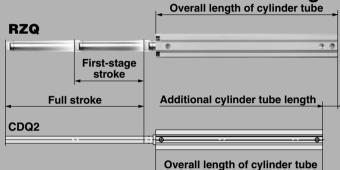
3 Position Cylinder Series RZQ Ø32, Ø40, Ø50, Ø63

Provides intermediate stop mechanism



• 2-stage stroke enabled with a small increase in length



Comparison of cylinder tube overall length (mm)

Full stroke = 300 mm (150 + 150 = 300 mm in case of CG1BN)

Bore size (mm)	RZQA⊡- 300-150	CDQ2A⊡- 300D	RZQ-CDQ2 Additional cylinder tube length	CG1BN⊡- 150+150-XC11 Dual stroke cylinder	
32	382.5	345.5	37	591	
40	392	355	37	606	
50	396.5	6.5 355.5		631	
63	402	357.5	44.5	631	

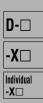
- First-stage stroke can be specified without changing the overall length.
- ±0.02 mm or less repeatability in intermediate stop positioning High accuracy is achieved by an intermediate stop

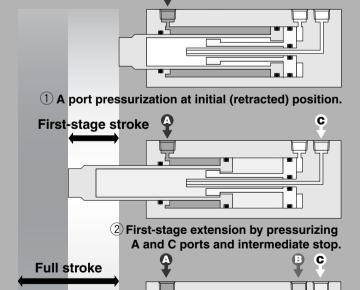
method of pressing metallic components against each other

- First-stage stroke can be freely specified.
 Full stroke: Available in 25 mm increments, 1 mm increments with a spacer
 First-stage stroke: Available in 1 mm increments
- Wide variations in mounting
 Direct mounting: Mounting taps of the same dimensions
 as those of Series CQ2.
 Through holes are also available for full
 strokes of 75 mm or less.
 Static mounting: Foot style, Rod side flange style

Rotation bracket: Double clevis







- -

③ Entire stroke extension by pressurizing

A, B and C ports.



Series RZQ Specific Product Precautions

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Operation

▲Caution

1. When cylinders are moved from the retraction end to the extension end or from the extension end to the retraction end, they must stop in an intermediate position, even for a moment, and then move to the stroke end.

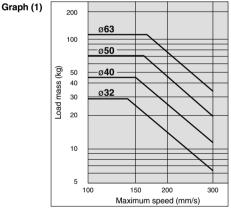
If the cylinders are moved from the retraction end to the extension end or vice versa without stopping in the intermediate position, the operation of piston B will become unstable and the occurrence of abrasion may be accelerated due to contact with other parts.

Selection

∆Caution

1. Keep the relation between the load mass and the maximum speed below the limit lines in Graph (1). If it exceeds the limit line, receive the load with an external stopper.

Operation beyond the limiting lines will cause damage to machinery.



2. Use the cylinder in applications in which the overrun will not cause any problem.

When stopping at an intermediate point, this cylinder first moves the piston past the intermediate point and then returns it. Confirm this distance of an extra travel (overrun) in Graph $\boxed{3}$ on page 1224 and use the cylinder in applications in which the overrun will not cause any problem.

3. In cases where a positioning repeatability of 0.1 mm or less is required at the retraction and extension ends, use an external stopper for stops.

Use of an internal stopper will result in approximately 0.1 mm of displacement due to changes in the operating pressure and external forces.

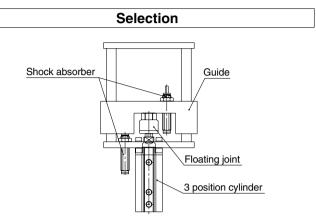
4. Use an external guide to receive a moment or torque which can generate a load.

If a moment or torque directly acts on the cylinder, it will lead to reduced service life or damage to machinery.

5. To connect a direct acting guide, use floating joints in the following table.

If the direct acting guide is directly connected in operation, it may lead to malfunction or reduced service life.

Model	Applicable floating joint
RZQ□32	JB40-8-125
RZQ□40/50	JB63-10-150
RZQ□63	JB80-16-200



6. When the kinetic energy of a load (non-moving parts and moving parts) exceeds the allowable kinetic energy in table 3, it also exceeds the cushioning capacity of the rubber bumper. Add a cushioning mechanism such as a shock absorber shown in the figure above.

Table 3

Bore size (mm)	Allowable kinetic energy (J)
32	0.29
40	0.52
50	0.91
63	1.54

The kinetic energy of a load can be found with the following formula.

$$\mathsf{E} = \frac{\mathsf{M} + \mathsf{m}}{2} \, \mathsf{V}^2$$

 \mathbf{E} = Kinetic energy (J)

M = Mass of non-moving part (kg)

m = Mass of moving part (kg)

v = Piston speed (m/s)

	Model Selection											
RZQ Moving Part Mass Unit (kg)												
Bore size		Cylinder stroke										
(mm)	25-5	50-5	75-5	100-5	125-5	150-5	175-5	200-5	250-5	300-5		
32	0.18	0.21	0.23	0.26	0.29	0.32	0.34	0.37	0.43	0.48		
40	0.31	0.35	0.39	0.43	0.46	0.50	0.54	0.58	0.66	0.74		
50	0.58	0.63	0.68	0.73	0.78	0.83	0.88	0.93	1.03	1.13		
63	0.73	0.80	0.86	0.93	0.99	1.06	1.12	1.19	1.33	1.45		
. Et al da				P								

*Find the first-stage stroke by adding the mass of an additional 10 mm as in the table below.

