

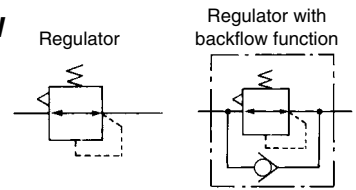
# Direct Operated Precision Regulator/Modular Style (For Special Applications)

## 10-ARP20 to 10-ARP40

# Direct Operated Precision Regulator with Backflow Function/Modular Style (For Special Applications)

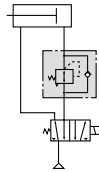
## 10-ARP20K to 10-ARP40K

JIS symbol

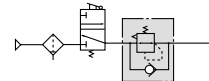


- Clean room compliant (10-ARP).
- Clean room compliant, copper-free, fluorine-free, silicon-free (21-ARP).
- With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.

Example 1)  
When the pressure in the rear and the front of the cylinder differs:



Example 2)  
When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



## How to Order

**10** - **ARP** **30** **03** **BG** -

### Special applications

|    |                                                                |
|----|----------------------------------------------------------------|
| 10 | Clean room compliant                                           |
| 21 | Clean room compliant, copper-free, fluorine-free, silicon-free |

|                                                                |                                                                                                                                                                                                               |
|----------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Clean room compliant                                           | <ul style="list-style-type: none"> <li>• Less particle generation in a clean room</li> <li>• Grease: Fluorine type</li> <li>• Packaging: Double packaging</li> </ul>                                          |
| Clean room compliant, copper-free, fluorine-free, silicon-free | <ul style="list-style-type: none"> <li>• Less particle generation in a clean room</li> <li>• Wetted parts: Aluminum die-cast, Stainless steel, HNBR, NBR</li> <li>• Grease: Lithium soap base type</li> </ul> |

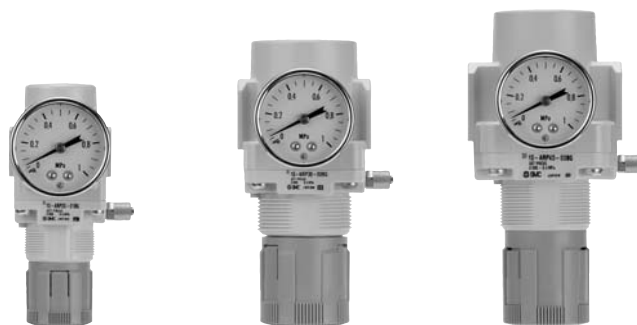
- Option / Semi-standard: Select one each for a to f.
- Option / Semi-standard symbol: Enter them alphanumerically.

Example) 10-ARP30K-03BG-1RY

|             |                              | Symbol                | Description                                                   | ①<br>Body size |    |    | ①<br>Body size |    |    |
|-------------|------------------------------|-----------------------|---------------------------------------------------------------|----------------|----|----|----------------|----|----|
|             |                              |                       |                                                               | 20             | 30 | 40 | 20             | 30 | 40 |
| ②           | With backflow function       | Nil                   | Without backflow function                                     | ●              | ●  | ●  | ●              | ●  | ●  |
|             |                              | K                     | With backflow function                                        | ●              | ●  | ●  | ●              | ●  | ●  |
| ③           | Thread type                  | Nil                   | Rc                                                            | ●              | ●  | ●  | ●              | ●  | ●  |
|             |                              | N                     | NPT                                                           | ●              | ●  | ●  | ●              | ●  | ●  |
|             |                              | F                     | G                                                             | ●              | ●  | ●  | ●              | ●  | ●  |
| ④           | Port size                    | 01                    | 1/8                                                           | ●              | —  | —  | ●              | —  | —  |
|             |                              | 02                    | 1/4                                                           | ●              | ●  | ●  | ●              | ●  | ●  |
|             |                              | 03                    | 3/8                                                           | —              | ●  | ●  | —              | ●  | ●  |
|             |                              | 04                    | 1/2                                                           | —              | —  | ●  | —              | —  | ●  |
| ⑤<br>Option | a<br>Mounting                | Nil                   | Without mounting option                                       | ●              | ●  | ●  | ●              | ●  | ●  |
|             |                              | B <sup>Note 2)</sup>  | With bracket                                                  | ●              | ●  | ●  | ●              | ●  | ●  |
|             |                              | H                     | With set nut (For panel mount)                                | ●              | ●  | ●  | ●              | ●  | ●  |
|             | b<br>Digital pressure switch | Nil                   | Without pressure gauge                                        | ●              | ●  | ●  | ●              | ●  | ●  |
|             |                              | G                     | Round type pressure gauge (Without limit indicator)           | ●              | ●  | ●  | ●              | ●  | ●  |
|             |                              | E1 <sup>Note 3)</sup> | Output: NPN output /<br>Electrical entry: Wiring bottom entry | ●              | ●  | ●  | —              | —  | —  |
|             |                              | E2 <sup>Note 3)</sup> | Output: NPN output /<br>Electrical entry: Wiring top entry    | ●              | ●  | ●  | —              | —  | —  |
|             |                              | E3 <sup>Note 3)</sup> | Output: PNP output /<br>Electrical entry: Wiring bottom entry | ●              | ●  | ●  | —              | —  | —  |
|             |                              | E4 <sup>Note 3)</sup> | Output: PNP output /<br>Electrical entry: Wiring top entry    | ●              | ●  | ●  | —              | —  | —  |
|             |                              |                       |                                                               |                |    |    |                |    |    |
|             |                              |                       |                                                               |                |    |    |                |    |    |

