

Clamp Cylinder with Lock

Series CLK2

Maintains a clamped or unclamped state when air supply pressure drops or residual pressure is released.

Total length reduced by 2 mm

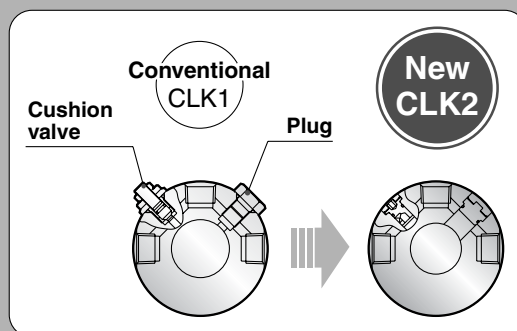
Body is shortened while maintaining the mounting interchangeability with the existing series (CLK1).

With a cover configuration eliminating protruding valves

Improved workability

- ▶ Magnetic field resistant auto switches are mountable.
- ▶ With air cushion (head end)
- ▶ $\varnothing 32$ to $\varnothing 63$ introduced to series
- ▶ 2 series, 4 sizes and 3 clevis widths have been standardized.

Widely applicable to different types of equipment



Series		Bore size (mm)	Auto switch mounting	Stroke (mm)	Clevis width (mm)
Built-in standard magnet type (Applicable to magnetic field resistant auto switches D-P3DW□, D-P4DW□)	Series CLK2G□	32	Band (D-P4DW□)	50	12
		40	Rod, Band (D-P4DW□)	75	16.5
		50, 63		100	16.5, 19.5
Built-in strong magnet type (Applicable to magnetic field resistant auto switches D-P7□□)	Series CLK2P□	40	Rod	125	16.5
		50, 63		150	16.5, 19.5



MK

CKQ
CLKQ

CK□1

CLK2

D-□

-X□

Individual
-X□

Clamp Cylinder with Lock *Series CLK2*

- Can be locked at any position within the entire stroke.

Locking is possible at any desired position.
Able to easily accommodate changes in work piece thickness.

Retraction locking



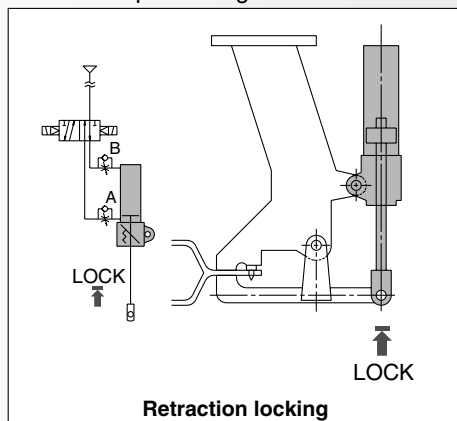
LOCK
↑

- A selection of retraction locking and extension locking is possible.

<Example>

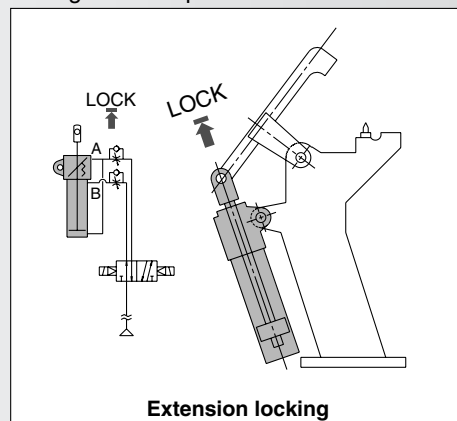
Holding a clamped state

Prevents work piece slippage and dropping due to work piece weight.



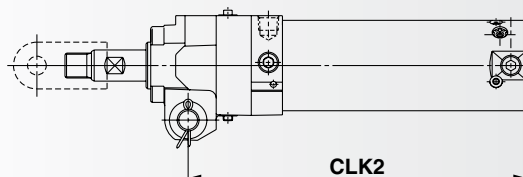
Holding an unclamped state

Prevents dislocation of home position due to weight of clamp arm.

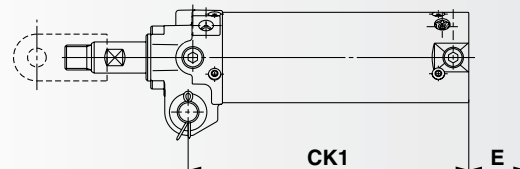


- Compact lock mechanism minimizes extension of length dimension.

Series CLK2 clamp cylinder with lock



Series CK1 clamp cylinder (without lock)

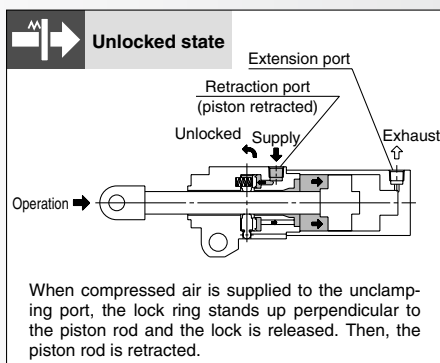
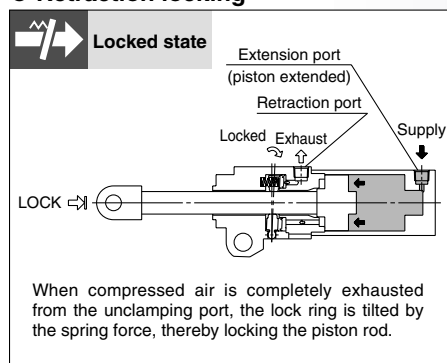


Extended Dimension (mm)

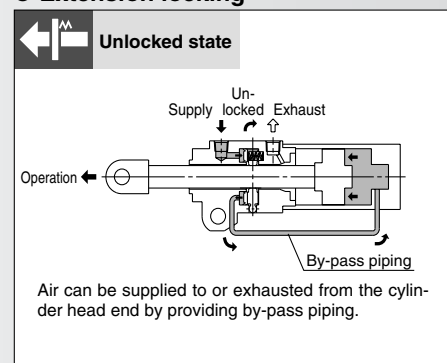
Bore size	E
ø40	34
ø50	38.5
ø63	42

Operating Principle

● Retraction locking



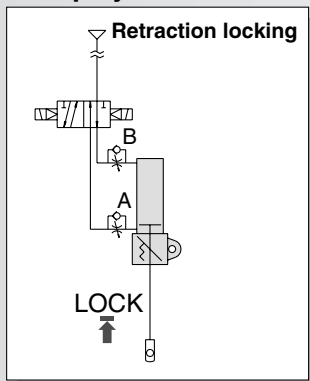
● Extension locking



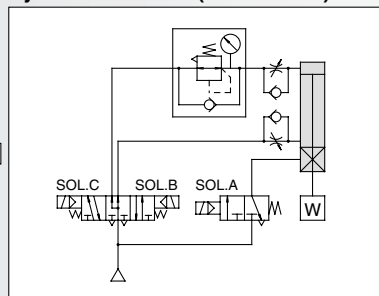
Piping is not required for unlocking.

Since a dedicated solenoid valve is not required for unlocking, reduction of initial costs and replacement of existing equipment can be easily accomplished.

Clamp cylinder with lock



Cylinder with lock (Series CN□)



Able to maintain an unlocked state

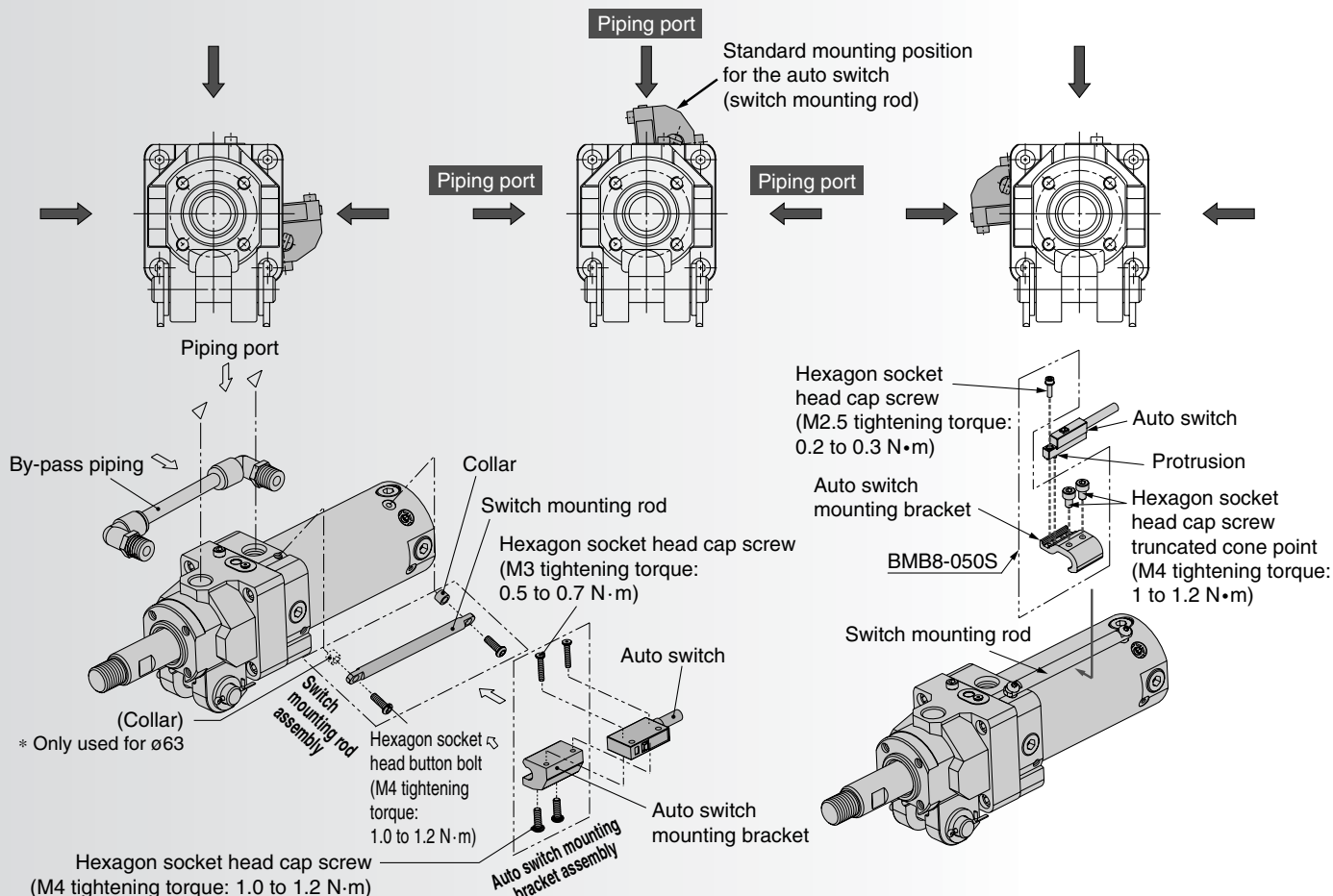
Assembly and maintenance simplified

The auto switch mounting and the piping position are available in three-way directions.

The auto switch mounting position can be altered.

Also, piping is possible in three-way directions regardless of the auto switch mounting position.

Note) For port/bypass mounting positions, refer to pages 1345 and 1351.



Extension locking

LOCK



MK

CKQ
CLKQ

CK□1

CLK2

D-□

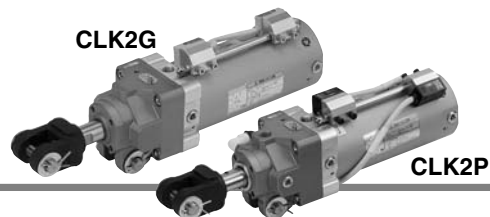
-X□

Individual
-X□

Clamp Cylinder with Lock with Magnetic Field Resistant Auto Switch **Rod Mounting**

Series *CLK2G/CLK2P*

ø40, ø50, ø63



How to Order

Built-in standard magnet type with magnetic field resistant auto switch

CLK2G **A** **50** **-** **100** **Y** **-** **B** **-** **P3DWSC**

Built-in strong magnet type with magnetic field resistant auto switch

CLK2P **A** **50** **-** **100** **Y** **-** **B** **-** **P79WSE**

Clevis width

A	16.5 mm	ø40, ø50, ø63
B	19.5 mm	ø50, ø63

Bore size

40	40 mm
50	50 mm
63	63 mm

Port type

Nil	Rc
TN	NPT

Cylinder stroke

50, 75, 100, 125, 150

End bracket

Nil	None
I	Single knuckle joint (M6 without tap)
IA	Single knuckle joint (M6 with tap)
Y	Double knuckle joint (M6 without tap)
YA	Double knuckle joint (M6 with tap)

Note) Pin (for knuckle), cotter pin and flat washer are provided as a standard for Y and YA.

Option

Nil	None
B	Limit switch mounting base
D	Dog fitting ^{Note 1)}
L	Foot
K ^{Note 2)}	Pedestal (for 75, 100, 150 strokes only)

Note 1) When the dog bracket is selected, choose the rod end bracket I or YA (M6 with tap).
Note 2) Clevis width 19.5 mm is not available with mounting base K.

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs. (n = 3, 4, 5...n)

Auto switch

Nil	Without auto switch, Without switch mounting rod
P	Without auto switch, With switch mounting rod
Auto switch model	With auto switch, With switch mounting rod

Note) Select applicable auto switch models from the table below.

Switch mounting rod position

Nil	Top
L	Left
R	Right

Note 1) Viewed from the rod end.
Note 2) When the auto switch D-P79WSE is mounted, by-pass piping and a switch mounting rod cannot be placed at the same position.

Port/Bypass piping position

* Refer to page 1345.

Locking direction

B	Retraction locking
F	Extension locking

Built-in Standard (Strong) Magnet Cylinder Part No.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rod
Symbol for the auto switch type is "Nil" as shown below.
CLK2G: (Example) CLK2GA50-50Y
CLK2P: (Example) CLK2PA50-50Y

2) Built-in standard (strong) magnet type without auto switch, with switch mounting rod
Symbol for the auto switch type is "P" as shown below.
CLK2G: (Example) CLK2GA50-50Y-P
CLK2P: (Example) CLK2PA50-50Y-P

Applicable Magnetic Field Resistant Auto Switches (Refer to pages 1719 to 1827 for detailed auto switch specifications.)

Applicable cylinder series	Type	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
Series CLK2G	Solid state auto switch	D-P3DWSC	AC magnetic field (Single-phase AC welding magnetic field)	Pre-wired connector	2-color display	2-wire (3-4)	24 VDC	0.3 m	Relay, PLC Note 1)
		D-P4DWSC				2-wire (1-4)			
		D-P3DWSE							
		D-P4DWSE		Grommet		2-wire		0.5 m	
		D-P3DW						3 m	
		D-P3DWL						5 m	
		D-P4DWL							
		D-P3DWZ							
D-P4DWZ									
Series CLK2P	Reed auto switch	D-P79WSE	DC / AC magnetic field	Pre-wired connector	2-color display	2-wire (1-4)	24 VDC	0.3 m	
		Grommet		1-color display	2-wire	24 VDC	3 m		
						100 VAC	5 m		

Note 1) PLC: Programmable Logic Controller

Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 1359.

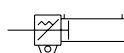
Note 3) Refer to page 1360 when ordering the auto switch mounting bracket assembly or switch mounting rod assembly.

Note 4) For D-P3DW□, auto switches and auto switch mounting brackets are shipped together (not assembled).

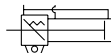
Clamp Cylinder with Lock With Magnetic Field Resistant Auto Switch **Series CLK2G/CLK2P**



Symbol



Retraction
locking type



Extension
locking type

Standard Stroke

Bore size (mm)	Standard stroke (mm)
40, 50, 63	50, 75, 100, 125, 150

Port/Bypass Piping Position

Symbol	Port position	Bypass piping position	Locking direction	
			B: Retraction locking	F: Extension locking
Nil	Port on top	Bypass piping on left		
2	Port on left	Bypass piping on right		
3	Port on right	Bypass piping on left		
4	Port on top	Bypass piping on right	—	
5	Port on left	Bypass piping on top	—	
6	Port on right	Bypass piping on top	—	

⇒ Port Bypass piping

For specifications with auto switches, refer to pages 1359 and 1360.

- Minimum Stroke for Auto Switch Mounting
- Auto Switch Proper Mounting Position (for Stroke End Detection) and its Mounting Height
- Operating Range
- Auto Switch Mounting Bracket/Part No.

