# **SMC** Information

SMC Corporation

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D-DN Printing PW 7850SZ

## Clamp Cylinder Slim Style Series C(L) KG/C(L) KP-X2095 ø25, ø32, ø40

### The smallest class of clamp cylinder in the world

**■Ø25** is available

Weight 380 g Length 186.7 mm (ø25, 50 stroke without speed controller or auto switch.)

Comparison with conventional model

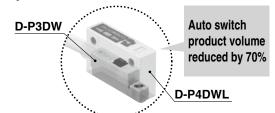
Weight reduced by up to 48%, total length reduced by 18%

	Weight (kg)	Length (mm)
Clamp Cylinder CKG-X2095	<b>0.67</b> (1.31)	<b>146.7</b> + Stroke (192 + Stroke)
Clamp Cylinder with Lock CLKP-F-X2095	<b>0.97</b> (1.70)	<b>182.2</b> + Stroke (236 + Stroke)

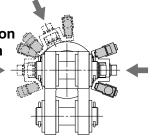
Comparison with ø40, 50 stroke with double knuckle joint and speed controller. The values in the ( ) are for conventional model.

### Compact auto switch (D-P3DW)

Magnetic field resistant 2-color indication solid state auto switch

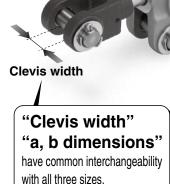


The auto switch mounting position is available from 3 directions.



Clamp Cylinder with Lock

**CLK**□-X2095



Clamp Cylinder CK□-X2095

> Setting part no. for the model with speed controller. Reduction in selecting and ordering labor.

### **Variations**

ø25 to ø40.

Valiations												
Model	Туре		Series	Bore size (mm)	Stroke (mm)	Clevis width	End bracket	Option				
Clamp Cylinder	Built-in standard magnet type	D-P3DW D-P4DW	СКС	25, 32, 40	50, 75, 100	A: 9 mm	Double knuckle	Speed controllers with				
	Built-in strong magnet type	D-P7	CKP									
Clamp Cylinder with Lock	Built-in standard magnet type	D-P3DW D-P4DW	CLKG		25, 32, 40	25, 32, 40	25, 52, 40	23, 32, 40	12	125, 150	B: 12.5 mm	joint
WITH LOCK	Built-in strong magnet type	D-P7	CLKP									

## Clamp Cylinder Slim Style

Series CKG/CKP-X2095

ø25, ø32, ø40

**How to Order** 

Built-in standard magnet type with AC magnetic field resistant auto switch

Built-in strong magnet type with magnetic field resistant auto switch

### CKGB 32 - 50 YS - P3DWSC X2095

CKP B 32 - 50 Y S - P79WSE X2095

### Clevis width •

Α	9 mm
В	12.5 mm

\* Clevis width symbol

For A: Clevis width B (12.5 mm) plus two 1.6 mm washers, making the clevis width 9 mm.

Accessories in the form of pins/flat washers (4 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

#### Bore size ●

2	25	25 mm
,	32	32 mm
4	40	40 mm

	Cylinder stroke
Bore size	Standard stroke
ø <b>25 to</b> ø <b>40</b>	50, 75, 100, 125, 150

#### End bracket

Υ Double knuckle joint

Clevis width symbol

For A: Clevis width B (12.5 mm) plus two 1.6 mm washers, making the clevis width 9 mm. Accessories in the form of pins/flat washers (4 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

### Option •

	Nil	None		
	S	With speed controller		
		with speed controller		

\* Speed controllers (2 pcs.) are shipped together (but not assembled).

### Number of auto switches

Maniber of date switches					
Nil	2 pcs.				
S	1 pc.				
n	"n" pcs. (n = 3, 4, 5···n)				

Slim Style

#### Auto switch

For applicable auto switch model, refer to the Table 1.

Without auto switch (built-in magnet) Without switch mounting rail
Without auto switch (built-in magnet) With switch mounting rail

- \* Auto switch rails are shipped assembled.
- \* Auto switches are shipped together (but not assembled).
- \* Auto switch rails are shipped with mounting locations attached on the right side, as you look from the rod end.

### **Built-in Standard (Strong)** Magnet Cylinder Part No.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rail

Symbol for the auto switch type is "Nil" as shown below.

CKG: (Example) CKGA32-50Y-X2095 CKP: (Example) CKPA32-50Y-X2095

2) Built-in standard (strong) magnet type without auto switch, with switch mounting rail

Symbol for the auto switch type is "P" as shown below.

CKG: (Example) CKGA32-50Y-P-X2095

CKP: (Example) CKPA32-50Y-P-X2095

### Applicable Magnetic Field Resistant Auto Switches/Refer to pages 1719 to 1827 in Best Pneumatics No. 3 and the catalog CAT.ES20-201 for detailed auto switch specifications

Applicable	Turne	Auto switch	Applicable	Flootwinel autor	Indicator	Wiring	Load	Lead wire	Applicable
cylinder series	Туре	model	magnetic field	Electrical entry	light	(Pin no. in use)	voltage	length	load
		P3DWSC		Pre-wired connector	2-wire (3–4) 2-wire (1–4) 2-wire  2-wire  2-wire  2-wire (3–4) 2-wire (1–4) 2-wire	2-wire (3-4)	_	0.3 m	
		P3DWSE				2-wire (1-4)			
		P3DW	AC management a field	Grommet			24 VDC	0.5 m	
	Solid state auto switch	P3DWL	AC magnetic field (Single-phase AC welding magnetic field)					3 m	
Series CKG		P3DWZ						5 m	
		P4DWSC		Pre-wired connector		2-wire (3-4)		0.3 m	
		P4DWSE				2-wire (1-4)		0.3 111	Relay,
		P4DWL		Grommet			3 m	PLC Note 1)	
		P4DWZ				2-WIIE		5 m	,
	Reed auto switch	P79WSE		Pre-wired connector	2-color indication	2-wire (1-4)		0.3 m	
		P74-376	DC/AC		1-color   2-wire (3-4)	2 wiro (2 4)	24 VDC	0.5 m	
Series CKP		P74GSC	magnetic field			2-wire (3-4)		0.3 m	
		P74L	inagnotic neta	Grommet		2-wire	24 VDC	3 m	
		P74Z	Gron	Gronniet		∠-wire	100 VAC	5 m	

Note 1) PLC: Programmable Logic Controller

Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 15.

Note 3) Refer to page 16 and 17 when ordering the auto switch mounting bracket assembly or switch mounting rail assembly.



Standard Stroke

Bore size (mm)	Standard stroke (mm)
25, 32, 40	50, 75, 100, 125, 150

Refer to pages 15 to 17 for cylinders with auto switches.

- Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height
- Minimum Stroke for Auto Switch Mounting
- Operating Range
- How to Mount and Move the Auto Switch
- Auto Switch Rail Assembly Part No.

### **Specifications**

Bore size (mm)	25	32	40
Fluid		Air	
Proof pressure		1.5 MPa	
Maximum operating pressure		1.0 MPa	
Minimum operating pressure	0.05 MPa		
Ambient and fluid temperature	-10°C to 60°C		
Piston speed	50 to 500 mm/s		
Cushion	Rubber bumper		
Lubrication	Non-lube		
Stroke length tolerance Note 1)	+1.0 0		
Mounting Note 2)		Double clevis	

<sup>\*</sup> Refer to our website or Series CK1 in Best Pneumatics No. 3 for "Safety Instructions" and "Specific Product Precautions"

Note 1) Stroke length tolerance does not include the amount of bumper change. Note 2) Clevis pin, cotter pin, flat washer are equipped as a standard.

Clavia width	9 mm <sup>Note)</sup>	CKGA/CKPA
Clevis width	12.5 mm	CKGB/CKPB

Note) 1.6 mm thick washer attached to 12.5 mm.

