

# Rotary Vane Pumps Miniature Series





#### PRODUCT FEATURES

- Maintenance free
- Oil-less
- Compact
- Pulsation free
- High flow
- Low vibration
- No valves
- Reversible

#### **TYPICAL APPLICATIONS**

- Automotive
- Medical
- Analysis
- Automation
- Fuell Cell





## **Rotary Vane Vacuum and Pressure Pumps**

#### **Product Overview**

Model	Flow	Max. Pressure	Max. vaccum	Page
G 01-K-LC	2,2 l/min	80 mbar	7 %	3
G 01-K-EB	1,4 l/min	40 mbar	4 %	4
G 01 EB	1,6 l/min	180 mbar	20 %	5
G 01-4 EB	1,4 l/min	280 mbar	29 %	6
G 02 EB	3,6 l/min	190 mbar	19 %	7
G 02-4 EB	3,7 l/min	310 mbar	31 %	8
G 02-8	2,7 l/min	410 mbar	37 %	9
BL-G 02-4	2,1 l/min	200 mbar	19 %	10
G 04 EB	6,8 l/min	150 mbar	16 %	11
G 04-4 EB	5,1 l/min	240 mbar	26 %	12
G 04-8	4,4 l/min	260 mbar	25 %	13
G 045-LC	6,5 l/min	750 mbar	63 %	14
G 045	6,1 l/min	750 mbar	70 %	15
G 07	21 l/min	1400 mbar	77 %	16
G 07-N	20 l/min	900 mbar	72 %	17
G 08	15,5 l/min	1400 mbar	83 %	18
G 08-T	36 l/min	1400 mbar	93 %	19
BL-G 085 M	8,5 l/min	450 mbar	50 %	20
G 09	11 l/min	370 mbar	35 %	21

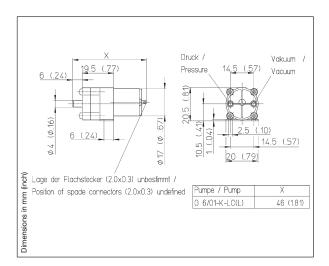


### Rotary Vane Pump G 01-K-LC

Flow	2,2 l/min
Max. pressure	80 mbar
Max. vacuum	7 %





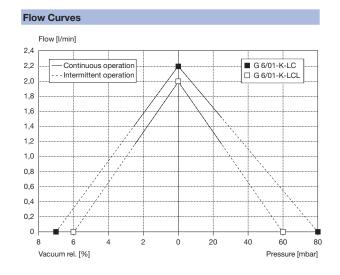


Pneumatic Data		
Description	G 6/01-K-LCL	G 6/01-K-LC
Part number	50027	50017
Max. flow	2,0 l/min	2,2 l/min
Max. intermittent pressure	60 mbar	80 mbar
Max. continuous pressure	25 mbar	25 mbar
Max. intermittent vacuum	6%	7 %
Max. continuous vacuum	2,5 %	2,5 %

Electrical Data		
Motor type	Permanent magnet	Permanent magnet
Nominal voltage	6 V DC	6 V DC
Min. current consumption	0,17 A	0,18 A
Max. current consumption	0,23 A	0,27 A
Protection class	IP40	IP40
Motor bearing	Sleeve bearing	Sleeve bearing

General Data			
Ambient temperature	0 to 40 °C	0 to 40 °C	
Weight	0,03 kg	0,03 kg	
Direction of rotation	cw/ccw	cw/ccw	

All listed values are measured at standard atmospheric conditions.



Model key:

Nominal voltage

G 6/01 - K - LCL
Plastic housing

Model Improved type condensation tolerance

Current consumption:
Min.: at open flow
Max.: at max. intermittent operation

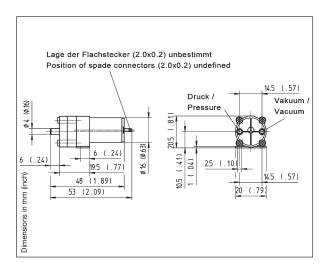


### Rotary Vane Pump G 01-K-EB

Flow	1,4 I/min
Max. pressure	40 mbar
Max. vacuum	4 %





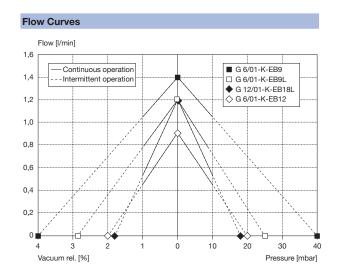


Pneumatic Data				
Description	G 6/01-K-EB12	G 6/01-K-EB9L	G 6/01-K-EB9	G 12/01-K-EB18L
Part number	50251	50094	50250	50080
Max. flow	0,9 l/min	1,2 l/min	1,4 l/min	1,2 l/min
Max. intermittent pressure	20 mbar	25 mbar	40 mbar	18 mbar
Max. continuous pressure	10 mbar	10 mbar	10 mbar	10 mbar
Max. intermittent vacuum	2 %	2,8 %	4 %	1,8 %
Max. continuous vacuum	1 %	1 %	1 %	1 %

Electrical Data				
Motor type	Ironless Core DC	Ironless Core DC	Ironless Core DC	Ironless Core DC
Nominal voltage	6 V DC	6 V DC	6 V DC	12 V DC
Min. current consumption	18 mA	36 mA	50 mA	25 mA
Max. current consumption	30 mA	65 mA	70 mA	48 mA
Protection class	IP50	IP50	IP50	IP50
Motor bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing

General Data				
Ambient temperature	-20 to 40° C			
Weight	0,04 kg	0,04 kg	0,04 kg	0,04 kg
Direction of rotation	cw/ccw	cw/ccw	cw/ccw	cw/ccw

All listed values are measured at standard atmospheric conditions.