# Direct Operated Precision Regulator *Series* <sup>10</sup>/<sub>21</sub>-ARP20 to <sup>10</sup>/<sub>21</sub>-ARP40 (For Special Applications)

## Direct Operated Precision Regulator with Backflow Function (For Special Applications) *Series* <sup>10</sup>/<sub>21</sub>-ARP20K to <sup>10</sup>/<sub>21</sub>-ARP40K



<sup>10</sup>/<sub>21</sub>-ARP20/ARP20K

<sup>10</sup>/<sub>21</sub>-ARP30/ARP30K

<sup>10</sup>/<sub>21</sub>-ARP40/ARP40K

|   |               |                           | Clean room compliant                                   | Clean room compliant,<br>copper-free, fluorine-free,<br>silicon-free |                          |                          |                          |                          |                          |                          |   |
|---|---------------|---------------------------|--------------------------------------------------------|----------------------------------------------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|---|
|   | Symbol        | Description               | ①                                                      |                                                                      |                          | ①                        |                          |                          |                          |                          |   |
|   |               |                           | Body size                                              |                                                                      |                          | Body size                |                          |                          |                          |                          |   |
|   |               |                           | 20                                                     | 30                                                                   | 40                       | 20                       | 30                       | 40                       |                          |                          |   |
| 6 | c             | Set pressure              | Nil                                                    | 0.005 to 0.4 MPa setting                                             |                          | ●                        | ●                        | ●                        | ●                        | ●                        | ● |
|   |               |                           | 1 <small>Note 4)</small>                               | 0.005 to 0.2 MPa setting                                             |                          | ●                        | ●                        | ●                        | ●                        | ●                        | ● |
|   |               |                           | 3 <small>Note 4)</small>                               | 0.008 to 0.6 MPa setting                                             |                          | ●                        | ●                        | ●                        | ●                        | ●                        | ● |
|   | +             |                           |                                                        |                                                                      |                          |                          |                          |                          |                          |                          |   |
|   | d             | Flow direction            | Nil                                                    | Flow direction: Left to right                                        |                          | ●                        | ●                        | ●                        | ●                        | ●                        | ● |
|   |               |                           | R                                                      | Flow direction: Right to left                                        |                          | ●                        | ●                        | ●                        | ●                        | ●                        | ● |
|   | +             |                           |                                                        |                                                                      |                          |                          |                          |                          |                          |                          |   |
|   | e             | Knob                      | Nil                                                    | Downward facing knob                                                 |                          | ●                        | ●                        | ●                        | ●                        | ●                        | ● |
|   |               |                           | Y                                                      | Upward facing knob                                                   |                          | ●                        | ●                        | ●                        | ●                        | ●                        | ● |
|   | +             |                           |                                                        |                                                                      |                          |                          |                          |                          |                          |                          |   |
| f | Pressure unit | Nil                       | Name plate and pressure gauge in imperial units: MPa   |                                                                      | ●                        | ●                        | ●                        | ●                        | ●                        | ●                        |   |
|   |               | Z <small>Note 5)</small>  | Name plate and pressure gauge in imperial units: psi   |                                                                      | ○ <small>Note 7)</small> | ○ <small>Note 7)</small> | ○ <small>Note 7)</small> | ○ <small>Note 7)</small> | ○ <small>Note 7)</small> | ○ <small>Note 7)</small> |   |
|   |               | ZA <small>Note 6)</small> | Digital pressure switch: With unit conversion function |                                                                      | △ <small>Note 8)</small> | △ <small>Note 8)</small> | △ <small>Note 8)</small> | —                        | —                        | —                        |   |

Note 1) Options B, G, H are shipped together, (but not assembled).

Note 2) Set nut is included for bracket.

Note 3) When choosing with H (panel mount), the installation space for lead wires will not be secured. In this case, select "wiring top entry" for the lead wire entry. (Select "wiring bottom entry" when the semi-standard Y is chosen simultaneously.)

Note 4) The only difference from the standard specifications is the pressure regulator spring.  
It does not restrict the setting of 0.2 MPa/0.6 MPa or more.  
When the pressure gauge is attached, a 0.2 MPa pressure gauge for 0.2 MPa setting will be fitted, and a 0.7 MPa pressure gauge for 0.6 MPa setting will be fitted.

Note 5) For thread type: NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be equipped with the unit conversion function, setting to psi initially.

Note 6) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for use in Japan.)

Note 7) ○ : For thread type, NPT only.

Note 8) △ : Combination available for options : E1, E2, E3, E4.

