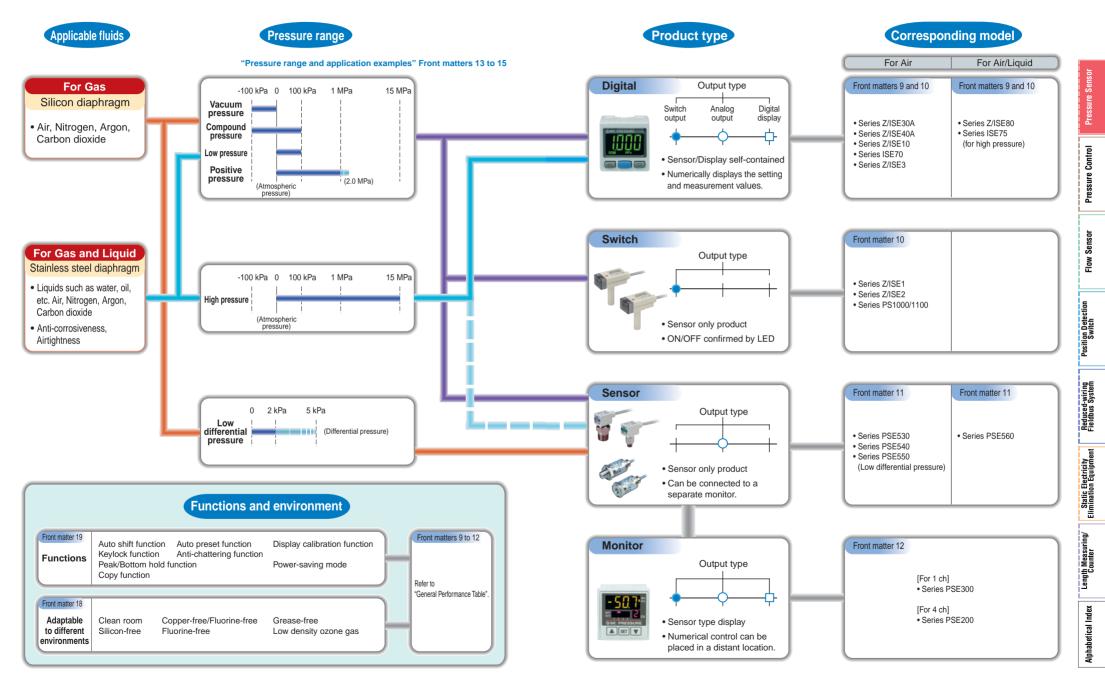
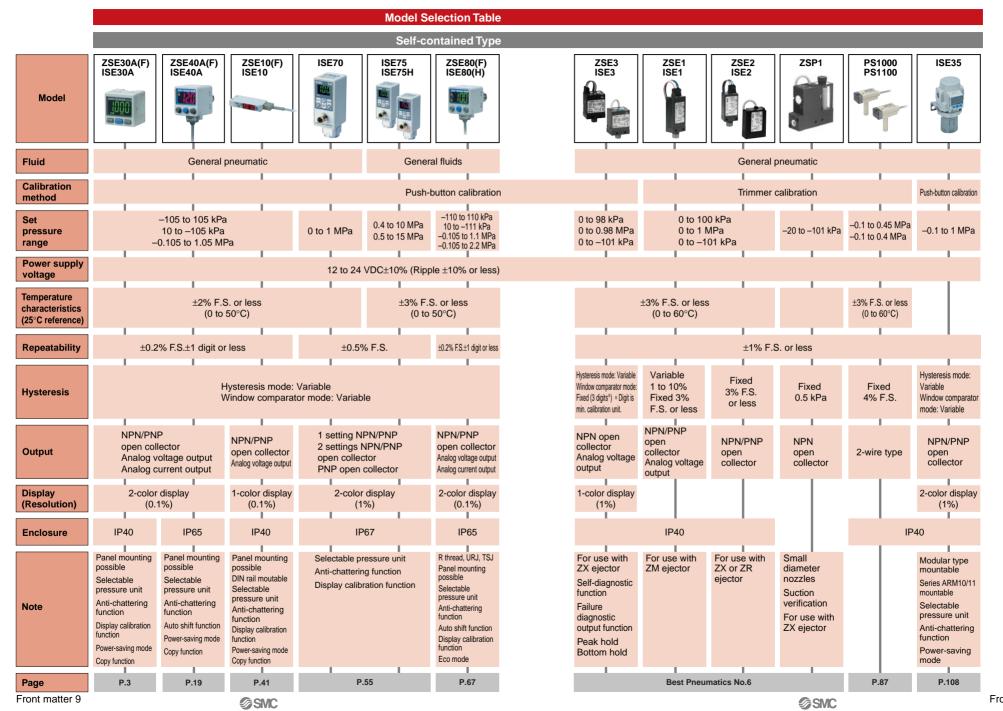
# Pressure Sensor) Product Variations



