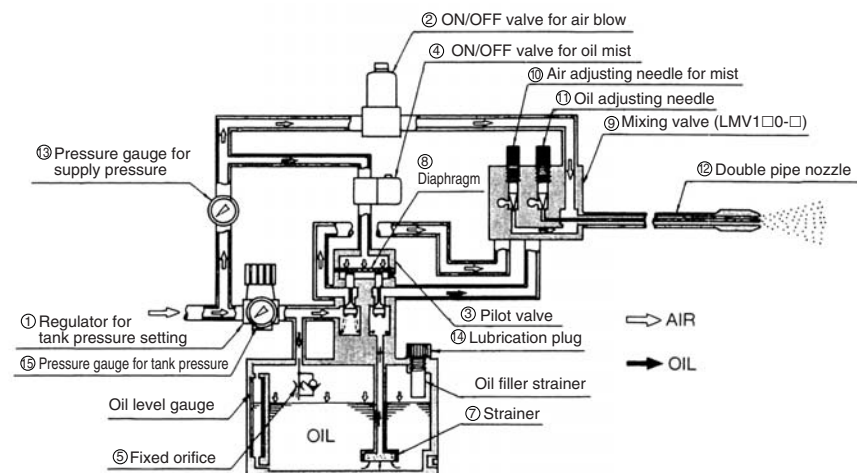
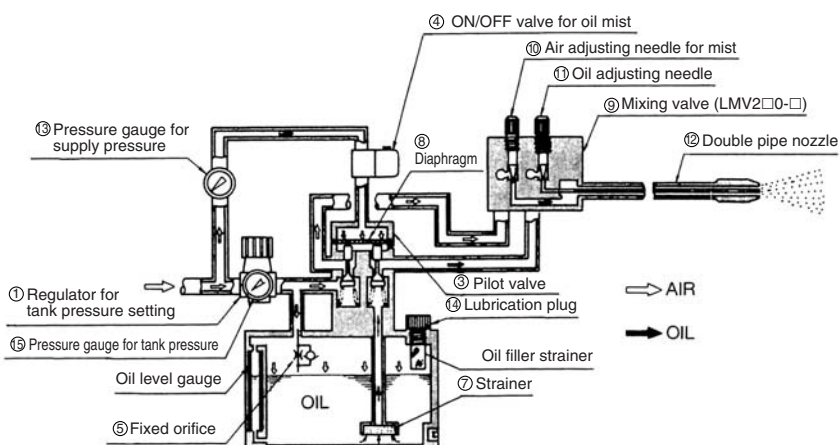


Construction/Working Principle

LMU100-□□



LMU200-□□



Working Principle

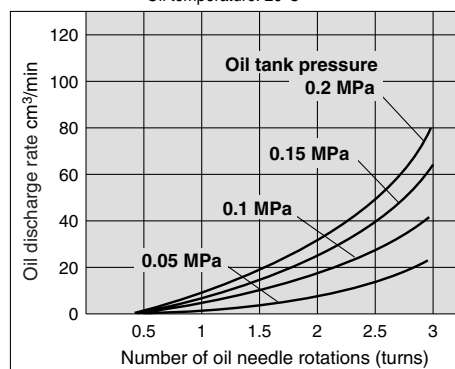
Of the compressed air from the air source, part is directed to the regulator for tank pressure setting (1), while the rest is directed to the ON/OFF valve for oil mist (4), which operates the ON/OFF valve for the air blow circuit (2) and the pilot valve for the mixing circuit (3). Compressed air at a prescribed setting determined by the regulator for tank pressure setting (1) passes through the fixed orifice (5) and gradually fills the oil tank (6), applying pressure to the OIL surface. The OIL in the tank passes through the strainer (7) and is drawn into the pilot valve (3). Operating the ON/OFF valve for oil mist (4) at this point will cause operating signal pressure to be conducted into the pilot valve (3), pushing the diaphragm (8) downwards, and as a result the compressed air from pilot valve (3) and oil from the opened valve will flow through their respective conduits and be drawn into the mixing valve (9).

Air and oil are adjusted with varying quantities by the air for mist from the mixing valve (9) and oil adjustment needles (10) and (11). With dual piping from the mixing valve (9) to the dual pipe nozzle (12), compressed air passes through the outside while oil passes through the inside, and at the tip of the dual pipe nozzle (12) they are sprayed out as a fine mist by the discharged air.