# Direct Operated Precision Regulator *Series 10-ARP20 to 10-ARP40* (For Special Applications)

## Direct Operated Precision Regulator with Backflow Function (For Special Applications) *Series 10-ARP20K to 10-ARP40K*

### Specifications

| Model                                 |                                |                      | 10-ARP20 (K)                              | 10-ARP30 (K) | 10-ARP40 (K)  |
|---------------------------------------|--------------------------------|----------------------|-------------------------------------------|--------------|---------------|
| Port size                             |                                |                      | 1/8, 1/4                                  | 1/4, 3/8     | 1/4, 3/8, 1/2 |
| Fluid                                 |                                |                      | Air                                       |              |               |
| Proof pressure                        |                                |                      | 1.2 MPa                                   |              |               |
| Maximum operating pressure            |                                |                      | 0.7 MPa                                   |              |               |
| Set pressure range <sup>Note 1)</sup> | 0.4 MPa setting                | (Ex.)10-ARP30-02BG   | 0.005 to 0.4 MPa                          |              |               |
|                                       | 0.2 MPa setting                | (Ex.)10-ARP30-02BG-1 | 0.005 to 0.2 MPa                          |              |               |
|                                       | 0.6 MPa setting                | (Ex.)10-ARP30-02BG-3 | 0.008 to 0.6 MPa                          |              |               |
| Setting sensitivity                   |                                |                      | Within 0.2% F.S.                          |              |               |
| Repeatability <sup>Note 2)</sup>      |                                |                      | Within ±1% F.S. (or ±3 kPa)               |              |               |
| Air consumption                       | 0.4 MPa setting                | (Ex.)10-ARP30-02BG   | 1 L/min [ANR] or less (at P2 = 0.4 MPa)   |              |               |
|                                       | 0.2 MPa setting                | (Ex.)10-ARP30-02BG-1 | 0.6 L/min [ANR] or less (at P2 = 0.2 MPa) |              |               |
|                                       | 0.6 MPa setting                | (Ex.)10-ARP30-02BG-3 | 1.4 L/min [ANR] or less (at P2 = 0.6 MPa) |              |               |
| Pressure gauge port size              |                                |                      | 1/8                                       | 1/8          | 1/4           |
| Ambient and fluid temperature         |                                |                      | -5 to 60°C (No freezing)                  |              |               |
|                                       | With a digital pressure switch | (Ex.)10-ARP30-02BE1  | -5 to 50°C (No freezing)                  |              |               |
| Construction                          |                                |                      | Bleed type                                |              |               |
| Weight (kg) <sup>Note 3)</sup>        |                                |                      | 0.2                                       | 0.3          | 0.5           |

Note 1) When a product with backflow function (10-ARP20K to 40K) is chosen, set the inlet pressure 0.05 MPa or higher than the set pressure.

Note 2) For the type set to 0.2 MPa only, repeatability will be within ±3 kPa.

Note 3) Mass shown is for product without any options.

### Optional Parts

#### Clean Room Compliant (10-)

| Model                               |                                 |                                  | 10-ARP20(K)                                      | 10-ARP30(K)  | 10-ARP40(K)  |
|-------------------------------------|---------------------------------|----------------------------------|--------------------------------------------------|--------------|--------------|
| Bracket assembly <sup>Note 1)</sup> |                                 |                                  | ARP20P-270AS                                     | ARP30P-270AS | ARP40P-270AS |
| Set nut                             |                                 |                                  | ARP20P-260S                                      | ARP30P-260S  | ARP40P-260S  |
| Pressure gauge                      | 0.4 MPa                         | Round type <sup>Note 2)</sup>    | G49-4-□01                                        |              | G49-4-□02    |
|                                     | 0.2 MPa                         |                                  | G49-2-□01                                        |              | G49-2-□02    |
|                                     | 0.7 MPa                         |                                  | G49-7-□01                                        |              | G49-7-□02    |
|                                     | Digital type <sup>Note 3)</sup> | NPN output / Wiring bottom entry | ISE35-N-25-MLA [ISE35-N-25-M (Switch body only)] |              |              |
|                                     |                                 | NPN output / Wiring top entry    | ISE35-R-25-MLA [ISE35-R-25-M (Switch body only)] |              |              |
|                                     |                                 | PNP output / Wiring bottom entry | ISE35-N-65-MLA [ISE35-N-65-M (Switch body only)] |              |              |
|                                     |                                 | PNP output / Wiring top entry    | ISE35-R-65-MLA [ISE35-R-65-M (Switch body only)] |              |              |

#### Copper, Fluorine and Silicon-free + Low Particle Generation (21-)

| Model                               |         |                               | 21-ARP20(K)    | 21-ARP30(K)  | 21-ARP40(K)    |
|-------------------------------------|---------|-------------------------------|----------------|--------------|----------------|
| Bracket assembly <sup>Note 1)</sup> |         |                               | ARP20P-270AS   | ARP30P-270AS | ARP40P-270AS   |
| Set nut                             |         |                               | ARP20P-260S    | ARP30P-260S  | ARP40P-260S    |
| Pressure gauge                      | 0.4 MPa | Round type <sup>Note 2)</sup> | G49-4-□01MS-X3 |              | G49-4-□02MS-X3 |
|                                     | 0.2 MPa |                               | G49-2-□01MS-X3 |              | G49-2-□02MS-X3 |
|                                     | 0.7 MPa |                               | G49-7-□01MS-X3 |              | G49-7-□02MS-X3 |

Note 1) Assembly includes a bracket and set nuts.

Note 2) □ in part numbers for a round-type pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. The G thread is unavailable. If it is required, select the R thread type (Nil) instead. Please contact SMC regarding the pressure gauge supply for psi unit specifications.

Note 3) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), and mounting screws (2 pcs.) are included. [ ]: Switch body only.