# **General Performance Table (For Gas)**



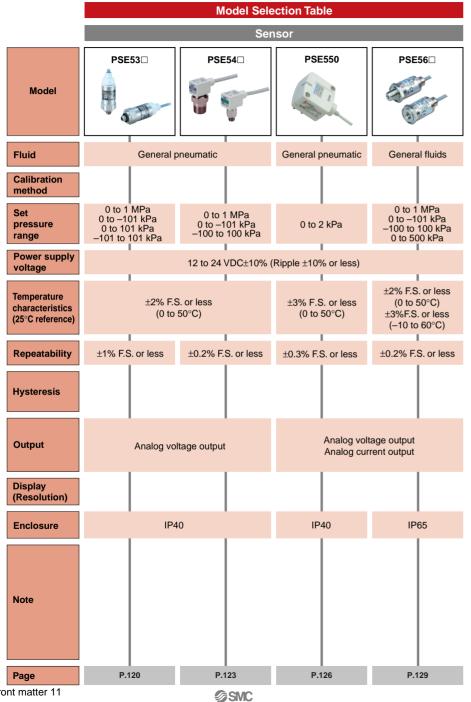
Pressure Control

Sensor

Flow

Front matter 10

# **General Performance Table (For Gas and Liquid)**



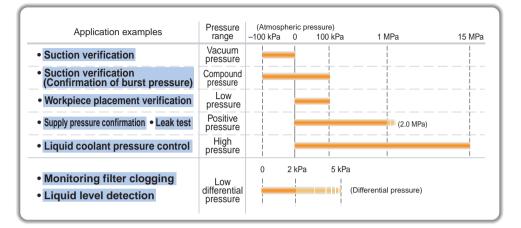
	Model Selection Table	
	Controller	
Model	PSE200	PSE300
Sensor input amount	4 inputs	1 input
Calibration method	Push-buttor	n calibration
Set pressure range	-0.1 to 1 MPa 10 to -101 kPa -101 to 101 kPa -10 to 100 kPa	-0.1 to 1 MPa 10 to -101 kPa -101 to 101 kPa -10 to 100 kPa
Power supply voltage	12 to 24 VDC±10% (Ripple ±10% or less)	
Temperature characteristics (25°C reference)	±0.5% F.S. or less (0 to 50°C)	
Repeatability	±0.1% F.S. ±1 digit or less	±0.1% F.S. or less
Hysteresis	Hysteresis mode: Variable Window comparator mode: Fixed (3 digits)	Hysteresis mode: Variable Window comparator mode: Variable
Output	NPN/PNP open collector 1 CH: 2 outputs 2 to 4 CH: 1 output	NPN/PNP open collector 2 outputs Analog voltage output Analog current output
Display (Resolution)	1-color display (0.1%)	2-color display (0.1%)
Enclosure	Front only IP65 The rest IP40	IP40
Note	Panel mounting possible Auto shift function Display calibration function Anti-chattering function Channel to channel copy function Selectable pressure unit	Panel mounting possible DIN rail mountable Auto shift function Display calibration function Anti-chattering function Selectable pressure unit Current input possible
Page	P.132	P.138
		(A SMC

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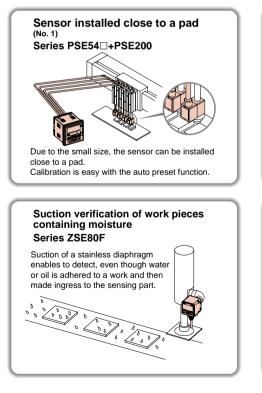
**SMC** 

