

Air Cylinder

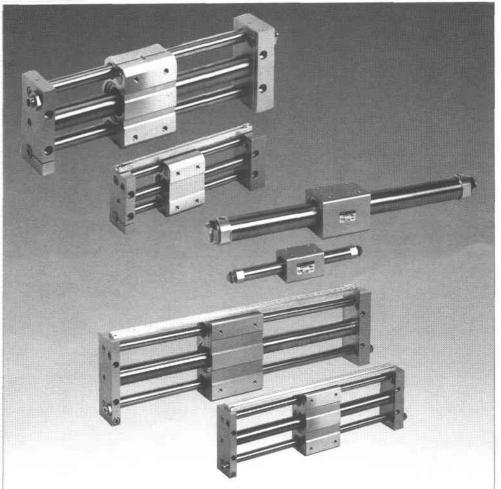
NCY2 Series

Magnetically Coupled Rodless Cylinder

LIV! Magnetic

10% More Magnetic

Holding Force



Space Savings
Basic or Slider Model Available
2 Different Retaining Force Options
Long Stroke Available (up to 80" - Basic body)
Auto Switch Capable

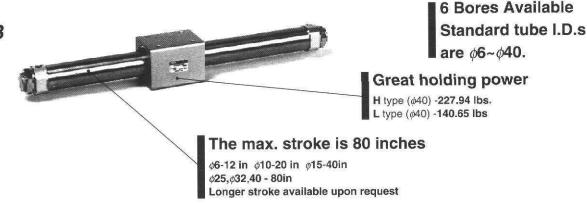
Mounting space reduced by 1/2

Magnetically Coupled Rodless Cylinder Series NCY2B/NCY2S

The magnetically coupled cylinder is designed to be leak free due to no mechanical connection between the piston and the body. The NCY2S slider type offers guided support ideal for light loads when space is limited. The NCY2B basic type is designed to produce force in applications that require less support.

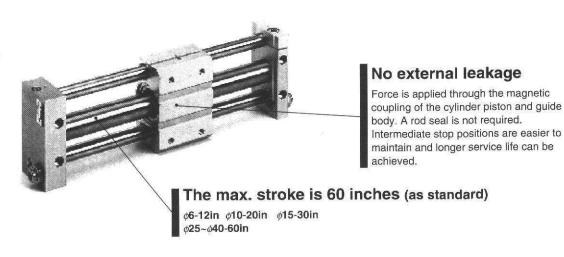
Basic

Series NCY2B



Slider

Slide Bearing Series NCY2S



Bronze pistons for superior resistance against wear

Two low friction U-cups on piston designed to lower breakaway and compensate for seal wear adding to cylinder life

Simple fine adjustment of stroke and addition of auto switch after installation

Shock absorber for absorption of shock and noise

The SMC shock's original orifice design permits optimal energy absorption without adjustment within a wide range from high-speed small loads to low-speed large loads and from small energy to large energy.

Auto switch is attachable

An auto switch can be mounted in any position along stroke of cylinder.

Easy piping and wiring

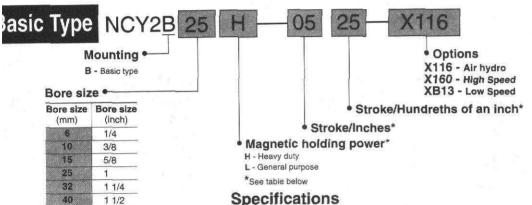
Hollow shafts and special switch rails are adopted. (Porting from one end)

Direct mounting of load on slide block

Magnetically Coupled Rodless Cylinder Series NCY2B

Basic Type: $\phi 6, \phi 10, \phi 15, \phi 25, \phi 32, \phi 40$

How to Order





Note: Both X116 & X160 options available on 25 ~ 40 bore

sizes only.

Specifications	1MPa=10.1972kgf/cm ²
Fluid	Air
Proof pressure	152psi {10.7kgf/cm²}
	0 10 05 115 001 11 00

ø6, 10 85psi {5.98kgf/cm²} Max. operating pressure ø 15~40 101psi {7.1kgf/cm²} 26psi {1.8kgf/cm²} Min. operating pressure 14 ~ 140°F {-10~+60°C} Ambient and fluid temperature 2 ~ 16 in/sec {50~400mm/s} Operating piston speed Urethane cushion at both sides Cushion Non-lube Lubrication 0~9.9st:+0394, 10~39.4st:+055, 39.5st~:+07 Stroke tolerance (inch) Horizontal (vertical see page 6) Mounting position Standard equipment Mounting nut (2 pcs.)

Standard Stroke

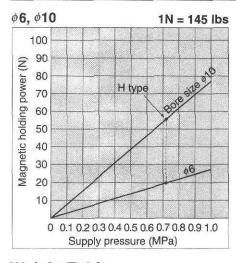
Bore size	Standard stroke (inch)	Max. stroke (inch)
<i>6</i> 6	2,3,4,5,6,8,10	12
φ10	2,3,4,5,6,8,10	20
φ15	5,10,15,20,25,30	40
ψ 25	5,10,15,20,25,30,40	90
<i>φ</i> 32	5,10,15,20,25,30,40	80
φ40	5,10,15,20,25,30,40	

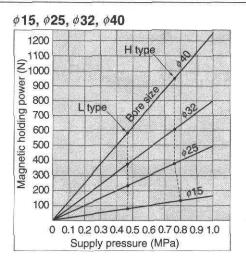
(Consult SMC when desired stroke exceeds the max.)

Magnetic Ho	lding	Power	(lbs.	force)	1kg	= 2.2 lbs
Type of magnetic holding power	φ6	φ10	φ15	φ25	φ32	φ40
H type	4.85	13.33	33.95	89.70	145.50	227.94
L type	-	_	20.13	54.55	88.50	140.65

Series NCY2B

Cylinder Theoretical Output





Weight Table

	t Table size (mm)	6	10	15	25	32	(lbs
	size (inch)	1/4	3/8	5/8	1	1 1/4	1 1/2
Basic	NCY2B H	0.165	0.176	0.62	1.56	2.95	4.74
weight	NCY2B L	_	_	0.49	1.37	2.62	4.34
	itional weight 1 in. stroke	0.002	0.015	0.022	0.055	0.079	0.090

Calculation method/Example: NCY2B32H-2000

Basic weight 2,95 lbs \ 2.95+(0.079×20)=4.53 Additional weight - 0.079/1 inch Cylinder stroke 20

Main Parts

Description	Material	Note
Head cover	Aluminium alloy	Anodized
Cylinder tube	Stainless steel	
Body	Aluminium alloy	Anodized
Magnet	Rare earth metal magnet	

Cautions on Use

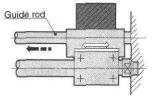
1 Since the external moving element revolves in case of the basic type (NCY2B), connect it to another shaft (LM guide, etc.) or use the slider type (NCY2S).

