

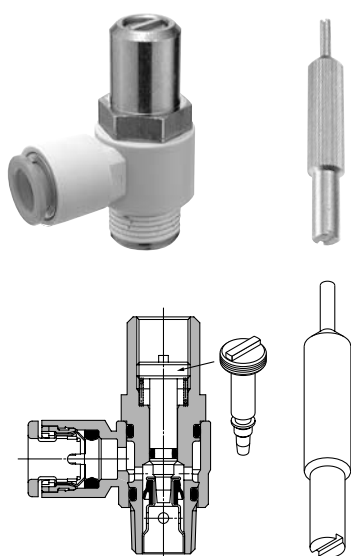
Tamper Proof Speed Controller with One-touch Fitting Elbow Type/Universal Type

Series AS□□□1F-T

RoHS

Able to adjust flow by a special tool

Prevention of an unnecessary manual operation



Special tool
Part number: AS-T-1

Elbow type



Universal type



Model

Elbow type	Universal type	Port size	Applicable tubing O.D.														Applicable cylinder bore size (mm)
			Metric size							Inch size							
			3.2	4	6	8	10	12	1/8"	5/32"	3/16"	1/4"	5/16"	3/8"	1/2"		
AS12□1F-M5	AS13□1F-M5	M5 x 0.8	●	●	●												6, 10, 16, 20
AS22□1F-01	AS23□1F-01	R 1/8	●	●	●	●	●										20, 25, 32
AS22□1F-02	AS23□1F-02	R 1/4		●	●	●	●										20, 25, 32, 40
AS32□1F-02	AS33□1F-02	R 1/4			●	●	●	●									40, 50, 63
AS32□1F-03	AS33□1F-03	R 3/8			●	●	●	●									40, 50, 63
AS42□1F-04	AS43□1F-04	R 1/2					●	●									63, 80, 100
AS12□1F-U10/32	AS13□1F-U10/32	10-32 UNF							●	●	●	●					6, 10, 16, 20
AS22□1F-N01	AS23□1F-N01	NPT 1/8							●	●	●	●	●				20, 25, 32
AS22□1F-N02	AS23□1F-N02	NPT 1/4								●	●	●	●	●			20, 25, 32, 40
AS32□1F-N02	AS33□1F-N02	NPT 1/4										●	●	●			40, 50, 63
AS32□1F-N03	AS33□1F-N03	NPT 3/8										●	●	●			40, 50, 63
AS42□1F-N04	AS43□1F-N04	NPT 1/2												●	●		63, 80, 100

Note 1) * Elbow type only

Note 2) Meter-out and meter-in types can be visually differentiated by the flow direction symbol on the resin body.

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Number of needle rotations	10 turns (8 turns ⁽¹⁾)
Applicable tubing material ⁽²⁾	Nylon, Soft nylon, Polyurethane

Note 1) In the case of AS12□1F-M5 and AS12□1F-U10/32 types

AS13□1F-M5, AS13□1F-U10/32

Note 2) Use caution regarding the max. operating pressure when soft nylon or polyurethane tubing is used.
(Refer to pages 371 and 372 for details.)

Note 3) Brass parts are all electroless nickel plated, provided as standard.

How to Order

AS 2 2 1 1 F - 01 - 06 S T -

Body size

1	M5 standard
2	1/8, 1/4 standard
3	3/8 standard
4	1/2 standard

Type

2	Elbow
3	Universal

Control

0	Meter-out
1	Meter-in

With One-touch fitting

Port size

M5	M5 x 0.8
01	R 1/8
02	R 1/4
03	R 3/8
04	R 1/2
U10/32	10-32 UNF
N01	NPT 1/8
N02	NPT 1/4
N03	NPT 3/8
N04	NPT 1/2

Tamper proof
Speed Controller requires a special tool for flow adjustment. Order separately with part number, AS-T-1.

With seal
Note) In case that connecting port is either M5 or 10-32 UNF thread, it is not available with seal. With gasket is provided as standard.

Applicable tubing O.D. ^{Note)}

Metric size	Inch size
23	ø3.2*
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12
03	ø1/8"
05	ø5/32"
06	ø3/16"
07	ø1/4"
09	ø5/16"
11	ø3/8"
13	ø1/2"

Made to Order
Refer to page 535 for details.

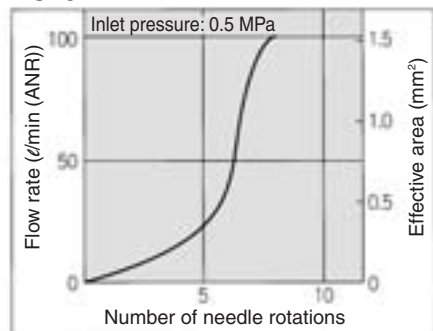
Note) For applicable tubing O.D. selection, refer to the Model.

* Use ø1/8" tube.

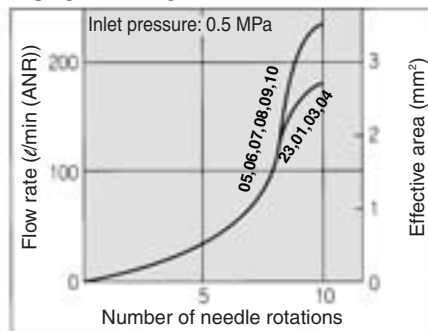
Made to Order
(Refer to page 535 for details.)

Needle Valve/Flow Characteristics

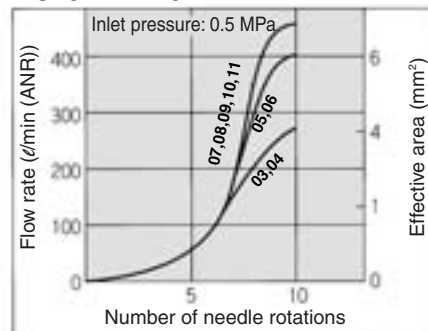
AS12□1F
AS13□1F



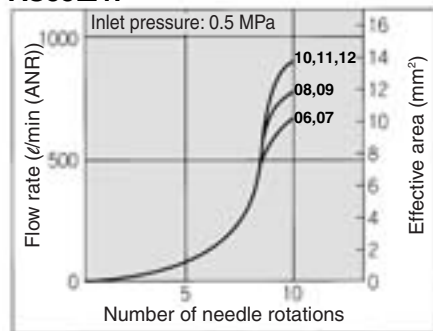
AS22□1F-□01
AS23□1F-□01



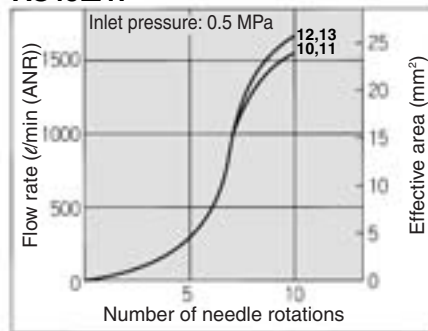
AS22□1F-□02
AS23□1F-□02



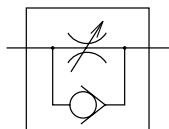
AS32□1F
AS33□1F



AS42□1F
AS43□1F



JIS Symbol



Flow Direction Symbols on Body

	Meter-out type	Meter-in type
Symbol		
JIS Symbol		

⚠ Caution

Be sure to read before handling.
Refer to front matters 58 and 59 for
Safety Instructions and pages 412 to 414
for Flow Control Equipment Precautions.

