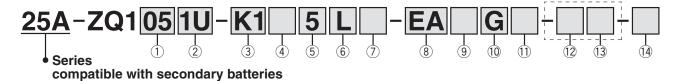
Space Saving Vacuum Ejector





How to Order

Ejector Unit



1) Nozzle nominal size

Nozzie nominai size

05	ø0.5
07	ø0.7
10	ø1.0

2 Exhaust type

1U	With silencer for single unit
3M	With silencer for manifold

③ Solenoid valve combination (Refer to Table (1).)

Symbol	Supply valve	Vacuum release valve
Syllibol	Supply valve	vacuum release valve
K1	Normally closed	Normally closed
K2 Note 1) Normally open		Normally closed
J1	Normally closed	None
J2 Note 1) Normally open		None
Q1	Latching positive common	Normally closed
Q2 Latching positive common		None
N1 Latching negative common		Normally closed
N2 Latching negative common		None

Note 1) In cases when K2 or J2 (supply valve normally open) is selected for the solenoid valve combination, when vacuum is stopped for long periods of time (10 minutes or more), do not continue to energize the supply valve, and shut off the air supply.

4 Pilot valve (Refer to Table (1).)

Nil	Standard (DC: 1 W) ^{Note 2)}
Υ	DC low wattage type (0.5 W) ^{Note 2)}

Note 2) Avoid energizing the solenoid valve for long periods of time. (Refer to Design and Selection on Specific Product Precautions.)

(Solenoid valve rated voltage (Refer to Table (1).)

		CE compliant
	100 VAC (50/60 Hz)	
2 Note 3)	200 VAC (50/60 Hz)	_
	110 VAC (50/60 Hz)	
4 Note 3)	220 VAC (50/60 Hz)	_
5	24 VDC	•
6	12 VDC	

Note 3) CE compliant products are not available for "1", "2", "3" and "4".

Table (1) Combination of Solenoid Valve, Pilot Valve and Power Supply Voltage

Combination	combination		Applicable power supply voltage (V)					
no.	symbol	symbol	100 AC	200 AC	110 AC	220 AC	24 DC	12 DC
1	K1	Nil		_	_	_	•	•
2	K1	Υ		_	_	_		
3	K2	Nil			_	_	•	
4	J1	Nil						
5	J1	Υ		_	_	_		
6	J2	Nil		_	_	_		
7	Q1	Nil			_	_	•	•
8	Q2	Nil						
9	N1	Nil		_	_	_		
10	N2	Nil	_	_	_	_		

^{*} Combinations ① to ⑩ in the above table are the only possible options.

6 Electrical entry

		ſſĹ
	L-type plug connector, with 0.3 m lead wire, with light/surge voltage suppressor	
LO L	L-type plug connector, without connector, with light/surge voltage suppressor	
G (Grommet, with 0.3 m lead wire (Latching/AC type: Not applicable)	

7 Manual override Note 4)

Latching type: Pus		Non-locking push type Latching type: Push-locking type
	В	Locking type (Q1/Q2/N1/N2: Not applicable)

Note 4) Latching type supply valve: Available in "Nil" only. In this case, the supply valve and release valve come with a push-locking type.

8 Vacuum pressure switch suction filter Note 5)

EA	0 to −101 kPa/NPN open collector 2 outputs, with suction filter		
EB	0 to -101 kPa/PNP open collector 2 outputs, with suction filter		
EC	0 to -101 kPa/NPN open collector 1 output + analog voltage, with suction filter		
EE	0 to -101 kPa/PNP open collector 1 output + analog voltage, with suction filter		
FA	100 to -100 kPa/NPN open collector 2 outputs, with suction filter		
FB	100 to -100 kPa/PNP open collector 2 outputs, with suction filter		
FC	100 to -100 kPa/NPN open collector 1 output + analog voltage, with suction filter		
FE	100 to -100 kPa/PNP open collector 1 output + analog voltage, with suction filter		
F	Suction filter only		

Note 5) The filter included in this product is of an simple type, and will become clogged quickly in environments with high quantities of dust or particulates. Please make additional use of an air suction filter of the ZFA, ZFB or ZFC series.

△ Warning

The filter case of this suction filter is made of nylon. Contact with alcohol or similar chemicals may cause it to be damaged. Also, do not use the filter when these chemicals are present in the atmosphere.