Model key: 50... Stock programme Ironless Current consumption: Min.: at open flow Nominal Max.: at max. intermittent operation voltage Nominal motor voltage G 6/01-K-EB9L DC Plastic Model Improved type condensation tolerance

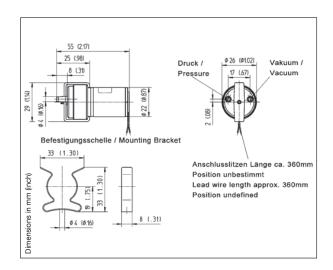


### Rotary Vane Pump G 01 EB

Max. vacuum	20 %
Max. pressure	180 mbar
Flow	1,6 l/min







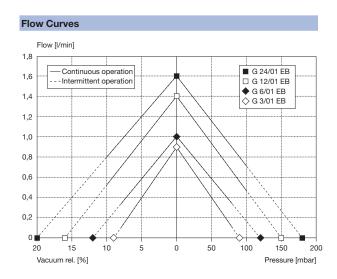
Pneumatic Data				
Description	G 3/01 EB	G 6/01 EB	G 12/01 EB	G 24/01 EB
Part number	50083	50081	50096	50099
Max. flow	0,9 l/min	1,0 l/min	1,4 l/min	1,6 l/min
Max. intermittent pressure	90 mbar	120 mbar	150 mbar	180 mbar
Max. continuous pressure	80 mbar	80 mbar	100 mbar	100 mbar
Max. intermittent vacuum	9 %	12 %	16 %	20 %
Max. continuous vacuum	8 %	8 %	10 %	10 %

Electrical Data				
Motor type	Ironless Core DC	Ironless Core DC	Ironless Core DC	Ironless Core DC
Nominal voltage	3 V DC	6 V DC	12 V DC	24 V DC
Min. current consumption	0,12 A	0,07 A	0,09 A	0,05 A
Max. current consumption	0,28 A	0,19 A	0,20 A	0,13 A
Protection class	IP50	IP50	IP50	IP50
Motor bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing

General Data				
Ambient temperature	-30 to 50 °C			
Weight	0,1 kg	0,1 kg	0,1 kg	0,1 kg
Direction of rotation	cw	cw	cw	CW

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.



Model key: Nominal voltage G 6/01 EB Ironless Model

500... Stock programme

Current consumption:

Min.: at open flow
Max.: at max. intermittent operation

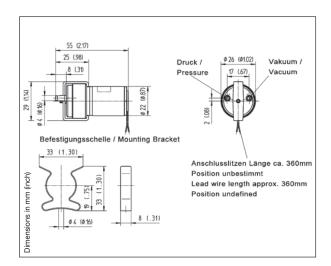


### Rotary Vane Pump G 01-4-EB

Flow	1,4 I/min
Max. pressure	280 mbar
Max. vacuum	29 %







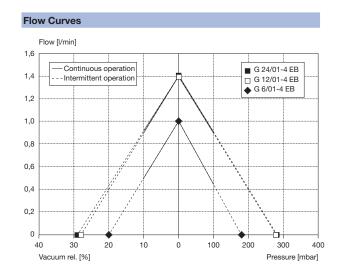
Pneumatic Data			
Description	G 6/01-4 EB	G 12/01-4 EB	G 24/01-4 EB
Part number	50088	50090	50092
Max. flow	1,0 l/min	1,4 l/min	1,4 l/min
Max. intermittent pressure	180 mbar	280 mbar	280 mbar
Max. continuous pressure	100 mbar	100 mbar	100 mbar
Max. intermittent vacuum	20 %	28 %	29 %
Max. continuous vacuum	10 %	10 %	10 %

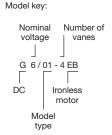
Electrical Data			
Motor type	Ironless Core DC	Ironless Core DC	Ironless Core DC
Nominal voltage	6 V DC	12 V DC	24 V DC
Min. current consumption	0,10 A	0,11 A	0,06 A
Max. current consumption	0,32 A	0,31 A	0,17 A
Protection class	IP50	IP50	IP50
Motor bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing

General Data				
Ambient temperature	-30 to 50 °C	-30 to 50 °C	-30 to 50 °C	
Weight	0,1 kg	0,1 kg	0,1 kg	
Direction of rotation	cw/ccw	cw/ccw	cw/ccw	

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.