Clamp Cylinder with Lock Specifications

Bore size	40	50	63
Action	Double acting, Single rod		
Fluid	Air		
Proof pressure	1.5 MPa		
Maximum operating pressure	1.0 MPa		
Minimum operating pressure	0.2 MPa		
Locking action	Spring locking		
Locking pressure	0.05 MPa		
Locking direction	One direction (Retraction, Extension)		
Lock holding force N (Max. static load)	0.5 MPa or equivalent		
	629	982	1559
Lock application	Drop prevention, Position holding		
Ambient and fluid temperature	Without auto switch: -10°C to 70°C		
	With auto switch: -10°C to 60°C		
Lubrication	Non-lube		
Piston speed	50 to 500 mm/s		
Stroke length tolerance	+1.0/0		
Cushion	Retraction direction (Head end): With air cushion		
Mounting	Double clevis ^{Note 2)}		

Note 1) Be sure to comply with guidelines in page 1365 when selecting cylinders.

Note 2) Pin (for clevis), cotter pin, flat washer are equipped as standard.

Clevis width	16.5 mm	ø40, ø50, ø63
	19.5 mm	ø50, ø63

Mass (Basic mass is for a 0 mm stroke.)

Unit: kg

Bore size (mm)	40	50	63
Cylinder basic mass	B: 1.05 F: 1.11	B: 1.48 F: 1.54	B: 1.96 F: 2.02
Series CLK2G	B: 1.12 F: 1.18	B: 1.49 F: 1.55	B: 2.06 F: 2.08
Series CLK2P	0.08	0.11	0.13
Additional mass per 25 mm stroke			
Single knuckle joint	0.25	0.20	
Double knuckle joint (Pin, cotter pin, flat washer are included.)	0.36	0.34	
Limit switch mounting base		0.22	
Dog fitting		0.12	
Foot		0.24	
Pedestal		2.04	

Note) The above values do not include the mass of the auto switch and auto switch mounting bracket.

Calculation

Example) CLK2PB50-100Y-B

• Basic mass ... 1.49 (ø50)

• Additional mass ... 0.11/25 mm

• Cylinder stroke ... 100 mm

• Double knuckle joint ... 0.34 (Y)

1.49 + 0.11 × 100 / 25 + 0.34 = 2.27 kg

Theoretical Output

Unit: N

Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)			
				0.3	0.4	0.5	0.6
40	16	OUT	1260	378	504	630	756
		IN	1060	318	424	530	636
50	20	OUT	1960	588	784	980	1180
		IN	1650	495	660	825	990
63	20	OUT	3120	934	1250	1560	1870
		IN	2800	840	1120	1400	1680

Accessories (Options)

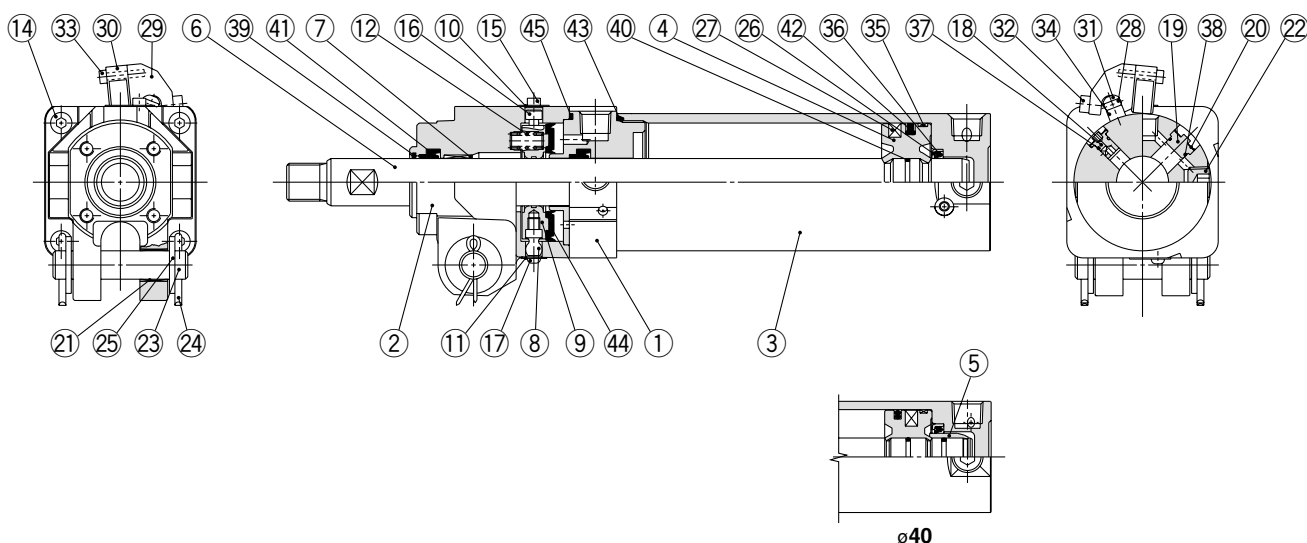
Symbol	Description		Parts no.	
			Series CLK2GA/CLK2PA	Series CLK2GB/CLK2PB
			40	50, 63
I	Single knuckle joint	M6 without tap	CLK-I04	CKB-I04
IA		M6 with tap	CLK-IA04	CKB-IA04
Y	Double knuckle joint (knuckle pin, cotter pin, flat washer are equipped as a standard.)	M6 without tap	CLK-Y04	CKA-Y04
YA		M6 with tap	CLK-YA04	CKA-YA04
B	Limit switch mounting base			CK-B04
D	Dog fitting			CK-D04
L	Foot			CK-L04
K	Pedestal	For 75 stroke	CKA-K075	—
		For 100 stroke	CKA-K100	—
		For 150 stroke	CKA-K150	—

Series CLK2G/CLK2P

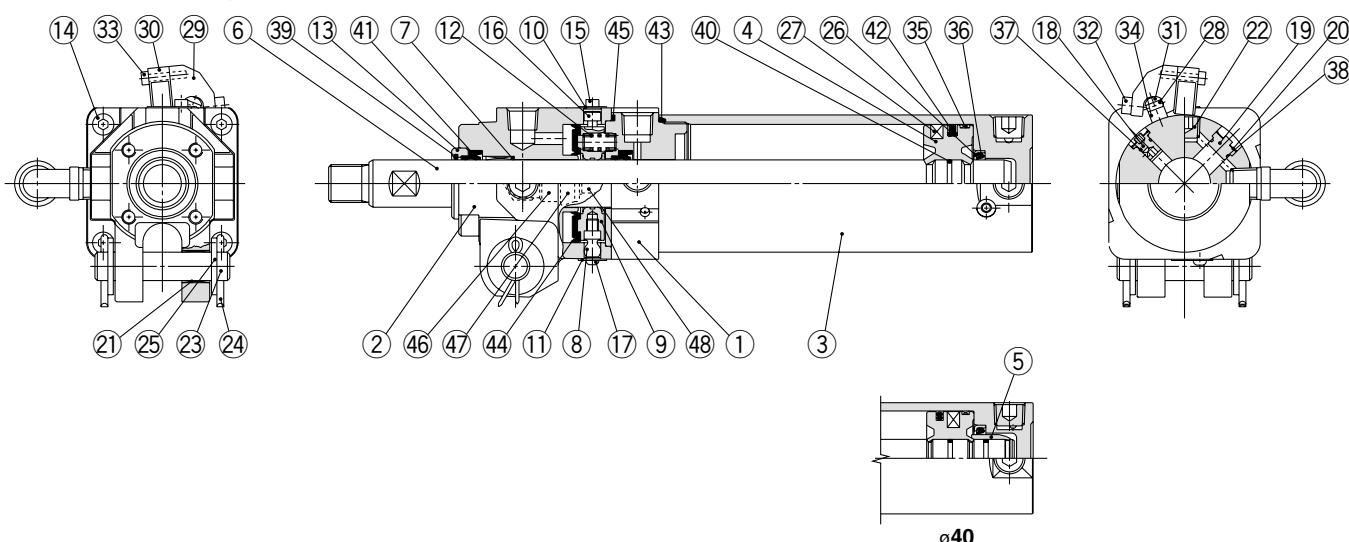
Construction: CLK2G□40/50/63

Built-in Standard Magnet Type / With Magnetic Field Resistant Auto Switch (D-P4DW□ type)

Retraction locking (B)



Extension locking (F)



Component Parts

No.	Description	Material	Qty	Note
1	Rod cover	Aluminum alloy	1	Hard anodized
2	Cover	Aluminum alloy	1	Hard anodized
3	Tube cover	Aluminum alloy	1	Hard anodized
4	Piston	Aluminum alloy	1	Chromated
5	Cushion ring	Aluminum alloy	1	Anodized, ø40 only
6	Piston rod	Carbon steel	1	Hard chrome plated
7	Bushing	Copper alloy	1	
8	Pivot	Carbon steel	1	Heat treated, Electroless nickel plated
9	Lock ring	Carbon steel	1	Zinc chromated
10	Dust cover	Stainless steel	1	
11	Dust cover	Stainless steel	1	
12	Brake spring	Steel wire	2	Zinc chromated
13	Retainer plate	Aluminum alloy	1	Anodized, Extension locking only
14	Hexagon socket head cap screw	Chrome molybdenum steel	4	Nickel plated
15	Hexagon socket head cap screw	Chrome molybdenum steel	1	Nickel plated
16	Hexagon socket head cap screw	Chrome molybdenum steel	1	Nickel plated
17	Round head Phillips screw	Chrome molybdenum steel	1	Nickel plated
18	Cushion valve	Aluminum alloy	1	
19	Plug	Aluminum alloy	1	
20	Retaining ring	Spring steel	2	
21	Clevis bushing	Oil-impregnated sintered alloy	2	
22	Hexagon socket head plug	Carbon steel	4(5)	Rc 1/4, 5 pcs. of extension locking
23	Pin	Carbon steel	1	
24	Cotter pin	Low carbon steel wire rod	2	Zinc chromated

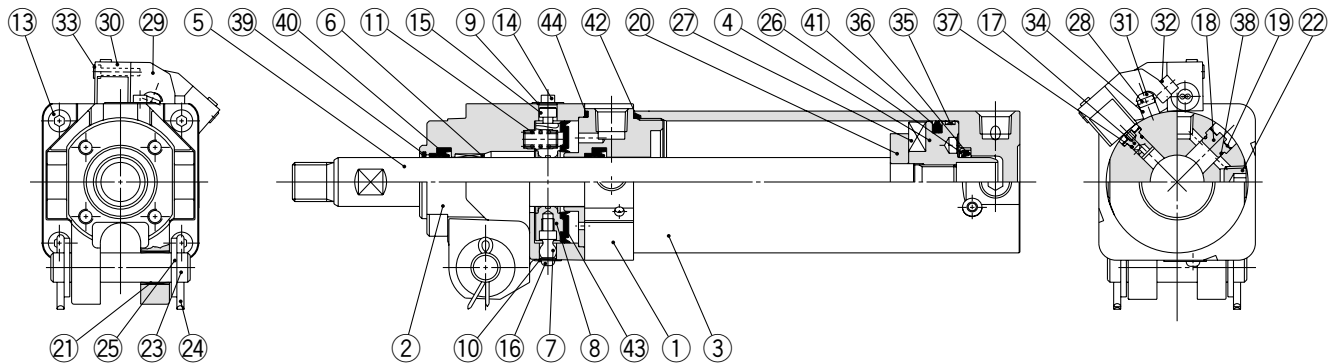
No.	Description	Material	Qty	Note
25	Flat washer	Rolled steel	2	Zinc chromated
26	Cushion seal retainer	Rolled steel	1	Zinc chromated
27	Magnet	—	1	
28	Switch mounting rod	Carbon steel	1	Zinc chromated
29	Auto switch mounting bracket	Aluminum alloy	—	
30	Magnetic field resistant auto switch	—	—	
31	Hexagon socket head button screw	Chrome molybdenum steel	2	Nickel plated, M4 x 0.7 x 12 L
32	Hexagon socket head cap screw	Chrome molybdenum steel	2 pcs. per auto switch	Nickel plated, M4 x 0.7 x 8 L
33	Hexagon socket head cap screw	Chrome molybdenum steel	2 pcs. per auto switch	Nickel plated, M3 x 0.5 x 14 L
34	Switch mounting spacer	Aluminum alloy	1(2)	2 pcs. for ø63
35	Wear ring	Resin	1	
36	Cushion seal	Urethane	1	
37	Cushion valve seal	NBR	1	
38	Plug gasket	NBR	1	
39	Coil scraper	Phosphor bronze	1	
40	Piston gasket	NBR	1	
41	Rod seal	NBR	2	
42	Piston seal	NBR	1(2)	2 pcs. for ø40
43	Tube gasket	NBR	1	
44	Lock ring seal	NBR	1	
45	O-ring	NBR	1	
46	FR one-touch fitting		2	Extension locking only
47	Spatter cover		2	Extension locking only
48	FR double layer tube		1	Extension locking only

Clamp Cylinder with Lock With Magnetic Field Resistant Auto Switch **Series CLK2G/CLK2P**

Construction: CLK2P□40/50/63

Built-in Strong Magnet Type / With Magnetic Field Resistant Auto Switch (D-P7□□ type)

Retraction locking (B)



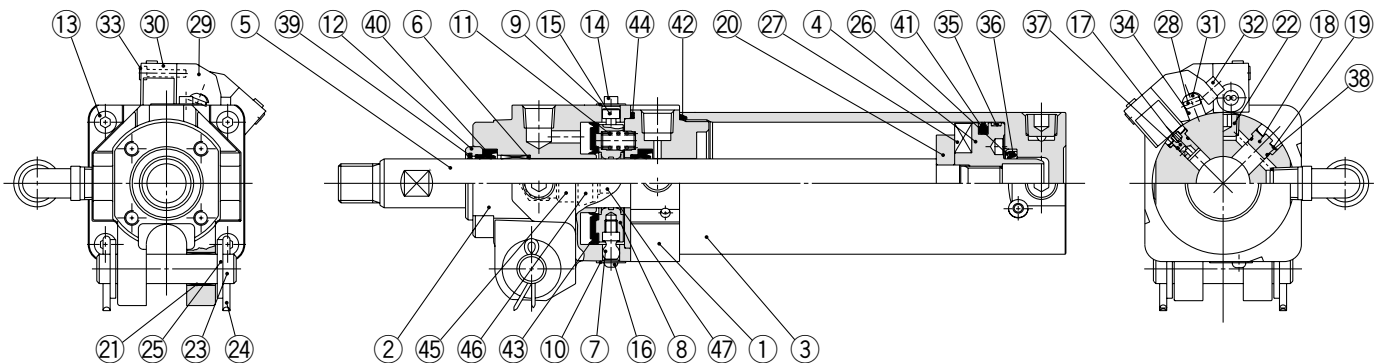
MK

**CKQ
CLKQ**

CK□1

CLK2

Extension locking (F)



Component Parts

No.	Description	Material	Qty	Note
1	Rod cover	Aluminum alloy	1	Hard anodized
2	Cover	Aluminum alloy	1	Hard anodized
3	Tube cover	Aluminum alloy	1	Hard anodized
4	Piston	Aluminum alloy	1	Chromated
5	Piston rod	Carbon steel	1	Hard chrome plated
6	Bushing	Copper alloy	1	
7	Pivot	Carbon steel	1	Heat treated, Electroless nickel plated
8	Lock ring	Carbon steel	1	Zinc chromated
9	Dust cover	Stainless steel	1	
10	Dust cover	Stainless steel	1	
11	Brake spring	Steel wire	2	Zinc chromated
12	Retainer plate	Aluminum alloy	1	Anodized, Extension locking only
13	Hexagon socket head cap screw	Chrome molybdenum steel	4	Nickel plated
14	Hexagon socket head cap screw	Chrome molybdenum steel	1	Nickel plated
15	Hexagon socket head cap screw	Chrome molybdenum steel	1	Nickel plated
16	Round head Phillips screw	Chrome molybdenum steel	1	Nickel plated
17	Cushion valve	Aluminum alloy	1	
18	Plug	Aluminum alloy	1	
19	Retaining ring	Spring steel	2	
20	Magnet holder	Aluminum alloy	1	Chromated
21	Clevis bushing	Oil-impregnated sintered alloy	2	
22	Hexagon socket head plug	Carbon steel	4(5)	Rc 1/4, 5 pcs. of extension locking
23	Pin	Carbon steel	1	
24	Cotter pin	Low carbon steel wire rod	2	Zinc chromated

No.	Description	Material	Qty	Note
25	Flat washer	Rolled steel	2	Zinc chromated
26	Cushion seal retainer	Rolled steel	1	Zinc chromated
27	Magnet	—	1	
28	Switch mounting rod	Carbon steel	1	Zinc chromated
29	Auto switch mounting bracket	Aluminum alloy	—	
30	Magnetic field resistant auto switch	—	—	
31	Hexagon socket head button screw	Chrome molybdenum steel	2	Nickel plated, M4 x 0.7 x 12 L
32	Hexagon socket head cap screw	Chrome molybdenum steel	2 pcs. per switch	Black zinc chromated, M4 x 0.7 x 8 L
33	Hexagon socket head cap screw	Chrome molybdenum steel	2 pcs. per switch	Black zinc chromated, M3 x 0.5 x 16 L
34	Switch mounting spacer	Aluminum alloy	1(2)	2 pcs. for ø63
35	Wear ring	Resin	1	
36	Cushion seal	Urethane	1	
37	Cushion valve seal	NBR	1	
38	Plug gasket	NBR	1	
39	Coil scraper	Phosphor bronze	1	
40	Rod seal	NBR	2	
41	Piston seal	NBR	1	
42	Tube gasket	NBR	1	
43	Lock ring seal	NBR	1	
44	O-ring	NBR	1	
45	FR one-touch fitting		2	Extension locking only
46	Spatter cover		2	Extension locking only
47	FR double layer tube		1	Extension locking only

