Compact Direct Operated 2 Port Solenoid Valve New

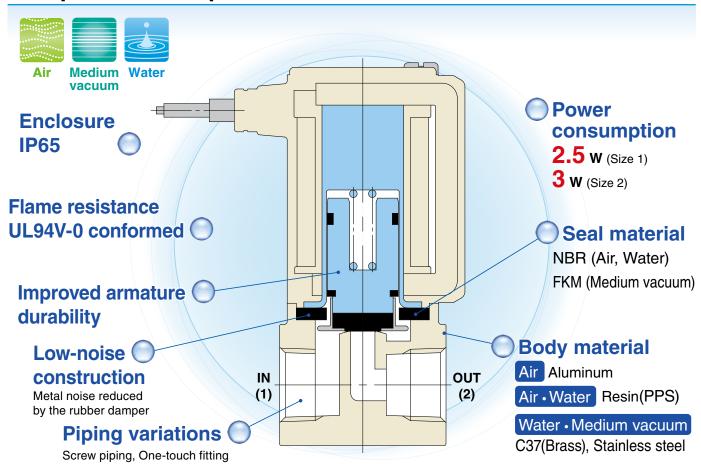


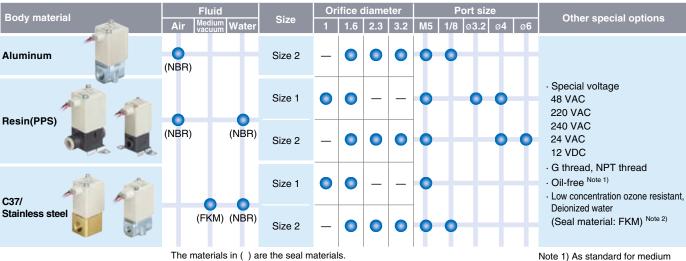
Series VDW

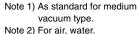


Stainless steel body

C37 body







CAT.ES70-44

Direct Operated 2 Port Solenoid Valve Series VX21/22/23













Applicable fluid: Air, Medium vacuum, Water, Oil

Body material: Aluminum, C37, Stainless steel, Resin

Valve type	Port size	Orifice diameter (mmø)
N.C.	1/8 to 1/2 One-touch fitting: ø6 to ø12	2, 3, 4, 5, 7, 8, 10

For Air • Medium Vacuum • Water

Standard Specifications

	Valve con	struction	Direct operated poppet	1
	Withstand pressure	MPa	2.0 (resin body type 1.5)	1
Valve	Max. system pressure MPa		1.0	1
specifications	Body material		Aluminum, Resin, C37(Brass), Stainless steel	
opcomodions	Seal material		NBR, FKM	
	Enclosure		Dusttight, Low jetproof (IP65)	
Environment			Location without corrosive or explosive gases	
	Rated voltage AC		100 VAC, 200 VAC, 110 VAC, 230 VAC, (220 VAC, 240 VAC, 48 VAC, 24 VAC) Note)	
	nateu voitage	DC	24 VDC, (12 VDC) Note)	
Coil	Allowable voltage fluct	uation	±10% of rated voltage	
specifications	Allowable leakage AC (With a full wave rectifier)		10% or less of rated voltage	
	voltage	DC	2% or less of rated voltage	
Coil insulation type			Class B	

Note) Voltage in () indicates special voltage. (Refer to page 8.)

⚠ Be sure to read "Specific Product Precautions" before handling.

Solenoid Coil Specifications

Normally Closed (N.C.)

