3 Position Cylinder

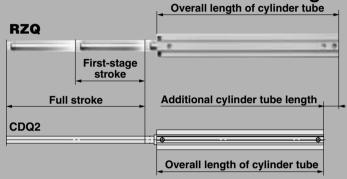
Series RZQ

ø32, ø40, ø50, ø63

Provides intermediate stop mechanism



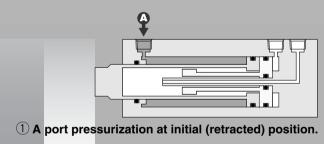
2-stage stroke enabled with a small increase in length

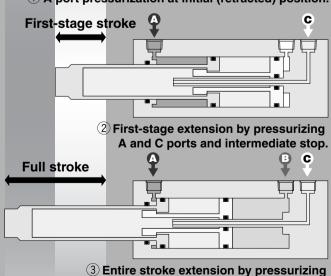


Comparison of cylinder tube overall length (mm)

Full stroke = 300 mm (150 + 150 = 300 mm in case of CG1BN)

Bore size (mm)	RZQA□- 300-150	CDQ2A□- 300D	RZQ-CDQ2 Additional cylinder tube length	CG1BN□- 150+150-XC11 Dual stroke cylinder		
32	382.5	345.5	37	591		
40	392			606		
50	396.5			631		
63	402	357.5	44.5	631		





- ◆ First-stage stroke can be specified without changing the overall length.
- ♦ ±0.02 mm or less repeatability in intermediate stop positioning

High accuracy is achieved by an intermediate stop method of pressing metallic components against each other

♦ First-stage stroke can be freely specified.

Full stroke: Available in 25 mm increments, 1 mm increments with a spacer

First-stage stroke: Available in 1 mm increments

♦ Wide variations in mounting

Direct mounting: Mounting taps of the same dimensions as those of Series CQ2.

Through holes are also available for full strokes of 75 mm or less.

Static mounting: Foot style, Rod side flange style Rotation bracket: Double clevis

SMC

A, B and C ports.

REA

REB

REC

C

C

MQ

RHC

RZQ

D-□

-X□



Series RZQ Specific Product Precautions

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Operation

 When cylinders are moved from the retraction end to the extension end or from the extension end to the retraction end, they must stop in an intermediate position, even for a moment, and then move to the stroke end.

If the cylinders are moved from the retraction end to the extension end or vice versa without stopping in the intermediate position, the operation of piston B will become unstable and the occurrence of abrasion may be accelerated due to contact with other parts.

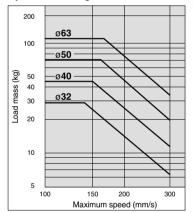
Selection

⚠ Caution

 Keep the relation between the load mass and the maximum speed below the limit lines in Graph (1). If it exceeds the limit line, receive the load with an external stopper.

Operation beyond the limiting lines will cause damage to machinery.

Graph (1)



2. Use the cylinder in applications in which the overrun will not cause any problem.

When stopping at an intermediate point, this cylinder first moves the piston past the intermediate point and then returns it. Confirm this distance of an extra travel (overrun) in Graph 3 on page 1224 and use the cylinder in applications in which the overrun will not cause any problem.

In cases where a positioning repeatability of 0.1 mm or less is required at the retraction and extension ends, use an external stopper for stops.

Use of an internal stopper will result in approximately 0.1 mm of displacement due to changes in the operating pressure and external forces.

Use an external guide to receive a moment or torque which can generate a load.

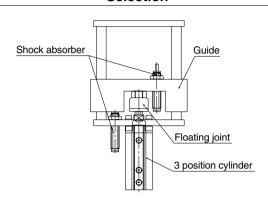
If a moment or torque directly acts on the cylinder, it will lead to reduced service life or damage to machinery.

To connect a direct acting guide, use floating joints in the following table.

If the direct acting guide is directly connected in operation, it may lead to malfunction or reduced service life.

Model	Applicable floating joint
RZQ□32	JB40-8-125
RZQ□40/50	JB63-10-150
RZQ□63	JB80-16-200

Selection



6. When the kinetic energy of a load (non-moving parts and moving parts) exceeds the allowable kinetic energy in table 3, it also exceeds the cushioning capacity of the rubber bumper. Add a cushioning mechanism such as a shock absorber shown in the figure above.

Table 3

Bore size (mm)	Allowable kinetic energy (J)
32	0.29
40	0.52
50	0.91
63	1.54

The kinetic energy of a load can be found with the following formula.

$$\mathsf{E} = \frac{\mathsf{M} + \mathsf{m}}{2} \, \mathsf{V}^2$$

E = Kinetic energy (J)

M = Mass of non-moving part (kg)

m = Mass of moving part (kg)

v = Piston speed (m/s)

Model Selection

RZQ Moving Part Mass

Unit (kg)

		•								,	
Bore size		Cylinder stroke									
(mm)	25-5	50-5	75-5	100-5	125-5	150-5	175-5	200-5	250-5	300-5	
32	0.18	0.21	0.23	0.26	0.29	0.32	0.34	0.37	0.43	0.48	
40	0.31	0.35	0.39	0.43	0.46	0.50	0.54	0.58	0.66	0.74	
50	0.58	0.63	0.68	0.73	0.78	0.83	0.88	0.93	1.03	1.13	
63	0.73	0.80	0.86	0.93	0.99	1.06	1.12	1.19	1.33	1.45	

*Find the first-stage stroke by adding the mass of an additional 10 mm as in the table below.

