

Compact Cylinder: Long Stroke Double Acting, Single Rod Series CQ2

ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch

CQ2 A 32 - 200 DC Z -

With auto switch

CDQ2 A 32 - 200 DC Z - M9BW -

With auto switch
(Built-in magnet)

Mounting

A	Both ends tapped
L	Foot
F	Rod flange
G	Head flange
D	Double clevis

* Mounting brackets are shipped together, (but not assembled).

Bore size

32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	Rc
TN	NPT
TF	G
F	Built-in one-touch fittings (Note)

Note) Bore sizes available with one-touch fittings are ø32 to ø63.

Cylinder stroke (mm)

Refer to the next page for standard strokes.

Action

D	Double acting
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Cushion

C	Rubber bumper
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Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order

Refer to the next page for details.

Auto switch

Nil	Without auto switch
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* Refer to the below table for applicable auto switches.

Auto switch mounting groove

Z	4 surfaces
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Body option

Nil	Standard (Rod end female thread)
M	Rod end male thread

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.

(Example) CDQ2L40-200DCZ

Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

Applicable Auto Switches

Refer to the individual catalog (ES20-201) for the D-P3DW type.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage			Auto switch model		Lead wire length (m)					Pre-wired connector	Applicable load			
					DC		AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)					
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	——	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC		
	3-wire (PNP)			M9PV				M9P	●	●	●	○	—	○					
	2-wire			M9BV				M9B	●	●	●	○	—	○					
	3-wire (NPN)			24 V				5 V, 12 V	——	M9NVV	M9NV	●	●	●	○	—		○	IC circuit
	3-wire (PNP)									M9PVV	M9PV	●	●	●	○	—		○	
	2-wire									M9BVV	M9BV	●	●	●	○	—		○	
	3-wire (NPN)									M9NAV**	M9NA**	○	○	●	○	—		○	
	3-wire (PNP)			M9PAV**				M9PA**	○	○	●	○	—	○					
	2-wire			M9BAV**				M9BA**	○	○	●	○	—	○					
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)				——	——	P3DW	●	—	●	●	—	○		——	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	——	5 V	——	A96V	A96	●	—	●	—	—	——	IC circuit	——		
	No			2-wire	24 V	12 V, 100 V	100 V or less	A93V	A93	●	—	●	—	—	——	——	Relay, PLC		
			A90V					A90	●	—	●	—	—	——	IC circuit				

** Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

* Lead wire length symbols: 0.5 m Nil (Example) M9NVW
1 m M (Example) M9NWM
3 m L (Example) M9NLW
5 m Z (Example) M9NZW

* Solid state auto switches marked with "○" are produced upon receipt of order.

* There are other applicable auto switches other than the listed above. For details, refer to page 175.

* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

Compact Cylinder: Long Stroke

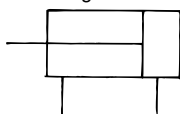
Double Acting, Single Rod *Series CQ2*

Specifications



JIS Symbol

Double acting,
Single rod



Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XB10	Intermediate stroke (Exclusive body type)
-XC4	With heavy-duty scraper
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC26	With split pins for double clevis pin/ double knuckle joint pin and flat washers
-X271	Fluororubber seals

Bore size (mm)	32	40	50	63	80	100
Action	Double acting, Single rod					
Fluid	Air					
Proof pressure	1.5 MPa					
Maximum operating pressure	1.0 MPa					
Minimum operating pressure	0.05 MPa					
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)					
Lubrication	Not required (Non-lube)					
Piston speed	50 to 500 mm/s					
Allowable kinetic energy (J)	0.29	0.52	0.91	1.54	2.71	4.54
Stroke length tolerance	+1.4 mm (Note) 0					

Note) Stroke length tolerance does not include the amount of bumper change.