D-□

-X□

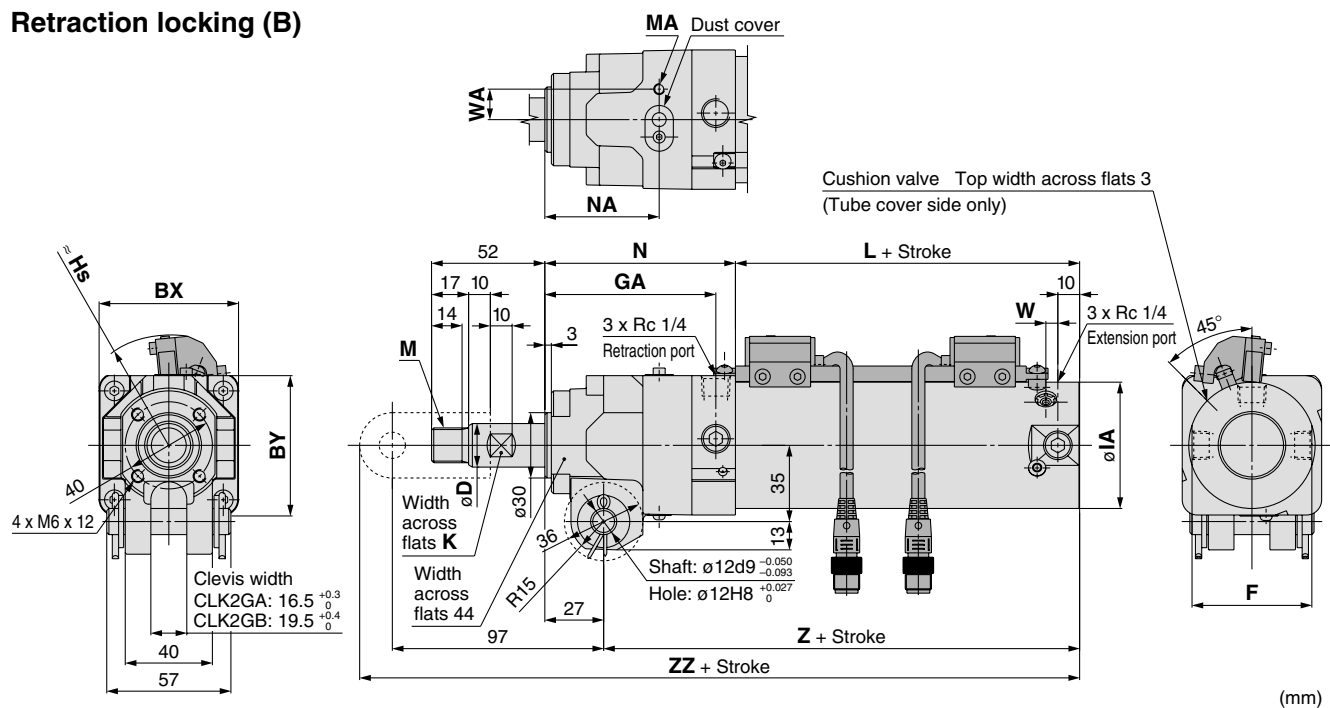
**Individual
-X□**

Series CLK2G/CLK2P

Dimensions: CLK2G□40/50/63

Built-in Standard Magnet Type / With Magnetic Field Resistant Solid State Auto Switch (D-P4DW□ type)

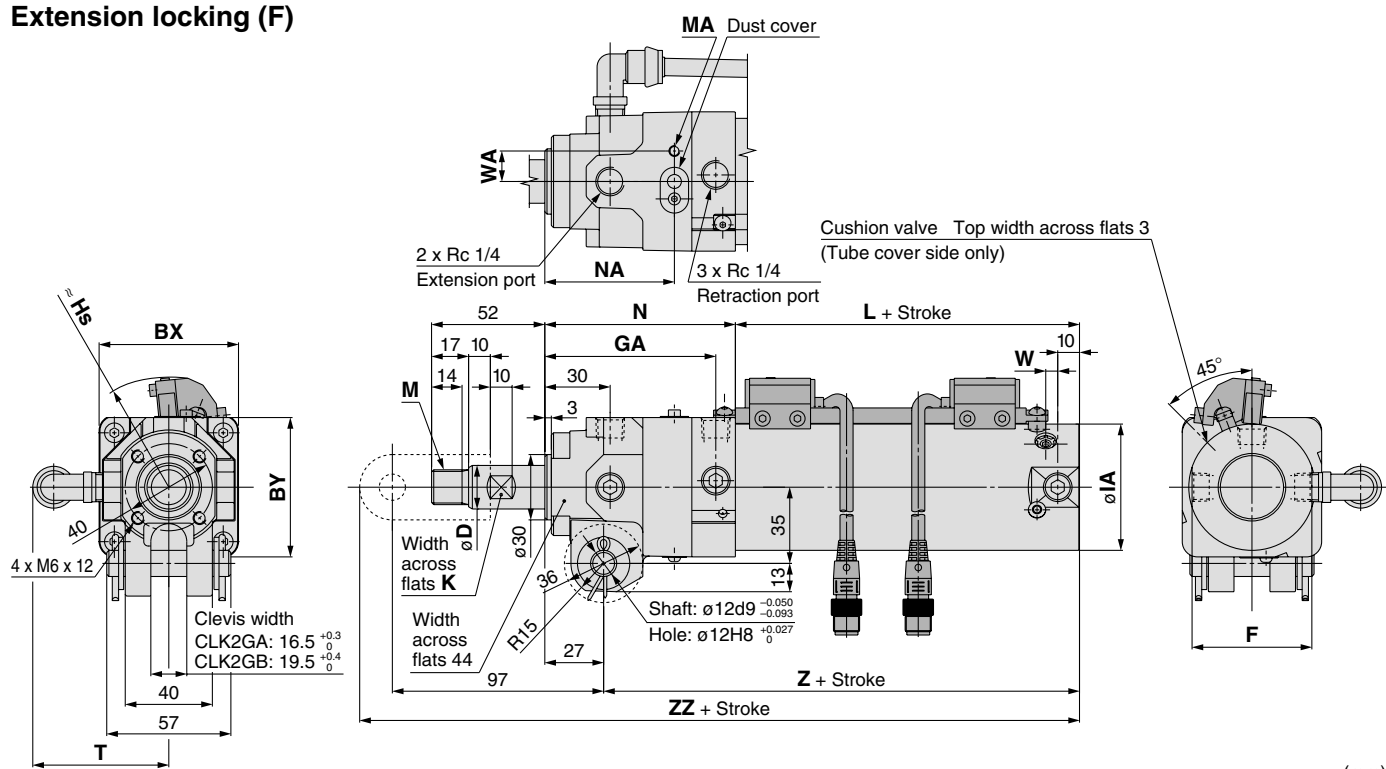
Retraction locking (B)



Symbol	BX	BY	D	F	GA	IA	K	L	M	MA	N	NA	W	WA	Z	ZZ	Hs
Bore size																	
40	56	54	16	44	77	47	14	55	M12 x 1.5	M4 x 7	86	51.5	5	12.5	114	226	45.5
50	64	64	20	55	78.5	58	17	58	M16 x 1.5	M4 x 7	87.5	52.5	5.5	14	118.5	230.5	51
63	74	74	20	69	82	72	17	58	M16 x 1.5	M5 x 7	91	53.5	5.5	19	122	234	58.5

Note) Refer to pages 1357 and 1358 for Accessories.

Extension locking (F)



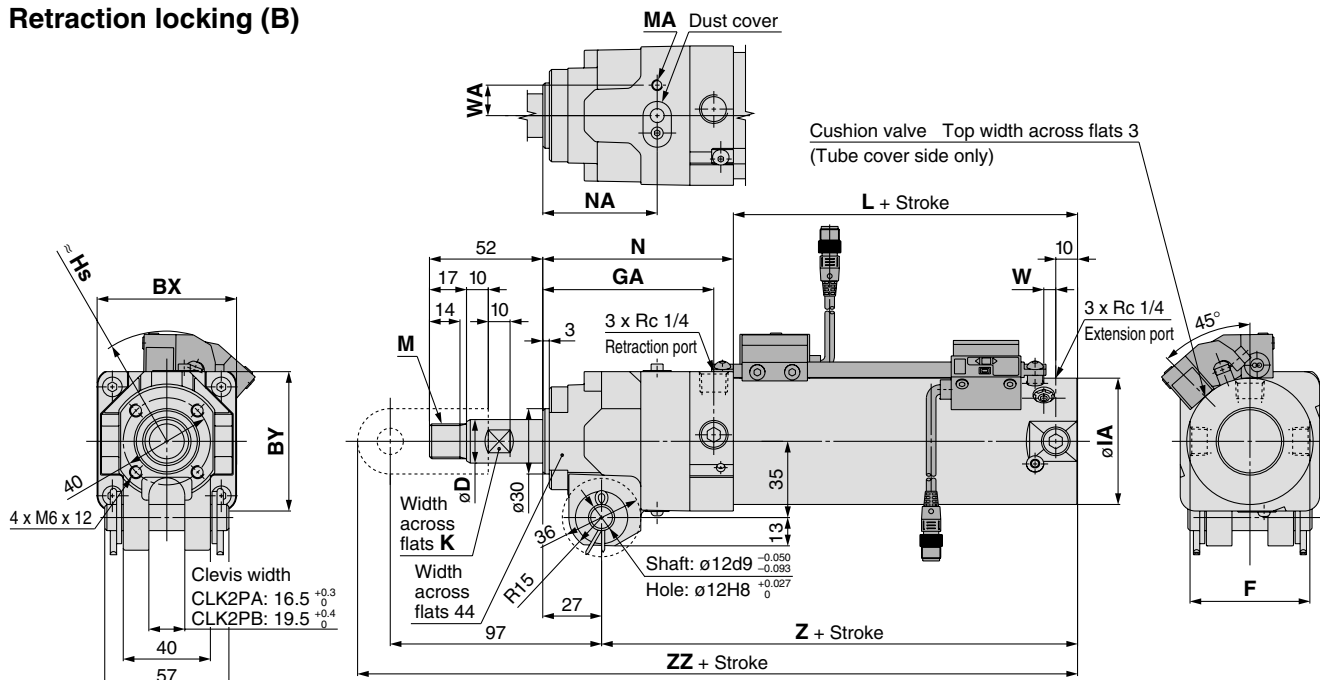
Symbol	BX	BY	D	F	GA	IA	K	L	M	MA	N	NA	T	W	WA	Z	ZZ	Hs
Bore size																		
40	56	54	16	44	77	47	14	55	M12 x 1.5	M4 x 7	86	59	57	5	12.5	114	226	45.5
50	64	64	20	55	78.5	58	17	58	M16 x 1.5	M4 x 7	87.5	59.5	60	5.5	14	118.5	230.5	51
63	74	74	20	69	82	72	17	58	M16 x 1.5	M5 x 7	91	61	67	5.5	19	122	234	58.5

Note) Refer to pages 1357 and 1358 for Accessories.

Series CLK2G/CLK2P

Built-in Strong Magnet Type / With Magnetic Field Resistant Reed Auto Switch (D-P7□□ type)

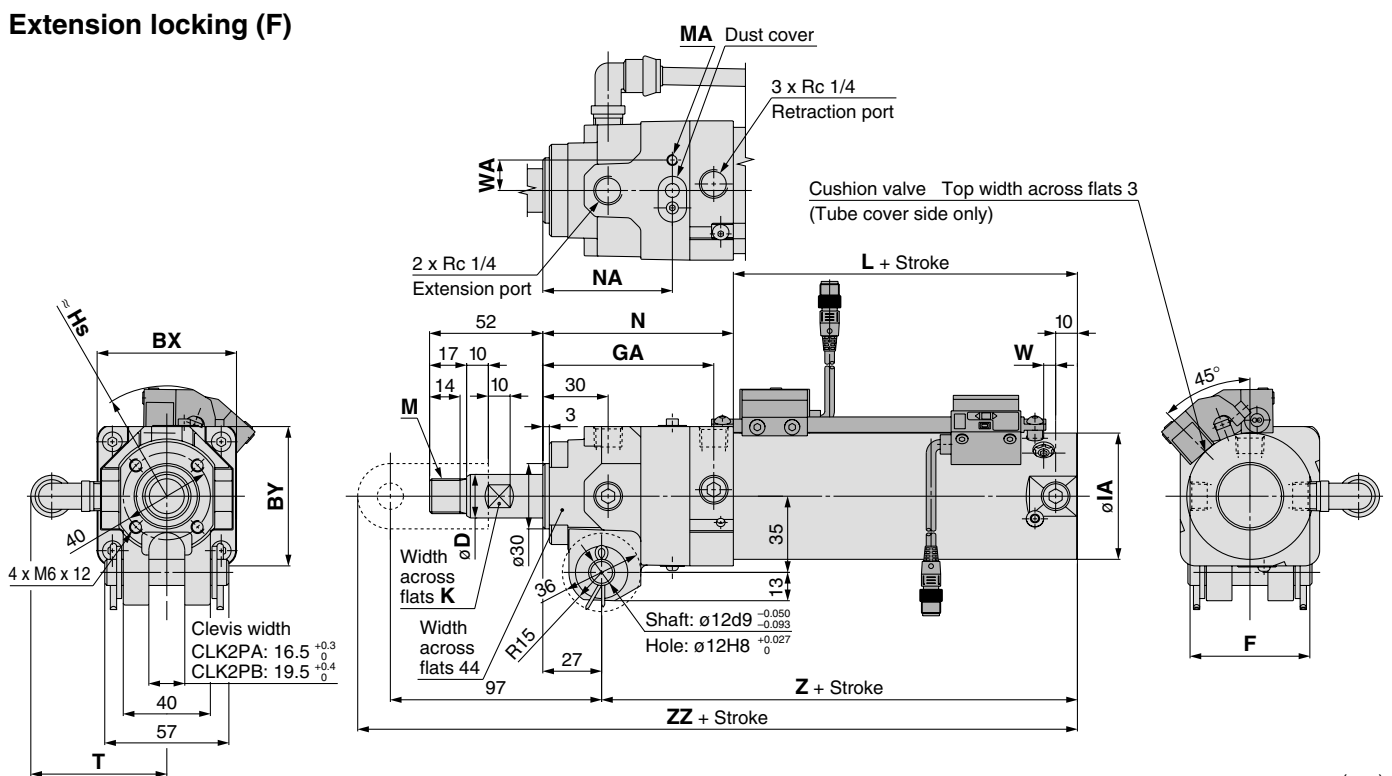
Retraction locking (B)



Symbol																	(mm)
Bore size	BX	BY	D	F	GA	IA	K	L	M	MA	N	NA	W	WA	Z	ZZ	Hs
40	56	54	16	44	77	47	14	65	M12 x 1.5	M4 x 7	86	51.5	5	12.5	124	236	46
50	64	64	20	55	78.5	58	17	58	M16 x 1.5	M4 x 7	87.5	52.5	5.5	14	118.5	230.5	51
63	74	74	20	69	82	72	17	58	M16 x 1.5	M5 x 7	91	53.5	5.5	19	122	234	57.5

Note) Refer to pages 1357 and 1358 for Accessories.

Extension locking (F)



(mm)																		
Symbol Bore size	BX	BY	D	F	GA	IA	K	L	M	MA	N	NA	T	W	WA	Z	ZZ	Hs
40	56	54	16	44	77	47	14	65	M12 x 1.5	M4 x 7	86	59	57	5	12.5	124	236	46
50	64	64	20	55	78.5	58	17	58	M16 x 1.5	M4 x 7	87.5	59.5	60	5.5	14	118.5	230.5	51
63	74	74	20	69	82	72	17	58	M16 x 1.5	M5 x 7	91	61	67	5.5	19	122	234	57.5

Note) Refer to pages 1357 and 1358 for Accessories.

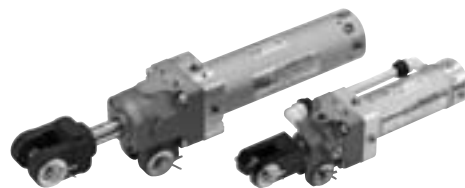
CLK2

Individual
-X□

Clamp Cylinder with Lock

Series CLK2

ø32, ø40, ø50, ø63



How to Order

Without magnet

CLK2

A 50 - 100 Y - B

For how to order auto switch/ auto switch mounting bracket, refer to below.