### **Option**

Symbol	Description	Part no.
S	Flame resistant speed controllers with One-touch fittings	AS2201F-01-06W2 Port size: R1/8 Applicable tubing O.D. mm: Ø6 Control method: Meter-out type

### **Theoretical Output**

Unit: N

Bore size	Rod size	Rod size Operating		Operating pressure (MPa)						
(mm)	(mm)	direction	(mm²)	0.3	0.4	0.5	0.6			
25	12	OUT	491	147	196	246	295			
25	12	IN	378	113	151	189	227			
32	12	OUT	804	241	322	402	482			
32		IN	691	207	276	346	415			
40	12	OUT	1260	378	504	630	756			
40	12	IN	1147	344	459	574	688			

### Weight (Basic weight includes the double knuckle joint and auto switch rail at 0 stroke.)

				Unit: kg
Boi	25	32	40	
Series CKG□	Basic weight (0 mm stroke)	0.30	0.37	0.51
Selles CRG	Additional weight per 25 mm stroke	0.04	0.05	0.06
Series CKP□	Basic weight (0 mm stroke)	0.31	0.38	0.53
Selles CRF	Additional weight per 25 mm stroke	0.04	0.05	0.06
Speed controller		0.04	0.04	0.04

Note) The above values do not include the weight of the auto switch and auto switch mounting bracket.

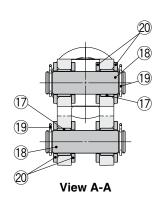
- Speed controller······0.04 (S)
- Cylinder stroke ------100 stroke

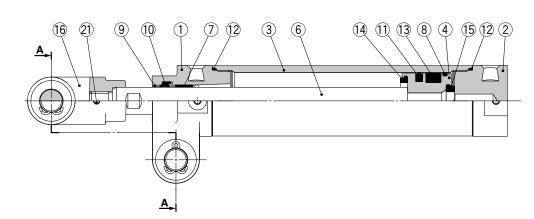
 $0.37 + 0.05 \times 100/25 + 0.04 = 0.61 \text{ kg}$ 

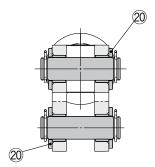


### Series CKG/CKP-X2095

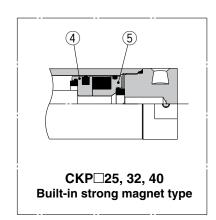
### Construction: CKG□/CKP□25, 32, 40







Clevis width symbol: B



### **Component Parts**

No.	Description	Material	Qty.	Note
1	Rod cover	Aluminum alloy	1	Trivalent chromated
2	Head cover	Aluminum alloy	1	Hard anodized
3	Cylinder tube	Aluminum alloy	1	Hard anodized
4	Piston	Aluminum alloy	1	Trivalent chromated: CKG□
	PistonA	Aluminum alloy	·	Trivalent chromated: CKP□
5	PistonB	Aluminum alloy	1	Trivalent chromated: CKP□
6	Piston rod	Stainless steel	1	Hard chrome plated: ø25
	Piston rou	Structural steel	ı	Hard chrome plated: ø32, ø40
7	Bushing	Oil-impregnated sintered alloy	1	
8	Wear ring	Resin	1	
9	Coil scraper	Bronze	1	
10	Rod seal	NBR	1	
11	Piston seal	NBR	1	
12	Tube gasket	NBR	2	

No.	Description	Material	Qty.	Note
13	Magnet	_	1	
14	Bumper	Urethane rubber	1	Rod end
15	Bumper	Urethane rubber	1	Head end
16	Double knuckle joint	Cast iron	1	Manganese phosphate coating
17	Clevis bushing	Steel strip + PTFE	4	
18	Clevis pin/Knuckle pin	Structural steel	2	
19	Cotter pin	Steel wire	4	Zinc trivalent chromated
20	Flat washer	Stool atrip	8	Nickel plated: Clevis width symbol A
20	Fiat washer	Steel strip	4	Nickel plated: Clevis width symbol B
21	Spring pin	Tool steel	1	

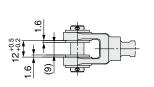
### **Replacement Parts/Seal Kit**

Bore size (mm)	Order no.	Note		
25	CKA25-X2095-PS	0-1-6		
32	CKA32-X2095-PS	Set of nos. above		
40	CKA40-X2095-PS	1 (0), (1), (2)		



### **Dimensions**

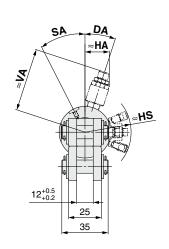
### CKG□/CKP□25, 32, 40

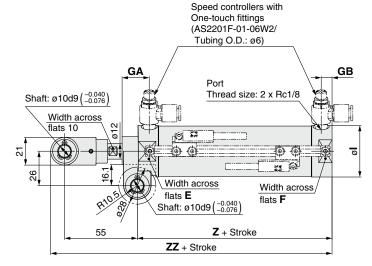


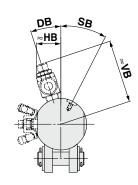
27.2

CK□A25, 32, 40 (Clevis width symbol: A)

CK□B25, 32, 40 (Clevis width symbol: B)

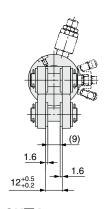




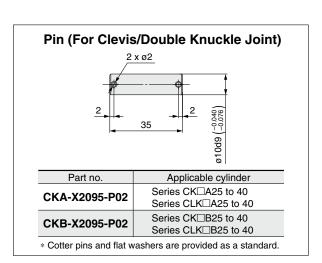


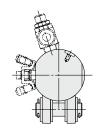
CK□B25, 32, 40 (Clevis width symbol: B)

CK□B25, 32, 40 (Clevis width symbol: B)



CK□A25, 32, 40 (Clevis width symbol: A)





CK□A25, 32, 40 (Clevis width symbol: A)

																				(mm)
Symbol	DA	DB	_	_	GA	GB	Н	Α	Н	В	HS	øl	SA	SB	V	Α	٧	В	7	ZZ
Bore size	DA	В		F	GA	ав	MAX.	MIN.	MAX.	MIN.	пэ	ØI	JA	ЭБ	MAX.	MIN.	MAX.	MIN.		
25	14°	14°	29.5	28.5	20.5	7.5	15.6	14.9	15.6	14.9	31.9	32	25°	25°	49.3	44.3	49.3	44.3	71.2	136.7
32	18°	18°	36	35	20.5	8.2	19.5	18.3	19.5	18.3	35.7	39	27°	27°	52.8	47.3	52.8	47.3	72.2	137.7
40	21°	21°	44.5	43.5	20.5	11	24	22.2	24	22.2	39.6	48	22°	22°	57.3	52.3	57.3	52.3	81.2	146.7

### Clamp Cylinder with Lock Slim Style

Series CLKG/CLKP-X2095

ø25, ø32, ø40

Unlock-port separate piping type is available. Refer to page 18.

**How to Order** 

Built-in standard magnet type with AC magnetic field resistant auto switch

Built-in strong magnet type with magnetic field resistant auto switch

CLKG	<b>B</b>   3	<u>  2                                   </u>	UY	<b>B</b> –	<b>P3D</b> 1	WSC	 X209
						-	

CLKPB32-50YS-B-P79

#### Clevis width ◆

Α	9 mm
В	12.5 mm

\* Clevis width symbol

For A: Clevis width B (12.5 mm) plus two 1.6 mm washers, making the clevis width 9 mm.

Accessories in the form of pins/flat washers (4 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

	Cyllinder Stroke
Bore size	Standard stroke
ø25 to ø40	50, 75, 100, 125, 150

32

40

### End bracket •

Bore size 25 mm

32 mm

40 mm

Double knuckle joint

Clevis width symbol

For A: Clevis width B (12.5 mm) plus two 1.6 mm washers, making the clevis width 9 mm.

Accessories in the form of pins/flat washers (4 pcs.)/ cotter pins (2 pcs.) are included (but not assembled).

For B: Accessories in the form of pins/flat washers (2 pcs.)/ cotter pins (2 pcs.) are included (but not assembled).

#### Option •

Nil	None
S	With speed controller

\* Speed controllers (2 pcs.) are shipped together (but not assembled).

### Locking direction

В	Retraction locking
F	Extension locking

number of auto switches						
2 pcs.						
1 pc.						
"n" pcs. (n = 3, 4, 5···n)						

Slim Style

#### Auto switch

For applicable auto switch model, refer to the Table 1.

Nil	Without auto switch (built-in magnet) Without switch mounting rail			
P	Without auto switch (built-in magnet) With switch mounting rail			

- Auto switch rails are shipped assembled.
- \* Auto switches are shipped together (but not assembled).
- \* Auto switch rails are shipped with mounting locations attached on the right side, as you look from the rod end.

