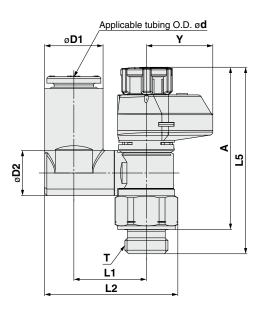


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Dimensions/ Universal Type

Seal method: Face seal For G thread





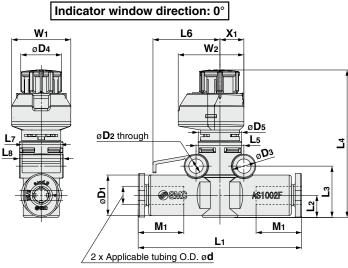
Metric Size

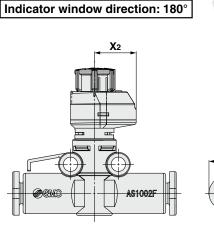
Metric Size																		[mm]
Model	d	т	н	D1	D2	D3	L1	L2	L3	L4	Lt	5 *1	A	*2	м	W1	v	Weight
Widder	u		п	וט	DZ	03	L I		LJ	L4	Unlocked	Locked	Unlocked	Locked	IVI	VV I	T	[g]
AS23D1FSM/FSC1-G01-23	3.2			7.2			13.2	24	17.5	35.7								14
AS23D1FSM/FSC1-G01-04	4	1/8	13	8.2	9.6	12	13.9	25.1	17.5	35.7	43.8	42.4	38.3	36.9	13.3	20	15	15
AS23D1FSM/FSC1-G01-06	6	1/0	13	10.4		12	13.9	26.2	20.4	38.5	43.0	42.4	30.3	30.9		20	15	15
AS23 IFSM/FSC1-G01-08	8			13.2	10.2		16.4	30.1	21.5	39.7					14.2			16
AS23 IFSM/FSC1-G02-04	4			8.2			16.5	29.9	17.5	40.1					13.3			26
AS23 IFSM/FSC1-G02-06	6	1/4	17	10.4	12.9	13	19	33.8	21.4	43.9	49.7	48.3	43.2	41.8	13.3	21.5	16.2	28
AS23 IFSM/FSC1-G02-08	8	1/4		13.2	12.9	13	19	34.9	23.5	46	49.7	40.3	43.2	41.0	14.2	21.5	10.2	29
AS23 IFSM/FSC1-G02-10	10			15.9			20.9	38.1	24.7	47.3]				15.6			32

*1 Reference dimensions

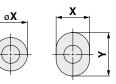


Dimensions/ In-line Type





Release button dimensions



[mm]

Applicable tubing O.D.: ø3.2, ø4, ø6, ø1/8", ø5/32"

Front view

Right side view

Metric Size

Model	Applicable tubing O.D.	D1		ease ton	D2	D3	D4	D5	L1	L2	L3	L4	* 1	L5	L6	L7	L8	M 1	W 1	W2	X 1	X 2	Weight [g]
	ød		ø X (X)	Y								Max.	Min.										191
AS1002FSM/FSC□-23	3.2	8.4	6.7	9.5					36.6	5.1	11.0	36.4	22.0				10.1						5.2
AS1002FSM/FSC□-04	4	9.3	7.7	10	3.3	5.5	9.4	10	37.6	5.1	11.0	30.4	33.9	11	15.4	8.8	10.1	13.5	13.6	15.1	5.5	9.6	5.5
AS1002FSM/FSC□-06	6	11.6	9.7	12					40.1	6.1	12.8	37.4	34.9				12.3						6.6
AS2002FSM/FSC□-04	4	9.3	7.7	10	3.3	5.5	12	12	41.3	6.3	10.4	44.5	40	12.6	17	10.5	10.0	13.5	20	21.5	6.5	15	9.5
AS2002FSM/FSC□-06	6	11.6	9.7	12	3.3	5.5 5.5	12	12	43.1	0.3	13.4	44.5	43	12.0	17	10.5	12.3	13.5	20	21.5	0.5	15	10.4
AS2052FSM/FSC□-06	6	12.8	11.5	—	4.3	7.8	13	16	54.2	7.6	17.2	49.0	47.6	17	22.5	12	16.1	17	21.5	04	7.8	16.0	16
AS2052FSM/FSC□-08	8	15.2	13.5	—	4.3	1.8	13	10	57.2	8.5	18.1	49.9	48.5	17	22.5	12	10.1	19	21.5	24	1.8	16.2	18.4