Built-in standard magnet type

CLK2 G A 50 - 100 Y - B

Port type

Nil	Rc
TN	NPT

Cylinder stroke

50, 75, 100, 125, 150

End bracket

Nil	None
I	Single knuckle joint (M6 without tap)
IA	Single knuckle joint (M6 with tap)
Y	Double knuckle joint (M6 without tap)
YA	Double knuckle joint (M6 with tap)

Note 1) IA and YA are not available for ø32.
 Note 2) Conventional products for ø40, 50, 63 are equivalent to IA and YA
 Note 3) Knuckle pin, cotter pin and flat washer are provided as a standard for Y and YA.

Port/Bypass piping position

* Refer to page 1351.

Locking direction

B	Retraction locking
F	Extension locking

Option

Nil	None
B	Limit switch mounting base
D	Dog fitting Note 2)
L	Foot
K Note 3)	Pedestal (for 75, 100, 150 strokes only)

Note 1) Option is not available for ø32.
 Note 2) When the dog fitting is selected, choose the rod end bracket IA or YA (M6 with tap).
 Note 3) Clevis width 19.5 mm is not available with mounting base K.

Bore size

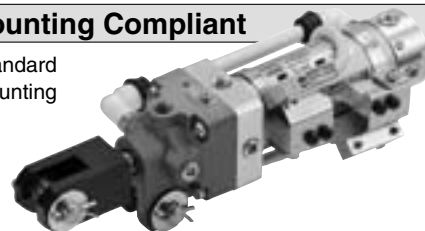
32	32 mm
40	40 mm
50	50 mm
63	63 mm

Clevis width

A	12 mm	ø32
	16.5 mm	ø40, ø50, ø63
B	19.5 mm	ø50, ø63

Magnetic Field Resistant Auto Switch D-P4DW□□ Type / Band Mounting Compliant

Band mounting of the magnetic field resistant auto switch (D-P4DW□□ type) to the built-in standard magnet clamp cylinder (the CLK2G32 to 63 series) is possible by ordering the auto switch mounting bracket and the auto switch individually.



How to Order

Please order the auto switch mounting bracket, auto switch and built-in standard magnet clamp cylinder individually.

Refer to the below table for auto switch mounting bracket part numbers.

Auto switch component part no.	Applicable auto switch	Applicable clamp cylinder with lock
BA8-032	D-P4DWSC D-P4DWSE D-P4DWL/Z	CLK2G□32
BA8-040		CLK2G□40
BA8-050		CLK2G□50
BA8-063		CLK2G□63

Note) Refer to page 1360 for mounting brackets.

Ordering Example for CLK2G32 to 63

Example case ① Built-in standard magnet cylinder:

CLK2GA50-50Y-B 1

Example case ② Magnetic field resistant auto switch:

D-P4DWSC 2

Example case ③ Auto switch mounting bracket:

BA8-050 2

Note 1) Please order the same quantity for the auto switch mounting bracket and the magnetic field resistant auto switch respectively.

Note 2) Band mounting for the magnetic field resistant auto switch D-P79WSE type, D-P74□ type is not applicable.

Applicable Magnetic Field Resistant Auto Switches (Refer to pages 1719 to 1827 for detailed auto switch specifications.)

Applicable cylinder series	Type	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
Series CLK2G	Solid state auto switch	P4DWSC	AC magnetic field (Single-phase AC welding magnetic field)	Pre-wired connector	2-color display	2-wire (3—4)	24 VDC	0.3 m	Relay, PLC ^{Note 1)}
				2-wire (1—4)		3 m			
		P4DWL		Grommet		2-wire		5 m	
		P4DWZ							

Note 1) PLC: Programmable Logic Controller

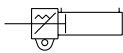
Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 1359.

Clamp Cylinder with Lock *Series CLK2*

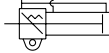
Clamp Cylinder with Lock Specifications



Symbol



Retraction
locking type



Extension
locking type

Standard Stroke

Bore size (mm)	Standard stroke (mm)
32, 40, 50, 63	50, 75, 100, 125, 150

Port/Bypass Piping Position

Symbol	Port position	Bypass piping position	Locking direction	
			B: Retraction locking	F: Extension locking
Nil	Port on top	Bypass piping on left		
2	Port on left	Bypass piping on right		
3	Port on right	Bypass piping on left		
4	Port on top	Bypass piping on right	—	
5	Port on left	Bypass piping on top	—	
6	Port on right	Bypass piping on top	—	

⇒ Port Bypass piping

For specifications with auto switches, refer to pages 1359 and 1360.

- Minimum Stroke for Auto Switch Mounting
- Auto Switch Proper Mounting Position (for Stroke End Detection) and its Mounting Height
- Operating Range
- Auto Switch Mounting Bracket/Part No.

Bore size	32	40	50	63
Action	Double acting, Single rod			
Fluid	Air			
Proof pressure	1.5 MPa			
Maximum operating pressure	1.0 MPa			
Minimum operating pressure	0.2 MPa			
Locking action	Spring locking			
Locking pressure	0.05 MPa			
Locking direction	One direction (Retraction, Extension)			
Lock holding force N ^{Note 1)} (Max. static load)	0.5 MPa or equivalent			
Lock application	402	629	982	1559
Ambient and fluid temperature	Without auto switch: -10°C to 70°C With auto switch: -10°C to 60°C			
Lubrication	Non-lube			
Piston speed	50 to 500 mm/s			
Stroke length tolerance	+1.0/0			
Cushion	Retraction direction (Head end): With air cushion			
Mounting	Double clevis ^{Note 2)}			

Note 1) Be sure to comply with guidelines in page 1365 when selecting cylinders.

Note 2) Pin (for clevis), cotter pin, flat washer are equipped as a standard.

Clevis width	12 mm	ø32
	16.5 mm	ø40, ø50, ø63
	19.5 mm	ø50, ø63

Mass (Basic mass is for a 0 mm stroke.)

Bore size (mm)		32	40	50	63
Cylinder	Series CLK2□	B: 0.51 F: 0.54	B: 1.05 F: 1.11	B: 1.48 F: 1.54	B: 1.96 F: 2.02
	Additional mass per 25 mm stroke	0.08	0.08	0.11	0.13
Single knuckle joint		0.25	0.25	0.20	
Double knuckle joint (Pin, cotter pin, flat washer are included.)		0.17	0.36	0.34	
Limit switch mounting base		—	—	0.22	
Dog fitting		—	—	0.12	
Foot		—	—	0.24	
Pedestal		—	—	2.04	

Calculation

Example) CLK2B50-100Y-B

• Basic mass ... 1.48 (ø50)

• Additional mass ... 0.11/25 mm

• Cylinder stroke ... 100 mm

• Double knuckle joint ... 0.34 (Y)

1.48 + 0.11 x 100 / 25 + 0.34 = 2.26 kg

Theoretical Output

							Unit: N
Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)			
				0.3	0.4	0.5	0.6
32	12	OUT	804	241	322	402	482
		IN	691	207	276	346	415
40	16	OUT	1260	378	504	630	756
		IN	1060	318	424	530	636
50	20	OUT	1960	588	784	980	1180
		IN	1650	495	660	825	990
63	20	OUT	3120	934	1250	1560	1870
		IN	2800	840	1120	1400	1680

Accessories (Options)

Description		Parts no.			
		Series CLK2A		Series CLK2B	
		32	40	50, 63	50, 63
I	Single knuckle joint	CLK-I03	CLK-I04	CKB-I04	
IA	M6 without tap	—	CLK-IA04	CKB-IA04	
Y	M6 with tap	—	CLK-Y04	CKB-Y04	
YA	Double knuckle joint (knuckle pin, cotter pin, flat washer are equipped as a standard.)	CLK-Y03	CLK-YA04	CKA-YA04	CKB-YA04
B	M6 without tap	—	CLK-YA04	CKA-YA04	CKB-YA04
B	Limit switch mounting base	—	—	CK-B04	
D	Dog fitting	—	—	CK-D04	
L	Foot	—	—	CK-L04	
K	Pedestal	—	—	CKA-K075	
	For 75 stroke	—	—	CKA-K100	
	For 100 stroke	—	—	CKA-K150	
	For 150 stroke	—	—	—	

MK

CKQ
CLKQ

CK□1

CLK2

D-□

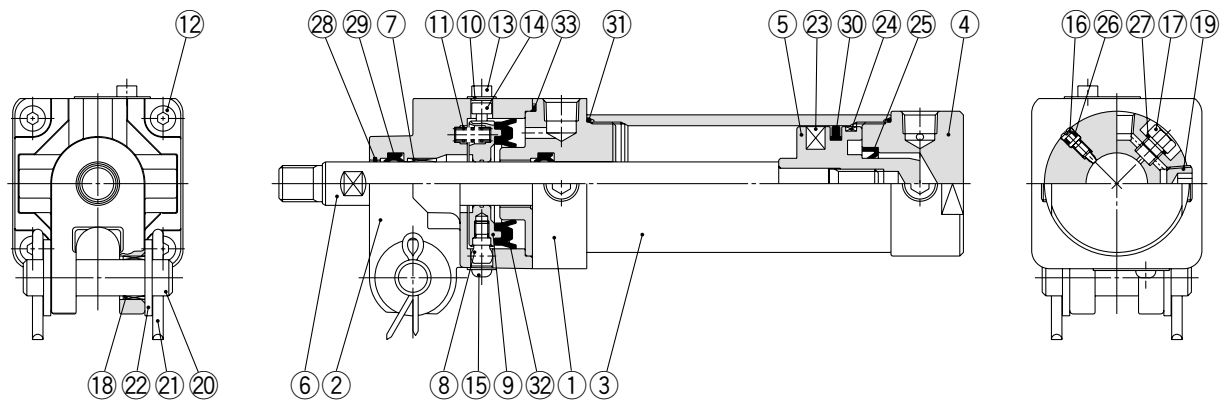
-X□

Individual
-X□

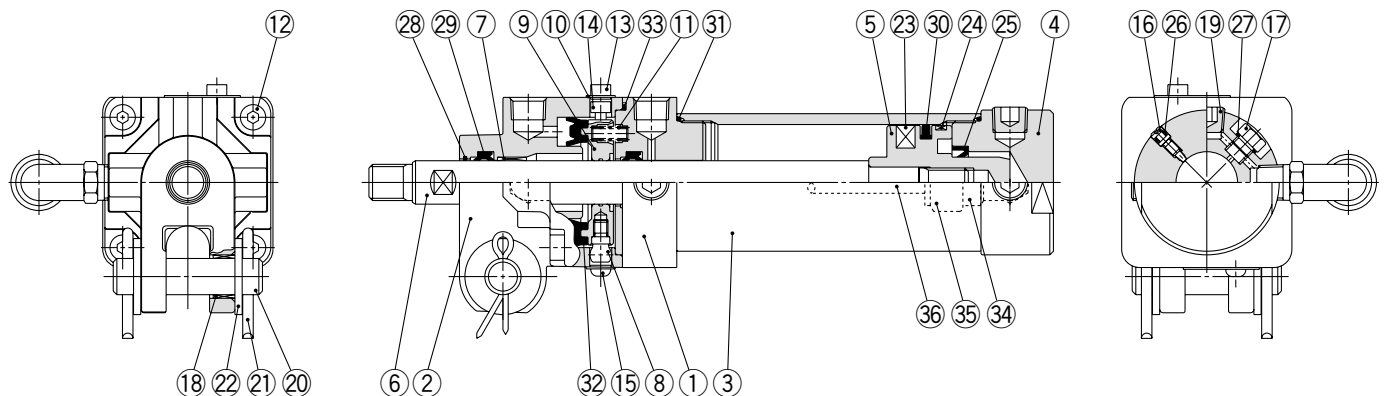
Series CLK2

Construction: CLK2A32 Without Magnet / CLK2GA32 Built-in Standard Magnet Type

Retraction locking (B)



Extension locking (F)



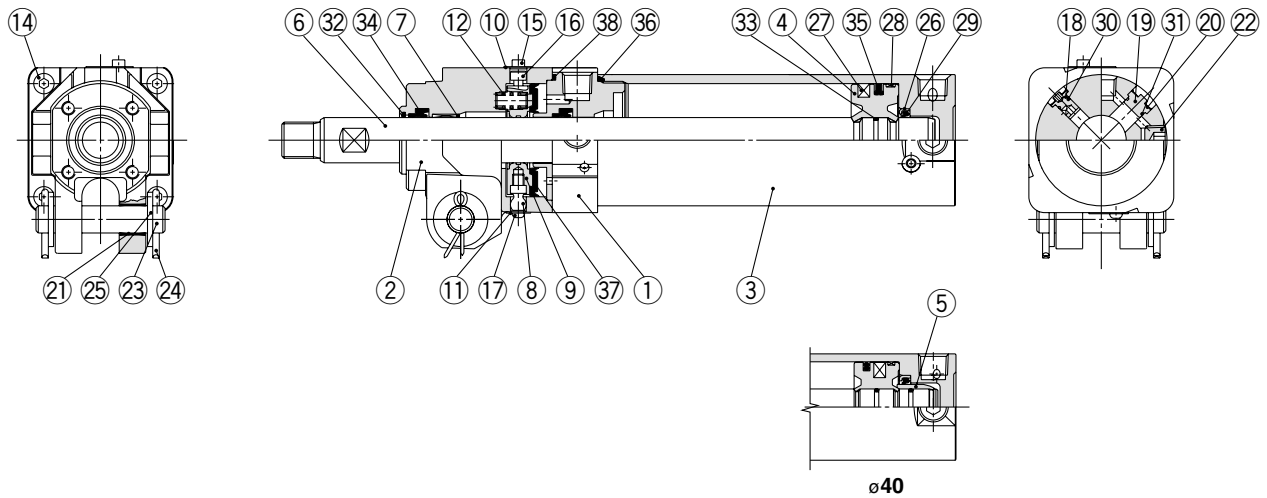
Component Parts

No.	Description	Material	Qty	Note
1	Rod cover	Aluminum alloy	1	Hard anodized
2	Cover	Aluminum alloy	1	Hard anodized
3	Cylinder tube	Aluminum alloy	1	Hard anodized
4	Head cover	Aluminum alloy	1	Chromated
5	Piston	Aluminum alloy	1	Chromated
6	Piston rod	Carbon steel	1	Hard chrome plated
7	Bushing	Copper alloy	1	
8	Pivot	Carbon steel	1	Heat treated, Electroless nickel plated
9	Lock ring	Carbon steel	1	Zinc chromated
10	Dust cover	Stainless steel	2	
11	Brake spring	Steel wire	2	Zinc chromated
12	Hexagon socket head cap screw	Chrome molybdenum steel	4	Nickel plated
13	Hexagon socket head cap screw	Chrome molybdenum steel	1	Nickel plated
14	Hexagon socket head cap screw	Chrome molybdenum steel	1	Nickel plated
15	Round head Phillips screw	Chrome molybdenum steel	1	Nickel plated
16	Cushion valve	Free-cutting brass	1	Electroless nickel plated
17	Plug	Free-cutting brass	1	
18	Clevis bushing	Oil-impregnated sintered alloy	2	

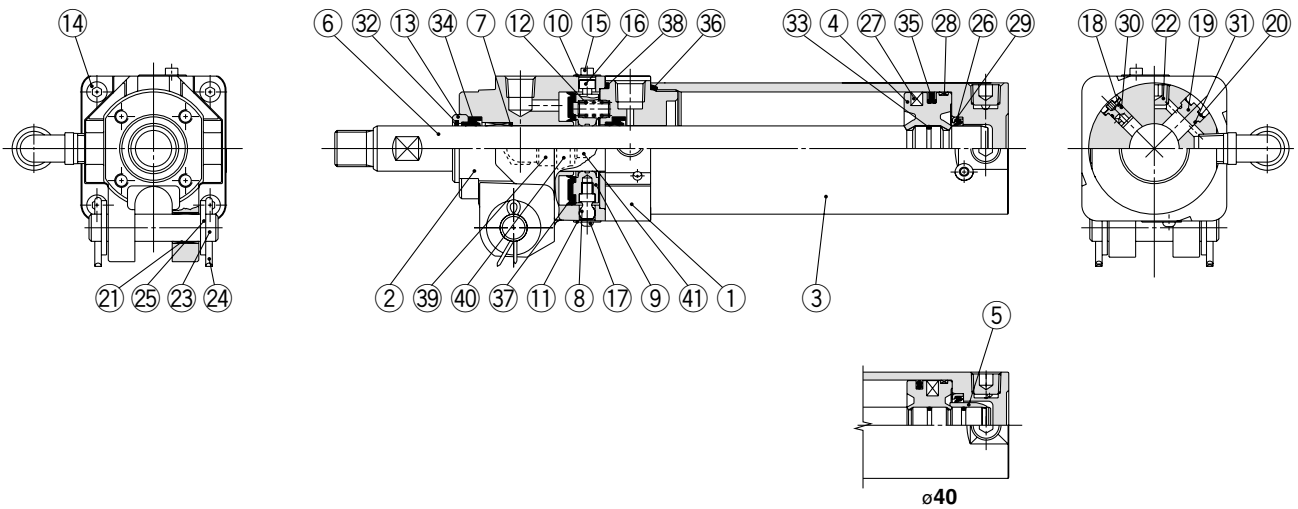
No.	Description	Material	Qty	Note
19	Hexagon socket head plug	Carbon steel	4(5)	Rc 1/8, 5 pcs. of extension locking
20	Pin	Carbon steel	1	
21	Cotter pin	Low carbon steel wire rod	2	Zinc chromated
22	Flat washer	Rolled steel	2	Zinc chromated
23	Magnet	—	1	CLK2GA32 only
24	Wear ring	Resin	1	
25	Cushion seal	NBR	1	
26	Cushion valve seal	NBR	1	
27	Plug seal	NBR	1	
28	Coil scraper	Phosphor bronze	1	
29	Rod seal	NBR	2	
30	Piston seal	NBR	1	
31	Tube gasket	NBR	2	
32	Lock ring seal	NBR	1	
33	O-ring	NBR	1	
34	FR one-touch fitting		2	Extension locking only
35	Spatter cover		2	Extension locking only
36	FR double layer tube		1	Extension locking only