DC Specification

Size	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)		
Size 1	2.5	60		
Size 2 3		60		

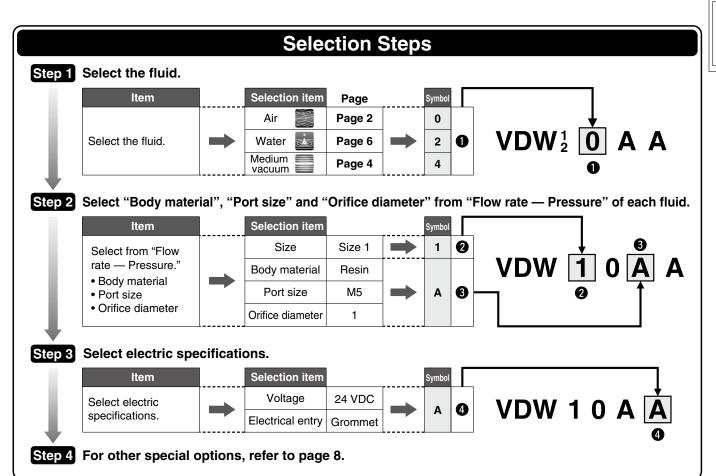
Note 1) Power consumption, Apparent power: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: $\pm 10\%$) Note 2) The value at ambient temperature of 20°C and when the rated voltage is

Note 2) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

AC Specification (With a full wave rectifier)

Size	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)
Size 1	2.5	60
Size 2	3	60

- Note 1) Power consumption, Apparent power: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%)
- Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC (with a full wave rectifier).
- Note 3) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference

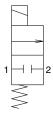




Model/Valve Specifications

N.C.

Configuration symbol



Note) The configuration symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.





Normally Closed (N.C.) Aluminum Body Type

Size	Port size	Orifice diameter	Model	Flow-rate characteristics		Flow-rate characteristics		Maximum operating pressure differential (MPa)	Weight
		(mmø)		C [dm ³ /(s·bar)]	b	Cv	Pressurized port 1	(g)	
		1.6		0.30	0.45	0.07	0.7		
2	M5, 1/8	2.3	VDW20	0.58	0.45	0.18	0.4	80	
		3.2		1.10	0.38	0.30	0.2		

Resin Body Type (Built-in One-touch Fittings)

noom body Typo (built in one todon Trainge)									
Size	Port size	Orifice diameter	Model	Flo	ow-rate characterist	Maximum operating pressure differential (MPa)	Weight		
		(mmø)		C [dm ³ /(s·bar)]	b	Cv	Pressurized port 1	(g)	
1	M5 ø3.2 One-touch fitting	1.0	VDW10	0.14	0.40	0.04	0.9	45	
•	ø4 One-touch fitting	1.6	V D W 10	0.30	0.25	0.07	0.4	45	
	M5	1.6		0.30	0.45	0.07	0.7		
2	ø4 One-touch fitting	2.3	VDW20	0.58	0.45	0.18	0.4	80	
	ø6 One-touch fitting	3.2		1.10	0.38	0.30	0.2		



Refer to "Glossary of Terms" on page 12 for details on the maximum operating pressure differential.

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)					
-10 Note) to 50	-10 to 50					
Note) Dew point temperature: -10°C or less						

Valve Leakage

External Leakage

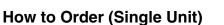
Seal material	Leakage rate (Air) Note)
NBB	1 cm³/min or less (Aluminum body type)
NDN	15 cm ³ /min or less (Resin body type)



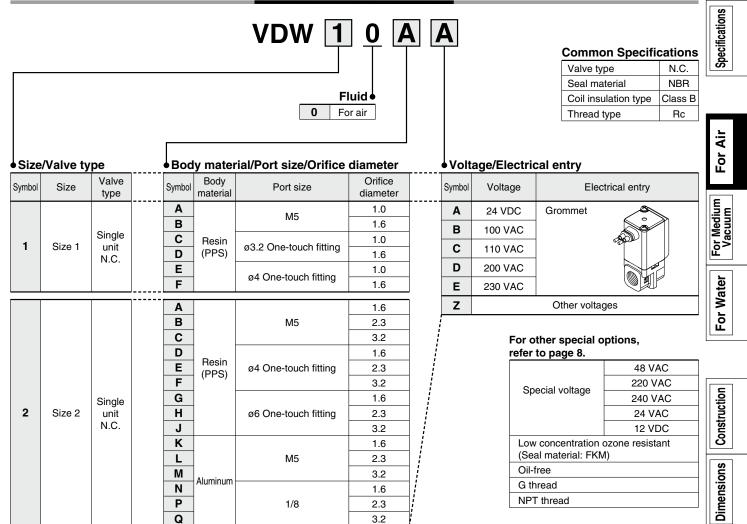
Note) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$











Dimensions→Page 9 (Single unit)



For Medium Vacuum Single Unit

Model/Valve Specifications

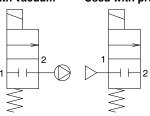
N.C.