*1 Reference dimensions

Inch Size

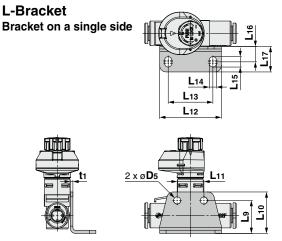
Inch Size																							[mm]
Model	Applicable tubing O.D.		-	ease ton	D2	Dз	D4	D5	L1	L2	Lз	L	1 *1	L5	L6	L7	L8	M 1	W 1	W2	X 1	X 2	Weight [g]
	ød		ø X (X)	Y								Max.	Min.										[9]
AS1002FSM/FSC -01	1/8"	8.4	6.7	9.5					36.6	5.1	11.8	26.4	33.9				10.1						5.2
AS1002FSM/FSC -03	5/32"	9.3	7.7	10	3.3	5.5	9.4	10	37.6	5.1	11.0	30.4	33.9	11	15.4	8.8	10.1	13.5	13.6	15.1	5.5	9.6	5.5
AS1002FSM/FSC -07	1/4"	12	10.9	-]				40.1	6.2	12.9	37.5	35]			12.8						6.7
AS2002FSM/FSC -03	5/32"	9.3	7.7	10	3.3	5.5	12	12	41.3	6.3	13.4	44.5	43	12.6	17	10.5	12.3	13.5	20	21.5	6.5	15	9.5
AS2002FSM/FSC -07	1/4"	12	10.9	-	0.0	5 5.5	12	12	43.2	6.5	13.6	44.7	43.2	12.0	11	10.5	12.8	13.5	20	21.5	0.5	15	10.6
AS2052FSM/FSC -07	1/4"	13.2	12	—	4.3	7.8	13	16	53.4	7.6	17.2	49	47.6	17	22.5	10	16.1	17	21.5	24	7.8	16.2	16.4
AS2052FSM/FSC -09	5/16"	15.2	13.5	_	4.3	1.0	13	10	57.2	8.5	18.1	49.9	48.5	11	22.5	12	10.1	19	21.5	24	1.0	10.2	18.4

*1 Reference dimensions





L-Bracket



DIN Rail Mounting Bracket Bracket on a single side AS1002FSM/FSC AS2002FSM/FSC L24 2 x Ø**D**e **L**18 L24 AS2052FSM/FSC L22 <u>2 x ø</u>D6 1S3A

Part number	Applicable model	D5	L9	L10	L11	L12	L13	L14	L15	L16	L17	t1
AS-10L	AS1002FSM/FSC	24	14.8	18.3	11	27.5	19.5	24	10	70	10	1
AS-20L	AS2002FSM/FSC	3.4	15.6	19.6	12.6	29	21	3.4	4.9	1.5	12	1 0
AS-25L	AS2052FSM/FSC	4.5	19.6	24.6	17	38	28	4.5	6.5	9.5	15.5	1.2

				-							
Part number	Applicable model	D6	L18	L19	L20	L21	L22	L23	L24	L25	t2
AS-10D	AS1002FSM/FSC	3.4		3.5	18.2	23.2	11	2 5	18		
AS-20D	AS2002FSM/FSC	3.4	45	3.5	18.6	23.6	12.6	0.5	19.6	11.3	1.6
AS-25D	AS2052FSM/FSC	4.5		4.4	22	27	17	4.4	25.8		