For how to order the digital pressure switch, refer to the following specific page for the digital pressure switch.

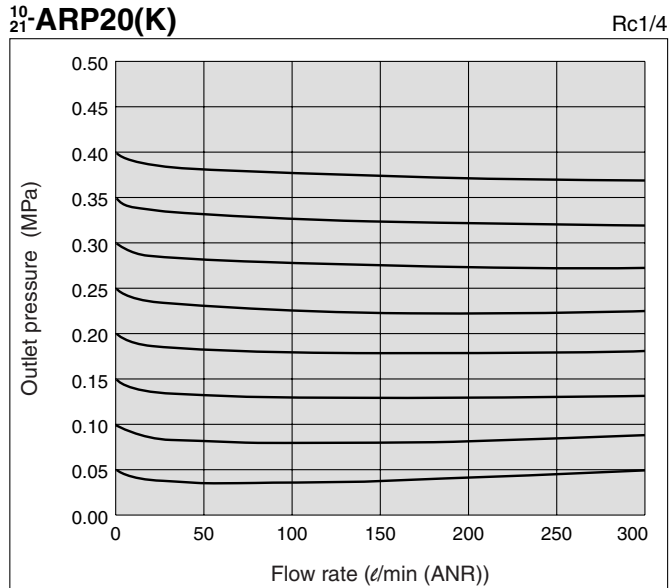
# Direct Operated Precision Regulator *Series* <sup>10</sup>/<sub>21</sub>-ARP20 to <sup>10</sup>/<sub>21</sub>-ARP40 (For Special Applications)

## Direct Operated Precision Regulator with Backflow Function (For Special Applications) *Series* <sup>10</sup>/<sub>21</sub>-ARP20K to <sup>10</sup>/<sub>21</sub>-ARP40K

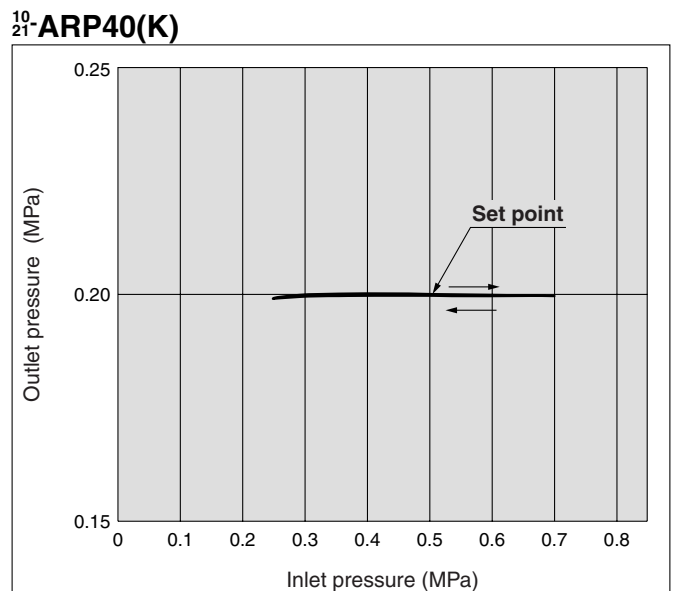
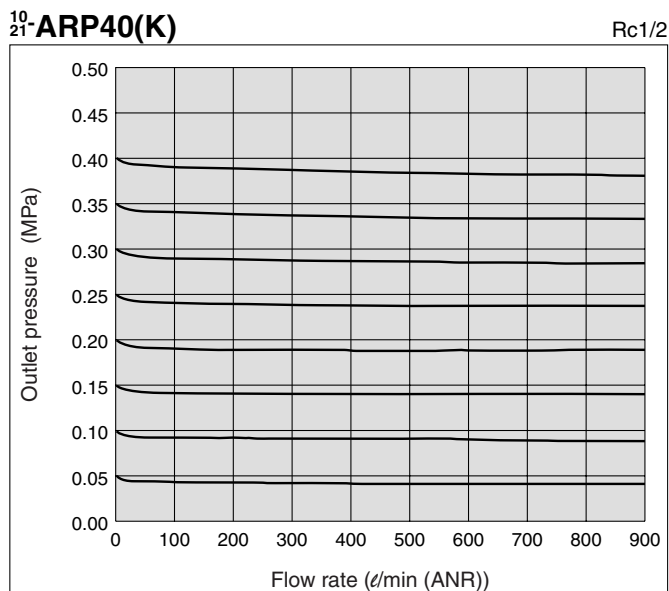
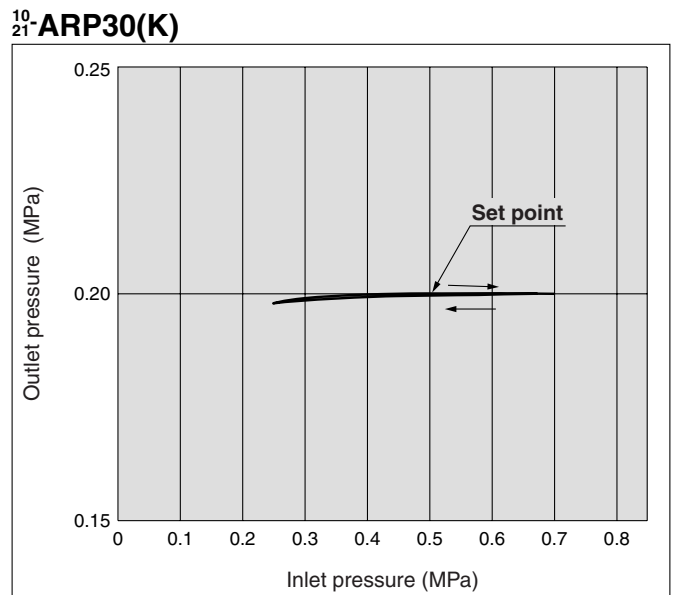
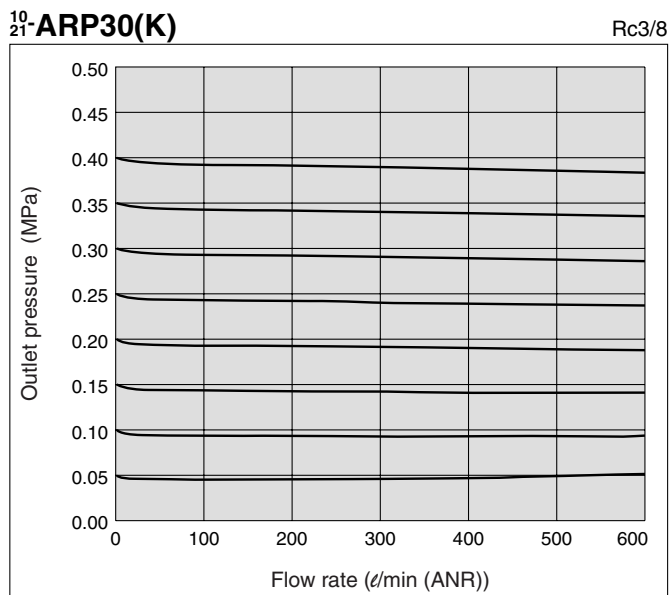
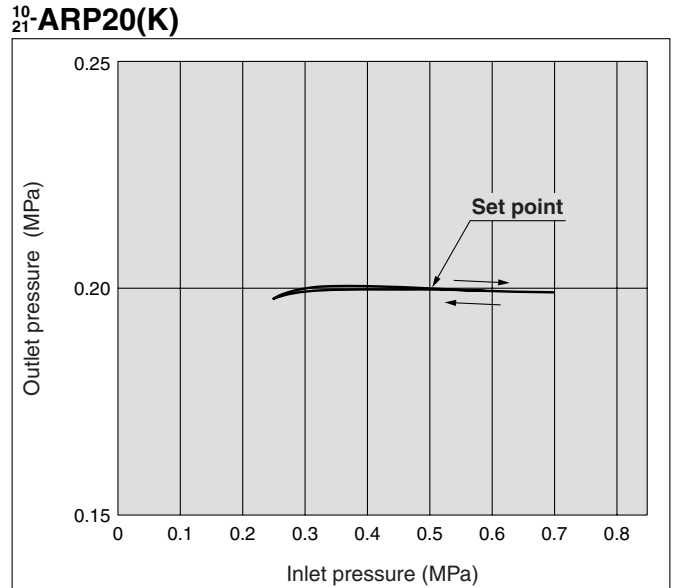
Condition:  
Inlet pressure 0.7 MPa