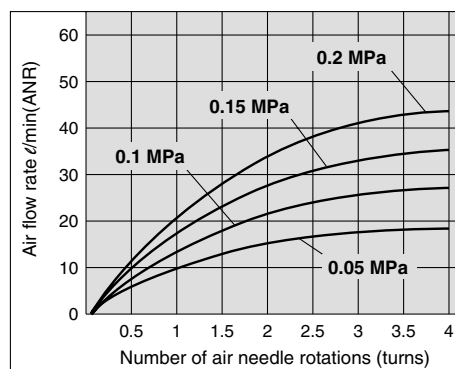
To remove cutting chips, operate the ON/OFF valve for air blow (2), which will cause the supplied compressed air to be drawn directly into the mixing valve (9) and blown out as air through the external piping of the dual pipe nozzle (12). To replenish oil, loosen the oil supply plug (14) to discharge the compressed air from inside the tank through the oil supply plug's side hole. Since it flows gradually from the fixed orifice (5) into the interior of the tank, it is easy to replenish oil from the oil supply hole.

Oil Discharge Rate (Representative Value)

Conditions: Oil: Turbine oil class 1 ISO VG32
Oil temperature: 26°C



Air flow rate (Representative Value)



Handling Precautions

Mounting

1. Be sure to mount an air filter corresponding to 5mm (equivalent to the SMC AF20) on the SUP side of the mist spray unit.

Adjustment

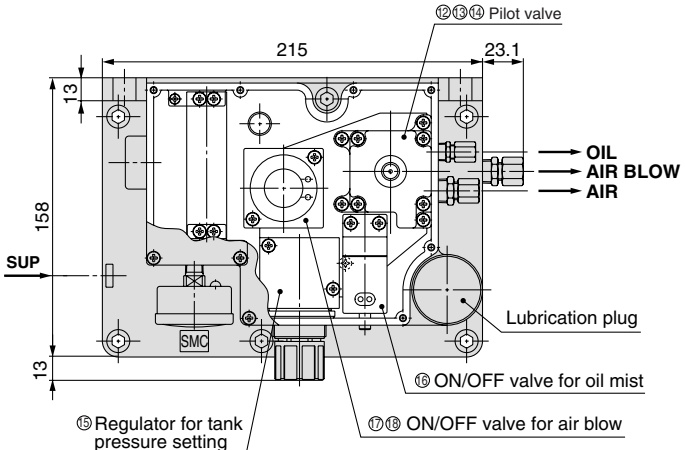
1. After loosening the tank's pressure-setting handle (by rotating it to the left), introduce air from the air source. Use the tank's pressure-setting handle and set the range from 0.05 to 0.2 MPa, set each control valve to ON (manual operation or energized), and inspect carefully to make sure there is no looseness in the fittings at each connecting point. At this time, be sure the air and oil adjustment needles of the mixing valve are in a completely closed position (by rotating it to the right.)

