Air Slide Table

Series MXJ

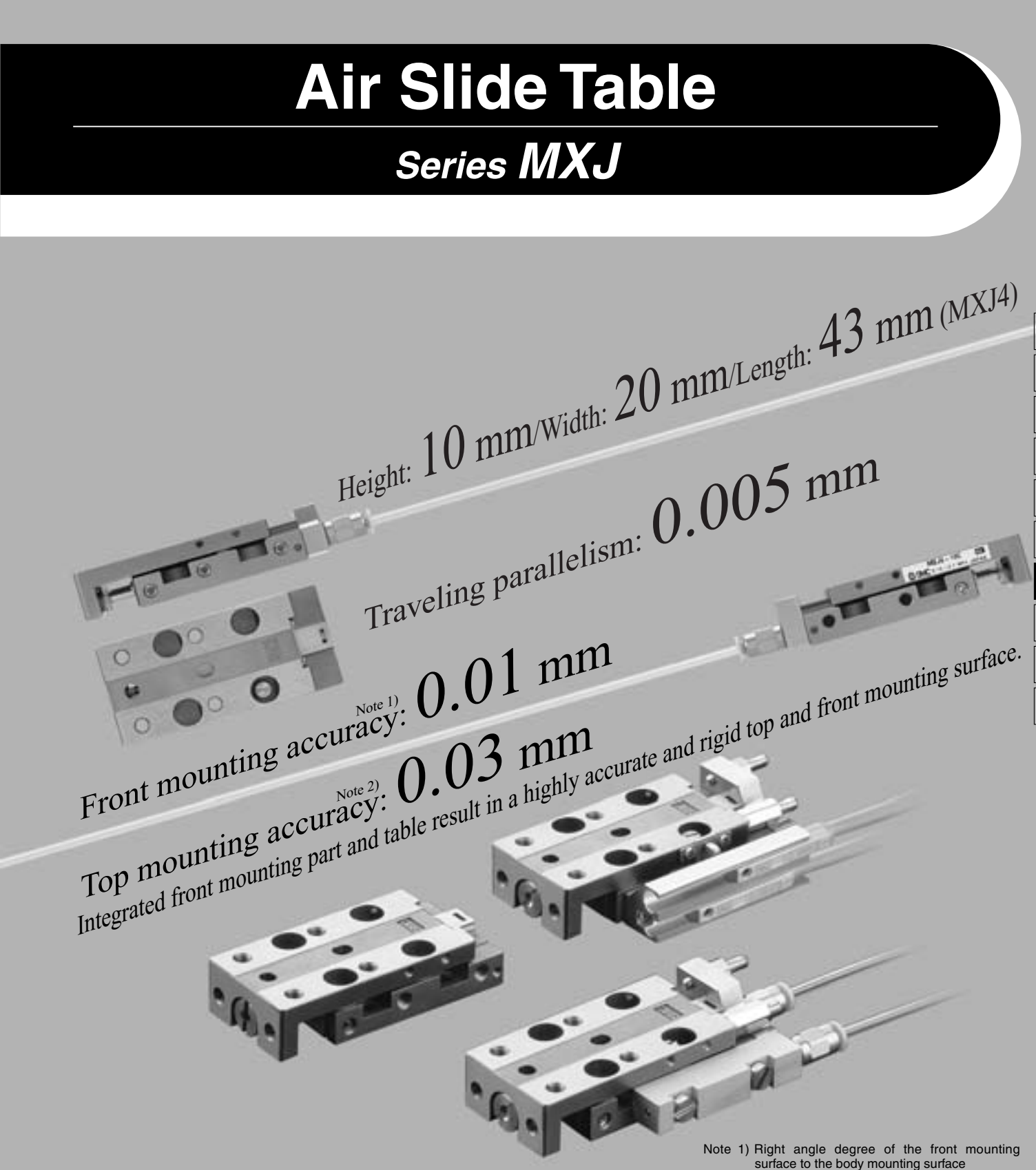
Height: 10 mm/Width: 20 mm/Length: 43 mm (MXJ4)

Traveling parallelism: 0.005 mm

Front mounting accuracy: Note 1) 0.01 mm

Top mounting accuracy: Note 2) 0.03 mm

Integrated front mounting part and table result in a highly accurate and rigid top and front mounting surface.



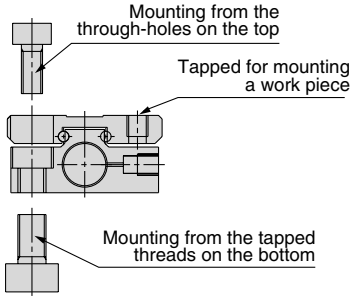
Note 1) Right angle degree of the front mounting surface to the body mounting surface

Note 2) Parallelism of the top mounting surface to the body mounting surface

M3 or M4 size screws are used for body mounting.

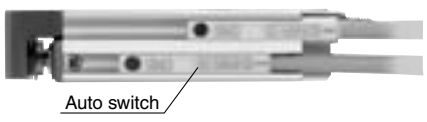
(Except for MXJ4 top mounting)
Prevents damage to the screws when mounting

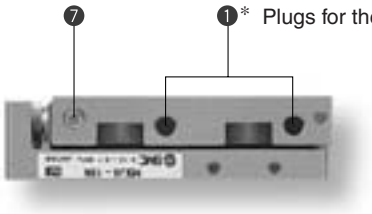
Model	MXJ4	MXJ6	MXJ8
Threads for through-hole mounting on the top	M2.5	M3	M3
Threads for tap mounting on the bottom	M3	M4	M4



Auto switch mountable in two rows

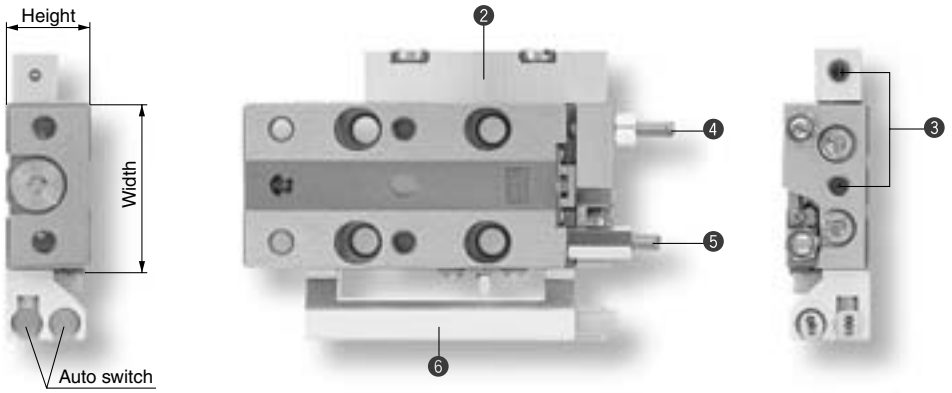
- Auto switches can be mounted in two rows for all models in the range of **MXJ4 to MXJ8**.
- Two auto switches can be mounted with a 5 mm or longer stroke.





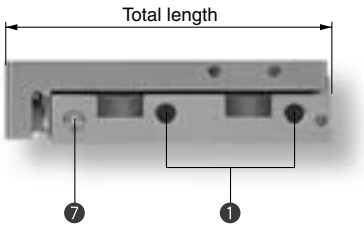
Plugs for the symmetric type

❶Piping port
❷Axial piping plate
❸Axial piping port
❹Retraction end stroke adjuster
❺Extension end stroke adjuster
❻Switch rail
❼Vacuum port (clean specifications)



❸Axial Piping

Wiring and piping can be aligned in the same direction.



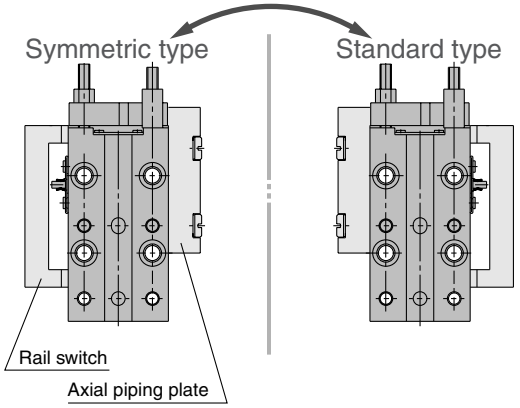
(mm)

Model	Total length	Width	Height
MXJ4	43	20	10
MXJ6	43	22	11
MXJ8	45	26	13

Note) Values of stroke 10 mm.

Symmetric Style

Piping ports are provided both on the right and left sides. Switch rails and axial piping plates are interchangeable between the right and left side.

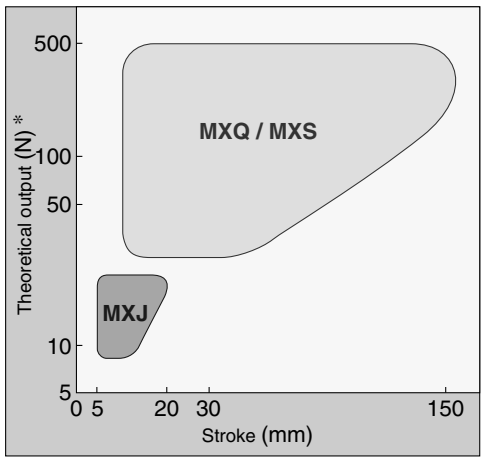


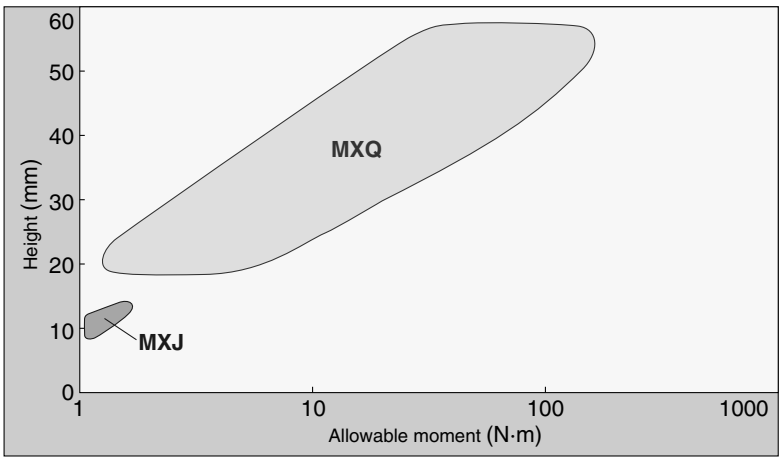
Variations

Model		Bore size (mm)	Standard stroke (mm)				Adjuster option			Piping option
Standard type	Symmetric type		5	10	15	20	Extension end	Retraction end	Both ends	Axial piping type
MXJ4	**MXJ4L**	4.5	●	●	—	—	●	●	●	●
MXJ6	**MXJ6L**	6	●	●	●	—	●	●	●	●
MXJ8	**MXJ8L**	8	●	●	●	●	●	●	●	●

Clean Specification

Clean specification products are available with no dimensional changes. The same options are available as for standard products.