2 When the magnet coupling has been detached by an external force greater than the magnetic holding power, return the external moving element to the appropriate position by pushing it at the stroke end with a hand (or pushing the piston moving element with compressed air). 3 Careful aligning is required in the connection to the external load. The longer the stroke is, the more the axis center changes. Deliberate before use on how to connect so as to absorb the displacement as described on the right. (See the separate instruction manual for how to connect.) 4 The allowable load (reference value) in case of a vertical operation is shown in How to Select on P.6. Consult SMC before purchase with information about the operational details (pressure, load, speed, stroke frequency, etc.). 5 Consult SMC regarding application where the cylinder (surface of cylinder tube/guide shaft) may be exposed to water (hot water) or cooling liquid.

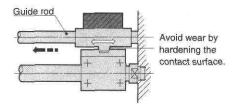
Precautions

1 Flush piping thoroughly before connection in order to prevent dust or chips from entering

2 Take care not to mark the outside surface of the cylinder tube. This may damage the wear ring and scraper, resulting in malfunctioning of the cylinder.



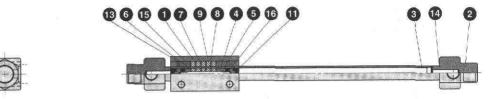
Move the load applying both sides of the external moving element to it, while absorbing the difference in deflection between the guide rod and rodless cylinder axises.



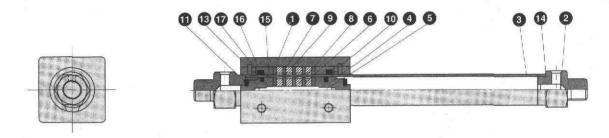
In case of high speed and frequency with large load, install a mounting bed on the external moving element and connect it to the bracket.

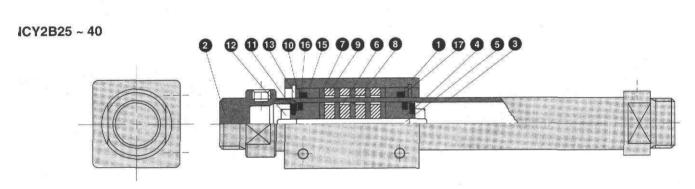
3asic Type: Construction/Parts List

ICY2B6



ICY2B10 • 15





arts List

lo.	Description	Material	Note
1	Body	Aluminum alloy	Hard alumite
2	Head cover	Aluminum alloy	Hard alumite
3	Cylinder tube	Stainless steel	
4	Piston	Bronze	
5	Shaft	Stainless steel	
6	Piston side yoke	Rolled steel	Zinc chromate
7	External moving element side yoke	Rolled steel	Zinc chromate
8	Magnet A	Rare-earth magnet	
9	Magnet B	Rare-earth magnet	
10	Spacer	Rolled steel	Nickel plating
11	Bumper	Urethane rubber	
12	Piston nut	Carbon steel	Zinc chromate
13	Retaining ring	Carbon tool steel	Nickel plating

pare Parts/Exchange Parts

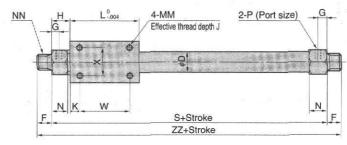
	Bore size	∂6		ø10		ø 1 5		ø 25		φ 32		φ40	
lo.	Packing set No.	CY2B6-F	S	CY2B10-	PS	CY2B15-	os.	CY2825-F	S	CY2B32-	PS	CY2B40-I	PS
IO.	Description	Parts No.	pcs	Parts No.	pcs.	Parts No.	pcs	Parts No.	pcs.	Parts No.	pcs	Parts No.	pcs
4	Cylinder tube gasket	φ7×φ5×φ1	2	φ11×φ9×φ1	2	=	_	-25	-	-	<u>-20</u>	4	-
5	Scraper holder	CY-006- 07-23536		CYB10- 36-A8009	2	CYB15- 36-A8010	2	CYB25-36- A8012	2	CYB32- 36-A8013	2	CYB40-36- A8014	2
6	Piston packing	DYP-6	2	DYP-10	2	PPY-15	2	PPY-25	2	PPY-32	2	SPY-40	2
17	Scraper			PDU-12Z	2	PDU-23×17	2	PDU-34×28	2	PDU-35Z	2	PDU-51×43	2

Series NCY2B

Basic Type: Dimensions

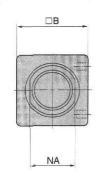
NCY2B6-10-15

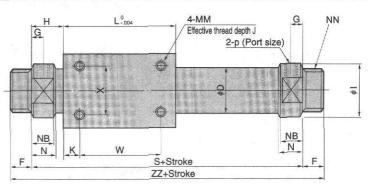




																		(inch)
	Stroke range											J	NN S					72
														No.10-32UNF				
NCY2B10 (3/8)	~20 inch	0.47	0.98	0.37	0.2	0.50	0.19	1.50	0.44	0.55	No.5-40UNC	0.18	3/8-24UNF	No.10-32UNF	2.50	1.13	0.63	3.24
NCY2B15 (5/8)	~40 inch	0.67	1.38	0.37	0.22	0.50	0.37	2.24	0.43	0.67	No.8-32UNC	0.24	3/8-24UNF	No.10-32UNF	3.25	1.50	0.75	3.99

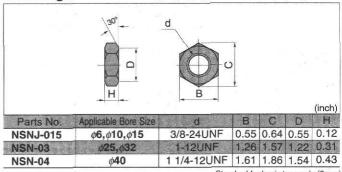
NCY2B25-32-40





																				((inch)
Model	Stroke range	φD		E	G	H	øl	K	L	N	NA	NB	MM	J	- NN	F		8	W	X	ZZ
NCY2B25 (1)	~80inch	1.09	1.81	0.50	0.31	0.81	1.34	0.38	2.76	0.59	1.18	0.51	No.10-32UNF	0.31	1-12UNF	NPT	1/8	4.38	2.00	1.25	5.38
NCY2B32 (1 1/4)	~80inch	1.38	2.36	0.63	0.35	0.87	1.58	0.51	3.15	0.67	1.42	0.59	1/4-28UNF	0.31	1-12UNF	NPT	1/8	4.88	2.13	1.63	6.14
NCY2B40 (1 1/2)	~80inch	1.69	2.76	0.63	0.43	1.13	1.97	0.56	3.62	0.81	1.81	0.75	1/4-28UNF	0.39	1 1/4-12UNF	NPT	1/4	5.88	2.50	1.63	7.14

Mounting nut /The standard type is equipped with these (2 pcs.), basically.



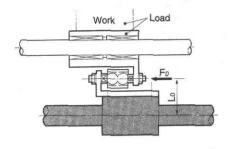
Standard for basic type only (2pcs.)

Series NCY2B (Basic type) Caution on Designing

How to Select

<How to select applicable type>

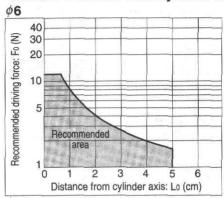
- 1 First, determine the force F₀ (N) required to move the load horizontally.
- 2 Find the moment arm L₀ (cm), the perpendicular distance from the cylinder axis to the point of application of force F₀.
- 3 Refer to Data 1, with the calculated F₀ and L₀, the appropriate type, magnetic holding power (L, H type) and bore size and can be selected.

