Air Cylinder Short Type

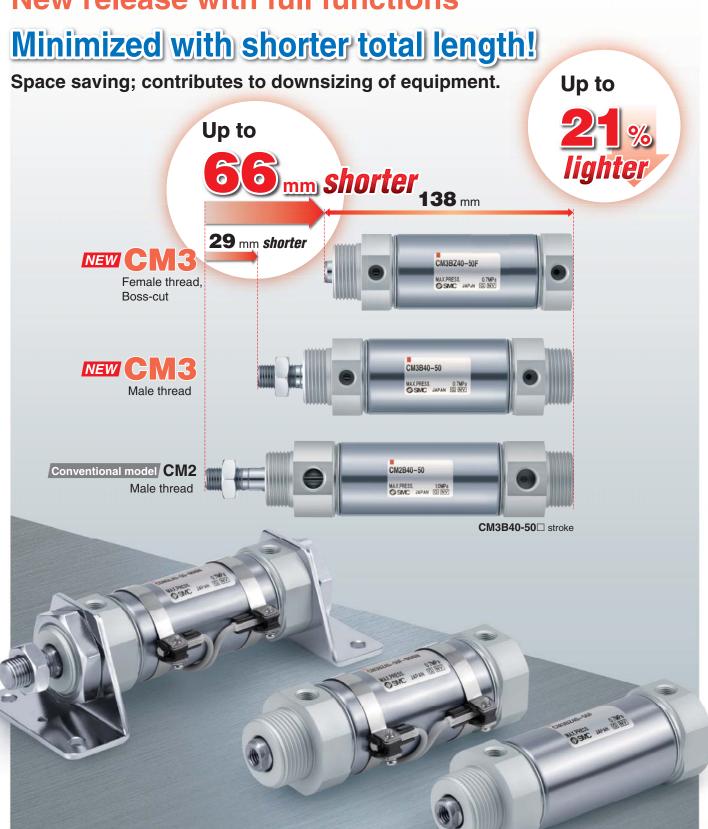
Series CM3

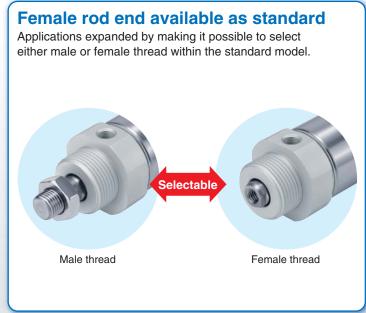


CAT.ES20-212A

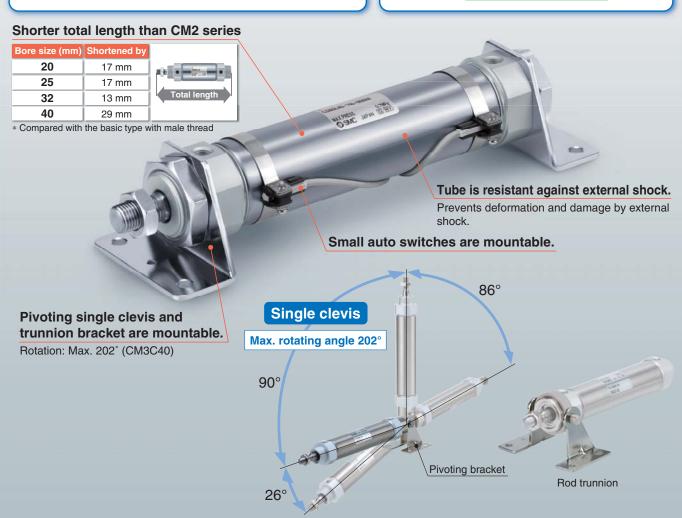
Compact with a new construction!

New release with full functions









Series Variations

Series	Bore size (mm)	Standard stroke (mm)	Action	Rod	Mounting	Built-in magnet for auto switch	Rubber bumper	Auto switch
СМЗ	20, 25, 32, 40	25 to 300	Double acting	Single rod	Basic, Foot, Flange, Clevis, Trunnion, etc.			D-M9□(W), D-A90

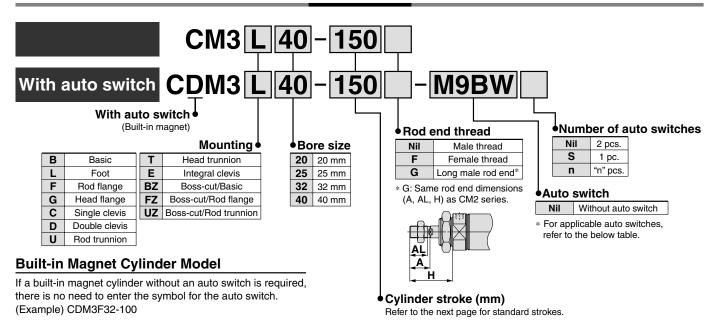
Air Cylinder Short Type Standard: Double Acting, Single Rod

Series CM3

ø20, ø25, ø32, ø40



How to Order



Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

		Flactwical	tor	\A/imim m		Load vol	tage	A. de enviteb	Lead	l wir	e ler	ngth	(m)	Due suined								
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	ı	DC	AC	Auto switch model	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applica	ble load						
				3-wire (NPN)		5 V, 12 V		M9N	•	•	•	0	_	0	IC circuit							
ج	Connector Termina	Grommet		3-wire (PNP)		5 V, 12 V		M9P	•	•	•	0	_	0	IO CIICUII							
switch				2-wire		12 V		M9B	•	•	•	0	_	0	_							
		Connector				H7C	•	_	•	•	•	_										
월		Terminal	ွ	3-wire (NPN)	5 V, 12 V		G39A	_	_	_	_	•		IC circuit	Relay,							
Solid state auto		conduit	Yes	2-wire	B-wire (NPN)	12 V	<u> </u>	K39A	_	_	_	_	•	_		PLC						
ţaţ	Diagnostic indication			, ,		5 V, 12 V		M9NW	•	•	•	0	_	0	IC circuit							
o o	(2-color indication)	Crammat		3-wire (PNP)				M9PW	•	•	•	0	_	0								
<u>@</u>	Motor registers (O color indication)	Grommet		2-wire		12 V		M9BW H7BA	•	•	-		_	0	_							
0,	Water resistant (2-color indication) With diagnostic output (2-color indication)			4-wire (NPN)	IPN)	5 V, 12 V		H7NF	•		-	$\frac{1}{6}$		0	IC circuit							
	Will diagnostic output (2-color indication)			3-wire		5 V, 12 V		п/нг			•	\vdash			IC CIICUIL							
									Yes	(NPN equivalent)	_	5 V	_	A96	•	_	•	_	_	_	IC circuit	_
چ		Grommet					100 V	A93	•	_	•	•	_	_								
switch		0	No Yes No Yes No				100 V or less	A90	•	_	•	_	_	_	IC circuit	iit						
S			\ es				100 V, 200 V	B54	•	_	•	•		_		Relay,						
Reed auto			2				200 V or less	B64	•	_	•	_	_	_	_	PLC						
ā		Connector	les les	2-wire	24 V	12 V	_	C73C	•	_	•	•	•	_								
9			2	2 11110			24 V or less	C80C	•	_	•	•	•	_	IC circuit	:						
<u> </u>	С		Terminal			_	A33A	_	_	_	_	•	_		PLC							
		conduit DIN terminal				100 V, 200 V	A34A	_	_	_	_	•	_	_	Relay,							
		DIN terminal	~				,,	A44A	_	_	_	_	•	_		PLC						
	Diagnostic indication (2-color indication)	Grommet				_	_	B59W		_	•		<u> — </u>	_								

