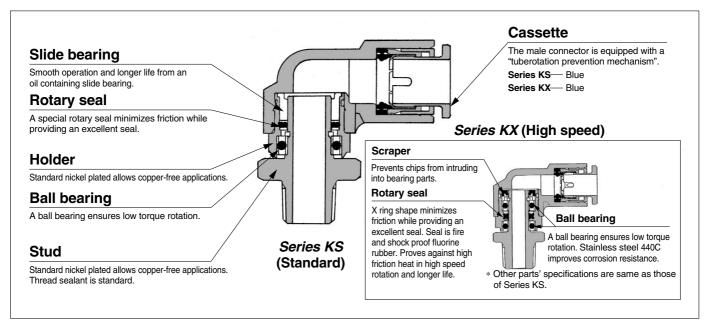


# Rotary One-touch Fittings Standard Type/High Speed Type Series KS/KX



Low torque rotation style Rotary One-touch fittings

Applicable to use for oscillating and rotating sections in robots.

Copper-free specifications Brass parts are all electroless nickel plated.

Thread seal is standard.



#### **Applicable Tubing**

Tubing material Note)	Nylon, Soft nylon, Polyurethane
Tubing O.D.	ø4, ø6, ø8, ø10, ø12
Note) Use caution about the max. operating pres	ssure for soft nylon and polyurethane.

#### **Specifications**

Fluid	Air					
Maximum operating pressure	1.0 MPa					
Operating vacuum pressure	−100 kPa					
Proof pressure	3.0 MPa					
Ambient and fluid temperature	-5 to 60°C (No freezing)					
Thread	JIS B 0203 (Taper thread for piping), JIS B 0209, class 2 (Metric coarse thread)					

#### **Rotating Torque/Allowable Number of Rotations**

Applicable tubing O.D.	ø4	ø6	ø8	ø10	ø12	
Rotating torque (N·m) Note)	0.006	0.012	0.014	0.020	0.022	
Allowable number of rotations	Series KS	8.4	8.4	6.7	5	4.2
Allowable number of folations	Series KX	25	20	20	16.7	16.7

Note) Rotating torque under pressure 0.5 MPa

#### **Principal Parts Material**

Model	Series KS	Series KX					
Body	PE	3T					
Stud, Holder, Guide	C3604BD (Electroless nicke	l plated), Stainless steel 304					
Chuck, Retainer	Stainless steel (Stainless st Series KX: C3604BD (e	Stainless steel (Stainless steel 304) (1) (Retainer (C) of Series KX: C3604BD (electroless nickel plated))					
Collet, Release button, Snap ring	Polya	Polyacetal					
O-ring, Packing	NE	NBR					
Rotary seal	NBR	FPM					
Slide bearing	Oil-containing polyacetal	_					
Scraper	_	NBR					
Ball bearing	Bearing steel	Stainless steel 440C					
Gasket	Stainless steel (Stain	Stainless steel (Stainless steel 304), NBR					



#### Series KS/Series KX

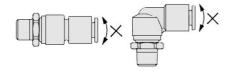
Model	Connection thread	Applicable tubing O.D. (mm)								
Model	Connection thread	ø4	ø6	ø8	ø10	ø12				
Male connector KSH	M5 x 0.8	<u> </u>	•							
KXH	M6 x 1	-	•							
	R ½	+	•	<del>-</del>						
	R 1/4		•	+	<u> </u>					
	R 3/8			•	•	•				
-	R 1/2				<b>-</b>	•				
Male elbow <b>KSL</b>	M5 x 0.8	<b>-</b>	•							
KXL	M6 x 1	<del>-</del>	<u> </u>							
	R 1/8	<u> </u>	<u> </u>	<u> </u>		+				
#	R 1/4		•	<u> </u>	<b>—</b>					
	R <sup>3</sup> /8			<b>—</b>	<u> </u>	•				
	R ½				•					

## **⚠** Precautions

Be sure to read before handling. Refer to pages 15-18-3 to 15-18-4 for Safety Instructions and Common Precautions on the products mentioned in this catalog, and refer to pages 15-1-10 to 15-1-11 for Precautions on every series.

## **⚠** Caution

 Implement the tube piping in such a way that laterial load should not be applied on the ball bearings, otherwise it may adversely affect the life expectancy.
 A flexible polyurethane tube is recommended when the lateral load is applied.



K□











# Series KS/KX

#### Male connector: KSH (Standard)

### <M5, M6>



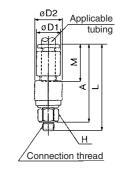




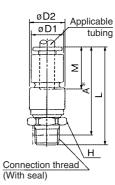
		•										
Applicable tubing O.D. (mm)	Connection thread <b>R</b>	Model	(width across flats)	D1	D2	L	A	М	Min. port size	Effectiv (mr Nylon	m²)	Weight (g)
	M5 x 0.8	KSH04-M5			0.4 12	36.5	33					9
4	M6 x 1	KSH04-M6	8	10.4		37	33	16	2.5	4.0	4.0	9
	1/8	KSH04-01S	12			38	34	]				14
	M5 x 0.8	0.8 KSH06-M5			37.5	33.5		2.5	4.0	4.0	12	
6	M6 x 1	KSH06-M6	12.8	12.8	8 14	38	34	17	3	5.6	5.6	12
U	1/8	KSH06-01S				39.5	35.5		4	10.4	10.4	17
	1/4	KSH06-02S			42.5	36.5		4	10.4	10.4	23	
	1/8	KSH08-01S			5.2 17	44	40		6	26.1	18.0	23
8	1/4	KSH08-02S	17	15.2		47	41	18.5				29
	3/8	KSH08-03S				48	41.5					37
	1/4	KSH10-02S				54	48					55
10	3/8	KSH10-03S	22	18.5	22	55	48.5	21	7	36.3	29.5	63
	1/2	KSH10-04S				57.5	49.5					81
12	3/8	KSH12-03S	24	20.0	9 24	57	50.5	00	8	40.4	16.1	75
12	1/2	KSH12-04S		20.9		60	52	22	0	46.1		92

<sup>\*</sup> Reference dimensions after R thread installation.