Additional Mass

Unit (g)

Cylinder bore size (mm)	ø 32	ø 40	ø 50	ø 63
First-stage stroke additional 10 mm	3	3	6	15

Maintenance

⚠ Caution

1. If reapplication of grease is needed, apply grease specifically provided for this purpose:

Grease: Product name: Grease pack

Part no.: 10 g GR-L-010 150 g GR-L-150

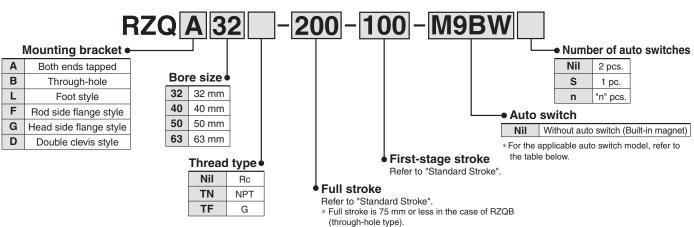
2. When dynamic seals are replaced, use a seal kit provided for each bore size.

Dedicated seal kit: Refer to "Construction" on page 1225.

3 Position Cylinder Series RZQ

ø32, ø40, ø50, ø63

How to Order



Mounting Bracket Part No.

Bore size (mm)	Foot Note 1) Flange		Double clevis Note 2)			
32	RZQ-L032	RZQ-F032	RZQ-D032			
40	RZQ-L040	RZQ-F040	RZQ-D040			
50	RZQ-L050	RZQ-F050	RZQ-D050			
63	RZQ-L063	RZQ-F063	RZQ-D063			

Note 1) When ordering foot brackets, order two pieces per cylinder.

Note 2) The following parts are included with each mounting bracket. Foot, Flange/Body mounting bolts

Double clevis/Clevis pins, type C retaining ring for axis, Body mounting bolts

			light	\A/::	L	oad volta	ige	Auto swit	ch model	Lea	iw b	e ler	ngth	(m)	D									
Type	Special function	Electrical entry	2		Wiring (output) DC		AC	Perpendicular In-line		0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applicable load								
				3-wire (NPN) 3-wire (PNP)		5 V, 12 V		M9NV	M9N	•	•		0	_	0	10 -:								
		Grommet						M9PV	M9P	•	•	•	0	_	0	IC circuit								
				2-wire		10.1/		M9BV	M9B	•	•	•	0	_	0									
switch		Connector				12 V	J79C		_	•	_		•		_									
Š	Diagnostic indication (2-color indication)			3-wire (NPN)		5 V,		M9NWV	M9NW	•			0	_	0	IC oirouit								
ţe			Yes	3-wire (PNP)	041/	12 V	M	M9PWV	M9PW	•			0	_	0	IC circuit	Relay,							
state			1.6	2-wire	24 V	12 V	_	M9BWV	M9BW	•			0	_	0		PLC							
Solid	Water resistant (2-color indication)	Grommet		3-wire (NPN)		5 V,		M9NAV**	M9NA**	0	0		0	_	0	IC circuit								
		Grommet		3-wire (PNP)		12 V		M9PAV**	M9PA**	0	0		0	_	0	ic circuit								
				2-wire			12 V		M9BAV**	M9BA**	0	0		0	_	0								
	With diagnostic output (2-color indication)			4-wire			5 V, 12 V		_	F79F	•	_		0	_	0	IC circuit							
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		_		_	P4DW		_		•	_	0	_								
										Yes	3-wire (NPN Equiv.)	_	5 V	_	A96V	A96	•	_	•	_	_	_	IC circuit	_
닪		Grommet	168			_	200 V	A72	A72H	•	_		_	_	_									
switch						12 V	100 V	A93V	A93	•	_		_	_	_									
			No	2 wiro		5 V, 12 V	100 V or less	A90V	A90	•	_		_	_	_	IC circuit	Relay,							
Reed		Connector	Yes	2-wire 2	24V	12 V		A73C	_	•	-	•	•		_	_	PLC							
		Connector	No			5 V, 12 V	24 V or less	A80C	_		_				_	IC circuit								
	Diagnostic indication (2-color indication)	Grommet	Yes				_	A79W	_		-		—	_	-	-								

** Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

* Lead wire length symbols: 0.5 m Nil (Example) M9NW 1 m M (Example) M9NWM

st Auto switches marked with a "O" symbol are produced upon receipt of order.

* D-P4DWL is available in sizes ø40 to ø63.

(Example) M9NWL (Example) M9NWZ (Example) J79CN $5\ m\ \cdots \cdots \ Z$

- * Only D-P4DW type is assembled at the time of shipment.
- None ······ N * In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to page 1230.

 * Refer to pages 1784 and 1785 for the details of auto switches with a pre-wired connector.
- * When D-A9 (V)/M9 (V)/M9 (W)/M9 (A(V)/ types with ø32 to ø50 are mounted on a side other than the port side, order auto switch mounting brackets separately. Refer to page 1230 for details.