500... Stock programme
Current consumption:
Min.: at open flow
Max.: at max. intermittent operation

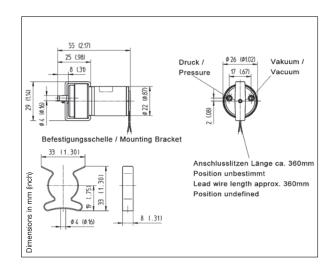


### Rotary Vane Pump G 02 EB

Flow	3,6 l/min
Max. pressure	190 mbar
Max. vacuum	19 %







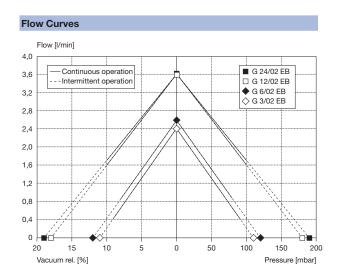
Pneumatic Data				
Description	G 3/02 EB	G 6/02 EB	G 12/02 EB	G 24/02 EB
Part number	50084	50103	50095	50098
Max. flow	2,4 l/min	2,6 l/min	3,6 l/min	3,6 l/min
Max. intermittent pressure	110 mbar	120 mbar	180 mbar	190 mbar
Max. continuous pressure	90 mbar	80 mbar	100 mbar	100 mbar
Max. intermittent vacuum	11 %	12 %	18 %	19 %
Max. continuous vacuum	9 %	8 %	10 %	10 %

Electrical Data				
Motor type	Ironless Core DC	Ironless Core DC	Ironless Core DC	Ironless Core DC
Nominal voltage	3 V DC	6 V DC	12 V DC	24 V DC
Min. current consumption	0,16 A	0,09 A	0,09 A	0,07 A
Max. current consumption	0,53 A	0,30 A	0,33 A	0,18 A
Protection class	IP50	IP50	IP50	IP50
Motor bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing

General Data				
Ambient temperature	-30 to 50 °C			
Weight	0,1 kg	0,1 kg	0,1 kg	0,1 kg
Direction of rotation	CW	CW	cw	CW

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.



Model key:

Nominal voltage

G 6 / 02 EB | DC | Ironless motor

Model type

50... Stock programme Current consumption:

Min.: at open flow
Max.: at max. intermittent operation

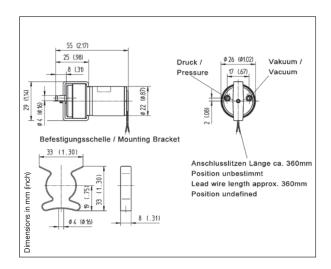


### Rotary Vane Pump G 02-4 EB

Flow	3,7 l/min
Max. pressure	310 mbar
Max. vacuum	31 %







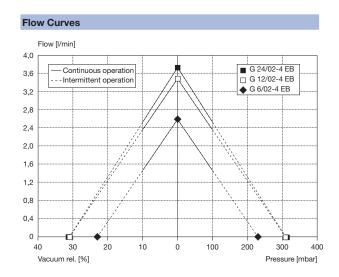
Pneumatic Data				
Description	G 6/02-4 EB	G 12/02-4 EB	G 24/02-4 EB	
Part number	50089	50091	50093	
Max. flow	2,6 l/min	3,5 l/min	3,7 l/min	
Max. intermittent pressure	230 mbar	310 mbar	310 mbar	
Max. continuous pressure	100 mbar	100 mbar	100 mbar	
Max. intermittent vacuum	23 %	31 %	31 %	
Max. continuous vacuum	10 %	10 %	10 %	

Electrical Data			
Motor type	Ironless Core DC	Ironless Core DC	Ironless Core DC
Nominal voltage	6 V DC	12 V DC	24 V DC
Min. current consumption	0,13 A	0,15 A	0,09 A
Max. current consumption	0,53 A	0,51 A	0,27 A
Protection class	IP50	IP50	IP50
Motor bearing	Sleeve bearing	Sleeve bearing	Sleeve bearing

General Data				
Ambient temperature	-30 to 50 °C	-30 to 50 °C	-30 to 50 °C	
Weight	0,1 kg	0,1 kg	0,1 kg	
Direction of rotation	cw/ccw	cw/ccw	cw/ccw	

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.



Model key:

Nominal voltage vanes

G 6 / 02 - 4 EB

C Ironless motor

Model type

Stock programme

Current consumption:

Min.: at open flow

Max.: at max. intermittent operation

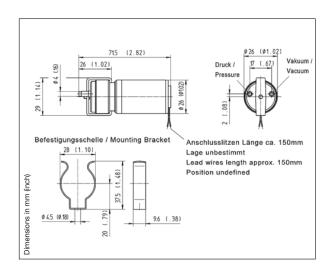


### Rotary Vane Pump G 02-8

Flow	2,7 l/min
Max. pressure	410 mbar
Max. vacuum	37 %







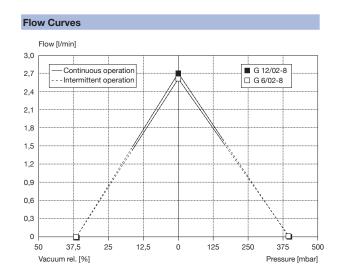
Pneumatic Data		
Description	G 6/02-8	G 12/02-8
Part number	50163	50165
Max. flow	2,6 l/min	2,7 l/min
Max. intermittent pressure	410 mbar	410 mbar
Max. continuous pressure	200 mbar	200 mbar
Max. intermittent vacuum	37 %	37 %
Max. continuous vacuum	20 %	20 %

Electrical Data		
Motor type	Ironless Core DC	Ironless Core DC
Nominal voltage	6 V DC	12 V DC
Min. current consumption	0,23 A	0,11 A
Max. current consumption	0,70 A	0,35 A
Protection class	IP50	IP50
Motor bearing	Ball bearing	Ball bearing

General Data			
Ambient temperature	-30 to 50 °C	-30 to 50 °C	
Weight	0,13 kg	0,13 kg	
Direction of rotation	cw/ccw	cw/ccw	

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.