* Operating pressure: 0.5 MPa when operating direction is OUT.

OUT ← → IN

SMC

Model Selection

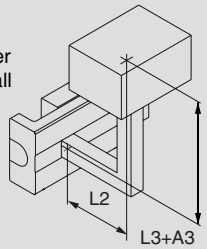
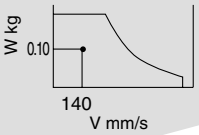
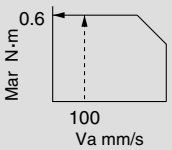
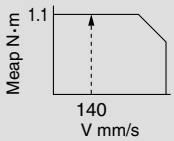
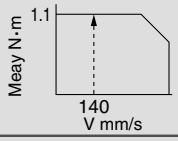
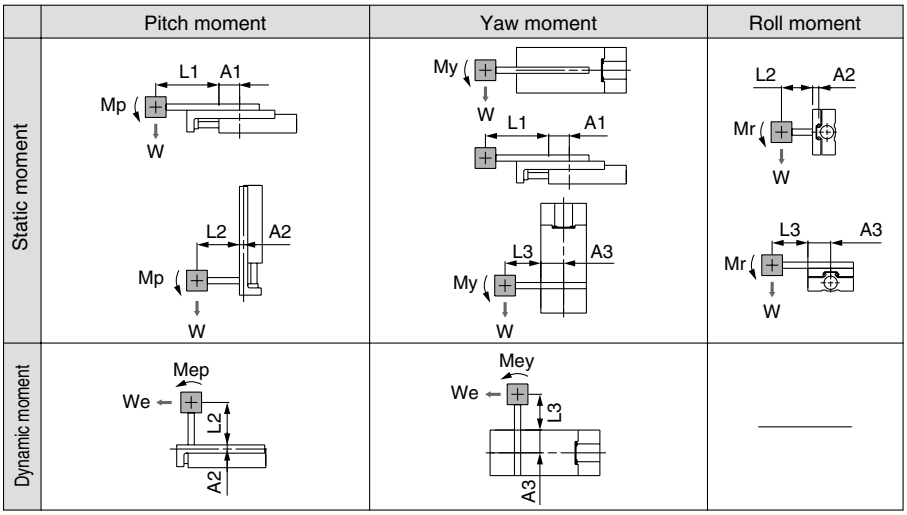
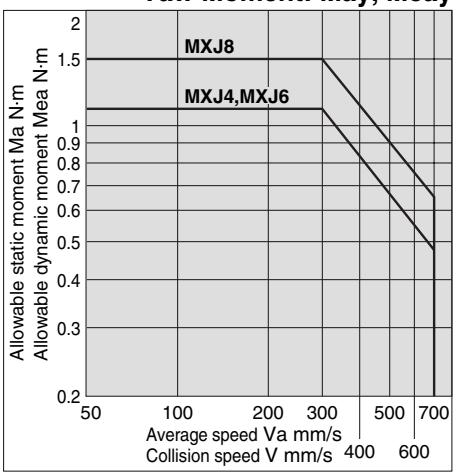
Procedure	Formula/Data	Selection Example
1 Operating Conditions Enumerate the operating conditions considering the mounting position and workpiece configuration.	• Model to be used • Type of cushion • Mounting orientation • Average speed Va (mm/s) • Load mass W (kg) • Overhang (mm)	Cylinder: MXJ6-10 Cushion: Rubber stopper Mounting: Horizontal wall mounting Average speed: Va = 100 mm/s Load mass: W = 0.1 kg L2 = 40 mm L3 = 50 mm 
2 Load Mass Find the collision speed V (mm/S). Confirm that the load mass W (kg) does not exceed the value in the graph.	$V = \frac{1.4}{*} \cdot Va$ * Correction factor (Reference value) Graph (1)	V = 1.4 x 100 = 140 Confirm that V = 140 and W = 0.1 do not exceed the values in Graph (1). Applicable because it does not exceed the value in Graph (1). 
3 Load Factor		
3-1 Load Factor of Static Moment Find the static moment M (N·m). Find the allowable static moment Ma (N·m). Find the load factor of the static moment.	M = W x 9.8 (Ln + An)/1000 Corrected value of moment center position distance An: Table (1) Pitch, Yaw moment: Graph (2) Roll moment: Graph (3) α_1 = M/Ma	Examine Mr. Mr = 0.1 x 9.8(40 + 3)/1000 = 0.042 A2 = 3 Obtain Mar = 0.6 from Va = 100 in Graph (3). α_1 = 0.042/0.6 = 0.07 
3-2 Load Factor of Dynamic Moment Find the dynamic moment Me (N·m). Find the allowable dynamic moment Mea (N·m) from graph. Find the load factor of the dynamic moment.	Me = 1/3 · We x 9.8 (Ln + An)/1000 mass equivalent to impact We = δ·W·V δ: Bumper coefficient Rubber stopper: 4/100 Metal stopper: 16/100 Corrected value of moment center position distance An: Table (1) Pitch, Yaw moment: Graph (2) α_2 = Me/Mea	Examine Mep. Mep = 1/3 x 0.56 x 9.8 x (40+3)/1000 = 0.078 We = 4/100 x 0.1 x 140 = 0.56 A3 = 3 Obtain Meap = 1.1 from V = 140 in Graph (2). α_2 = 0.078/1.1 = 0.07  Examine Mey. Mey = 1/3 x 0.56 x 9.8 x (50+11)/1000 = 0.116 We = 0.56 A3 = 11 Obtain Meay = 1.1 from V = 140 in Graph (2). α_2' = 0.116/1.1=0.1 
3-3 Sum of Load Factors Possible to use if the sum of the load factors does not exceed 1.	$\alpha_1 + \alpha_2 < 1$	$\alpha_1 + \alpha_2 + \alpha_2'$ = Applicable because 0.07 + 0.07 + 0.1 = 0.24 < 1

Fig. (1) Overhang: Ln (mm), Correction Value of Moment Center Position Distance: An (mm)



Note) Static moment: Moment generated by gravity
Dynamic moment: Moment generated by impact when colliding with stopper

Graph (2) Allowable Moment Pitch Moment: Map, Meap Yaw Moment: May, Meay



Note) Use the average speed when calculating static moment.
Use the collision speed when calculating dynamic moment.(refer to page 171.)

Graph (3) Allowable Moment Roll Moment: Mar

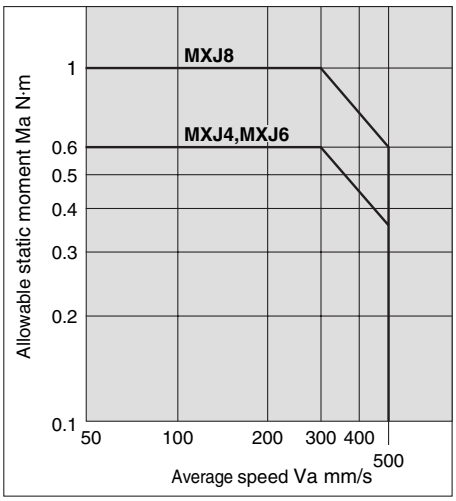


Table (1) Correction Value of Moment Center Position Distance: An (mm)

Model	Corrected value of moment center position distance (Refer to Fig. 2.)		
	A1	A2	A3
MXJ4	10	3	10
MXJ6	10	3	11
MXJ8	12	4	13

Table (2) Max. Allowable Load Mass: Wmax (kg)

Model	Max. allowable load mass	
	Rubber stopper	Metal stopper
MXJ4	0.1	0.08
MXJ6	0.2	0.14
MXJ8	0.35	0.25

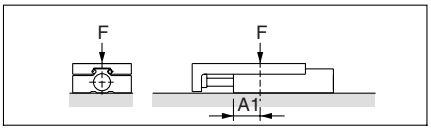
The above value represents the maximum value for each allowable load mass. For the maximum allowable load mass for each piston speed, please refer to Graph (1).

Table (3) Maximum Allowable Moment: Mmax (N·m)

Model	Pitch/Yaw moment: Mpmax/Mymax	Roll moment: Mrmax
MXJ4	1.1	0.6
MXJ6	1.1	0.6
MXJ8	1.5	1.0

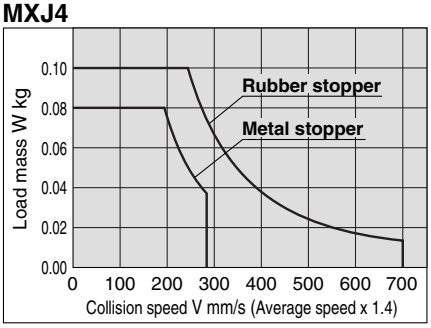
The above value represents the maximum value of allowable moment. For the maximum allowable moment for each piston speed, please refer to Graph (2) and (3).

Fig. (2) Allowable Static Load: F(N)

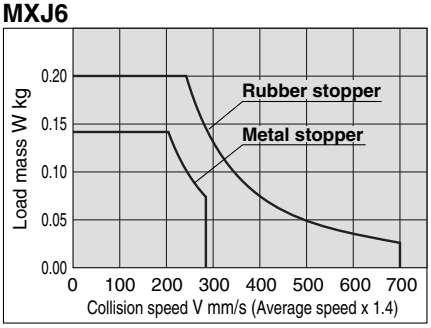


Graph (1) Load Mass: W

MXJ4



MXJ6



MXJ8

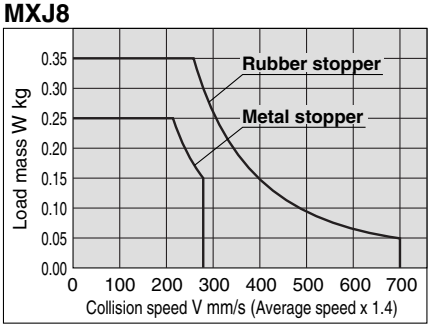


Table (4) Allowable Static Load: F (N)

Model	Allowable static load
MXJ4	300
MXJ6	300
MXJ8	500

The above value represents the applicable load at the position where the moment does not work at the time of stop. Factors such as impact, etc. are not in consideration with the value.

Symbol

Symbol	Definition	Unit	Symbol	Definition	Unit
An (n = 1 to 3)	Corrected value of moment center position distance	mm	**F**	Allowable static load	N
Ln (n = 1 to 3)	Overhang	mm	**V**	Collision speed (Average speed x 1.4)	mm/s
M (Mp, My, Mr)	Static moment (pitch, yaw, roll)	N·m	**Va**	Average speed	mm/s
Ma (Map, May, Mar)	Allowable static moment (pitch, yaw, roll)	N·m	**W**	Load mass	kg
Me (Mep, Mey)	Dynamic moment (pitch, yaw)	N·m	**Wa**	mass equivalent to impact	kg
Mea (Meap, Meay)	Allowable dynamic moment (pitch, yaw)	N·m	**Wmax**	Max. allowable load mass	kg
Mmax (Mpmax, Mymax, Mrmax)	Max. allowable moment (pitch, yaw, roll)	N·m	α	Load factor	—

Air Slide Table

Series MXJ

ø4, ø6, ø8

How to Order

MXJ **6** [ ] – **10** [ ] [ ] [ ] – **M9BW** [ ] – [ ]

Symmetric type

Nil	Standard
L	Symmetric

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Mode to Order
Refer ro page 174 for details.