Standard Strokes

Bore size	Standard stroke
32, 40, 50 63, 80, 100	125, 150, 175, 200, 250, 300

Manufacture of Intermediate Strokes

Type	A spacer is installed in the standard stroke body.	Exclusive body (-XB10)
Part no.	Refer to "How to Order" for the standard model number. (P. 69)	Suffix "-XB10" to the end of standard model number. (P. 69)
Description	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.	Strokes in 1 mm intervals are available by using an exclusive body with the specified stroke.
Stroke range	Bore size	Bore size
	Stroke range	Stroke range
Example	32 to 100	32 to 100
	101 to 299	101 to 299
Example	Part no.: CQ2A50-166DCZ CQ2B50-175DCZ with 9 mm width spacer inside The B dimension is 230.5 mm.	Part no.: CQ2B50-166DCZ-XB10 Makes 166 mm stroke tube. The B dimension is 221.5 mm.

Type

Bore size (mm)			32	40	50	63	80	100	
Pneumatic	Built-in magnet		●	●	●	●	●	●	
	Piping	Pipe thread	—	Rc1/8	Rc1/8	Rc1/4	Rc1/4	Rc3/8	Rc3/8
			TN	NPT1/8	NPT1/8	NPT1/4	NPT1/4	NPT3/8	NPT3/8
			TF	G1/8	G1/8	G1/4	G1/4	G3/8	G3/8
		Built-in one-touch fittings ^{Note)}		ø6/4	ø6/4	ø8/6	ø8/6	—	—
	Rod end male thread		●	●	●	●	●	●	

Note) One-touch fittings cannot be replaced.

Refer to pages 169 to 175 for the specifications of cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Series CQ2

Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 - C□Q2A Bore size - Stroke DC(M)Z

• $\phi 32, \phi 40, \phi 50, \phi 63$
 $\phi 80, \phi 100$

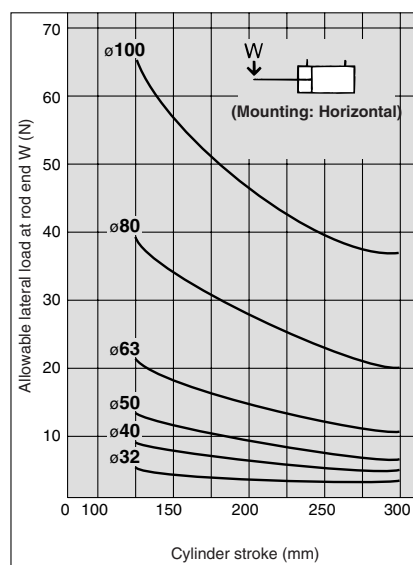
• Copper and fluorine-free series

For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	32	40	50	63	80	100
Action	Double acting, Single rod					
Proof pressure	1.5 MPa					
Max. operating pressure	1.0 MPa					
Rubber bumper	With (Standard)					
Piping	Pipe thread, Built-in one-touch fittings					
Piston speed	50 to 500 mm/s					
Mounting	Both ends tapped					
Auto switch	Mountable					

Allowable Lateral Load at Rod End



Mounting Brackets/ Part No.

Bore size (mm)	Foot Note 1)	Flange	Double clevis
32	CQ-L032	CQ-F032	CQ-D032
40	CQ-L040	CQ-F040	CQ-D040
50	CQ-L050	CQ-F050	CQ-D050
63	CQ-L063	CQ-F063	CQ-D063
80	CQ-L080	CQ-F080	CQ-D080
100	CQ-L100	CQ-F100	CQ-D100

Note 1) When ordering a foot bracket, order 2 pieces per cylinder.

Note 2) Parts belonging to each bracket are as follows.

Foot or Flange: Body mounting bolts
Double clevis: Clevis pin, Body mounting bolts, Type C retaining rings for axis

Theoretical Output

Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1155
	OUT	589	982	1374

Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
63	IN	841	1402	1962
	OUT	935	1559	2182
80	IN	1361	2268	3175
	OUT	1508	2513	3519
100	IN	2144	3574	5003
	OUT	2356	3927	5498

Weight

Without Auto Switch

Bore size (mm)	Cylinder stroke (mm)					
	125	150	175	200	250	300
32	708	817	918	1017	1215	1415
40	888	997	1107	1217	1438	1657
50	1352	1517	1682	1841	2177	2507
63	1706	1900	2095	2292	2676	3065
80	2832	3130	3429	3725	4324	4921
100	4540	4906	5270	5634	6367	7096