Configuration symbol (Application example)

Used with vacuum

Used with pressure



Note) The configuration symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.

Normally Closed (N.C.)

Size		Orifice diameter	Model	Flow-rate characteristics		Maximum operating pressure differential (MPa)		Weight	
Size	Port Size	(mmø)	Model	C [dm ³ /(s·bar)]	b	Cv	Used with vacuum (Pa·abs)	Pressurized port 1	(g)
	M5	1.0	VDW14	0.14	0.40	0.04	0.1 to	0.9	C37: 65 Stainless steel: 60
I		1.6		0.30	0.25	0.07		0.4	
	M5, 1/8	1.6 8 2.3 VDW24	0.30	0.45	0.07	atmospheric	0.7	007.445	
2			0.58	0.45	0.18	pressure 0.4	0.4	C37: 115 Stainless steel: 100	
		3.2		1.10	0.38	0.30		0.2	Glairiless steel. 100

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)					
1 to 50	-10 to 50					
Note) With no freezing						

Note) With no freezing

Valve Leakage

Internal Leakage

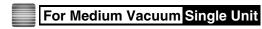
Seal material	Leakage rate Note)
FKM	10 ⁻⁶ Pa⋅m³/sec or less

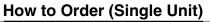
External Leakage

Seal material	Leakage rate Note)
FKM	10 ⁻⁶ Pa⋅m³/sec or less



Note) Leakage (10⁻⁶Pa·m³/sec) is the value at differential pressure 0.1 MPa and ambient temperature 20°C.

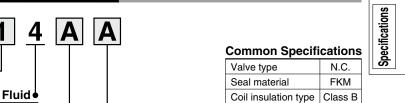






Thread type Oil-free





neter ♦ Voltage/Electrical entry

For medium vacuum

VDW

Size	/Valve typ	ре		Bod	y material/Po	rt size/O	rifice diar	n
Symbol	Size	Valve type		Symbol	Body material	Port size	Orifice diameter	
				G	C37	M5	1.0	ľ
1	Size 1	Single unit		Н	037	CIVI	1.6	
	Size i	N.C.		J	Stainless steel	M5	1.0	
			<u> </u>	K	Stairliess steel	IVIO	1.6	ĺ
				17			4.0	ı
				K			1.6	ĺ
				L		M5	2.3	ĺ
				M	C37		3.2	
				N	037		1.6	
			l]	4/0	0.0	ĺ

	Symbol	Voltage	Electrical entry
	Α	24 VDC	Grommet
	В	100 VAC	
	С	110 VAC	
	D	200 VAC	
	E	230 VAC	
	Z		Other voltages
- :			

			K			1.6
			L		M5	2.3
			М	C37		3.2
			N	C37	1/8	1.6
			Р			2.3
2	Size 2	Single	Q			3.2
	3126 2	unit	R			1.6
		N.C.	S		M5	2.3
			Т	Stainless steel		3.2
			U	Stairliess steel		1.6
			٧		1/8	2.3
			W			3.2

For other special options, refer to page 8.

	to page o.					
		48 VAC				
e _n	Special voltage	220 VAC				
Sp		240 VAC				
		24 VAC				
		12 VDC				
G th	read					
NPT	Γ thread					
Bra	Bracket interchangeable with old type					

Dimensions→Page 9 (Single unit)

For Air

For Water

Construction

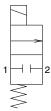
Dimensions



Model/Valve Specifications

N.C.

Configuration symbol



Note) The configuration symbol shows ports 1 and 2 as blocked, but there is actually a limit to the blocking capability when the pressure of port 2 is greater than the pressure of port 1. Please contact SMC when low leakage performance is required.