Additional Mass Unit (g										
Cylinder bore size (mm)	ø 32	ø 40	ø 50	ø 63						
First-stage stroke additional 10 mm	3	3	6	15						

Maintenance

A Caution

1. If reapplication of grease is needed, apply grease specifically provided for this purpose: Grease: Product name: Grease pack

Part no.: 10 g GR-L-010

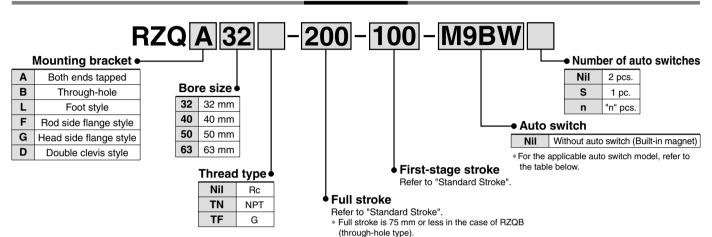
- 150 g GR-L-150
- 2. When dynamic seals are replaced, use a seal kit provided for each bore size.

Dedicated seal kit: Refer to "Construction" on page 1225.





How to Order



Mounting Bracket Part No.

Bore size (mm)	Foot Note 1)	Flange	Double clevis Note 2)
32	RZQ-L032	RZQ-F032	RZQ-D032
40	RZQ-L040	RZQ-F040	RZQ-D040
50	RZQ-L050	RZQ-F050	RZQ-D050
63	RZQ-L063	RZQ-F063	RZQ-D063

Note 1) When ordering foot brackets, order two pieces per cylinder.

Note 2) The following parts are included with each mounting bracket.

Foot, Flange/Body mounting bolts

Double clevis/Clevis pins, type C retaining ring for axis, Body mounting bolts

Applicable Auto Switch/Refer to pages 1719 to 1827 for detailed auto switch specifications.

		Flootrical	light	Mining	Ľ	oad volta	age	Auto swite	ch model	Lea	d wir	e ler	ngth	(m)	Dre wired			i.
Туре	Special function	Electrical entry	Indicator light	Wiring (output)	C	DC	AC	Perpendicular					ble load	REA				
		1		3-wire (NPN)	1	5 V,		M9NV	M9N		•		0	[—	0			, <u> </u>
	1	Grommet		3-wire (PNP)	1	12 V		M9PV	M9P	•	•		\bigcirc	<u> </u>		IC circuit	1	REB
	I	1			1		1	M9BV	M9B		•		0	[—	0		1 1	ı
tch	í F	Connector	1	2-wire	1	12 V		J79C	_		1-		\bullet		-	-	1 1	REC
state switch		1	'	3-wire (NPN)	1	5 V,	1	M9NWV	M9NW				0	<u> </u>	0			IILU
te	Diagnostic indication (2-color indication)	1	Var	3-wire (PNP)	24V	12 V		M9PWV	M9PW	•	•		\bigcirc	[—		IC circuit	Relay,	
sta		1	Yes	2-wire	24 v	12 V	1 -	M9BWV	M9BW				0	_	0		PLC	C□Y
id		Grommet		3-wire (NPN)	1	5 V,	1	M9NAV	M9NA	0	0		0	<u> </u>	0		. 1	
Solid	Water resistant (2-color indication)	Giommer		3-wire (PNP)	1	12 V		M9PAV	M9PA	0	0		0		0	IC circuit	1	C 🗆 X
		1		2-wire	1	12 V	1	M9BAV	M9BA	\Box	0		0			—	1 1	ı
	With diagnostic output (2-color indication)	/	'	4-wire	1	5 V, 12 V	_	F79F		E		0		0	IC circuit	.	MQ	
	Magnetic field resistant (2-color indication)	l '		2-wire (Non-polar)	l'	<u> </u>	1		P4DW	_			۲		0		II	
			Yes	3-wire (NPN Equiv.)		5 V	_	A96V	A96	•	E	•		<u> </u>		IC circuit	t	RHC
tch	1	Grommet	res		1	_	200 V	A72	A72H	•	1-		_	—	-			D7 0
switch	1 <u> </u>	1		í r	1	12 V	100 V	A93V	A93		<u> </u>	۲		[—			1 1	RZQ
pe e	1	í '	No	2-wire	1	5 V, 12 V	/ 100 V or less	s A90V	A90				_	<u> </u>	_	IC circuit	Relay,	1
Reed	í E	Connector	Yes	2-wile	24V	12 V		A73C	_				\bullet		—		PLC	1
	(Connector	No	.[1	5 V, 12 V	24 V or less	s A80C	_						_	IC circuit	. I	í
	Diagnostic indication (2-color indication)	Grommet	Yes	<u>, </u>	I'			A79W			E	lacksquare	_		-			」 D- □
* Leac	t wire length symbols: 0.5 m ·		-xan	nle) M9NW		* Auto sv	vitches mar	rked with a "O'	" symbol are	produ	ced u	non	recei	nt of	order.			
* Lead wire length symbols: 0.5 m ······· Nil (Example) M9NW * Auto switches marked with a "O" symbol are produced upon receipt of order. 1 m ······· M (Example) M9NWM * D-P4DWL is available in sizes ø40 to ø63. 3 m ······· L (Example) M9NWL * Only D-P4DW type is assembled at the time of shipment.										-X □								

5 m Z None ······ N

(Example) M9NWZ

(Example) J79CN

* In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to page 1230.