Nominal voltage vanes

G 6 / 02 - 8

DC

Model type

Model key:

501... Stock programme Current consumption:

Min.: at open flow
Max.: at max. intermittent operation

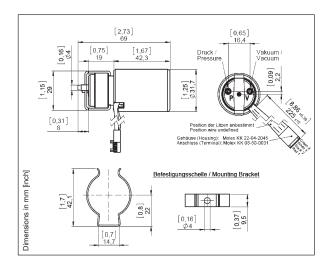


### Rotary Vane Pump BL-G 02-4

Flow	2,4 l/min	
Max. pressure	200 mbar	
Max. vacuum	22 %	







Pneumatic Data		
Description	BL-G 12/02-4	
Part number	50180	
Max. flow	2,1 l/min	
Max. intermittent pressure	200 mbar	
Max. continuous pressure	150 mbar	
Max. intermittent vacuum	19 %	
Max. continuous vacuum	15 %	

Electrical Dat	ta		
Motor type		Brushless DC	
Nominal voltage	ge	12 V DC	
Drive electroni	CS	integrated with reverse supply voltage protection	
Min. current co	onsumption	0,16 A	
Max. current c	onsumption	0,33 A	
Protection class	SS	IP00	
Motor bearing		Ball bearing	
Connector Housing:		Molex KK 22-01-2045	
Terminal:		Molex KK 08-50-0031	

Wiring diagram



Adapter for 2-wire duty incl. potentiometer for speed adjustment part number 29011932

	Function	Colour	Control	
Pin 1	V Supply	Red	12 VDC (max. voltage range: 1018 VDC) 24 VDC (max. voltage range: 1028 VDC)	
Pin 2	Ground	Black	Ground for Vsupply (PIN 1) and Speed Control (PIN3)	
Pin 3	Speed control	White	analog: 05 VDC (max. 28V) PWM: 620 kHz - 1496% Speed voltage input threshold: 0,2 V	
Pin 4	Tacho out	Green	18 pulses per revolution Pulse time "LOW": 195 µs Output level "LOW": 0 / max. 0,5 V Output level "HIGH": min. 4 V / max. 5 V	

General Data		
Ambient temperature	0 to 50 °C	
Weight	0,13 kg	
Direction of rotation	CW	

#### **Flow Curves** 2.4 ■ BL-G12/02-4 5V □ BL-G12/02-4 1V 2.2 2.0 1,8 1,6 1,2 0,8 200 20 Vacuum rel. [%] Pressure [mbar]

Pumps include mounting bracket

Above performance values are based on max. control voltage 5V All listed values are measured at standard atmospheric conditions and at 50Hz.

Model key: 501... Stock programme Nominal Number of Current consumption: voltage Min.: at open flow Max.: at max. intermittent operation BL - G 12/02 - 4 Brushless Model motor type DC

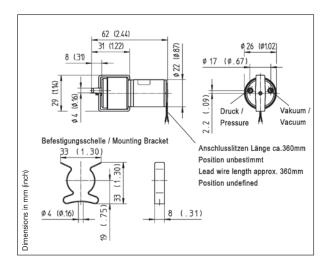


### Rotary Vane Pump G 04 EB

Flow	6,8 I/min
Max. pressure	150 mbar
Max. vacuum	16 %







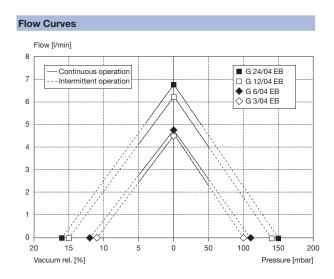
Pneumatic Data				
Description	G 3/04 EB	G 6/04 EB	G 12/04 EB	G 24/04 EB
Part number	50085	50102	50097	50104
Max. flow	4,5 l/min	4,7 l/min	6,2 l/min	6,8 l/min
Max. intermittent pressure	100 mbar	110 mbar	140 mbar	150 mbar
Max. continuous pressure	50 mbar	50 mbar	50 mbar	40 mbar
Max. intermittent vacuum	11 %	12 %	15 %	16 %
Max. continuous vacuum	5 %	5 %	5 %	4 %

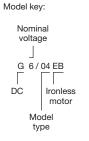
Electrical Data				
Motor type	Ironless Core DC	Ironless Core DC	Ironless Core DC	Ironless Core DC
Nominal voltage	3 V DC	6 V DC	12 V DC	24 V DC
Min. current consumption	0,26 A	0,16 A	0,18 A	0,11 A
Max. current consumption	0,80 A	0,48 A	0,47 A	0,26 A
Protection class	IP50	IP50	IP50	IP50
Motor bearing	Ball bearing/Sleeve bearing	Ball bearing/Sleeve bearing	Ball bearing/Sleeve bearing	Ball bearing/Sleeve bearing

General Data				
Ambient temperature	-30 to 50 °C			
Weight	0,1 kg	0,1 kg	0,1 kg	0,1 kg
Direction of rotation	CW	cw	CW	CW

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.