Flow Rate and Effective Area

Model		AS12□1F AS13□1F	AS22□1F-□01 AS23□1F-□01	AS22□1F-□02 AS23□1F-□02	AS32□1F AS33□1F	AS42□1F AS43□1F
Tubing O.D.	Metric size	ø3.2, ø4, ø6	ø3.2, ø4 ø6, ø8, ø10	ø4 ø6 ø8, ø10	ø6 ø8 ø10, ø12	ø10 ø12
	Inch size	ø1/8", ø5/32" ø3/16", ø1/4"	ø1/8", ø5/32" ø3/16", ø1/4", ø5/16"	ø5/32" ø3/16" ø1/4", ø5/16", ø3/8"	ø1/4" ø5/16" ø3/8"	ø3/8" ø1/2"
Controlled flow (Free flow)	Flow rate (l/min (ANR))	100	180 230	260 390 460	660 790 920	1580 1710
	Effective area (mm²)	1.5	2.7 3.5	4 6 7	10 12 14	24 26

Note) Flow rate values are at a pressure of 0.5 MPa and a temperature of 20°C.

AS

ASP

ASN

AQ

ASV

AK

VCHC

ASS

ASR
ASQ

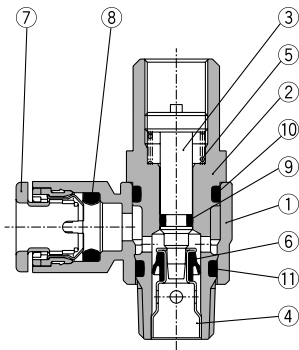
KE

TMH

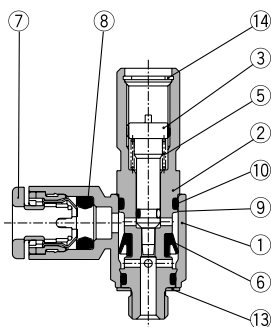
Series AS□□□1F-T

Construction

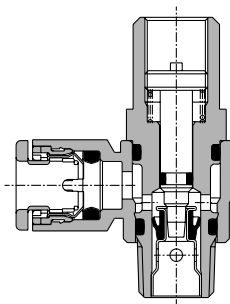
Elbow type
Meter-out type



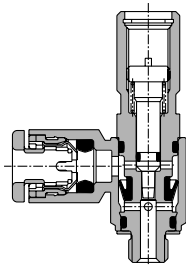
M5 type
U10/32 type



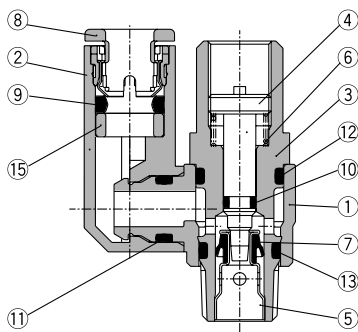
Meter-in type



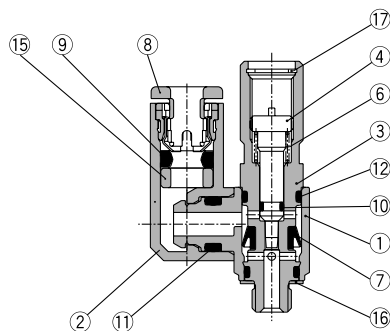
M5 type
U10/32 type



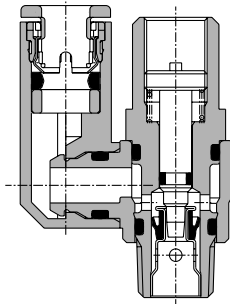
Universal type
Meter-out type



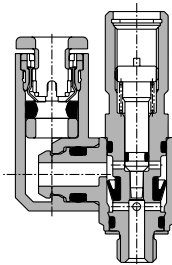
M5 type
U10/32 type



Meter-in type



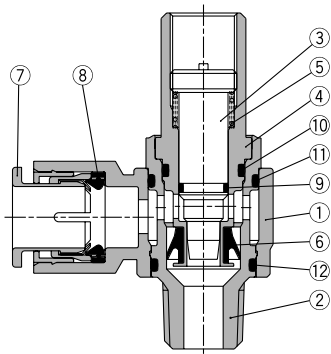
M5 type
U10/32 type



Construction

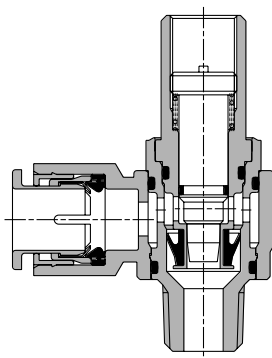
Elbow type Meter-out type

AS3201F-02



Meter-in type

AS3211F-02

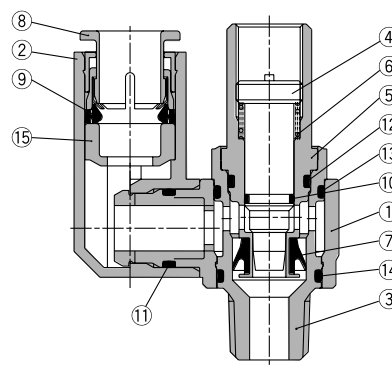


Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plated
3	Needle	Brass	Electroless nickel plated
4	Seat ring	Brass	Electroless nickel plated
5	Spring	Steel wire	
6	U seal	HNBR	
7	Cassette	—	
8	Seal	NBR	
9	O-ring	NBR	
10	O-ring	NBR	
11	O-ring	NBR	
12	O-ring	NBR	
13	Gasket	NBR, Stainless steel	
14	Retaining ring for hole type C	Tool steel	

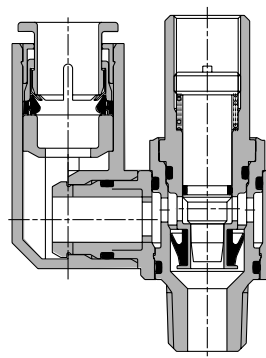
Universal type Meter-out type

AS3301F-02



Meter-in type

AS3311F-02



Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Body B	Brass	Electroless nickel plated
4	Needle	Brass	Electroless nickel plated
5	Seat ring	Brass	Electroless nickel plated
6	Spring	Steel wire	
7	U seal	HNBR	
8	Cassette	—	
9	Seal	NBR	
10	O-ring	NBR	
11	O-ring	NBR	
12	O-ring	NBR	
13	O-ring	NBR	
14	O-ring	NBR	
15	Spacer	—	
16	Gasket	NBR, Stainless steel	
17	Retaining ring for hole type C	Tool steel	