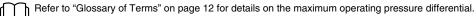
Normally Closed (N.C.)

C37, Stainless Steel Body Type

Size	Port size	Orifice diameter	Model	Flow-rate ch	naracteristics	Maximum operating pressure differential (MPa)	
		(mmø)		AV (x10 ⁻⁶ m ²)	Conversion Cv	Pressurized port 1	(g)
4	M5	1.0	VDW12	0.96	0.04	0.9	C37: 65
·	CIVI	1.6	VDWIZ	1.70	0.07	0.4	Stainless steel: 60
		1.6		1.70	0.07	0.7	C37: 115
2	M5, 1/8	2.3	VDW22	4.30	0.18	0.4	Stainless steel: 100
		3.2		7.20	0.30	0.2	

Resin Body Type

Size	Port size	Orifice diameter	Model	Flow-rate ch	aracteristics	Maximum operating pressure differential (MPa)	
		(mmø)		AV	Conversion Cv	Pressurized port 1	- (g)
1	M5 ø3.2 One-touch fitting	1.0	VDW12	0.96	0.04	0.9	45
•	ø4 One-touch fitting	1.6	VDWIZ	1.70	0.07	0.4	45
	M5	1.6		1.70	0.07	0.7	
2	ø4 One-touch fitting	2.3	VDW22	4.30	0.18	0.4	80
	ø6 One-touch fitting	3.2		7.20	0.30	0.2	



Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
1 to 50	-10 to 50
Note) With no freezing	

Valve Leakage

Internal Leakage Note 1) Internal leakage when pressure is supplied to Port 1 (IN).

Seal material Leakage rate (Water) Note 2)

NBR 0.1 cm³/min or less (C37, Stainless steel body type)

1 cm³/min or less (Resin body type)

External Leakage

Seal material	Leakage rate (Water) Note 2)			
NBB	0.1 cm ³ /min or less (C37, Stainless steel body type)			
NBR	1 cm³/min or less (Resin body type)			

Note 2) Leakage is the value at ambient temperature 20°C.













Common Specifications Valve type

Seal material NBR Coil insulation type Class B Thread type

■ Body material/Port size/Orifice diameter Size/Valve type ♦ Voltage/Electrical entry

М5

1/8

2.3

3.2

1.6

2.3

3.2

Symbol	Size	Valve type		Symbol	Body material	Port size	Orifice diameter
				Α		ME	1.0
				В		M5	1.6
				С	Resin		1.0
				D	(PPS)	ø3.2 One-touch fitting	1.6
1	Size 1	Single		E		a4 One tough fitting	1.0
'	Size i	N.C.		F		ø4 One-touch fitting	1.6
				G	C37	M5	1.0
				Н	U37	CIVI	1.6
				J	Stainless	M5	1.0
			L	K	steel	CIVI	1.6
				Α			1.6

Symbol	Voltage	Electrical entry				
Α	24 VDC	Grommet				
В	100 VAC					
С	110 VAC					
D	200 VAC					
E	230 VAC					
Z	Other voltages					
		<u> </u>				

			K	steel	.vie	1.6
			Α			1.6
			В		M5	2.3
			С			3.2
			D	. .		1.6
			Е	Resin (PPS)	ø4 One-touch fitting	2.3
			F	(110)		3.2
			G			1.6
			Н		ø6 One-touch fitting	2.3
			J			3.2
		Single	K			1.6
2	Size 2	unit	L		M5	2.3
		N.C.	M	C37		3.2
			N	U37		1.6
			Р		1/8	2.3
			Q			3.2
			R			1.6

Stainless

steel

S

Т

U

٧

W

For other special options, refer to page 8.