50... Stock programme Current consumption:

Min.: at open flow
Max.: at max. intermittent operation

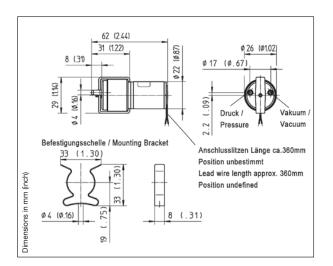


### Rotary Vane Pump G 04-4-EB

Flow	5,1 l/min
Max. pressure	240 mbar
Max. vacuum	26 %







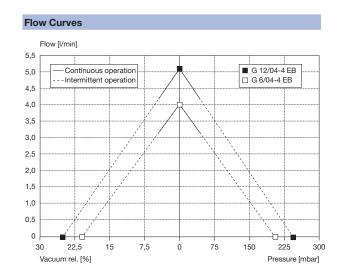
Pneumatic Data		
Description	G 6/04-4 EB	G 12/04-4 EB
Part number	50101	50100
Max. flow	4,0 l/min	5,1 l/min
Max. intermittent pressure	200 mbar	240 mbar
Max. continuous pressure	50 mbar	50 mbar
Max. intermittent vacuum	21 %	26 %
Max. continuous vacuum	5 %	5 %

Electrical Data		
Motor type	Ironless Core DC	Ironless Core DC
Nominal voltage	6 V DC	12 V DC
Min. current consumption	0,30 A	0,29 A
Max. current consumption	0,85 A	0,70 A
Protection class	IP50	IP50
Motor bearing	Ball bearing/Sleeve bearing	Ball bearing/Sleeve bearing

General Data			
Ambient temperature	-30 to 50 °C	-30 to 50 °C	
Weight	0,1 kg	0,1 kg	
Direction of rotation	cw/ccw	cw/ccw	

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.



Model key:

Nominal voltage vanes

G 6 / 04 - 4 EB

Ironless motor

Model type

50... Stock programme
Current consumption:
Min.: at open flow
Max.: at max. intermittent operation

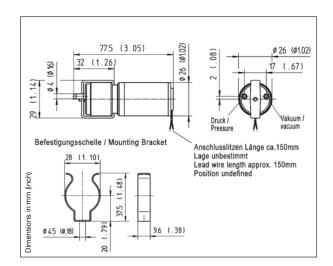


### Rotary Vane Pump G 04-8

Flow	4,4 I/min
Max. pressure	260 mbar
Max. vacuum	<b>25</b> %







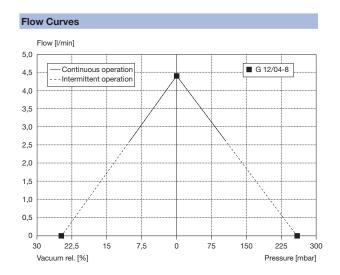
Pneumatic Data		
Description	G 12/04-8	
Part number	50119	
Max. flow	4,4 l/min	
Max. intermittent pressure	260 mbar	
Max. continuous pressure	100 mbar	
Max. intermittent vacuum	25 %	
Max. continuous vacuum	10 %	

Electrical Data		
Motor type	Ironless Core DC	
Nominal voltage	12 V DC	
Min. current consumption	0,21 A	
Max. current consumption	0,51 A	
Protection class	IP50	
Motor bearing	Ball bearing	

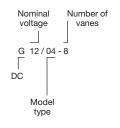
General Data		
Ambient temperature	-30 to 50 °C	
Weight	0,14 kg	
Direction of rotation	cw/ccw	

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.



#### Model key:



Current consumption: Min.: at open flow

Max.: at max. intermittent operation

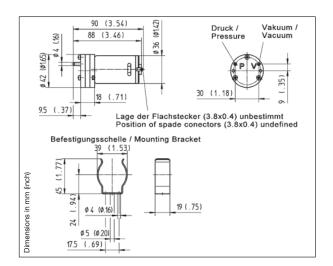


### Rotary Vane Pump G 045-LC

Flow	7,5 l/min
Max. pressure	900 mbar
Max. vacuum	63 %







Pneumatic Data		
Description	G 12/045-LC	
Part number	50213	
Max. flow	6,5 l/min	
Max. intermittent pressure	750 mbar	
Max. continuous pressure	100 mbar	
Max. intermittent vacuum	63 %	
Max. continuous vacuum	10 %	

Electrical Data	
Motor type	Permanent magnet
Nominal voltage	12 V DC
Min. current consumption	1,8 A
Max. current consumption	3,5 A
Protection class	IP20
Motor bearing	Ball bearing/Sleeve bearing

General Data		
Ambient temperature	-10 to 40 °C	
Weight	0,25 kg	
Direction of rotation	cw/ccw	

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.

# 

Model key:

Nominal voltage

G 12/045 - LC

DC

Model type

502... Stock programme

Current consumption: Min.: at open flow

Max.: at max. intermittent operation

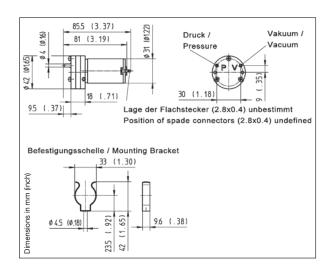


### Rotary Vane Pump G 045

Flow	6,1 l/min
Max. pressure	750 mbar
Max. vacuum	70 %







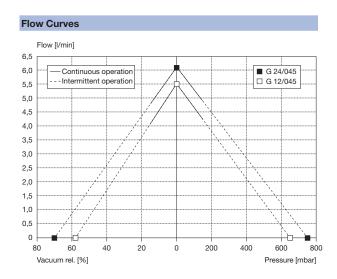
Pneumatic Data			
Description	G 12/045	G 24/045	
Part number	50200	50201	
Max. flow	5,5 l/min	6,1 l/min	
Max. intermittent pressure	650 mbar	750 mbar	
Max. continuous pressure	150 mbar	150 mbar	
Max. intermittent vacuum	58 %	70 %	
Max. continuous vacuum	15 %	15 %	

Electrical Data		
Motor type	Permanent magnet	Permanent magnet
Nominal voltage	12 V DC	24 V DC
Min. current consumption	0,64 A	0,33 A
Max. current consumption	1,36 A	0,77 A
Protection class	IP30	IP30
Motor bearing	Ball bearing	Ball bearing

General Data			
Ambient temperature	10 to 40 °C	10 to 40 °C	
Weight	0,25 kg	0,25 kg	
Direction of rotation	cw/ccw	cw/ccw	

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.