AS

ASP

ASN

AQ

ASV

AK

VCHC

ASS

ASR
ASQ

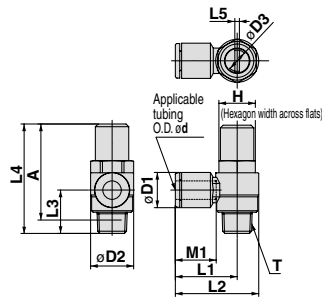
KE

TMH

Series AS□□□1F-T

Construction

Elbow type



Metric Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5	A *	M1	Mass (g)
AS12□1F-M5-23T	3.2	M5 x 0.8	8	8.4	9.6	4.5	17.3	22.1	12.3	31	0.7	27.4	12.7	10
AS12□1F-M5-04T	4			9.3			20.3	25.1	11.7				13.5	
AS12□1F-M5-06T	6			11.6			24.4	29.2	11.7				13.5	
AS22□1F-01-23ST	3.2	R 1/8	12	8.4	14.2	7	20.4	27.5	13.4	34.7	1.5	31.6	12.7	20
AS22□1F-01-04ST	4			9.3			25.3	32.4	13.5				13.5	
AS22□1F-01-06ST	6			11.6			25.3	32.4	13.5				13.5	
AS22□1F-01-08ST	8	R 1/4	17	15.2	18.5	7	33.1	40.2	14.1	40.2	1.5	34.7	18.5	23
AS22□1F-01-10ST	10			18.5			33.1	40.2	14.1				21	
AS22□1F-02-04ST	4			10.4			25.2	34.4	17.7				16	
AS22□1F-02-06ST	6	R 1/4	17	12.8	18.5	7	27.2	36.4	17.7	40.2	1.5	34.7	17	40
AS22□1F-02-08ST	8			15.2			27.2	36.4	17.7				18.5	
AS22□1F-02-10ST	10			18.5			35.3	44.5	19.5				21	
AS32□1F-02-06ST	6	R 1/4	19	12.8	23	9.5	27.8	39.3	21.3	54.8	1.5	49.3	17	73
AS32□1F-02-08ST	8			15.2			29.5	41	21.3				18.5	
AS32□1F-02-10ST	10			18.5			31.8	43.3	21.3				21	
AS32□1F-02-12ST	12	R 3/8	19	20.9	23	9.5	32.8	44.3	21.3	52.6	1.5	47.4	22	82
AS32□1F-03-06ST	6			12.8			27.8	39.3	19.8				17	
AS32□1F-03-08ST	8			15.2			29.5	41	19.8				18.5	
AS32□1F-03-10ST	10	R 3/8	19	18.5	23	9.5	31.8	43.3	19.8	52.6	1.5	47.4	21	81
AS32□1F-03-12ST	12			20.9			32.8	44.3	19.8				22	
AS42□1F-04-10ST	10	R 1/2	24	18.5	28.6	12	33.6	47.9	24.5	62.9	1.5	55.8	21	141
AS42□1F-04-12ST	12			20.9			34.6	48.9	24.5				22	

* Reference dimensions of M5 x 0.8, R threads after installation.

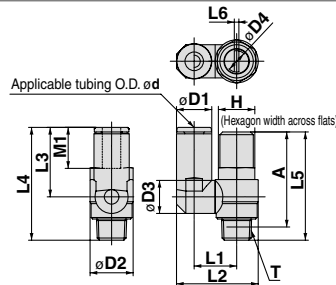
Inch Size

Model	d	T	H	D1	D2	D3	L1	L2	L3	L4	L5	A *	M1	Mass (g)
AS12□1F-U10/32-01T	1/8"	10-32 UNF	8	8.4	9.6	4.5	17.3	22.1	12.3	31	0.7	27.4	12.7	10
AS12□1F-U10/32-03T	5/32"			9.3			20.3	25.1	11.7				13.5	
AS12□1F-U10/32-05T	3/16"			11.4			24.4	29.2	11.7				13.5	
AS12□1F-U10/32-07T	1/4"	NPT 1/8	12.7	12	14.2	7	20.4	27.5	13.4	34.7	1.5	31.6	12.7	20
AS22□1F-N01-01ST	1/8"			8.4			25.3	32.4	13.5				13.5	
AS22□1F-N01-03ST	5/32"			9.3			25.3	32.4	13.5				13.5	
AS22□1F-N01-05ST	3/16"	NPT 1/4	17.5	10.4	18.5	7	24	31.1	13.4	34.7	1.5	31.6	16.5	21
AS22□1F-N01-07ST	1/4"			12.8			23.9	31	13.4				18.5	
AS22□1F-N01-09ST	5/16"			15.2			25.3	32.4	13.4				21	
AS22□1F-N02-03ST	5/32"	NPT 1/4	17.5	10.4	18.5	7	25.2	34.4	17.7	40.2	1.5	34.7	16	40
AS22□1F-N02-05ST	3/16"			12.8			25.2	34.5	17.7				17	
AS22□1F-N02-07ST	1/4"			15.2			25.2	34.5	17.7				18.5	
AS22□1F-N02-09ST	5/16"	NPT 1/2	23.8	15.2	28.6	12	27.2	36.4	24.5	62.9	1.5	55.8	21	141
AS22□1F-N02-11ST	3/8"			18.5			35.3	44.5	19.5				22	
AS32□1F-N02-07ST	1/4"			13.2			27.8	39.3	21.3				17	
AS32□1F-N02-09ST	5/16"	NPT 3/8	19	15.2	23	9.5	29.5	41	19.8	52.6	1.5	47.4	18.5	79
AS32□1F-N02-11ST	3/8"			17.9			31.8	43.3	19.8				21	
AS32□1F-N03-09ST	5/16"			17.9			31.8	43.3	19.8				21	
AS32□1F-N03-11ST	3/8"	NPT 1/2	23.8	17.9	28.6	12	33.6	47.9	24.5	62.9	1.5	55.8	21	141
AS42□1F-N04-11ST	3/8"			17.9			33.6	47.9	24.5				21	
AS42□1F-N04-13ST	1/2"	NPT 1/2	23.8	21.7	28.6	12	35.2	49.5	24.5	62.9	1.5	55.8	22	142
AS42□1F-N04-15ST	5/8"			25.4			39.1	53.4	24.5				23	

* Reference dimensions of 10-32 UNF and NPT threads after installation.

Dimensions

Universal type



Metric Size

Model	d	T	H	D1	D2	D3	D4	L1	L2	L3	L4	L5	L6	A *	M1	Mass (g)	
AS13□1F-M5-23T	3.2	M5 x 0.8	8	8.4	9.6	9.3	4.5	19.8	17.5	28.7	31	0.7	27.4		12.7	10	
AS13□1F-M5-04T	4			20.3				20.6	31.8	13.5							
AS13□1F-M5-06T	6			21.4				20.6	31.8	13.5							
AS23□1F-01-23ST	3.2	R 1/8	12	8.4	14.2	9.3	7	24.4	17.5	30.9	34.7	1.5	31.6		12.7	21	
AS23□1F-01-04ST	4			24.9				22.9	36.3	13.5							
AS23□1F-01-06ST	6			26.9				22.9	36.3	13.5							
AS23□1F-01-08ST	8	R 1/4	17	15.2	18.5	12.9	7	16.2	30.9	28.2	40.8	40.2	1.5	34.7	18.5	25	
AS23□1F-02-04ST	4			10.4				16.2	30.6	21.9	39.6				16		
AS23□1F-02-06ST	6			12.8				18.4	34	25.2	42.1				17		
AS23□1F-02-08ST	8	R 1/4	17	15.2	18.5	12.9	7	18.3	35.2	28.2	45.1	40.2	1.5	34.7	18.5	44	
AS23□1F-02-10ST	10			20.2				38.7	31	47.9	21						
AS23□1F-02-06ST	6			12.8				18.5	25.2	46.5	17						
AS33□1F-02-08ST	8	R 1/4	19	15.2	23	12.9	9.5	20.6	39.7	28.2	49.5	54.8	1.5	49.3	18.5	76	
AS33□1F-02-10ST	10			18.5				23	43.7	32.6	53.9				21		
AS33□1F-02-12ST	12			20.9				23	44.9	34.4	55.7				22		
AS33□1F-03-06ST	6	R 3/8	19	12.8	23	12.9	9.5	20.6	38.5	25.2	46.5	52.6	1.5	47.4	17	76	
AS33□1F-03-08ST	8			15.2				20.6	39.7	28.2	48				18.5		
AS33□1F-03-10ST	10			18.5				23	43.7	32.6	52.4				21		
AS33□1F-03-12ST	12	R 3/8	19	20.9	23	12.9	9.5	23	44.9	34.4	54.2	52.6	1.5	47.4	22	87	
AS43□1F-04-10ST	10			18.5				16.2	25.8	49.4	32.6				57.1		21
AS43□1F-04-12ST	12			20.9				19.4	26.8	52	36.3				60.8		22

Series **AS□□□1F-T**

Made to Order Specifications

Please contact SMC for detailed dimensions, specifications and delivery.