REA

REB

REC

 $C \square Y$

 $C \square X$

MQ

RHC

RZQ

D-□

-X□

Individual

-X□



Specifications

Bore size (mm)	32	40	50	63						
Action		Double acting	g, Single rod							
Fluid		Α	ir							
Proof pressure		1.5 l	ЛРa							
Maximum operating pressure		1.0 MPa								
Minimum operating pressure	0.1 MPa Note 1)									
Ambient and fluid temperature	-10 to 60°C (with no freezing)									
Lubrication		Non-	lube							
Operating piston speed		50 to 30	0 mm/s							
Studio longth tolorongo	+1.5									
Stroke length tolerance	0									
Cushion		Rubber bui	mper Note 2)							
Port size (Rc, NPT, G)	1/8 1/4									

Note 1) When the pressure in A, B and C ports is the same

Note 2) First-stage stroke end (stopping in a intermediate position) without a rubber bumper

Standard Stroke

Full stroke Note 1)	25, 50, 75, 100, 125, 150, 175, 200, 250, 300
First-stage stroke Note 2)	5 mm to "Full stroke" –1 mm

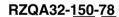
Note 1) RZQB (through hole type) is only available for full strokes 25, 50 and 75. Note 2) Available in 1 mm increments.

Note 3) Be aware of the minimum auto switch mounting stroke (Refer to page 1228).

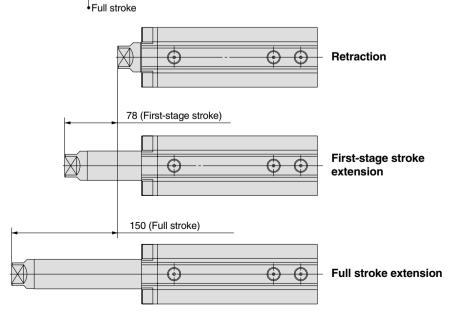
Manufacture of Intermediate Stroke

Method	Spacers installed in standard stroke body.					
iviethod	(Intermediate strokes are compatible with a full stroke only.)					
Ordering	Refer to standard part number and ordering on page 1219.					
How to manufacture	Strokes are available in 1 mm increments by installing spacers					
now to manufacture	in standard stroke cylinders.					
Minimum stroke	5 mm					
	Part no.: RZQA50-135-50					
Example	A 15 mm spacer is installed in a standard cylinder					
	RZQA50-150-50. The B dimension is 246.5 mm.					

How to Order Strokes



First-stage stroke



 $[\]ast$ Consult with SMC for the special tube for intermediate strokes of a full stroke.



3 Position Cylinder Series RZQ

Theoretical Output

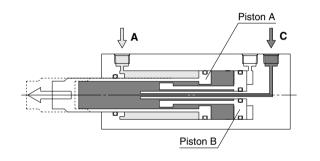
Theo	retical	Outp	ut Tab	le 1												[N]
		Distance			Air pressure [MPa] (with same air pressure applied to each port)											
Bore	Piston area [mm²]				First stag	First stage (Retraction end ← Intermediate stop position) Second stage (Intermediate stop position ← Extension er									sion end)	
size	1 10101171			I	Extension	ı		Retraction	า		Extension			Retraction		
(mm)	Front side	Rear side	Front side	Rear side	0.3	0.5	0.7	0.3	0.5	0.7	0.3	0.5	0.7	0.3	0.5	0.7
32	410	804	792	792	118	197	276	123	205	287	118	197	276	119	199	279
40	641	1257	1244	1244	185	308	431	192	321	449	185	308	431	188	314	440
50	1001	1963	1935	1935	289	481	673	300	501	701	289	481	673	292	487	681
63	1527	3117	3067	3067	477	795	1113	458	764	1069	477	795	1113	443	739	1034

Theoretical Output

Action		First stage (Re	etraction end +	→ Intermediate stop position)	Second stage (Intermediate stop position ← Extension end)					
	Action	Exter	nsion	Retraction	Extension	ı	Retraction			
	Pressure port	A C		Α	Α	в с		Α	С	
	Air pressure [MPa]	Pa	Pc	Pa	Pa	Рв*	Pc*	Ра	Pc	
Fo	rmula for theoretical output F[N]	F=-① x Pa+② x Pc		F=① x Pa	F=-① x Pa+④ x Pb+(②-③) x Pc			F=① x Pa+(③-②) x Pc		

^{*} ①, ② and ③ are piston areas. (Refer to Table 1.)

* Assume PB ≤ Pc.

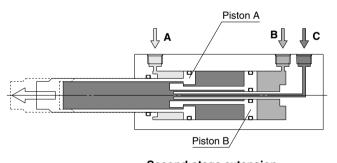


∏ A Piston B

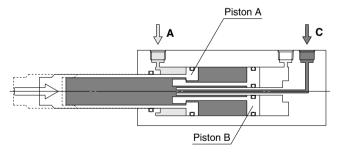
First-stage extension

First-stage retraction

Piston A



Second-stage extension



Second-stage retraction

REA

REB REC

C Y

C□X MQ

RHC

RZQ



-X□

Individual -X□



Mass

Mass Table Unit: kg

Bore size		Cylinder stroke												
(mm)	25-5	50-5	75-5	100-5	125-5	150-5	175-5	200-5	250-5	300-5				
32	0.81	0.88	0.94	1.01	1.07	1.13	1.20	1.26	1.39	1.52				
40	1.19	1.27	1.35	1.43	1.50	1.58	1.66	1.73	1.89	2.04				
50	1.80	1.92	2.04	2.16	2.28	2.40	2.52	2.64	2.89	3.13				
63	2.53	2.71	2.87	3.04	3.20	3.36	3.53	3.69	4.02	4.35				

Note) Calculate the first-stage stroke referring to the values for "10 mm increase" in the Additional Mass Table 2 below.