Conditions: Inlet pressure 0.5 MPa Outlet pressure  
0.2 MPa Flow rate 20 ℓ/min (ANR)

### Flow Characteristics (Representative values)



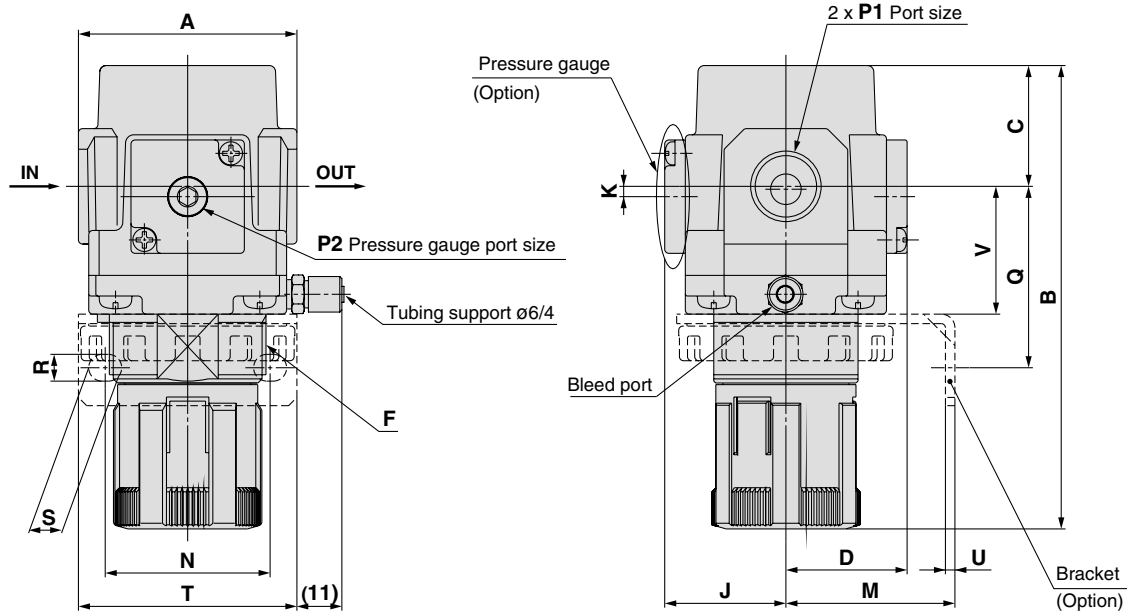
### Pressure Characteristics (Representative values)