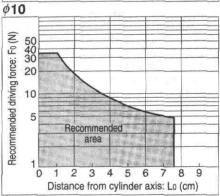


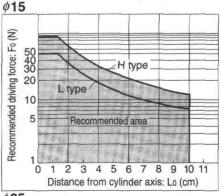
Example

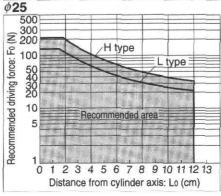
The required load, F_0 =100(N) and the noment arm, L_0 = 8cm refering to Data 1, draw a vertical line from the 8cm value of the horizontal axis. From the intersection of this line with the curves labelled H, or, _, a horizontal line should be drawn passing through vertical axis to obtain the maximum allowable load force F_0 . For his example, the applicable types corresponding to a load force F_0 of 100 (N) are NCY2B32H and NCY2B40H, NCY2B40L.

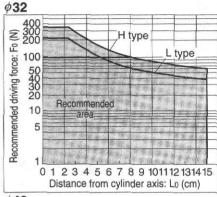
<Data 1: Distance from cylinder axis - Recommended driving force>

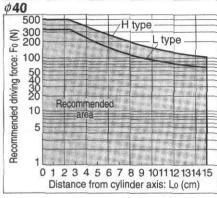










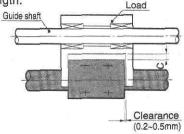


1N = 145 lbs. 1 cm = 0.3937 inches

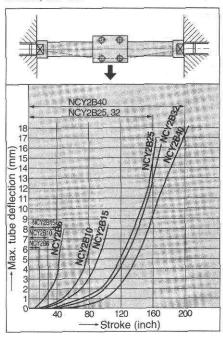
Series NCY2B (Basic type) Precautions when Designing

Inner tube deflections

The inner tube will deflect due to the weight of the actuator. The amount of deflection increases with cylinder stroke length.



*Clearance C between the guide and cylinder should be selected on the basis of distance from the tube center and inner tube deflection. Standard clearance: (Tube deflection) +1.5-2mm



*The above data is with cylinder body in mid-stroke position.

Weight limitations of mounting hardware

The NCY2B series does not allow direct mounting of the load. The load must be guided by other means (LM guide etc.). The mounting hardware and the load, should be designed to meet the following weight limits.

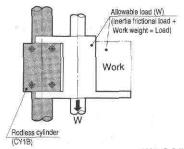
Weight

Model	Max. load kg(lbs)
NCY288H	0.2 (.44)
NCY2910H	0.4 (.88)
NCY2815E	1.0 (2.2)
NCY28258	1.2 (2.64)
NCY2832E	1.5 (3.3)
NCY2B40E	2.0 (4.4)

If the weight of your mounting hardware exceeds the above limits, please contact an SMC representative.

Vertical operation

The load should be guided by a ball type bearing (LM guide etc.). If a slide bearing is used, the loading configuration leads to high frictional values between the seal surfaces, resulting in reduced cylinder performance.



1Kg=2.2 lbs 1MPa=145 psi

Bare size (mm)	Model	Allowable load kg(W)	Pressure equal to allowable load (MPa)	Max. operating pressure (MPa)
φ 6	NCY2B6H	1.0	0.35	0.55
ø10	NCY2B10H	2.7	0.35	0.55
	NCY2B15H	7.0	0.40	0.65
¢15	NCY2B15L	4.1	0.23	0.40
	NCY2B25H	18.5	0.38	0.65
φ 2 5	NCY2B25L	11.2	0.23	0.40
	NCY2B32H	30.0	0.38	0.65
φ 32	NCY2B32L	18.2	0.23	0.40
	NCY2B40H	47.0	0.38	0.65
<i>0</i> 40	NCY2B40L	29.0	0.23	0.40

Note) Piston can be uncoupled if pressure exceeds the range.

Intermediate position stop

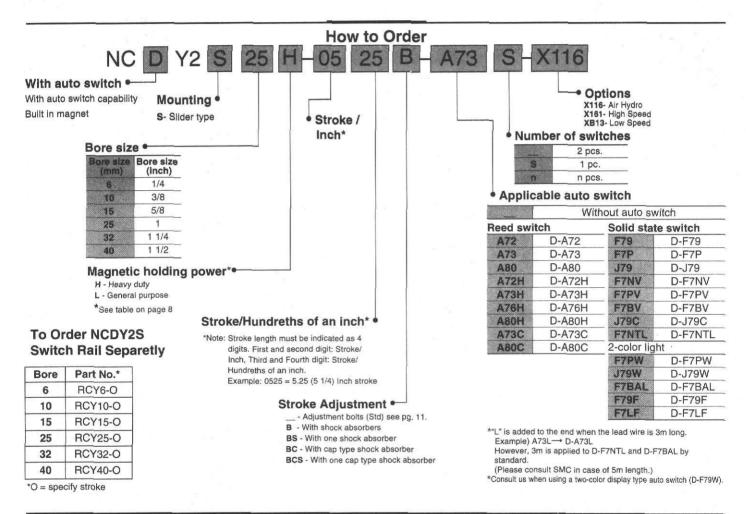
When stopping the load at an intermediate position, please use the operating pressures given in the list below.

1N=.2248 lbs

				IMPa=	145 psi
Size (mm)	Mode	l	Holding power (N)	Pressure corresponding to holding power (MPa)	Asympton sharating pressure for memoriale stop possioning (MPa)
φ 6	NCY2	H	19.6	0.7	0.55
ø10	NCYRE	OH	53.9	0.7	0.55
	NCY2E	15H	137.3	0.79	0.65
¢15	NCY2E	51	81.4	0.47	0.40
	NCY2E	56	362.8	0.75	0.65
925	NCY2E	34	220.6	0.46	0.4
	NCY2E	32H	588.4	0.74	0.65
φ 32	NCY2E	32L	357.9	0.45	0.40
	NCY2E	HO	921.8	0.75	0.65
ø 40	NCY2	10L	568.8	0.46	0.40

Magnetically Coupled Rodless Cylinder Series NCY2S

Slide Bearing Type: $\phi 6, \phi 10, \phi 15, \phi 25, \phi 32, \phi 40$



Auto Switch Specifications (See applicable auto switch on P. 14 for

Reed Switch

need Switch					
Auto switch No.	Load voltage	Max, load current and load current range (mA)	Application		
D-A72-A72H	200VAC	5~10	Relay, Sequence		
	24VDC	5~40			
D-A72·A72H D-A73·A73H D-A76H D-A80·A80H	100VAC	5~20	controller		
D-A76H	4~8VDC	20	IC circuit		
	24V AC or less	50	Relay, IC circuit Sequence		
	48V AC	40			
	100VAC	20	controller		
D-A73C	24VDC	5~40	Relay, Sequence controller		
D-A80C	24V AC or less	50	Relay, IC circuit, Sequence controller		