Additional Mass Table 2

Unit: g

Item	Model	Bore size (mm)							
item	Model	32	40	50	63				
10 mm increase of first-stage stroke	RZQ□	3	3	6	15				
Foot style (including bolts)	RZQL	143	155	243	324				
Flange style (including bolts)	RZQG,RZQF	165	198	348	534				
Double clevis style (including bolts, pins and retaining ring)	RZQD	151	196	393	554				

Note) Add the mass in Table 2 to those in Mass Table.

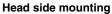
RZQB Mounting Bolt

Mounting / Mounting bolts for the through hole type RZQB are available.

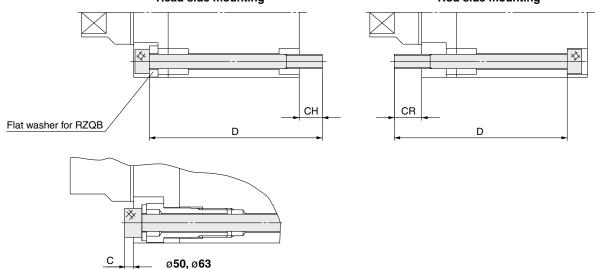
Refer to the following for ordering procedures.

Order the actual number of bolts that will be used.

Example) CQ-M5x110L 2 pcs.



Rod side mounting



Note) Use the attached washer when inserting the bolt from the rod side.

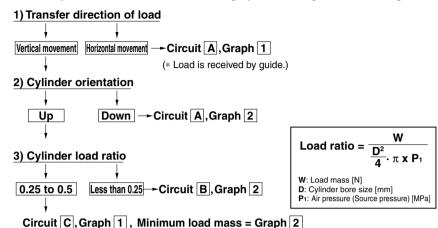
RZQB Mounting Bolt

Cylinder model	СН	CR	С	D	Mounting bolt part no.	No. of bolts	Attached flat washer part no.		
RZQB32-25-□				110	CQ-M5 x 110L				
RZQB32-50-□	8	9.5	_	135	x 135L				
RZQB32-75-□				160	x 160L	0	D7000 40 07545		
RZQB40-25-□				120	CQ-M5 x 120L	2 pcs.	RZQ32-12-S7515		
RZQB40-50-□	8.5	10	_	145	x 145L				
RZQB40-75-□				170	x 170L				
RZQB50-25-□		16.5	3	130	CQ-M6 x 130L		IIO flataab an		
RZQB50-50-□	11.5			155	x 155L		JIS flat washer		
RZQB50-75-□				180	x 180L	4	Nominal size 6		
RZQB63-25-□				135	CQ-M8 x 135L	4 pcs.	IIO 61-41		
RZQB63-50-□	12.5	17.5	3.5	160	x 160L		JIS flat washer		
RZQB63-75-□				185	x 185L		Nominal size 8		

Model Selection

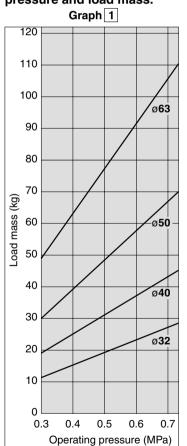
Selection chart for pneumatic circuit and selection graph

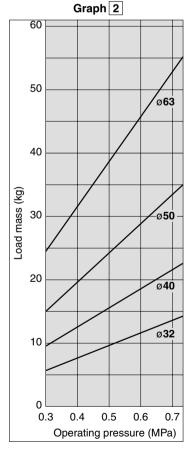
Select the pneumatic circuit and selection graph according to the following chart.



Selection graph

The optimum size is determined from the intersection of the operating pressure and load mass.





Selection example

Selection conditions: Transfer direction: Vertical movement

Cylinder orientation: Down

Load mass: 15 kg

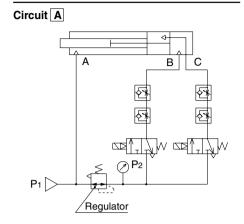
Operating pressure: 0.4 MPa

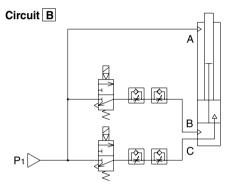
→ Circuit A and Graph 2 are selected according to the chart.

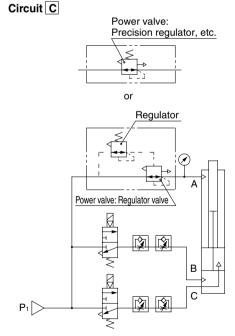
Find the intersection of an operation pressure of 0.4 MPa and load mass of 15 kg in Graph 2.

 \rightarrow ø50 is selected.

Pneumatic circuit







- * When adjusting the air pressure in A port, use a large exhaust capacity regulator such as a power valve (a regulator valve or precision regulator). Cylinder speed decreases when exhaust capacity is not sufficient.
- If A port is open when the cylinder is extended, the operation of piston B may become unstable due to drastic pressure change. Pressure must be constantly applied to A port.

Confirmation of allowable kinetic energy

Confirm the internal stopper strength at extension and retraction ends in the graph on page 1218.



REA REB

REC

C□Y

C□X MQ

RHC

RZQ

D-□

-X 🗆

-X□

Pneumatic Circuit Adjustment

Regulator set pressure

Set the pressures of circuit A and circuit C regulators at values found by the formula in the following table.