- * Lead wire length symbols: 0.5 m ······Nil (Example) M9NW
 - 1 m ······ M (Example) M9NWM 3 m ······ L (Example) M9NWL
 - 5 m ······ Z (Example) M9NWZ None ····· N (Example) H7CN
- * Solid state auto switches marked with "O" are produced upon receipt of order.
- \ast Do not indicate suffix "N" for no lead wire on the D-A3 \square A/A44A/G39A/K39A types.
- * The D-G39A/K39A cannot be mounted on the bore size ø20.
- * The D-A9 \square V/M9 \square V/M9 \square WV types and the D-M9 \square A(V)L type cannot be mounted.
- * Since there are other applicable auto switches than listed above, refer to page 16 for details.
- * For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.
- * The D-A9 \(\text{M9} \) W type auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled when being shipped.)
- * Water resistant type auto switch can be mounted to the models with the above mentioned part numbers, but this does not guarantee the water resistance of the cylinder. A water resistant type cylinder is recommended for use in an environment which requires water resistance.
- * For other applicable auto switches, please contact SMC.





Specifications

Bore siz	e (mm)	20	25	32	40		
Туре		Pneumatic					
Action			Double actin	g, Single rod			
Fluid			А	ir			
Proof pressure			1.0	MPa			
Maximum operatir	ng pressure		0.7 l	MPa			
Minimum operatin	g pressure	0.05 MPa					
Ambient and fluid	temperature	Without auto switch: -10 to +70°C (No freezing) With auto switch: -10 to +60°C (No freezing)					
Lubrication			Not required	d (Non-lube)			
Stroke length tole	rance		+1.4 0	mm			
Piston speed			50 to 75	50 mm/s			
Cushion		Rubber bumper					
Allowable kinetic	Allowable kinetic Male rod end			0.46 J	0.84 J		
energy	Female rod end	0.11 J	0.18 J	0.29 J	0.52 J		

^{*} Operate the cylinder within the allowable kinetic energy. Refer to page 4 for details.

JIS Symbol

Double acting, Single rod



Refer to pages 13 to 16 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

⚠ Warning

- Operate the cylinder within the specified cylinder speed, kinetic energy and lateral load at the rod end.
- The allowable kinetic energy is different between the cylinders with male rod end and with female rod end due to the different thread sizes. Refer to page 4.
- 3. When female rod end is used, use a washer, etc. to prevent the contact part at the rod end from being deformed depending on the material of the work piece.

∧ Caution

1. Use a thin wrench when tightening the piston rod.

Standard Strokes

Bore size (mm)	Standard stroke (mm) Note)			
20				
25	05 50 75 100 105 150 000 050 000			
32	25, 50, 75, 100, 125, 150, 200, 250, 300			
40				



* Other intermediate strokes can be manufactured upon receipt of order.

Manufacture of intermediate strokes in 1 mm intervals is possible. (Spacers are not used.)

Boss-cut

Boss for the head cover bracket is eliminated and the total length of cylinder is shortened.



Comparison of the Full Length Dimension

(versus Civis	⊔-⊔ type)		(mm)
ø 20	ø 25	ø 32	ø 40
-13	-13	-13	-16

Mounting

■ Boss-cut/Basic (BZ)

■ Boss-cut/Rod flange (FZ)

■ Boss-cut/Rod trunnion (UZ)

Mounting Brackets/Part No.

Marintina byoakat	Min.	В	ore siz	ze (mn	า)	Contents	
Mounting bracket	order qty.	20	25	32	40	(for minimum order quantity)	
Foot *	2	CM-L020B	CM-L	.032B	CM-L040B	2 foots, 1 mounting nut	
Flange	1	CM-F020B	CM-F032B		CM-F040B	1 flange	
Single clevis **	1	CM-C020B	CM-C	032B	CM-C040B	1 single clevis, 3 liners	
Double clevis *** (with pin)	1	CM-D020B	CM-D	CM-D032B CM-		1 double clevis, 3 liners, 1 clevis pin, 2 retaining rings	
Trunnion (with nut)	1	CM3-T020B	CM3-1	Г032В	CM3-T040B	1 trunnion, 1 trunnion nut	

- * Order 2 foots per cylinder.
- ** 3 liners are included with a clevis bracket for adjusting the mounting angle.
- *** A clevis pin and retaining rings (split pins for ø40) are included.



Mounting and Accessories

Accessories		Standard			Option	
Mounting	Mounting nut	Rod end nut (male thread)	Clevis pin	Single knuckle joint	Double knuckle joint Note 3)	Pivoting clevis bracket Note 4)
Basic	●(1 pc.)	•		•	•	_
Foot	● (2)	•	_	•	•	_
Rod flange	●(1)	•	_	•	•	_
Head flange	● (1)	•	_	•	•	_
Integral clevis	Note 1)	•	_	•	•	•
Single clevis	Note 1)	•	_	•	•	_
Double clevis Note 3)	Note 1)	•	Note 5)	•	•	_
Rod trunnion	●(1) Note 2)	•	_	•	•	_
Head trunnion	●(1) Note 2)	•	_	•	•	_
Boss-cut/Basic	● (1)	•	_	•	•	_
Boss-cut/Rod flange	●(1)	•	_	•	•	_
Boss-cut/Rod trunnion	● (1)	•	_	•	•	_



- Note 1) Mounting nuts are not attached to the integral clevis, single clevis and double clevis types.
- Note 2) Trunnion nuts are attached to the rod trunnion and head trunnion types.
- Note 3) A pin and retaining rings (split pins for ø40) are included with the double clevis and double knuckle joint.
- Note 4) A pivoting clevis bracket pin and retaining rings are included with the pivoting clevis bracket.
- Note 5) Retaining rings (split pins for ø40) are included with the clevis pin.

Mounting Brackets, Accessories/Material, Surface Treatment

Segment	Description	Material	Surface treatment
	Foot	Iron	Nickel plated
	Flange	Iron	Nickel plated
Mounting brackets	Single clevis	Iron	Nickel plated
DIACKEIS	Double clevis	Iron	Nickel plated
	Trunnion	Iron	Electroless nickel plated
	Rod end nut (male thread)	Iron	Nickel plated
	Mounting nut	Iron	Nickel plated
	Trunnion nut	Iron	Nickel plated
	Pivoting clevis bracket	Iron	Nickel plated
Accessories	Pivoting clevis bracket pin	Iron	(None)
Accessories	Single knuckle joint	Iron	Electroless nickel plated
	Double knuckle joint	Iron	Electroless nickel plated Metallic bronze color painted for ø40
	Double clevis pin	Iron	(None)
	Double knuckle joint pin	Iron	(None)

<u> Marning</u>

1. Do not rotate the cover.

If a cover is rotated when installing a cylinder or screwing a fitting into the port, it is likely to damage the junction part with cover.