11 Check valve Note 8)

Nil None	
K	With check valve

Note 8) The check valve has a function to prevent the exhaust air from the silencer overflowing to the vacuum port side when a manifold is used. However, depending on usage conditions, it does not always suppress air overflow to the desired extent. During usage, please inspect thoroughly with actual machine. Also, in order to completely prevent the overflow of exhaust air, leave plenty of space between the check valve unit and adjacent ejector to avoid interference from the ejector's exhaust

∆Warning

- ① Cannot be used for vacuum retention.
- ② Use a release valve. (Without a release valve, a workpiece may not be released.)

12 Fitting (V port)

Symbol	Applicable tubing O.D.
0	Without fitting (M5 x 0.8)

13 Fitting (P port)

	Symbol	Applicable tubing O.D.	Object spec.
Nil		Without port	Manifold
	0	Without fitting (M5 x 0.8)	Single unit

9 Vacuum pressure switch unit specifications

	Nil With unit switching function Note	
M Fixed SI unit Note 7)		Fixed SI unit Note 7)
	Р	With unit switching function Note 6) (Initial value psi)

Note 6) Under the New Measurement Law, sales of switches with the unit switching function are not allowed for use in Japan.

Note 7) Fixed unit: kPa

10 Vacuum pressure switch lead wire specifications

Nil Without connector		Without connector
	G	Lead wire with connector (Lead wire length 2 m) With connector cover

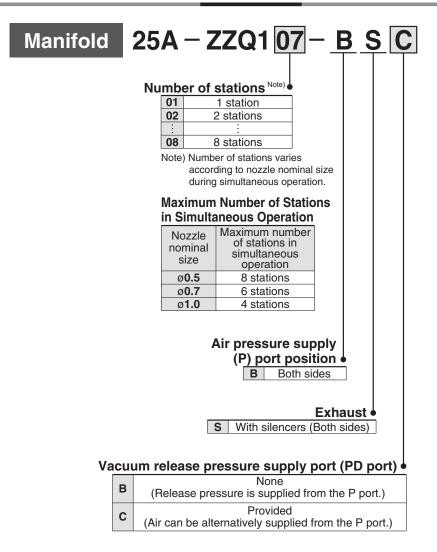
14 CE compliant

Nil	_	
Q	CE compliant	
Note) C	F compliant: For	DC only

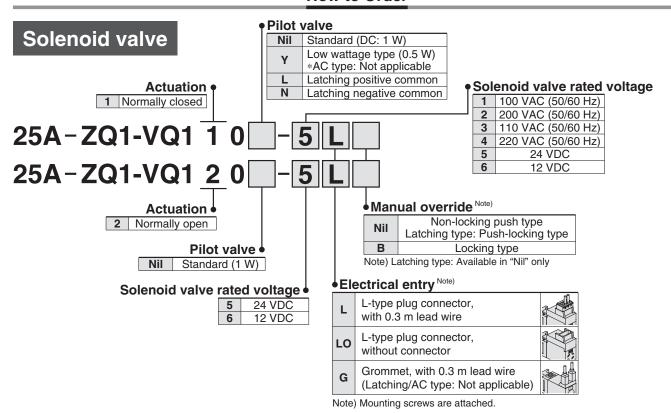
Note) CE compliant: For DC only.

* Specifications and dimensions for the 25A-series are the same as standard products.





^{*} Specifications and dimensions for the 25A-series are the same as standard products.



Vacuum pressure switch

ΕΛ

Vacuum pressure switch specifications ● 0 to -101 kPa/NPN open collector 2 outputs with suction filter

	o to - for ki a/Ni N open collector 2 outputs, with suction filter
EB	0 to -101 kPa/PNP open collector 2 outputs, with suction filter
EC	0 to −101 kPa/NPN open collector 1 output + analog voltage, with suction filter
EE	0 to -101 kPa/PNP open collector 1 output + analog voltage, with suction filter
FA	100 to -100 kPa/NPN open collector 2 outputs, with suction filter
FB	100 to -100 kPa/PNP open collector 2 outputs, with suction filter
FC	100 to -100 kPa/NPN open collector 1 output + analog voltage, with suction filter
FE	100 to -100 kPa/PNP open collector 1 output + analog voltage, with suction filter

Vacuum pressure switch unit specifications

Nil With unit switching function Note	
M Fixed SI unit Note 2)	
P With unit switching function (Initial value psi)	

Note 1) Under the New Measurement Law, sales of switches with the unit switching function are not allowed for use in Japan.