Lubricant: Vaseline

X12

Ex.) AS1201F-M5-23T-X12

Grease-free (Seal: Fluorine coated) +
Throttle Valve (Without Check Valve)

X21

Ex.) AS1201F-M5-23T-X21

Note 1) Not particle-free

Note 2) Throttle valve is only compatible with the part no. of the meter-out type.

Throttle Valve (Without Check Valve)

X214

Ex.) AS1201F-M5-23T-X214

Note) Throttle valve is only compatible with the product no. of the meter-out type.

AS

ASP

ASN

AQ

ASV

AK

VCHC

ASS

ASR
ASQ

KE

TMH

Tamper Proof Speed Controller with One-touch Fittings In-line Type

Series AS□□□1F-T

Model



Model	Applicable tubing O.D.													Applicable cylinder bore size (mm)
	Metric size						Inch size							
	3.2	4	6	8	10	12	1/8"	5/32"	3/16"	1/4"	5/16"	3/8"	1/2"	
AS1001F	●	●	●				●	●	●	●				6, 10, 16, 20
AS2001F		●	●					●	●	●				20, 25, 32
AS2051F			●	●					●	●	●			20, 25, 32, 40
AS3001F			●	●	●	●				●	●	●		40, 50, 63
AS4001F					●	●						●	●	63, 80, 100

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Number of needle rotations	10 turns (8 turns (1))
Applicable tubing material (2)	Nylon, Soft nylon, Polyurethane

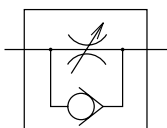
Note 1) In the case of AS1001F type

Note 2) Use caution regarding the max. operating pressure when soft nylon or polyurethane tubing is used.
(Refer to pages 371 and 372 for details.)

Note 3) Brass parts are all electroless nickel plated.

Flow Rate and Effective Area

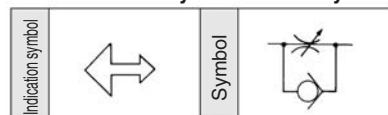
JIS Symbol



Model		AS1001F	AS2001F		AS2051F		AS3001F			AS4001F	
Tubing O.D.	Metric size	ø3.2, ø4, ø6	ø4	ø6	ø6	ø8	ø6	ø8	ø10, ø12	ø10	ø12
	Inch size	ø1/8", ø5/32" ø3/16", ø1/4"	ø5/32"	ø3/16", ø1/4"	ø3/16"	ø1/4", ø5/16"	ø1/4"	ø5/16"	ø3/8"	ø3/8"	ø1/2"
Controlled flow (Free flow)	Flow rate (l/min (ANR))	100	130	230	290	460	420	660	920	1050	1390
	Effective area (mm²)	1.5	2	3.5	4.5	7	6.5	10	14	16	21

Note) Flow rate values are measured at 0.5 MPa and 20°C.

Flow Direction Symbols on Body



Made to Order
(Refer to page 538 for details.)

Caution

Be sure to read before handling.
Refer to front matters 58 and 59 for
Safety Instructions and pages 412 to 414
for Flow Control Equipment Precautions.

How to Order

AS **200** 1F — **06** T — **□**

Body size

100	M5 standard
200	1/8 standard
205	1/4 standard
300	3/8 standard
400	1/2 standard

With One-touch fittings

Tamper proof
Note) Speed controller requires a special tool for flow adjustment. Order separately with part number, AS-T-1.

Applicable tubing O.D. Note)

Metric size	Inch size
23	ø3.2 *
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12
01	ø1/8"
03	ø5/32"
05	ø3/16"
07	ø1/4"
09	ø5/16"
11	ø3/8"
13	ø1/2"

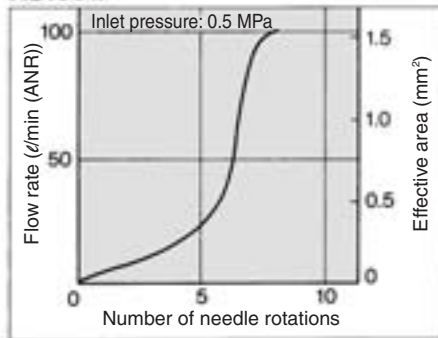
Made to Order
Refer to page 538 for details.

Note) For applicable tubing O.D. selection, refer to the Model.

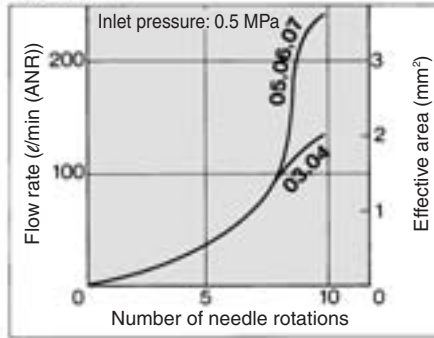
* Use ø1/8" tube.

Needle Valve/Flow Characteristics

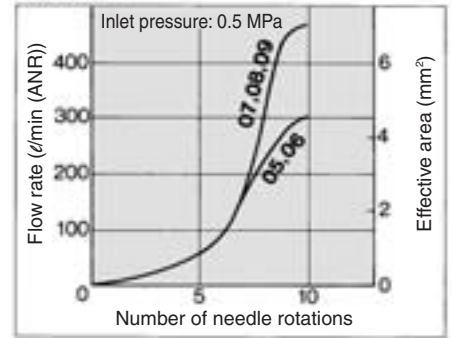
AS1001F



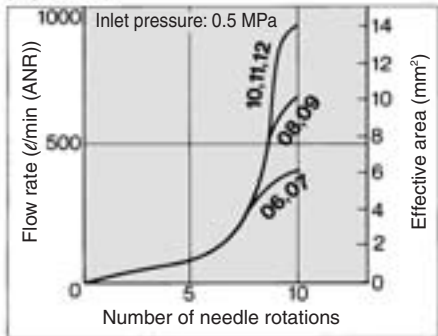
AS2001F



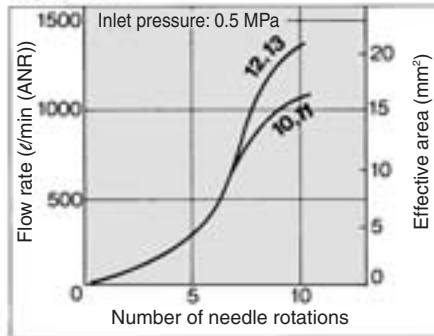
AS2051F



AS3001F

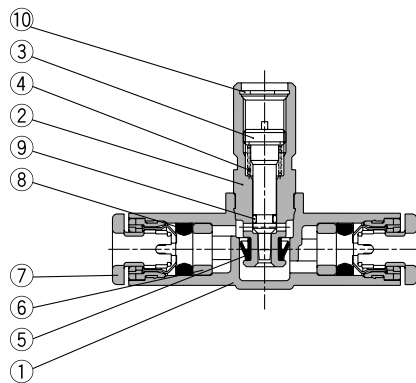


AS4001F

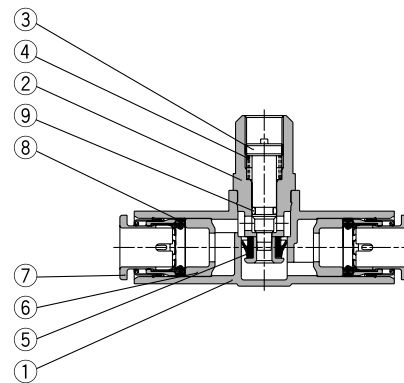


Construction

AS1001F



AS2001F to AS4001F



Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plated
3	Needle	Brass	Electroless nickel plated
4	Spring	Steel wire	
5	U seal	HNBR	
6	Spacer	—	
7	Cassette	—	
8	Seal	NBR	
9	O-ring	NBR	
10	Retaining ring for hole type C	Tool steel	