* Refer to pages 1784 and 1785 for the details of auto switches with a pre-wired connector. * When D-A9□(V)/M9□(V)/M9□W(V)/M9□A(V)L types with ø32 to ø50 are mounted on a side other than the port side, order auto switch mounting brackets separately. Refer to page 1230 for details



Individual -X□



Specifications

Bore size (mm)	32	40	50	63							
Action		Double acting, Single rod									
Fluid	Air										
Proof pressure	1.5 MPa										
Maximum operating pressure	1.0 MPa										
Minimum operating pressure	0.1 MPa Note 1)										
Ambient and fluid temperature	–10 to 60°C (with no freezing)										
Lubrication		Non-	lube								
Operating piston speed		50 to 30	0 mm/s								
Stroke length tolerance	+1.5										
Stroke length tolerance	0										
Cushion		Rubber bur	nper ^{Note 2)}								
Port size (Rc, NPT, G)	1,	/8	1/	4							

Note 1) When the pressure in A, B and C ports is the same Note 2) First-stage stroke end (stopping in a intermediate position) without a rubber bumper

Standard Stroke

Full stroke Note 1)	25, 50, 75, 100, 125, 150, 175, 200, 250, 300						
First-stage stroke Note 2)	5 mm to "Full stroke" –1 mm						

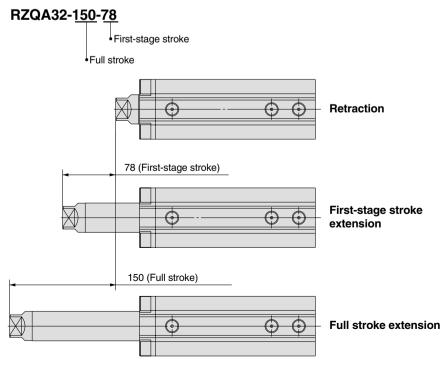
Note 1) RZQB (through hole type) is only available for full strokes 25, 50 and 75. Note 2) Available in 1 mm increments.

Note 3) Be aware of the minimum auto switch mounting stroke (Refer to page 1228).

Manufacture of Intermediate Stroke

Method	Spacers installed in standard stroke body.					
Method	(Intermediate strokes are compatible with a full stroke only.)					
Ordering	Refer to standard part number and ordering on page 1219.					
How to manufacture	Strokes are available in 1 mm increments by installing spacers					
now to manufacture	in standard stroke cylinders.					
Minimum stroke	5 mm					
	Part no.: RZQA50-135-50					
Example	A 15 mm spacer is installed in a standard cylinder					
	RZQA50-150-50. The B dimension is 246.5 mm.					

How to Order Strokes



* Consult with SMC for the special tube for intermediate strokes of a full stroke.

SMC

Theoretical Output

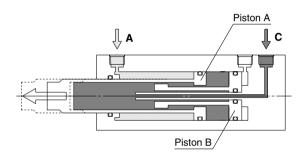
Theoretical Output Table 1

Theo	Theoretical Output Table 1 [N]															
Distant area [mms]						Air pressure [MPa] (with same air pressure applied to each port)										
Bore Piston area [mm ²]				First stage (Retraction end ++ Intermediate stop position)						Second stage (Intermediate stop position ++ Extension end)					sion end)	
size Piston A Piston B			on B	E	Extension	l	l	Retractior	า		Extensior	1	I	Retractior	1	
(mm)	Front side	Rear side ②*	Front side ③*	Rear side ④*	0.3	0.5	0.7	0.3	0.5	0.7	0.3	0.5	0.7	0.3	0.5	0.7
32	410	804	792	792	118	197	276	123	205	287	118	197	276	119	199	279
40	641	1257	1244	1244	185	308	431	192	321	449	185	308	431	188	314	440
50	1001	1963	1935	1935	289	481	673	300	501	701	289	481	673	292	487	681
63	1527	3117	3067	3067	477	795	1113	458	764	1069	477	795	1113	443	739	1034

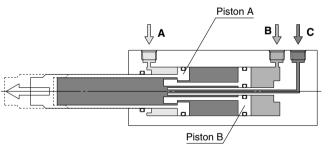
Theoretical Output

Action	First stage (Re	etraction end +	→ Intermediate stop position)	Second stage (Intermediate stop position ↔ Extension end)						
Action	Extension Retraction				Extensior			action		
Pressure port	Α	С	Α	Α			Α	С		
Air pressure [MPa]	.] PA F		Pa	Ра Рв*		Pc*	Pa	Pc		
Formula for theoretical output F[N]	F=-① x P	A+② x Pc	F=1) x Pa	F=-① x PA	+④ х Рв+(2-3) x Pc	F=① x PA+(3-2) x Pc		

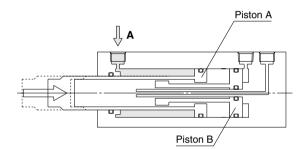
* (1), (2) and (3) are piston areas. (Refer to Table 1).) * Assume $P_B \le P_C$.