Model key:

Nominal voltage

G 12 / 045

DC

Model type

50... Stock programme Current consumption:

Min.: at open flow
Max.: at max. intermittent operation

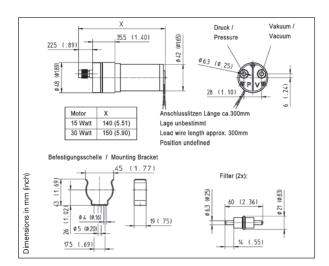


### Rotary Vane Pump G 07

Flow	21 I/min
Max. pressure	1,4 bar
Max. vacuum	77 %







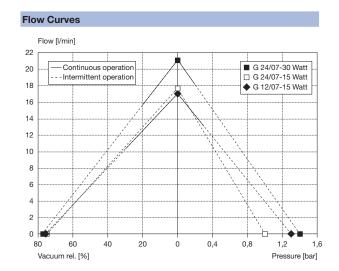
Pneumatic Data				
Description	G 12/07-15 Watt	G 24/07-15 Watt	G 24/07-30 Watt	
Part number	50336	50218	50221	
Max. flow	17,0 l/min	17,5 l/min	21,0 l/min	
Max. intermittent pressure	1,3 bar	1,0 bar	1,4 bar	
Max. continuous pressure	0,3 bar		0,2 bar	
Max. intermittent vacuum	76 %	75 %	77 %	
Max. continuous vacuum	30 %		20 %	

Electrical Data			
Motor type	Permanent magnet	Permanent magnet	Permanent magnet
Nominal voltage	12 V DC	24 V DC	24 V DC
Min. current consumption	1,9 A	1,1 A	1,9 A
Max. current consumption	3,2 A	1,6 A	2,5 A
Protection class	IP40	IP40	IP40
Motor bearing	Ball bearing	Ball bearing	Ball bearing

General Data				
Ambient temperature	-10 to 40 °C	-10 to 40 °C	-10 to 40 °C	
Weight	0,6 kg	0,6 kg	0,7 kg	
Direction of rotation	CW	CW	cw	

Pumps include tube connector (2x) G 1/8 to tube I.D. 6 mm, mounting bracket and filter (2x).

All listed values are measured at standard atmospheric conditions.



Model key:

Nominal Nominal voltage motor power

G 12 / 07 - 30 Watt

DC

Model type

50... Stock programme
Current consumption:
Min.: at open flow
Max.: at max. intermittent operation

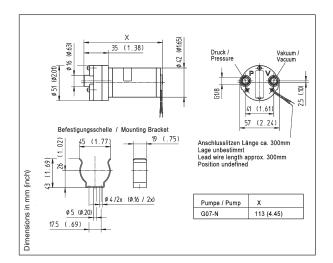


### Rotary Vane Pump G 07-N

Flow	20 l/min
Max. pressure	0,9 bar
Max. vacuum	<b>72</b> %







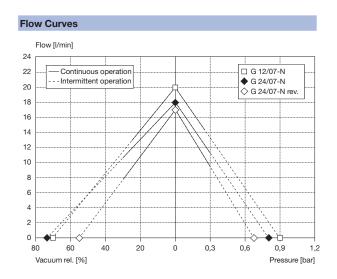
Pneumatic Data			
Description	G 12/07-N	G 24/07-N	G 24/07-N rev.
Part number	50316	50311	50220
Max. flow	20 l/min	18 l/min	17 l/min
Max. intermittent pressure	0,90 bar	0,80 bar	0,7 bar
Max. continuous pressure	0,25 bar	0,30 bar	0,3 bar
Max. intermittent vacuum	70 %	72 %	55 %
Max. continuous vacuum	25 %	30 %	30 %

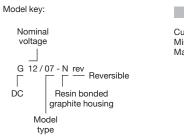
Electrical Data			
Motor type	Permanent magnet	Permanent magnet	Permanent magnet
Nominal voltage	12 V DC	24 V DC	24 V DC
Min. current consumption	2,6 A	0,8 A	0,9 A
Max. current consumption	4,6 A	1,6 A	2,0 A
Protection class	IP40	IP40	IP40
Motor bearing	Ball bearing	Ball bearing	Ball bearing

General Data				
Ambient temperature	-10 to 40 °C	-10 to 40 °C	-10 to 40 °C	
Weight	0,5 kg	0,5 kg	0,5 kg	
Direction of rotation	cw	CW	cw/ccw	

Pumps include mounting bracket.

All listed values are measured at standard atmospheric conditions.