AS

ASP

ASN

AQ

ASV

AK

VCHC

ASS

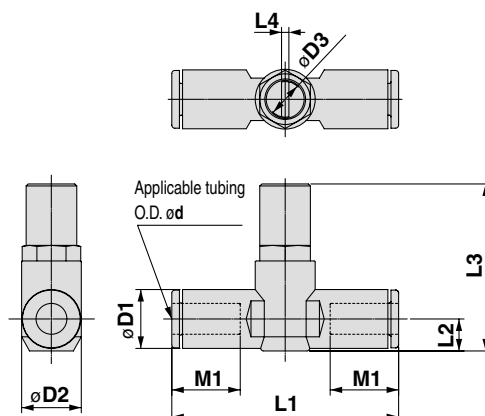
ASR
ASQ

KE

TMH

Series AS□□□1F-T

Dimensions



Metric Size

Model	d	D1	D2	D3	L1	L2	L3	L4	M1	Mass (g)
AS1001F-23T	3.2	8.4	10.5	4.5	38	4.5	26	0.7	12.7	8
AS1001F-04T	4	9.3			39.2	5.2	26.6		12.7	9
AS1001F-06T	6	11.6			40.7	6.2	27.7		13.5	10
AS2001F-04T	4	9.3	12.3	7	40.7	5.2	31.9	1.5	12.7	15
AS2001F-06T	6	11.6			44.8	6.3	33		13.5	16
AS2051F-06T	6	12.8	15.5	7	53.2	6.7	35.2	1.5	17	33
AS2051F-08T	8	15.2			59.8	8.1	36.5		18	36
AS3001F-06T	6	12.8	20.6	9.5	59	7.4	45	1.5	17	56
AS3001F-08T	8	15.2			64.4	8.2	45.8		18	60
AS3001F-10T	10	18.5			71.6	9.8	47.3		21	64
AS3001F-12T	12	20.9			76	11	48.5		22	68
AS4001F-10T	10	18.5	27.6	12	77.7	11.3	55.4	1.5	21	121
AS4001F-12T	12	20.9			82.1		56.4		22	125

Inch Size

Model	d	D1	D2	D3	L1	L2	L3	L4	M1	Mass (g)
AS1001F-01T	1/8"	8.4	10.5	4.5	38	4.5	26	0.7	12.7	8
AS1001F-03T	5/32"	9.3			39.2	5.2	26.6		12.7	9
AS1001F-05T	3/16"	11.4			48.7	6.2	27.7		16.5	14
AS1001F-07T	1/4"	12	12.3	7	40.7	5.2	31.9	1.5	13.7	11
AS2001F-03T	5/32"	9.3			40.7	5.2	31.9		12.7	15
AS2001F-05T	3/16"	11.4			50	6.2	32.8		16.5	21
AS2001F-07T	1/4"	13.2	15.5	7	52.2	7.1	33.7	1.5	17	19
AS2051F-05T	3/16"	11.4			52.2	6.2	34.9		16.5	35
AS2051F-07T	1/4"	13.2			54.4	7.1	35.7		17	33
AS2051F-09T	5/16"	15.2	20.6	9.5	59.8	8.1	36.7	1.5	18	36
AS3001F-07T	1/4"	13.2			59	7.4	45.2		17	56
AS3001F-09T	5/16"	15.2			64.4	8.2	46		18	60
AS3001F-11T	3/8"	17.9	27.6	12	70.8	9.5	47.2	1.5	21	72
AS4001F-11T	3/8"	17.9			76.9	10.3	55.5		21	129
AS4001F-13T	1/2"	21.7	27.6	12	83.1	11.6	56.9	1.5	22	142

Made to Order



Lubricant: Vaseline

X12

Ex.) AS1001F-23T-X12

Grease-free (Seal: Fluorine coated) +
Throttle Valve (Without Check Valve)

X21

Ex.) AS1001F-23T-X21

Note 1) Not particle-free

Throttle Valve (Without Check Valve)

X214

Ex.) AS1001F-23T-X214

Tamper Proof Dual Speed Controller with One-touch Fitting

Series ASD□□□F-T

RoHS

Specifications



Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Number of needle rotations	10 turns (8 turns (1))
Applicable tubing material (2)	Nylon, Soft nylon, Polyurethane

Note 1) In the case of ASD230F type

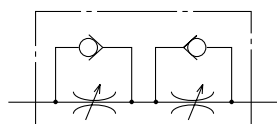
Note 2) Use caution regarding the max. operating pressure when soft nylon or polyurethane tubing is used.
(Refer to pages 371 and 372 for details.)

Note 3) Brass parts are all electroless nickel plated, provided as standard.

Model

Model	Port size	Applicable tubing O.D.										
		Metric size					Inch size					
		4	6	8	10	12	1/8"	5/32"	3/16"	1/4"	5/16"	3/8"
ASD230F-M5	M5 x 0.8	●	●									
ASD330F-01	R 1/8		●	●								
ASD430F-02	R 1/4		●	●	●							
ASD530F-02	R 1/4		●	●	●	●						
ASD530F-03	R 3/8		●	●	●	●						
ASD630F-04	R 1/2				●	●						
ASD230F-U10/32	10-32 UNF						●	●	●	●		
ASD330F-N01	NPT 1/8								●	●	●	
ASD430F-N02	NPT 1/4									●	●	●
ASD530F-N02	NPT 1/4									●	●	●
ASD530F-N03	NPT 3/8									●	●	●
ASD630F-N04	NPT 1/2											●

JIS Symbol



Flow Direction Symbols on Body

	Meter-out type	Meter-in type
Indication symbol		
Symbol		

Flow Rate and Effective Area

Model		ASD230F	ASD330F	ASD430F		ASD530F			ASD630F	
Tubing O.D.	Metric size	ø4, ø6	ø6, ø8	ø6	ø8, ø10	ø6	ø8	ø10, ø12	ø10	ø12
	Inch size	ø1/8" ø5/32" ø3/16" ø1/4"	ø3/16" ø1/4"	—	ø1/4" ø5/16" ø3/8"	ø1/4"	ø5/16"	ø3/8"	—	ø3/8"
	Flow rate (l/min (ANR))	75	175	295	350	500	600	700	1200	1300
Controlled flow (Free flow)	Effective area (mm ²)	1.1	2.7	4.5	5.3	7.6	9.1	10.7	18.3	19.8

Note) Flow rate values are measured at 0.5 MPa and 20°C.

Made to Order



Lubricant: Vaseline

X12

How to Order

ASD 3 3 0 F — 01 — 06 S T —

Body size

2	M5 standard
3	1/8 standard
4	1/4 standard
5	3/8 standard
6	1/2 standard

Universal

With One-touch fitting

Tamper proof
Note) Speed controller requires a special tool for flow adjustment. Order separately with part number, AS-T-1.

With seal
Note) In case that connecting port is either M5 or 10-32 UNF thread, it is not available with seal. With gasket is provided as standard.

Applicable tubing O.D. Note)

Metric size	Inch size
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12

Metric size	Inch size
01	ø1/8"
03	ø5/32"
05	ø3/16"
07	ø1/4"
09	ø5/16"
11	ø3/8"

Note) For applicable tubing O.D. selection, refer to the Model on page 539.