With Auto Switch

Bore size (mm)	Cylinder stroke (mm)					
	125	150	175	200	250	300
32	726	826	927	1026	1224	1424
40	902	1012	1121	1231	1451	1671
50	1367	1532	1697	1856	2192	2522
63	1730	1924	2119	2316	2700	3089
80	2856	3154	3453	3749	4348	4945
100	4578	4944	5308	5672	6405	7134

Additional Weight

Bore size (mm)		32	40	50	63	80	100
Rod end male thread	Male thread	26	27	53	53	120	175
	Nut	17	17	32	32	49	116
Foot (Including mounting bolts)		146	158	253	349	672	1113
Rod flange (Including mounting bolts)		165	198	348	534	1017	1309
Head flange (Including mounting bolts)		165	198	348	534	1017	1309
Double clevis (Including pin, retaining rings, bolts)		151	196	393	554	1109	1887

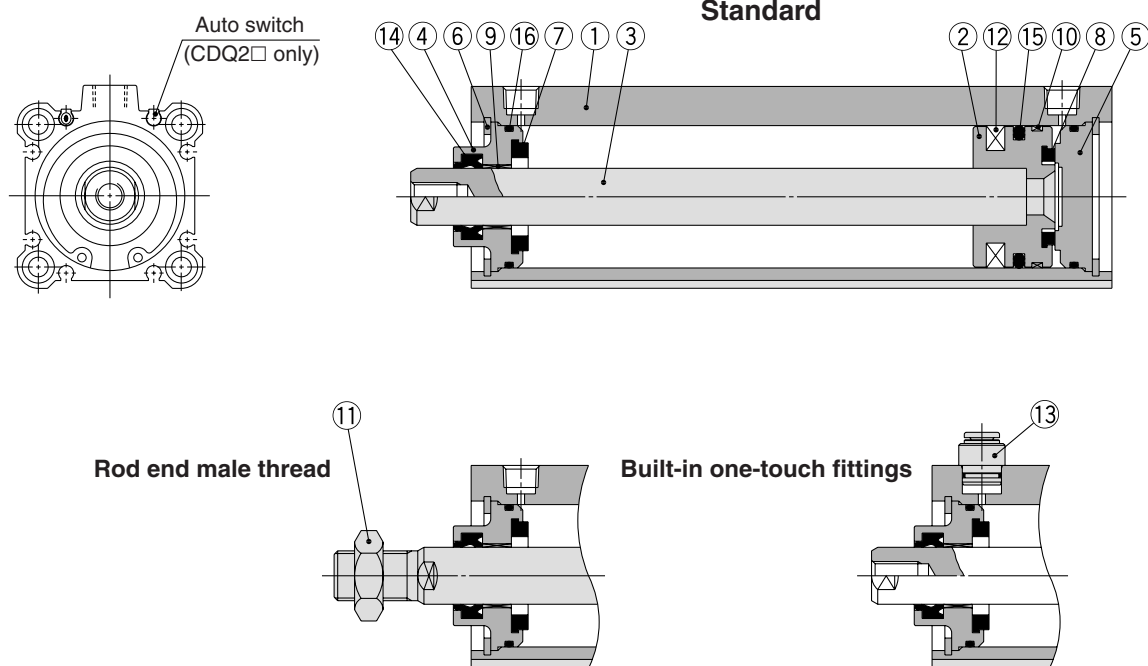
Calculation: (Example) CQ2D32-200DCMZ

- Basic weight: CQ2A32-200DCZ 1017 g
- Additional weight: Rod end male thread 43 g
- Double clevis 151 g

1211 g

Add each weight of auto switches when auto switches are mounted.

Construction



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Piston	Aluminum alloy	Chromated
3	Piston rod	Carbon steel	Hard chrome plated
4	Collar	Aluminum alloy	Anodized
5	Bottom plate	Aluminum alloy	Anodized
6	Retaining ring	Carbon tool steel	Phosphate coated
7	Bumper A	Urethane	
8	Bumper B	Urethane	
9	Bushing	Bearing alloy	
10	Wear ring	Resin	
11	Rod end nut	Carbon steel	Nickel plated
12	Magnet	—	For CDQ2A□ only
13	One-touch fitting	—	ø32 to ø63
14*	Rod seal	NBR	
15*	Piston seal	NBR	
16*	Tube gasket	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
32	CQ2A32-L-PS	Kits include items 14, 15, 16 from the table.
40	CQ2A40-L-PS	
50	CQ2A50-L-PS	
63	CQ2A63-L-PS	
80	CQ2A80-L-PS	
100	CQ2A100-L-PS	