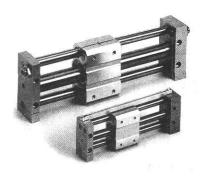
Switch Mounting Kit

Bore size	P/N	Switches
All	NCA-M3	All Available Switches

Solid State Switch

Auto Switch No.	Winng method Output method	Power source	Load voltage-Load current	Application		
D-F79	3 wire system (NPN)	5,12,24VDC	28VDC or less (150mA or less)	IC circuit, Relay,		
D-F7P	3 wire system (PNP)	(4.5~28VDC)	- (100mA or less)	Sequence controller		
D-J79	2 wire system (-)	-	- 24VDC (10~28VDC) (5~150mA)			
D-F7NV 3 wire system (NPN)		5,12,24VDC	28VDC or less (150mA or less)	24VDC Relay, Sequence controlle IC circuit, Relay,		
D-F7PV	3 wire system (PNP)	(4.5~28VDC)	- (100mA or less)			
D-F7BV	2 wire system		24VDC (10~28VDC) (5~150mA)	24VDC Relay, Sequence controller		
D-F7PW	3 wire system (PNP)	5,12,24VDC(4.5~28VDC)	- (80mA or less)	IC circuit, Relay. Sequence controller		
D-J79W	2 wire system	_	24VDC (10~28VDC) (5~40mA)	24VDC Relay, Sequence controller		
Improved water resistance D-F7BAL	2 wire system (-)	-	24VDC (10~28VDC) (5~40mA)	24VDC Relay,		
D-J79C	2 wire system (-)	_	24VDC (10~28VDC) (5~150mA)	Sequence		
D-F7LF	4 wire system	24VDC (20~26VDC)	26VDC or less (40mA or less)	controller		
(NPN)		5,12,24VDC(4.5~28VDC)	28VDC or less (40mA or less)	IC circuit, Relay,		
With timer D-F7NTL	3 wire system (NPN)	5,12,24VDC(4.5~28VDC)	28VDC or less (80mA or less)	Sequence controller		

^{*}A two-color display type auto switch (D-F79W) is mountable. Consult us when using it.



Model

Туре	Bearing	Model	Bore size	Auto switch model	Adjustment
Slider	Oil impregnated bushing	NCY2S	φ6,φ10,φ15 φ25,φ32,φ40		Adjusting bolt and Shock absorber

Specifications

1MPa=10.1972kgf/cm²

Fluid	Air
Proof pressure	152 psi {10.7kgf/cm²}
Max. operating pressure	101 psi {7.1kgf/cm²}
Min. operating pressure	26 psi {1.8kgf/cm²}
Ambient and fluid temperature	14~140°F {-10~+60°C}
*Operating piston speed	2~16 in/sec {50~400mm/s}
Cushion	Urethane cushion at both sides
Lubrication	Non-lube
Stroke tolerance (inch)	$0{\sim}9.9st;^{+0.394}_{-0},10{\sim}39.4st;^{+0.55}_{-0},39.5st{\sim};^{+0.7}_{-0}$
Mounting position	Horizontal
* When setting an auto switch (in case of NCDY2S) at the i	ntermediate position, the detectable max, piston speed is subject

to the response time of the load (relay, sequence controller, etc.)

Standard Stroke

Bore size	Standard stroke (inch)	Manufacturable max. stroke (inch)
φ6	2, 3, 4, 5, 6, 8, 10	12
φ 10	2, 3, 4, 5, 6, 8, 10	20
φ 15	5, 10, 15, 20, 25, 30	30
φ25	5, 10, 15, 20, 25, 30, 40	
φ32	5, 10, 15, 20, 25, 30, 40	60
φ40	5, 10, 15, 20, 25, 30, 40	

Longer strokes available as special order

1 kg=2.2 lbs

Magnetic Holding Power (lbs)

Magnetic Holding Power (lbs) 1N=0.101972kgf									
Type of magnetic holding power	φ6	φ10	φ 15	φ25	φ32	φ40			
H type	4.85	13.33	33.95	89.70	145.50	227.94			
L type	_	1 2-4	20.13	54.55	88.50	140.65			

Weight Table

Bore	size (mm)	6	10	15	25	32	40
Bore size (inch)		1/4	3/8	5/8	1	1 1/4	1 1/2
Basic	NCY2B H	0.59	1.06	2.00	4.05	8.00	8.85
weight	NCY2B L	_		1.87	3.85	7.67	8.46
Additional weight per 1 in, stroke		0.048	0.084	0.117	0.192	0.300	0.454

Main Parts

Description	Material	Note				
Plate A.B	Aluminum alloy	Anodized				
Cylinder tube	Stainless steel	-				
Guide rod	Carbon steel	Hard chrome				
Magnet	Rare earth metal magnet					
Slide block	Aluminum alloy	Anodized				

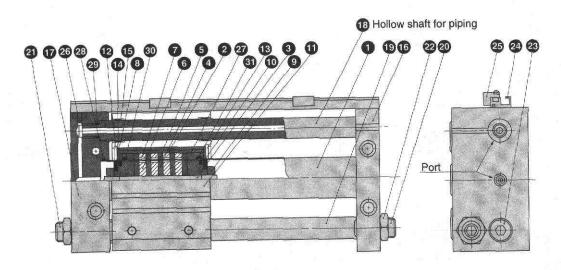
With shock absorber

See P.13 for the details of Series NCY2S.

Slider Type /Slide Bearing Series NCY2S

construction/Parts List

CDY2S25H



Parts List

lo.	Description	Material	Note
1	Cylinder tube	Stainless steel	
2	External moving element side tube	Aluminum alloy	
3	Shaft	Stainless steel	
4	Piston side yoke	Rolled steel	Zinc chromate
4 5	External moving element side yoke	Rolled steel	Zinc chromate
6	Magnet A	Rare-earth metal magnet	
7	Magnet B	Rare-earth metal magnet	
8	Bumper	Urethane rubber	
9	Piston nut	Carbon steel	Zinc chromate
10	Piston	Bronze	
11	Slide block	Aluminum alloy	Hard alumite
12	Moving element spacer	Rolled steel	Nickel plating
13	Retaining ring	Carbon tool steel	Nickel plating

Parts List

Paris List									
No.	Description	Material	Note						
14	Spacer	Rolled steel	Nickel plating						
15	Bushing	Bearing material impregnated with oil	1. 6						
16	Plate A	Aluminum alloy	Hard alumite						
17	Plate B	Aluminum alloy	Hard alumite						
18	Guide shaft A	Carbon steel	Hard chromium plating						
19	Guide shaft B	Carbon steel	Hard chromium plating						
20	Adjusting bolt A	Chrome-Molybden steel	Nickel plating						
21	Adjusting bolt B	Chrome-Molybden steel	Nickel plating						
22	Hexagon nut	Carbon steel	Nickel plating						
23	Hexagon socket head cap screw	Chrome-Molybden steel	Nickel plating						
24	Switch mounting rail	Aluminum alloy	Les descriptions and the second						
25	Auto switch	-							
26	Plug	Brass	Nickel plating						