Construction: CLK2□40/50/63 Without Magnet / CLK2G□40/50/63 Built-in Standard Magnet Type

Retraction locking (B)



Extension locking (F)



Component Parts

No.	Description	Material	Qty	Note
1	Rod cover	Aluminum alloy	1	Hard anodized
2	Cover	Aluminum alloy	1	Hard anodized
3	Tube cover	Aluminum alloy	1	Hard anodized
4	Piston	Aluminum alloy	1	Chromated
5	Cushion ring	Copper alloy	1	ø40 only
6	Piston rod	Carbon steel	1	Hard chrome plated
7	Bushing	Copper alloy	1	
8	Pivot	Carbon steel	1	Heat treated, Electroless nickel plated
9	Lock ring	Carbon steel	1	Zinc chromated
10	Dust cover	Stainless steel	1	
11	Dust cover	Stainless steel	1	
12	Brake spring	Steel wire	2	Zinc chromated
13	Retainer plate	Aluminum alloy	1	Anodized, Extension locking only
14	Hexagon socket head cap screw	Chrome molybdenum steel	4	Nickel plated
15	Hexagon socket head cap screw	Chrome molybdenum steel	1	Nickel plated
16	Hexagon socket head cap screw	Chrome molybdenum steel	1	Nickel plated
17	Round head Phillips screw	Chrome molybdenum steel	1	Nickel plated
18	Cushion valve	Aluminum alloy	1	
19	Plug	Aluminum alloy	1	
20	Retaining ring	Spring steel	2	
21	Clevis bushing	Oil-impregnated sintered alloy	2	

No.	Description	Material	Qty	Note
22	Hexagon socket head plug	Carbon steel	4(5)	Rc 1/4, 5 pcs. of extension locking
23	Pin	Carbon steel	1	
24	Cotter pin	Low carbon steel wire rod	2	Zinc chromated
25	Flat washer	Rolled steel	2	Zinc chromated
26	Cushion seal retainer	Rolled steel	1	Zinc chromated
27	Magnet	—	1	CLK2G only
28	Wear ring	Resin	1	
29	Cushion seal	Urethane	1	
30	Cushion valve seal	NBR	1	
31	Plug gasket	NBR	1	
32	Coil scraper	Phosphor bronze	1	
33	Piston gasket	NBR	1(2)	2 pcs. for ø40
34	Rod seal	NBR	2	
35	Piston seal	NBR	1	
36	Tube gasket	NBR	1	
37	Lock ring seal	NBR	1	
38	O-ring	NBR	1	
39	FR one-touch fitting		2	Extension locking only
40	Spatter cover		2	Extension locking only
41	FR double layer tube		1	Extension locking only

MK

CKQ
CLKQ

CK□1

CLK2

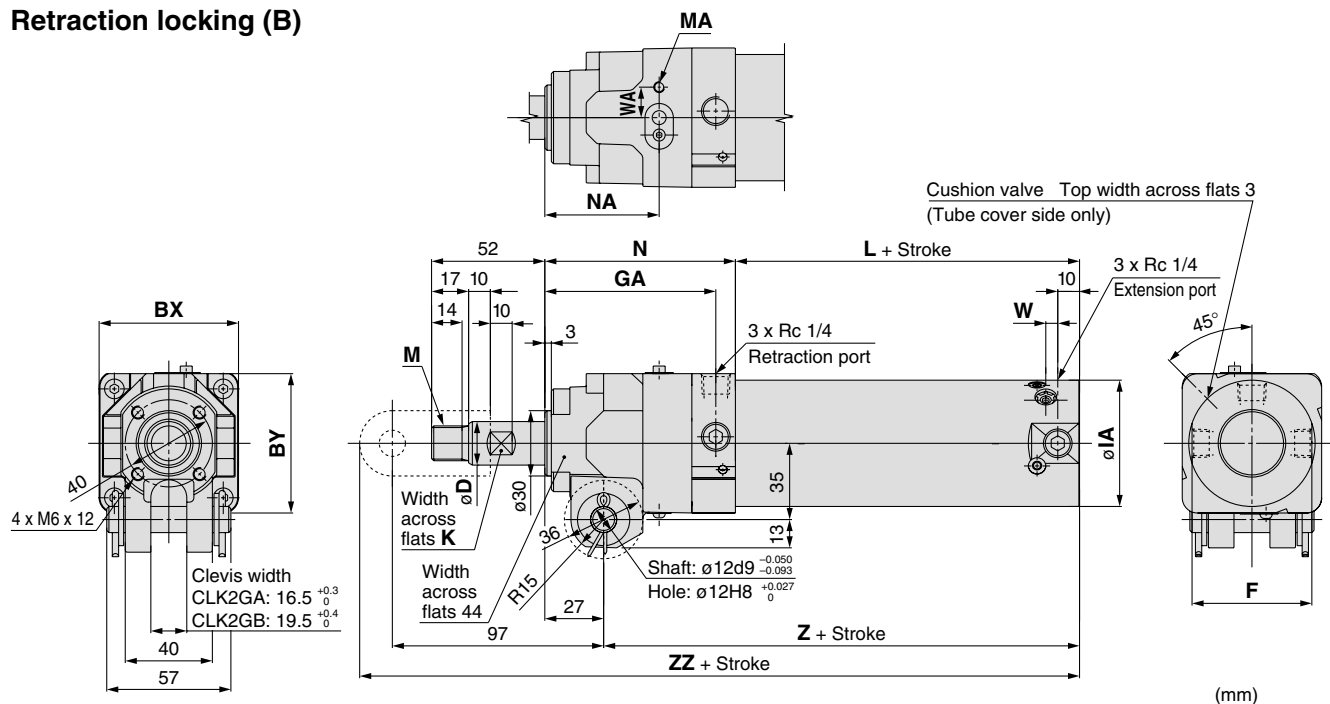
D-□

-X□

Individual
-X□

Dimensions: CLK2□40/50/63 Without Magnet / CLK2G□40/50/63 Built-in Standard Magnet Type

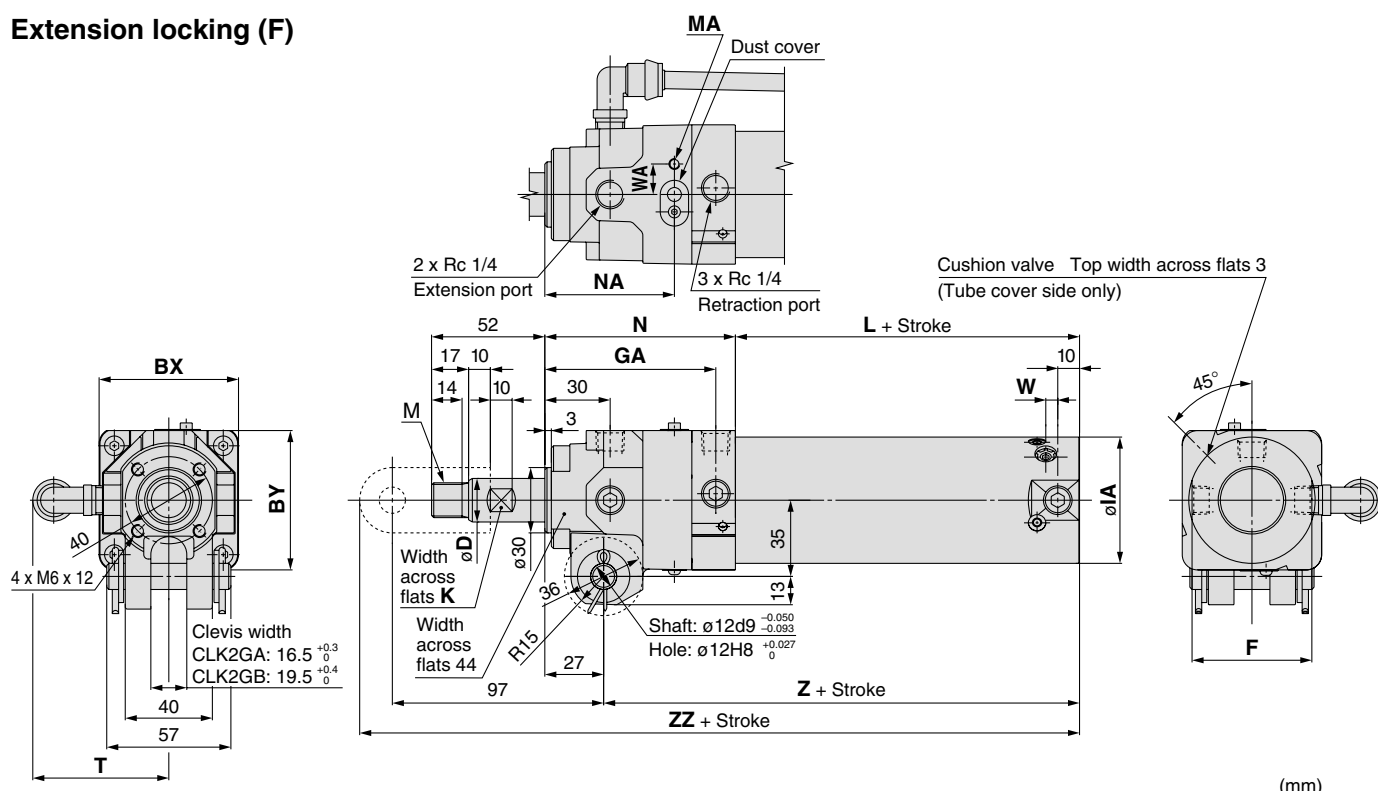
Retraction locking (B)



Symbol	BX	BY	D	F	GA	IA	K	L	M	MA	N	NA	W	WA	Z	ZZ
Bore size																
40	56	54	16	44	77	47	14	55	M12 x 1.5	M4 x 7	86	51.5	5	12.5	114	226
50	64	64	20	55	78.5	58	17	58	M16 x 1.5	M4 x 7	87.5	52.5	5.5	14	118.5	230.5
63	74	74	20	69	82	72	17	58	M16 x 1.5	M5 x 7	91	53.5	5.5	19	122	234

Note) Refer to pages 1357 and 1358 for Accessories.

Extension locking (F)

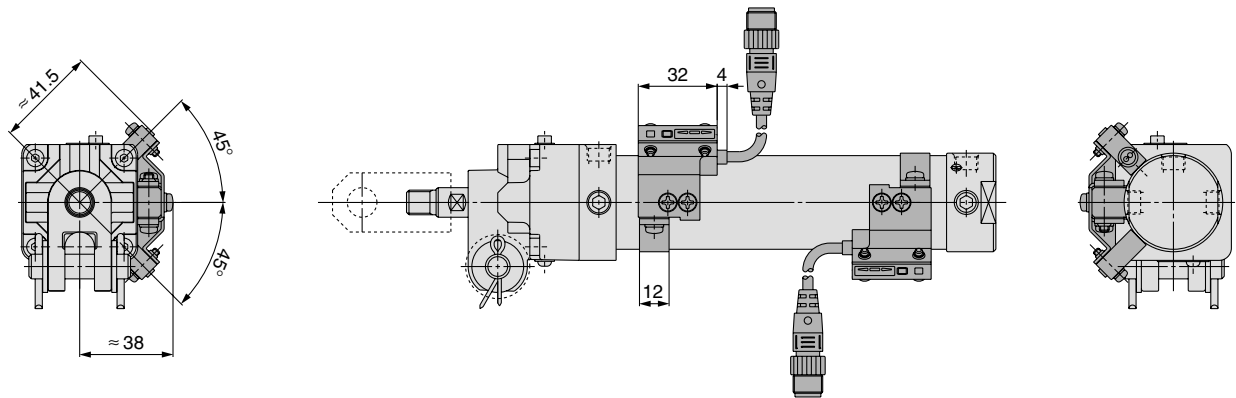


Symbol	BX	BY	D	F	GA	IA	K	L	M	MA	N	NA	T	W	WA	Z	ZZ
Bore size																	
40	56	54	16	44	77	47	14	55	M12 x 1.5	M4 x 7	86	59	57	5	12.5	114	226
50	64	64	20	55	78.5	58	17	58	M16 x 1.5	M4 x 7	87.5	59.5	60	5.5	14	118.5	230.5
63	74	74	20	69	82	72	17	58	M16 x 1.5	M5 x 7	91	61	67	5.5	19	122	234

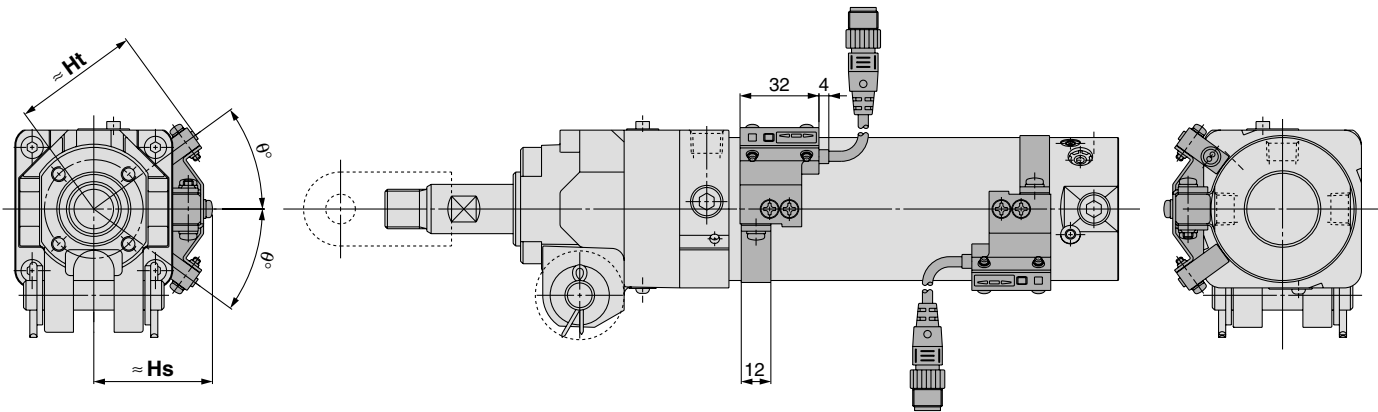
Note) Refer to pages 1357 and 1358 for Accessories.