Adjuster option

Nil	Without adjuster
CS	Metal stopper on extension end
CT	Metal stopper on retraction end
C	Metal stopper on both ends

Auto switch

Nil	Without auto switch (Built-in magnet)

∗ For the aplicable auto switch models, refer to the table below.

Bore size (Standard stroke (mm))

Symbol	Bore size	Stroke
4	4.5	5, 10
6	6	5, 10, 15
8	8	5, 10, 15, 20

Functional option

Nil	Without option
P	Axial piping type

Switch rail

Nil	With magnet and switch rail
N	Without magnet and switch rail

Note) Use an optional stepped positioning pin (see page 175) because the positioning pin hole of this product goes through.

Applicable Auto Switches/Refer to pages 1719 through to 1827 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage			Auto switch model		Lead wire length (m)				Pre-wired connector	Applicable load	
					DC		AC	Electrical entry direction: Perpendicular	Electrical entry direction: In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)			
Solid state switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	**M9NV**	**M9N**	●	●	●	○	○	IC circuit	Relay, PLC
				3-wire (PNP)				**M9PV**	**M9P**	●	●	●	○	○		
				2-wire		12 V		**M9BV**	**M9B**	●	●	●	○	○	—	
				3-wire (NPN)		5 V, 12 V		**F8N**	—	●	—	●	○	—	IC circuit	
				3-wire (PNP)				**F8P**		●	—	●	○			
				2-wire		12 V		**F8B**		●	—	●	○		—	
	Diagnostic indication (2-color indication)			3-wire (NPN)		5 V, 12 V		**M9NWV**	**M9NW**	●	●	●	○	○	IC circuit	
				3-wire (PNP)				**M9PWV**	**M9PW**	●	●	●	○	○		
				2-wire		12 V		**M9BWV**	**M9BW**	●	●	●	○	○	—	
Reed switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	**A96V**	**A96**	●	—	●	—	—	IC circuit	—
			—	2-wire	24 V	12 V	100 V	**A93V**	**A93**	●	—	●	—	—	—	Relay, PLC
						5 V, 12 V	100 V or less	**A90V**	**A90**	●	—	●	—	—	IC circuit	

∗ Lead wire length symbols: 0.5 m····· Nil (Example) M9NW
1 m····· M (Example) M9NWM
3 m····· L (Example) M9NWL
5 m····· Z (Example) M9NWZ

∗ Solid state auto switches marked with "○" are produced upon receipt of order.

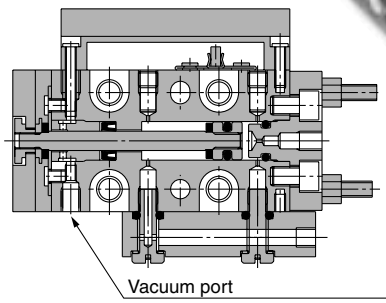
∗ Refer to page 185 for applicable auto switches in addition to those listed above.
∗ For details on auto switches with a pre-wired connector, refer to page 1784 and 1785.
∗ Auto switches are shipped together (not assembled).

⚠ Caution
When an auto switch is not mounted properly, it can cause a malfunction. Refer to page 185 "Auto Switch Mounting".

Clean Series

11 – MXJ **Standard model no.**

Clean Series
11: Vacuum type ∗ External dimensions are identical to the standard model.



Vacuum port

Intensive vacuum suction prevents the particles from discharging inside a clean room.

Model

Model	Adjuster option	Grade	Intake flow ℓ/min (ANR)∗
11-MXJ4(L)	Without adjuster	Grade 3 (Class 100 or equivalent)	1
	Metal stopper	Grade 4 (Class 1000 or equivalent)	
11-MXJ6(L)	Without adjuster	Grade 3 (Class 100 or equivalent)	
	Metal stopper	Grade 4 (Class 1000 or equivalent)	
11-MXJ8(L)	Without adjuster	Grade 3 (Class 100 or equivalent)	
	Metal stopper	Grade 4 (Class 1000 or equivalent)	

∗ Reference value

Specifications

Model	MXJ4	MXJ6	MXJ8
Bore size (mm)	4.5	6	8
Piping port size	M3 x 0.5		
Fluid	Air		
Action	Double acting		
Operating pressure	0.15 to 0.7 MPa		
Proof pressure	1.05 MPa		
Ambient and fluid temperature	–10 to 60°C		
Operating speed range	50 to 500 mm/s (Metal stopper: 50 to 200 mm/s)		
Cushion	Rubber bumper (Metal stopper: Without cushion)		
Lubrication	Non-lube		
Stroke adjuster	Standard equipment		
Stroke adjusting range (metal stopper)	Both ends each 0 to 5 mm		
Auto switch	Reed auto switch (2-wire, 3-wire) Solid state auto switch (2-wire, 3-wire) 2-color indication solid state auto switch (2-wire, 3-wire)		
Stroke length tolerance	$^{+1}_{0}$ mm		

Made to Order

Made to Order
(Refer to page 1982 for details.)

Symbol	Specifications
-X39	Fluororubber seals
-X42	Anti-corrosive guide unit
-X45	EPDM seals

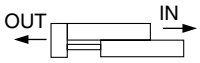
Standard Stroke

Model	Standard stroke (mm)
MXJ4	5, 10
MXJ6	5, 10, 15
MXJ8	5, 10, 15, 20

Option

Adjuster option	Metal stopper	Extension end (CS)	Stroke adjustment range 0 to 5 mm
		Retraction end (CT)	
		Both ends (C)	
Functional option	Axial piping type (P)		Stroke adjuster is mountable on the axial piping.

Theoretical Output



(N)

Model	Bore size (mm)	Rod size (mm)	Operating direction	Piston area (mm^2)	Operating pressure (MPa)					
					0.2	0.3	0.4	0.5	0.6	0.7
MXJ4	4.5	2	OUT	16	3	5	6	8	10	11
			IN	13	3	4	5	6	8	9
MXJ6	6	3	OUT	28	6	8	11	14	17	20
			IN	21	4	6	8	11	13	15
MXJ8	8	4	OUT	50	10	15	20	25	30	35
			IN	38	8	11	15	19	23	26

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm^2)

Mass

Basic Style (Without switch rail) MXJ□□-□□N

(g)

Model	Standard stroke (mm)				Additional mass of adjuster option	
	5	10	15	20	Extension end	Retraction end
MXJ4	40	40	—	—	2	6
MXJ6	50	50	55	—	2	8
MXJ8	70	70	90	90	2	12

Axial Piping Type (Without switch rail) MXJ□□-□□PN

(g)

Model	Standard stroke (mm)				Additional mass of adjuster option	
	5	10	15	20	Extension end	Retraction end
MXJ4	50	50	—	—	2	6
MXJ6	60	60	65	—	2	8
MXJ8	85	85	110	110	2	12

Additional Mass of Switch Rail

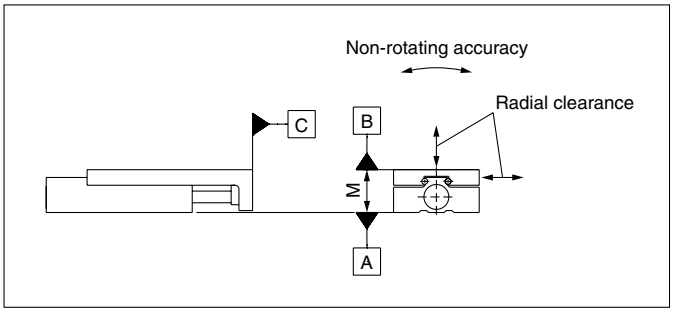
(g)

Model	Standard stroke (mm)			
	5	10	15	20
MXJ4	5	5	—	—
MXJ6	5	5	6	—
MXJ8	5	5	7	7

Table Accuracy

B side parallelism to A side	0.03
B side traveling parallelism to A side	0.005
C side perpendicularity to A side	0.01
M dimension tolerance	± 0.05
Radial clearance (μm)	0 Note)
Non-rotating table accuracy (deg)	0 Note)

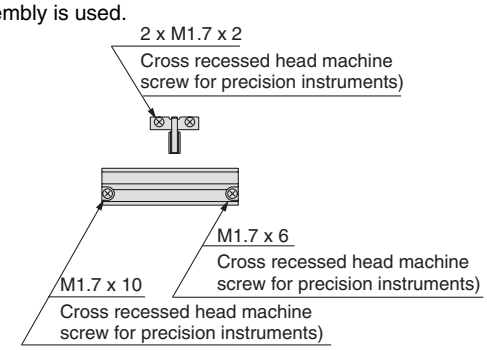
Note) In theory, radial clearance and non-rotating table accuracy are zero by the preloaded specification. However, in some actual cases, a moment can be applied and can cause deflection in an individual part. Therefore, refer to the table displacement amount on page 176.



Optional Specifications

Rail assembly for mounting auto switch

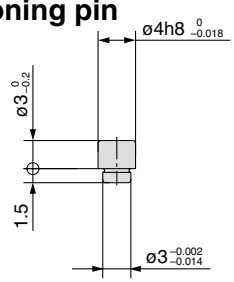
When auto switch is mounted on air slide table without rail (MXJ□-□N), this assembly is used.



Applicable size	Switch rail part no.	Note
MXJ4-5	MXJ-AD4-10	With magnet and mounting screw
MXJ4-10		
MXJ6-5	MXJ-AD6-10	
MXJ6-10		
MXJ6-15	MXJ-AD6-15	
MXJ8-5	MXJ-AD6-10	
MXJ8-10		
MXJ8-15	MXJ-AD8-20	
MXJ8-20		

Stepped positioning pin

MXJ-LP



Use the optional stepped positioning pin that is provided because the positioning pin hole for the table is a through hole.

Stepped Positioning Pin

Part no.	Note
MXJ-LP	Common for all models

Table Deflection (Reference Values)

The graphs below show the table displacement when the static moment load is applied to the table. The graphs do not show the loadable mass. Refer to the Model Selection for the loadable mass.

Table displacement due to pitch moment load

Table displacement when loads are applied to the section marked with the arrow at the full stroke.

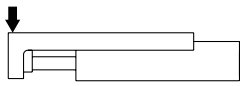


Table displacement due to yaw moment load

Table displacement when loads are applied to the section marked with the arrow at the full stroke.