* Seal kit includes 14, 15, 16. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

Retaining Ring Installation/Removal

⚠ Caution

- For installation and removal, use an appropriate pair of pliers (tool for installing a type C retaining ring).
- Even if a proper plier (tool for installing a type C retaining ring) is used, it is likely to inflict damage to a human body or peripheral equipment, as a retaining ring may be flown out of the tip of a plier (tool for installing a type C retaining ring). Be much careful with the popping of a retaining ring. Besides, be certain that a retaining ring is placed firmly into the groove of rod cover before supplying air at the time of installment.

Standard

Large Bore
Size

Long Stroke

Non-rotating
Rod

Axial Piping

Anti-lateral
Load

With End Lock

Water
Resistant

With Auto
Switch

Auto Switch

Made to Order

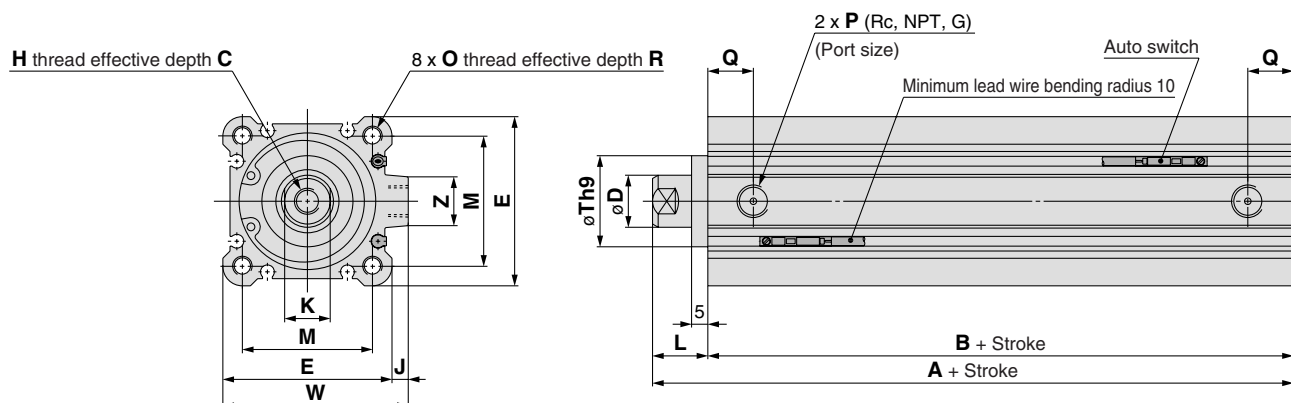
Series CQ2

Dimensions

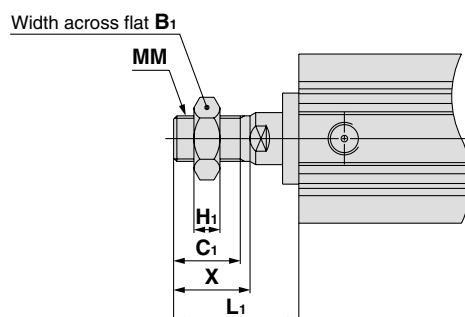
Ø32 to Ø50

Both ends tapped: C□Q2A

The dimensions are the same with or without an auto switch.



Rod end male thread



Rod End Male Thread

Bore size (mm)	B ₁	C ₁	H ₁	L ₁	MM	X
32	22	20.5	8	38.5	M14 x 1.5	23.5
40	22	20.5	8	38.5	M14 x 1.5	23.5
50	27	26	11	43.5	M18 x 1.5	28.5

The dimensions with built-in one-touch fittings are equivalent to those of the CQ2 series, double acting, single rod. Refer to page 15.