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50... Stock programme
Current consumption:
Min.: at open flow
Max.: at max. intermittent operation

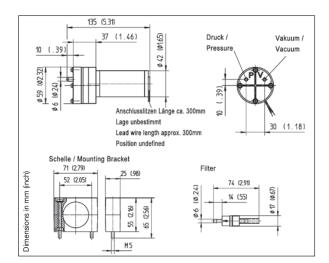


### Rotary Vane Pump G 08

Flow	15,5 l/min
Max. pressure	1,4 bar
Max. vacuum	83 %







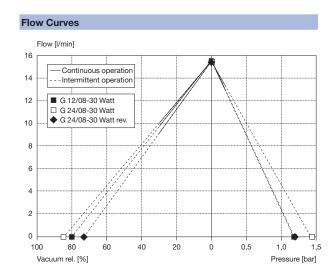
Pneumatic Data			
Description	G 12/08-30 Watt	G 24/08-30 Watt	G 24/08-30 Watt rev.
	50325	50358	
Part number			50360
Max. flow	15,5 l/min	15,5 l/min	15,5 l/min
Max. intermittent pressure	1,2 bar	1,4 bar	1,2 bar
Max. continuous pressure	0,3 bar	0,3 bar	0,3 bar
Max. intermittent vacuum	80 %	83 %	74 %
Max. continuous vacuum	30 %	30 %	30 %

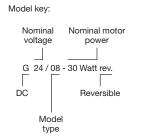
Electrical Data			
Motor type	Permanent magnet	Permanent magnet	Permanent magnet
Nominal voltage	12 V DC	24 V DC	24 V DC
Min. current consumption	1,5 A	0,8 A	0,6 A
Max. current consumption	3,2 A	1,6 A	1,8 A
Protection class	IP40	IP40	IP40
Motor bearing	Ball bearing	Ball bearing	Ball bearing

General Data				
Ambient temperature	-10 to 40 °C	-10 to 40 °C	-10 to 40 °C	
Weight	0,75 kg	0,75 kg	0,75 kg	
Direction of rotation	cw	cw	cw/ccw	

Pumps include mounting bracket and filter.

All listed values are measured at standard atmospheric conditions.





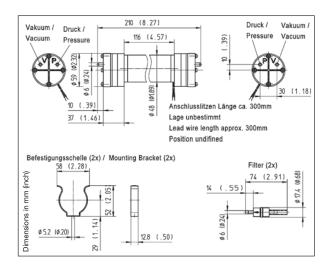
503... Stock programme
Current consumption:
Min.: at open flow
Max.: at max. intermittent operation



### Rotary Vane Pump G 08-T

Max. vacuum	93 %
Max. pressure	1,4 bar
Flow	36 I/min





Pneumatic Data				
Description	G 12/08-T	G 12/08-T	G 24/08-T	G 24/08-T
Part number	50241 connected	50241	50238	50238
	in series	connected in parallel	connected in series	connected in parallel
Max. flow	17 l/min	33 l/min	19 l/min	36 l/min
Max. intermittent pressure		1,4 bar		1,4 bar
Max. intermittent vacuum	93 %	84 %	93 %	84 %

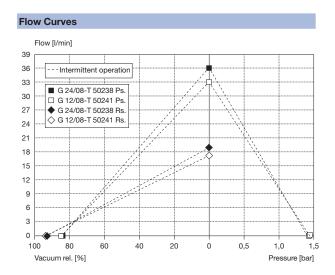
Electrical Data				
Motor type	Permanent magnet	Permanent magnet	Permanent magnet	Permanent magnet
Nominal voltage	12 V DC	12 V DC	24 V DC	24 V DC
Min. current consumption	4,0 A	4,0 A	2,0 A	2,0 A
Max. current consumption	5,0 A	8,0 A	2,5 A	4,0 A
Protection class	IP40	IP40	IP40	IP40
Motor bearing	Ball bearing	Ball bearing	Ball bearing	Ball bearing

General Data				
Ambient temperature	-10 to 40 °C			
Weight	1,3 kg	1,3 kg	1,3 kg	1,3 kg
Direction of rotation	cw	cw	cw	CW

Pumps include mounting bracket (2x) and filter (2x).

These pumps are **not** suitable for continuous operation.

All listed values are measured at standard atmospheric conditions.



Model key:

Nominal voltage

G 12/08-T

Double headed

Model type

50... Stock programme
Current consumption:
Min.: at open flow
Max.: at max. intermittent operation

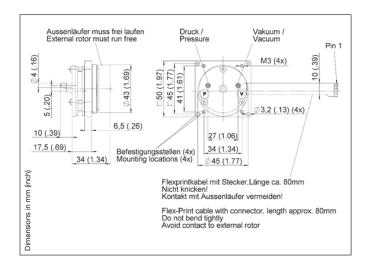


### Rotary Vane Pump BL-G 085 M

Flow	8,5 l/min
Max. pressure	450 mbar
Max. vacuum	50 %







Pneumatic Data	
Description	BL-G 12/085 M
Part number	50209
Max. flow	8,5 l/min
Max. intermittent pressure	450 mbar
Max. continuous pressure	150 mbar
Max. intermittent vacuum	50 %
Max. continuous vacuum	15 %

Electrical Data		
Motor type*	Brushless DC	
Nominal voltage	12 V DC	
Min. current consumption	0,7 A	
Max. current consumption	2,0 A	
Protection class	IP00	
Motor bearing	Ball bearing	
Electrical connection	Flex-Print connector, 11 poles, pitch 1,0 mm, top contact style	

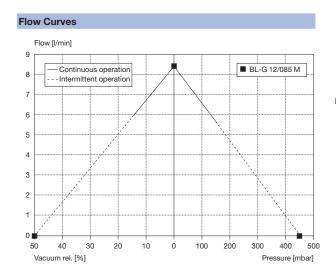
General Data		
Ambient temperature	-40 to 60 °C	
Weight	0,15 kg	
Direction of rotation	cw/ccw	

<sup>\*</sup> without electronics

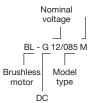
All listed values are measured at standard atmospheric conditions.