Note 2) Fixed unit: kPa

Vacuum pressure switch lead wire specifications

Nil	Without connector
G	Lead wire with connector (lead wire length 2 m) With connector cover

Fitting (V port)

	3 (1)
Symbol	Applicable tubing O.D.
0	Without fitting (M5 x 0.8)

Check valve Note 3)

Nil	None	
K	With check valve	

Note 3) The check valve has a function to prevent the exhaust air from the silencer overflowing to the vacuum port side when a manifold is used, but it is incapable of completely preventing overflow. During usage, please inspect thoroughly with actual machine.

Also, in order to completely prevent the overflow of exhaust air, leave plenty of space between the check valve unit and adjacent ejector to avoid interference from the ejector's exhaust unit.

∆Warning

- Cannot be used for vacuum retention.
- ② Use a vacuum release valve. (Without a vacuum release valve, the workpiece may not be released.)

Lead wire with connector part no.	Note
ZS-39-5G	Lead wire length 2 m (With connector cover)

Directional Control Valves

^{*} Specifications and dimensions for the 25A-series are the same as standard products.

Space Saving Vacuum Pump System

[Option] Note) CE compliant: For DC only.

Series 25A-ZQ

How to Order

Vacuum pump unit

with secondary batteries

25A - ZQ1000 U - K1 5 L - EA G - 1 1 1 2 3 4 5 6 7 8 9 10 11 12

1 Body type

U	For single unit	
M	/I For manifold	

② Solenoid valve combination (Refer to Table (1).)

Symbol	Supply valve	Vacuum release valve
K1	Normally closed	Normally closed
K2 Note 1)	Normally open	Normally closed
J1	Normally closed	None
J2 Note 1)	Normally open	None
Q1	Latching positive common	Normally closed
Q2	Latching positive common	None
N1	Latching negative common	Normally closed
N2	Latching negative common	None

The air in the adsorption section of this product is not released to the atmosphere at the vacuum suspension state.

As for K1, K2, Q1 and N1, use the vacuum release valve when a workpiece is detached.

Concerning J1, J2, Q2 and N2, devise the circuit for the vacuum release additionally when a workpiece is detached.

Note 1) In cases when K2 or J2 (supply valve normally open) is selected for the solenoid valve combination, when vacuum is stopped for long periods of time (10 minutes or more), do not continue to energize the supply valve, and shut off the air supply.

3 Pilot valve (Refer to Table (1).)

Nil	Standard (DC: 1 W) ^{Note 2)}	
Υ	DC low wattage type (0.5 W)Note 2	

Note 2) Avoid energizing the solenoid valve for long periods of time. (Refer to Specific Product Precautions 1; Caution on Design and Selection.)

4 Solenoid valve rated voltage (Refer to Table (1).)

		CE compliant
	100 VAC (50/60 Hz)	
	200 VAC (50/60 Hz)	
3 Note 3)	110 VAC (50/60 Hz)	_
4 Note 3)	220 VAC (50/60 Hz)	_
5	24 VDC	•
6	12 VDC	•

Note 3) CE compliant products are not available for "1", "2", "3" and "4".

Table (1) Combination of Solenoid Valve, Pilot Valve and Rated Voltage

Combination	Solenoid valve combination	Pilot valve symbol	Applicable power supply voltage (V)					
no.	symbol		100 AC	200 AC	110 AC	220 AC	24 DC	12 DC
1	K1	Nil	_	_	_	_	•	
2	K1	Υ	_				•	
3	K2	Nil	_	_				
4	J1	Nil	•			•		•
(5)	J1	Υ	_	_	_	_	•	•
6	J2	Nil	_	_	_	_	•	•
7	Q1	Nil	_	_	_			•
8	Q2	Nil	•			•		•
9	N1	Nil	_	_	_	_	•	•
10	N2	Nil	_	_	_	_	•	•

 $[\]ast$ Combinations ① to 10 in the above table are the only possible options.

5 Electrical entry

L	L-type plug connector, with 0.3 m lead wire, with light/surge voltage suppressor	
LO	L-type plug connector, without connector, with light/surge voltage suppressor	
G	Grommet, with 0.3 m lead wire (Latching/AC type: Not applicable)	

6 Manual override Note 4)

Nil	Non-locking push type Latching type: Push-locking type
В	Locking type (Q1/Q2/N1/N2: Not applicable)

Note 4) Latching type supply valve: Available in "Nil" only. In this case, the supply valve and release valve come with a push-locking type.