48 VAC					
220 VAC					
240 VAC					
24 VAC					
12 VDC					
eal material: FKM)					
NPT thread					
eable with old type					

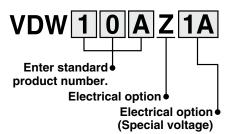
Dimensions → Page 9 (Single unit)

Specifications

Construction

Other Special Options

Electrical options (Special voltage)



Specifi- cation	Symbol	Voltage	Electrical entry
ge	1A	48 VAC	
olta	1B	220 VAC	
Special voltage	1C	240 VAC	Grommet
eCi.	1U	24 VAC	
Sp	1D	12 VDC	

Other options

(Low concentration ozone resistant, Deionized water, oil-free, special thread)

VDW 1 0 A A Z

Enter standard product number.

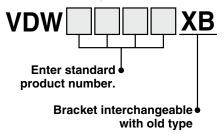
Other option (Low concentration ozone • resistant, Deionized water, oil-free, special thread)

	<u>, , , , , , , , , , , , , , , , , , , </u>	/	
Symbol	Low concentration ozone * 1 resistant, Deionized water (Seal material: FKM)	* 1 Oil-free	* 2, * 3 Special thread
Nil	_	_	— (Standard)
Α			G1/8
В	_	_	NPT1/8
C			M6
Z			— (Standard)
D			G1/8
E	_		NPT1/8
F			M6
G			— (Standard)
Н	\cap		G1/8
J	O	_	NPT1/8
K			M6
L			— (Standard)
M	\cap		G1/8
N	O		NPT1/8
P			M6

Bracket interchangeable with old type

The brackets are interchangeable with brackets of old VDW10/20 series. For details of exterior dimensions, please contact SMC.

 Only for aluminum and stainless steel (Select stainless steel when interchangeable product is necessary for water.)



- * Applicable for air type (VDW□0) and water type (VDW□2).
- * When G or NPT is selected, choose the 1/8 port size standard model.
- * When M6 is selected, choose the M5 port size standard model.

* Enter symbols in the order to the right when ordering a combination of electrical option, other options, and bracket interchangeable with old type.

Example) VDW 2 0 A Z 1A Z XB

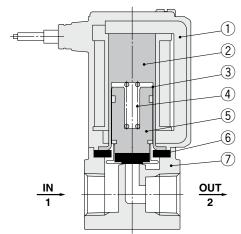
Electrical option •
Other option

Bracket interchangeable with old type

Construction

Normally closed (N.C.)

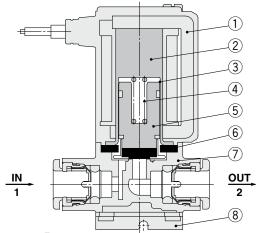
Body material: Aluminum, PPS resin, C37, Stainless steel



Component Parts

No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Fixed armature	Fe
3	Tube	Stainless steel
4	Return spring	Stainless steel
5	Armature assembly	NBR, FKM, Stainless steel, PPS resin
6	Seal	NBR, FKM
7	Body	Aluminum, PPS resin, C37, Stainless steel

Body material: PPS resin (One-touch fitting type)



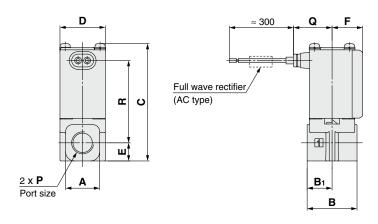
Component Parts

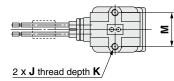
No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Fixed armature	Fe
3	Tube	Stainless steel
4	Return spring	Stainless steel
5	Armature assembly	NBR, FKM, Stainless steel, PPS resin
6	Seal	NBR, FKM
7	Body	PPS resin
8	Bracket	SPCC

Dimensions

Body material Aluminum

Grommet





Note) Bracket interchangeable with old type (VDW \(\subseteq \subseteq XB \) only

(mm)

													, ,
	Dantain.								Mour	nting me	ethod	Electric	al entry
Model	Port size	Α	В	Вı	С	D	E	F		V	М	Gron	nmet
									J	,	IVI	Q	R
VDW2	M5, 1/8	15	22	11	52	20	8	13.5	МЗ	5	15	17	36.5