⚠ Caution

1. Do not touch the cylinder during operation at a high speed and a high frequency.

Use caution when handling a cylinder, which is running at a high speed and a high frequency, because the surface of a cylinder tube could get so hot enough as to cause you get burned.

2. Do not use the air cylinder as an air-hydro cylinder.

If it uses turbine oil in place of fluids for cylinder, it will result in oil leakage and damage the product.

Weights

					(kg)
	Bore size (mm)	20	25	32	40
	Basic	0.12	0.18	0.25	0.45
	Long male rod end (G)	0.13	0.20	0.27	0.48
	Female rod end (F)	0.11	0.17	0.23	0.41
D:-	Boss-cut/Basic	0.11	0.17	0.23	0.42
Basic weight	Boss-cut/Long male rod end	0.12	0.18	0.25	0.45
Weigitt	Boss-cut/Female rod end	0.10	0.15	0.22	0.38
	Integral clevis	0.12	0.18	0.26	0.46
	Integral clevis/Long male rod end	0.13	0.19	0.28	0.48
	Integral clevis/Female rod end	0.11	0.16	0.25	0.41
	Foot	0.15	0.16	0.16	0.27
Additional	Flange	0.06	0.09	0.09	0.12
weight for	Single clevis	0.04	0.04	0.04	0.09
bracket	Double clevis	0.05	0.06	0.06	0.13
	Trunnion	0.04	0.07	0.07	0.10
Pivoting	bracket	0.08	0.09	0.17	0.25
Single ki	nuckle joint	0.05	0.09	0.09	0.10
Double l	knuckle joint (with pin)	0.05	0.09	0.09	0.13
Addition	al weight per 50 mm of stroke	0.04	0.06	0.08	0.11
Addition	al weight for switch magnet	0.01	0.01	0.01	0.01

Calculation: (Example) CDM3F20-100G

(Flange type, ø20, 100 mm stroke)

- Basic weight ----- 0.12 (Basic type G, ø20)
- Additional weight for bracket 0.06 (Flange)
- Additional weight for stroke 0.04/50 mm
- Air cylinder stroke 100 mm
- Additional weight for switch magnet --- 0.01

 $0.12 + 0.06 + 0.04 \times (100/50) + 0.01 = 0.27 \text{ kg}$



Allowable Kinetic Energy

Table (1) Max. Allowable Kinetic Energy

Table (1) Max. Allow	able Ki	netic Er	nergy	[J]	
Bore size (mm)	20	25	32	40	
Male rod end	0.2	0.29	0.46	0.84	
Female rod end	0.11	0.18	0.29	0.52	

Kinetic energy E (J) = $\frac{(m_1 + m_2) V^2}{2}$

m1: Mass of cylinder movable parts kg m2: Load mass kg

V: Piston speed at the end m/s

Table (2) Mass of Cylinder Movable Parts:

At Each Rod End/Without Built-in Magnet/0 Stroke [g]

Bore size (mm)	20	25	32	40
Basic	31.2	55.8	82.5	147.3
Long male rod end (G)	39.4	69.4	102.0	172.7
Female rod end (F)	22.4	38.5	66.5	102.3

* Mass of the rod end nut is included for the basic type and the long male rod end type (G).

Table (3) Additional Mass

Table (3) Additional	Table (3) Additional Mass [g]							
Bore size (mm)	20	25	32	40				
Additional mass per 50 mm of stroke	19.6	30.6	44.1	60.6				
Switch magnet	3.5	4.0	5.0	6.0				

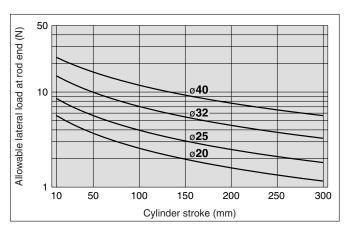
* Do not apply a lateral load over the allowable range to the rod end when it is mounted horizontally.

Calculation: (Example) CDM3B40-175

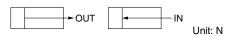
• Basic mass of movable parts: Table (2) Rod end [Basic], Bore size [40] ------ 147.3 g · Additional mass: Additional mass of stroke 60.6 x 175/50 = 212.1 g --- 212.1 g Switch magnet 6.0 g

Total 365.4 g

Allowable Lateral Load at Rod End



Theoretical Output

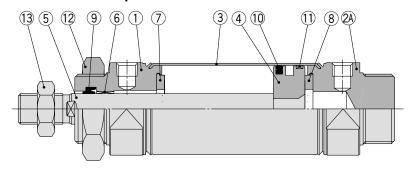


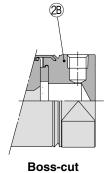
Bore size	Rod size	Operating	Piston area		Opera	ting pro	essure	(MPa)	
D (mm)	d (mm)	direction	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7
20	8	OUT	314	62.8	94.2	125.6	157	188.4	219.8
20	0	IN	264	52.8	79.2	105.6	132	158.4	184.8
05	10	OUT	491	98.2	147.3	196.4	245.5	294.6	343.7
25	10	IN	412	82.4	123.6	164.8	206	247.2	288.4
32	12	OUT	804	160.8	241.2	321.6	402	482.4	562.8
32	12	IN	691	138.2	207.3	276.4	345.5	414.6	483.7
40	14	OUT	1257	251.4	377.1	502.8	628.5	754.2	879.9
40	14	IN	1103	220.6	330.9	441.2	551.5	661.8	772.1

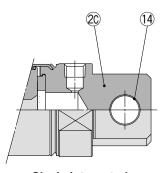
* Theoretical outpt (N) = Pressure (MPa) x Piston area (mm²)

Construction

With rubber bumper







Clevis integrated

Component Parts

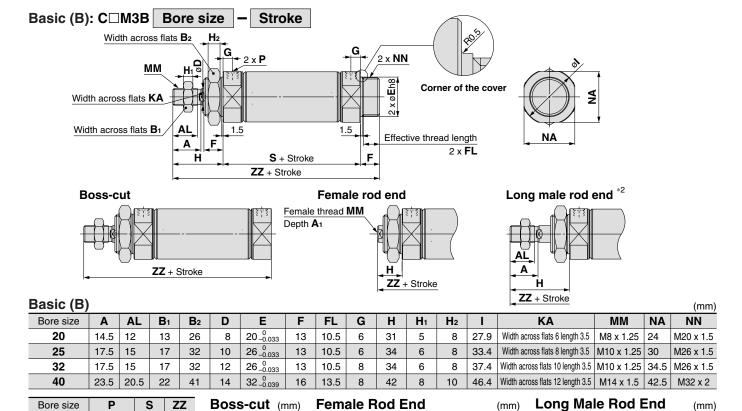
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2A	Head cover A	Aluminum alloy	Anodized
2B	Head cover B	Aluminum alloy	Anodized
2C	Head cover C	Aluminum alloy	Anodized
3	Cylinder tube	Stainless steel	
4	Piston	Aluminum alloy	Chromated
5	Piston rod	Iron	Hard chrome plated
6	Bushing	Copper alloy	
7	Bumper A	Urethane	
8	Bumper B	Urethane	
9	Rod seal	NBR	
10	Piston seal	NBR	
11	Wear ring	Resin	
12	Mounting nut	Iron	Nickel plated
13	Rod end nut	Iron	Nickel plated
14	Bushing for clevis	Copper alloy	

⚠ Caution

1. Not able to disassemble.

Cover and cylinder tube are connected to each other by crimping method, thus making it impossible to disassemble.