7 Vacuum pressure switch suction filter Note 5)

EA	0 to -101 kPa/NPN open collector 2 outputs, with suction filter	
EB	0 to -101 kPa/PNP open collector 2 outputs, with suction filter	
EC	0 to -101 kPa/NPN open collector 1 output + analog voltage, with suction filter	
EE	0 to -101 kPa/PNP open collector 1 output + analog voltage, with suction filter	
FA	100 to -100 kPa/NPN open collector 2 outputs, with suction filter	
FB	100 to -100 kPa/PNP open collector 2 outputs, with suction filter	
FC	100 to -100 kPa/NPN open collector 1 output + analog voltage, with suction filter	
FE	100 to −100 kPa/PNP open collector 1 output + analog voltage, with suction filter	
F	Suction filter only	

Note 5) The filter included in this product is of an simple type, and will become clogged quickly in environments with high quantities of dust or particulates. Please make additional use of an air suction filter of the ZFA, ZFB or ZFC series.

△Warning

The filter case of this suction filter is made of nylon. Contact with alcohol or similar chemicals may cause it to be damaged. Also, do not use the filter when these chemicals are present in the atmosphere.

8 Vacuum pressure switch unit specifications

Nil	With unit switching function Note 6)
M	Fixed SI unit Note 7)
Р	With unit switching function Note 6) (Initial value psi)

Note 6) Under the New Measurement Law, sales of switches with the unit switching function are not allowed for use in Japan.

Note 7) Fixed unit: kPa

9 Vacuum pressure switch lead wire specifications

Nil	Without connector
G	Lead wire with connector (Lead wire length 2 m) With connector cover

10 Fitting (V port) Note 8)

Symbol	Applicable tubing O.D.
0	Without fitting (M5 x 0.8)

11 Fitting (PS / PV port) Note 8)

Symbol	Applicable tubing O.D.	Part no.	Object spec.
Nil	Without port	_	Manifold
0	Without fitting (M5 x 0.8)	_	Single unit

12 CE compliant

Nil	_
Q	CE compliant

Note) CE compliant: For DC only.

Note 8) For filter only (Without vacuum pressure switch) When neither V port fitting nor PS/PV port fitting are needed, enter nothing or -00 in the dotted line "How to Order".

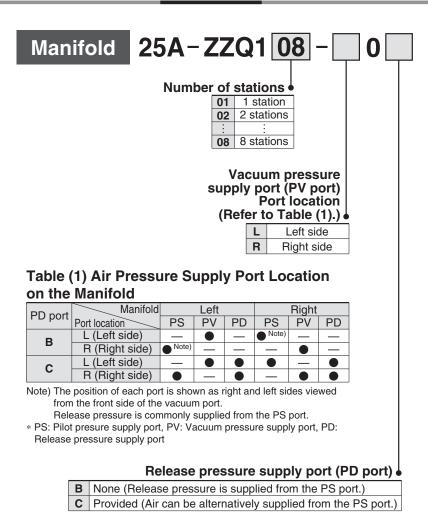
* Specifications and dimensions for the 25A-series are the same as standard products.

Auto Switches

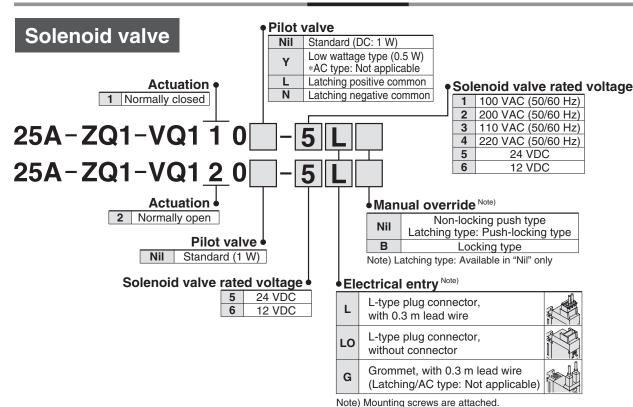


Directional Control Valves

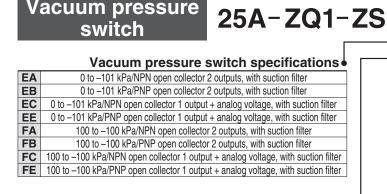
Actuators Related Products



* Specifications and dimensions for the 25A-series are the same as standard products.