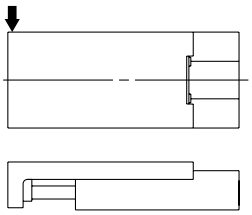
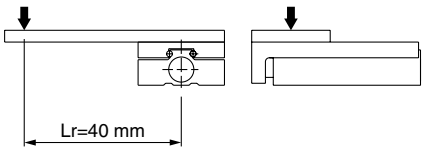
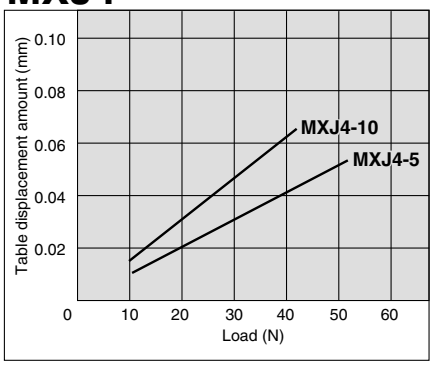


Table displacement due to roll moment load

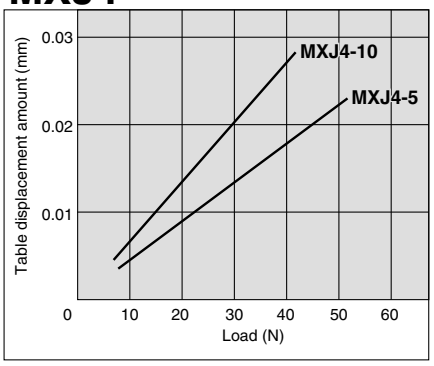
Table displacement when loads are applied to the section marked with the arrow with the slide table retracted.



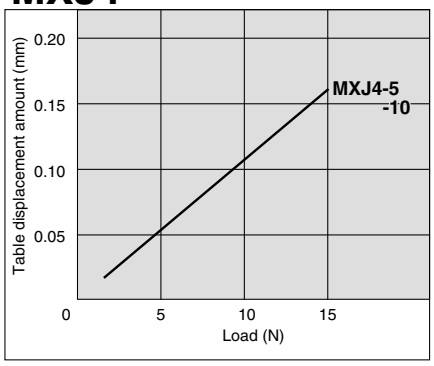
MXJ4



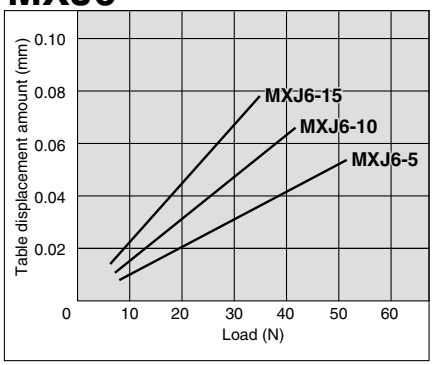
MXJ4



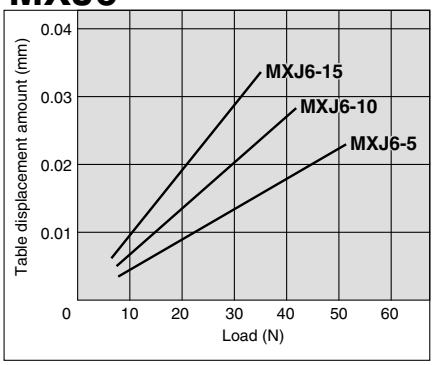
MXJ4



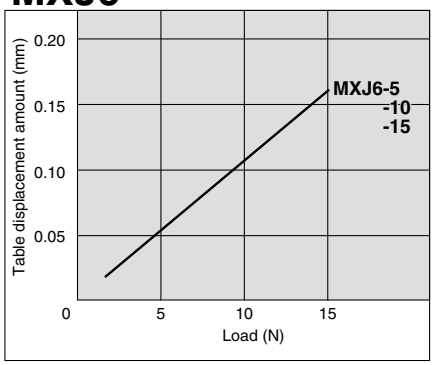
MXJ6



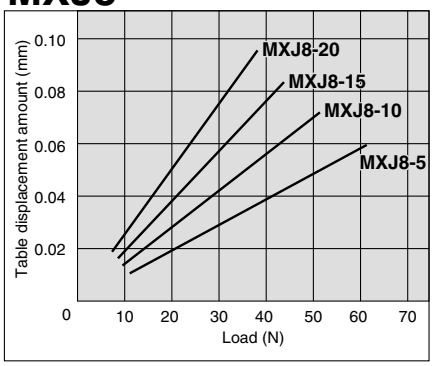
MXJ6



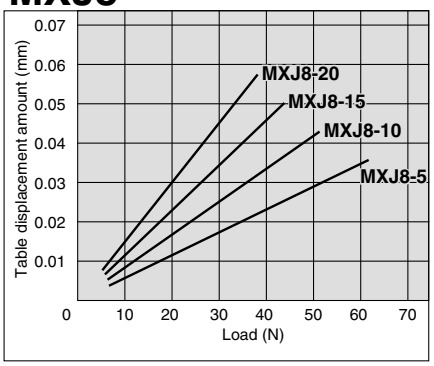
MXJ6



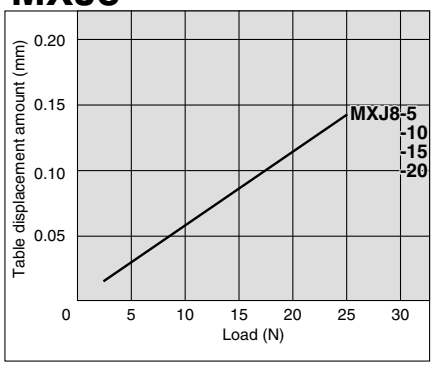
MXJ8



MXJ8



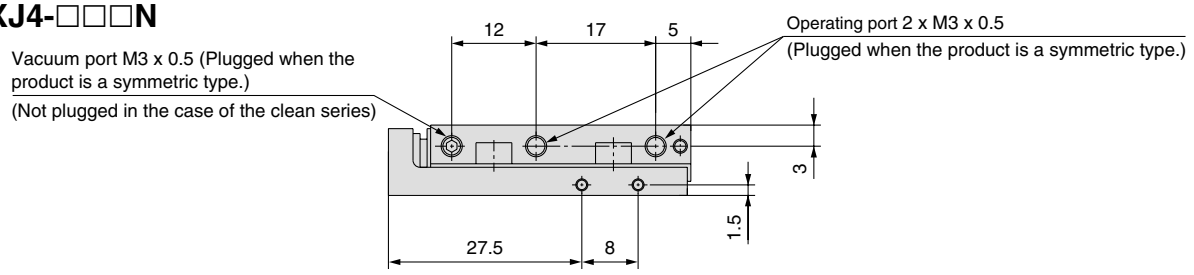
MXJ8

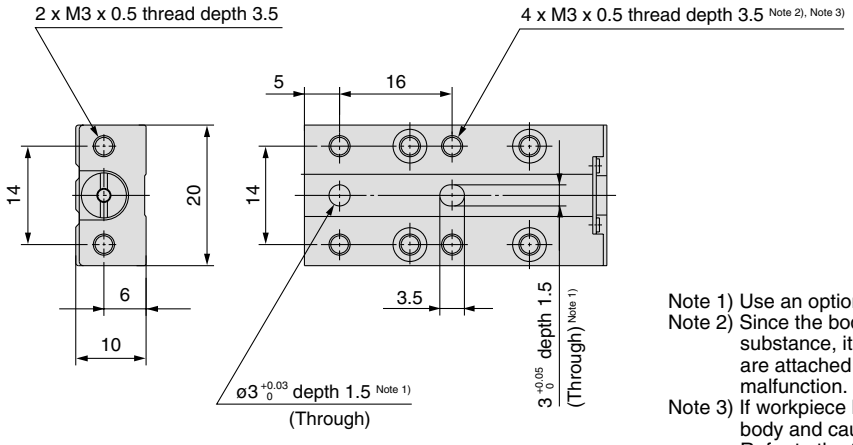


Dimensions

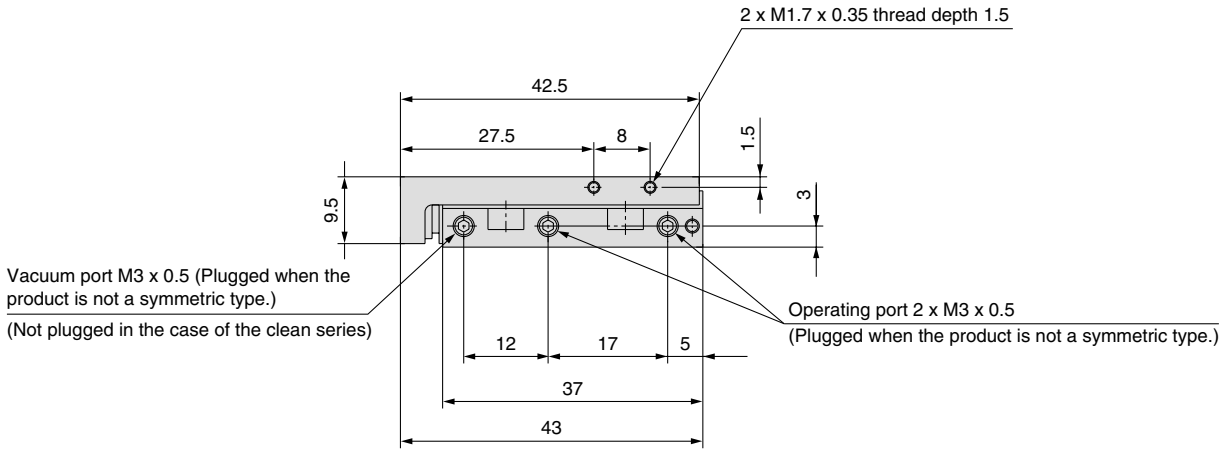
Note) In the MXJ4, there is no change in total length by stroke.

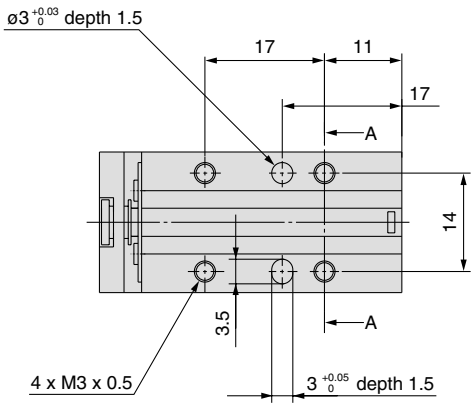
Basic style (Without switch rail)
MXJ4-□□□N

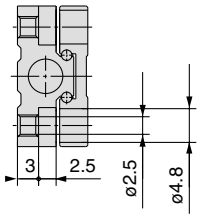




Note 1) Use an optional stepped positioning pin. (See page 175.)
Note 2) Since the body and table are constructed with a magnetic substance, it becomes magnetized when magnets, etc. are attached to them, and this may cause the auto switch malfunction.
Note 3) If workpiece holding bolts are used, they can touch the body and cause malfunctions, etc.
Refer to the Specific Product Precautions.