Lubrication

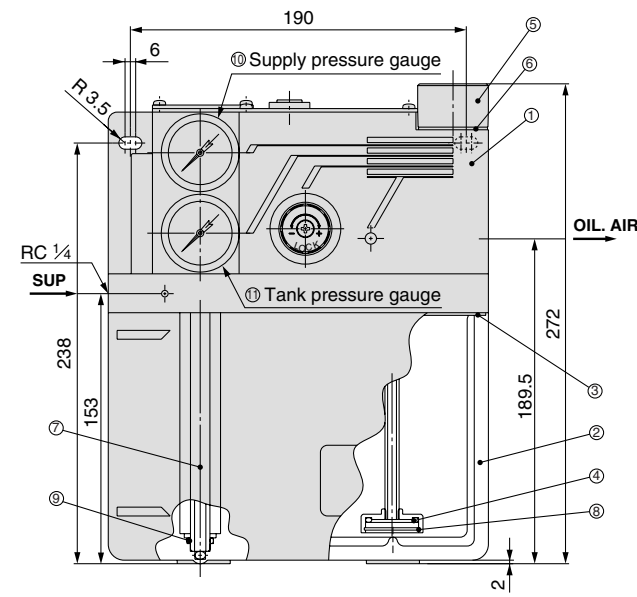
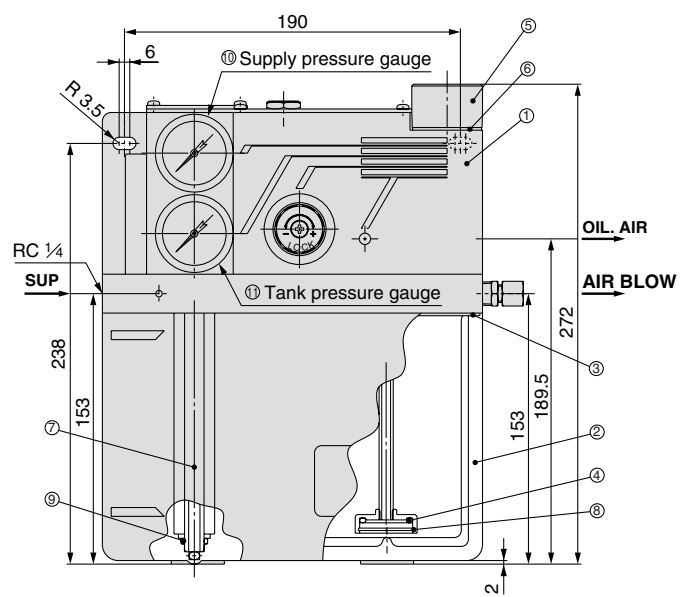
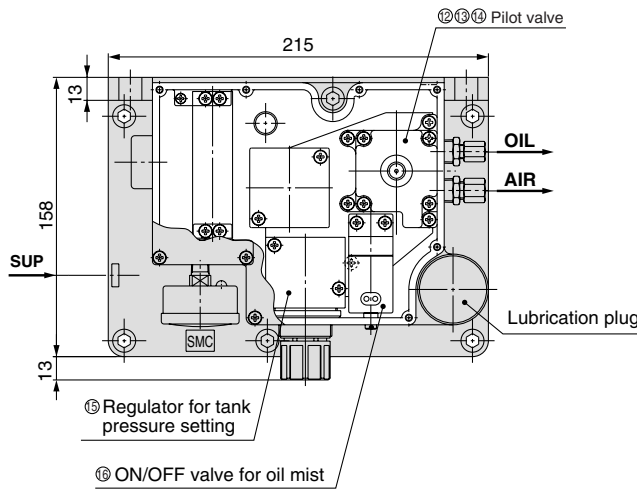
1. Completely release air in the OIL pipe. Even small amounts of air in the OIL pipe will cause oil to dribble. Fully open the oil adjustment needle of the mixing valve, and turn the ON/OFF valve for oil mist generation to the ON position, or press and hold down the manual button to release all air from inside the OIL pipe. If air buildup from use of branching pipes, etc. takes place inside the OIL pipe, mount an air release valve at the highest position and let the air out. Be sure to carry out this operation when replenishing the oil after the oil tank becomes empty.

Dimensions/Parts List

LMU100



LMU200



Main Parts List

No.	Description	Material	Note
1	Mist spray body	Aluminum die-casted	Platinum silver coated
2	Mist spray tank	Aluminum die-casted	Platinum silver coated

Spare Parts/Replacement Parts Part No.

No.	Description	Material	Qty.	Part no.	
				LMU100	LMU200
3	Body seal	NBR	1	81021-3	
4	Element	Bronze	1	81021-6	
5	Lubrication plug	Brass	1	81021-7	
6	Filler seal	—	1	81021-8	
7	Level gauge	Hard glass	1	81021-9	
8	Type C retaining ring for hole	Stainless steel	1	JIS B2804 Nominal 30	
9	O-ring	FKM	2	JIS B2401 P11	
10	Pressure gauge	—	1	G40-10-01	
11	Pressure gauge	—	1	G40-3-01-X289	
12	Pilot valve	—	1	81022P	
13	O-ring	NBR	1	JIS B2401 P3	
14	O-ring	FKM	2	JIS B2401 P12	
15	Regulator	—	1	INA-13-717	
16	Solenoid valve	—	1	VO301-00 $\frac{1}{2}$ G-X212	
17	Solenoid valve	—	1	VO315-00 $\frac{1}{2}$ G	—
18	O-ring	NBR	4	JIS B2401 P8	—