, ,



Vacuum pressure switch unit specifications

Nil	With unit switching function Note 1)
M	Fixed SI unit Note 2)
Р	With unit switching function Note 1)
Р	(Initial value psi)

Note 1) Under the New Measurement Law, sales of switches with the unit switching function are not allowed for use in Japan.

Note 2) Fixed unit: kPa

Vacuum pressure switch lead wire specifications

Nil	Without connector
G	Lead wire with connector (Lead wire length 2 m) With connector cover

Fitting (V port)

Symbol Applicable tubing O.D.

O Without fitting (M5 x 0.8)

• Check valve Note 3)

Nil	None		
K	With check valve		

Note 3) The check valve has a function to prevent the exhaust air from the silencer overflowing to the vacuum port side when a manifold is used, but it is incapable of completely preventing overflow. During usage, please inspect thoroughly with actual machine.

Also, in order to completely prevent the overflow of exhaust air, leave plenty of space between the check valve unit and adjacent ejector to avoid interference from the ejector's exhaust unit.

∆Warning

- $\ensuremath{\textcircled{1}}$ Cannot be used for vacuum retention.
- ② Use a vacuum release valve. (Without a vacuum release valve, the workpiece may not be released.)

Lead wire with connector part no.	Note	
ZS-39-5G	Lead wire length 2 m (With connector cover)	

Directional Control Valves

Actuators

Related Products

Rotary Actuators

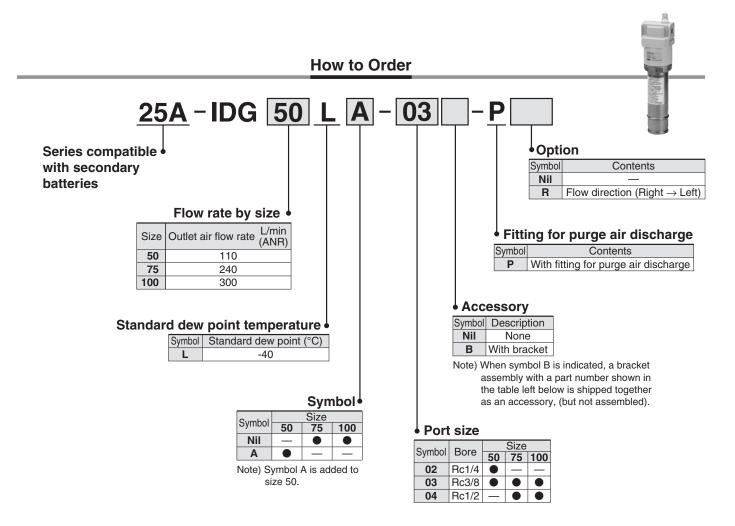
Vacuum Equipment Air Grippers

Air Preparation Equipment

Clean Air Filters

^{*} Specifications and dimensions for the 25A-series are the same as standard products.

Membrane Air Dryer Series 25A-IDG Single Unit/Standard Dew Point -40°C Specifications



Bracket Assembly Part No.

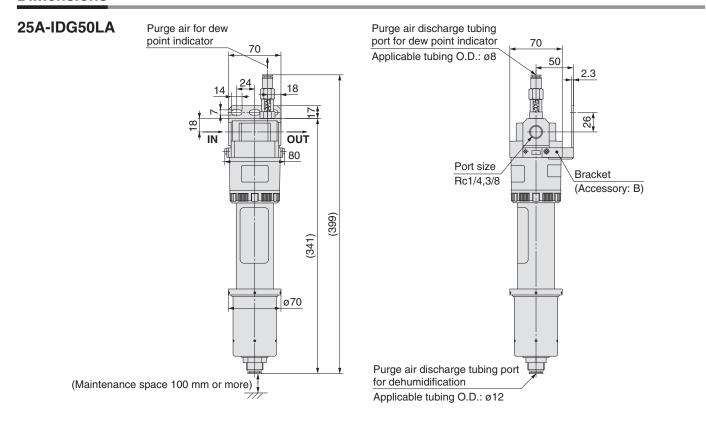
Applicable model	Part no.
25A-IDG50LA	25A-BM64
25A-IDG75L, 100L	25A-BM65