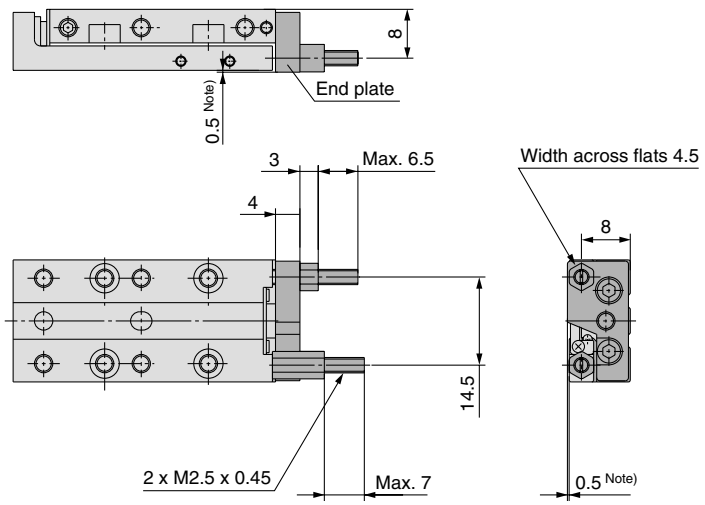




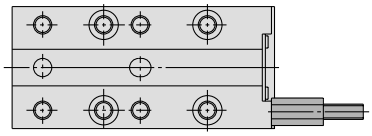
A-A

Dimensions

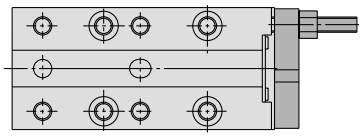
With stroke adjuster
With adjuster on both ends
MXJ4-□C□N



With adjuster on extension end
MXJ4-□CSN

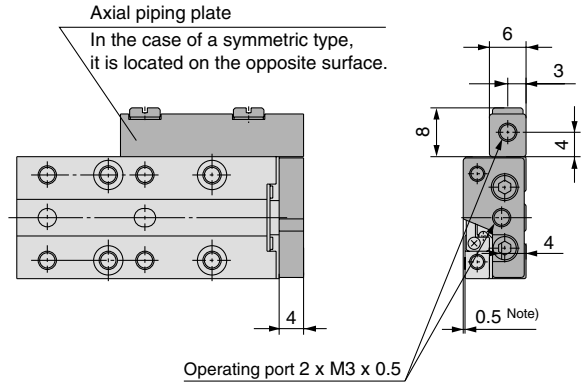


With adjuster on retraction end
MXJ4-□CTN

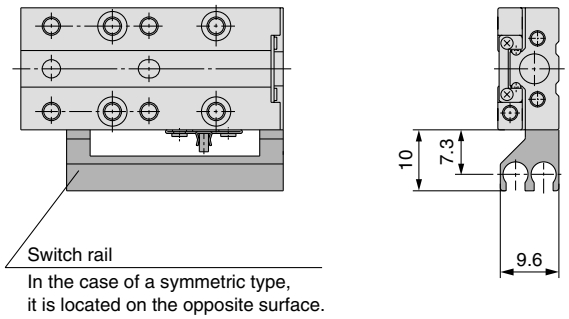


Note) Use caution because the height of the end plate's top surface will be higher than the table's top surface.

Axial piping
MXJ4-□□PN



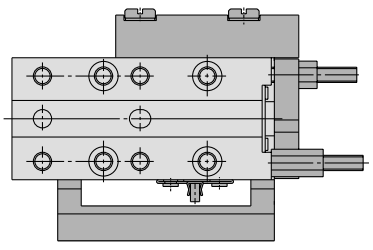
With switch rail
MXJ4



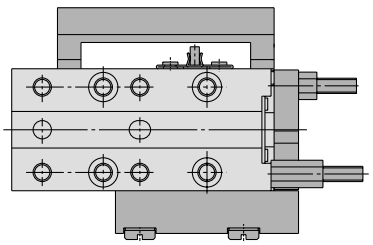
Note) Use caution because the height of the end plate's top surface will be higher than the table's top surface.

When all the available options are mounted (switch rail, stroke adjuster, with axial piping).

Standard type
MXJ4-□CP

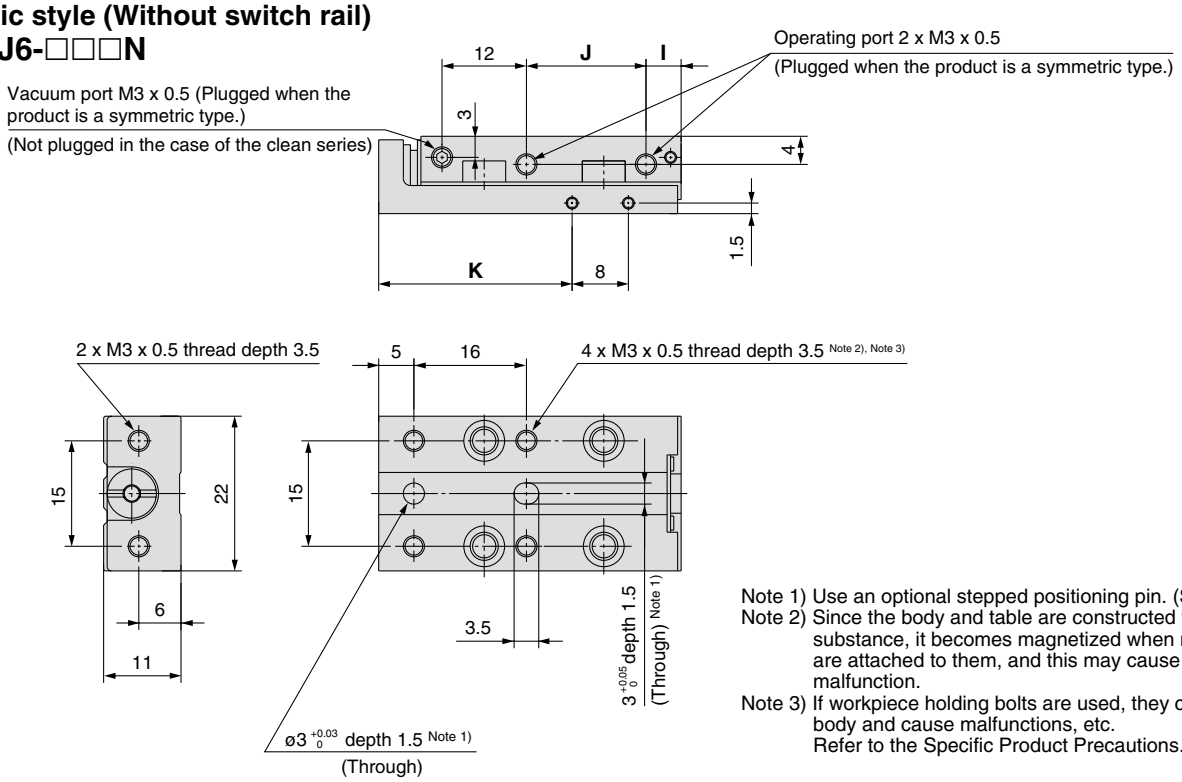


Symmetric type
MXJ4L-□CP

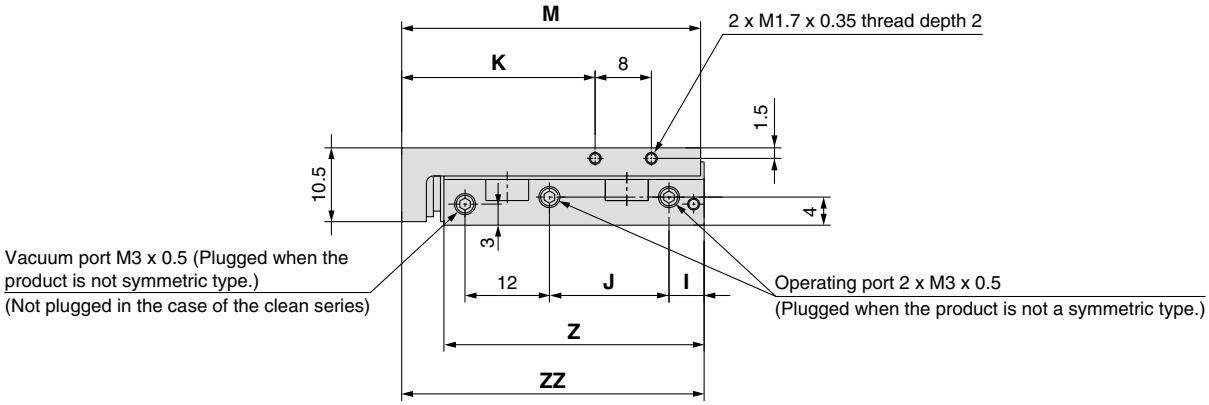


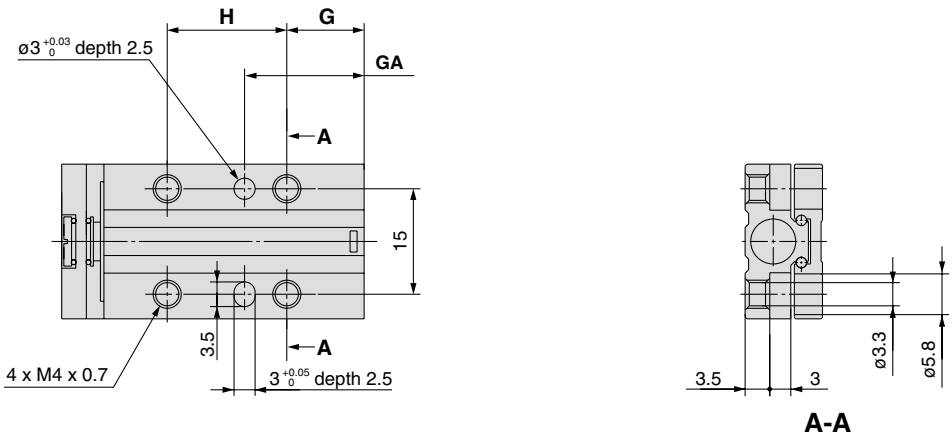
Dimensions

Basic style (Without switch rail)
MXJ6-□□□N



Note 1) Use an optional stepped positioning pin. (See page 175.)
Note 2) Since the body and table are constructed with a magnetic substance, it becomes magnetized when magnets, etc. are attached to them, and this may cause the auto switch malfunction.
Note 3) If workpiece holding bolts are used, they can touch the body and cause malfunctions, etc.
Refer to the Specific Product Precautions.