Both Ends Tapped

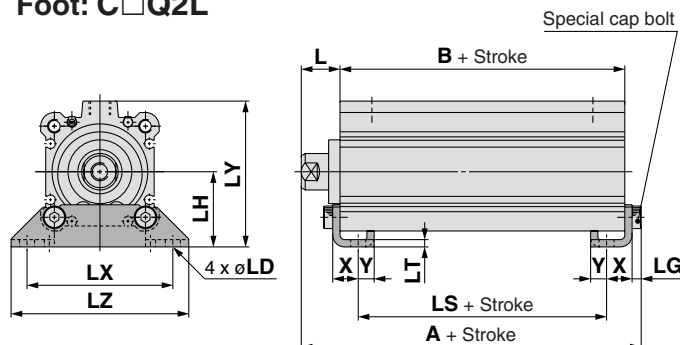
For auto switch proper mounting position and its mounting height, refer to pages 169 to 175.

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	H	J	K	L	M	O	P	Q	R	Th9	W	Z
32	125 to 200 Note 1) 250, 300	62.5	45.5	13	16	45	M8 x 1.25	4.5	14	17	34	M6 x 1.0	1/8	12.5	10	22 ⁰ _{-0.052}	49.5	14
40		72	55	13	16	52	M8 x 1.25	5	14	17	40	M6 x 1.0	1/8	14	10	28 ⁰ _{-0.052}	57	15
50		73.5	55.5	15	20	64	M10 x 1.5	7	17	18	50	M8 x 1.25	1/4	14	14	35 ⁰ _{-0.062}	71	19

Note 1) For 125 to 200 strokes, strokes are available in 25 mm intervals.

Note 2) For calculation on the longitudinal dimension of intermediate strokes, refer to page 70.

Foot: C□Q2L



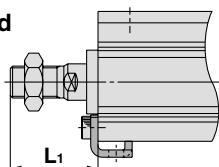
Foot

Bore size (mm)	A	B	L	L ₁	LD	LG	LH	LS	LT	LX	LY	LZ	X	Y
32	69.7	45.5	17	38.5	6.6	4	30	29.5	3.2	57	57	71	11.2	5.8
40	79.2	55	17	38.5	6.6	4	33	39	3.2	64	64	78	11.2	7
50	81.7	55.5	18	43.5	9	5	39	32.5	3.2	79	78	95	14.7	8

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

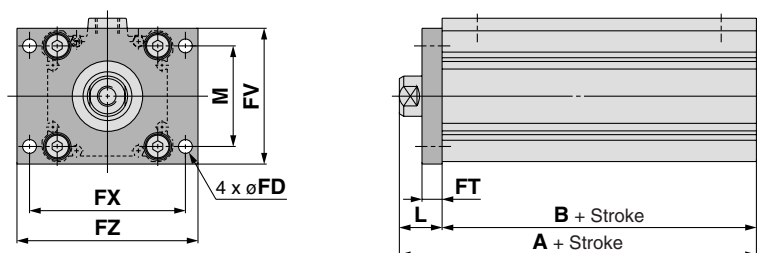
* For details about the rod end nut and accessory brackets, refer to page 19.

Rod end male thread



The dimensions are the same with or without an auto switch.

Rod flange: C□Q2F

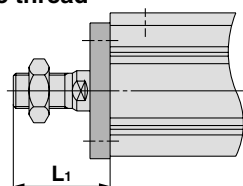


Rod Flange

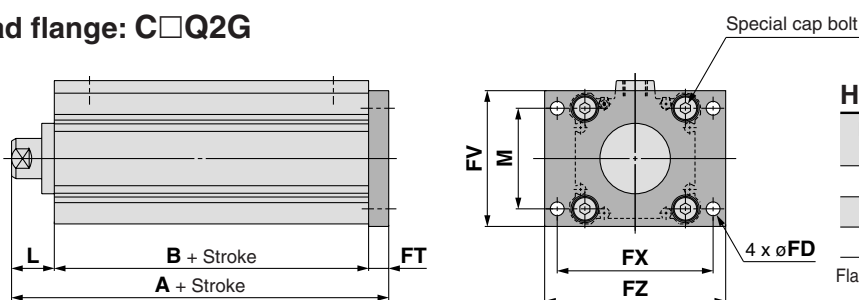
Bore size (mm)	A	B	FD	FT	FV	FX	FZ	L	L ₁	M
32	62.5	45.5	5.5	8	48	56	65	17	38.5	34
40	72	55	5.5	8	54	62	72	17	38.5	40
50	73.5	55.5	6.6	9	67	76	89	18	43.5	50