Circuit	Orientation	Bore size (mm)	P2 [MPa]
Α	Horizontal	-	0.75P1
		32	0.75P1-0.012m
A	Down	40	0.75P1-0.0078m
A	DOWII	50	0.75P1-0.0050m
		63	0.75P1-0.0031m
		32	1.5P1-0.024m
		40	1.5P1-0.016m
С	Up	50	1.5P1-0.010m
		63	1.5P1-0.0063m

P1: Operating pressure [MPa], m: Load mass [kg]

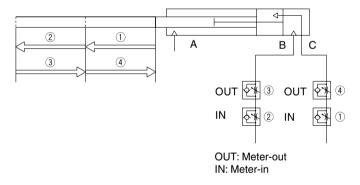
* In cases with load fluctuations, substitute the median value of the mass.
Example) Assume circuit with an operating pressure of 0.5 MPa, load mass of 10 kg, fluctuation to 20 kg and a cylinder bore of 32 mm.

 \rightarrow P₂ = 1.5 x 0.5 - 0.024 x 15 = 0.39 MPa

* When restarting the regulator after leaving unused for a long period of time, starting pressure increases because rubber sticks to it. Applying the same pressure to P1 and P2 is recommended when restarting.

Speed adjustment

The data below illustrates the strokes controlled by the respective speed controllers. Gradually increase from a low speed to the desired speed setting.

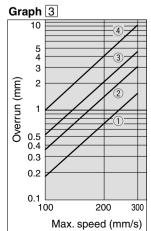


Overrun at intermediate stop

When stopping at an intermediate point, the cylinder first moves the piston past the intermediate point and then returns it. To confirm this distance of an extra travel (overrun) in Graph ③, Lines ① to ④ can be selected from the following table.

			Line					
Circuit	Orientation	ation Movement						
Α	Horizontal	Extension	3					
K	HOHZOHIAI	Retraction	4					
	Down	Extension	3					
[A]	DOWII	Retraction	3					
В	Lln	Extension	1					
Ы	Up	Retraction	3					
С	Up	Extension	2					
	Ор	Retraction	4					

* The above values are for cases where the maximum load mass found by the selection method is loaded.

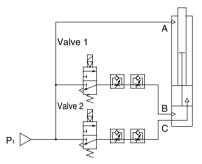


Change of the return point at the time of power failure

At the time of power failure, circuits \boxed{A} to \boxed{C} return the piston to the retraction end.

To return the piston to the intermediate point at the time of power failure, add changes to the 3 port valve (Valve 2) on the cylinder rear side so that it will be normally open. To return the piston to the extension end at the time of

To return the piston to the extension end at the time of power failure, add changes to both 3 port valves so that they will be normally open.

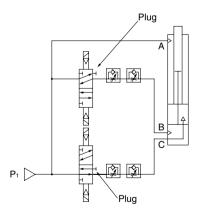


Return to the retraction end when power supply is stopped Valve 1: Normally closed, Valve 2: Normally closed Return to the intermediate position when power supply is stopped Valve 1: Normally closed, Valve 2: Normally open Return to the extension end when power supply is stopped

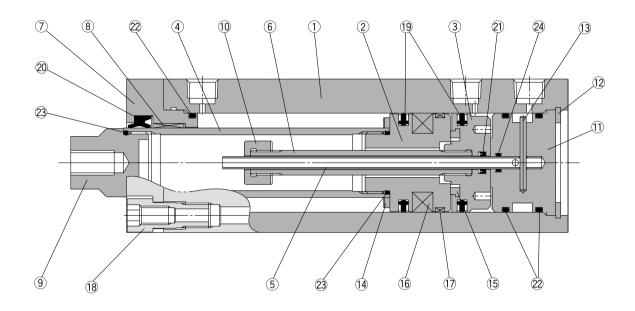
Valve 1: Normally open, Valve 2: Normally open

Change to motion holding circuit

To hold the present motion at the time of power failure instead of performing a return to the specified stop point, change both 3 port valves to 5 port double valves and plug A or B port, whichever is open.



Construction



Component Parts

	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Piston A	Aluminum alloy	Chromated
3	Piston B	Aluminum alloy	Chromated
4	Tube rod	Carbon steel	Hard chrome plated
5	Inner pipe	Stainless steel	
6	Outer pipe	Carbon steel	Zinc chromated
7	Rod cover	Aluminum alloy	White hard anodized
8	Bushing	Special friction lining	
9	Tube rod cover	Carbon steel	Electroless nickel plated
10	Nut	Carbon steel	Zinc chromated
11	Head cover	Aluminum alloy	Chromated
12	Retaining ring	Carbon tool steel	Phosphate coated

	Description	Material	Note
13	Parallel pin	Carbon steel	
14	Bumper A	Polyurethane	
15	Bumper B	Polyurethane	
16	Magnet	_	
17	Wear ring	Resin	
18	Fitting bolt	Carbon steel	Nickel plated
19	Piston seal	NBR	
20	Rod seal A	NBR	
21	Rod seal B	NBR	
22	Gasket A	NBR	
23	Gasket B	NBR	
24	Gasket C	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
32	RZQ32-PS	
40	RZQ40-PS	A set of Nos. 19, 20, 21, 22 and 24 from the table above
50	RZQ50-PS	A set of Nos. (3), (2), (2) and (3) from the table above
63	RZQ63-PS	