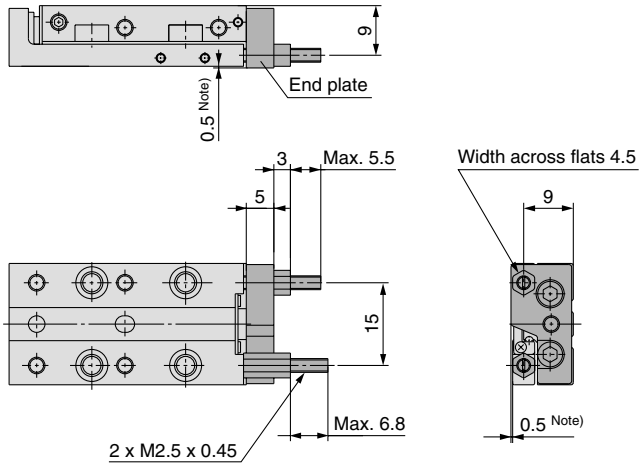




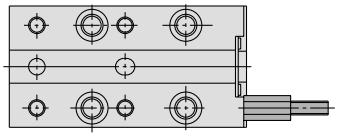
Model	G	GA	H	I	J	K	M	Z	ZZ
MXJ6-5	11	17	17	5	17	27.5	42.5	37	43
MXJ6-10	11	17	17	5	17	27.5	42.5	37	43
MXJ6-15	13	22	20	7	20	31.5	47.5	42	48

Dimensions

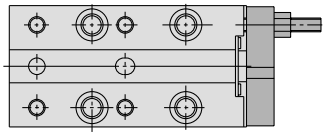
With stroke adjuster
With adjuster on both ends
MXJ6-□C□N



With adjuster on extension end
MXJ6-□CS□N

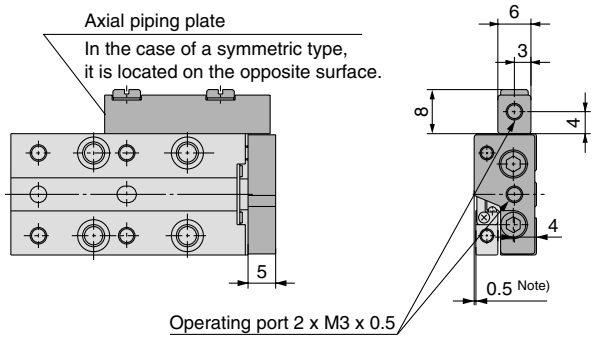


With adjuster on retraction end
MXJ6-□□CTN

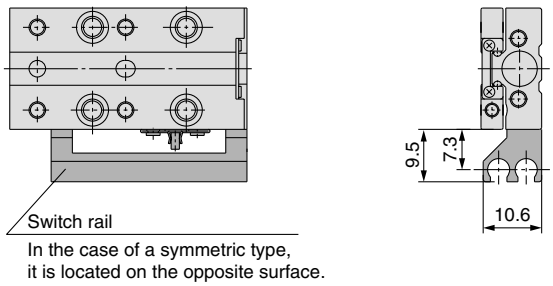


Note) Use caution because the height of the end plate's top surface will be higher than the table's top surface.

Axial piping
MXJ6-□□PN



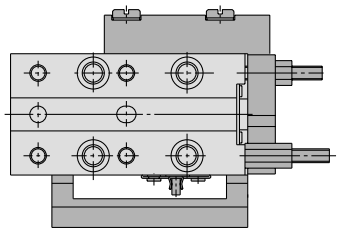
With switch rail
MXJ6



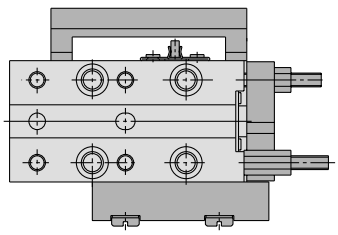
Note) Use caution because the height of the end plate's top surface will be higher than the table's top surface.

When all the available options are mounted (switch rail, stroke adjuster, with axial piping)

Standard type
MXJ6-□CP

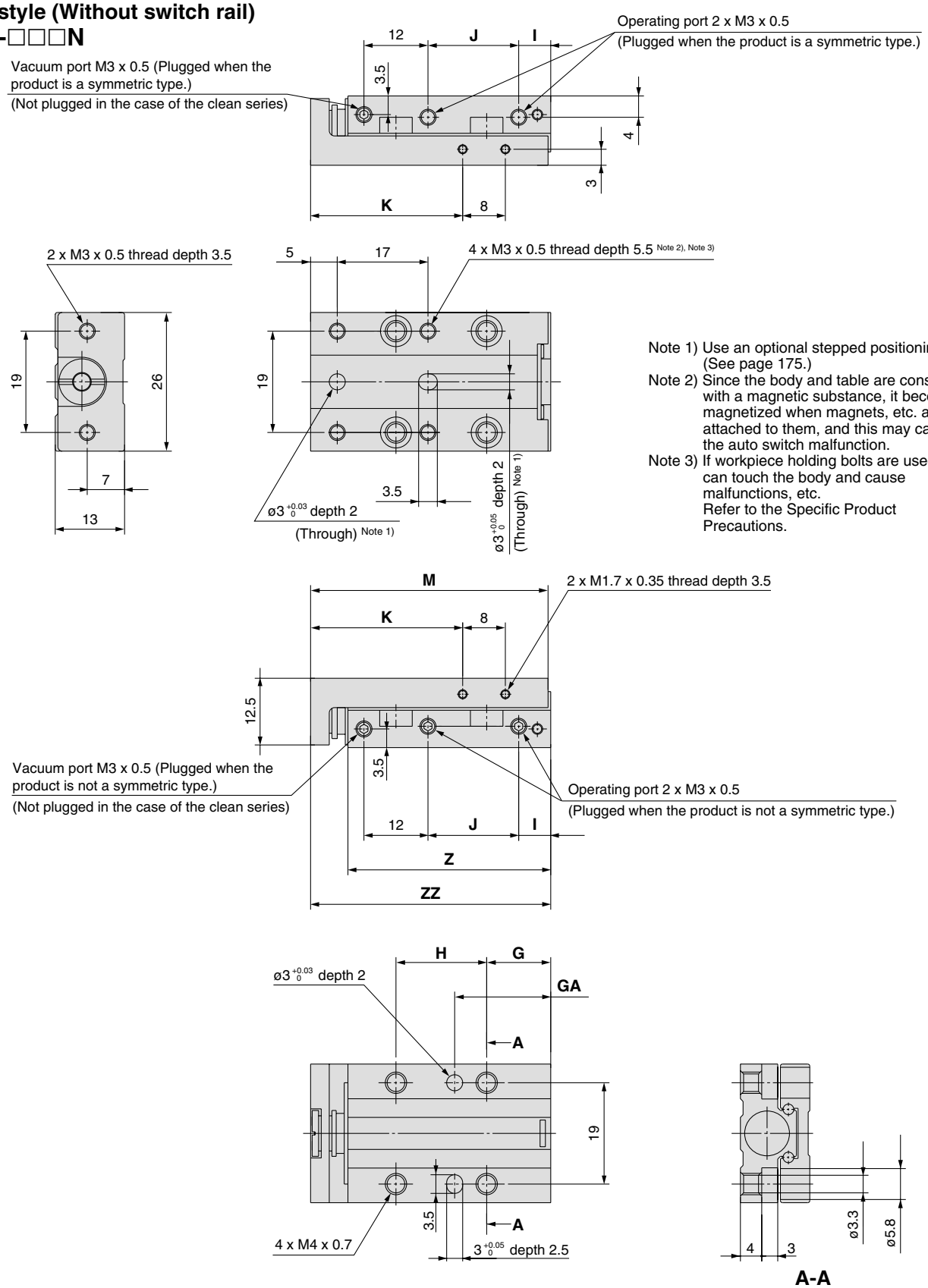


Symmetric type
MXJ6L-□CP



Dimensions

Basic style (Without switch rail)
MXJ8-□□□N

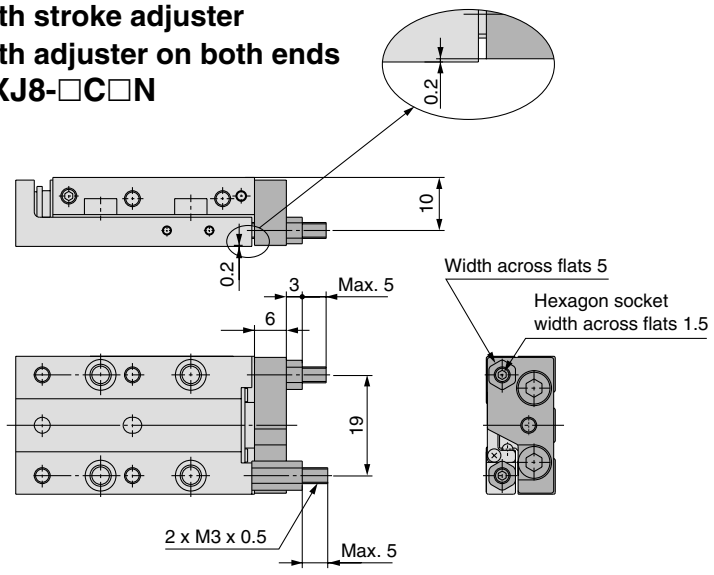


Note 1) Use an optional stepped positioning pin. (See page 175.)
Note 2) Since the body and table are constructed with a magnetic substance, it becomes magnetized when magnets, etc. are attached to them, and this may cause the auto switch malfunction.
Note 3) If workpiece holding bolts are used, they can touch the body and cause malfunctions, etc. Refer to the Specific Product Precautions.