### **Built-in Standard (Strong)** Magnet Cylinder Part No.

- 1) Built-in standard (strong) magnet type without auto switch and switch mounting rail
  - Symbol for the auto switch type is "Nil" as shown below.

CLKG: (Example) CLKGA32-50Y-B-X2095 CLKP: (Example) CLKPA32-50Y-B-X2095

- 2) Built-in standard (strong) magnet type without auto switch, with switch mounting rail
  - Symbol for the auto switch type is "P" as shown

CLKG: (Example) CLKGA32-50Y-B-P-X2095

CLKP: (Example) CLKPA32-50Y-B-P-X2095

### Table 1 Applicable Magnetic Field Resistant Auto Switches/Refer to pages 1719 to 1827 in Best Pneumatics No. 3 and the catalog CAT.ES20-201 for detailed auto switch specifications.

Applicable cylinder series	Type	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
		P3DWSC		Pre-wired connector		2-wire (3-4)		0.3 m	
		P3DWSE		Fie-wired connector	ed connector			0.3 111	
		P3DW	AC magnetic field (Single-phase	Grommet 2-color 2-wire				0.5 m	
Series CLKG	Solid state	P3DWL			2-wire		3 m		
	auto switch	P3DWZ	AC welding		indication		24 VDC	5 m	
		P4DWSC	magnetic field)	Pre-wired connector		2-wire (3-4)		0.3 m	
		P4DWSE	,			2-wire (1-4)			Relay,
		P4DWL	VZ Grommet	Grommet		2-wire		3 m	PLC Note 1)
		P4DWZ			2-11110		5 m	,	
	P79WSE			2-color indication	2-wire (1-4)		0.3 m		
	Reed auto	P74-376	DC/AC	Pre-wired connector		2-wire (3-4)	24 VDC	0.5 m	
Series CLKP	switch	P74GSC	magnetic field		1-color indication	2-wile (3-4)		0.3 m	]
		P74L	magnotto nota	Grommet		2-wire	24 VDC	3 m	
		P74Z		Gronniet		Z-WITE	100 VAC	5 m	

Note 1) PLC: Programmable Logic Controller

Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 15.

Note 3) Refer to page 16 and 17 when ordering the auto switch mounting bracket assembly or switch mounting rail assembly.



Retraction locking type

Extension locking type

### Standard Stroke

Bore size (mm)	Standard stroke (mm)
25, 32, 40	50, 75, 100, 125, 150

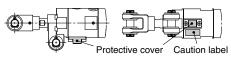
Refer to pages 15 to 17 for cylinders with auto switches.

- Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height
- Minimum Stroke for Auto Switch Mounting
- Operating Range
- How to Mount and Move the Auto Switch
- · Auto Switch Rail Assembly Part No.

### **Manually Unlocking**

### **⚠** Warning

1 Never remove the protective cover under any circumstances.



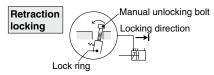
2 After confirming safety, operate the manual release following the steps shown below.

Carefully confirm that no one is inside the load movement range, etc., and that there is no danger even if the load moves suddenly.

#### Manually unlocking (ø25 to ø40)



- 1) For ø25, remove the dust cover. For ø32 and ø40, remove the plug.
- 2) Screw a manual unlocking bolt (a conventional bolt of M3 x 0.5 x 15L) into the lock ring threads as shown above, and lightly push the bolt in the direction of the arrow (head side) to unlock.



- 1) For ø25, remove the dust cover. For ø32 and ø40, remove the plug.
- 2) Screw a manual unlocking bolt (a conventional bolt of M3 x 0.5 x 15L) into the lock ring threads as shown above, and lightly push the bolt in the direction of the arrow (rod side) to unlock.

### **Specifications**

Bore size	25	32	40
Action		Double acting, Single ro	d
Fluid		Air	
Proof pressure		1.5 MPa	
Maximum operating pressure		1.0 MPa	
Minimum operating pressure		0.2 MPa	
Locking action		Spring locking	
Locking pressure	0.05 MPa		
Locking direction	One direction (Retraction, Extension)		
Lock holding force N		Equivalent to 0.5 MPa	
(Max. static load)	245	402	629
Lock application	Drop	prevention, Position ho	lding
Ambient and fluid temperature		-10ºC to 60ºC	
Lubrication	Non-lube		
Piston speed	50 to 500 mm/s		
Stroke length tolerance Note 1)	) +1.0 0		
Cushion	Rubber bumper		
Mounting Note 2)		Double clevis	

<sup>\*</sup> Refer to our website or Series CLK2 in Best Pneumatics No. 3 for "Safety Instructions" and "Specific

Note 2) Clevis pin, cotter pin, flat washer are equipped as a standard.

Clavia width	9 mm <sup>Note)</sup>	CLKGA/CLKPA
Clevis width	12.5 mm	CLKGB/CLKPB

Note) 1.6 mm thick washer attached to 12.5 mm.

### Option

Symbol	Description	Part no.
S	Flame resistant speed controllers with One-touch fittings	AS2201F-01-06W2 Port size: R1/8 Applicable tubing O.D. mm: ø6 Control method: Meter-out type

### **Theoretical Output**

							Unit: N
Bore size	Rod size	Operating Piston area		Operating pressure (MPa)			
(mm)	(mm)	direction	(mm <sup>2</sup> )	0.3	0.4	0.5	0.6
25	12	OUT	491	147	196	246	295
25	12	IN	378	113	151	189	227
00	12	OUT	804	241	322	402	482
32		IN	691	207	276	346	415
40	12	OUT	1260	378	504	630	756
	12	IN	1147	344	459	574	688

### Weight (Basic weight includes the double knuckle joint and auto switch rail at 0 stroke.)

Unit:							
Bo	Bore size (mm)						
	Decis weight (O many strates)	B: 0.39	B: 0.58	B: 0.76			
Series CLKG□	Basic weight (0 mm stroke)	F: 0.40	F: 0.60	F: 0.78			
	Additional weight per 25 mm stroke		0.05	0.06			
	Decis weight (O many strates)	B: 0.39	B: 0.59	B: 0.78			
Series CLKP□	Basic weight (0 mm stroke)	F: 0.40	F: 0.62	F: 0.81			
	Additional weight per 25 mm stroke	0.04	0.05	0.06			
Speed controller	0.04	0.04	0.04				

Note) The above values do not include the weight of the auto switch and auto switch mounting bracket. Calculation Example) CLKG□32-100YS-B-P-X2095 • Basic weight······0.58 (ø32)

- Speed controller ············0.04 (S) Cylinder stroke ------100 stroke

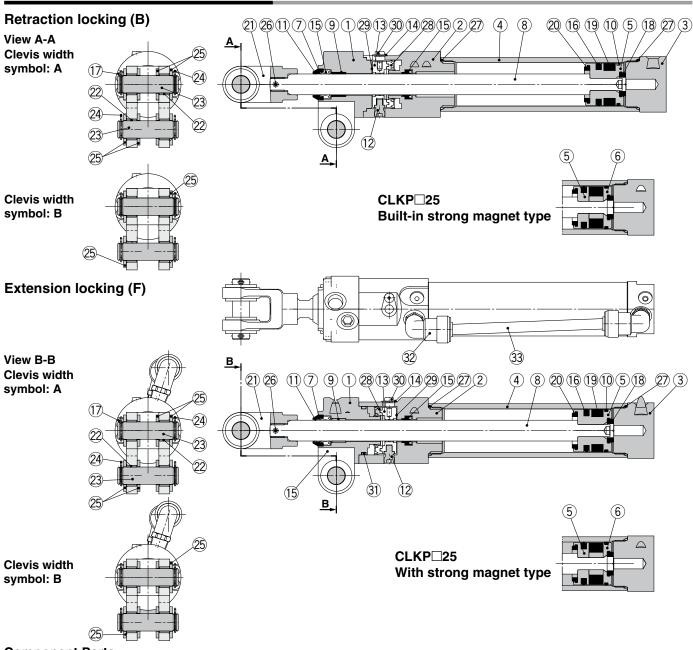
 $0.58 + 0.05 \times 100/25 + 0.04 = 0.82 \text{ kg}$ 



Note 1) Stroke length tolerance does not include the amount of bumper change.