* Seal kits are sets consisting of items (9, 20, 2), (2) and (2) and can be ordered using the seal kit number for each cylinder bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no. GR-L-010 (10 g)

D-□

REA

REB

REC

C \square Y

C□X

MQ

RHC

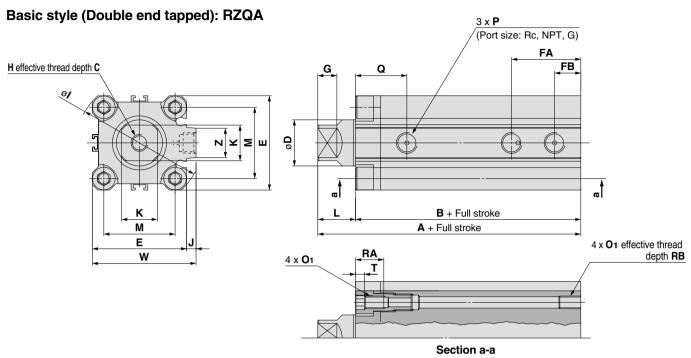
RZQ

-X□ Individual -X□



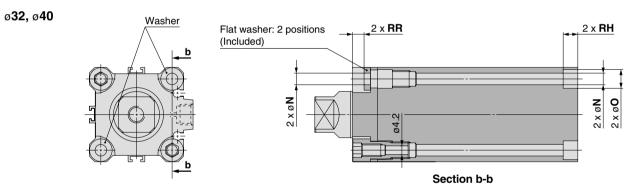
Series RZQ

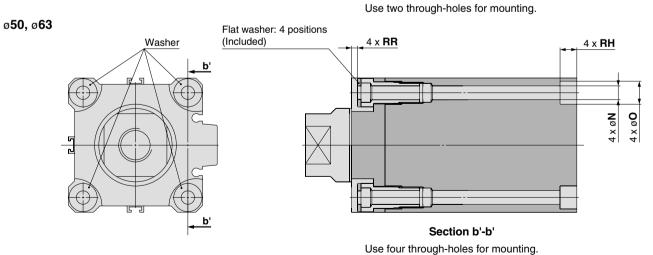
Dimensions



Basic style (Through-hole): RZQB

1226

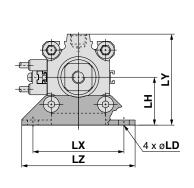


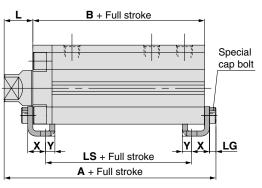


_																											(mm)
	Bore size (mm)	A	В	С	D	E	FA	FB	G	Н	-	J	K	٦	M	N	O 1	0	Р	Q	RA	RB	RR	RH	т	w	z
-	32	100.5	82.5	14	22.4	45	33	12.5	9	M8 x 1.25	60	4.5	17	18	34	5.5	M6 x 1.0	9	Rc 1/8	24.5	14	10	5.5	7	4.5	49.5	14
	40	110	92	16	28	52	35	14	9	M10 x 1.5	69	5	24	18	40	5.5	M6 x 1.0	9	Rc 1/8	26	14	10	5.5	7	4.5	57	14
	50	118.5	96.5	16	35	64	37	14	12	M10 x 1.5	86	7	30	22	50	6.6	M8 x 1.25	11	Rc 1/4	30	17	14	3	8	5.5	71	19
	63	130	102	21	45	77	39.5	16.5	15	M16 x 2.0	103	7	36	28	60	9	M10 x 1.5	14	Rc 1/4	36.5	21.5	18	4.5	10.5	6.5	84	19

3 Position Cylinder Series RZQ

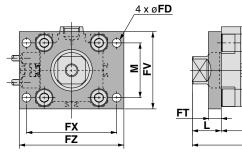
Foot style: RZQL

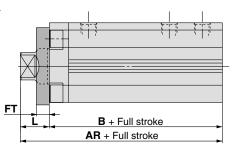




Foot Style	е						(mm)
Bore size (mm)	A	В	٦	LD	LG	LH	LS
32	107.7	82.5	18	6.6	4	30	66.5
40	117.2	92	18	6.6	4	33	76
50	126.7	96.5	22	9	5	39	73.5
63	138.2	102	28	11	5	46	76
Bore size (mm)	LX	LY	LZ	х	Υ		
32	57	57	71	11.2	5.8		
40	64	64	78	11.2	7		
50	79	78	95	14.7	8		
63	95	91.5	113	16.2	9		

Rod side flange style: RZQF



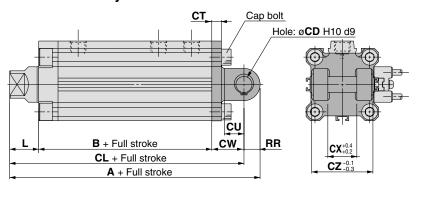


Head	l side flange sty	le: RZQG			4 x ø FD
		V		_ ₹	
L →	B + Full strok		_	<u>_</u> FT	FX FZ

Flange Style (n													
Bore size (mm)	AR	АН	В	FD	FT	FV	FX						
32	100.5	108.5	82.5	5.5	8	50	56						
40	110	118	92	5.5	8	56	62						
50	118.5	127.5	96.5	6.6	9	67	76						
63	130	139	102	9	9	90	92						