Front matter 11

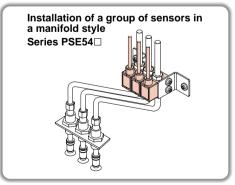
## Pressure Range and Application Examples

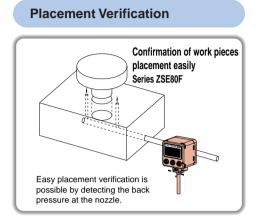


## **Suction Verification**

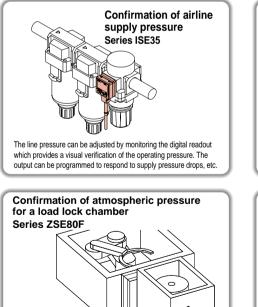


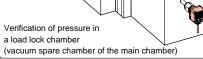




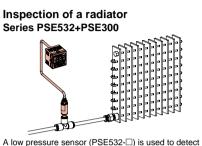


## **Supply Pressure Confirmation**

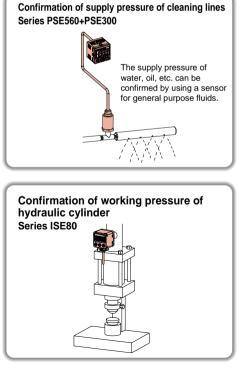




## Leak Test



A low pressure sensor (PSE532-□) is used to detect minute differences. The auto shift function reduces the influence of fluctuations in the supply pressure.



Pressure Control

Pressure Senso

Flow Sensor

on Detection

Positi

Heduced-Wiring -ieldbus System

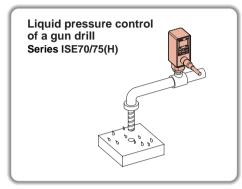
Static Electricity Elimination Equipment

Measuring/

Length

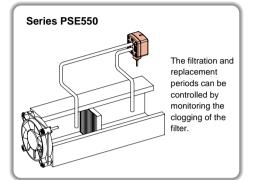
Alphabetical Index

## Liquid Coolant Pressure Control

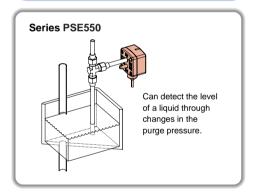


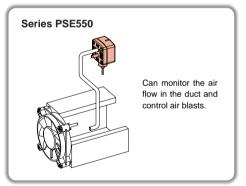
## **Liquid Level Detection**

## **Monitoring Filter Clogging**



## **Air Flow Control**



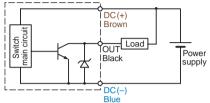


## **Output Type**

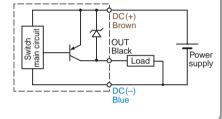
## Switch output (ON/OFF output)

· Detects when the limit value exceeds the set value and generates an output for a switch.

### NPN output type



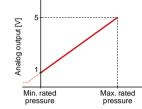
## **PNP** output type



### Analog output

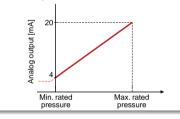
• Outputs voltage and current proportional to pressure.