Dimensions



*1 Use a thin wrench when tightening the piston rod.

M5 x 0.8

M5 x 0.8

Rc1/8

Rc1/8

*2 The dimension from the rod cover to the male rod end of the long male rod end type is the same as the CM2 series.

ZZ

Bore size

*3 When female thread is used, use a washer, etc. to prevent the contact part at the rod end from being deformed depending on the material of the work piece.

Bore size

8 20

MM

M4 x 0.7

M5 x 0.8

M6 x 1

M8 x 1.25

ZZ

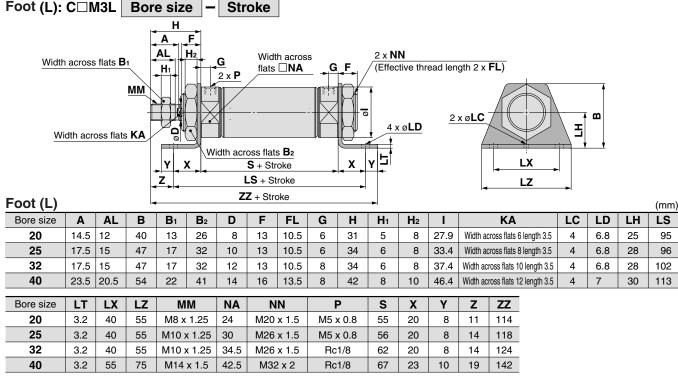
Bore size

24 21

15.5

19.5

19.5

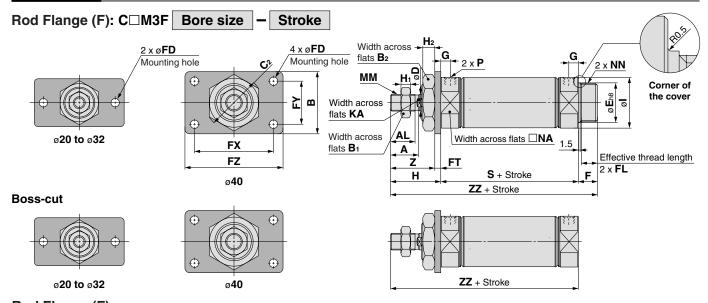


- st Use a thin wrench when tightening the piston rod.
- * Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.



ZZ

Dimensions

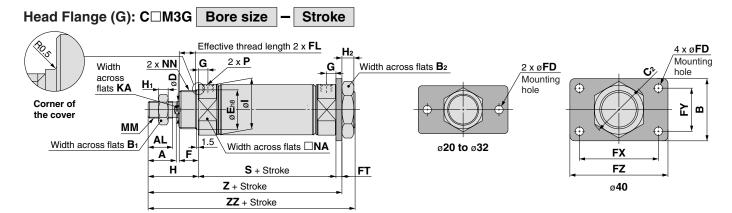


Rod Flange	(F)																		(mm)
Bore size	Α	AL	В	B ₁	B ₂	C ₂	D	E	F	FD	FL	FT	FX	FY	FZ	G	Н	H ₁	H ₂
20	14.5	12	34	13	26	30	8	20_0.033	13	7	10.5	4	60	_	75	6	31	5	8
25	17.5	15	40	17	32	37	10	26_0.033	13	7	10.5	4	60	_	75	6	34	6	8
32	17.5	15	40	17	32	37	12	26_0.033	13	7	10.5	4	60	_	75	8	34	6	8
40	23.5	20.5	52	22	41	47.3	14	32 0 030	16	7	13.5	5	66	36	82	8	42	8	10

Bore size	ı	KA	MM	NA	NN	Р	S	Z	ZZ
20	27.9	Width across flats 6 length 3.5	M8 x 1.25	24	M20 x 1.5	M5 x 0.8	55	27	99
25	33.4	Width across flats 8 length 3.5	M10 x 1.25	30	M26 x 1.5	M5 x 0.8	56	30	103
32	37.4	Width across flats 10 length 3.5	M10 x 1.25	34.5	M26 x 1.5	Rc1/8	62	30	109
40	46.4	Width across flats 12 length 3.5	M14 x 1.5	42.5	M32 x 2	Rc1/8	67	37	125

Boss-cut	(mm)
Bore size	ZZ
20	86
25	90
32	96
40	109

^{*} Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.



Head Flange	(G)																		(mm)
Bore size	Α	AL	В	B ₁	B ₂	C ₂	D	Е	F	FD	FL	FT	FX	FY	FZ	G	Н	H ₁	H ₂
20	14.5	12	34	13	26	30	8	20_0.033	13	7	10.5	4	60	_	75	6	31	5	8
25	17.5	15	40	17	32	37	10	26_0.033	13	7	10.5	4	60	_	75	6	34	6	8
32	17.5	15	40	17	32	37	12	26_0.033	13	7	10.5	4	60	_	75	8	34	6	8
40	23.5	20.5	52	22	41	47.3	14	32_0.039	16	7	13.5	5	66	36	82	8	42	8	10

Bore size	ı	KA	MM	NA	NN	Р	S	Z	ZZ
20	27.9	Width across flats 6 length 3.5	M8 x 1.25	24	M20 x 1.5	M5 x 0.8	55	90	99
25	33.4	Width across flats 8 length 3.5	M10 x 1.25	30	M26 x 1.5	M5 x 0.8	56	94	103
32	37.4	Width across flats 10 length 3.5	M10 x 1.25	34.5	M26 x 1.5	Rc1/8	62	100	109
40	46.4	Width across flats 12 length 3.5	M14 x 1.5	42.5	M32 x 2	Rc1/8	67	114	125

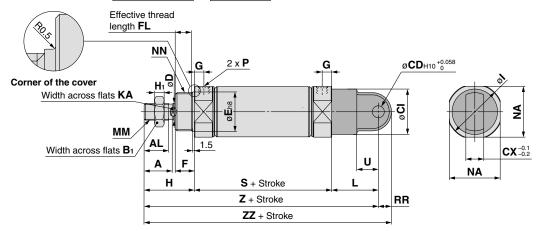
 $[\]ast$ Use a thin wrench when tightening the piston rod.

^{*} Use a thin wrench when tightening the piston rod.