Snare Parts/Exchange Parts

	Bore size	66	66		66 010 015		φ 25		632		ø40		
	Packing set No.	CY256-P		CY2S10-I	EX-	CY2S15-F	A CONTRACTOR	CY2S25-F		CY2S32-F		1000	
No.	Description	Parts No.	pcs.	Parts No.	pcs	Parts No.	pcs	Parts No.	pcs	Parts No.	pcs	Parts No.	pes
27	Scraper holder	CY-006- 07-23536	2	CYB10- 36-A8009	2	CYS15-36- A8019		CYS25-36- A8021		CYS32-36- A8022		CYS40-36- A8023	
28	Cylinder tube gasket	C-8	2	C-12	2	C-17	2	C-27	2	C-34	2	C-42	2
29	Guide shaft gasket	C-6	1	C-8	1	C-7	1	C-8	1	C-12	1	C-18	1
30	Piston packing	DYP-6	2	DYP-10	2	PPY-15	2	PPY-25	2	PPY-32	2	SPY-40	2
31	Scraper	THE STATE OF THE S	_	PDU-12Z	2	PDU-23×16	2	PDU-34×26	2	PDU-45×34	2	PDU-51×42	2

Applicable Grease (Soap group lithium grease with No.1 or No.2 consistency)

Grease name	Maker
Kyoseki Lisonix Grease No.1 Kyoseki Lisonix Grease No.2	Japan Energy
Lithtan No.1 Lithtan No.2 Lithtan EP1 Lithtan EP2	Esso Standard Sekiyu
Daphne Coronex Grease No.1 Daphne Coronex Grease No.2	Idemitsu Kosan
Diamond Multipurpose Grease No.1 Diamond Multipurpose Grease No.2	Mitsubishi Oil
Mobilux Grease No.1 Mobilux Grease No.2	Mobil Sekiyu

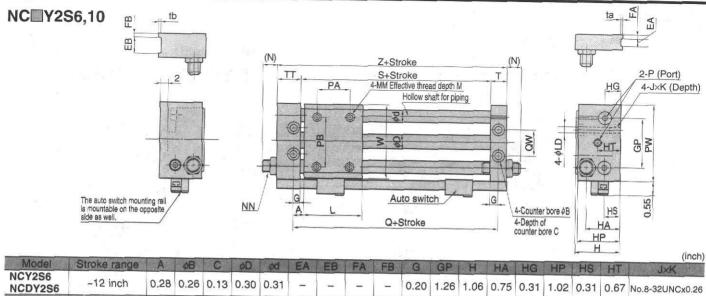
Grease name	Maker
Alvania Grease No.1 Alvania Grease No.2 Alvania EP Grease No.1 Alvania EP Grease No.2	Shell Sekiyu
Sunlight Grease No.2 Sunlight Grease EM1 Sunlight Grease EP1 Sunlight Grease EP2	Showa Sekiyu
Dynamic Grease MP1 Dynamic Grease MP2 Dynamic Grease S1 Dynamic Grease S2	Daikyo Sekiyu

Grease name	Maker			
Kosmo Grease Dynamax No.1 Kosmo Grease Dynamax No.2	Kosmo Oil			
Fukkol Multipurpose Grease No.1 Fukkol Multipurpose Grease No.2	Fuji Kosan			
Multinoc Grease No.1 Multinoc Grease No.2 Epnoc Grease No.1 Epnoc Grease No.2	Nippon Oil			
Gemico Grease MP-1 Gemico Grease MP-2 Gemico Grease MH-1 Gemico Grease MH-2	General Sekiyu			

Note 1) The greese name No. shows the consistency.

Series NCY2S

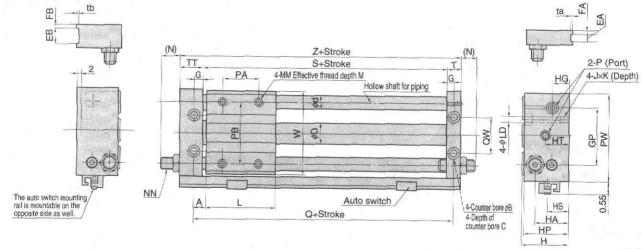
Slider Type: Dimensions



NCDY2S6	~1	2 incl	h	0.28	0.26	0.13	0.30 0.31	-	-	-	-	0.2	0 1.2	6 1.0	0.	75 0	.31 1	1.02	0.31	0.67	No.	8-32UN	Cx0.26
NCY2S10 NCDY2S10	-2	20 incl	h	0.31	0.31	0.17 0	0.47 0.39	.24	.47	.12	.20	0.2	6 1.5	7 1.5	37 1.	00 0	.51	1.30	0.55	0.74	No.	0-32UN	VFx0.37
Model	L	LD	M		MM	(N)	NN		P		*PA	PB	PW	0	QW	S	T			ta	tb	107	7
NCY2S6 NCDY2S6	1.57	.14	0.24	No.8	3-32UNC	-	3/8-32UNI	EF No	.10-321	M1000000000000000000000000000000000000	CARDOS SUBSINIS	A STATE OF THE PARTY OF THE PAR		2.13	-		3 0.3	39 0	.63	-	-	1.81	2.75
NCY2S10 NCDY2S10	1,77	.17	0.24	No.8	3-32UNC	0.37	3/8-32UNE	EF No	.10-321	JNF -	1.00	1.50	2.36	2.38	0.88	1.8	6 0.4	9 0	.81	.02	.04	2.28	3.16

^{*}The PA's dimension is symmetrical at the center.

NC Y2S15,25,32,40



J×K (incl	НТ	HS	HP	HG	HA	Н	GP	G	FB	FA	EB	EA	ød	φD	C	φB	A	Stroke range	Model
	000000000000000000000000000000000000000	0.59	CONTRACTOR OF THE PARTY OF THE	***************************************		1.63	2.05	0.26	.24	.12	.51	.24	0.47	0.65	0.20	0.38	0.32	~30 inch	NCY2S15 NCDY2S15
5/16-24UNFx0.39	0.79	0.91	2.09	0.79	1.57	2.13	2.76	0.33	.28	.16	.55	.32	0.63	1.04	0.26	0.44	0.37	~60 inch	NCY2S25 NCDY2S25
3/8-24UNFx0.59	0.97	1.06	2.52	0.97	1.97	2.63	3.39	0.37	.28	.20	.63	.32	0.79	1.32	0.31	0.55	0.45	~60 inch	NCY2S32 NCDY2S32
3/8-24UNFx0.59	0.99	1.18	2.91	0.99	2.05	3.00	4.09	0.41	.39	.20	.79	.39	0.98	1.64	0.31	0.55	0.51	~60 inch	NCY2S40 NCDY2S40

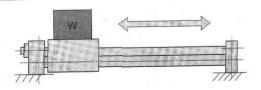
Model	L	LD	M	MM	(N)	NN	P	*PA	PB	PW	Q	OW	S	T	TT	ta	th	W	7
NCY2S15 NCDY2S15	2.36	.22	0.31	No.10-32UNF	0.28	1/2-20UNF	No.10-32UNF	1.25	2.00	2.95	3.00	1.13	2.48	0.49	0.89	360000000000000000000000000000000000000	.04	ALC: UNIVERSITY OF THE PARTY OF	
NCY2S25 NCDY2S25 NCY2S32	2.76	.28	0.39	1/4-28UNF	0.46	9/16-18UNF	NPT 1/8	1.50	2.75	3.94	3.50	1.63	2.84	0.65	1.00	.02	.04	3.82	4.49
NCY2S32 NCDY2S32	3.35	.34	0.47	5/16-24UNF	0.50	3/4-16UNF	NPT 1/8	1.63	3.00	4.80	4.25	2.00	3.51	0.73	1.12	.02	.04	4.69	5.36
NCY2S40 NCDY2S40	3.74	.34	0.47	5/16-24UNF	0.39	3/4-16UNF	NPT 1/4	2.5	4.13	5.71	4.75	2.50	3.93	0.81	1.40	.02	.04	5.59	6.14

^{*}The PA's dimension is symmetrical at the center.