Please contact Thomas if further information regarding electrical connection and electronics is required.

Use provided mounting locations only. Do not allow force on either motor or pump head. Motor bearing can be damaged.



Model key:



50210 Stock programme Current consumption:

Min.: at open flow Max.: at max. intermittent operation

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#### Pin allocation:

Pin 1 4,5 - 18 VDC Pin 2 Hall sensor 3 Pin 3 Hall sensor 1 Pin 4 Hall sensor 2 Pin 5 GND Pin 6 Motor winding 3 Pin 7 Motor winding 2 Pin 8 Motor winding 1

#### Option:

Adaptor for Flex-Print connector to terminal board, part number 63003

BL-G 12/085 M 50210 including external electronics (63002)

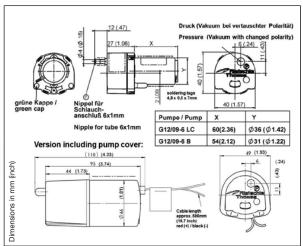
+ adaptor (63003) for Flex-Print connector



### Rotary Vane Pump G 09

Flow	11 l/min
Max. pressure	370 mbar
Max. vacuum	35 %





Pneumatic Data			
Description	G 12/09-6 B	G 12/09-6 LC	G 24/09-6 LC
Part number	<b>50330</b> /50544	50555/505521)	50554/505561)
Max. flow	11,0 l/min	9,0 l/min	9,0 l/min
Max. intermittent pressure	370 mbar	350 mbar	350 mbar
Max. continuous pressure	200 mbar	150 mbar	150 mbar
Max. intermittent vacuum	32 %	35 %	35 %
Max. continuous vacuum	20 %	15 %	15 %

Electrical Data			
Motor type	Permanent magnet	Permanent magnet	Permanent magnet
Nominal voltage	12 V DC	12 V DC	24 V DC
Min. current consumption	0,7 A	0,7 A	0,4 A
Max. current consumption	1,8 A	2,2 A	1,3 A
Protection class	IP30	IP20	IP20
Motor bearing	Ball bearing	Ball bearing/Sleeve bearing	Ball bearing/Sleeve bearing

General Data				
Ambient temperature	-20 to 50 °C	-20 to 50 °C	-20 to 50 °C	
Weight	0,24 kg	0,30 kg	0,30 kg	
Direction of rotation	cw/ccw	cw/ccw	cw/ccw	

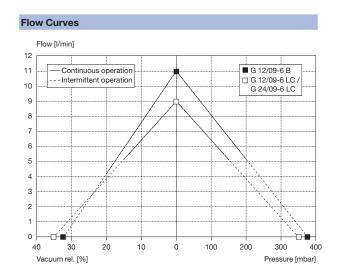
Mounting bracket (Option) 31911/31914<sup>1)</sup> 31947/31914<sup>1)</sup>

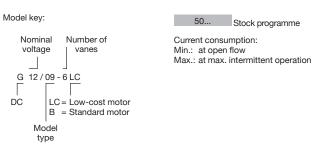
All listed values are measured at standard atmospheric conditions. 
1) Pump including EPDM-cover for sound reduction.

For vacuum operation: change electrical polarity.

For noise reduction: do not remove green cap. To optimise flow: remove green cap.

Mounting on motor body only. Do not allow force on pump head.

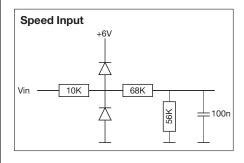


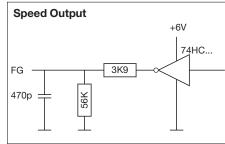




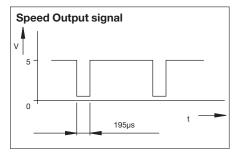
# Wiring diagram (Brushless DC motor)

	Function	Colour	Control	
Pin 1	V Supply	Red	12 VDC (max. voltage range: 1018 VDC)	
			24 VDC (max. voltage range: 1028 VDC)	
Pin 2	Ground	Black	Ground for Vsupply (PIN 1) and Speed Control (PIN3)	
Pin 3	Speed control	White	analog: 05 VDC (max. 28V)	
			PWM: 620 kHz - 1496%	
			Speed voltage input threshold: 0,2 V	
Pin 4	Tacho out	Green	18 pulses per revolution	
			Pulse time "LOW": 195 μs	
			Output level "LOW": 0 / max. 0,5 V	
			Output level "HIGH": min. 4 V / max. 5 V	





Optional: Adapter for 2-wire duty incl. potentiometer for speed adjustment



### **Options / Accessories**

P/N 29011932 Adapter for BLDC motor

4-2 wire w/ manual speed control

12 V DC "red"

P/N 29011933 Adapter for BLDC motor

4-2 wire w/ manual speed control 24 V DC "black"