^{*} Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

Dimensions





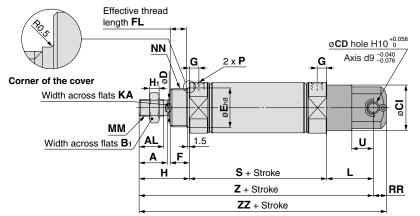
Single Clevis (C)

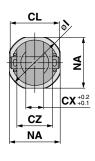
SI	rigie Cievis	<u>s (U)</u>															(mm)
	Bore size	Α	AL	Вı	CD	CI	СХ	D	E	F	FL	G	Н	H ₁	ı	KA	L
	20	14.5	12	13	9	24	10	8	20_0.033	13	10.5	6	31	5	27.9	Width across flats 6 length 3.5	30
	25	17.5	15	17	9	30	10	10	26_0.033	13	10.5	6	34	6	33.4	Width across flats 8 length 3.5	30
	32	17.5	15	17	9	30	10	12	26_0.033	13	10.5	8	34	6	37.4	Width across flats 10 length 3.5	30
	40	23.5	20.5	22	10	38	15	14	32_0.039	16	13.5	8	42	8	46.4	Width across flats 12 length 3.5	39

Bore size	MM	NA	NN	Р	RR	S	U	Z	ZZ
20	M8 x 1.25	24	M20 x 1.5	M5 x 0.8	9	55	14	116	125
25	M10 x 1.25	30	M26 x 1.5	M5 x 0.8	9	56	14	120	129
32	M10 x 1.25	34.5	M26 x 1.5	Rc1/8	9	62	14	126	135
40	M14 x 1.5	42.5	M32 x 2	Rc1/8	11	67	18	148	159

- \ast Use a thin wrench when tightening the piston rod.
- * Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

Double Clevis (D): C□M3D Bore size - Stroke





Double Clevi	s (D)															(mm)
Bore size	Α	AL	Вı	CD	CI	CL	СХ	CZ	D	E	F	FL	G	Н	H ₁	I	KA

Bore size	Α	AL	B ₁	CD	CI	CL	СХ	CZ	D	E	F	FL	G	Н	H ₁	ı	KA
20	14.5	12	13	9	24	25	10	19	8	20_0.033	13	10.5	6	31	5	27.9	Width across flats 6 length 3.5
25	17.5	15	17	9	30	25	10	19	10	26 _0.033	13	10.5	6	34	6	33.4	Width across flats 8 length 3.5
32	17.5	15	17	9	30	25	10	19	12	26 _0.033	13	10.5	8	34	6	37.4	Width across flats 10 length 3.5
40	23.5	20.5	22	10	38	41.2	15	30	14	32_0.039	16	13.5	8	42	8	46.4	Width across flats 12 length 3.5

Bore size	L	MM	NA	NN	Р	RR	S	U	Z	ZZ
20	30	M8 x 1.25	24	M20 x 1.5	M5 x 0.8	9	55	14	116	125
25	30	M10 x 1.25	30	M26 x 1.5	M5 x 0.8	9	56	14	120	129
32	30	M10 x 1.25	34.5	M26 x 1.5	Rc1/8	9	62	14	126	135
40	39	M14 x 1.5	42.5	M32 x 2	Rc1/8	11	67	18	148	159

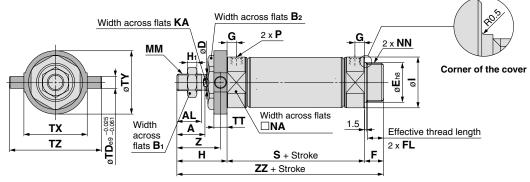
- * A clevis pin and retaining rings (split pins for ø40) are shipped together.
- * Use a thin wrench when tightening the piston rod.

^{*} Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

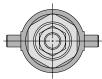


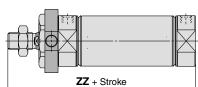
Dimensions





Boss-cut





Rod Trunnion (U)

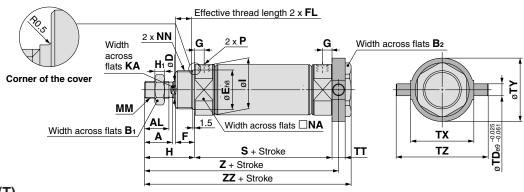
(mm)

Bore size	Α	AL	B ₁	B ₂	D	E	F	FL	G	Н	H ₁	I	KA	ММ	NA
20	14.5	12	13	26	8	20 0 0 0	13	10.5	6	31	5	27.9	Width across flats 6 length 3.5	M8 x 1.25	24
25	17.5	15	17	32	10	26 0 0	13	10.5	6	34	6	33.4	Width across flats 8 length 3.5	M10 x 1.25	30
32	17.5	15	17	32	12	26 -0.033	13	10.5	8	34	6	37.4	Width across flats 10 length 3.5	M10 x 1.25	34.5
40	23.5	20.5	22	41	14	32_0.039	16	13.5	8	42	8	46.4	Width across flats 12 length 3.5	M14 x 1.5	42.5

Bore size	NN	Р	S	TD	TT	TX	TY	TZ	Z	ZZ
20	M20 x 1.5	M5 x 0.8	55	8	10	32	32	52	26	99
25	M26 x 1.5	M5 x 0.8	56	9	10	40	40	60	29	103
32	M26 x 1.5	Rc1/8	62	9	10	40	40	60	29	109
40	M32 x 2	Rc1/8	67	10	11	53	53	77	36.5	125

Boss-cut	(mm)
Bore size	ZZ
20	86
25	90
32	96
40	109

Head Trunnion (T): C□M3T Bore size - Stroke



Head Trunnion (T)

(mm)

 	(.	,													(/
Bore size	Α	AL	B ₁	B ₂	D	E	F	FL	G	Н	H ₁	ı	KA	MM	NA
20	14.5	12	13	26	8	20 _0.033	13	10.5	6	31	5	27.9	Width across flats 6 length 3.5	M8 x 1.25	24
25	17.5	15	17	32	10	26 _0.033	13	10.5	6	34	6	33.4	Width across flats 8 length 3.5	M10 x 1.25	30
32	17.5	15	17	32	12	26 -0.033	13	10.5	8	34	6	37.4	Width across flats 10 length 3.5	M10 x 1.25	34.5
40	23.5	20.5	22	41	14	32_0.039	16	13.5	8	42	8	46.4	Width across flats 12 length 3.5	M14 x 1.5	42.5

Bore size	NN	P	S	TD	TT	TX	TY	TZ	Z	ZZ
20	M20 x 1.5	M5 x 0.8	55	8	10	32	32	52	91	101
25	M26 x 1.5	M5 x 0.8	56	9	10	40	40	60	95	105
32	M26 x 1.5	Rc1/8	62	9	10	40	40	60	101	111
40	M32 x 2	Rc1/8	67	10	11	53	53	77	114.5	125

 $[\]ast$ Use a thin wrench when tightening the piston rod.