### Series CLKG/CLKP-X2095

### **Construction: CLKG**□/CLKP□25

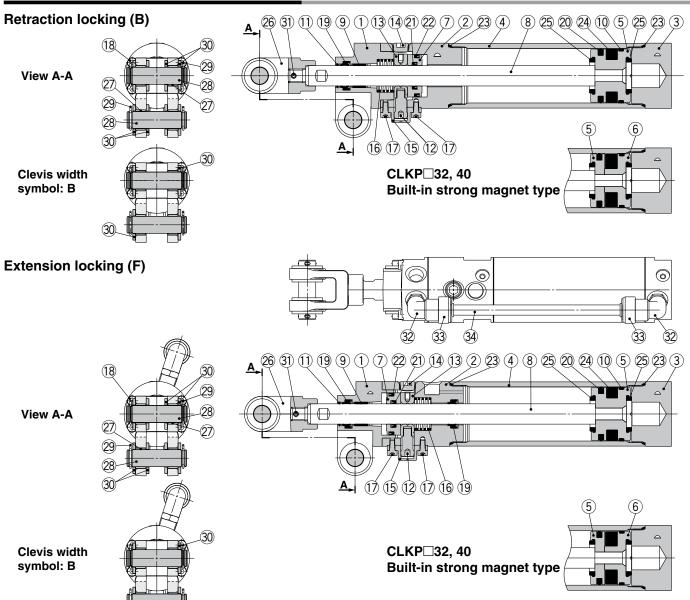


**Component Parts** 

Description	Material	Qty.	Note
Rod cover	Aluminum alloy	1	Trivalent chromated
Lock body	Aluminum alloy	1	Trivalent chromated
Head cover	Aluminum alloy	1	Hard anodized
Cylinder tube	Aluminum alloy	1	Hard anodized
Piston	Aluminum alloy	1	Trivalent chromated: CLKG□
PistonA	Aluminum alloy	'	Trivalent chromated: CLKP□
PistonB	Aluminum alloy	1	Trivalent chromated: CLKP□
Holder	Brass	1	_
Piston rod	Stainless steel	1	Hard chrome plated
Bushing	Oil-impregnated sintered alloy	1	_
Wear ring	Resin	1	_
Coil scraper	Bronze	1	
Pivot	Structural steel	1	Electroless nickel plated
Lock ring	Structural steel	1	Zinc trivalent chromated
Dust cover	Stainless steel	1	_
Rod seal	NBR	2	_
Piston seal	NBR	1	_
	Rod cover Lock body Head cover Cylinder tube Piston  PistonA  PistonB  Holder Piston rod Bushing Wear ring Coil scraper Pivot Lock ring Dust cover Rod seal	Rod cover Aluminum alloy Lock body Aluminum alloy Head cover Aluminum alloy Cylinder tube Aluminum alloy Piston Aluminum alloy  PistonA Aluminum alloy  PistonB Aluminum alloy Holder Brass Piston rod Stainless steel Bushing Oil-impregnated sintered alloy Wear ring Resin Coil scraper Bronze Pivot Structural steel Lock ring Structural steel Dust cover Stainless steel Rod seal NBR	Rod cover         Aluminum alloy         1           Lock body         Aluminum alloy         1           Head cover         Aluminum alloy         1           Cylinder tube         Aluminum alloy         1           Piston         Aluminum alloy         1           PistonA         Aluminum alloy         1           PistonB         Aluminum alloy         1           Holder         Brass         1           Piston rod         Stainless steel         1           Bushing         Oil-impregnated sintered alloy         1           Wear ring         Resin         1           Coil scraper         Bronze         1           Pivot         Structural steel         1           Lock ring         Structural steel         1           Dust cover         Stainless steel         1           Rod seal         NBR         2

	5		٥.	
No.	Description	Material	Qty.	Note
17	Hexagon socket head cap screw	Structural steel	4	Nickel plated
18	Bumper	Urethane rubber	1	_
19	Magnet	_	1	_
20	Bumper	Urethane rubber	1	_
21	Double knuckle joint	Cast iron	1	Manganese phosphate coating
22	Clevis bushing	Resin	4	_
23	Clevis pin/Knuckle pin	Structural steel	2	_
24	Cotter pin	Steel wire	4	Zinc trivalent chromated
25	Flat washer	Steel strip	8	Nickel plated: Clevis width symbol A
25	riat wasner		4	Nickel plated: Clevis width symbol B
26	Spring pin	Tool steel	1	_
27	Tube gasket	NBR	2	_
28	Lock ring seal	NBR	1	_
29	Brake spring	Steel wire	2	_
30	Cross recessed round head screw	Structural steel	1	Nickel plated
31	O-ring	NBR	1	_
32	FR One-touch fitting	_	2	Extension locking only
33	FR double layer tube	_	1	Extension locking only

### Construction: CLKG□/CLKP□32, 40



Component Parts

Con	Component Parts							
No.	Description	Material	Qty.	Note				
1	Cover	Aluminum alloy	1	Trivalent chromated				
2	Rod cover	Aluminum alloy	1	Hard anodized				
3	Head cover	Aluminum alloy	1	Hard anodized				
4	Cylinder tube	Aluminum alloy	1	Hard anodized				
5	Piston	Aluminum alloy	1	Trivalent chromated: CLKG□				
	PistonA	Aluminum alloy	ı	Trivalent chromated: CLKP□				
6	PistonB	Aluminum alloy	1	Trivalent chromated: CLKP□				
7	Release piston	Aluminum alloy	1	Trivalent chromated				
8	Piston rod	Special purpose steel	1	Quenched Hard chrome plated				
9	Bushing	Oil-impregnated sintered alloy	1					
10	Wear ring	Resin	1					
11	Coil scraper	Bronze	1					
_12	Pivot	Structural steel	1	Electroless nickel plated				
13	Lock ring	Structural steel	1	Zinc trivalent chromated				
14	Plug	Structural steel	1	Nickel plated				
15	Protective cover	Aluminum alloy	1	Hard anodized				
_16	Brake spring	Steel wire	1 Zinc trivalent chromat					
17	Hexagon socket head cap screw	Structural steel	2	Nickel plated				

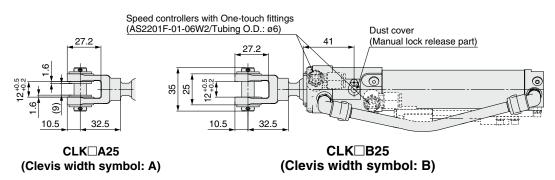
No.	Description	Material	Qty.	Note
18	Hexagon socket head cap screw	Structual steel	4	Nickel plated
19	Rod seal	NBR	1	Retraction locking
19	nou seai	INDI	2	Extension locking
20	Piston seal	NBR	1	
21	Release piston seal A	NBR	1	
22	Release piston seal B	NBR	1	
23	Tube gasket	NBR	2	
24	Magnet	_	1	
25	Bumper	Urethane rubber	2	
26	Double knuckle joint	Cast iron	1	Manganese phosphate coating
27	Clevis bushing	Steel strip + PTFE	4	
28	Clevis pin/Knuckle pin	Structural steel	2	
29	Cotter pin	Steel wire	4	Zinc trivalent chromated
		0	8	Nickel plated: Clevis width symbol A
30	Flat washer	Steel strip	4	Nickel plated: Clevis width symbol B
31	Spring pin	Tool steel	1	
32	FR One-touch fitting		2	Extension locking only
33	Spatter cover	_	2	Extension locking only
34	FR double layer tube	_	1	Extension locking only

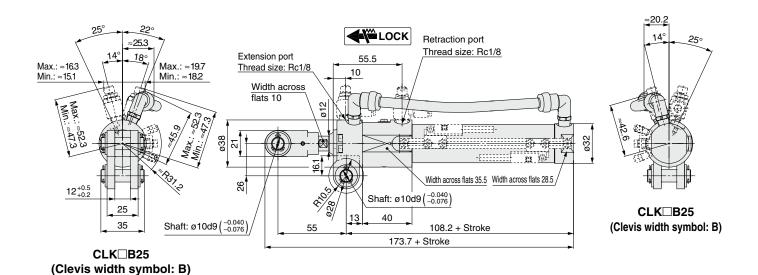


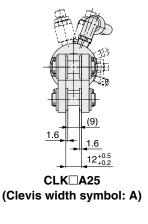
### Series CLKG/CLKP-X2095

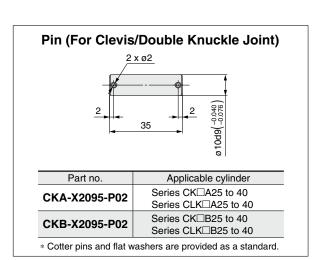
### **Dimensions**

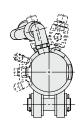
### CLKG□/CLKP□25 Retraction locking (F)