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Rod end male thread



Head flange: C□Q2G



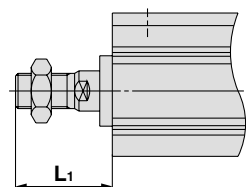
Head Flange

Bore size (mm)	A
32	70.5
40	80
50	82.5

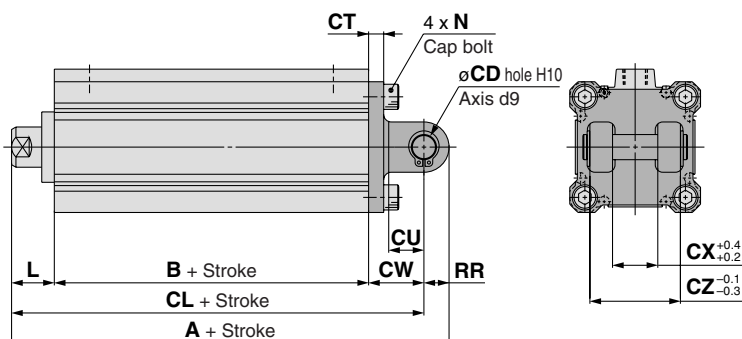
Flange bracket material: Carbon steel
Surface treatment: Nickel plated

(* The dimensions except A are the same as those of the rod flange.)

Rod end male thread



Double clevis: C□Q2D



Double Clevis

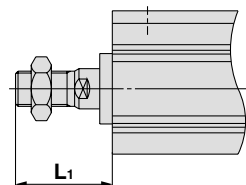
Bore size (mm)	A	B	CD	CL	CT	CU	CW	CX	CZ
32	92.5	45.5	10	82.5	5	14	20	18	36
40	104	55	10	94	6	14	22	18	36
50	115.5	55.5	14	101.5	7	20	28	22	44

Bore size (mm)	L	L ₁	N	RR
32	17	38.5	M6 x 1.0	10
40	17	38.5	M6 x 1.0	10
50	18	43.5	M8 x 1.25	14

Double clevis bracket material: Cast iron
Surface treatment: Painted

* For details about the rod end nut and accessory brackets, refer to page 19.
* Double clevis pin and retaining rings are shipped together.