# Direct Operated Precision Regulator *Series* <sup>10</sup>/<sub>21</sub>-ARP20 to <sup>10</sup>/<sub>21</sub>-ARP40 (For Special Applications)

## Direct Operated Precision Regulator with Backflow Function (For Special Applications) *Series* <sup>10</sup>/<sub>21</sub>-ARP20K to <sup>10</sup>/<sub>21</sub>-ARP40K

### Dimensions



Panel fitting dimension

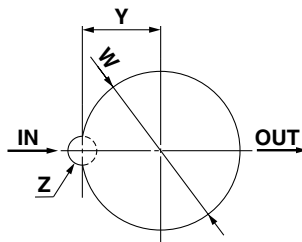


Plate thickness  
<sup>10</sup>/<sub>21</sub>-ARP20(K), ARP30(K) : MAX. 3.5  
<sup>10</sup>/<sub>21</sub>-ARP40(K) : MAX. 5

### Pressure Gauge Option

| Option     | Digital pressure switch<br>(Electrical entry: Wiring bottom entry) | Digital pressure switch<br>(Electrical entry: Wiring top entry) | Round type<br>pressure gauge |
|------------|--------------------------------------------------------------------|-----------------------------------------------------------------|------------------------------|
| Dimensions |                                                                    |                                                                 |                              |

| Model                                   | Standard specifications |     |    |                      |    |      |           |      |                      |
|-----------------------------------------|-------------------------|-----|----|----------------------|----|------|-----------|------|----------------------|
|                                         | P1                      | P2  | A  | B <sup>Note 1)</sup> | C  | D    | F         | J    | K <sup>Note 2)</sup> |
| <sup>10</sup> / <sub>21</sub> -ARP20(K) | 1/8, 1/4                | 1/8 | 40 | 98                   | 27 | 28.5 | M28 x 1   | 28.5 | 2 <sup>Note 2)</sup> |
| <sup>10</sup> / <sub>21</sub> -ARP30(K) | 1/4, 3/8                | 1/8 | 53 | 117                  | 29 | 29.5 | M38 x 1.5 | 29.5 | 2.5                  |
| <sup>10</sup> / <sub>21</sub> -ARP40(K) | 1/4, 3/8, 1/2           | 1/4 | 70 | 148                  | 41 | 34   | M42 x 1.5 | 34   | 1                    |

| Model                                   | Optional specifications |    |                                              |    |                         |    |    |     |      |    |     |             |      |    |   |
|-----------------------------------------|-------------------------|----|----------------------------------------------|----|-------------------------|----|----|-----|------|----|-----|-------------|------|----|---|
|                                         | Digital pressure switch |    | Round type pressure gauge <sup>Note 3)</sup> |    | Bracket mount dimension |    |    |     |      |    |     | Panel mount |      |    |   |
|                                         | H                       | J  | H                                            | J  | M                       | N  | Q  | R   | S    | T  | U   | V           | W    | Y  | Z |
| <sup>10</sup> / <sub>21</sub> -ARP20(K) | □27.8                   | 40 | ø44                                          | 69 | 30                      | 34 | 47 | 5.4 | 15.4 | 55 | 2.3 | 28          | 28.5 | 14 | 6 |
| <sup>10</sup> / <sub>21</sub> -ARP30(K) | □27.8                   | 41 | ø44                                          | 70 | 41                      | 40 | 44 | 6.5 | 8    | 53 | 2.3 | 31          | 38.5 | 19 | 7 |
| <sup>10</sup> / <sub>21</sub> -ARP40(K) | □27.8                   | 45 | ø44                                          | 74 | 50                      | 54 | 54 | 8.5 | 10.5 | 70 | 2.3 | 35.5        | 42.5 | 21 | 7 |

Note 1) The total length of B direction is the length when the filter regulator knob is unlocked.

Note 2) For <sup>10</sup>/<sub>21</sub>-ARP20(K) only, the position of pressure gauge is above the center of the piping.

Note 3) For dimensions of round-type pressure gauge for special application, please contact SMC.

# Options

# Digital Pressure Switch

ISE35-**N**-**25**-**M****L****A**

① ② ③ ④ ⑤

|                               | Symbol                            | Description                                                                    |
|-------------------------------|-----------------------------------|--------------------------------------------------------------------------------|
| ① Electrical entry            | <b>N</b>                          | Wiring bottom entry                                                            |
|                               | <b>R</b>                          | Wiring top entry                                                               |
| +                             |                                   |                                                                                |
| ② Output                      | <b>25</b>                         | NPN output                                                                     |
|                               | <b>65</b>                         | PNP output                                                                     |
| +                             |                                   |                                                                                |
| ③ Unit <small>Note 1)</small> | <b>Nil</b> <small>Note 2)</small> | With unit conversion function                                                  |
|                               | <b>M</b>                          | Fixed SI unit                                                                  |
|                               | <b>P</b> <small>Note 2)</small>   | Pressure unit: psi (Initial value), with unit conversion function              |
| +                             |                                   |                                                                                |
| ④ Lead wire                   | <b>Nil</b>                        | Without lead wire                                                              |
|                               | <b>L</b>                          | Lead wire with connector (2 m)                                                 |
| +                             |                                   |                                                                                |
| ⑤ Accessories                 | <b>Nil</b>                        | Without accessories (Switch body only)                                         |
|                               | <b>A</b>                          | With accessories<br>(Adapter, O-ring: 1 pc., Mounting screw: 2 pcs., Lock pin) |

Note 1) Under the New Measurement Law, sales of switches with the unit switching function have not been allowed for use in Japan.