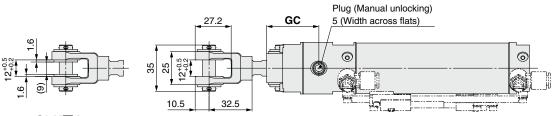




CLK□A25 (Clevis width symbol: A)

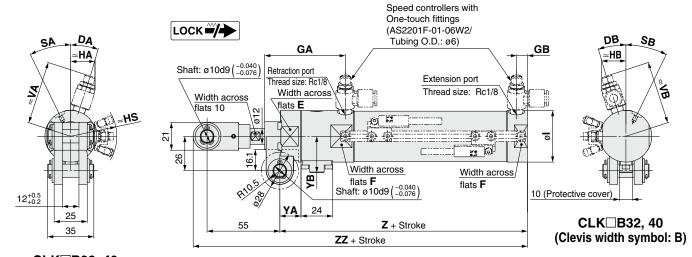
### **Dimensions**

### CLKG□/CLKP□32, 40 Retraction locking (B)

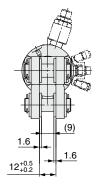


CLK□A32, 40 (Clevis width symbol: A)

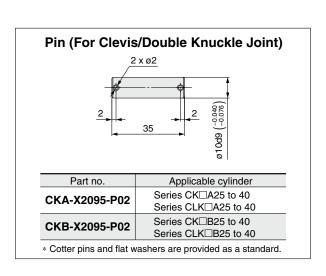
CLK□B32, 40 (Clevis width symbol: B)

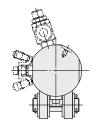


CLK□B32, 40 (Clevis width symbol: B)



CLK□A32, 40 (Clevis width symbol: A)





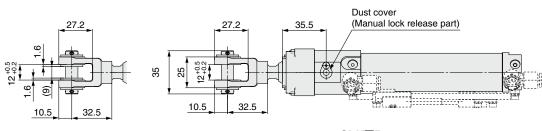
CLK□A32, 40 (Clevis width symbol: A)

																							(mm)
Symbol	DA	DB	_	_	GA	GB	GC	Н	Α	Н	В	HS	اہ	67	SB	٧	Α	V	В	YΑ	YB	7	77
Bore size	DA	υБ			GA	αь	GC	MAX.	MIN.	MAX.	MIN.	пэ	ØI	ЭА	36	MAX.	MIN.	MAX.	MIN.	IA	10		
32	18°	18°	36	35	61	8.2	39.5	19.5	18.3	19.5	18.3	35.7	39	27°	27°	52.8	47.8	52.8	47.8	16	27.5	112.2	177.7
40	21°	21°	44.5	43.5	58.5	11	44.5	24	22.2	24	22.2	39.6	48	22°	22°	57.3	52.3	57.3	52.3	21	29	116.7	182.2

### Series CLKG/CLKP-X2095

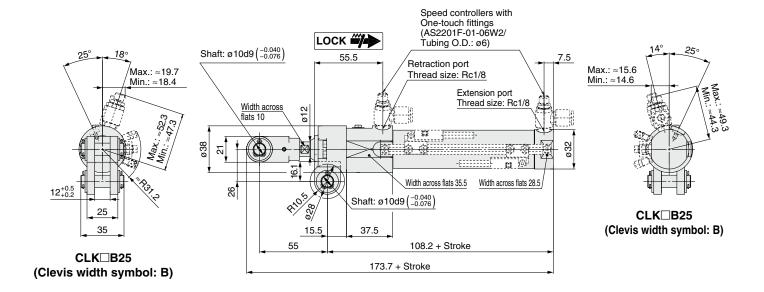
### **Dimensions**

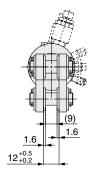
### CLKG□/CLKP□25 Extension locking (B)



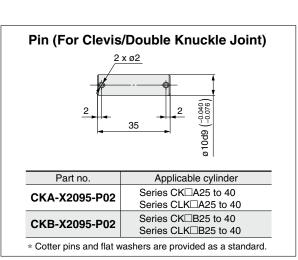
CLK□A25 (Clevis width symbol: A)

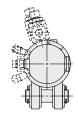
CLK□B25 (Clevis width symbol: B)





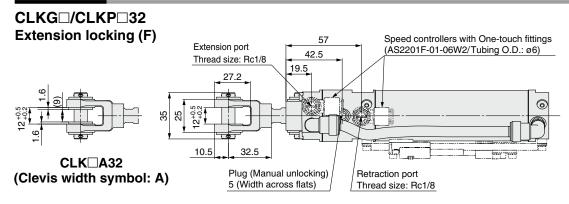
CLK□A25 (Clevis width symbol: A)



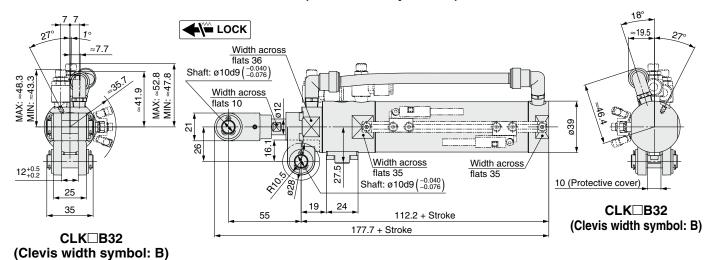


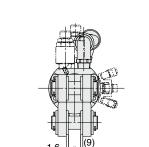
CLK□A25 (Clevis width symbol: A)

### **Dimensions**

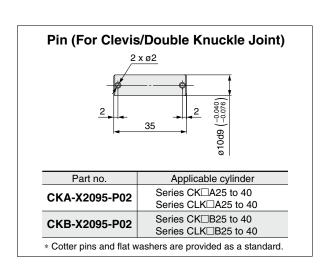


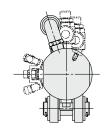
CLK□B32 (Clevis width symbol: B)





CLK□A32 (Clevis width symbol: A)

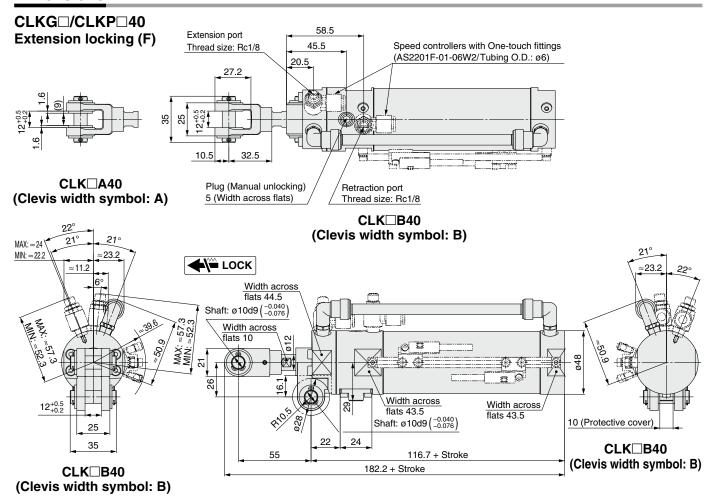


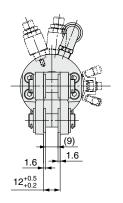


CLK□A32 (Clevis width symbol: A)

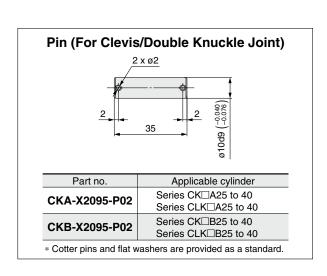
### Series CLKG/CLKP-X2095

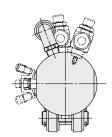
### **Dimensions**





CLK□A40 (Clevis width symbol: A)