Series CLK2

Dimensions: CLK1GA32 Example:
Built-in Standard Magnet Type + Magnetic Field Resistant Auto Switch D-P4DW□□ Type (Band mounting)



Dimensions: CLK1G□40/50/63 Example:
Built-in Standard Magnet Type + Magnetic Field Resistant Auto Switch D-P4DW□□ Type (Band mounting)



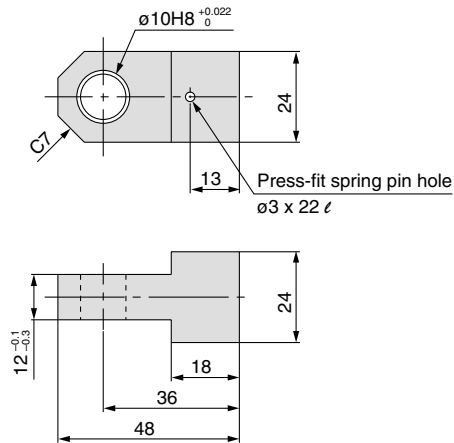
(mm)

Symbol	Hs	Ht	θ
Bore size			
40	43	46	45°
50	48	51.5	36°
63	55	58.5	33°

Series CLK2 Accessories

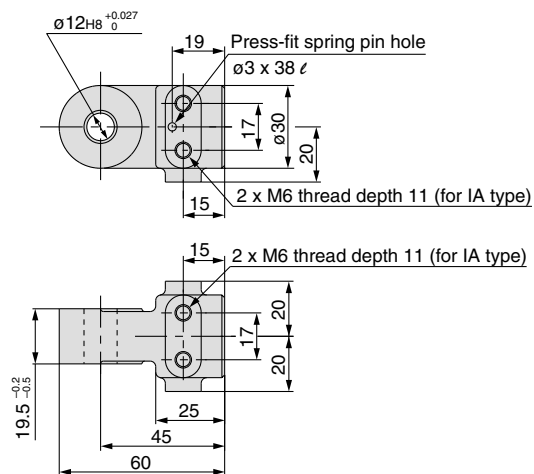
Single Knuckle Joint

For $\varnothing 32$



CLK-I03

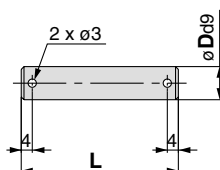
For $\varnothing 40, \varnothing 50, \varnothing 63$



Part no.	Rod end bracket symbol	Applicable clamp cylinder
CLK-I04	I (M6 without tap)	Series CLK2□A40 Series CLK2□B40
CLK-IA04	IA (M6 with tap)	
CKB-I04	I (M6 without tap)	Series CLK2□A50 to 63 Series CLK2□B50 to 63
CKB-IA04	IA (M6 with tap)	

Note) The conventional model (the CLK1 series) is equivalent to the component part no. CLK-IA04, CKB-IA04 (rod end bracket symbol IA).

Pin (for Clevis/Double Knuckle Joint)

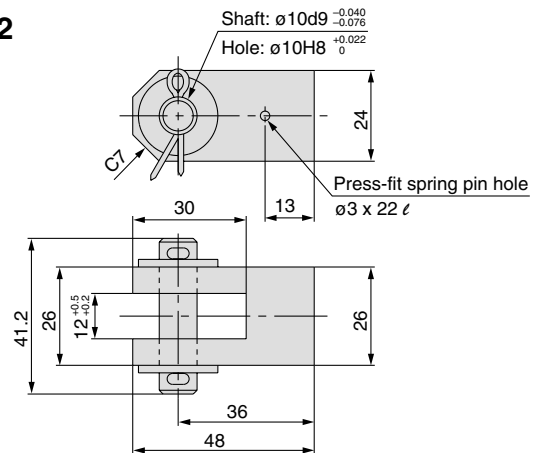


Part no.	D	L	Applicable clamp cylinder
CLK-P03	10 $\begin{smallmatrix} -0.040 \\ -0.076 \end{smallmatrix}$	41.2	Series CLK2□A32
CK-P04	12 $\begin{smallmatrix} -0.050 \\ -0.093 \end{smallmatrix}$	57	Series CLK2□□40 to 63

Note) Cotter pin and flat washer are provided as a standard.

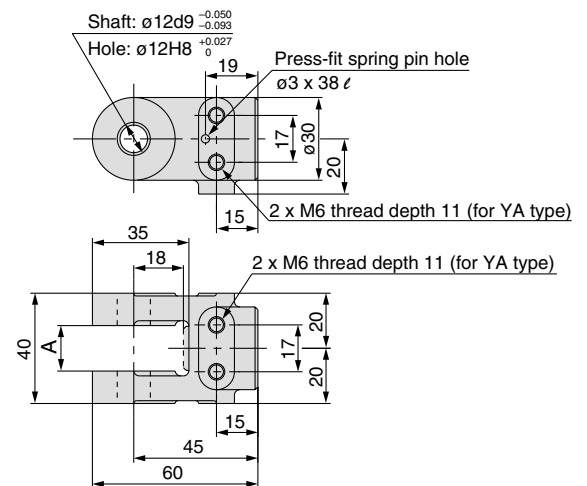
Double Knuckle Joint

For $\varnothing 32$



CLK-Y03

For $\varnothing 40, \varnothing 50, \varnothing 63$



Part no.	Rod end bracket symbol	A	Applicable clamp cylinder
CLK-Y04	Y (M6 without tap)	16.5 $\begin{smallmatrix} +0.3 \\ 0 \end{smallmatrix}$	Series CLK2□A40 Series CLK2□A50 to 63
CLK-YA04	YA (M6 with tap)		
CKA-Y04	Y (M6 without tap)		
CKA-YA04	YA (M6 with tap)	19.5 $\begin{smallmatrix} +0.4 \\ 0 \end{smallmatrix}$	Series CLK2□B50 to 63
CKB-Y04	Y (M6 without tap)		
CKB-YA04	YA (M6 with tap)		

Note 1) Pin (for knuckle), cotter pin and flat washer are attached to the double knuckle joint as a standard.

Note 2) The conventional model (the CLK1 series) is equivalent to the component part no. CLK-YA04, CKA-YA04, CKB-YA04 (rod end bracket symbol YA).

MK

**CKQ
CLKQ**

CK□1

CLK2

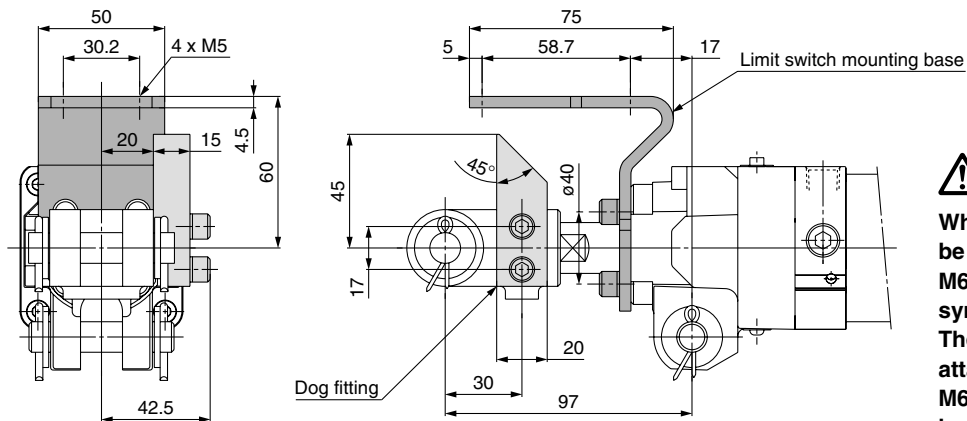
D-□

-X□

**Individual
-X□**

Series CLK2 Accessories

Limit Switch Mounting Base/Dog Fitting



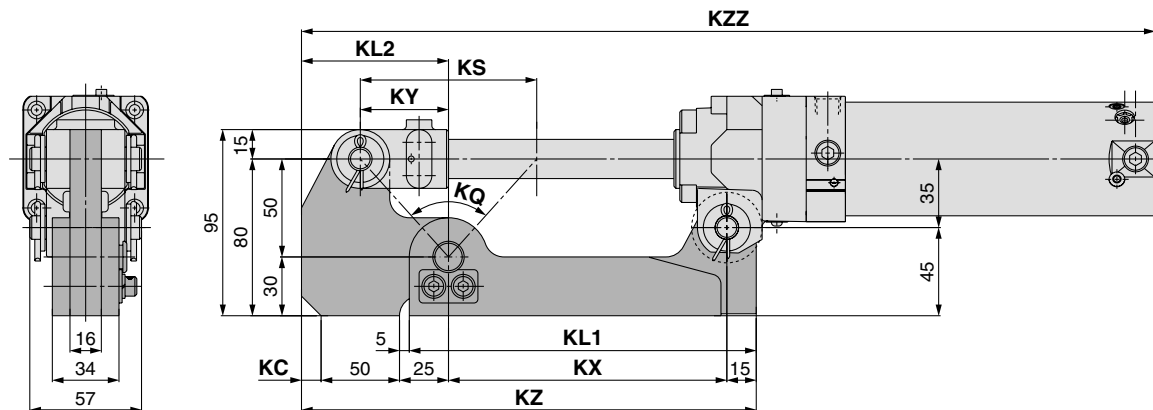
When you attach a dog fitting, be sure to use a knuckle joint, M6 with tap (rod end bracket symbol IA or YA). The dog fitting cannot be attached to the knuckle joint, M6 without tap (rod end bracket symbol I or Y).

Part no.	Option symbol	Name	Applicable clamp cylinder
CK-B04	B	Limit switch mounting base	Series CLK2□A40 to 63 Series CLK2□B40 to 63
CK-D04	D	Dog fitting	

Note 1) Limit switch mounting base and dog fitting can be repositioned by removing the hexagon socket head cap screw.

Note 2) When ordering the limit switch base and the dog bracket individually, a spring washer for the mounting bolt (hexagon socket head cap screw) will be attached as a standard.

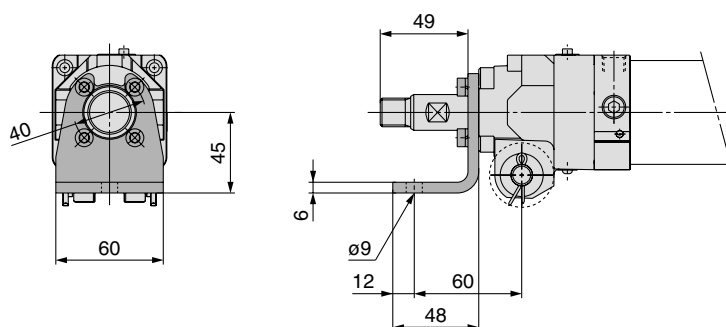
Pedestal



Type	KL1	KL2	KX	KZ	KY	KS	KQ	KC	KZZ			Applicable cylinder
									Bore size			
									40	50	63	
CKA-K075	167	75	132	222	35	70	69° 59'	0	396 (406)	400.5	404	CLK2□A40-75Y, CLK2□A50-75Y, CLK2□A63-75Y
CKA-K100	177	75	142	232	45	90	83° 58'	0	431 (441)	435.5	439	CLK2□A40-100Y, CLK2□A50-100Y, CLK2□A63-100Y
CKA-K150	202	85	167	267	70	140	108° 55'	10	516 (526)	520.5	524	CLK2□A40-150Y, CLK2□A50-150Y, CLK2□A63-150Y

Note) () denotes the dimensions for CLK2PA40.

Foot

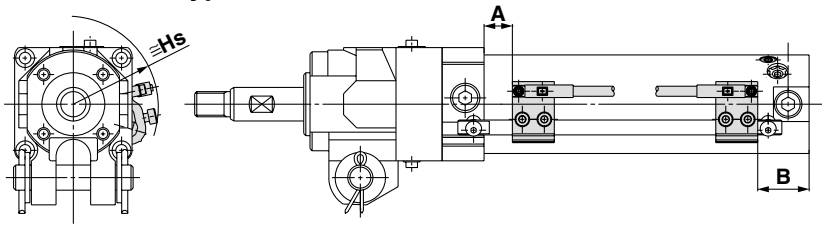


Part no.	Option symbol	Applicable clamp cylinder
CK-L04	L	Series CLK2□A40 to 63 Series CLK2□B40 to 63

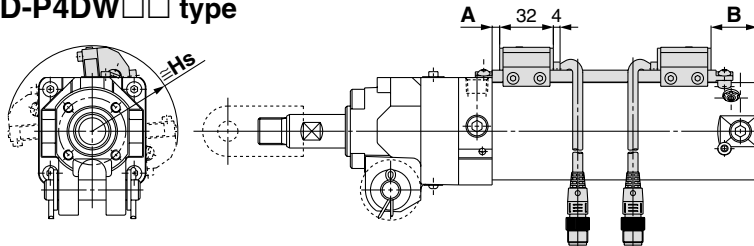
Note) Mounting bolts (hexagon socket head cap screws) and spring washers are attached to the foot as standard.

Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

Rod mounting D-P3DW□□ type

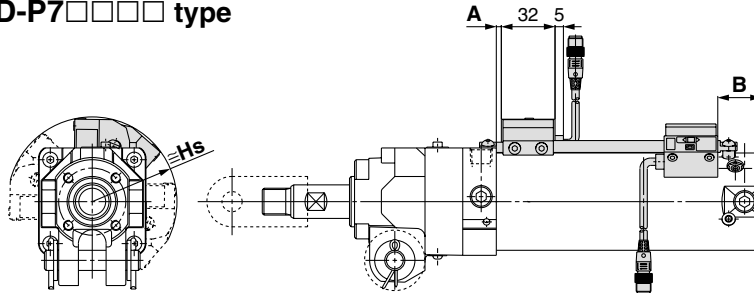


D-P4DW□□ type



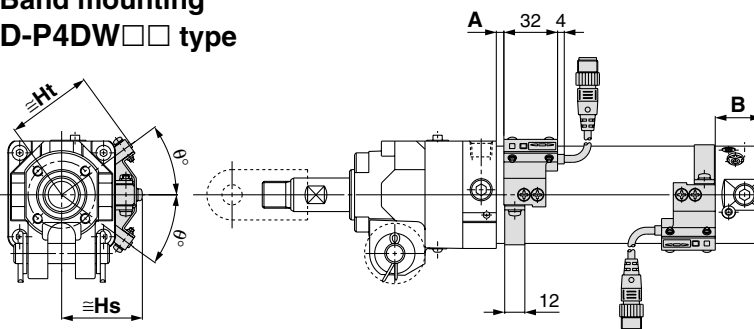
Note) The above drawing is the auto switch rod mounting example for the D-P4DWS□ type.

D-P7□□□□ type



Note) The above drawing is the auto switch rod mounting example for the D-P79WSE type.

Band mounting D-P4DW□□ type



Note) The above drawing is the auto switch band mounting example for the D-P4DWS□ type.

Operating Range

Unit: mm

Auto switch model		Bore size			
		32	40	50	63
D-P3DW□□	Rod mounting	—	4	5	6
	Band mounting	4.5	5	5	5.5
D-P4DW□□	Rod mounting	—	4	4	4.5
	Band mounting	4.5	5	5	5.5
D-P79WSE	Rod mounting	—	8	9	9.5
	Band mounting	—	—	—	—

* Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately $\pm 30\%$ dispersion.)
There may be the case it will vary substantially depending on an ambient environment.

Auto Switch Mounting Position and Its Height: Rod Mounting

Unit: mm

Auto switch model	Symbol	Auto switch set value and its height		
		40	50	63
D-P3DW□□	A	10.5	7	7
	B	23.5	30	30
	Hs	43.5	49.5	56.5
D-P4DW□□	A	8	4.5	4.5
	B	20.5	27.5	27.5
	Hs	45.5	51	58.5
D-P79WSE D-P74□	A	5.5	0	0
	B	27.5	26	26
	Hs	46	51	58

Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.

Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.

Note 3) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.

Auto Switch Mounting Position and Its Height: Band Mounting / D-P4DW□□ Type

Unit: mm

Auto switch model	Symbol	Auto switch set value and its height			
		32	40	50	63
D-P4DW□□	A	0	8	4.5	4.5
	B	27.5	20.5	27.5	27.5
	Hs	38	43	48	55
	Ht	41.5	46	51.5	58.5
	θ	45°	45°	36°	33°

Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.

Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.

Note 3) As for the D-P4DW□□ type, band mounting style, the auto switch mounting bracket and the auto switch have to be ordered separately. For details, refer to page 1350.

Besides the models listed in "How to Order," the following auto switches are applicable.

* For magnetic field resistant 2-color indication solid state auto switches, auto switches with pre-wired connector (D-P4DW□DPC type) are also available.
Refer to pages 1784 and 1785.