Bore size (mm)	FZ	L	М	
32	65	18	34	
40	72	18	40	
50	90	22	50	
63	108	28	60	

Double clevis style: RZQD



Dοι	Double Clevis Style (mm								
	re size mm)	Α	В	CD	CL	СТ	CU	cw	
	32	130.5	82.5	10	120.5	5	14	20	
	40	142	92	10	132	6	14	22	
-	50	160.5	96.5	14	146.5	7	20	28	
	63	174	102	14	160	Ω	20	30	

Bore size (mm)	СХ	cz	L	RR
32	18	36	18	10
40	18	36	18	10
50	22	44	22	14
63	22	44	28	14

Double Clevis Style (mm)								
Bore size (mm)	A	В	CD	CL	СТ	cu	cw	
32	130.5	82.5	10	120.5	5	14	20	
40	142	92	10	132	6	14	22	
50	160.5	96.5	14	146.5	7	20	28	
63	174	102	14	160	8	20	30	
Bore size (mm)	сх	cz	L	RR				
32	18	36	18	10				
40	18	36	18	10				
50	22	44	22	14				

REA

REB

REC

C 🗆 Y

CUX

MQ

RHC

RZQ

D-□

-X□

Individual

Minimum Auto Switch Mounting Stroke

(mm)

Number of auto switches		D-M9□V D-F7□V D-J79C	D-A9□V D-A80 D-A73C D-A80C	D-A9□	D-M9□WV D-M9□AVL D-F7□WV D-F7BAVL	D-A7□H D-A80H	D-M9□ D-M9□W D-M9□AL D-F7□ D-J79	D-A79W	D-F9BAL D-F7□W D-J79W D-F7BAL D-F79F D-F7NTL	D-P4DWL
1 pc.	Full stroke	5	5	10	10	15	15	15	20	15
2 pcs.	2 pcs. Full stroke		10	10	15	15	15	20	20	15
3 pcs.	First-stage stroke	5	10	10	15	10	15	20	15	15
o pcs.	Full stroke – First-stage stroke	5	10	10	15	10	15	20	15	15

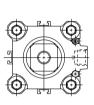
Auto Switch Proper Mounting Position (Detection of Piston A Stop Position) and Its Mounting Height

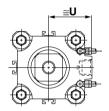
 When mounting on the same surface:

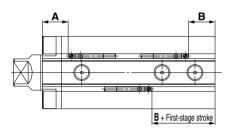
Cylinder bore size: ø32 to ø63

3 auto switches can be mounted on the same surface when the full stroke is 75 mm or longer.

2 auto switches can be mounted on the same surface when the full stroke is less than 75 mm.

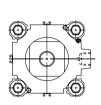


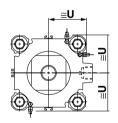


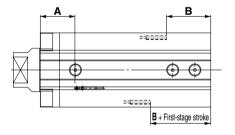


When mounting on different surfaces:

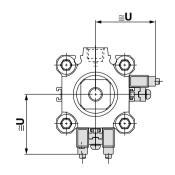
Auto switches can be mounted on different surfaces when the cylinder bore size is ø63.

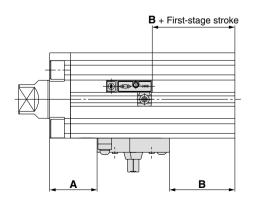




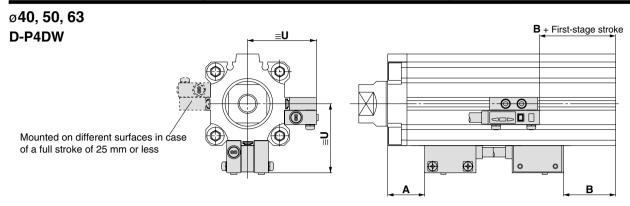


D-A7□ **D-F7NTL D-A80 D-F7BAL** D-A7□H **D-A73C D-A80H D-A80C D-F7**□ **D-J79C D-J79 D-A79W** D-F7□W D-F7□WV **D-J79W** D-F7□V **D-F7BAVL** D-F79F





Auto Switch Proper Mounting Position (Detection of Piston A Stop Position) and Its Mounting Height



st The values in the table below should be used as a reference for the auto switch mounting position at the Auto Switch Proper Mounting Position stroke end detection. Adjust the auto switch after confirming the operating conditions in the actual setting.

Auto Swite	ch Prop	per Moi	unting	Positio	n stroke	end detecti	on. Adjust th	e auto switcl	h after confir	rming the op	erating cond	itions in the	actual setting	g. (mm)	
Auto switch model	D-A9□ D-A9□V		D-M90 D-M90 D-M90 D-M90	D-M9 V		D-A73 I D-A80 I		D-A72/A7□H D-A80H/A73C D-A80C/F7□/J79 D-J79W/F7□V D-J79C/F7□W D-F7□WV/F7BAL D-F7BAVL/F79F		D-F7NTL		D-A79W		D-P4DWL	
size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	
32	26	36.5	30	40.5	27	37.5	27.5	38	32.5	43	24.5	35	_		
40	30	42	34	46	31	43	31.5	43.5	36.5	48.5	28.5	40.5	27	39	
50	32.5	43	36.5	47	33.5	44	34	44.5	39	49.5	31	41.5	29.5	40	
63	36	46	40	50	37	47	37.5	47.5	42.5	52.5	34.5	44.5	33	43	