CLK□A40 (Clevis width symbol: A)

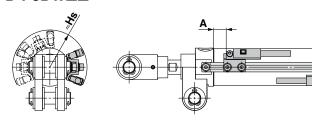
# Clamp Cylinder Slim Style Series CKG/CKP-X2095

### Clamp Cylinder with Lock Slim Style Series CLKG/CLKP-X2095

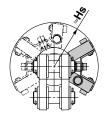
### Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

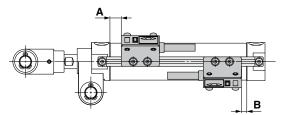
В

### D-P3DW□□

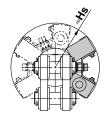


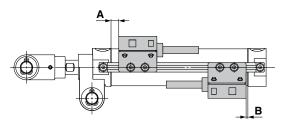
### D-P4DW□□



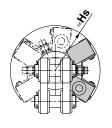


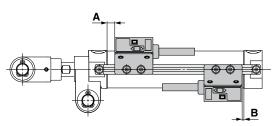
#### **D-P79W**





### **D-P7**□□□□





### Auto Switch Mounting Position and Its Height Unit: mm

Applicable	Symbol	Auto switch set value and its height						
auto switch	Syllibol	ø25	ø32	ø40				
	Α	10.5	10.5	11.5				
D-P3DW□□	В	8	9	11				
	Hs	31.2	35.7	39.6				
	Α	8	8	9				
D-P4DW□□	В	5.5	6.5	8.5				
	Hs	37.1	40.7	45.4				
	Α	6	5	6				
D-P79W	В	2	4	5.5				
	Hs	37.7	40.8	45.1				
	Α	6	5	6				
D-P7□□□□	В	2	4	5.5				
	Hs	37.3	40.2	45.1				

- Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
- Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
- Note 3) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.

### Minimum Stroke for Auto Switch Mounting

		Unit: mm
Applicable auto switch	1 pc.	2 pcs.
D-P3DW□□	50	50
D-P4DW□□	50	50
<b>D-P7</b> □□□□	50	50

### **Operating Range**

			Unit: mm				
Applicable auto switch		Bore size					
Applicable auto switch	ø25	ø32	ø40				
D-P3DW□□	7	6	6.5				
D-P4DW□□	5	5	5				
<b>D-P7</b> □□□□	8	7.5	8.5				

Other than the applicable auto switches listed in "How to Order," the following auto switches are mountable.

\*For magnetic field resistant 2-color indication solid state auto switches, auto switches with pre-wired connector (D-P4DW DPC type) are also available.

Please order the auto switch and mounting brackets detailed below separately from the cylinder.

Auto switch part no.	Auto switch mounting bracket part no.				
Auto switch part no.	ø <b>25</b>	ø <b>32</b> , ø <b>40</b>			
D-M9□/D-M9□V D-M9□W/D-M9□WV	Note 2) ①BQ-1 ②BQ2-012				
D-A9□/D-A9□V	_	Note 2) ①BQ-1 ②BQ2-012			

Note 1) Only suitable for CKG□ types.

Note 2) Two types of auto switch mounting brackets are used as a set. The screws (M2.5 x 4 L) built into the auto switch are not used.

Note 3) ø25 is available through a special order of D-A9□/D-A9□V.



# Series CKG/CKP-X2095 Series CLKG/CLKP-X2095

### **How to Mount and Move the Auto Switch**

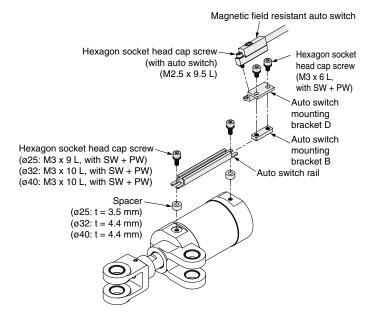
### **■D-P3DW**□□

- Tix the auto switch and the auto switch mounting bracket D temporarily by tightening the attached hexagon socket head cap screw (M2.5 x 9.5 L) 1 to 2 turns.
- ② Fix the auto switch mounting bracket D and auto switch mounting bracket B temporarily by tightening the hexagon socket head cap screw (M3 x 6 L) to auto switch mounting bracket B 1 to 2 turns.
- ③ Insert the temporarily tightened auto switch mounting bracket B into the mating groove of the auto switch rail, and slide the auto switch onto the auto switch rail through the groove.
- (4) Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M2.5 x 9.5 L, M3 x 6 L).

  (The tightening torque for M2.5 is 0.2 to 0.3 N·m, M3 is 0.5 to 0.8 N·m).
- (5) If the detecting position is changed, go back to step (3).

#### Applicable auto switch: D-P3DW, D-P3DWSC, D-P3DWSE

Bore size	Auto switch mounting bracket part no.	Contents	Qty.		
ø <b>25</b>		Auto switch mounting bracket D	1		
ø <b>32</b>	BK3-025S	Auto switch mounting bracket B			
ø <b>40</b>		Hexagon socket head cap screw (M3 x 6 L, with SW + PW)	2		



### **■D-P4DW**□□

- ① Attach the auto switch to the auto switch mounting bracket C, using a hexagon socket head cap screw (M3 x 12 L). (The tightening torque is 0.5 to 0.8 N·m.)
- ② Fix the auto switch mounting bracket B and the auto switch mounting bracket C temporarily by tightening the hexagon socket head cap screw (M3 x 6 L).
- ③ Insert the temporarily tightened auto switch mounting bracket B into the mating groove of the auto switch rail, and slide the auto switch onto the auto switch rail through the groove.
- (4) Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M3 x 6 L, M3 x 12 L). (The tightening torque is 0.5 to 0.8 N·m.)
- (5) If the detecting position is changed, go back to step ③.

#### Applicable auto switch: D-P4DWL/Z, D-P4DWSC, D-P4DWSE

Bore size	Auto switch mounting bracket part no.	Contents	
0.5	BK4-025	Auto switch mounting bracket B	
ø <b>25</b> ø <b>32</b>		Auto switch mounting bracket C	
ø <b>32</b> ø <b>40</b>		Hexagon socket head cap screw (M3 x 6 L, with SW + PW)	
970		Hexagon socket head cap screw (M3 x 12 L)	2

#### Hexagon socket head cap screw Magnetic field resistant auto switch (M3 x 6 L with SW + PW) Hexagon sockethead cap screw Auto switch (M3 x 12 L) mounting bracket C Auto switch Hexagon socket head cap screw mounting (ø25: M3 x 9 L, with SW + PW) bracket B (ø32: M3 x 10 L, with SW + PW) Auto switch rail (ø40: M3 x 10 L, with SW + PW) Spacer $(\emptyset 25: t = 3.5 \text{ mm})$ (Ø32: t = 4.4 mm)(ø40: t = 4.4 mm)

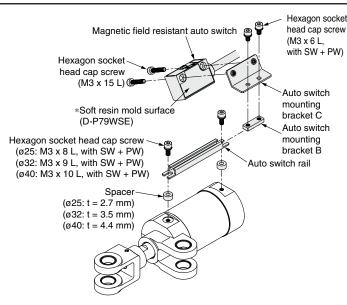
### **■**D-P7□, D-P79WSE

- Attach the auto switch to the auto switch mounting bracket C, using a hexagon socket head cap screw (M3 x 15 L).

  (The tightening torque is 0.5 to 0.8 N·m.)
- ② Fix the auto switch mounting bracket B and the auto switch mounting bracket C temporarily by tightening the hexagon socket head cap screw (M3 x 6 L).
- ③ Insert the temporarily tightened auto switch mounting bracket B into the mating groove of the auto switch rail, and slide the auto switch onto the auto switch rail through the groove.
- 4 Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M3 x 6 L, M3 x 15 L). (The tightening torque is 0.5 to 0.8 N·m.)
- (5) If the detecting position is changed, go back to step (3).
- \*Be aware that D-P79WSE should be installed in the specified direction shown when installed to the auto switch mounting bracket C. Be sure to mount it so that the soft resin mold surface is in contact with the auto switch mounting bracket C.