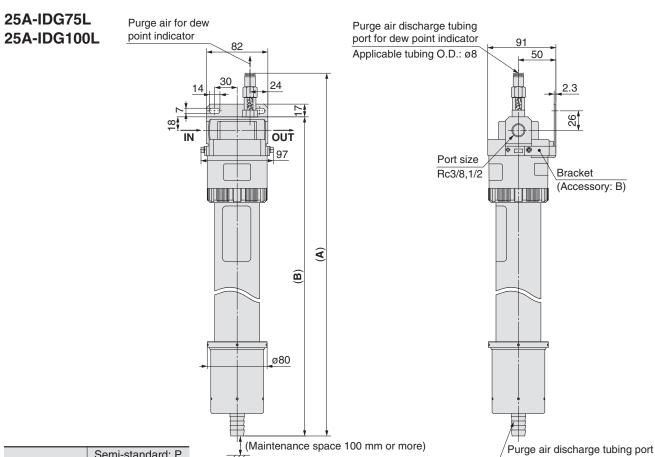
^{*} With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).



^{*} Specifications for the 25A-series are the same as standard products.

Auto Switches



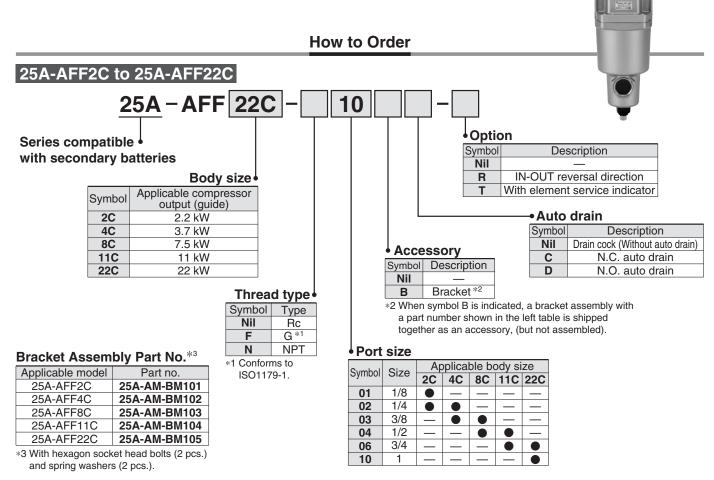


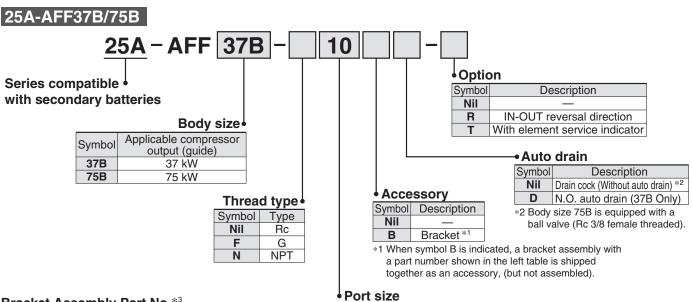
Model	Semi-standard: P		
Model	Α	В	
25A-IDG75L	548	489	
25A-IDG100L	618	559	

for dehumidification
Applicable tubing O.D.: ø19

Main Line Filter

Series 25A-AFF





Bracket Assembly Part No.*3

Applicable model	Part no.
25A-AFF37B	25A-BM56
25A-AFF75B	25A-BM57

^{*3} With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

Symbol	Sizo	Applicable	body size	
Syllibol	Size	37B	75B	
10	1	•	_	
14	11/2		•	
20	2	_	•	

^{*} Specifications and dimensions for the 25A-series are the same as standard products.



25A-AM150C to 25A-AM550C

25A - AM 550C - 10 - -

Series compatible with secondary batteries

Symbol

Applicable compressor output (guide)
2.2 kW
3.7 kW

 150C
 2.2 kW

 250C
 3.7 kW

 350C
 7.5 kW

 450C
 11 kW

 550C
 22 kW

Thread type

Symbol	Type
Nil	Rc
F	G *1
N	NPT

*1 Conforms to ISO1179-1.