#### <M5, M6>







#### Male Connector: KXH (High speed)

#### <M5, M6>



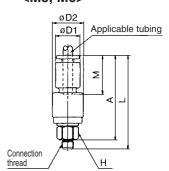


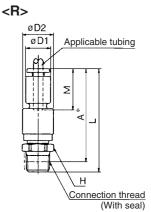


III <i>)</i>	Weight (g)
	11
4.0	- 11
	16
4.0	15
5.6	13
10.4	20
10.4	26
	28
18.0	34
	42
	68
29.5	76
	94
16.1	88
40.1	105
	m²) Urethane 4.0 4.0 5.6 10.4 18.0 29.5

<sup>\*</sup> Reference dimensions after R thread installation.

#### <M5, M6>





# Rotary One-touch Fittings Series KS/KX

#### Male Elbow: KSL (Standard)

<m5, m6=""></m5,>	
ALC:	

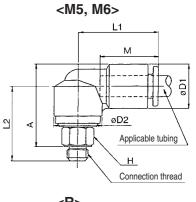






•																							
Applicable tubing O.D.	Connection thread	Model	H (width across	D1	D2	L1	L2	A	М	Min. port	(mı	,,,	Weight (g)										
(mm)	R		flats)							size	Nylon	Urethane	(9)										
	M5 x 0.8	KSL04-M5	8				20.5	22					9										
4	M6 x 1	KSL04-M6	0	10.4	12	21	21	22	16	2.5	3.5	3.5	٦										
	1/8	KSL04-01S	12				22	23.5					14										
	M5 x 0.8	KSL06-M5	Q	8 14 12.8 14	.8 14		21	23.5		2.5	3.5	3.5	12										
6	M6 x 1	KSL06-M6	"			23	21.5	24	17	3	5.0	5.0	12										
ь	1/8	KSL06-01S	1/			14  23	23	25.5		4	8.6	8.6	17	_									
	1/4	KSL06-02S	14				26	26.5					23										
	1/8	KSL08-01S		15.2 17												26.5	30					23	
8	1/4	KSL08-02S	17		5.2 17	17 26	29.5	31	18.5	6	21.6	14.9	29										
	3/8	KSL08-03S					31	32					38										
	1/4	KSL10-02S					34	37.5					56										
10	3/8	KSL10-03S	22	18.5	22	31.5	35	38	21	7	30.5	25.0	64										
	1/2	KSL10-04S					38	39.5					82										
10	3/8	KSL12-03S	24	20.9	24	34	36.5	40.5	- 22	8	05.4	05.4	76										
12	1/2	KSL12-04S	24	20.9	24	04	39.5	42	22	٥	35.1	35.1	93										
				_																			

<sup>\*</sup> Reference dimensions after R thread installation.



K□

 $\mathsf{M}\square$ 

 $H\square$ 

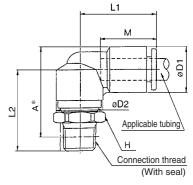
 $\mathsf{D}\Box$ 

MS

 $\mathsf{T}\Box$ 

**VMG** 

<R>



#### Male Elbow: KXL (High speed)









_	(mign	speea	)											
	Applicable tubing O.D.	Connection thread	Model	H (width across	D1	D2	L1	L2	Α	М	Min. port	Effective area (mm²)		Weight
	(mm)	R		flats)							size	Nylon	Urethane	(g)
	4	M5 x 0.8	KXL04-M5	8		).4 13	22	22.5	24					11
		M6 x 1	KXL04-M6	0	10.4			23	24   16	2.5	3.5	3.5		
		1/8	KXL04-01S	12	12			24	25					16
		M5 x 0.8	KXL06-M5		12.8	12.8 15	24	23.5	26		2.5	3.5	3.5	
	6	M6 x 1	KXL06-M6					24	20	17	3	5.0	5.0	15
		1/8	KXL06-01S					25	28		4	8.6	0.6	20
		1/4	KXL06-02S					28	29				8.6	26
		1/8	KXL08-01S					29	32	18.5 6		21.6	14.9	28
	8	1/4	KXL08-02S	17	15.2	18	27	32	33		6			34
		3/8	KXL08-03S	1				33	34					43
		1/4	KXL10-02S					38						69
	10	3/8	KXL10-03S	22	18.5	23.5	32	39	42	21	7	30.5	25.0	77
		1/2	KXL10-04S					42	43	43				95
	10	3/8	KXL12-03S	24	20.0	26	0.5	40	44 22	22	8	35.1	35.1	89
	12	1/2	KXL12-04S	24	20.9	26	35	43		22	ď			106

\* Reference dimensions after R thread installation.