Note 2) Unit name plate is attached.

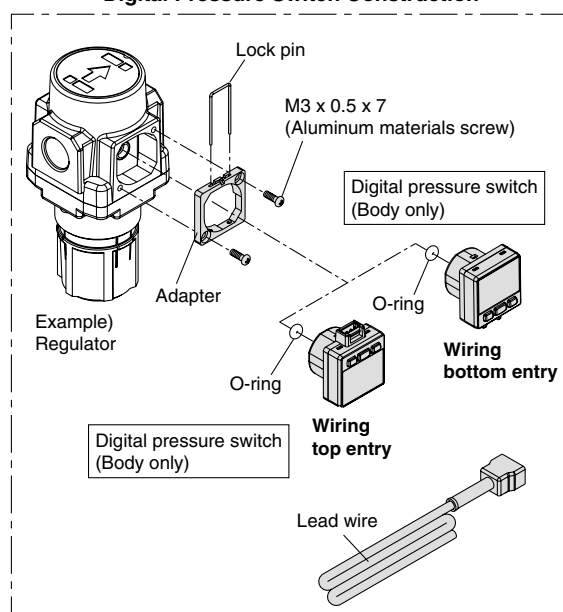
Note 3) Operation manual is included.

Note 4) When ordering the body only, select the symbol from ① to ⑤ respectively.

## Specifications

|                          |                                          |                                                                                                         |
|--------------------------|------------------------------------------|---------------------------------------------------------------------------------------------------------|
| Rated pressure range     |                                          | 0 to 1 MPa                                                                                              |
| Set pressure range       |                                          | -0.1 to 1 MPa                                                                                           |
| Withstand pressure       |                                          | 1.5 MPa                                                                                                 |
| Set pressure resolution  |                                          | 0.01 MPa                                                                                                |
| Power supply voltage     |                                          | 12 to 24 VDC, Ripple (p-p) 10% or less (with power supply polarity protection)                          |
| Current consumption      |                                          | 55 mA or less (at no load)                                                                              |
| Switch output            |                                          | NPN or PNP open collector 1 output                                                                      |
| Maximum load current     | 80 mA                                    |                                                                                                         |
|                          | 30 V (at NPN output)                     |                                                                                                         |
|                          | 1 V or less (with load current of 80 mA) |                                                                                                         |
|                          | 1 s                                      |                                                                                                         |
|                          | (0.25, 0.5, 2, 3)                        |                                                                                                         |
| Response time            |                                          | 1 s                                                                                                     |
| Anti-chattering function |                                          | (0.25, 0.5, 2, 3)                                                                                       |
| Short-circuit protection |                                          | Yes                                                                                                     |
| Repeatability            |                                          | ±1% F.S. or less                                                                                        |
| Hysteresis               | Hysteresis mode                          | Variable (0 or above)                                                                                   |
|                          | Window comparator mode                   |                                                                                                         |
| Display                  |                                          | 3-digit, 7-segment indicator, 2-color display (Red/Green)<br>can be interlocked with the switch output. |
| Display accuracy         |                                          | ±2% F.S.±1 digit (25°C±3°C)                                                                             |
| Indicator light          |                                          | Light up when output is turned ON. (Green)                                                              |
| Environment resistance   | Enclosure                                | IP40                                                                                                    |
| Lead wire with connector |                                          | ø3.4 3-wire 25AWG 2 m                                                                                   |

## Digital Pressure Switch Construction

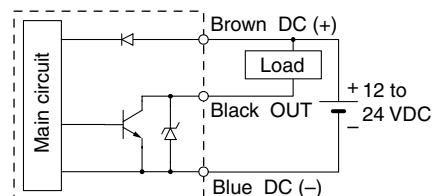


## Output Specifications

### NPN open collector output

Max. 30 V, 80 mA

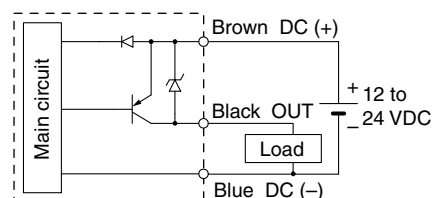
Residual voltage 1 V or less



### PNP open collector

Max. 80 mA

Residual voltage 1 V or less





## Series<sup>10</sup><sub>21</sub> ARP20/30/40

## Series<sup>10</sup><sub>21</sub> ARP20K/30K/40K Specific Product Precautions 1

Be sure to read this before handling. Refer to the Safety instructions and "Precautions for Handling Pneumatic Devices" (M-03-3) for common precautions.