Auto Switch Mounting Height

Auto switch model		D-M9□V D-M9□WV D-M9□AVL	D-A7□ D-A80	D-A7 H D-A80H D-F7 F7 F D-J79/J79W D-F7 W D-F7BAL D-F7NTL	D-A73C D-A80C	D-F7□V D-F7□WV D-F7BAVL	D-J79C	D-A79W	D-P4DWL
size	U	U	U	U	U	U	U	U	U
32	27	29	31.5	32.5	38.5	35	38	34	_
40	30.5	32.5	35	36	42	38.5	41.5	37.5	44
50	36.5	38.5	41	42	48	44.5	47.5	43.5	50
63	40	42	47.5	48.5	54.5	51	54	50	56.5

Operating Range

				(mm)				
Auto switch model	Bore size							
Auto switch model	32	40	50	63				
D-A9□ (V)	9.5	9.5	9.5	11.5				
D-M9□ (V) D-M9□W (V) D-M9□A (V) L	6	5.5	6	6.5				
D-A7□ (H) (C) D-A80□ (H) (C)	12	11	10	12				
D-A79W	13	14	14	16				
D-F7□ (V) D-J79 (C) D-F7□W (V) D-F7BA (V) D-F7NTL D-F79F	6	6	6	6.5				
D-P4DW	_	5	5	5				

st Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately $\pm 30\%$ dispersion). It may vary substantially depending on an ambient environment. The values above for a bore size over ø32 of D-A9 \square (V)/M9 \square (V)/M9 \square W (V)/M9A (V) L types are measured

when the conventional switch installation groove is attached without using the auto switch mounting bracket BQ2-012.



-X□

REA

REB

REC

C 🗆 Y

C \square X

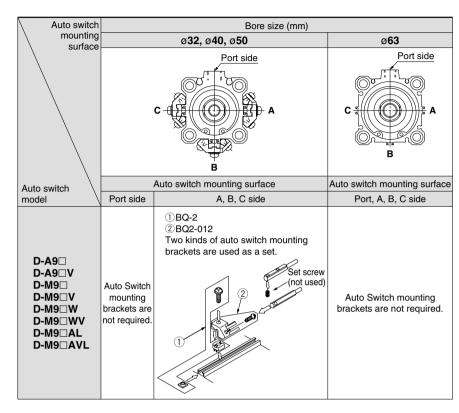
MQ

RHC

RZQ

D-□

Auto Switch Mounting Bracket: Part No.



Note 1) When a compact auto switch is mounted on the three sides (A, B and C above) other than the port side of bore sizes ø32 to ø50, the auto switch mounting brackets above are required. Order them separately from cylinders.

(It is the same as when mounting compact cylinders with an auto switch mounting rail, but not with ø63 compact auto switch installation groove.)

Ordering example:

RZQA32-200-100-M9BW-----1 unit

BQ-2----2 pcs.

BQ2-012.....2 pcs.

Note 2) Auto switch brackets and auto switches are shipped together with cylinders.

Auto switch model	Bore size (mm)						
Auto switch model	32	40	50	63			
D-A7□/A80 D-A73C/A80C D-A7□H/A80H D-A79W D-F7□/J79 D-F7□V D-J79C D-F7□W/J79W D-F7□WV D-F7BAL/F7BAVL D-F79F/F7NTL		BC	Q-2				
D-P4DWL	_		BQP1-050				

Note 3) Auto switch mounting brackets and auto switches are shipped together with cylinders. However, ø40 to ø63 of D-P4DWL type are assembled at the time of shipment.

[Mounting screw set made of stainless steel]

The following set of mounting screws made of stainless steel (including nuts) is available. Use it in accordance with the operating environment. (Please order BQ-2 separately, since the auto switch spacer (for BQ-2) is not included.)

BBA2: For D-A7/A8/F7/J7 types

Water resistant auto switch, D. F7BAL is set on the cylinder with the stainless steel screws above when shipped. When an auto switch is shipped independently, BBA2 is attached.

Note 4) Refer to page 1817 for the details of BBA2.

Note 5) When mounting D-M9□A (V) L on a port other than the ports for ø32, ø40 and ø50, order auto switch mounting brackets BQ2-012S, BQ-2 and stainless steel screw set BBA2 separately.

Auto Switch Mounting Bracket Mass

Auto switch mounting bracket part no.	Mass (g)
BQ-2	1.5
BQ2-012	5
BQP1-050	16

Other than the applicable auto switches listed in "How to Order" the following auto switches can be mounted. For detailed specifications, refer to pages 1719 to 1827.

Auto switch type	Part No.	Electrical entry	Features	
	D-A73	Grammat (parpandiaular)	_	
Reed	D-A80	Grommet (perpendicular)	Without indicator light	
Reed	D-A73H, A76H	Crammat (in line)	_	
	D-A80H	Grommet (in-line)	Without indicator light	
	D-F7NV, F7PV, F7BV		_	
	D-F7NWV, F7BWV	Grommet (perpendicular)	Diagnostic indication (2-color indication)	
	D-F7BAVL	1	Water resistant (2-color indication)	
Solid state	D-F79, F7P, J79		_	
Solid state	D-F79W, F7PW, J79W	1	Diagnostic indication (2-color indication)	
	D-F7BAL	Grommet (in-line)	Water resistant (2-color indication)	
	D-F7NTL		With timer	
	D-P5DWL	1	Magnetic field resistant (2-color indication)	

- * For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1784 and 1785 for details.
- * Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H types) are also available. Refer to page 1746 for details.