Specifications

For Air

For Medium Vacuum

For Water

Construction

Dimensions

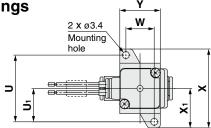


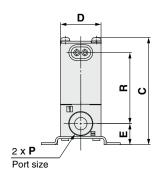
Air, Medium Vacuum, Water

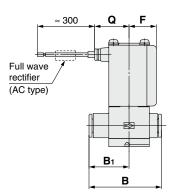
Dimensions

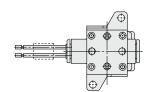
Body material Resin

With one-touch fittings Grommet









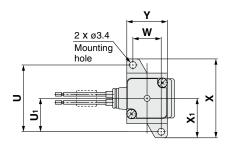
For information on handling one-touch fittings and appropriate tubing, refer to page 15 and KJ series one-touch fittings in Best Pneumatics No. 6.

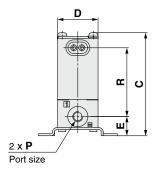
The KJ series information can be downloaded from the following SMC website, http://www.smcworld.com

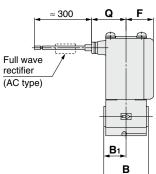
							(mm)
Model	One-touch fitting P	В	B ₁	С	D	E	F
VDW1	ø3.2, ø4	32	17	46	15	9.5	11
VDW2	ø4, ø6	36	20	53	20	10.5	13.5

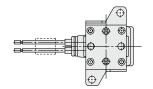
	0 1 1 500	М	Electric	Electrical entry					
Model	One-touch fitting	U	U ₁	w	v	X 1	v	Grommet	
		U	U1	VV	^	A 1	ı	Q	R
VDW1	ø3.2, ø4	28	14	11	34	17	17	15.5	30.5
VDW2	ø4, ø6	33	16.5	14	39	19.5	20	17	35

Port size M5/M6 Grommet







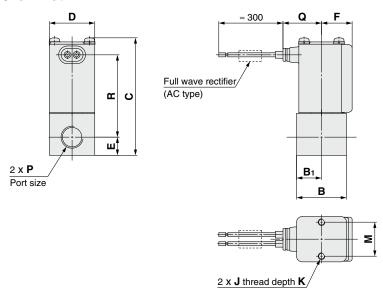


							(mm)
Model	Port size P	В	B ₁	С	D	E	F
VDW1	M5(M6)	20	10	46	15	9.5	11
VDW2	M5(M6)	22	11	51	20	9.5	13.5

		М	ountin	าร	Electrical entry				
Model	Port size		U ₁	W	v	X 1	v	Grommet	
	Г	J	U1	VV	^	A 1	T	Q	R
VDW1	M5(M6)	28	14	11	34	17	17	15.5	30.5
VDW2	M5(M6)	33	16.5	14	39	19.5	20	17	34

Body material C37

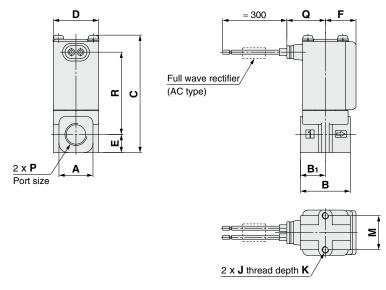
Grommet



													(mm)
		5							Mour	nting me	ethod	Electric	al entry
Mod	del	Port size	В	Вı	С	D	E	<u> </u>	J	К	М	Grommet	
		F										Q	R
VD	W1	M5	20	10	42.5	15	6	11	M2.5	4	11	15.5	30
VD	W2	M5, 1/8	22	11	52	20	8	13.5	МЗ	5	15	17	36.5

Body material Stainless Steel

Grommet



													(mm)
			Mour	Mounting method			al entry						
Model	Port size	Α	В	Вı	С	D	E	E F		V	м	Gror	nmet
	P								J		IVI	Q	R
VDW1	M5	12	20	10	42.5	15	6	11	M2.5	4	11	15.5	30
VDW2	M5, 1/8	15	22	11	52	20	8	13.5	МЗ	5	15	17	36.5

Specifications

For Air

For Medium Vacuum

For Water

Construction

Dimensions

Series VDW Glossary of Terms

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully opened.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential in the solenoid valve portion must be less than the maximum operating pressure differential.]