Rod end male thread



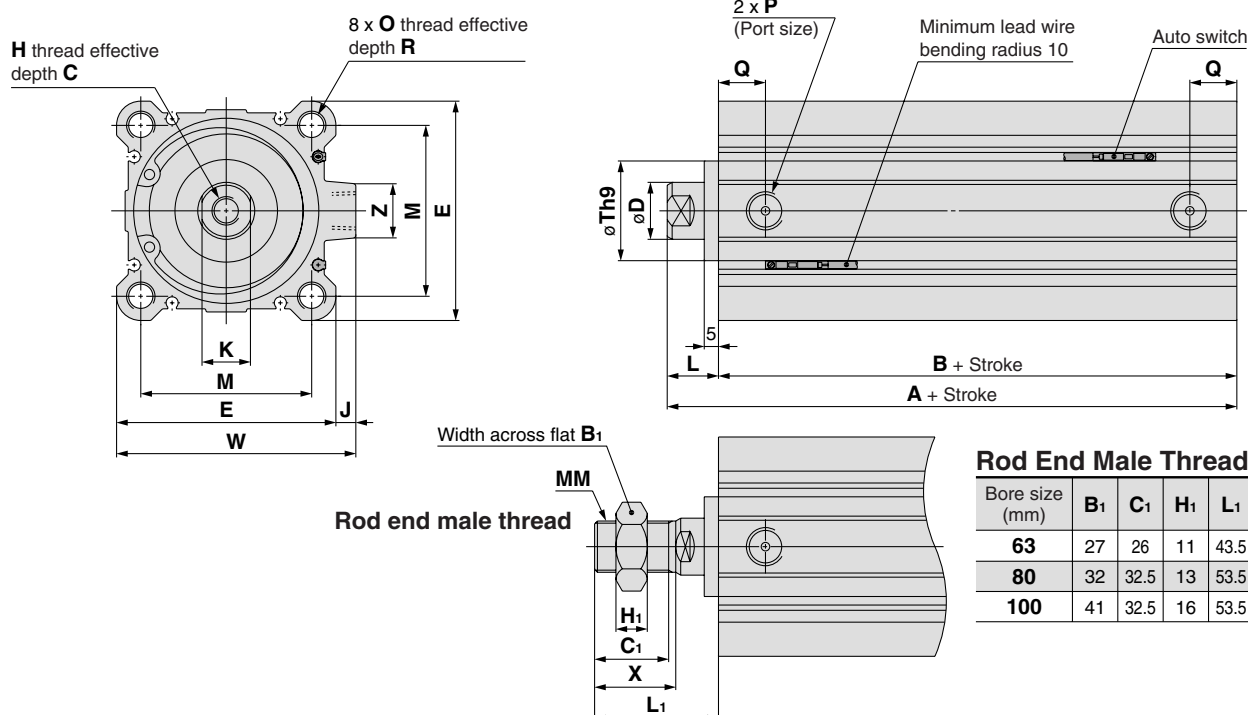
Series CQ2

Dimensions

ø63 to ø100

Both ends tapped: C□Q2A

The dimensions are the same with or without an auto switch.



Rod End Male Thread (mm)						
Bore size (mm)	B ₁	C ₁	H ₁	L ₁	MM	X
63	27	26	11	43.5	M18 x 1.5	28.5
80	32	32.5	13	53.5	M22 x 1.5	35.5
100	41	32.5	16	53.5	M26 x 1.5	35.5

The dimensions with built-in one-touch fittings are equivalent to those of the CQ2 series, double acting, single rod. Refer to page 17.

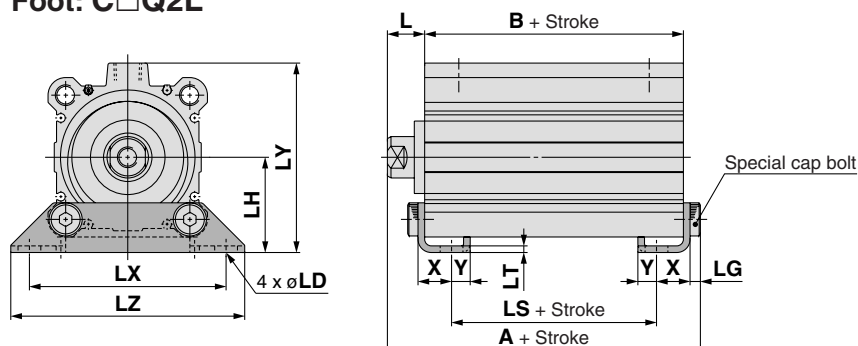
Both Ends Tapped For auto switch proper mounting position and its mounting height, refer to pages 169 to 175.

Bore size (mm)	Stroke range (mm)	A	B	C	D	E	H	J	K	L	M	O	P	Q	R	Th9	W	Z
63	125 to 200 Note 1) 250, 300	75	57	15	20	77	M10 x 1.5	7	17	18	60	M10 x 1.5	1/4	16.5	18	35 ⁰ _{-0.062}	84	19
80		86	66	21	25	98	M16 x 2.0	6	22	20	77	M12 x 1.75	3/8	19	22	43 ⁰ _{-0.062}	104	25
100		97.5	75.5	27	30	117	M20 x 2.5	6.5	27	22	94	M12 x 1.75	3/8	23	22	59 ⁰ _{-0.074}	123.5	25

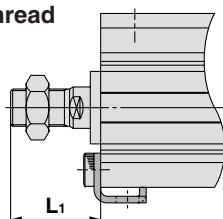
Note 1) For 125 to 200 strokes, strokes are available in 25 mm intervals.

Note 2) For calculation on the longitudinal dimension of intermediate strokes, refer to page 70.