Slider Type

Application Information

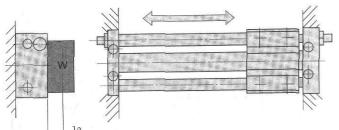
Horizontal operation (Mounted on floor)



Max. live	load (C€	enter of s	slide blo	CK)		(kg)
Bore size	φ6	<i>o</i> 10	φ15	#25	φ32	<i>ϕ</i> 40
W (kg)	1.8	3.0	7.0	20.0	30.0	50
Stroke	12 in.	20 in.	30 in.	60 in.	60 in.	60 in.

Basic design value: Those of the max. allowable load are 60% of the max. thrust (P=0.7MPa). However, the above load is subject to the stroke length in case of every cylinder size due to the limit for deflection of the guide shaft. (Be careful of coefficient a.) In case of some operational direction, the allowable load may be different from the basic design value.

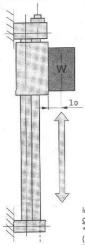
2 Horizontal operation (Mounted to wall)



lo: Distance from mounting surface to load's center of gravity (cm)

Bore size	Allowable load (kg)
φ6	α·5.44 7+2l₀
φ10	α·12.0 8.4+2lo
φ15	α·36.4 10.6+2lo
φ25	α⋅140 13.8+2lo
φ32	α⋅258 17+2lo
φ40	α-520 20.6+2l ₀

3 Vertical movement



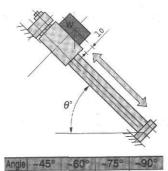
Bore size	Allowable load (kg)
	1.33
φ6	1.9+lo
	4.16
φ10	2.2+lo
	13.23
φ15	2.7+lo
	44.0
φ25	3.4+lo
	88.2
φ 32	4.2+lo
	167.8
φ 40	5.1+lo

lo: Distance from mounting surface to load's center of gravity (cm)

* Note) Principally, it become impossible to operate. (Reference value)

Note) A safety coefficient for avoiding fall is taken into

4 Inclined operation (Operational direction)

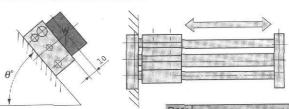


k	1	0.9	0.8	0.7
Angle	coefficie	nt [k]: k=[-	-45°(=θ)]= 0°]=0.9, [-	=1 -75°1=0.8

[~90°]=0.7 lo: Distance from mounting surface to load's center of gravity (cm).

Bore	Allowable load (kg)
<i>e</i> 6	α.5.1.K
ψο	$3\cos\theta+2(1.9+l_0)\sin\theta$
440	α·10.5·K
φ 10	3.5cosθ+2(2.2+l ₀)sinθ
1,72	α-35-K
ø15	5cosθ+2(2.7+l ₀)sinθ
-05	α·120·K
φ25	6cosθ+2(3.4+l ₀)sinθ
	α·210·K
φ32	7cosθ+2(4.2+l ₀)sinθ
	α·400·K
040	8cosθ+2(5.1+l ₀)sinθ

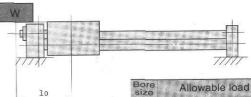
5 Inclined operation (Vertical to operational direction)



lo: Distance from mounting surface to load's center of gravity (cm)

Bore size	Allowable load (kg)
<i>δ</i> 6	α-5.44
ψο	3.2+2(1.9+l ₀)sinθ
440	α.12.0
φ10 ————————————————————————————————————	$4+2(2.2+l_0)sin\theta$
	α.36.4
φ15	$5.2+2(2.7+l_0)\sin\theta$
	α·140
φ25	7+2(3.4+l ₀)sinθ
100	α⋅258
φ32	8.6+2(4.2+l ₀)sinθ
194	α-520
940	10.4+2(5.1+l ₀)sinθ

6 The load's center of gravity is offset in the operational direction. (I)

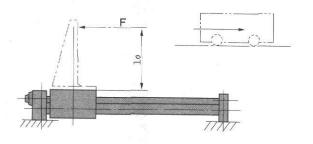


lo: Distance from mounting surface to center of slide block (cm)

Bore	Allowable load (kg)
<i>6</i> 6	α.2.55
Ψω	lo+3
<i>6</i> 10	a.5.25
φισ	lo+3.5
	α⋅17.5
φ 1 5	lo+5.0
	α-60
φ 25	lo+6.0
	α-105
<i>φ</i> 32	lo+7.0
	α·200
φ40	lo+8.0

Series NCY2S

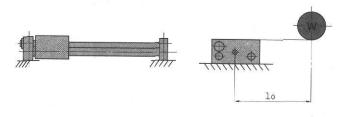
7 Horizontal operation (Load pressing, Pressure)



F: Drive (Position, 10 from slide block) drag (kg) 10: Distance from mounting surface to load's center of gravity (cm)

Bore	Allowable load (kg)
φ6	α.2.55
	1.9+10
φ10	α.5.25
	2.2+10
φ15	α-17.5
φισ	2.7+10
φ25	α.60
ψευ	3.4+10
φ 32	α·105
ψοΖ	4.2+10
M0	α-200
φ40	5.1+10

8Horizontal operation [Load, Offset in operational direction (1)]



10: Distance from center of slide block to load's center of gravity (cm)

Bore	Allowable load (kg)
φ6	α·3.80 3.2+lo
φ10	α-8.40 4+lo
φ15	α·25.48 5.2+1₀
φ 25	<u>α.98</u> 7.0+1₀
φ32	<u>α⋅180</u> 8.6+lo
φ40	<u>α⋅364</u> 10.4+10

How to calculate α when selecting allowable load

 α should be considered to be a coefficient decided in accordance with each stroke because the max. allowable load is related to the cylinder stroke and varies as shown in the table below.