4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed (static) pressure and returning to the operating pressure range. [value under the prescribed conditions]

Electrical Terminology

1. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

2. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



First Characteristics:

Degrees of protection against solid foreign objects

	<u> </u>
0	Non-protected
1	Protected against solid foreign objects of ø50 mm and greater
2	Protected against solid foreign objects of ø12 mm and greater
3	Protected against solid foreign objects of ø2.5 mm and greater
4	Protected against solid foreign objects of ø1.0 mm and greater
5	Dust-protected
6	Dusttight

Second Characteristics: Degrees of protection against water

	<u> </u>	
0	Non-protected	_
1	Protected against vertically falling water drops	Dripproof type 1
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
4	Protected against splashing water	Splashproof type
5	Protected against water jets	Low jetproof type
6	Protected against powerful water jets	Strong jetproof type
7	Protected against the effects of temporary immersion in water	Immersible type
8	Protected against the effects of continuous immersion in water	Submersible type

Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Others

1. Material

NBR: Nitrile rubber

FKM: Fluoro rubber - Trade names: Viton®, Dai-el®, etc.

2. Oil-free treatment

The degreasing and washing of wetted parts

3. Configuration symbol

In the JIS symbol ($abla \square \Rightarrow N$) IN and OUT are in a blocked condition (+), but actually in the case of reverse pressure (OUT> IN), there is a limit to the blocking.

Product with flow direction $2\to 1$ with pressure supplied to port 2 and universal specification product are available as specials.

Product with flow direction 2 \rightarrow 1 with pressure supplied to port 2

When operating the product with pressure supplied to port 2 and pressure in the flow direction from port 2 to 1, the pressure difference between port 2 and port 1 should be according to the values shown in the table below.

Size	Orifice diameter [mm]	Max. operating pressure differential [ΔMPa]
Ci 1	ø1.0	0.4
Size 1	ø1.6	0.2
	ø1.6	0.2
Size 2	ø2.3	0.1
	ø3.2	0.05

When operating the product with flow direction $2 \to 1$ with pressure supplied to port 2, there is a risk of the valve opening momentarily and fluid leaking to the downstream side due to a rapid increase of the upstream pressure.

A special product will be available when holding pressure supplied from port 2 in the flow direction 2 → 1 with low leakage performance is required.

Universal specification

A special can be available for Universal Specification, where product operation can be both flow from port 1 to port 2 (1 \rightarrow 2) and from port 2 to port 1 (2 \rightarrow 1).





Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smcworld.com

Design

⚠ Warning

1. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

3. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

 When an impact, such as water hammer, etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

Selection

⚠ Warning

1. Fluid

1) Type of fluid

Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalog. Use a fluid with a kinematic viscosity of 50 mm²/s or less. If there is something you do not know, please contact SMC.

2) Flammable oil, Gas

Confirm the specification for leakage in the interior and/or exterior area.

3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) Depending on water quality, a brass body can cause corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- 5) Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

Selection

Marning

2. Fluid quality

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature, etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 80 to 100 mesh.

When using tap water, since substances such as calcium and magnesium which generate hard scale and sludge are included and can cause the valve to malfunction, install water softening equipment and a filter (strainer) right before the valve to remove these substances.

3. Air quality

1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2) Install an air filter.

Install an air filter close to the valve on the upstream side. A filtration degree of 5 µm or less should be selected.

3) Install an aftercooler or air dryer, etc.

Compressed air that contains excessive drainage may cause a malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

 If excessive carbon powder is generated, eliminate it by installing a mist separator on the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to Best Pneumatics No.5 for further details on compressed air quality.

4. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

5. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

6. Low temperature operation

- The valve can be used in an ambient temperature of between -10 to -20°C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water, etc. When warming by a heater, etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.





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Selection

△ Warning

7. Fluid quality

Water

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature, etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 50 to 100 mesh.