#### Applicable auto switch: D-P74, D-P74-376, D-P74GSC, D-P79WSE

Applicable auto switch. B 174, B 174 070, B 174000, B 1750					
Bore size	Auto switch mounting bracket part no.	Contents	Qty.		
ø25 ø32 ø40		Auto switch mounting bracket B			
	BK2-025	Auto switch mounting bracket C	1		
	BNZ-025	Hexagon socket head cap screw (M3 x 6 L, with SW + PW)			
D-10		Hexagon socket head cap screw (M3 x 15 L)	2		

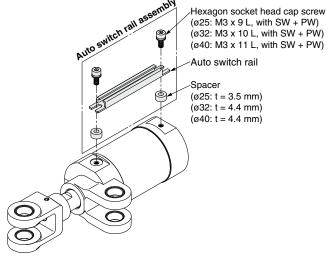




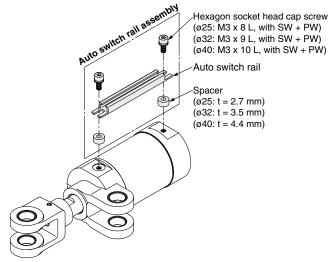
# Clamp Cylinder Slim Style Series CKG/CKP-X2095 Clamp Cylinder with Lock Slim Style Series CLKG/CLKP-X2095

### **Auto Switch Rail Assembly Part No.**

Applicable cylinder series	Bore size	Applicable stroke	Auto switch rail assembly part no.
		50	CKG25-X2095-R050
		75	CKG25-X2095-R075
	ø <b>25</b>	100	CKG25-X2095-R100
		125	CKG25-X2095-R125
CKG		150	CKG25-X2095-R150
CLKG	ø <b>32</b>	50	CKG32-X2095-R050
		75	CKG32-X2095-R075
		100	CKG32-X2095-R100
		125	CKG32-X2095-R125
		150	CKG32-X2095-R150
		50	CKG40-X2095-R050
CKG		75	CKG40-X2095-R075
CKP CLKG	ø <b>40</b>	100	CKG40-X2095-R100
CLKP		125	CKG40-X2095-R125
OL.KI		150	CKG40-X2095-R150



Applicable cylinder series	Bore size	Applicable stroke	Auto switch rail assembly part no.
Cylinaer Series		50	CKP25-X2095-R050
		75	CKP25-X2095-R075
	ø <b>25</b>	100	CKP25-X2095-R100
		125	CKP25-X2095-R125
CKP		150	CKP25-X2095-R150
CLKP		50	CKP32-X2095-R050
		75	CKP32-X2095-R075
	ø <b>32</b>	100	CKP32-X2095-R100
		125	CKP32-X2095-R125
		150	CKP32-X2095-R150



### Series CLKG/CLKP

# **Made to Order Specifications**

lease contact SMC for detailed dimensions, specifications and lead times.



### **Unlock-port Separate Piping Type**

Built-in standard magnet type with AC magnetic field resistant auto switch

CLKG B 32 - 50 Y S - B - P3DWSC

Built-in strong magnet type with magnetic field resistant auto switch

CLKPB 32 - 50 Y S - B - P79WSE X1604

### Clevis width ●

Α	9 mm
В	12.5 mm

- \* Clevis width symbol
- For A: Clevis width B (12.5 mm) plus two 1.6 mm washers, making the clevis width 9 mm.

Accessories in the form of pins/flat washers (4 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

#### Bore size ●

	25	25 mm
ĺ	32	32 mm
	40	40 mm
	32 40	

Bore size	Standard stroke
ø <b>25 to</b> ø <b>40</b>	50, 75, 100, 125, 150

#### End bracket

\/	Decide Lancial de la lat
Y	Double knuckle joint

\* Clevis width symbol

For A: Clevis width B (12.5 mm) plus two 1.6 mm washers, making the clevis width 9 mm. Accessories in the form of pins/flat washers (4 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

### Option 4

Nil	None
S	With speed controller

\* Speed controllers (2 pcs.) are shipped together (but not assembled).

#### Locking direction

В	Retraction locking
F	Extension locking

#### Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs. (n = 3, 4, 5···n)

#### Auto switch

For applicable auto switch model, refer to the Table 1

Nil	Without auto switch (built-in magnet) Without switch mounting rail
Р	Without auto switch (built-in magnet) With switch mounting rail

- \* Auto switch rails are shipped assembled.
- \* Auto switches are shipped together (but not assembled).
- Auto switch rails are shipped with mounting locations attached on the right side, as you look from the rod end.

### **Built-in Standard (Strong)** Magnet Cylinder Part No.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rail

Symbol for the auto switch type is "Nil" as shown below.

CLKG: (Example) CLKGA32-50Y-B-X1604 CLKP: (Example) CLKPA32-50Y-B-X1604

2) Built-in standard (strong) magnet type without auto switch, with switch mounting rail

Symbol for the auto switch type is "P" as shown

CLKG: (Example) CLKGA32-50Y-B-P-X1604

CLKP: (Example) CLKPA32-50Y-B-P-X1604

Applicable Magnetic Field Resistant Auto Switches/Refer to pages 1719 to 1827 in Best Pneumatics No. 3 and the catalog CAT.ES20-201 for detailed auto switch specification

Applicable magi	ictio i icia i icc	notant Auto o	Wittorico/Heler to pages	1719 to 1827 in Best Pheumai	ilos IVO. o aric	Tille catalog OAT.LO	20-201 101 detail	eu auto switch s	specifications.
Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
		P3DWSC		<u> </u>		2-wire (3-4)		0.0	
		P3DWSE		Fie-wired connector		2-wire (1-4)		0.3 m	Relay, PLC Note 1)
		P3DW	100 +: - +: - +: - +: -				24 VDC	0.5 m	
	Solid state	P3DWL	AC magnetic field (Single-phase AC welding	Grommet	2-color indication	2-wire		3 m	
Series CLKG	auto switch	P3DWZ						5 m	
	uuto switoii	P4DWSC	magnetic field)	Pre-wired connector		2-wire (3-4)		0.3 m	
		P4DWSE	inagnone neraj	i le-wired confilector		2-wire (1-4)			
		P4DWL		Grommet		2-wire		3 m	
		P4DWZ		Grommet				5 m	
		P79WSE			2-color indication	2-wire (1-4)		0.3 m	
	Reed auto	P74-376	DC/AC	Pre-wired connector		2-wire (3-4)	24 VDC	0.5 m	
Series CLKP	switch	P74GSC	magnetic field		1-color	2-wire (3-4)		0.3 m	
	0	P74L	inagnotio neia	Grommet	indication	2-wire	24 VDC	3 m	
		P74Z		Gronniet		∠-wire	100 VAC	5 m	

Note 1) PLC: Programmable Logic Controller

Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 15.

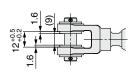
Note 3) Refer to page 16 and 17 when ordering the auto switch mounting bracket assembly or switch mounting rail assembly.

### Made to Order Specifications Series CLKG/CLKP

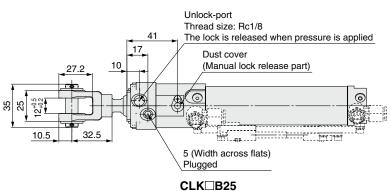
Symbol -X1604

### **Dimensions**

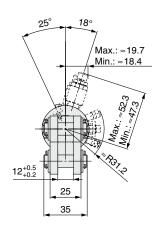
### CLKG□/CLKP□25 Retraction locking (B)



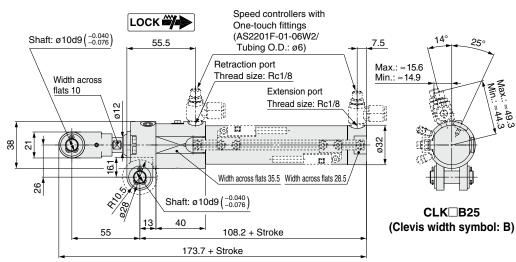
CLK□A25 (Clevis width symbol: A)

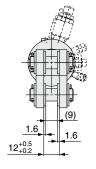


CLK∐B25 (Clevis width symbol: B)

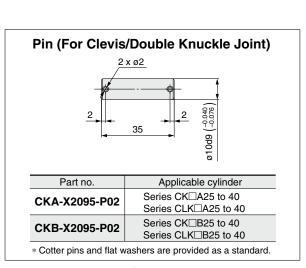


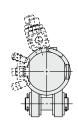
CLK□B25 (Clevis width symbol: B)