AL800
AL900

ALF
ALT

ALD

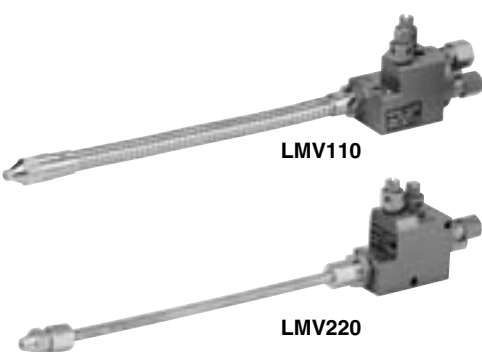
ALB

LMU

ALIP

1000 JOURNAL OF CLIMATE

Mixing Valve: Series LMV



Specifications

Inlet air pressure		0.3 MPa Max.
Ambient and fluid temperature		5 to 60°C
Port size	AIR	T0604 (ø6 tube) applicable
	OIL	T0425 (ø4 tube) applicable
	AIR FLOW	T0806 (ø8 tube) applicable

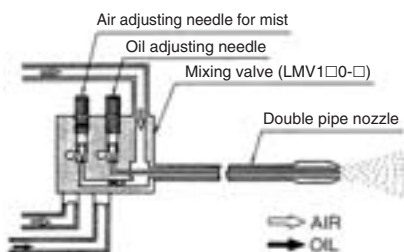
How to Order

LMV 1 1 0-20

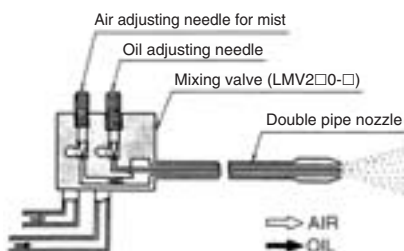
- **Mixing valve**
- **Air blow circuit**
- **Nozzle tubing construction**
- **Nozzle tubing length: L**
- | | |
|---|---------------|
| 1 | Available |
| 2 | Not available |
- | | |
|---|-----------------|
| 1 | Flexible tubing |
| 2 | Copper tubing |
- | | |
|----|--------|
| 20 | 200 mm |
| 25 | 250 mm |
| 30 | 300 mm |
| 35 | 350 mm |

Construction

LMV1□0/With air blow circuit

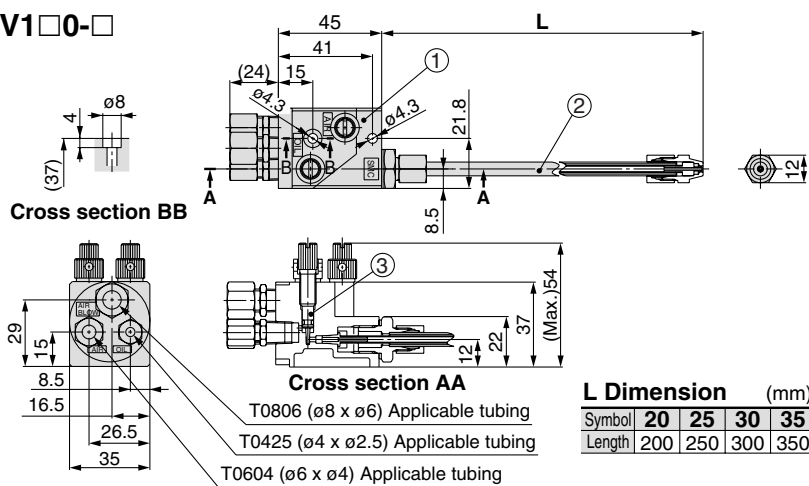


LMV2□0/Without air blow circuit



Dimensions

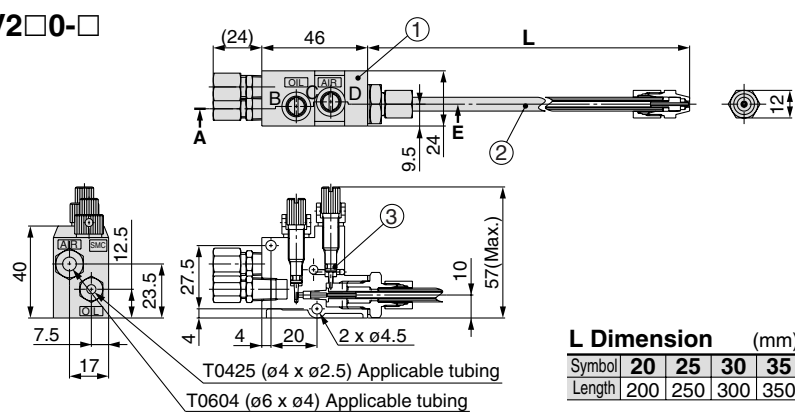
LMV1□0-□



L Dimension (mm)