Part number | Applicable model |

AS-10A1 AS1002FSM/FSC

AS-20A1 AS2002FSM/FSC

AS-25A1 AS2052FSM/FSC 11.4

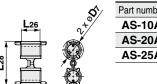
Adapter for Direct Mounting

Part number: AS-DDA1

L18

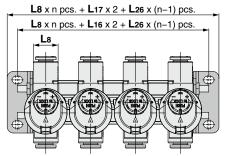
Adapter for Manifold Mounting

Part number: AS-



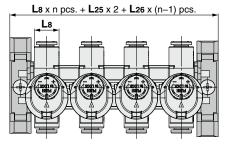
Part number Applicable model **D**7 L26 L28 AS-10A AS1002FSM/FSC 9.2 4 18.7 AS-20A AS2002FSM/FSC 9.4 8.8 20.4 AS-25A AS2052FSM/FSC 11.4 6.3 27

L-Bracket Brackets on both sides



- * Refer to page 33 for L8.
- The figure above shows the manifold with speed controllers connected using two L-brackets, adapters and a threaded stud kit for manifold. Refer to page 23 for threaded stud kits for manifold.
- Cannot connect the speed controller when the indicator window direction is 90° or 270°.

DIN Rail Mounting Bracket Brackets on both sides



- Refer to page 33 for L8.
- The figure above shows the manifold with speed controllers connected using two DIN rail mounting brackets, adapters and a threaded stud kit for manifold.

Refer to page 23 for threaded stud kits for manifold. Cannot connect the speed controller when the

indicator window direction is 90° or 270°.

∕⁄∂SMC

Adapter **Direct mounting**

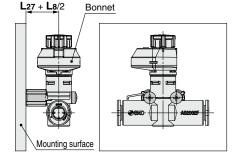
* For use when the mounting surface interferes with the bonnet.

D7 L27 L28

9.2 4.5 18.7

9.4 9.3 20.4

> 7.1 27



* Refer to page 33 for L8.

Elbow/Universal

In-line

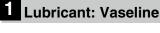
2 Ч

34

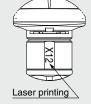




Please contact SMC for detailed dimensions, specifications and lead times.



Example) AS2201FSM/FSC-01-04S-X12

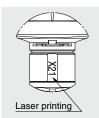


Standard model number
 (Elbow type/Universal type ⇔ page 20)
 In-line type ⇔ page 22

2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)



-X12



Example) AS2201FSM/FSC-01-04S-X21

•Standard model number

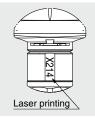
 $\left(\begin{array}{c} \mathsf{Elbow type/Universal type } \vartriangleright \mathsf{page 20} \\ \mathsf{In-line type } \sqcap \mathsf{page 22} \end{array} \right)$

Not particle-free

- * Direction is not specified as there is no check valve. Products are available by the product number for meter-out type. Product number for meter-out type. Product number for meter-out type.
- meter-in type is not available. (For the elbow/universal type) * Only the needle and O-ring are fluorine-coated.

3 Restrictor (Without check valve)



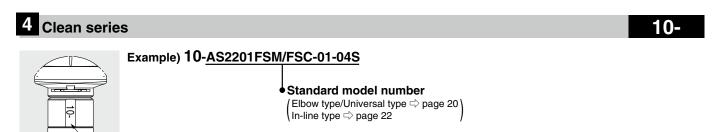


Laser printing

Example) AS2201FSM/FSC-01-04S-X214

● Standard model number (Elbow type/Universal type ⇔ page 20) In-line type ⇔ page 22

* Direction is not specified as there is no check valve. Products are available by the product number for meter-out type. Product number for meter-in type is not available. (For the elbow/universal type)



Fluorine grease is used.

The cleanliness class (ISO class) is 5.

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.