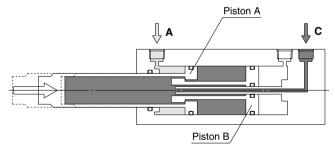
First-stage extension



Second-stage extension



First-stage retraction



Second-stage retraction

REA
REB
REC
C 🗆 Y
C 🗆 X
MQ
RHC
RZQ

D- □
-X □
Individual -X□

Series RZQ

Mass

Mass Tab	le									Unit: kg		
Bore size	Cylinder stroke											
(mm)	25-5	50-5	75-5	100-5	125-5	150-5	175-5	200-5	250-5	300-5		
32	0.81	0.88	0.94	1.01	1.07	1.13	1.20	1.26	1.39	1.52		
40	1.19	1.27	1.35	1.43	1.50	1.58	1.66	1.73	1.89	2.04		
50	1.80	1.92	2.04	2.16	2.28	2.40	2.52	2.64	2.89	3.13		
63	2.53	2.71	2.87	3.04	3.20	3.36	3.53	3.69	4.02	4.35		

Note) Calculate the first-stage stroke referring to the values for "10 mm increase" in the Additional Mass Table 2 below.

Additional Mass Table 2

Additional Mass Table 2					Unit: g				
Item	Model	Bore size (mm)							
item	Woder	32	40	50	63				
10 mm increase of first-stage stroke	RZQ□	3	3	6	15				
Foot style (including bolts)	RZQL	143	155	243	324				
Flange style (including bolts)	RZQG,RZQF	165	198	348	534				
Double clevis style (including bolts, pins and retaining ring)	RZQD	151	196	393	554				

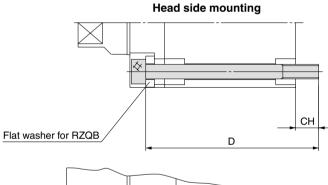
Note) Add the mass in Table 2 to those in Mass Table.

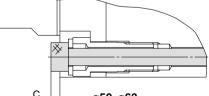
RZQB Mounting Bolt

Mounting / Mounting bolts for the through hole type RZQB are available. How to order: Add "Bolt" in front of the bolts to be used.

(Example) Bolt M5 x 110 L

(Two bolts are necessary per cylinder)





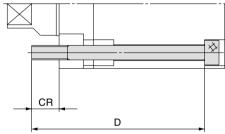
С ø50, ø63

Note) Use the attached washer when inserting the bolt from the rod side.

RZQB Mounting Bolt

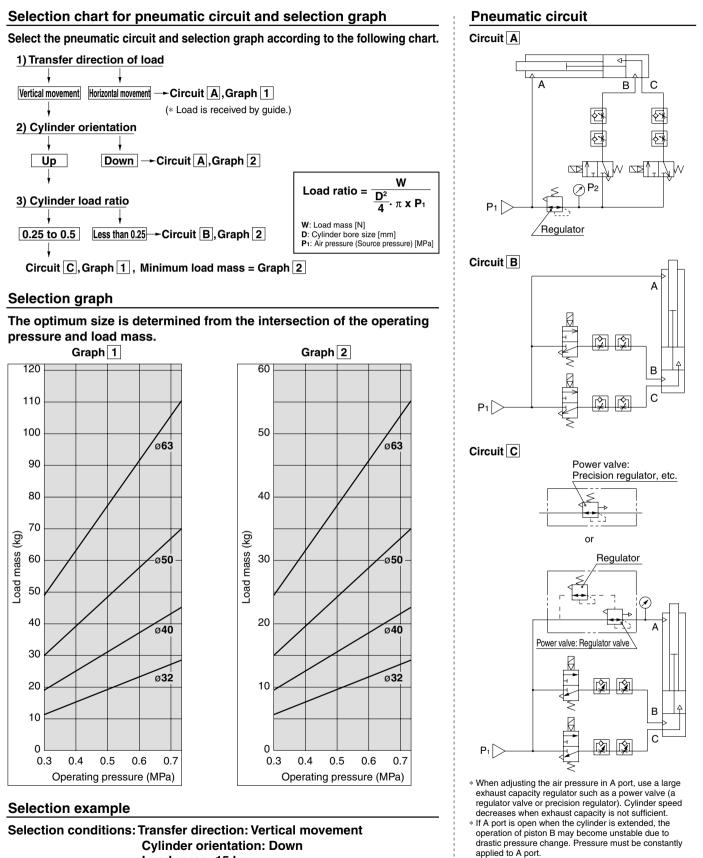
Cylinder model	СН	CR	С	D	Mounting bolt size	No. of bolts	Attached flat washer part no.					
RZQB32-25-				110	M5 x 110 L							
RZQB32-50-	8	9.5	-	-	135	M5 x 135 L						
RZQB32-75-										160	M5 x 160 L	0
RZQB40-25-□				120	M5 x 120 L	2 pcs.	RZQ32-12-S7515					
RZQB40-50-□	8.5	10	-	145	M5 x 145 L							
RZQB40-75-				170	M5 x 170 L							
RZQB50-25-			130	M6 x 130 L		IIC flat washer						
RZQB50-50-□	11.5	16.5	3	155	M6 x 155 L		JIS flat washer Nominal size 6					
RZQB50-75-□				180	M6 x 180 L	1	Nominal size o					
RZQB63-25-□				135	M8 x 135 L	4 pcs.	JIS flat washer					
RZQB63-50-□	12.5	17.5	3.5	160	M8 x 160 L		Nominal size 8					
RZQB63-75-□				185	M8 x 185 L		Nominal size o					

Rod side mounting





Model Selection



SMC

Load mass: 15 kg Operating pressure: 0.4 MPa

 \rightarrow Circuit **A** and Graph **2** are selected according to the chart. Find the intersection of an operation pressure of 0.4 MPa and load mass of 15 kg in Graph **2**. \rightarrow ø50 is selected.