Port size

M5	M5 x 0.8
01	R 1/8
02	R 1/4
03	R 3/8
04	R 1/2
U10/32	10-32 UNF
N01	NPT 1/8
N02	NPT 1/4
N03	NPT 3/8
N04	NPT 1/2

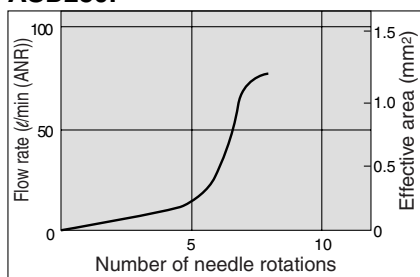
Made to Order

X12 Lubricant: Vaseline

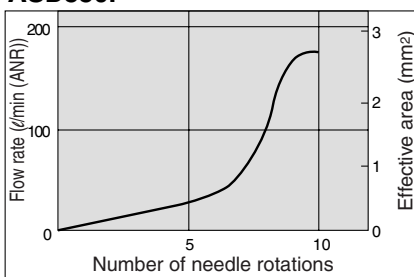
Ex.) ASD230F-M5-04T-X12

Needle Valve/Flow Characteristics

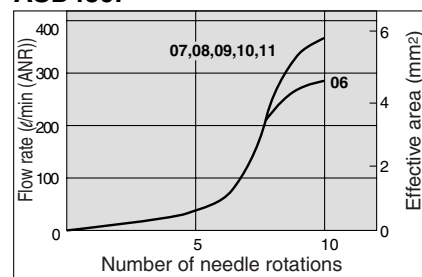
ASD230F



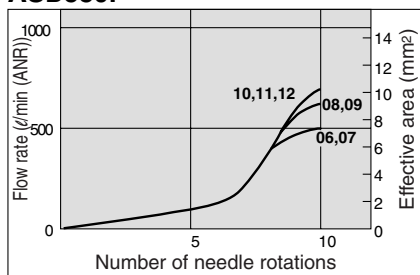
ASD330F



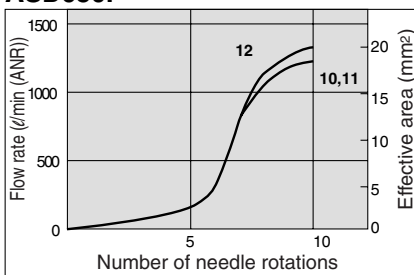
ASD430F



ASD530F

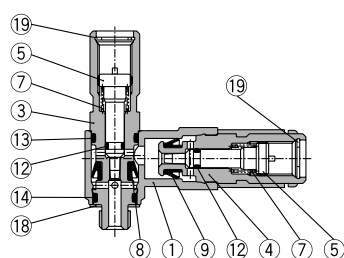
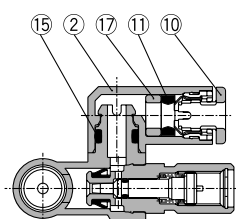


ASD630F

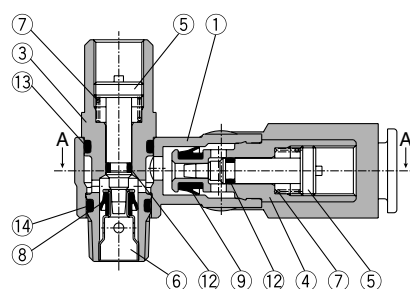
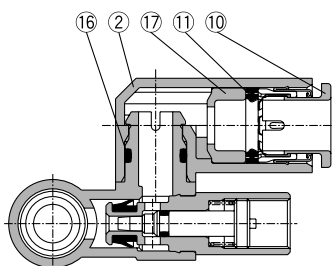


Construction

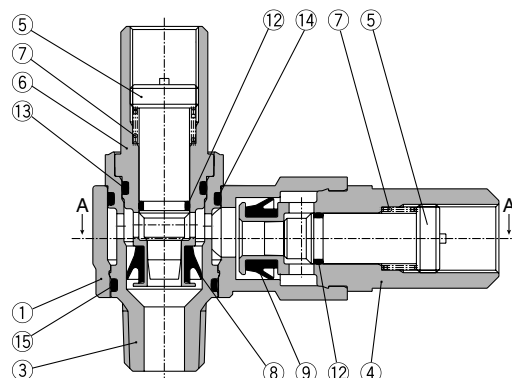
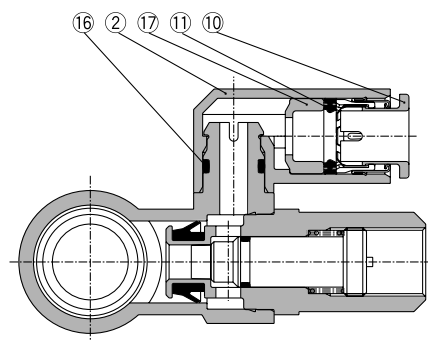
ASD230F



**ASD330F/430F
ASD530F/630F**



ASD530F-02



Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Body B	Brass	Electroless nickel plated
4	Body B	Brass	Electroless nickel plated
5	Needle	Brass	Electroless nickel plated
6	Seat ring	Brass	Electroless nickel plated
7	Spring	Steel wire	
8	U seal	HNBR	
9	U seal	HNBR	
10	Cassette	—	
11	Seal	NBR	
12	O-ring	NBR	

Component Parts

No.	Description	Material	Note
13	O-ring	NBR	
14	O-ring	NBR	
15	O-ring	NBR	
16	O-ring	NBR	
17	Spacer	—	
18	Gasket	NBR, Stainless steel	
19	Retaining ring for hole type C	Tool steel	

AS

ASP

ASN

AQ

ASV

AK

VCHC

ASS

ASR
ASQ

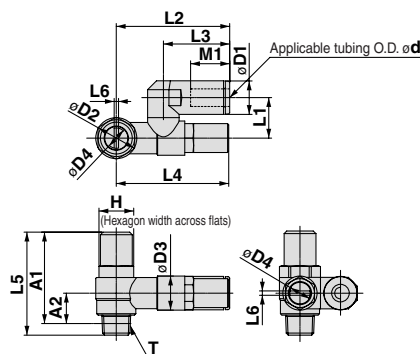
KE

TMH

Series ASD□□□F-T

Dimensions

Metric size



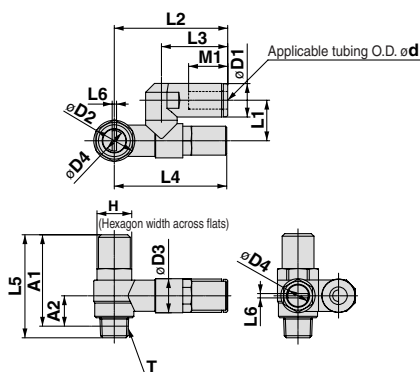
Metric Size

Model	d	T	H	D1	D2	D3	D4	L1	L2	L3	L4	L5	L6	A1 *	A2 *	M1	Mass (g)
ASD230F-M5-04T	4	M5 x 0.8	8	9.3	9.6	10	4.5	11.7	29.4	17.5	30.7	31	0.7	27.4	7.8	12.9	17
ASD230F-M5-06T	6			11.6					32.5	20.6						13.7	18
ASD330F-01-06ST	6	R 1/8	12	11.6	14.2	11.8	7	14	38.5	22.9	38.9	34.7	1.5	31.6	10.6	13.7	36
ASD330F-01-08ST	8			15.2				15.8	44.8	28.2	38.2					18.5	38
ASD430F-02-06ST	6	R 1/4	17	12.8	18.5	15	7	18	43.5	25.2	41.7	40.2	1.5	34.7	11	17	72
ASD430F-02-08ST	8			15.2				19.7	46.5	28.2						18.5	74
ASD430F-02-10ST	10			18.5				19.7	49.3	31						21	77
ASD530F-02-06ST	6	R 1/4	19	12.8	23	19.8	9.5	20.3	48.3	25.2	53.7	54.8	1.5	49.3	15.4	17	107
ASD530F-02-08ST	8			15.2				20.3	51.3	28.2						18.5	109
ASD530F-02-10ST	10			18.5				23.1	54.1	32.6						21	113
ASD530F-02-12ST	12			20.9				23.1	55.9	34.4						22	116
ASD530F-03-06ST	6	R 3/8	19	12.8	23	19.8	9.5	20.3	48.3	25.2	53.7	52.6	1.5	47.4	14	17	116
ASD530F-03-08ST	8			15.2				20.3	51.3	28.2						18.5	135
ASD530F-03-10ST	10			18.5				23.1	54.1	32.6						21	140
ASD530F-03-12ST	12			20.9				23.1	55.9	34.4						22	143
ASD630F-04-10ST	10	R 1/2	24	18.5	28.6	26.5	12	25.9	64.3	32.6	69.1	62.9	1.5	55.8	18.6	21	254
ASD630F-04-12ST	12			20.9				25.9	66.1	34.4						22	256

* Reference dimensions of M5 x 0.8, R threads after installation.