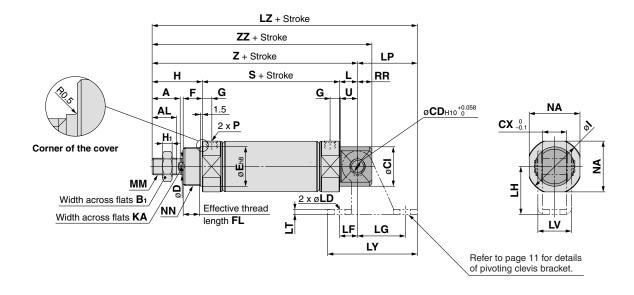
^{*} Use a thin wrench when tightening the piston rod.

^{*} Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

^{*} Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

Dimensions

Integral Clevis (E): C□M3E Bore size Stroke



(mm)
L

Bore size	Α	AL	Вı	CD	CI	СХ	D	E	F	FL	G	Н	H₁	I	KA	L
20	14.5	12	13	8	20	12	8	20_0.033	13	10.5	6	31	5	27.9	Width across flats 6 length 3.5	12
25	17.5	15	17	8	22	12	10	26_0.033	13	10.5	6	34	6	33.4	Width across flats 8 length 3.5	12
32	17.5	15	17	10	27	20	12	26_0.033	13	10.5	8	34	6	37.4	Width across flats 10 length 3.5	15
40	23.5	20.5	22	10	33	20	14	32_0.039	16	13.5	8	42	8	46.4	Width across flats 12 length 3.5	15

Bore size	MM	NA	NN	Р	RR	S	U	Z	ZZ
20	M8 x 1.25	24	M20 x 1.5	M5 x 0.8	9	55	11.5	98	107
25	M10 x 1.25	30	M26 x 1.5	M5 x 0.8	9	56	11.5	102	111
32	M10 x 1.25	34.5	M26 x 1.5	Rc1/8	12	62	14.5	111	123
40	M14 x 1.5	42.5	M32 x 2	Rc1/8	12	67	14.5	124	136

Pivoting Clevis Bracket	Pivotin	g Clevis	Bracket
-------------------------	---------	----------	----------------

(mm)

Bore size	LD	LF	LG	LH	LP	LT	LV	LY	LZ
20	6.8	15	30	30	37	3.2	18.4	59	135
25	6.8	15	30	30	37	3.2	18.4	59	139
32	9	15	40	40	50	4	28	75	161
40	9	15	40	40	50	4	28	75	174

 $[\]ast$ Use a thin wrench when tightening the piston rod.

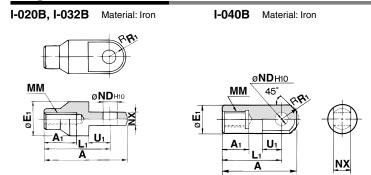


^{*} Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

Dimensions of Accessories 1

Single Knuckle Joint

(mm)



Part no.	Applicable bore size	Α	A 1	E ₁	L ₁	MM	ND _{H10}	NX	R ₁	U ₁
I-020B	20	46	16	20	36	M8 x 1.25	9+0.058	$9^{-0.1}_{-0.2}$	10	14
I-032B	25, 32	48	18	20	38	M10 x 1.25	9+0.058	9 ^{-0.1} -0.2	10	14
I-040B	40	69	22	24	55	M14 x 1.5	12 +0.070	16 ^{-0.1} -0.3	15.5	20

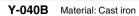
^{*} Use a thin wrench when tightening the piston rod.

Double Knuckle Joint

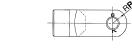
(mm)

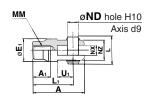
(mm)

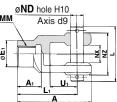












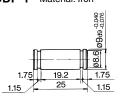
Part no.	Applicable bore size	Α	A 1	E ₁	L	Lı	ММ	ND	NX	NZ	Rı	U ₁	Included pin part no.	Retaining ring Split pin
Y-020B	20	46	16	20	25	36	M8 x 1.25	9	9 +0.2	18	5	14	CDP-1	Type C9 for axis
Y-032B	25, 32	48	18	20	25	38	M10 x 1.25	9	9 +0.2	18	5	14	CDP-1	Type C9 for axis
Y-040B	40	68	22	24	49.7	55	M14 x 1.5	12	16 +0.3	38	13	25	CDP-3	ø3 x 18ℓ

 $[\]ast$ A knuckle pin and retaining rings (split pins for ø40) are included.

Double Clevis Pin

(mm)

Bore size/Ø20, Ø25, Ø32 CDP-1 Material: Iron



Retaining ring: Type C9 for axis

2 x Ø3
Drill through

CDP-2 Material: Iron

Bore size/ø40

Split pin: ø3 x 18ℓ

Double Knuckle Joint Pin

Bore size/ø40

1.75 19.2 1.75

CDP-1 Material: Iron

Bore size/ø20, ø25, ø32

Retaining ring: Type C9 for axis

CDP-3 Material: Iron

Split pin: ø3 x 18ℓ



^{*} Retaining rings (split pins for ø40) are included.

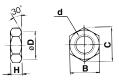
^{*} Retaining rings (split pins for ø40) are included.

Dimensions of Accessories Series CM3

Rod End Nut

(mm)

Material: Iron

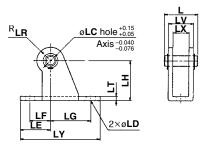


Part no.	Applicable bore size	В	С	D	d	Н
NT-02	20	13	15.0	12.5	M8 x 1.25	5
NT-03	25, 32	17	19.6	16.5	M10 x 1.25	6
NT-04	40	22	25.4	21.0	M14 x 1.5	8

Pivoting Clevis Bracket (For CM3E)

(mm)

Material: Iron



Part no.	Applicable bore size	L	LC	LD	LE	LF	LG	LH	LR
CM-E020B	20, 25	24.5	8	6.8	22	15	30	30	10
CM-E032B	32, 40	34	10	9	25	15	40	40	13

Part no.	Applicable bore size	LT	LX	LY	LV	Included pin part no.
CM-E020B	20, 25	3.2	12	59	18.4	CD-S02
CM-E032B	32, 40	4	20	75	28	CD-S03

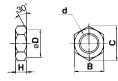
Note 1) A pivoting clevis bracket pin and retaining rings are included.

Note 2) It cannot be used for the single clevis (CM3C) and double clevis (CM3D) types.

Mounting Nut

(mm)

Material: Iron



Part no.	Applicable bore size	В	С	D	d	Н
SN-020B	20	26	30	25.5	M20 x 1.5	8
SN-032B	25, 32	32	37	31.5	M26 x 1.5	8
SN-040B	40	41	47.3	40.5	M32 x 2.0	10

Trunnion Nut

(mm)

Material: Iron

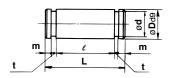




Part no.	Applicable bore size	В	С	D	d	Н
TN-020B	20	26	28	25.5	M20 x 1.5	10
TN-032B	25, 32	32	34	31.5	M26 x 1.5	10
TN-040B	40	41	45	40.5	M32 x 2	10

Pivoting Clevis Bracket Pin (For CM3E) (mm)

Material: Iron

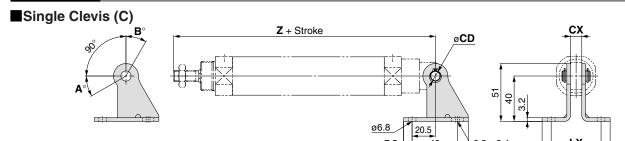


Part no.	Applicable bore size	D _{d9}	d	L	e	m	t	Included retaining ring
CD-S02	20, 25	8-0.040	7.6	24.5	19.5	1.6	0.9	Type C8 for axis
CD-S03	32, 40	10-0.040	9.6	34	29	1.35	1.15	Type C10 for axis

Note) Retaining rings are included.