## Voltage output (1 to 5 VDC) type

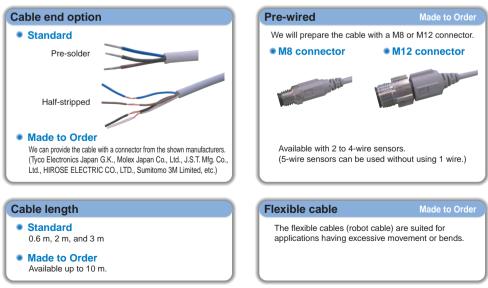


### Current output (4 to 20 mA DC) type





## Wiring Specifications



Position Detection Switch

Pressure Sensor

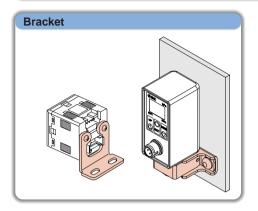
Pressure Control

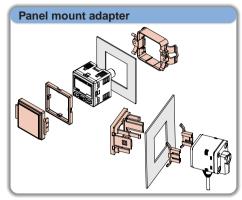
Flow Sensor

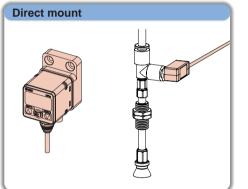
Length Measuring/ Counter

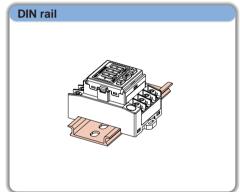
Alphabetical Index

## **Type of Mounting**









## **Type of Piping**

## Fittings

Steel piping is available with PT thread (R thread/Rc thread), NPT thread, NPTF thread, PF thread (G thread), TSJ thread, URJ thread, and M thread.

Compatible with 1/8 or 1/4 inch port size, but not with M thread.

M thread is available with 3 mm or 5 mm.

## One-touch fittings/Plug-in reducer

### **One-touch fittings**

Straight and elbow types are available in mm and inch diameter.

## Straight type



Elbow

## **Plug-in reducer** Compatible with the smaller size ø4, ø6.

Can be connected with One-touch fitting directly. Easy handling. Maintenance is good.



**SMC** 

## Adaptable to Different Environments

### **Clean room**

### Series 10-

#### Application

. To prevent particles from entering a clean room.

#### Details

- After inspection, blowing with a high purity air (Cleanliness class: ISO class 5) is performed inside of a clean environment.
- Packaging consists of an antistatic protection bag, which is double packaged before being shipped.
- · Grease-free for the wetted parts' seals.

### Copper-free, Fluorine-free

#### Series 20-

Made to Order

#### Application

 Suitable in environments where copper ions are not permitted. For example, CRT manufacturing or frontend semiconductor manufacturing process equipment.

#### Details

 Application of material which does not include copper in wetted parts (or electroless nickel plating treatment).

## **Grease-free**

### Made to Order

#### Application

• Suitable in environments where oils are not permitted. For example, in a nitrogen or oxygen supply line.

#### Details

- Any components which include oil are not used. (e.g. NBR coated with oil, etc.)
- No grease is used in the product assembly. (Grease-free)

## Silicon-free

#### Application

• Suitable in environments where siloxane, the gas emitted from silicon, is not permitted.

#### Details

- Any components which contain silicon are not used.
- Since a pressure sensor with a silicon diaphragm is not permitted, one with a stainless steel diaphragm is used.

## Fluorine-free

## Made to Order

#### Application

• Suitable in environments where fluorine based resins are not permitted.

#### Details

- Fluorine based greases are not used.
- FKM is not used for the seals.

### Low density ozone gas compatible Made to Order

### Application

• Suitable in environments where low density ozone gas is generated.

#### Details

- HNBR or FKM is used for the seals.
- Sensor unit and resin materials are the same as those used for standard products.

Alphabetical Index

## Functions

### Auto shift function

#### Summary

- Function to correct the pressure setting of the switch output when there is a pressure fluctuation in the main line.
- For example, when the main line pressure increases by 50 kPa, at the time of auto shift signal input, the pressure setting will be increased by 50 kPa, accordingly.

#### Application

• The solution of the supply pressure fluctuation during the suction verification.

### Auto preset function

#### Summary

• Function to automatically optimize the setting for the suction verification.

#### Application

• To easily setup the suction verification.

### **Display calibration function**

#### Summary

• Function to prevent inconsistent output values and to allow the adjustment of the display values.

#### Application

 When multiple sensors are used, the differences among the units can be eliminated and the displayed valves for each sensor can be adjusted to read the same.

## **Keylock function**

#### Summary

• Function to prevent the changing of settings other than those for normal key operations.

#### Application

• For preventing a malfunction due to unauthorised changes in setup.

### Anti-chattering function

#### Summary

 Function to prevent detection of any momentary pressure fluctuation. Averages the pressure values detected during the response time, which is set by the user.

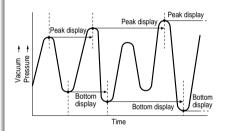
#### Application

 For preventing a momentary fluctuation in the main line pressure from being detected as an abnormal pressure during the actuator's or ejector's operation.