When using tap water, since substances such as calcium and magnesium which generate hard scale and sludge are included and can cause the valve to malfunction, install water softening equipment and a filter (strainer) right before the valve to remove these substances.

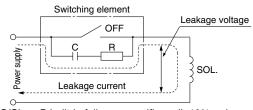
Air

Use ordinary compressed air where a filter of 5 μ m or less is provided on the inlet side piping. (Except dry air)

⚠ Caution

1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC/Class B built-in full wave rectifier coil: 10% or less of rated voltage

DC coil: 2% or less of rated voltage

2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

Mounting

⚠ Warning

If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

Mount a valve with its coil position upwards, not downwards.

When mounting a valve with its coil positioned downwards, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upwards.

Mounting

Marning

- 4. Do not warm the coil assembly with a heat insulator, etc. Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.
- Secure with brackets, except in the case of steel piping and copper fittings.
- 6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

Piping

⚠ Warning

1. During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

∧ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 3. Tighten threads with the proper tightening torque.

When attaching fittings to valves, tighten with the proper tightening torque shown below.

Tightening Torque for Piping

Connection thread	Proper tightening torque (N·m)
M5*	1 to 1.5
M6*	1 to 1.5
Rc1/8	7 to 9

* For resin bodies, the proper tightening torque is 0.4 to 0.6 N·m (reference value). After tightening by hand, tighten by an additional 1/6th rotation with a tightening tool.

4. Connection of piping to products

When connecting piping to a product, refer to its operation manual to avoid mistakes regarding the supply port, etc.

In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign objects or airtightness of the fittings.





Be sure to read before handling.

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Recommended Piping Conditions

1. When connecting tubes using one-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands, etc. (see Fig. 2.)

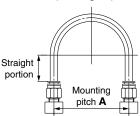


Fig. 1 Recommended piping configuration

Unit: mm

Tube	Mounting pitch A			Straight
size	Nylon tube	Soft nylon tube	Polyurethane tube	portion length
ø3.2	44 or more	29 or more	25 or more	16 or more
ø4	56 or more	30 or more	26 or more	20 or more
ø6	84 or more	39 or more	39 or more	30 or more

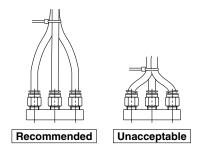


Fig. 2 Binding tubes with bands

Wiring

⚠ Caution

- 1. As a rule, use electric wire with a cross sectional area of 0.5 to 1.25 mm² for wiring.
 - Furthermore, do not allow excessive force to be applied to the lines.
- Use electric circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within $\pm 10\%$ of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within $\pm 5\%$ of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor, etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)

Operating Environment

Marning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Maintenance

△ Warning

1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Remove the product.

2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

⚠ Caution

1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, never forget to lubricate continuously.

3. Storage

In case of long term storage after use with heated water, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

4. Exhaust the drainage from an air filter periodically.

Operating Precautions

⚠ Warning

- If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- When problems are caused by a water hammer, install water hammer relief equipment (accumulator, etc.), or use an SMC water hammer relief valve (Series VXR). For details, please consult with SMC.





Be sure to read before handling.

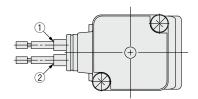
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Electric Connections

⚠ Caution

■ Grommet

Class B coil: AWG20 Outside insulator diameter of 1.8 mm



Potod voltago	Lead wire color		
Rated voltage	1	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Gray	Gray	

^{*} There is no polarity.

Electric Circuits

⚠ Caution

[DC circuit]

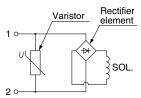
Grommet



[AC circuit]

* For AC (Class B), the standard product is equipped with surge voltage suppressor.

Grommet



One-touch Fitting

∧ Caution

For information on handling one-touch fittings and appropriate tubing, refer to page 15 and the KJ series one-touch fittings in Best Pneumatics No. 6.

The KJ series information can be downloaded from the following SMC website, http://www.smcworld.com

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

⚠ Danger :

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)
 - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

SMC Corporation

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