MK

CKQ
CLKQ

CK□1

CLK2

D-□

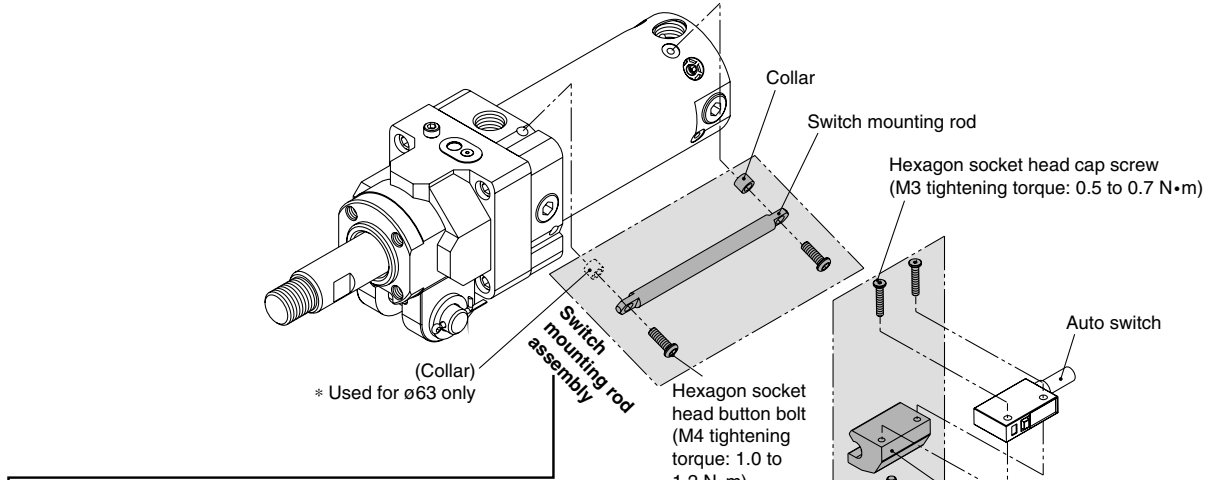
-X□

Individual
-X□

Series CLK2

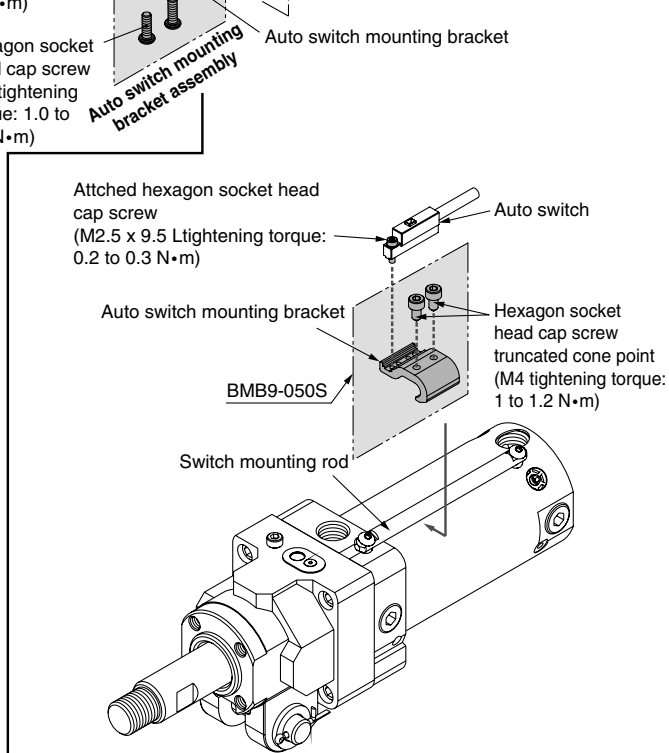
Auto Switch Mounting Bracket / Part No.

Switch mounting rod assembly / Auto switch mounting bracket assembly

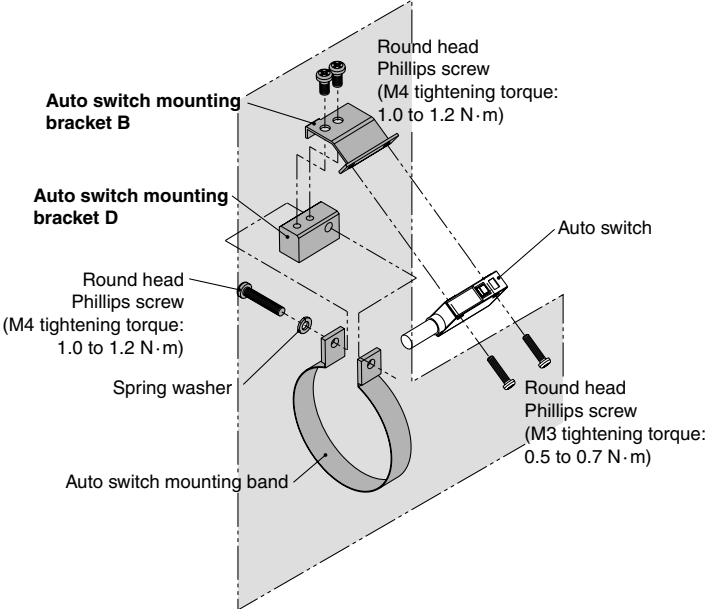


Switch Mounting Rod Assembly / Part No.

Applicable series	Applicable clamp cylinder	Part no.
Dedicated to Series CLK2G□40	CLK2G□40-50	CLKG40-R050
	CLK2G□40-75	CLKG40-R075
	CLK2G□40-100	CLKG40-R100
	CLK2G□40-125	CLKG40-R125
	CLK2G□40-150	CLKG40-R150
Dedicated to Series CLK2P□40	CLK2P□40-50	CLKP40-R050
	CLK2P□40-75	CLKP40-R075
	CLK2P□40-100	CLKP40-R100
	CLK2P□40-125	CLKP40-R125
	CLK2P□40-150	CLKP40-R150
Series CLK2G□50 Series CLK2P□50 Common	CLK2G□50-50/CLK2P□50-50	CLKG50-R050
	CLK2G□50-75/CLK2P□50-75	CLKG50-R075
	CLK2G□50-100/CLK2P□50-100	CLKG50-R100
	CLK2G□50-125/CLK2P□50-125	CLKG50-R125
	CLK2G□50-150/CLK2P□50-150	CLKG50-R150
Series CLK2G□63 Series CLK2P□63 Common	CLK2G□63-50/CLK2P□63-50	CKG40-R050
	CLK2G□63-75/CLK2P□63-75	CKG40-R075
	CLK2G□63-100/CLK2P□63-100	CKG40-R100
	CLK2G□63-125/CLK2P□63-125	CKG40-R125
	CLK2G□63-150/CLK2P□63-150	CKG40-R150



Auto switch mounting bracket (Band mounting)



Auto Switch Mounting Bracket Assembly / Part No.

Applicable cylinder series	Applicable auto switch	Auto switch mounting bracket part no.		
		40	50	63
Series CLK2G	D-P3DWSC D-P3DWSE D-P3DWL/Z	BMB9-050S		
	D-P4DWSC D-P4DWSE D-P4DWL/Z	BK1T-040		
	D-P79WSE D-P74L/Z	BAP1T-040		

Auto switch Mounting Bracket (Band Mounting) / Part No.

Mounting bracket part no.	Applicable auto switch	Clamp cylinder with applicable lock
BA8-032	D-P4DWSC D-P4DWSE D-P4DWL/Z	CLK2G□32
BA8-040		CLK2G□40
BA8-050		CLK2G□50
BA8-063		CLK2G□63



1 Band Mounting / Standard Auto Switch

The built-in standard magnet clamp cylinder / the CLK2G series can be attached to the band mounting / standard auto switch as shown below.

Caution

The standard auto switch cannot be used in a magnetic field environment.

For information on our cylinders that can be fitted with a magnetic field resistant auto switch, please refer to page 1350.

Built-in standard magnet CLK2 G **Enter the standard model no.** — **M9BW** **Number of auto switches**

Built-in standard magnet • **Auto switch type: Band mounting / Standard auto switch**

Nil	Without auto switch
-----	---------------------

Note) Select applicable auto switch models from the below table.

Nil	2 pcs.
S	1 pc.

MK

CKQ
CLKQ

CK□1

CLK2

Mounting Allowable Auto Switch: Band Mounting / Standard Auto Switch/Refer to pages 1719 to 1827 for auto switch specifications.

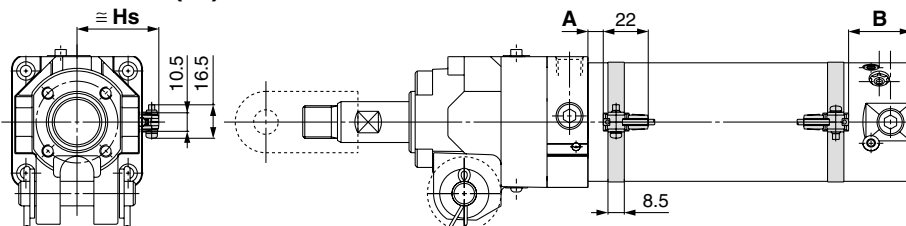
Applicable cylinder series	Type	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model	Lead wire length (m)				Applicable load		
					DC			AC	Band mounting	0.5 (Nil)	1 (M)			3 (L)
Series CLK2G	Solid state auto switch	Grommet	Yes	2-wire	24 V	5 V 12 V	—	M9B	●	—	●	○	—	Relay, PLC
							M9BW	●	●	●	○			
	Reed auto switch	Grommet	Yes	2-wire	24 V	12 V	100 V	A93	●	—	●	—		
							100 V 200 V	B54	●	—	●	●		

Note 1) Lead wire length symbol: 0.5 m Nil
1 m M
3 m L
5 m Z

Note 2) Auto switches marked with "○" are produced upon receipt of order.
Note 3) PLC: Programmable Logic Controller

Auto Switch Mounting Position (Detection at Stroke End) and Its Mounting Height

D-A93/M9B(W)



Minimum Stroke for Auto Switch Mounting Unit: mm

Auto switch	1 pc.	2 pcs. (Different surfaces)	2 pcs. (Same surface)
D-A93			
D-M9B	50	50	50
D-M9BW			
D-B54	50	50	75

Auto Switch Mounting Position and Its Height Unit: mm

Auto switch	Symbol	Auto switch set value and its height			
		32	40	50	63
D-A93	A	3	11	7.5	7.5
	B	30.5	23.5	30.5	30.5
	Hs	30	34.5	40	47
D-M9B D-M9BW	A	7	15	11.5	11.5
	B	34.5	27.5	34.5	34.5
	Hs	30	34.5	40	47
D-B54	A	0	5.5	2	2
	B	25	18	25	25
	Hs	33.5	38	43.5	50.5

- Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
- Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
- Note 3) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.

Caution

As for the precautions on the auto switches and product specifications, refer to pages 8 to 11 and 1719 to 1827.

Auto Switch Mounting Bracket Assembly / Part No.

Auto switch	Mounting bracket part no.			
	32	40	50	63
D-A93	Note)	Note)	Note)	Note)
D-M9B	①BMA2-032	①BMA2-040	①BMA2-050	①BMA2-063
D-M9BW	②BJ3-1	②BJ3-1	②BJ3-1	②BJ3-1
D-B54	BA-32	BA-04	BA-05	BA-06

Note) Two kinds of mounting brackets are required.

Operating Range

Auto switch model	Bore size			
	32	40	50	63
D-A93	8	8	8	9
D-M9B	4	3.5	4	4
D-M9BW	5	5.5	6.5	7
D-B54	9	10	10	11

* Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion.)
There may be the case it will vary substantially depending on an ambient environment.

D-□

-X□

Individual
-X□

2 Unlock-port Separate Piping Type

Built-in standard magnet type with magnetic field resistant auto switch (D-P3DW□ type, P4DW□ type)

3-position valves (closed center) can be used by piping the unlock-port separately.

CLK2G A 50 - 100 Y - B 2 L - P3DWSC - X1604

Clevis width: 16.5 mm

Bore size

40	40 mm
50	50 mm
63	63 mm

Cylinder stroke

50, 75, 100, 125, 150

End bracket

Nil	None
Y	Double knuckle joint (M6 without tap)
YA	Double knuckle joint (M6 with tap)

Note) Pin (for knuckle), cotter pin and flat washer are provided as a standard for Y and YA.

Locking direction

B	Retraction locking
F	Extension locking

Auto switch

Nil	Without auto switch, Without switch mounting rod
P	Without auto switch, With switch mounting rod
Auto switch model	With auto switch, With switch mounting rod

Switch mounting rod position

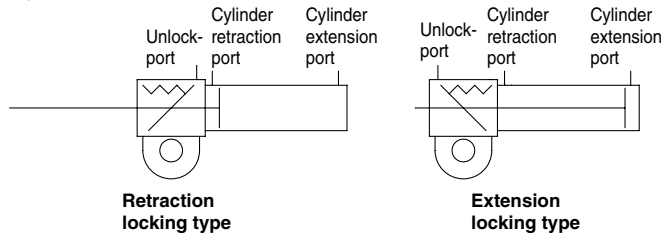
Nil	Top
L	Left
R	Right

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs. (n = 3, 4, 5...n)

Unlock-port separate piping

Symbol



Unlock-port position

Symbol	Position (Viewed from rod side)		Locking direction	
			Retraction locking	Extension locking
Nil	Top		—	○
2	Left		○	○
3	Right		○	○

Note 1) Unlock-port cannot be placed on the top of the cylinder when the retraction locking type is selected.

Note 2) The cylinder actuating port is mounted on the top of the cylinder at the time of shipment from the factory.

Although the position of the cylinder actuating port can be changed from [top] to [left or right] in the extension locking type by changing the plug position, it cannot be changed from [top] in the retraction locking type.

* Please contact SMC representatives for details about piping the unlock-port separately.

Applicable Magnetic Field Resistant Auto Switches (Refer to pages 1719 to 1827 for detailed auto switch specifications.)

Applicable cylinder series	Type	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
Series CLK2G	Solid state auto switch	D-P3DWSC	AC magnetic field (Single-phase AC welding magnetic field)	Pre-wired connector	2-color display	2-wire (3-4)	24 VDC	0.3 m	Relay, PLC ^{Note 1)}
		D-P4DWSC				2-wire (1-4)		0.5 m	
		D-P3DWSE						3 m	
		D-P4DWSE						5 m	
		D-P3DW		Grommet	2-wire				
		D-P3DWL							
		D-P4DWL							
		D-P3DWZ							
		D-P4DWZ							

Note 1) PLC: Programmable Logic Controller

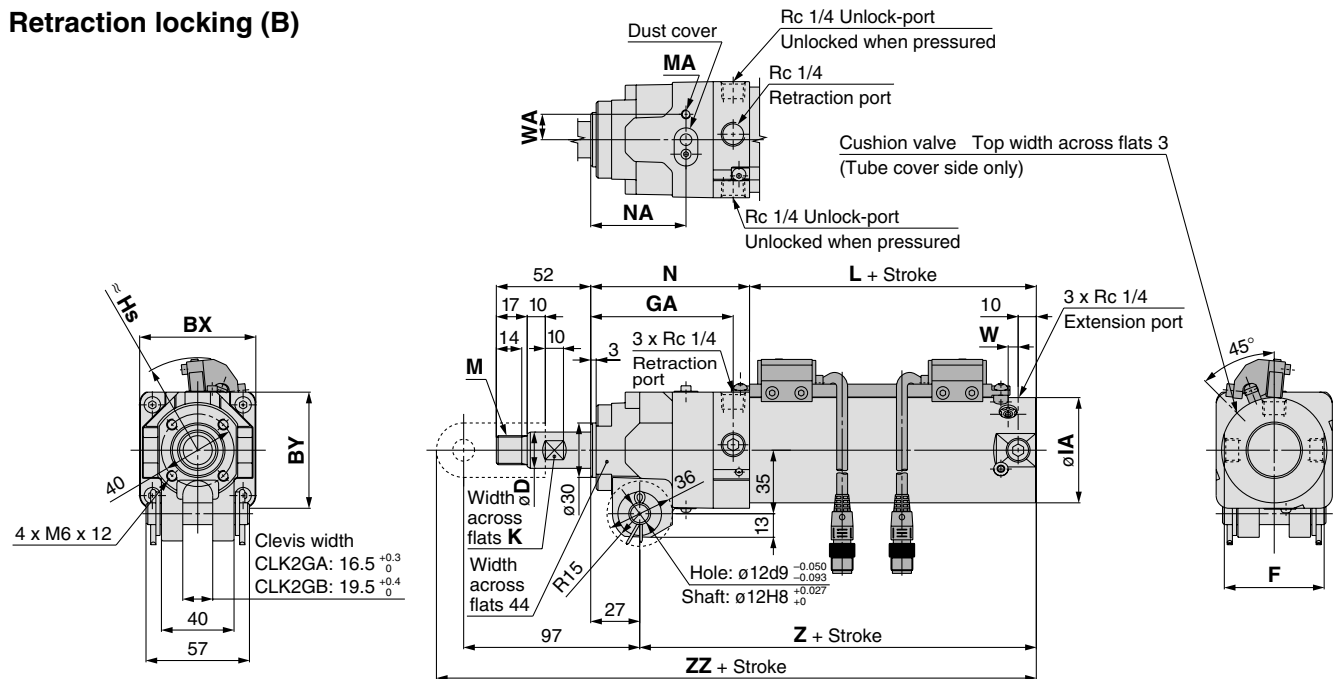
Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 1359.

Note 3) Refer to page 1360 when ordering the auto switch mounting bracket assembly or switch mounting rod assembly.

Note 4) For D-P3DW□, auto switches and auto switch mounting brackets are shipped together (not assembled).