Symbol	20	25	30	35
Length	200	250	300	350

LMV2□0-□



L Dimension (mm)

Symbol	20	25	30	35
Length	200	250	300	350

Main Parts List

No.	Description	Material	Note
1	Mixing valve body	Aluminum die-casted	Platinum silver coated

Spare Parts/Replacement Parts Part No.

No.	Description	Material	Qty.	Part no.	
				LMV□10	LMV□20
2	Flexible nozzle assembly	—	1	81023-2A-1 to 4 Note 1)	—
	Copper piping nozzle assembly	—	1	—	81023-31A-1 to 4 Note 1)
3	O-ring	EKM	2	123116-2	

Note 1) Numbers indicate nozzle lengths. -1: 200 mm, -2: 250 mm, -3: 300 mm, -4: 350 mm

Magnet Holder: Series LMH



How to Order

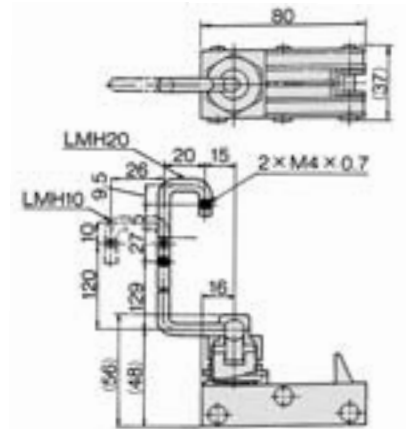
LMH 1 0

Magnet holder

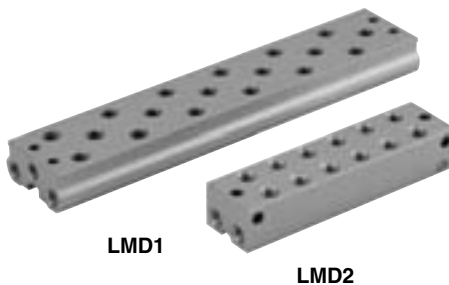
Air blow circuit ●

Symbol	Construction	Applicable mixing valve model
1	Available	LMV1□0
2	Not available	LMV2□0

Dimensions



Branch Pipe: Series LMD



How to Order

LMD 1-2

Branch pipe ●

Air blow circuit

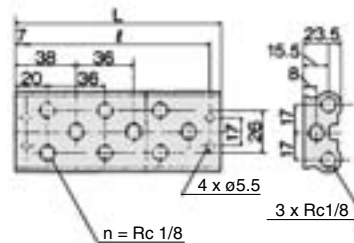
1	Available
2	Not available

- No. of mixing valves

1	1
2	2
3	3
4	4
5	5
6	6

Dimensions

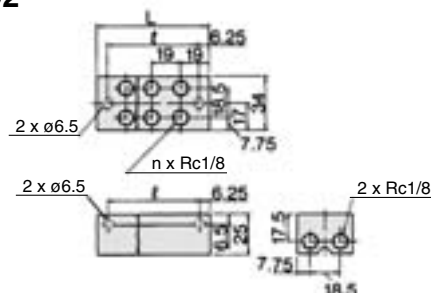
LMD1



n: Stations

Model	n	L	ℓ
LMD1-1	3	58	44
LMD1-2	6	94	80
LMD1-3	9	130	116
LMD1-4	12	166	152
LMD1-5	15	202	188
LMD1-6	18	238	224

LMD2



n: Stations

Model	n	L	ℓ
LMD2-1	2	38	25.5
LMD2-2	4	57	44.5
LMD2-3	6	76	63.5
LMD2-4	8	95	82.5
LMD2-5	10	114	101.5
LMD2-6	12	133	120.5

AL800
AL900

ALF
ALT**ALD****ALB**

LMU

ALID

ALII