### Design

#### ⚠ Warning

1. Be sure to install a safety device to prevent damage or malfunction of the outlet side components when the output pressure exceeds the set pressure value.
2. Please consult with SMC if the intended application calls for absolutely zero leakage due to special atmospheric requirements, or if the use of a fluid other than air is required.

#### ⚠ Caution

1. Select a model that is suitable for the desired cleanliness by referring to the SMC's Best Pneumatics catalog.
2. Components cannot be used for applications that are outside the range of specifications.  
Please consult with SMC when you anticipate using the component outside the range of its specifications (such as temperature and pressure).
3. Even when the product is used in the specified range, it may chatter depending on the operating conditions. Please contact SMC for the details of this chattering.

### Selection

#### ⚠ Warning

1. The mineral grease used on internal sliding parts and seals may run down to outlet side components.  
Please consult with SMC if this is not desirable.
2. Residual pressure release (outlet pressure release) is not complete by releasing the inlet pressure.  
To release residual pressure, select a model with a backflow function. Using a model without a backflow function makes for inconsistent residual pressure release (i.e., residual pressure may or may not be released) depending upon the operating conditions.
3. Please contact SMC if air will not be consumed in the system for a long period of time, or if the outlet side will be used with a sealed circuit and a balanced circuit, as this may cause the set pressure of the outlet side to fluctuate.
4. Set the regulating pressure range for the outlet pressure of the regulator in a range that is 90% or less of the inlet pressure.  
If set to above 90%, the outlet pressure will be easily affected by fluctuations in the flow rate and inlet pressure, and become unstable.
5. A safety margin is calculated into the maximum regulating pressure range appearing in the catalog's specification table.  
However, the outlet pressure may exceed the set pressure due to a delay in the valve's closing.
6. Please contact SMC when a circuit requires the use of a regulator having relief sensitivity with high precision and setting accuracy.

### Mounting

#### ⚠ Caution

1. To avoid reversed connections of the air inlet/outlet, make connections after confirming the "IN/OUT" mark or arrows that indicate the direction of air flow. Reversed connections can cause malfunction.
2. Leave a space of 100 mm or more for maintenance on the valve guide side (opposite side from the knob).
3. When the product is installed between a solenoid valve and an actuator, select a backflow function type.

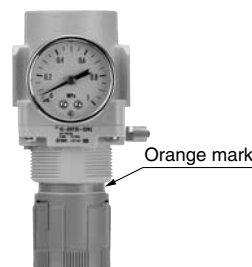
### Adjustment

#### ⚠ Warning

1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges.  
Turning the knob excessively can cause damage to the internal parts.
2. Do not use a tool on the pressure regulator knob as this can cause damage. It must be operated manually.

#### ⚠ Caution

1. Be sure to check the inlet pressure before setting the outlet pressure.
2. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.  
Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



3. To set the pressure using the knob, turn the knob in the direction that increases pressure and lock the knob after the pressure is set.  
If this is done in the direction that decreases pressure, the pressure may drop from the original set pressure. Turning the knob clockwise increases the outlet pressure, and turning it counterclockwise reduces the pressure.
4. Do not apply pressure exceeding the range of specifications.  
It can damage the pressure gauge.



## Series<sup>10</sup><sub>21</sub> ARP20/30/40

## Series<sup>10</sup><sub>21</sub> ARP20K/30K/40K Specific Product Precautions 2

Be sure to read this before handling. Refer to the Safety instructions and “Precautions for Handling Pneumatic Devices” (M-03-3) for common precautions.

### Adjustment

#### Caution

5. **The product consumes a small amount of fluid from the bleed port.**

The product is designed to have a bleed mechanism for highly accurate pressure adjustment, and consumes a small amount of fluid from the bleed port. This should not be considered abnormal.

### Air Supply

#### Warning

1. **Use a mist separator on the inlet side of the product.**

If the supplied air contains condensate or dust, the bleed mechanism can malfunction.

2. **Do not use a lubricator on the inlet side of the product, as the bleed mechanism can malfunction.**

### Piping

#### Warning

1. **To screw piping materials into components, tighten with a recommended tightening torque while holding the female thread side.**

If the minimum tightening torque is not observed, this can cause a looseness and seal failure. On the other hand, excess tightening torque can cause damage to the threads. Furthermore, tightening without holding the female thread side can cause damage due to the excess force that is applied directly to the piping bracket.

#### Recommended Tightening Torque

Unit: N·m

| Connection thread | 1/8    | 1/4      | 3/8      | 1/2      |
|-------------------|--------|----------|----------|----------|
| Torque            | 7 to 9 | 12 to 14 | 22 to 24 | 28 to 30 |

2. **Avoid excessive torsional moment or bending moment other than those caused by the equipment's own weight as this can cause damage.**

Support external piping separately.

3. **Piping materials without flexibility such as steel tube piping are prone to be affected by excess moment load and vibration from the piping side. Use flexible tubing in between to avoid such an effect.**

### Maintenance

#### Warning

1. **When disassembly or installation is required during the maintenance, repair, or replacement of a device, be sure to follow the instructions provided in the operation manual or safety instructions in this catalog.**

2. **When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically.**

Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

#### Caution

1. **For emergency action in the event of setting failure or leakage from the relief port, refer to “Troubleshooting” in the Operation Manual of the product.**