1223

Confirmation of allowable kinetic energy

Confirm the internal stopper strength

at extension and retraction ends in

the graph on page 1218.

REA

REB

REC

C

C 🗆 X

MQ

RHC

RZQ

D-

-X□

Individual

-X□

Pneumatic Circuit Adjustment

Regulator set pressure

Set the pressures of circuit \underline{A} and circuit \underline{C} regulators at values found by the formula in the following table.

Circuit	Orientation	Bore size (mm)	P2 [MPa]				
A	Horizontal	-	0.75P1				
		32	0.75P1-0.012m				
A	Down	40	0.75P1-0.0078m				
	DOWIN	50	0.75P1-0.0050m				
		63	0.75P1-0.0031m				
		32	1.5P1-0.024m				
	Lin	40	1.5P1-0.016m				
C	Up	50	1.5P1-0.010m				
		63	1.5P1-0.0063m				

P1: Operating pressure [MPa], m: Load mass [kg]

* In cases with load fluctuations, substitute the median value of the mass.

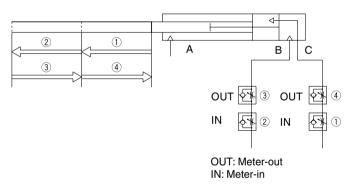
Example) Assume circuit C with an operating pressure of 0.5 MPa, load mass of 10 kg, fluctuation to 20 kg and a cylinder bore of 32 mm.

→ P₂ = 1.5 x 0.5 - 0.024 x 15 = 0.39 MPa

* When restarting the regulator after leaving unused for a long period of time, starting pressure increases because rubber sticks to it. Applying the same pressure to P1 and P2 is recommended when restarting.

Speed adjustment

The data below illustrates the strokes controlled by the respective speed controllers. Gradually increase from a low speed to the desired speed setting.

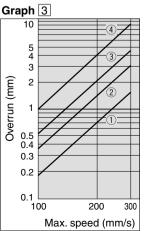


Overrun at intermediate stop

When stopping at an intermediate point, the cylinder first moves the piston past the intermediate point and then returns it. To confirm this distance of an extra travel (overrun) in Graph 3, Lines 1 to 4 can be selected from the following table.

Circuit	Orientation	Movement	Line
	Horizontal	Extension	3
A	HONZONIAI	Retraction	4
	Down	Extension	3
A	Down	Retraction	3
В	Up	Extension	1
D	Op	Retraction	3
С	Up	Extension	2
	Op	Retraction	4

* The above values are for cases where the maximum load mass found by the selection method is loaded.

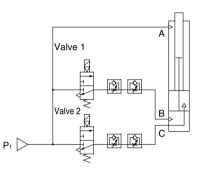


SMC

Change of the return point at the time of power failure

At the time of power failure, circuits \underline{A} to \underline{C} return the piston to the retraction end.

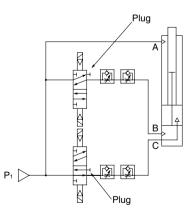
To return the piston to the intermediate point at the time of power failure, add changes to the 3 port valve (Valve 2) on the cylinder rear side so that it will be normally open. To return the piston to the extension end at the time of power failure, add changes to both 3 port valves so that they will be normally open.



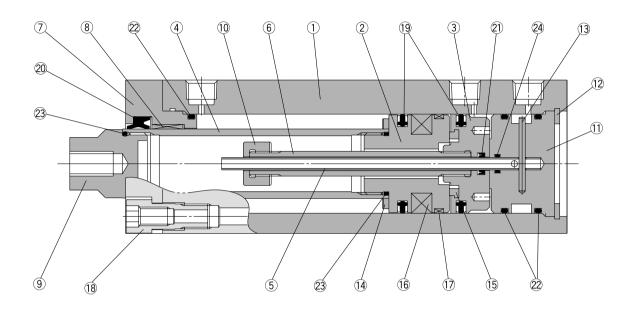
Return to the retraction end when power supply is stopped Valve 1: Normally closed, Valve 2: Normally closed Return to the intermediate position when power supply is stopped Valve 1: Normally closed, Valve 2: Normally open Return to the extension end when power supply is stopped Valve 1: Normally open, Valve 2: Normally open

Change to motion holding circuit

To hold the present motion at the time of power failure instead of performing a return to the specified stop point, change both 3 port valves to 5 port double valves and plug A or B port, whichever is open.