CLK□A25 (Clevis width symbol: A)

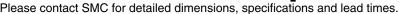




CLK□A25 (Clevis width symbol: A)

### Series CLKG/CLKP

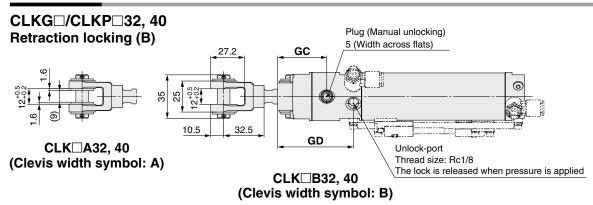
# **Made to Order Specifications**

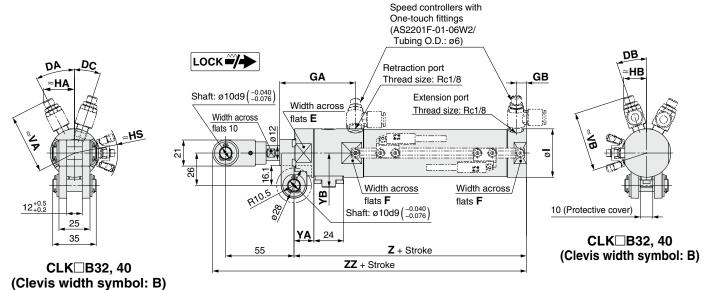


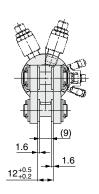


### **Unlock-port Separate Piping Type**

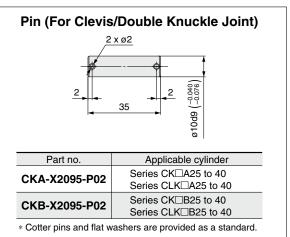
### **Dimensions**

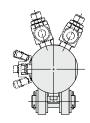






CLK□A32, 40 (Clevis width symbol: A)





CLK□A32, 40 (Clevis width symbol: A)

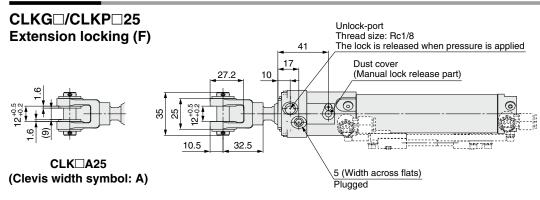
(mm)

Symbol	DA	DΒ	DC.	_	_	GA	GB	GC	GD	Н	Α	Н	В	HS	ا۔	V	Α	V	В	ΥA	YB	7	ZZ
Bore size	DA	סט	DC	E		GA	GB	GC	GD	MAX.	MIN.	MAX.	MIN.	пэ	øl	MAX.	MIN.	MAX.	MIN.	IA	1 D		
32	27°	18°	18°	36	35	61	8.2	39.5	61	27.2	24.9	19.5	18.3	35.7	39	52.8	47.8	52.8	47.8	16	27.5	112.2	177.7
40	22°	21°	21°	44.5	43.5	58	11	44.5	58.5	24.9	23	24	22.2	39.6	48	57.3	52.3	57.3	52.3	21	29	116.7	182.2

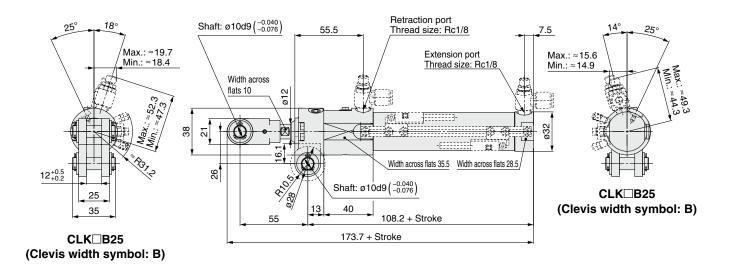
### Made to Order Specifications Series CLKG/CLKP

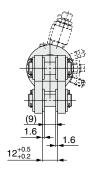
Symbol -X1604

### **Dimensions**

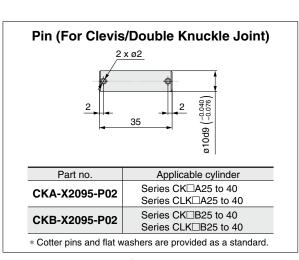


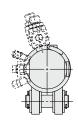
CLK□B25, 32, 40 (Clevis width symbol: B)





CLK□A25 (Clevis width symbol: A)

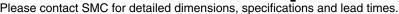




CLK□A25 (Clevis width symbol: A)

### Series CLKG/CLKP

# **Made to Order Specifications**

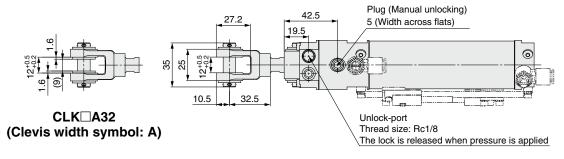




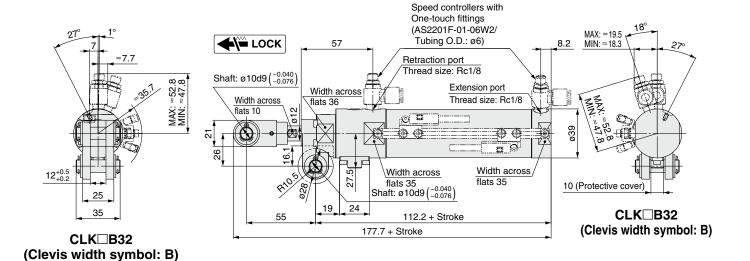
### **Unlock-port Separate Piping Type**

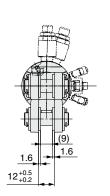
### **Dimensions**

CLKG□/CLKP□32 Extension locking (F)

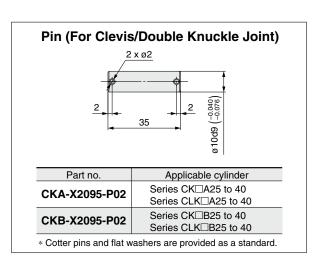


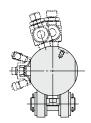
CLK□B32 (Clevis width symbol: B)





CLK□32 (Clevis width symbol: A)





CLK□A32 (Clevis width symbol: A)

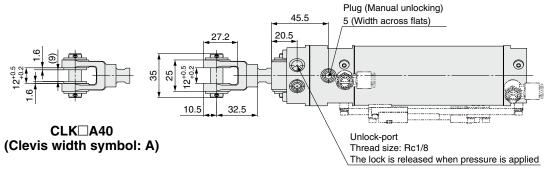
### Made to Order Specifications Series CLKG/CLKP

Symbol

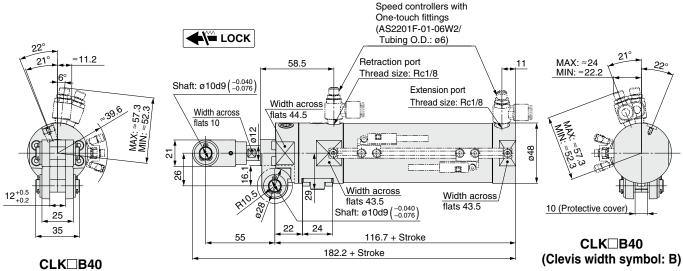
-X1604

### **Dimensions**

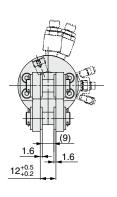
### CLKG□/CLKP□40 Extension locking (F)



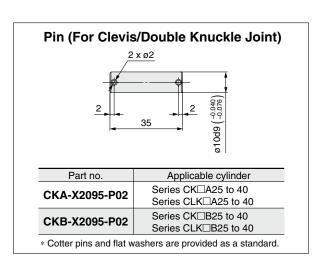
CLK□B40 (Clevis width symbol: B)

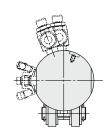


CLK⊔B40 (Clevis width symbol: B)



CLK□40 (Clevis width symbol: A)





CLK□A40 (Clevis width symbol: A)