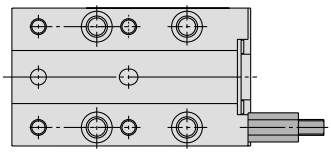
Model	G	GA	H	I	J	K	M	Z	ZZ
MXJ8-5	12	18	17	6	17	28.5	44.5	38	45
MXJ8-10	12	18	17	6	17	28.5	44.5	38	45
MXJ8-15	19	28	20	8	25	39.5	54.5	48	55
MXJ8-20	19	28	20	8	25	39.5	54.5	48	55

Dimensions

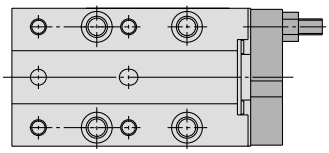
With stroke adjuster
With adjuster on both ends
MXJ8-□C□N



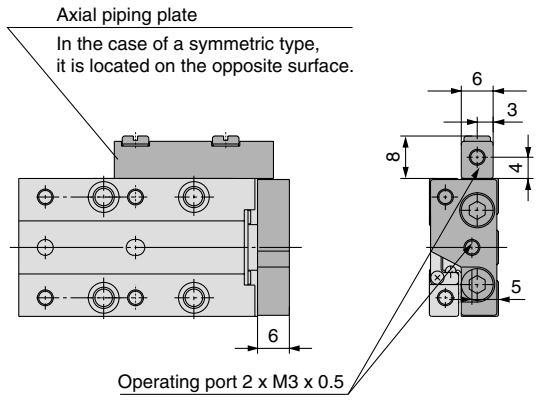
With adjuster on extension end
MXJ8-□CS□N



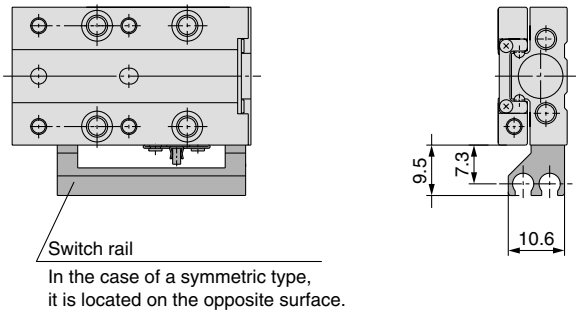
With adjuster on retraction end
MXJ8-□CTN



Axial piping
MXJ8-□□PN

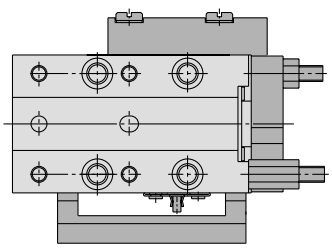


With switch rail
MXJ8

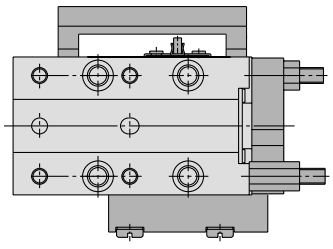


When all the available options are mounted (switch rail, stroke adjuster, with axial piping)

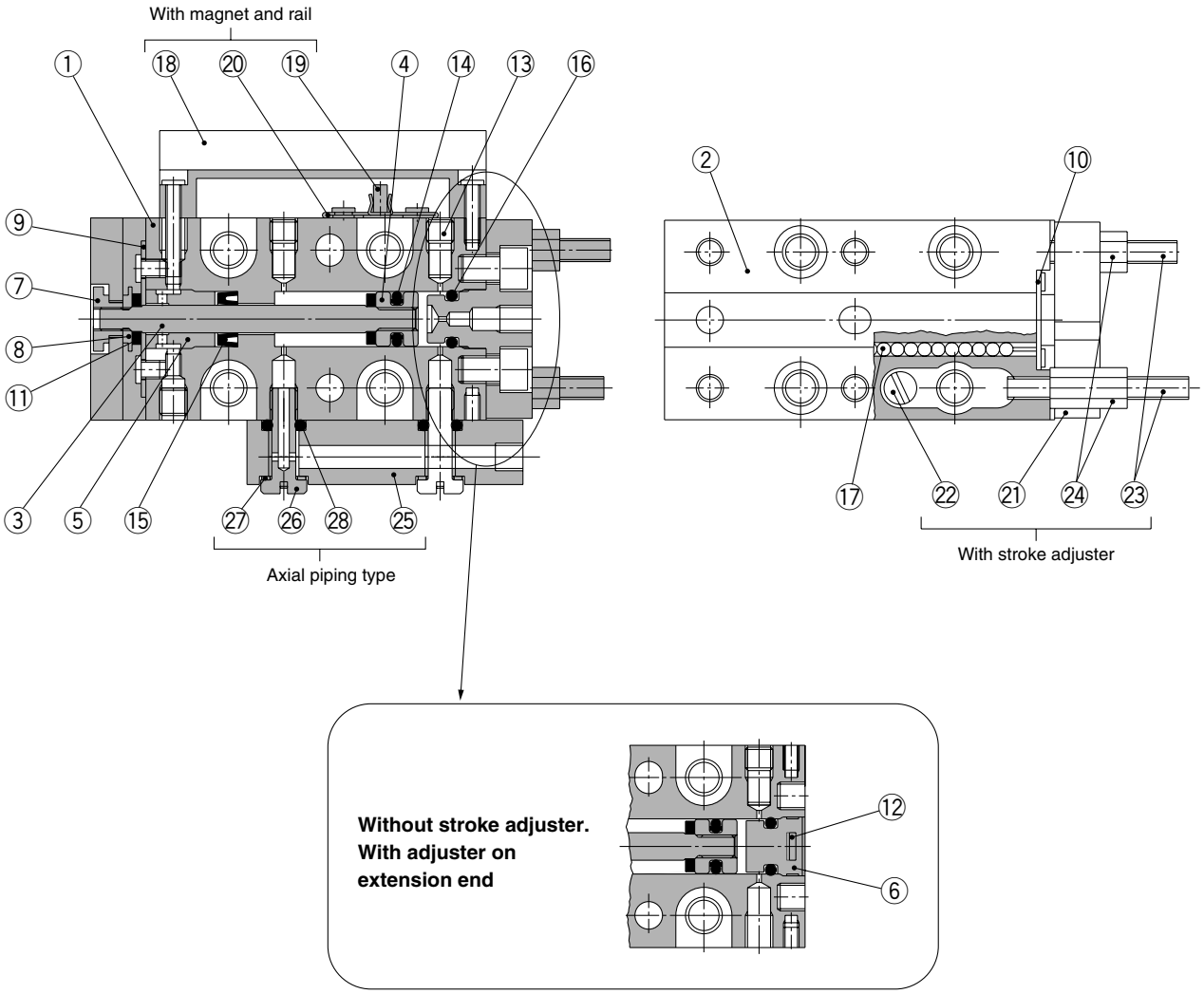
Standard type
MXJ8-□CP



Symmetric type
MXJ8L-□CP



Construction



Component Parts

No.	Description	Material	Note
1	**Body**	Martensitic stainless steel Note)	Heat treated
2	**Table**	Martensitic stainless steel Note)	Heat treated
3	**Rod**	Stainless steel	
4	**Piston**	Brass	Electroless nickel plated
5	**Rod cover**	Resin	
6	**Head cap**	Resin	
7	**Floating bushing A**	Stainless steel	
8	**Floating bushing B**	Stainless steel	
9	**Roller stopper A**	Stainless steel	
10	**Roller stopper B**	Stainless steel	
11	**Rod bumper**	Polyurethane	
12	**Plate**	Stainless steel	
13	**Plug**	Steel + Fluorine	Nickel plated
14	**Piston seal**	NBR	
15	**Rod seal**	NBR	
16	**O-ring**	NBR	
17	**Steel balls**	High carbon chrome bearing steel	

Note) Use caution because the martensitic stainless steel is inferior in corrosiveness when compaed with austenitic stainless steel.

With Magnet, Rail

No.	Description	Material	Note
18	**Switch rail**	Aluminum alloy	Hard anodized
19	**Magnet**	—	
20	**Magnet holder**	Stainless steel	

With Stroke Adjuster

No.	Description	Material	Note
21	**End plate**	Stainless steel	
22	**Stopper pin**	Steel	Heat treated, Trivalent chromated
23	**Adjustment bolt**	Steel	Heat treated Note) , Nickel plated
24	**Adjustment nut**	Steel	Nickel plated

Note) Only the MXJ8 series is heat treated.

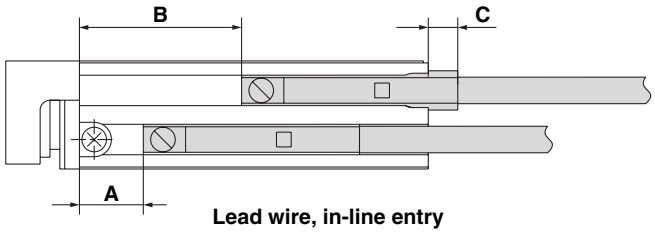
Axial Piping Type

No.	Description	Material	Note
25	**Axial piping plate**	Aluminum alloy	Hard anodized
26	**Stud**	Brass	Electroless nickel plated
27	**Gasket**	Stainless steel + NBR	
28	**O-ring**	NBR	

Auto Switch Proper Mounting Position (Detection at Stroke End)

Reed auto switch
D-A9□

Solid state auto switch
D-M9□
D-M9□W



Lead wire, in-line entry

∗ Figures in the table above are used as a reference when mounting the auto switches for stroke end detection. In the case of actually setting the auto switches, adjust them after confirming their operation.

Reed Auto Switch: D-A9□

(mm)

Model	A				B				C			
	Stroke				Stroke				Stroke			
	5	10	15	20	5	10	15	20	5	10	15	20
MXJ4	9	4	—	—	14	14	—	—	0.5	0.5	—	—
MXJ6	9	4	3	—	14	14	18	—	0.5	0.5	-0.5	—
MXJ8	9	4	10	5	14	14	25	25	-0.5	-0.5	0.5	0.5

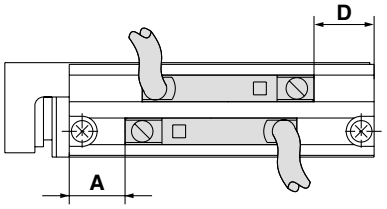
Solid State Auto Switch, 2-Color Indication Solid State Auto Switch: D-M9□, D-M9□W

(mm)

Model	A				B				C			
	Stroke				Stroke				Stroke			
	5	10	15	20	5	10	15	20	5	10	15	20
MXJ4	13	8	—	—	18	18	—	—	4.5	4.5	—	—
MXJ6	13	8	7	—	18	18	22	—	4.5	4.5	3.5	—
MXJ8	13	8	14	9	18	18	29	29	3.5	3.5	4.5	4.5

Reed auto switch
D-A9□V

Solid state auto switch
D-M9□V
D-M9□WV
D-F8□



Lead wire, perpendicular entry

∗ Figures in the table above are used as a reference when mounting the auto switches for stroke end detection. In the case of actually setting the auto switches, adjust them after confirming their operation.

Reed Auto Switch: D-A9□V

(mm)

Model	A				D			
	Stroke				Stroke			
	5	10	15	20	5	10	15	20
MXJ4	9	4	—	—	1.5	1.5	—	—
MXJ6	9	4	3	—	1.5	1.5	2.5	—
MXJ8	9	4	10	5	2.5	2.5	1.5	1.5

Solid State Auto Switch, 2-Color Indication Solid State Auto Switch: D-M9□V, D-M9□WV

(mm)

Model	A				D			
	Stroke				Stroke			
	5	10	15	20	5	10	15	20
MXJ4	13	8	—	—	5.5	5.5	—	—
MXJ6	13	8	7	—	5.5	5.5	6.5	—
MXJ8	13	8	14	9	6.5	6.5	5.5	5.5

Solid State Auto Switch: D-F8□

(mm)

Model	A				D			
	Stroke				Stroke			
	5	10	15	20	5	10	15	20
MXJ4	11	6	—	—	3.5	3.5	—	—
MXJ6	11	6	5	—	3.5	3.5	4.5	—
MXJ8	11	6	12	7	4.5	4.5	3.5	3.5

Operating Range

(mm)

Auto switch model	Applicable bore size (mm)		
	ø4	ø6	ø8
D-A9□/A9□V	4	4	4
D-F8□	2	2	2
D-M9□/M9□V **D-M9W□/M9W□V**	2	2.5	2.5

∗ Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately ±30% dispersion). It may vary substantially depending on an ambient environment.