Dimensions

Inch size



Inch Size

Model	d	T	H	D1	D2	D3	D4	L1	L2	L3	L4	L5	L6	A1 *	A2 *	M1	Mass (g)
ASD230F-U10/32-01T	1/8"	10-32 UNF	8	8.4	9.6	10	4.5	11.7	29.4	17.5	30.7	31	0.7	27.4	7.8	12.9	17
ASD230F-U10/32-03T	5/32"			9.3					35.2	23.3						16.5	18
ASD230F-U10/32-05T	3/16"			11.4					32.6	20.7						13.5	20
ASD230F-U10/32-07T	1/4"			12					38.9	20.7						13.5	18
ASD330F-N01-05ST	3/16"	NPT 1/8	12.7	11.6	14.2	11.8	7	14	38.5	23.9	38.9	34.7	1.5	31.6	10.6	16.5	37
ASD330F-N01-07ST	1/4"			13.2				15.8	42.2	25.6	38.2					17	38
ASD330F-N01-09ST	5/16"			15.2				15.8	44.8	28.2	38.2					18.5	38
ASD430F-N02-07ST	1/4"	NPT 1/4	17.5	13.2	18.5	15	7	18	43.9	25.6	41.7	40.2	1.5	34.7	11	17	74
ASD430F-N02-09ST	5/16"			15.2				19.7	46.5	28.2						18.5	74
ASD430F-N02-11ST	3/8"			18.5				19.7	49.3	31						21	81
ASD530F-N02-07ST	1/4"	NPT 1/4	19	13.2	23	19.8	9.5	20.3	48.7	25.6	53.7	54.8	1.5	49.3	15.4	17	109
ASD530F-N02-09ST	5/16"			15.2				20.3	51.3	28.2						18.5	33
ASD530F-N02-11ST	3/8"			18.5				23.1	54.1	32.6						21	117
ASD530F-N03-07ST	1/4"	NPT 3/8	19	13.2	23	19.8	9.5	20.3	48.7	25.6	53.7	52.6	1.5	47.4	14	17	135
ASD530F-N03-09ST	5/16"			15.2				20.3	51.3	28.2						18.5	135
ASD530F-N03-11ST	3/8"			18.5				23.1	54.1	32.6						21	144
ASD630F-N04-11ST	3/8"	NPT 1/2	23.8	18.5	28.6	26.5	12	25.9	64.3	32.6	69.1	62.9	1.5	55.8	18.6	21	256

* Reference dimensions of 10-32 UNF and NPT threads after installation.



Series ASD□□□F-T Specific Product Precautions

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 412 to 414 for Flow Control Equipment Precautions.

Design/Selection

⚠ Caution

1. Single acting cylinder

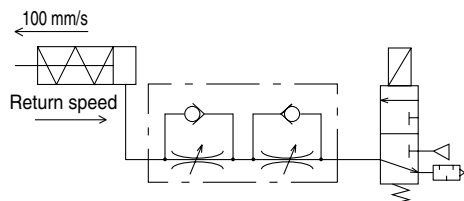
When controlling a single acting cylinder, the cylinder's return speed will differ depending on the operating conditions. Operate after confirming the maximum return speeds shown in the table below.

Speed Controller	Cylinder	Solenoid valve	Tubing	Silencer	Max. return speed (mm/s)		
					10	20	30
ASD230F	CJ2	VJ500	TU0604 1m	AN110-01	⌀6		
					⌀10		
					⌀16		
ASD330F	CM2	VZ500	TU0604 1m	AN110-01	⌀20		
					⌀25		
					⌀32		

<Operating conditions>

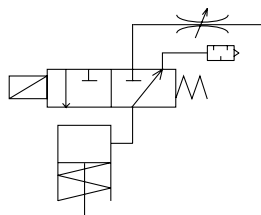
- Cylinder extension speed: 100 mm/s
- Meter-out needle fully open

* Values are measured at 0.5 MPa and 20°C.



(Reference) Recommended circuit for high return speed

When low extension speed and high return speed are desired, the following circuit using 3-port is recommended.



Note) Use Series AS-F with -X214 for the throttle valve.

AS

ASP

ASN

AQ

ASV

AK

VCHC

ASS

ASR

ASQ

KE

TMH

Tamper Proof Speed Controller Standard Type Elbow Type (Metal Body)

Series AS□2□0-T

RoHS

Model/ Specifications



Specifications	Model	AS12□0-M5	AS12□0-U10/32	AS22□0-□01	AS22□0-□02	AS32□0-□02	AS32□0-□03	AS42□0-□04
Port size		M5 x 0.8	10-32 UNF	1/8	1/4	1/4, 3/8 Note 4)	3/8	1/2
Applicable cylinder bore size (mm)		6, 10, 16, 20, 25		20, 25, 32, 40		32, 40, 50, 63		80, 100
Fluid		Air						
Proof pressure		1.5 MPa						
Max. operating pressure		1 MPa						
Min. operating pressure		0.1 MPa						
Ambient and fluid temperature		-5 to 60°C (No freezing)						
Number of needle rotations		8 turns			10 turns			
Controlled flow	Flow rate (ℓ/min (ANR))	105		230	460	920		1700
(Free flow)	Effective area (mm ²)	1.6		3.5	7	14		26

Note 1) Flow rate values are measured at 0.5 MPa and 20°C.

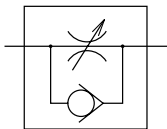
Note 2) Meter-out and meter-in types can be visually differentiated by the flow direction symbol on the resin body.

Note 3) Brass parts are all electroless nickel plated, provided as standard.

Note 4) Female thread port size (valve side) is 3/8 for AS32□0-□02.

How to Order

JIS Symbol



AS 2 2 0 0 - 01 - S T

Body size

1	M5 standard
2	1/8, 1/4 standard
3	3/8 standard
4	1/2 standard

Elbow

Control

0	Meter-out
1	Meter-in

Tamper proof

Note) Speed controller requires a special tool for flow adjustment. Order separately with part number, AS-T-1.

With seal

Note) When connecting port is either M5 or 10-32 UNF thread, it is not available with seal. With gasket is provided as standard.