Ex.) In case of NCY2S25 -2560:

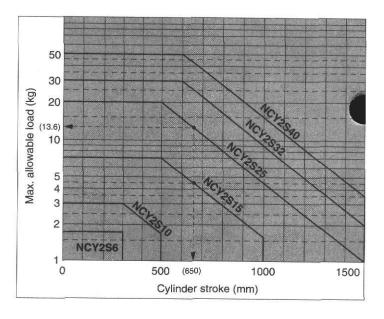
(1) Max. allowable load=20kg

(2) Max. allowable load in case of (650)st=13.6kg (3) $\alpha = \frac{13.6}{20} = 0.68$ (25.6inch*25.4=650mm)

Calculation formula for α (α <1) 1 inch = 25.4mm ST: Stroke (mm)

Model	NCY2S6	NCY2S10	NCY2S15
α=	1	10 ^(0.86–1.3×10⁻³×ST)	10 ^(1.5–1.3×10⁻³×ST) 7
Model	NCY2S25	NCY2S32	NCY2S40
α=	10 ^{(1.98–1.3×10-3} ×ST) 20	10 ^(2.26–1.3×10⁻³×ST)	10 ^{(2.48-1.3×10-3} ×ST) 50

Note) Apply α =1 in case of : ϕ 10-300mmST, ϕ 15-500mmST, ϕ 25-500mmST, ϕ 32 0-600mmST, and ϕ 40-600mmST at the max..



Cautions on use

1 Avoid applying a load to the cylinder exceeding the caluculation value in the data for selection.

2 Secure the cylinder not to the slide block but to the plate.

3 Consult us for operation under an ambience where the cylinder (surface of cylinder tube/guide shaft) may be exposed to water (hot water) or cooling liquid.

4 Periodically grease the bearing of the slide block. (See the applicable greases described on P.9.) 5 Consult our sales dept. for the change of the magnet holding power (ex.NCY2S25L

→NCY2S25H), which should be changed in out plant.

6Avoid diassemble the magnet's component (piston moving element or external moving element), which may cause holding power's deterioration or defect.

7 Principally, avoid operation in a vertical direction. If it cannot be avoided, consult us.

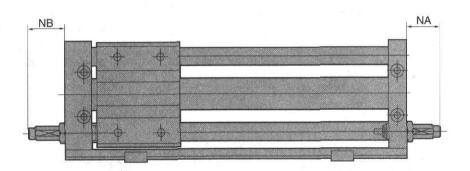
Shock Absorber Specifications/Series NRB

See the "shock absorber" in the catalog (CAT. N371) for details.

Applicable rodless	cylinder	NCY2S6,10	NCY2S15	NCY2S25	NCY2S32, 40
Shock absorber model		NRB(C)37-025	NRB(C)50-030	NRB(C)56-045	NRB(C)75-045
Capacity in lb/cycle(kgf•m/cycle)		25(0.3)	50(0.6)	170(2)	170(2)
Stroke	in. (mm)	0.25(6)	0.30(7)	0.45(12)	0.45(12)
Velocity ft/s(m/s)		16(5)			
*Frequency	cycle/min	80	70	45	45
Temperature 'F('C)			14~176(-10~80)		
	Extended	0.77(0.35)	1.43(0.65)	1.54(0.70)	1.54(0.70)
Spring force lbs {kgf}	Compressed	1.65(0.75)	2.12(0.96)	3.59(1.63)	3.59(1.63)
Weight	lbs (gf)	0.04(20)	0.08(35)	0.13(60)	0.26(120)

^{*} It is the max. absorption energy/hour per 1 cycle. Therefore, the operating frequency can be increased according to the absorption energy.

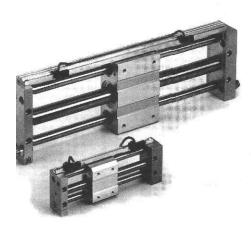
With shock absorber/Dimensions



			(mm)	
Type	Applicable shock absorber	NA	NB.	
NC Y2S6	NDD07 005	30	24	
NC Y2S10	NRB37-025	27	19	
NC Y2S15	NRB50-030	33	23	
NC Y2S25	NRB56-045	49	40	
NCE Y2S32	NRB75-045	48	38	
NCIII Y2S40	NKB/5-045	47	32	

Auto Switch Specifications





Applicable series	Applicable Cylinder Bore size (mm)	Applicable auto switch		Electrical entry	
NCDY2S	Reed	D-A7-A8	Grommet (Vertical take-out)		
	switch	D-A7 H-A80H	Grommet (Horizontal take-out)		
		D-A73C-A80C	Connector		
	AG 410		D-F7/J7	Grommet (Horizontal take-out)	
(Slider type)	φ6, φ10	φ0,φ10 φ15,φ25		D-F7NTL	Grommet (With timer-Horizontal take-out
	φ32,φ40	Callal	D-F7 V	Grommet (Vertical take-out)	
ψ02,φ40	φο2,φτο		D-J79C	Connector	
	switch	D-F7PW/J79W	Grommet (2-color indication-Horizontal take-out)		
			D-F7≣F	Grommet (2-color indication-With diagnosis output Horizontal take-out)	
			D-F7BAL	Grommet (2-color indication-Improved water resistance-Horizontal take-out)	

Reed switch/Rail mount type

Auto switch model	Load voltage	Max. load current and load current range mA	Indicator lamp (ON: Lit)	Contact protection circuit	Applications
D-A72-A72H	200VAC	5~10	•	None	
D-A73	24VDC 5~40	Relay, Sequence			
D-A73H	100VAC	5~20	None	None	Solutionor
D-A80 D-A80H	24V ac or less	50			IC circuit Delev
	48V AC	40	None	None	IC circuit, Relay, Sequence controller
	100V AC DC	20			
D-A76H	4~8VDC	20	•	None	IC circuit
D-A73C	24VDC	5~40	•	None	Relay, Sequence controller
D-A80C	24V AC or less	50	None	None	IC circuit, Relay, Sequence controller

Solid state switch/Rail mount type

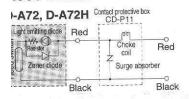
Auto switch model	Wiring method Output method	Power voltage	Load current	Internal voltage drop Load current in case of 10mA	Indicator Iamp (ON: Lit)	Applications	Function
D-F79	3 wire		150mA or less	0.8V or less	•	IC circuit, Relay, Sequence controller	-
D-F7NV	system	5,12,24 VDC	150mA or less	0.8V or less	•	IC circuit, Relay,	Lead wire: Vertical take-out
D-F7NTL	NPN		80mA or less	0.8V or less	•	Sequence controller	With 200ms off- delay timer
D-F7P	3 wire	(4.5~28VDC)	100mA or less	0.8V or less	•	IC circuit, Relay, Sequence controller	
D-F7PV	system	. 4	100mA or less	0.8V or less	•		Lead wire: Vertical take-out
D-F7PW	PNP		80mA or less	0.8V or less	· (0)		2-color indication
D-J79			5~150mA	3V or less	•		<u>-</u>
D-J79C			5~150mA	3V or less	•	04)/DC Dalay	Connector type
D-F7BV	2 wire system	_	5~150mA	3V or less	•	24VDC Relay, Sequence controller	Lead wire: Vertical take-out
D-F7BAL	.,		5~40mA	4V or less	0	Controller	Improved water resistance
D-J79W			5~40mA	4V or less	0		2-color indication
D-F79F	4 wire	5,12,24 VDC (4.5~28VDC)	40mA or less	0.8V or less	0	IC circuit, Relay, Sequence controller	With diagnosis output
D-F7LF	system NPN	24 VDC (20~26VDC)	40mA or less	0.8V or less	0	24VDC Relay, Sequence controller	With latch type diagnosis output