Auto Switch Mounting

⚠Caution

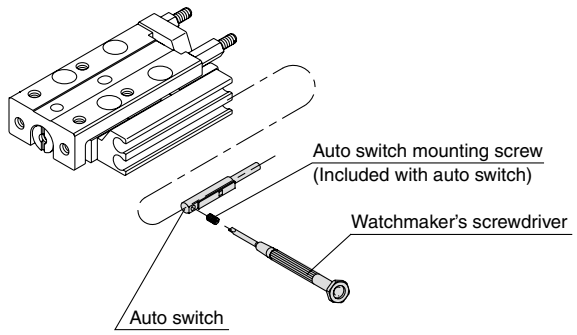
Auto Switch Mounting Tool

- When tightening the auto switch mounting screw (included with auto switch), use a watchmaker's screwdriver with a handle about 5 to 6 mm in diameter.

Tightening Torque

Tightening Torque of Auto Switch Mounting Screw (N·m)

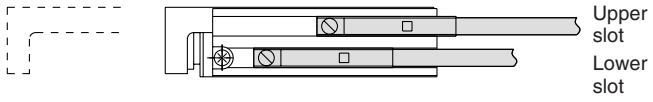
Auto switch model	Tightening torque
D-F8□ **D-A9□(V)**	0.10 to 0.20
D-M9□(V) **D-M9□W(V)**	0.05 to 0.15



When using the following solid state auto switches (D-M9□(V), M9□W(V), F8□), mount them in the illustrated direction.
The lower slot is for extension end detection.

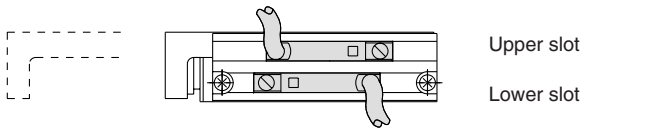
• Lead wire, in-line entry (D-M9□, M9□W)

Extension end Retraction end



• Lead wire, perpendicular entry (D-M9□V, M9□WV, F8□)

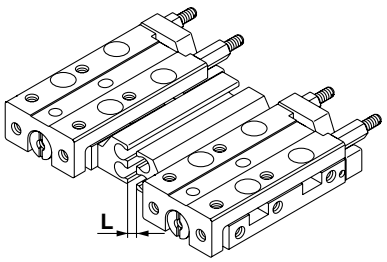
Extension end Retraction end



Caution on handling symmetric type

⚠Caution

1. Maintain a minimum space if standard type and symmetric type are used side by side.
If the space is insufficient, it may cause auto switches to malfunction.



L Dimension

Without shielding plate	8 mm
With shielding plate	3 mm

Placing in the shield plate (0.2 to 0.3 mm iron plate) between the products allows the distance to be smaller.

Other than the applicable auto switches listed in "How to Order", the following auto switches can be mounted.

∗ Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H types) and a solid state auto switch (D-F8) are also available. Refer to pages 1745 and 1746 for details.

Series MXJ
Specific Product Precautions 1

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Selection

⚠ Caution

1. Operate loads within the range of the operating limits.

Select the model considering maximum loading mass and allowable moment. For details, refer to "Model Selection" on pages 171 and 172. When actuator is used outside of operating limits, eccentric loads on guide will be in excess of this causing vibration on guide, inaccuracy, and shortened life.

2. If intermediate stops by external stopper is done, avoid ejection.

If lurching occurs, damage can result. When making an inermediate stop with an external stopper to be followed by continued forward movement, first supply pressure to momentarily reverse the table, then retract the intermediate stopper, and finally apply pressure to the opposite port to operate the table again.

3. Do not use it in such a way that excessive external force or impact force could work on it.

This could result in damage.

Mounting

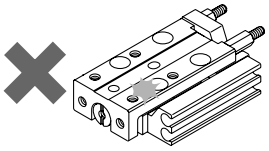
⚠ Caution

1. Do not scratch or dent on the mounting side of body, table and end plate.

The damage will result in a decrease in parallelism, vibration of guide and an increase in moving part resistance.

2. Do not scratch or dent on the forward side of the rail or guide.

This could result in looseness and increased operating resistance, etc.



Mounting

⚠ Caution

3. Do not apply excessive power and load when work is mounted.

If the external force more than the allowable moment were applied, looseness of the guide unit or increased operating resistance could take place.

4. Flatness of mounting surface should be 0.02 mm or less.

Poor parallelism of the workpiece mounted on the body, the base, and other parts can cause vibration in the guide unit and increased operating resistance, etc.

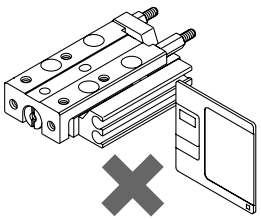
5. Select the proper connection with the load which has external support and/or guide mechanism on the outside, and align it properly.

6. Avoid contact with the body during operation.

Hands, etc. may get caught in the stroke adjuster. Install a cover as a safety measure if there are instances to be near the slide table during operation.

7. Keep away from objects which are influenced by magnets.

Since a body has magnets built-in, do not allow close contact with magnetic disks, magnetic cards or magnetic tapes. Data may be erased.



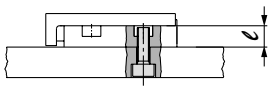
8. Do not attach magnets to the body and table section.

Since the body and table are constructed with a magnetic substance, it becomes magnetized when magnets, etc.
are attached to them, and this may cause malfunction of auto switches, etc.

9. When mounting the body, use appropriate length of screws and do no exceed the maximum tightening torque.

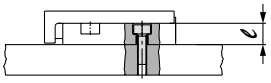
Tightening with a torque above the limit could malfunction. Whereas tightening insufficiently could result in misalignment or come to a drop.

1. Body tapped



Model	Bolt	Maximum tightening torque (N·m)	Maximum screw-in depth ℓ (mm)
MXJ4	M3 x 0.5	1.14	5
MXJ6	M4 x 0.7	2.7	6
MXJ8	M4 x 0.7	2.7	6

2. Through-hole

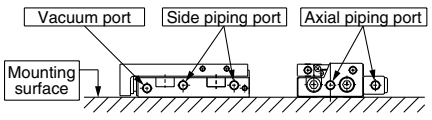


Model	Bolt	Maximum tightening torque (N·m)	ℓ (mm)
MXJ4	M2.5 x 0.45	0.65	2.5
MXJ6	M3 x 0.5	1.14	3.5
MXJ8	M3 x 0.5	1.14	4

10. Use the below speed controllers and fittings.

If other speed controllers and fittings are used, they can interfere with the mounting surface.

Model	Side piping port	Axial piping port	Vacuum port
MXJ4	AS1200-M3	AS1200-M3 AS1201F-M3 AS1301F-M3	Miniature fittings M3 series
MXJ6	AS1200-M3 AS1201F-M3		
MXJ8	AS1301F-M3		



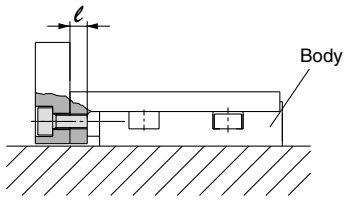
Specific Product Precautions 2

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Mounting

⚠Caution

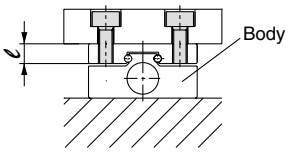
1. Front mounting



⚠Caution To prevent the workpiece holding bolts from touching the guide block, use bolts that are at least shorter than the maximum screw-in depth. If longer bolts are used, they can touch the guide and cause a malfunction.

Model	Bolt	Maximum tightening torque (N·m)	Maximum screw-in depth ℓ (mm)
MXJ4	M3 x 0.5	1.14	3.5
MXJ6	M3 x 0.5	1.14	3.5
MXJ8	M3 x 0.5	1.14	3.5

2. Top mounting



⚠Caution To prevent the workpiece holding bolts from touching the guide block, use bolts that are at least shorter than the maximum screw-in depth. If longer bolts are used, they can touch the guide and cause a malfunction.

Model	Bolt	Maximum tightening torque (N·m)	Maximum screw-in depth ℓ (mm)
MXJ4	M3 x 0.5	1.14	4
MXJ6	M3 x 0.5	1.14	4
MXJ8	M3 x 0.5	1.14	5.5

1. Use a stepped positioning pin that is provided optionally because the positioning pin hole for the table is through.

(Refer to page 175.)

Operating Environment

⚠Caution

1. Do not use in an environment, where the product could be exposed to liquids such as cutting oil, etc.

Using in an environment where the product could be exposed to cutting oil, coolant, oil, etc. could result in looseness, increased operating resistance, air leakage, etc.

2. Do not use in an environment, where the product could be exposed directly to foreign materials such as powder dust, blown dust, cutting chips, spatter, etc.

This could result in looseness, increased operating resistance, air leakage, etc.
Contact us regarding use in this kind of environment.

3. Do not use in direct sunlight.

4. When there are heat sources in the surrounding area, block off them off.

When there are heat sources in the surrounding area, radiated heat may cause the product's temperature to rise and exceed the operating temperature range. Block off the heat with a cover, etc.

5. Do not subject it to excessive vibration and/or impact.

Contact us regarding use in this kind of environment, since this can cause damage or a malfunction.

6. Be careful about the corrosion resistance of the linear guide.

Be careful that the body and table use martensitic stainless steel, which is inferior to austenitic stainless steel in terms of corrosion resistance. Rust may result especially in an environment that allows water drops from condensation to stay on the surface.

Caution on Adjuster Option

Stroke Adjuster

⚠Caution

1. Refer to the below table for lock nut tightening torque.

Insufficient torque will cause a decrease in the positioning accuracy.

Model	Thread size	Tightening torque (N·m)
MXJ4	M2.5 x 0.45	0.36
MXJ6	M2.5 x 0.45	0.36
MXJ8	M3 x 0.5	0.63

2. When sroke adjuster is adjusted, do not hit the table with a wrench, etc.

This could result in looseness.

Specific Product Precautions 3

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Caution on replacing standard type to symmetric type, and vice versa

⚠ Caution

Switch rail, axial piping plate and port location can be changed symmetrically. In the event of replacing them, secure with the tightening torque below.

Thread	Thread size	Tightening torque (N·m)
Cross-recessed head machine screw	M1.7 x 0.35	0.1
Stud	M3 x 0.5	0.3
Dedicated plug	M3 x 0.5	0.3
Hexagon socket set screw	M3 x 0.5	0.3

∗ No need to applying sealant to the dedicated plug, and stud when exchanging.