## Peak/Bottom hold function

#### Summary

 Function to detect and display the fluctuating pressure peak (maximum value) and bottom (minimum value).



#### Application

For confirming the maximum or minimum pressure being measured.

### Power-saving mode

Power-saving mode can be selected. It shifts to the power-saving mode without button operation for 30 seconds.

It is set to the normal mode (Power-saving mode is OFF.) when ex-factory. (Decimal points and operation indicator light (only when the switch output is turned ON.) blink in the power-saving mode.)

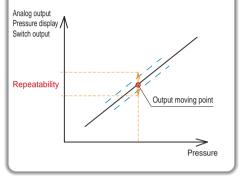
## **Copy function**

The settings of the master sensor can be copied to the slave sensors. It is to reduce the time taken for setting and prevent the input of wrong values. Can copy to up to 10 switches simultaneously. (Maximum transmission distance 4 m)

## Accuracy

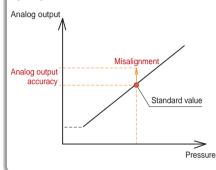
### Repeatability

This graph shows the repeatability of an analog output, pressure display and a switch (ON-OFF) output's moving point. The pressure is increased or decreased under normal temperature (25°C).



### Analog output accuracy

This graph shows the difference between the analog output voltage (current) standard value versus the input pressure, at a normal temperature (25°C).



## **Glossary of Terms**

## UL/CSA standards

UL and CSA standards have been applied in North America (U.S.A. and Canada) symbolizing safety of electrical products, and are defined to mainly prevent danger from an electrical shock or fire, resulting from trouble with the electrical products. The power supply of the SI unit is 24 VDC, which does not meet the voltage requirement for the electrical shock category. However, measures against a fire hazard have been taken.

Some SI units are **UL/CSA** certified. (Use the UL approved products for DC power supply combinations. Refer to each product's operation manuals for details.)

#### **CE marking**

CE marked products or equipment that are imported to countries that are EU members must conform to the EC directives.

SMC products are subject to either or both the low power voltage directive (regarding electrical safety) and the EMC directive (regarding noise conformity).

The operating voltage of the sensors is 24 VDC, therefore it is not subjected to the low voltage directive (50 to 1000 VAC or 75 to 1500 VDC).

The sensors undergo EMC testing by a third party and bears the CE marking (self-declaration).

Since the product is a component which is ultimately integrated into the user's equipment machine or facility, the user must confirm that the product conforms to the EC directive.

### Enclosure

The enclosure is rated according to the IP (International Protection) standards (IEC 60529) which defines protection against dust or water.

IP40: Is not protected against the water intrusion, even though a wire exceeding 1.0 mm in diameter can not enter.

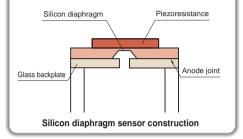
IP65: Powdered dust cannot enter the enclosure and the enclosure is not affected by water sprayed from all directions.

IP67: Powdered dust cannot enter the enclosure, as well as water, even though the enclosure is immersed in water with a specified pressure and time.

## **Working Principle of Pressure Sensors**

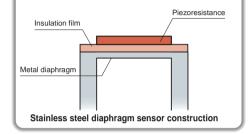
### Silicon diaphragm pressure sensor

- The piezoresistive bridge circuit is formed on the single crystal silicon diaphragm.
- If a pressure is applied, the diaphragm will deflect and the piezoresistive value will change.
- The changes in the resistance values are output for detection.



#### Stainless steel diaphragm pressure sensor

- The insulation film and piezoresistive bridge circuit are formed on the stainless steel diaphragm.
- If a pressure is applied, the diaphragm will deflect and the piezoresistive value will change.
- The changes in the resistance values are output for detection.



## **Pressure Type**

- There are two types of pressures: The Gauge Pressure, and Absolute Pressure. The gauge pressure is based on the atmospheric pressure. Whereas the absolute pressure is based on the absolute vacuum. (The gauge pressure will change in accordance with the atmospheric pressure change.)
- All of our products are made based on the gauge pressure.