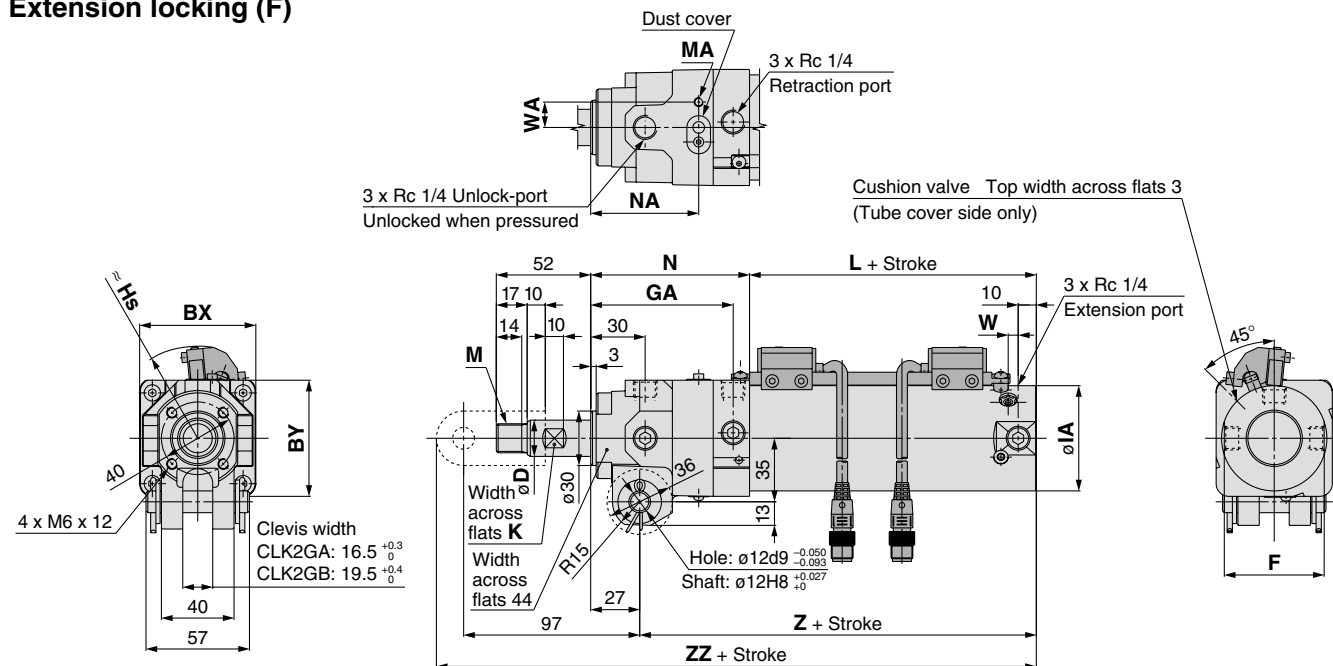
Dimensions: CLK2G□40/50/63-X1604 / With Magnetic Field Resistant Solid State Auto Switch (D-P4DW□ type)

Retraction locking (B)



Symbol Bore size	BX	BY	D	F	GA	IA	K	L	M	MA	N	NA	W	WA	Z	ZZ	Hs
40	56	54	16	44	77	47	14	55	M12 x 1.5	M4 x 7	86	51.5	5	12.5	114	226	45.5
50	64	64	20	55	78.5	58	17	58	M16 x 1.5	M4 x 7	87.5	52.5	5.5	14	118.5	230.5	51
63	74	74	20	69	82	72	17	58	M16 x 1.5	M5 x 7	91	53.5	5.5	19	122	234	58.5

Extension locking (F)



Symbol Bore size	BX	BY	D	F	GA	IA	K	L	M	MA	N	NA	T	W	WA	Z	ZZ	Hs
40	56	54	16	44	77	47	14	55	M12 x 1.5	M4 x 7	86	59	57	5	12.5	114	226	45.5
50	64	64	20	55	78.5	58	17	58	M16 x 1.5	M4 x 7	87.5	59.5	60	5.5	14	118.5	230.5	51
63	74	74	20	69	82	72	17	58	M16 x 1.5	M5 x 7	91	61	67	5.5	19	122	234	58.5

MK

CKQ
CLKQ

CK□1

CLK2

D-□

-X□

Individual
-X□



Series CLK2

Specific Product Precautions 1

Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Cushion Adjustment

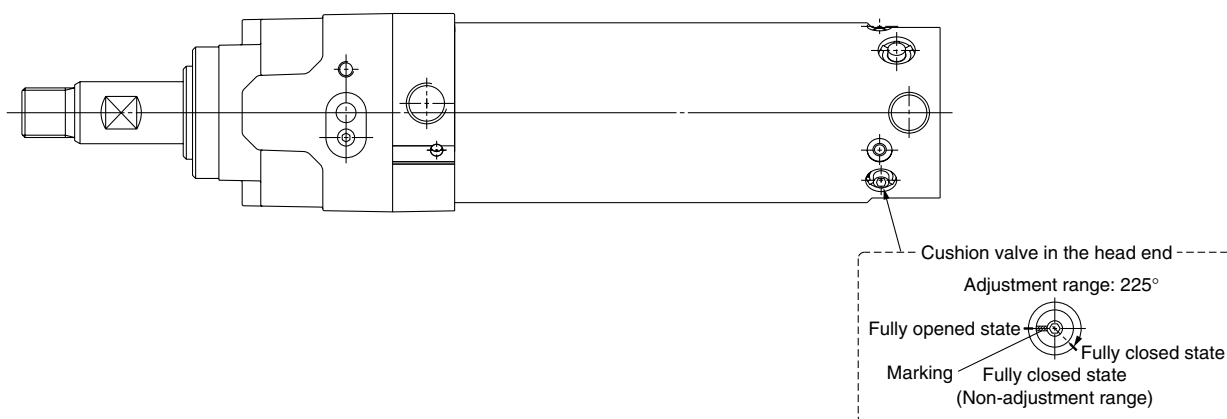
Cushion Adjustment

The CLK2 series has an integrated air cushion in the head end. The cushion is pre-adjusted at the time of shipping. However, please re-adjust the cushion valve in the tube cover, depending on operating speed and load before use.

The diameter of throttle will be smaller when the cushion valve is turned clockwise, resulting in stronger cushion reaction.

Shown below is the fully opened state, although the cushion valve can rotate 360 degrees.

The adjustment range is about 225 degrees from the fully opened state. The range between 225 and 360 degrees is the fully closed state.





Series CLK2

Specific Product Precautions 2

Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Selection

Warning

1. Since the holding force (max. static load) indicates a cylinder's ability to hold a static load without being affected by vibration or impact, max. load (workpiece mass) should be 50% or less of the holding force (max. static force).

2. Do not perform intermediate stops while the cylinder is operating.

This cylinder is designed to lock inadvertent movement in the static condition. If the locking mechanism is used to stop the cylinder at an intermediate position during operation, the cylinder or unlocking mechanism may fail or the product's service life may be significantly shortened.

3. Select the correct locking position, as this cylinder does not generate holding force opposite to the locking direction.

The extension locking type does not generate holding force in the cylinder's retracting direction, and the retraction locking type does not generate holding force in the cylinder's extending direction.

4. Even when locked, there may be stroke movement of maximum 1 mm in the locking direction due to external forces such as the weight of the work piece.

Even when locked, if air pressure drops, stroke movement of maximum 1 mm may be generated in the locking direction of the lock mechanism due to external forces such as the work piece weight.

5. When locked, do not apply impact loads, strong vibration or rotational force, etc.

This will lead to lock mechanism damage, reduced service life, malfunction of unlocked condition etc.

Preparing for Operation

Warning

1. When shipped from the factory, an unlocked condition is maintained by the unlocking bolt. Be sure to remove this bolt before operating. (The unlocking bolt can be stored in tap A after it is removed.)

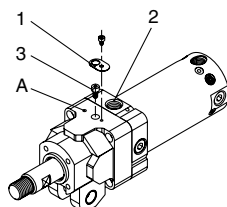
Since the unlocking bolt is required to maintain the unlocked condition during maintenance, pay attention not to lose it.

Step 1) With no air pressure in the cylinder, retraction locking operates when the piston rod is retracted, and extension locking operates when it is extended.

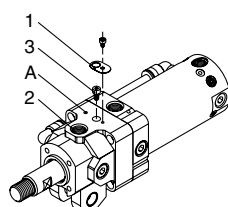
Step 2) Remove the dust proof cover 1.

Step 3) Supply air pressure of 0.2 MPa or more to port 2 in the figure below.

Step 4) Remove the unlocking bolt 3 using a hexagon wrench.



Retraction locking type



Extension locking type

Preparing for Operation

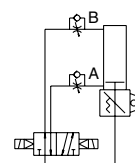
Warning

2. Adjust the speed controller and the retraction side air cushion.

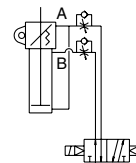
If there is excessive impact or collision noise at the stroke end, the connection may become loose and cause damage to machinery.

3. Before restarting operation from the locked position, be sure to restore air pressure to the B port in the figure below.

It is very dangerous to apply pressure to the A port with the B port in an unpressurized state, because the cylinder will move suddenly when unlocked.



Retraction locking type



Extension locking type

Pneumatic Circuits

Warning

1. Do not use 3 position valves.

The lock may be released due to the inflow of the unlocking pressure. When 3-position valves are used, please use the unlock-port separate-piping type shown on pages 1362 and 1363.

2. Install speed controllers for meter-out control.

Malfunction may occur if meter-in control is used or speed controllers are not used.

3. Be careful of reverse exhaust pressure flow from a common exhaust type manifold.

Since the lock may be released due to reverse exhaust pressure flow, use an individual exhaust type manifold or single type valve.

Mounting

Caution

1. Be sure to connect the load to the rod end with the cylinder in an unlocked condition.

If this is done when in a locked condition, it may cause damage to the lock mechanism.

MK

CKQ
CLKQ

CK□1

CLK2

D-□

-X□

Individual
-X□



Series CLK2 Specific Product Precautions 3

Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Maintaining an Unlocked Condition

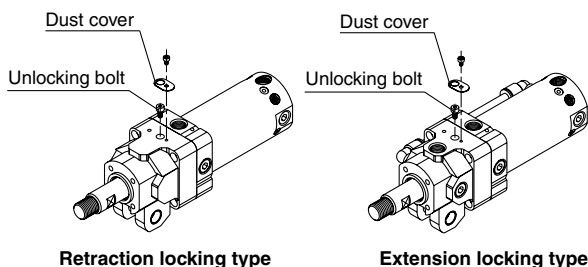
Warning

1. To maintain an unlocked condition, be sure to follow the steps shown below.

Step 1) After carefully confirming safety, operate a switching valve (solenoid valve, etc.) so that retraction locking operates when the piston rod is retracted, and extension locking operates when it is extended. Furthermore, air pressure of 0.2 MPa or more is required when this is done.

Step 2) Remove the dust proof cover.

Step 3) Screw in the accessory unlocking bolt (hexagon socket headcap screw (ø32: M3 x 5 ℓ, ø40: M4 x 6 ℓ, ø50: M4 x 6 ℓ, ø63: M5 x 6 ℓ).



2. When the locking mechanism is to be used again, be sure to remove the unlocking bolt.

The locking mechanism will not work when the unlocking bolt is screwed in. Remove the unlocking bolt following the steps shown in the section on preparing for operation.

Maintenance

Caution

1. In order to maintain good performance, use with clean unlubricated air.

If lubricated air, compressor oil or drainage, etc., enters the cylinder, there is a danger of sharply reducing the locking performance.

2. Do not apply grease to the piston rod.

There is a danger of sharply reducing the locking performance.

3. Never disassemble the lock unit.

It contains a heavy duty spring which is dangerous. There is also a danger of reducing the locking performance.

Piping Port / Switch Mounting Rod (bypass piping) Position Change

Warning

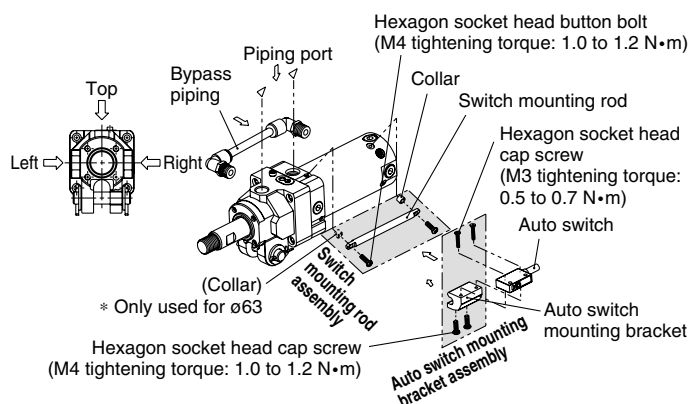
1. Piping port position, switch mounting rod position, and bypass piping position can be selected by the part number. However, if there is an error in ordering and changes to the positions are required, please note the following.

a. Move all the parts that are aligned in a straight line in the stroke direction by 90° or 180° around the circumference of the cylinder.

Never move parts in the stroke direction, as this will cause malfunction.

b. Do not operate with any parts removed. When the cylinder is operated with any part removed, malfunction will occur and it is very dangerous.

c. Although fittings with sealant are used for pipe fittings and plugs, wind them with pipe tape to prevent air leakage when reassembling after position changes.





Series CLK2

Specific Product Precautions 4

Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Handling

Magnetic field resistant auto switches D-P79WSE/D-P74□ type are specifically for use with magnetic field resistant cylinders and are not compatible with general auto switches or cylinders. Magnetic field resistant cylinders are labeled as follows.

Magnetic field resistant cylinder with built-in magnet
(For use with auto switch D-P7 type)

Mounting

1. The minimum stroke for mounting magnetic field resistant auto switches is 50 mm.
2. In order to fully use the capacity of magnetic field resistant auto switches, strictly observe the following precautions.
 - 1) Do not allow the magnetic field to occur when the cylinder piston is moving.
 - 2) When a welding cable or welding gun electrodes are near the cylinder, change the auto switch position to fall within the operational ranges shown in the graphs on page 1368, or move the welding cable away from the cylinder.
 - 3) Cannot be used in an environment where welding cables surround the cylinder.
 - 4) Please consult with SMC when a welding cable and welding gun electrodes (something energized with secondary current) are near multiple switches.
3. In an environment where spatter directly hits the lead wire, cover the lead wire with protective tubing. Use protective tubing with a bore size of $\varnothing 8$ or more that has excellent heat resistance and flexibility.
4. Be careful not to drop objects, make dents, or apply excessive impact force when handling.
5. When built-in strong magnet type cylinders are closely positioned to each other, please pay attention to the following items.
 - 1) When more than 2 pcs. cylinders with general purpose auto switches are juxtaposed, leave the distance of 40 mm or more between the cylinder tubes.
 - 2) Separate a reed magnetic field resistant auto switch from the tube surface of a closely mounted built-in strong magnet type cylinder by 30 mm or more.
 - 3) When a built-in strong magnet type cylinder and a cylinder with a general-purpose auto switch are closely positioned, separate the cylinder tubes 50 mm or more.
 - 4) Separate a general-purpose auto switch from the tube surface of a closely mounted built-in strong magnet cylinder by 50 mm or more away.
6. Avoid wiring in a manner in which repeated bending stress or tension is applied to lead wires.
7. Please consult with SMC regarding use in an environment with constant water and coolant splashing.
8. Please be careful of the mounting direction of the magnetic field resistant auto switch D-P79WSE type. Be sure to face the molded surface with soft-resin to the auto switch mounting bracket side for mounting.
(Please refer to page 1359 for mounting example and page 1804 for soft-resin mold surface.)

Wiring/Current and Voltage

1. Always connect the auto switch to the power supply after the load has been connected.
2. Series connection
When auto switches are connected in series as shown below:

Note that the voltage drop due to the internal resistance of the LED increases.



MK

CKQ
CLKQ

CK□1

CLK2

D-□

-X□

Individual
-X□



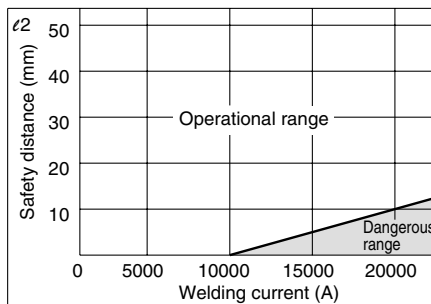
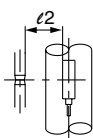
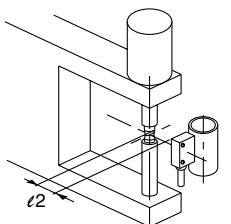
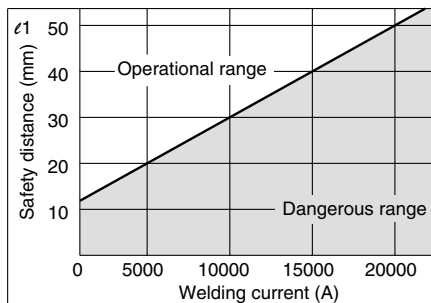
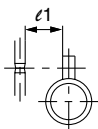
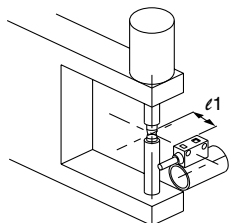
Series CLK2 Specific Product Precautions 5

Be sure to read before handling.

Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Data: Magnetic Field Resistant Reed Switch (D-P79WSE type, D-P74□ type) Safety Distance

Safety Distance from Side of Auto Switch



Safety Distance from Top of Auto Switch