Port size

Symbol	Cylinder side	In the side of solenoid valve
M5	M5 x 0.8	M5 x 0.8
01	R 1/8	Rc 1/8
02	R 1/4	Rc 1/4 Note 1) Rc 3/8 Note 2)
03	R 3/8	Rc 3/8
04	R 1/2	Rc 1/2
F01	R 1/8	G 1/8
F02	R 1/4	G 1/4 Note 1) G 3/8 Note 2)
F03	R 3/8	G 3/8
F04	R 1/2	G 1/2
U10/32	10-32 UNF	10-32 UNF
N01	NPT 1/8	NPT 1/8
N02	NPT 1/4	NPT 1/4 Note 1) NPT 3/8 Note 2)
N03	NPT 3/8	NPT 3/8
N04	NPT 1/2	NPT 1/2

Note 1) AS22□0-□02

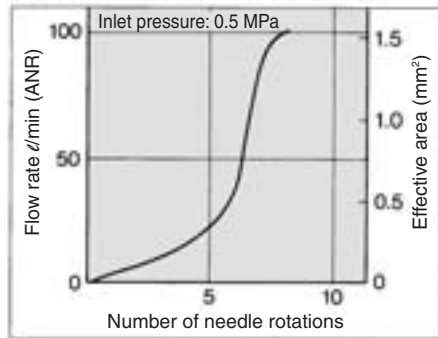
Note 2) AS32□0-□02

Caution

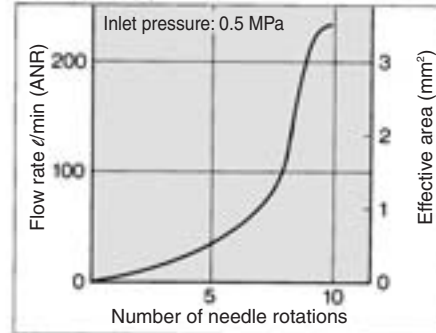
Be sure to read before handling.
Refer to front matters 58 and 59 for
Safety Instructions and pages 412 to 414
for Flow Control Equipment Precautions.

Needle Valve/Flow Characteristics

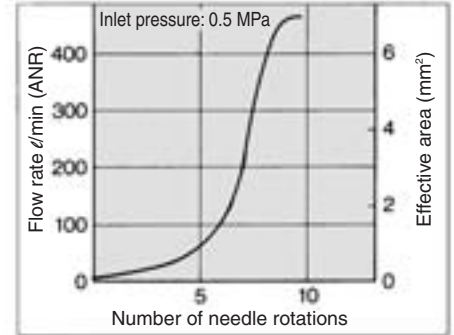
AS12□0-M5·AS12□0-U10/32



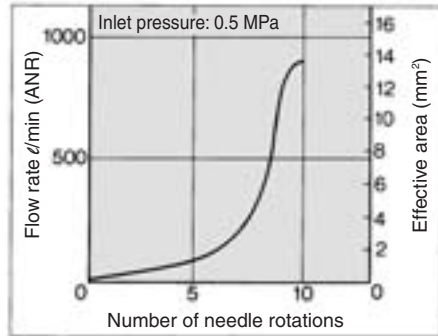
AS22□0-01



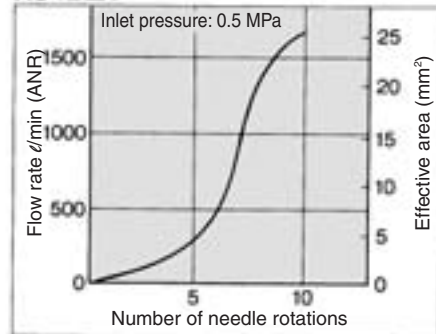
AS22□0-02



AS32□0

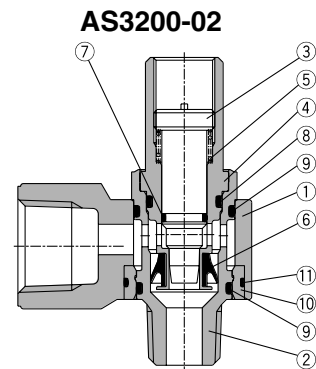
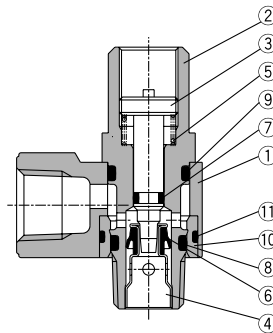
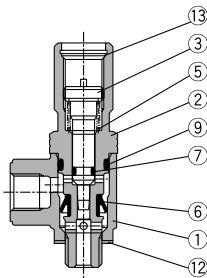


AS42□0

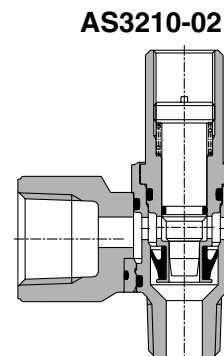
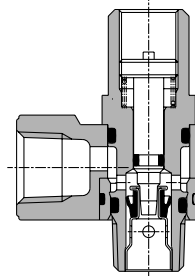
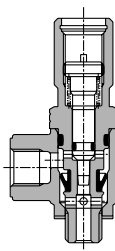


Construction

Meter-out type
M5 type
U10/32 type



Meter-in type
M5 type
U10/32 type



Component Parts

No.	Description	Material	Note
1	Body A	Zinc alloy	Chromate plated
2	Body B	Brass	Electroless nickel plated
3	Needle	Brass	Electroless nickel plated
4	Seat ring	Brass	Electroless nickel plated
5	Spring	Steel wire	
6	U seal	HNBR	
7	O-ring	NBR	

Component Parts

No.	Description	Material	Note
8	O-ring	NBR	
9	O-ring	NBR	
10	Bushing	PBT	
11	O-ring	NBR	
12	Gasket	NBR, Stainless steel	
13	Retaining ring for hole type C	Tool steel	

AS

ASP

ASN

AQ

ASV

AK

VCHC

ASS

ASR

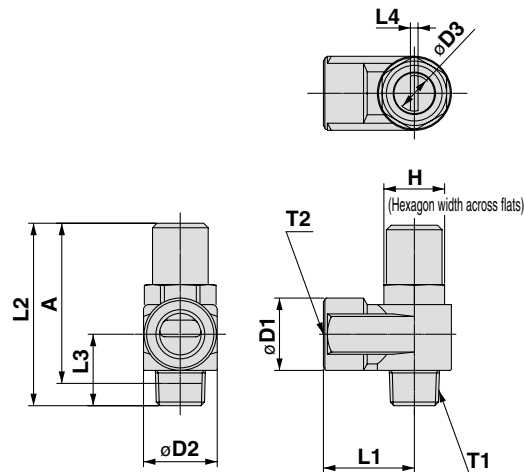
ASQ

KE

TMH

Series AS□2□0-T

Dimensions



Dimensions

Model	T1	T2	H	D1	D2	D3	L1	L2	L3	L4	A *	Mass (g)
AS12□0-M5-T	M5 x 0.8	M5 x 0.8	8	9	9	4.5	10	31	10.3	0.7	27.4	13
AS12□0-U10/32-T	10-32 UNF	10-32 UNF										
AS22□0-01-ST	R 1/8	Rc 1/8	12	14.3	14.6	7	18	34.7	13.2	1.5	31.6	33
AS22□0-F01-ST		G 1/8										
AS22□0-N01-ST	NPT 1/8	NPT 1/8	12.7	18	19.5	7	27.2	40.2	17.5	1.5	36.7	72
AS22□0-02-ST	R 1/4	Rc 1/4	17									
AS22□0-F02-ST		G 1/4										
AS22□0-N02-ST	NPT 1/4	NPT 1/4	17.5	22.5	24.3	9.5	30	54.8	21.9	1.5	49.3	123
AS32□0-02-ST	R 1/4	Rc 3/8	19									
AS32□0-F02-ST		G 3/8										
AS32□0-N02-ST	NPT 1/4	NPT 3/8	19	22.5	24.3	9.5	30	52.6	19.7	1.5	47.4	128
AS32□0-03-ST	R 3/8	Rc 3/8										
AS32□0-F03-ST		G 3/8										
AS32□0-N03-ST	NPT 3/8	NPT 3/8	24	27.5	28.5	12	38.5	62.9	25.8	1.5	55.8	222
AS42□0-04-ST	R 1/2	Rc 1/2										
AS42□0-F04-ST		G 1/2										
AS42□0-N04-ST	NPT 1/2	NPT 1/2	23.8									

* Reference thread dimensions after installation.