Construction



Component Parts

	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Piston A	Aluminum alloy	Chromated
3	Piston B	Aluminum alloy	Chromated
4	Tube rod	Carbon steel	Hard chrome plated
5	Inner pipe	Stainless steel	
6	Outer pipe	Carbon steel	Zinc chromated
7	Rod cover	Aluminum alloy	White hard anodized
8	Bushing	Special friction lining	
9	Tube rod cover	Carbon steel	Electroless nickel plated
10	Nut	Carbon steel	Zinc chromated
11	Head cover	Aluminum alloy	Chromated
12	Retaining ring	Carbon tool steel	Phosphate coated

	Description	Material	Note
13	Parallel pin	Carbon steel	
14	Bumper A	Polyurethane	
15	Bumper B	Polyurethane	
16	Magnet	_	
17	Wear ring	Resin	
18	Fitting bolt	Carbon steel	Nickel plated
19	Piston seal	NBR	
20	Rod seal A	NBR	
21	Rod seal B	NBR	
22	Gasket A	NBR	
23	Gasket B	NBR	
24	Gasket C	NBR	

Replacement Parts/Seal Kit

I									
Bore size (mm)	Kit no.	Contents							
32	RZQ32-PS		MQ						
40	RZQ40-PS	A set of Nos. 19, 20, 20, 22 and 29 from the table above	RHC						
50	RZQ50-PS								
63	RZQ63-PS		RZQ						
* Seal kits are sets consisting of iter	Seal kits are sets consisting of items (19, 12), (2) and (2) and can be ordered using the seal kit number for each cylinder bore size.								

* Seal kits are sets consisting of items (9, 20, 2), 22 and 24 and can be ordered using the seal kit number for each cylinder bore size.
 * Since the seal kit does not include a grease pack, order it separately.
 Grease pack part no. GR-L-010 (10 g)

REA

REB

REC

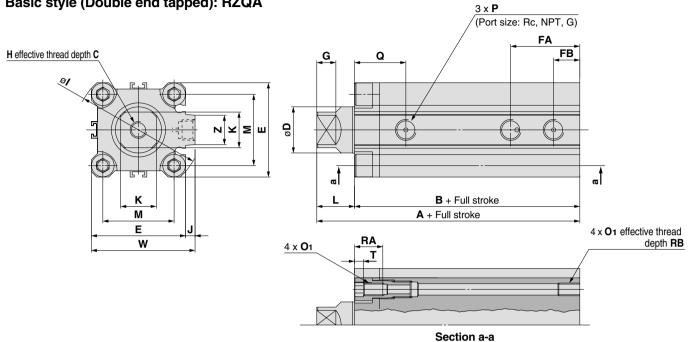
C□Y

C□X

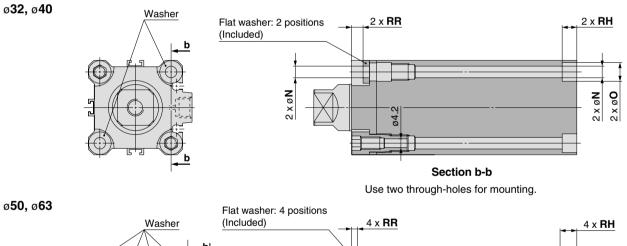


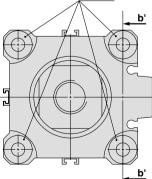
Dimensions

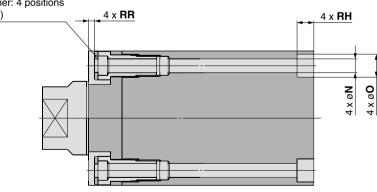
Basic style (Double end tapped): RZQA



Basic style (Through-hole): RZQB





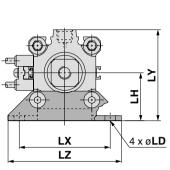


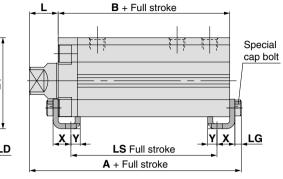
Section b'-b' Use four through-holes for mounting.

	(mm														(mm)											
Bore size (mm)	A	в	с	D	Е	FA	FB	G	н	I	J	к	L	М	N	O 1	0	Ρ	Q	RA	RB	RR	RH	т	w	z
32	100.5	82.5	14	22.4	45	33	12.5	9	M8 x 1.25	60	4.5	17	18	34	5.5	M6 x 1.0	9	Rc 1/8	24.5	14	10	5.5	7	4.5	49.5	14
40	110	92	16	28	52	35	14	9	M10 x 1.5	69	5	24	18	40	5.5	M6 x 1.0	9	Rc 1/8	26	14	10	5.5	7	4.5	57	14
50	118.5	96.5	16	35	64	37	14	12	M10 x 1.5	86	7	30	22	50	6.6	M8 x 1.25	11	Rc 1/4	30	17	14	3	8	5.5	71	19
63	130	102	21	45	77	39.5	16.5	15	M16 x 2.0	103	7	36	28	60	9	M10 x 1.5	14	Rc 1/4	36.5	21.5	18	4.5	10.5	6.5	84	19

SMC

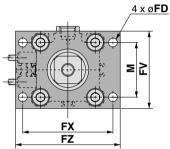
Foot style: RZQL

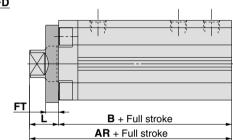




Foot Style (mm													
Bore size (mm)	A	в	L	LD	LG	LH	LS						
32	107.7	82.5	18	6.6	4	30	66.5						
40	117.2	92	18	6.6	4	33	76						
50	126.7	96.5	22	9	5	39	73.5						
63	138.2	102	28	11	5	46	76						
Bore size (mm)	LX	LY	LZ	x	Y								
32	57	57	71	11.2	5.8								
40	64	64	78	11.2	7								
50	79	78	95	14.7	8								
63	95	91.5	113	16.2	9								