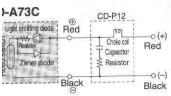
Two-color display type

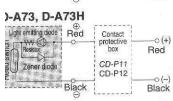
Series NCDY2

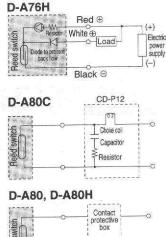
Auto switch/Internal circuit

Reed switch





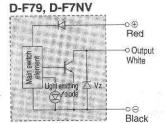


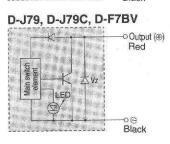


CD-P11

CD-P12

Solid state switch





D-F7P, D-F7PV Red Solution Output White O G Black

Mounting interchange ability with reed switch. It is possible to change type of switch because of its mounting compatibility.

Solid state switch	Reed switch
D-F7 type → Type D-J79 type	→ D-A7 type

Contact protective box/CD-P11,CD-P12

The auto switches of D-A7·A8 type, D-A7

H-A80H type, D-A7

C-A80C type, D-C7·C8

ype are not incorporated with contact protecive circuit.

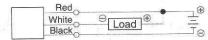
- I Operating load in an inductive load.
- 2 The wiring length to load is 5m or more.
- 3 The load voltages are 100 or 200VAC. Either voltage should be used with the contact protective box.

Contact protective box of specifications

Load voltage	100VAC	200VAC	24VDC
Max. load current	Section W. In	12.5mA	50mA

How to connect solid state switch

3 wire system (When power source for switch and load is commom)



3 wire system (When power source for switch and load is not commom)



2 wire system



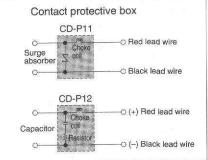
Red lead wire: Connect to the power source ⊕ (power source terminal) to operate main circuit of switch. In case of 2 wire systems connect with ⊝ side of load.

White lead wire: Connect to load (to the input of sequence controller and outlet relay)

Black lead wire: Connect to the power source

...

Contact protective box/Internal circuit



J. Land wines Connect to the newers

Precautions

Solid state switch

- 1 Load over the maximum load capacity of the switch should not be used.
- 2 The switch should not be connected to the power supply until after connection to the load.
- 3 All switch types have functions to protect against incorrect connection, output short or over load in order to prevent damage of the switch. Since incorrect wiring may cause problems on the load side, caution should be exercised when wiring.
- 4 Since a D.C. 2 wire system auto switch is 3V or less in the internal voltage drop and 1mA or less in the leak current, it satisfies the input specification of most sequence controllers. If some trouble arises, a D.C. 3 wire system should be used.

Precautions Reed switch

Contact capacity

 Loads over the minimum contact capacity of the switch should not be used.

Fuji Electric	Omron	Matsushita Electric
HH5 type	MY type	HC type
Tokyo electric	Idec Izumi	Mitsubishi Electric
MPM type	RM type	RD type

Wiring/current-voltage

1 Auto switch: connect first a load and then connect the power source.

2 The switches with 24VDC, indicator lamp have polarity. The red lead is (+) and the black lead is (-). [In case of D-97 type, the no-display side is (+) and the black- line-display side is (-).] The reverse connection allows the switch to operate but the light emitting diode does not light. If the current exceeds the specification failure may

Applicable model: D-A73, A73H, A73C, E73A,Z73/D-97,93A,A79W/D-A33, A34, A33A, A34A, A44,A44A/D-A53, A54, B53, B54

- 3 Switch with indicator lamp (without A76H)
 1) If using less than a specified current, the
 - light emitting diode goes to dark light or does not light, but operation of the switch is possible.
 - 2) If the switches are connected in series as shown in the following figure, it makes voltage drop larger by the internal resistance of the light emitting diode (Refer to the internal resistance voltage in the auto switch specification).

Load

 If using less than a specified voltage, the load may not operate due to the internal voltage drop of switch even. In voltage drop, the allowable voltage range of load should be confirmed.

4 If an internal resistance of the light emitting diode causes trouble, the switches with no indicator lamp (D-A8) should be used.

Contact protective box/Connection method For connection of the switch body and the

For connection of the switch body and the contact protective box, connect the load in the side indicated as switch on the contact protective box to the lead from the switch body. The length of lead between the switch body and the contact protective box should be with-in 1m and they should be set as close as possible.

Series NCY2

Specifications for made to order models

Contact SMC for the details of dimensions, specifications, and date of delivery.

High Speed Rodless Cylinder

NC(D)Y2S Bore Number of Magnets — Stroke — X161

NCY2B Bore Size Type of magnetic holding power — Stroke —X160

High speed drive with a piston speed of 1500mm/s (basic type) is possible. (When without load)

Specifications

Applicable series	NCY2B	
Bore size (mm)	<i>φ</i> 25~ <i>φ</i> 40	
Distance of A. A. Salah and A. A.	Basic 2 ~ 60 in/s (50 - 15000mm/s)	
Piston speed (when without load)	Slider 2 ~ 40 in/s (50 ~ 1000mm/s)	

Note 1) When operating this cylinder at high speed, be sure to provide a shock absorber. Note 2) The standard type of CY1S and CY1L can produce max. piston speed of 1000mm/s. Note 3) Bores 6 ~ 15 (basic type) are fully ported and do not require the x160 option.

Low Speed Rodless Cylinder

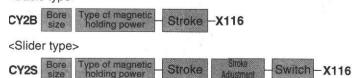
<Basic type>
NCY2B Bore size Type of magnetic holding power Stroke — XB13
<Slider type>
NCY2S Bore size Type of magnetic holding power — Stroke Adjustment — Switch — XB13

Specifications

Basic type, Slider type Basic type NCY2B6~40 Slider type NCY2S6~40 Air			
		7~50 mm/s	

Air Hydro Rodless Cylinder

<Basic type>

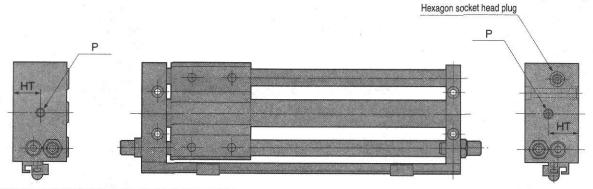


Specifications

Туре	Basic type, Slider type		
Bore size	Basic type NCY2B25~40 Slider type NCY2S25~40		
Fluid	Hydraulic fluid		
Piston speed	15~300mm/s		

Note) Piping is from each plate on both sides

Dimensions



Model	HT	P	Restriction diam
NCY2S25	20	D-(DT)4	7.5
NCY2S32	24	Rc(PT)1	
NCY2S40	25	Rc(PT) 1/4	10

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