Option

Symbol	Description	
Nil	_	
R	IN-OUT reversal direction	
Т	Element service indicator	

—<u>• Auto drain</u>

		S	ymbol	Description
Accessory			Nil	Drain cock (Without auto drain)
Symbol		1	С	N.C. auto drain
	Description		D	N.O. auto drain
Nil	_	_		
В	Bracket *2			

*2 When symbol B is indicated, a bracket assembly with a part number shown in the left table is shipped together as an accessory, (but not assembled).

Bracket Assembly Part No.*3

Applicable model	Part no.
25A-AM150C	25A-AM-BM101
25A-AM250C	25A-AM-BM102
25A-AM350C	25A-AM-BM103
25A-AM450C	25A-AM-BM104
25A-AM550C	25A-AM-BM105

^{*3} With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

♣ Port size

Symbol	Cizo	Applicable body size				
Symbol	Size	150C	250C	350C	450C	550C
01	1/8		_	_	_	_
02	1/4			_	_	_
03	3/8	_			_	_
04	1/2	_	_			_
06	3/4	_	_	_		
10	1	_	_	_	_	•
		•				

25A-AM650/850

25A - AM 650 - 10 - Option

Series compatible

with secondary batteries

Symbol

650

850

Body size
Applicable compressor output (guide)
37 kW

75 kW

Threa	d typ
Symbol	Type

	Tilleau type		
	Symbol	Type	
	Nil	Rc	
F		G	
	N	NPT	

Accessory

Symbol	Description	
Nil	_	
В	Bracket *1	

Symbol	Description
Nil —	
R	IN-OUT reversal direction
T Element service indica	

→ Auto drain

Decemplien Decemplien		
Nil	Drain cock (Without auto drain) *2	
D	N.O. auto drain (650 Only)	
*2 Body size 850 is equipped with a		

*2 Body size 850 is equipped with a ball valve (Rc 3/8 female threaded).

Bracket Assembly Part No.*3

	. ,
Applicable model	Part no.
25A-AM37B	25A-BM56
25A-AM75B	25A-BM57

^{*3} With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

Port size

Cumbal	Sizo	Applicable	body size
Symbol	ool Size	650	850
10	1	•	_
14	11/2		
20	2	_	•

st Specifications and dimensions for the 25A-series are the same as standard products.

Directional Control Valves

Actuators

Related Products

Rotary Actuators

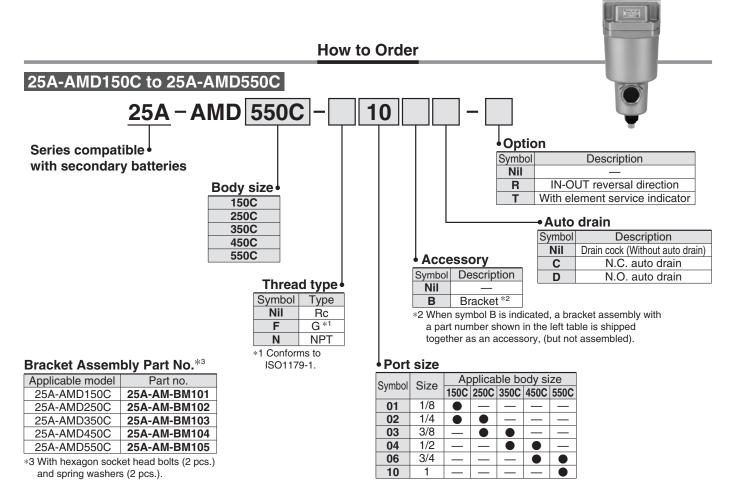
Air Grippers

Equipment

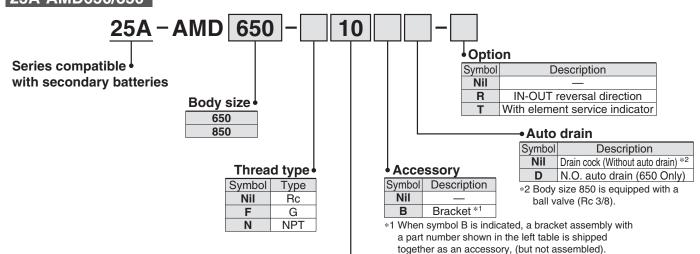
^{*1} When symbol B is indicated, a bracket assembly with a part number shown in the left table is shipped together as an accessory, (but not assembled).