Dimensions of Accessories 2

Dimensions



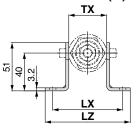
Rotating Angle

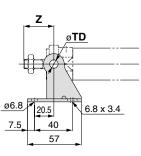
Bore size (mm)	A°	B°	$\mathbf{A}^{\circ} + \mathbf{B}^{\circ} + 90^{\circ}$
20	25	85	200
25, 32	21	81	192
40	26	86	202

Mounting	Part no.	Applicable bore size	СХ	Z + Stroke	CD	LX	LZ
		20		116			
CM3C	CM-B032	25	10	120	9	44	60
(Single clevis)		32		126			
	CM-B040	40	15	148	10	49	65

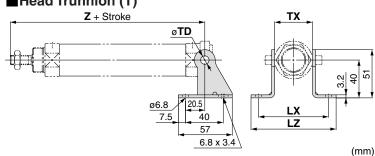
Note 1) A pivoting bracket pin and retaining rings are not included with the pivoting bracket. Note 2) The above dimensions are for the male rod end type.

■Rod Trunnion (U)





■ Head Trunnion (T)



Mounting	Part no.	Applicable	тх	Rod trunnion	Head trunnion	TD	LX	LZ
Wounting	Faitillo.	bore size	'^	Z	Z + Stroke	וט	LA	LZ
	CM-B020	20	32	26	91	8	66	82
CM3U, CM3T	CM DOOD	25	40	00	95		74	00
(Rod trunnion, Head trunnion)	CM-B032	32	40	29	101	9	74	90
Tioda dallillotty	CM-B040	40	53	36.5	114.5	10	87	103

7.5

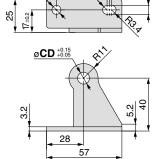
Ø**CD** +0.15 +0.05

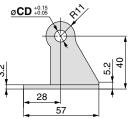
28 57

Note 1) A pivoting bracket pin and retaining rings are not included with the pivoting bracket.

Pivoting Bracket

* Pivoting brackets consist of a set of two brackets.

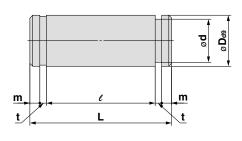




-	51
	(mm)
Part no.	CD
CM-B020	8
CM-B032	9
CM-B040	10

Note) A pivoting bracket pin and retaining rings are not included with the pivoting bracket.

Pivoting Bracket Pin



(mm)

(mm)

Applicable bore size	Part no.	Dd9	d	L	e	m	t	Included retaining ring
20, 25, 32	CDP-1	9 -0.040	8.6	25	19.2	1.75	1.15	Type C9 for axis
40	CD-S03	10 -0.040	9.6	34	29	1.35	1.15	Type C10 for axis

Note) Retaining rings are included with the pivoting bracket pin.



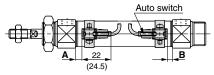
Note 2) The above dimensions are for the male rod end type.

Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

Reed auto switch

D-A9□

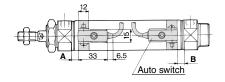




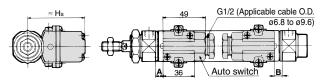
(): Dimensions of D-A93 type

D-B54/B64/B59W

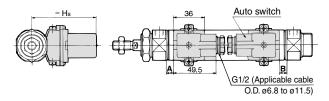




D-A33A/A34A

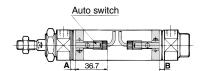


D-A44A



D-C73C/C80C

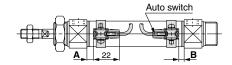




Solid state auto switch

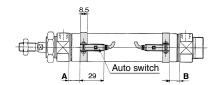
D-M9□ **W**





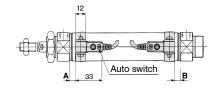
D-H7NF/H7BAL



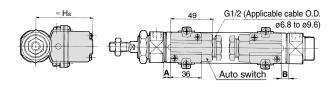


D-G5NTL



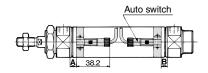


D-G39A/K39A



D-H7C





Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

Auto Switch Proper Mounting Position

(mm)

Auto switch model	D-M	9□ 9□W	D-A	\9□		354 364	_	73C 80C	D-B	59W			D-H7 D-H7 D-H7	'BAL	D-G5	SNTL
Bore size \	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
20	10	9	6	5	0.5	0	6.5	5.5	3.5	2.5	0	0	5.5	4.5	2	1
25	10	10	6	6	0.5	0.5	6.5	6.5	3.5	3.5	0	0	5.5	5.5	2	2
32	10	10	6	6	0.5	0.5	6.5	6.5	3.5	3.5	0	0	5.5	5.5	2	2
40	12	12	8	8	2.5	2.5	8.5	8.5	5.5	5.5	2	2	7.5	7.5	4	4

Note 1) Adjust the auto switch after confirming the operating condition in the actual setting.

Auto Switch Mounting Height

(mm)

Auto switch model		D-B54 D-B64 D-B59W D-G5NTL D-H7C	D-H7BAL D-H7NF	D-C73C D-C80C	D-A3□A D-G39A Note) D-K39A Note)	D-A44A
Bore size \	Hs	Hs	Hs	Hs	Hs	Hs
20	22	25.5	22.5	25	60	69.5
25	24.5	28	25	27.5	62.5	72
32	28	31.5	28.5	31	66	75.5
40	32	35.5	32.5	35	70	79.5

Note) The D-G39A/K39A cannot be mounted on the bore size ø20.

Note 2) The D-G39A/K39A cannot be mounted on the bore size ø20.

Note 3) For the combination of the following auto switches, bore sizes and mounting positions, the auto switch cannot be mounted to the port side.