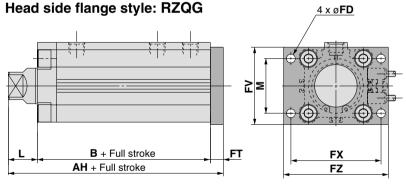
Rod side flange style: RZQF



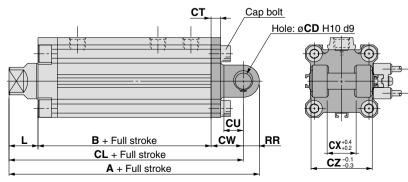


SMC

Head side flange style: RZQG



Double clevis style: RZQD



Flange St	yle						(mm
Bore size (mm)	AR	АН	в	FD	FT	FV	FX
32	100.5	108.5	82.5	5.5	8	50	56
40	110	118	92	5.5	8	56	62
50	118.5	127.5	96.5	6.6	9	67	76
63	130	139	102	9	9	90	92
Bore size (mm)	FZ	L	м				
32	65	18	34				
40	72	18	40				
50	90	22	50				
63	108	28	60				

REA
REB
REC
C□Y
C 🗆 X
MQ

RHC

RZQ

D-🗆

-X□

Individual -X□

Double C	Double Clevis Style							
Bore size (mm)	A	в	CD	CL	ст	си	cw	
32	130.5	82.5	10	120.5	5	14	20	
40	142	92	10	132	6	14	22	
50	160.5	96.5	14	146.5	7	20	28	
63	174	102	14	160	8	20	30	
Bore size (mm)	сх	cz	L	RR				
32	18	36	18	10				
40	18	36	18	10				
50	22	44	22	14				
63	22	44	28	14				

Series RZQ

Minimum Auto Switch Mounting Stroke

										(mm)
	Number of auto switches	D-M9⊡V D-F7⊡V D-J79C	D-A9⊡V D-A80 D-A73C D-A80C	D-A9□	D-M9□WV D-M9□AVL D-F7□WV D-F7BAVL	D-A7⊡H D-A80H	D-M9 D-M9 D-M9 AL D-F7 D-J79	D-A79W	D-F9BAL D-F7□W D-J79W D-F7BAL D-F79F D-F7NTL	D-P4DWL
1 pc.	Full stroke	5	5	10	10	15	15	15	20	15
2 pcs.	Full stroke	5	10	10	15	15	15	20	20	15
2 000	First-stage stroke	5	10	10	15	10	15	20	15	15
3 pcs.	Full stroke – First-stage stroke	5	10	10	15	10	15	20	15	15

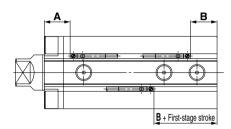
Auto Switch Proper Mounting Position (Detection of Piston A Stop Position) and Its Mounting Height

D-A9□ **D-M9**□ D-M9□W D-M9 D-A9□V D-M9⊡V D-M9 WV D-M9□AVL

≃U

When mounting on the same surface: Cylinder bore size: ø32 to ø63

3 auto switches can be mounted on the same surface when the full stroke is 75 mm or longer. 2 auto switches can be mounted on the same surface when the full stroke is less than 75 mm.

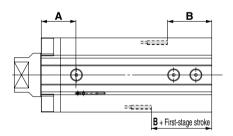


D-A9□ **D-M9**□ D-M9□W D-M9



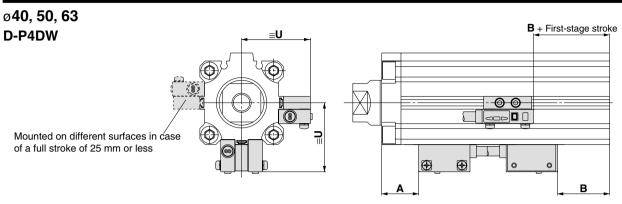
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When mounting on different surfaces: Auto switches can be mounted on different surfaces when the cylinder bore size is ø63.



D-A7□ D-A80 D-A7□H D-A80H D-F7□ D-J79 D-F7□W D-J79W D-F79F	D-F7NTL D-F7BAL D-A73C D-A80C D-J79C D-A79W D-F7□WV D-F7□V D-F7□V D-F7BAVL		B + First-stage stroke
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Auto Switch Proper Mounting Position (Detection of Piston A Stop Position) and Its Mounting Height



Auto Switch Proper Mounting Position * The values in the table below should be used as a reference for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operating conditions in the actual setting. (mm)

Auto switch model Bore	D-A D-A	9□ 9□V	D-M9 D-M9 D-M9 D-M9 D-M9 D-M9	□V □W □WV □AL		473 480	D-A72/A D-A80H/ D-A80C/ D-J79W/ D-J79C// D-F7□W D-F7BA	A73C F7□/J79 F7□V F7□W V/F7BAL	D-F7	'NTL	D-A	79W	D-P4	DWL
size	Α	В	Α	В	Α	В	A	В	Α	В	Α	В	Α	В
32	26	36.5	30	40.5	27	37.5	27.5	38	32.5	43	24.5	35	_	—
40	30	42	34	46	31	43	31.5	43.5	36.5	48.5	28.5	40.5	27	39
50	32.5	43	36.5	47	33.5	44	34	44.5	39	49.5	31	41.5	29.5	40
63	36	46	40	50	37	47	37.5	47.5	42.5	52.5	34.5	44.5	33	43

