Vacuum Ejector In-line Type

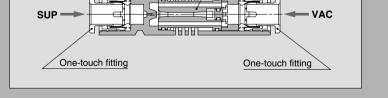
Series **ZU**



Nozzle diameter: $\emptyset 0.5$, $\emptyset 0.7$

Type S: High vacuum type

L: Large flow type



- Vacuum port and supply port are located collinearly to facilitate piping
- Lightweight construction achieved through the use of a resin body Nozzle diameter ø0.5: 6.5 g

ø0.7: 7.0 g

- The white color matches bright operating environments
- Built-in One-touch fittings
 (Suitable for copper-free and fluorine-free applications)

SMC

ZA

ZX

ZR ZM

ZMA

ZQ

ZH

ZU

ZL

ZY□

ZF□ ZP□

SP ZCUK

AMJ

AMV

AEP

HEP

Equipment

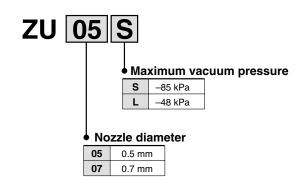
Vacuum Ejector In-line Type

Series ZU





How to Order



Circuit diagram



Specifications

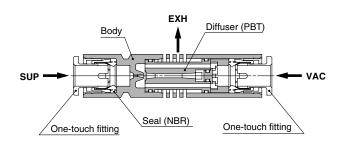
Fluid	Air
Maximum operating pressure	0.6 MPa
Standard supply pressure	0.45 MPa
Operating temperature range	5 to 60°C
Applicable tubing O.D.	SUP port: 6 VAC port: 6

Model

Type	Model	Nozzle diameter (mm)	Max. vacuum pressure * (kPa)	Maximum suction flow rate (e/min(ANR))	Air consumption (ℓ/min(ANR))	Mass (g)
High vacuum type	ZU05S	0.5	-84	7	14	6.5
	ZU07S	0.7	-84	10	29	7.0
Large flow type	ZU05L	0.5	-48	12	14	6.5
	ZU07L	0.7	-48	16	29	7.0

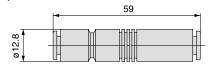
* Supply pressure: 0.45 MPa

Construction

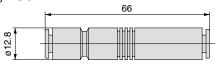


Dimensions

ZU05S, ZU05L



ZU07S, ZU07L





Exhaust Characteristics/Flow Characteristics

Flow characteristics: at 0.45 MPa

ZU05S

ZU07S

-80

-70

-60

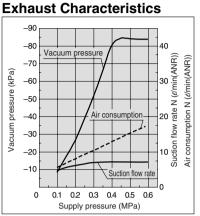
-50

-40

-30

_20

(kPa)



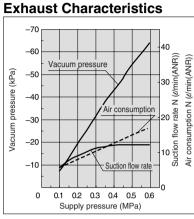
Exhaust Characteristics

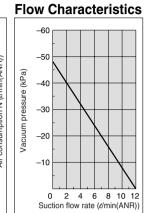
Flow Characteristics -80 -70 (kPa) -60 -50 -40 -30 -20 -10

6

Suction flow rate (e/min(ANR))

ZU05L





ZA

ZX

ZR

ZM

ZMA

ZO

ZH

ZU

ZL

ZY□

ZF□

ZP□

SP

ZCUK

AMJ

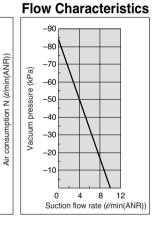
AMV

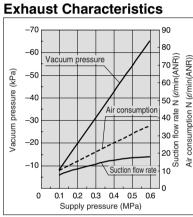
AEP

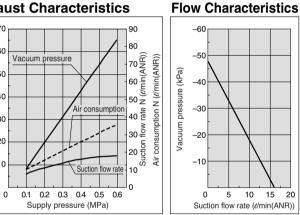
HEP

Equipment

ZU07L







How to Read Flow Characteristics Graph

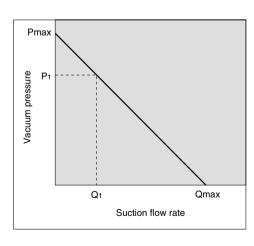
80

30 €

Suction

10

Ą



0.1 0.2 0.3 0.4 0.5 0.6

Supply pressure (MPa)

Flow characteristics are expressed in ejector vacuum pressure and suction flow. If suction flow rate changes, a change in vacuum pressure will also be noticed. Normally this relationship is expressed in ejector standard use.

In the graph, Pmax is max. vacuum pressure and Qmax is max. suction flow. The values are specified according to the catalog.

Changes in vacuum pressure are expressed in the order below.

- 1. When ejector suction flow becomes 0, vacuum pressure is at maximum (Pmax).
- 2. When suction port is opened gradually, air can flow through, (air leakage), suction flow increases, but vacuum pressure decreases. (condition P1 and Q1)
- 3. When suction port is opened further, suction flow moves to maximum value (Qmax), but vacuum pressure approaches 0 (atmospheric pressure).

When vacuum port (vacuum piping) has no leakage, vacuum pressure becomes maximum. Vacuum pressure decreases as leakage increases. When leakage amount equals max. suction flow, vacuum pressure is near 0.

When ventirative or leaky work must be adsorbed, please note that vacuum pressure will not be high.



Series ZU Specific Product Precautions

Be sure to read before handling. Refer to front matters 38 and 39 for Safety Instructions and pages 844 to 846 for Vacuum Equipment Precautions.

Mounting

↑ Caution

Make sure that excessive loads or moments are not applied to the ejector body because of pipe connections.

Selection and sizing

∧ Caution

Refer to the vacuum equipment model selection on pages 825 to 843.

Handling of One-touch Fittings

⚠ Caution

Connection and disconnection of the tube with Onetouch fitting

1. Installing of the tube

- 1) Cut the tubing at a right angle. The tube must not have any cuts on its periphery. Use a tube cutter TK-1, 2, or 3. Do not use a pair of pliers, nippers, or scissors because they could result in an uneven cut or cause the tube to become flattened. As a result, it might not be possible to connect the tubing, or after the tube has been connected, it could pull out or allow air to leak. Make sure to cut the tube with sufficient length.
- Grasp the tube, push it in slowly, and make sure to insert it to the hilt.
- 3) After inserting the tube to the hilt, pull the tube lightly to make sure that it will not come out. If the tube is not inserted all the way, it could be pulled out or cause air leakage.

2. Removing of the tube

- 1) Fully push in the release bushing. At the same time, push the collar evenly.
- 2) Keeping the release bushing pushed so that it will not retract, pull out the tube. If the release bushing is not pushed in sufficiently, it could wedge in further, making it difficult to pull out the tube.
- 3) The removed tube can be reused by cutting off the portion that was wedged in. If the tubing is reused without cutting off the wedged portion, it could lead to air leakage, or the inability to remove the tube.