Micro Mist Separator

Series 25A-AMD



25A-AMD650/850



Bracket Assembly Part No.*3

Appli	cable model	Part no.
25A	-AMD650	25A-BM56
25A	-AMD850	25A-BM57

^{*3} With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

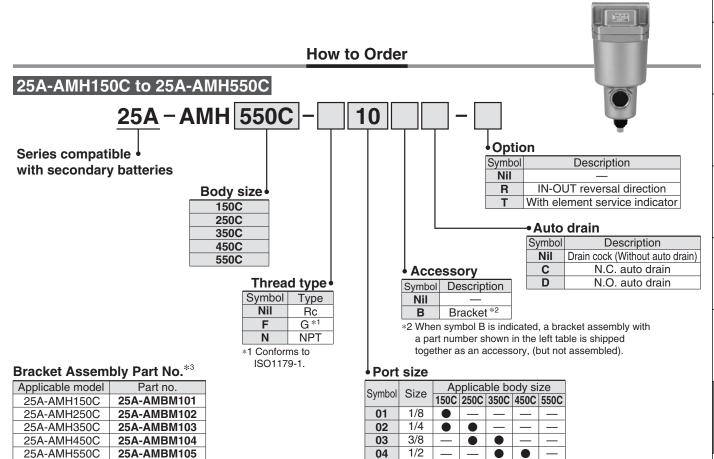
Port size

Symbol	Size	Applicable body size	
Syllibol		650	850
10	1	•	_
14	11/2	•	•
20	2	_	•

^{*} Specifications and dimensions for the 25A-series are the same as standard products.

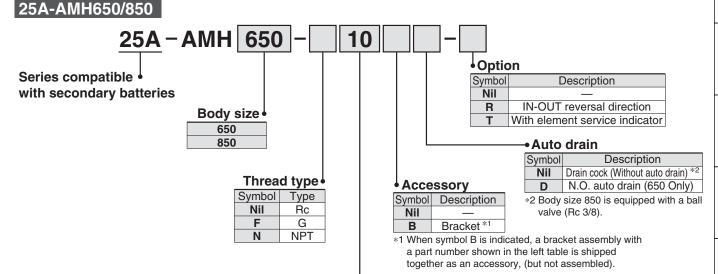


Micro Mist Separator with Pre-filter Series 25A-AMH



and spring washers (2 pcs.).

*3 With hexagon socket head bolts (2 pcs.)



06

10

3/4

Bracket Assembly Part No.*3

Applicable model	Part no.
25A-AMH650	25A-BM56
25A-AMH850	25A-BM57

^{*3} With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

Applicable body size

20

Port size

2

S Control Valves

d Actuators

Related s Products

Rotary

m ent Air Grippers

tion Vacuum nt Equipment

Clean Air Preg Air Filters Equip

Air Filters/Pressure

Detection Fittings/Flow Switches Control Equipment

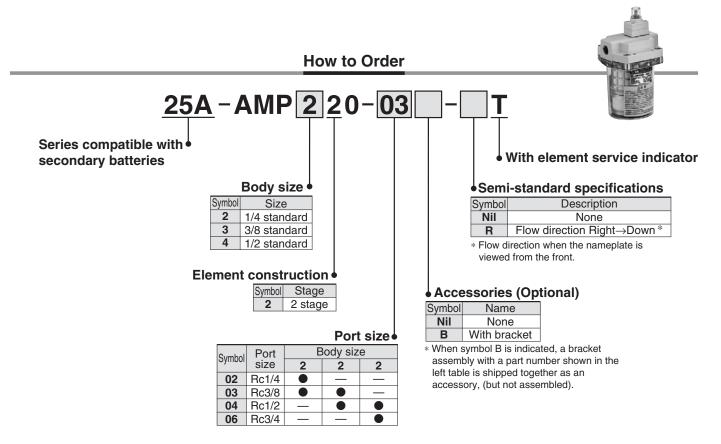
Fluid Control Det Equipment Sw

Auto F Switches

cts.

^{*} Specifications and dimensions for the 25A-series are the same as standard products.

Exhaust Cleaner for Clean Room Series 25A-AMP



Bracket Assembly Part No.*

Applicable model	Part no.
25A-AMP220	25A-BM66
25A-AMP320	25A-BM67
25A-AMP420	25A-BM68

^{*} With hexagon socket head bolts (2 pcs.) and spring washers (2 pcs.).

^{*} Specifications and dimensions for the 25A-series are the same as standard products.