Foot: C□Q2L



Rod end male thread



Foot

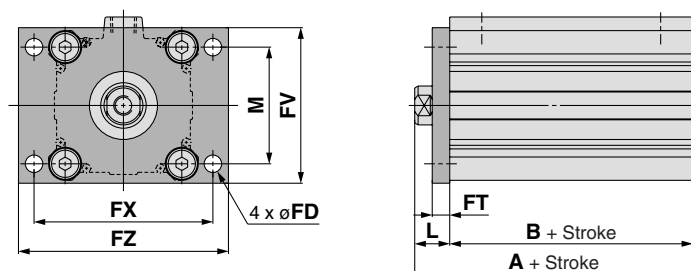
Bore size (mm)	A	B	L	L ₁	LD	LG	LH	LS	LT	LX	LY	LZ	X	Y
63	83.2	57	18	43.5	11	5	46	31	3.2	95	91.5	113	16.2	9
80	97.5	66	20	53.5	13	7	59	36	4.5	118	114	140	19.5	11
100	110.5	75.5	22	53.5	13	7	71	41.5	6	137	136	162	23	12.5

Foot bracket material: Carbon steel
Surface treatment: Nickel plated

* For details about the rod end nut and accessory brackets, refer to page 19.

The dimensions are the same with or without an auto switch.

Rod flange: C□Q2F

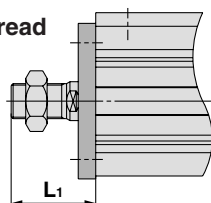


Rod Flange

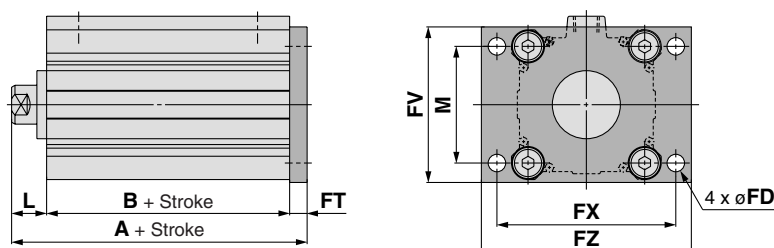
Bore size (mm)	A	B	FD	FT	FV	FX	FZ	L	L ₁	M
63	75	57	9	9	80	92	108	18	43.5	60
80	86	66	11	11	99	116	134	20	53.5	77
100	97.5	75.5	11	11	117	136	154	22	53.5	94

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Rod end male thread



Head flange: C□Q2G



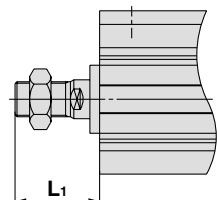
Head Flange

Bore size (mm)	A
63	84
80	97
100	108.5

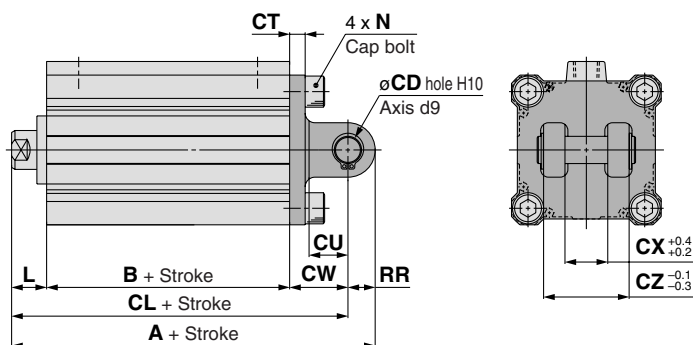
* The dimensions except A are the same as those of the rod flange.

Flange bracket material: Carbon steel
Surface treatment: Nickel plated

Rod end male thread



Double clevis: C□Q2D



Double Clevis

Bore size (mm)	A	B	CD	CL	CT	CU	CW	CX	CZ
63	119	57	14	105	8	20	30	22	44
80	142	66	18	124	10	27	38	28	56
100	164.5	75.5	22	142.5	13	31	45	32	64

Bore size (mm)	L	L ₁	N	RR
63	18	43.5	M10 x 1.5	14
80	20	53.5	M12 x 1.75	18
100	22	53.5	M12 x 1.75	22

Double clevis bracket material: Cast iron
Surface treatment: Nickel plated

- * For details about the rod end nut and accessory brackets, refer to page 19.
- * Double clevis pin and retaining rings are shipped together.

Rod end male thread