Auto Switch Mounting Height

Auto switch model Bore	D-A9⊡V	D-M9□V D-M9□WV D-M9□AVL	D-A7□ D-A80	D-A7 H D-A80H D-F7 /F7 F D-J79/J79W D-F7 W D-F7BAL D-F7NTL	D-A73C D-A80C	D-F7□V D-F7□WV D-F7BAVL	D-J79C	D-A79W	D-P4DWL
size	U	U	U	U	U	U	U	U	U
32	27	29	31.5	32.5	38.5	35	38	34	—
40	30.5	32.5	35	36	42	38.5	41.5	37.5	44
50	36.5	38.5	41	42	48	44.5	47.5	43.5	50
63	40	42	47.5	48.5	54.5	51	54	50	56.5

Operating Range

				(mm)
Auto switch model		Bore	size	
Auto Switch model	32	40	50	63
D-A9□ (V)	9.5	9.5	9.5	11.5
D-M9□ (V) D-M9□W (V) D-M9□A (V) L	6	5.5	6	6.5
D-A7□ (H) (C) D-A80□ (H) (C)	12	11	10	12
D-A79W	13	14	14	16
D-F7□ (V) D-J79 (C) D-F7□W (V) D-F7BA (V) D-F7NTL D-F79F	6	6	6	6.5
D-P4DW	-	5	5	5

* Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming

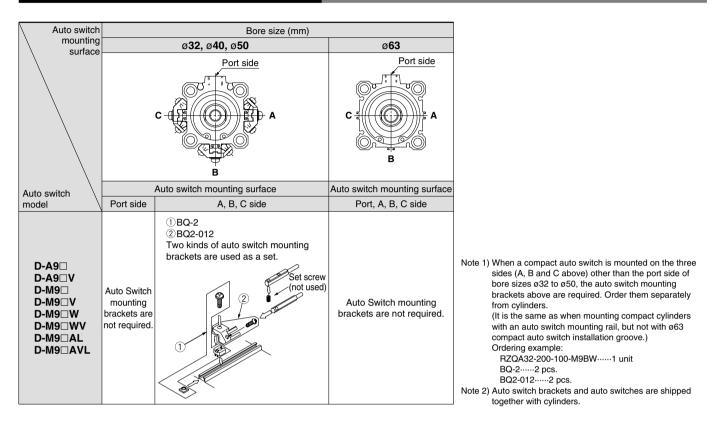
approximately ±30% dispersion). It may vary substantially depending on an ambient environment. The values above for a bore size over ø32 of D-A9□ (V)/M9□ (V)/M9□ W (V)/M9A (V) L types are measured when the conventional switch installation groove is attached without using the auto switch mounting bracket BQ2-012.

D- □
-X □
Individual -X□



Series **RZQ**

Auto Switch Mounting Bracket: Part No.



Auto switch model		Bore siz	ze (mm)	
Auto Switch model	32	40	50	63
D-A7□/A80 D-A73C/A80C D-A7□H/A80H D-A79W D-F7□/J79 D-F7□V D-J79C D-F7□W/J79W D-F7□WV D-F7□WV D-F7BAL/F7BAVL D-F79F/F7NTL		BC	Q-2	
D-P4DWL	_		BQP1-050	

Note 3) Auto switch mounting brackets and auto switches are shipped together with cylinders. However, ø40 to ø63 of D-P4DWL type are assembled at the time of shipment. [Mounting screw set made of stainless steel]

The following set of mounting screws made of stainless steel (including nuts) is available. Use it in accordance with the operating environment. (Please order BQ-2 separately, since the auto switch spacer (for BQ-2) is not included.) BBA2: For D-A7/A8/F7/J7 types

Water resistant auto switch, D-F7BAL is set on the cylinder with the stainless steel screws above when shipped. When an auto switch is shipped independently, BBA2 is attached.

Note 4) Refer to page 1817 for the details of BBA2.

Note 5) When mounting D-M9⊡A (V) L on a port other than the ports for ø32, ø40 and ø50, order auto switch mounting brackets BQ2-012S, BQ-2 and stainless steel screw set BBA2 separately.

Auto Switch Mounting Bracket Mass

Auto switch mounting bracket part no.	Mass (g)
BQ-2	1.5
BQ2-012	5
BQP1-050	16

or detailed specification	ns, refer to pages 1719 to 182	27.	
Auto switch type	Part No.	Electrical entry	Features
	D-A73	Grommet (perpendicular)	_
Reed	D-A80	Grommet (perpendicular)	Without indicator light
Reed	D-A73H, A76H	Crommet (in line)	_
	D-A80H	Grommet (in-line)	Without indicator light
	D-F7NV, F7PV, F7BV		_
	D-F7NWV, F7BWV	Grommet (perpendicular)	Diagnostic indication (2-color indication
	D-F7BAVL		Water resistant (2-color indication
Solid state	D-F79, F7P, J79		—
Sonu state	D-F79W, F7PW, J79W		Diagnostic indication (2-color indication
	D-F7BAL	Grommet (in-line)	Water resistant (2-color indication
	D-F7NTL		With timer
	D-P5DWL		Magnetic field resistant (2-color indication