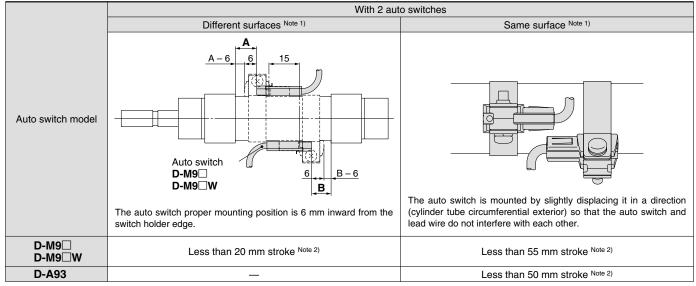
<sup>D-G5□ type: On the head side and the rod side of the bore size ø32
D-B5□/B64 types (except B59W) ··· On the head side of the bore size ø20, ø32, On the rod side of the bore size ø32</sup>

Minimum Stroke for Auto Switch Mounting

n: Number of auto switches (mm)

	Number of auto switches								
Auto switch model	Mith 1 no	With :	2 pcs.	With n pcs.					
	With 1 pc.	Different surfaces	Same surface	Different surfaces	Same surface				
D-M9□/M9□W D-A9□	10	15 Note 1)	45 Note 1)	$15 + 45 \frac{(n-2)}{2}$ $(n = 2, 4, 6)$	45 + 45 (n – 2)				
D-H7BAL/H7NF	10	15	60	$15 + 45 \frac{(n-2)}{2}$ (n = 2, 4, 6···)	60 + 45 (n – 2)				
D-C73C/C80C D-H7C	10	15	65	$15 + 50 \frac{(n-2)}{2}$ (n = 2, 4, 6···)	65 + 50 (n – 2)				
D-B54/B64 D-G5NTL	10	15	75	15 + 50 $\frac{(n-2)}{2}$ (n = 2, 4, 6···)	75 + 55 (n – 2)				
D-B59W	15	20	75	$20 + 50 \frac{(n-2)}{2}$ (n = 2, 4, 6···)	75 + 55 (n – 2)				
D-A3□A/A44A D-G39A D-K39A	10	35	100	35 + 30 (n – 2)	100 + 100 (n – 2)				

Note 1) Auto switch mounting



Note 2) Minimum stroke for auto switch mounting in styles other than those mentioned in Note 1 $\,$

Operating Range

				(mm)			
Auto switch model	Bore size						
Auto Switch model	20	25	32	40			
D-M9□ D-M9□W	3	3	4	3.5			
D-A9□	6	6	6	6			
D-C73C/C80C	7	8	8	8			
D-B54/B64 D-A3□A/A44A	8	8	9	9			
D-B59W	12	12	13	13			
D-H7BAL D-G5NTL/H7NF	4	4	4.5	5			
D-H7C	7	8.5	9	10			
D-G39A/K39A		9	9	9			

^{*} Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.



Auto Switch Mounting Brackets/Part No.

Auto switch model	Bore size (mm)							
Auto switch model	ø 20	ø 25	ø 32	ø 40				
D-M9□ D-M9□W D-A9□	Note 1) 1 BM2-020 2 BJ3-1 Note 1) 1 BM2-025 2 BJ3-1		Note 1) ① BM2-032 ② BJ3-1	Note 1) ① BM2-040 ② BJ3-1				
D-C73C/C80C D-H7BAL D-H7NF	BM2-020	20 BM2-025 BM2-032		BM2-040				
D-B54/B64 D-B59W D-G5NTL D-G5NBL	BA2-020	BA2-025	BA2-032	BA2-040				
D-A3□A/A44A D-G39A/K39A	BM3-020 Note 2)	BM3-025	BM3-032	BM3-040				

Note 1) Two kinds of auto switch mounting brackets are used as a set.

Note 2) The D-G39A/K39A cannot be mounted on the bore size ø20.

[Stainless Steel Mounting Screw]

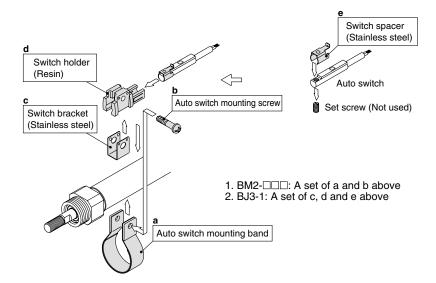
The following stainless steel mounting screw is available. Use it in accordance with the operating environment. (Since auto switch mounting bracket is not included, order it separately.)

BBA4: For D-C7/C8/H7 types

Note 3) Refer to page 1358 in Best Pneumatics No. 2 for details of BBA4 screws.

The above stainless steel screws are used when a cylinder is shipped with the D-H7BAL auto switches.

When only an auto switch is shipped independently, the BBA4 screw is attached.



Other than the applicable auto switches listed in "How to Order," the following auto switches are mountable. Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for detailed specifications.

- * With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1328 and 1329 in Best Pneumatics No. 2.
- * Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available. For details, refer to page 1290 in Best Pneumatics No. 2.
- * Solid state auto switch with timer (D-G5NTL) is also available. For details, refer to page 1313 in Best Pneumatics No. 2.
- * Wide range detection type, solid state auto switch (D-G5NBL) is also available. For details, refer to page 1320 in Best Pneumatics No. 2.

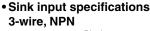


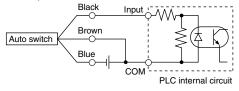
Prior to Use Auto Switch Connection and Example

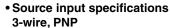
Basic Wiring

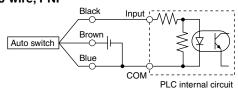
Solid state 3-wire, NPN Solid state 3-wire, PNP 2-wire (Solid state) 2-wire (Reed) Brown Brown Load Load Indicator Load Mair Mair circuit of swit protection Black Black circuit, of switch Load etc Blue Blue Blue Blue (Power supply for switch and load are separate.) Brown Brown Brown Load protection Black circuit, etc. Load Load Blue

Example of Connection with PLC (Programmable Logic Controller)

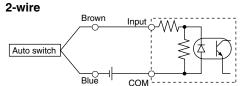


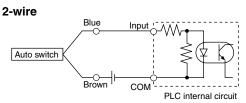






Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

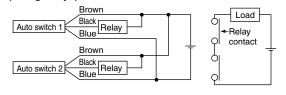




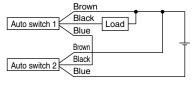
Example of AND (Series) and OR (Parallel) Connection

PLC internal circuit

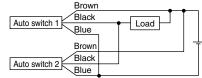
• 3-wire AND connection for NPN output (Using relays)



AND connection for NPN output (Performed with auto switches only)



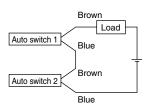
OR connection for NPN output



(Reed)

The indicator lights will light up when both of the auto switches are in the ON state.

• 2-wire 2-wire with 2-switch AND connection

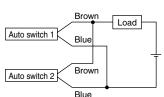


When two auto switches are connected in series. malfunction may occur because the load voltage will decrease in the ON state. The indicator lights will light up when both of the auto switches are in the ON state

Load voltage at ON = Power supply voltage - Residual voltage x 2 pcs. = 24 V - 4 V x 2 pcs. = 16 V

Example: Power supply voltage 24 VDC Auto switch internal voltage drop 4 V

2-wire with 2-switch OR connection



(Solid state) When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase in the OFF state.

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3 k Ω = 6 V

Example: Load impedance 3 $k\Omega$ Auto switch leakage current 1 mA

Because there is no leakage current, the load voltage will not increase in the OFF state. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current

flowing to the

switches.



auto

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or

moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk ⚠ Danger : which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety. etc.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)
 - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will
 - This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.
 - A vacuum pad is a consumable part, so it is warranted for a year after it is delivered

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

^ Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

SMC Corporation

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